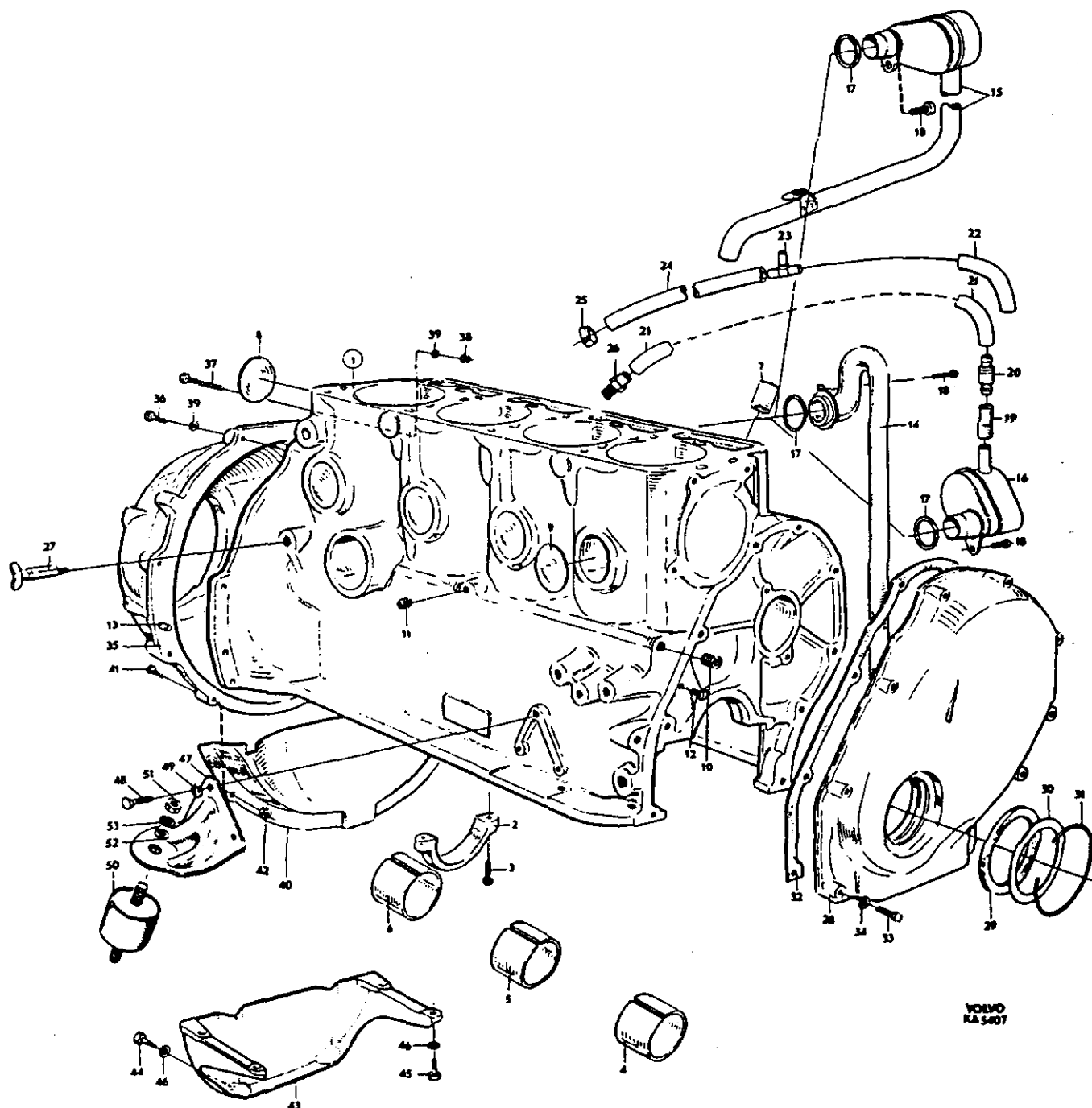


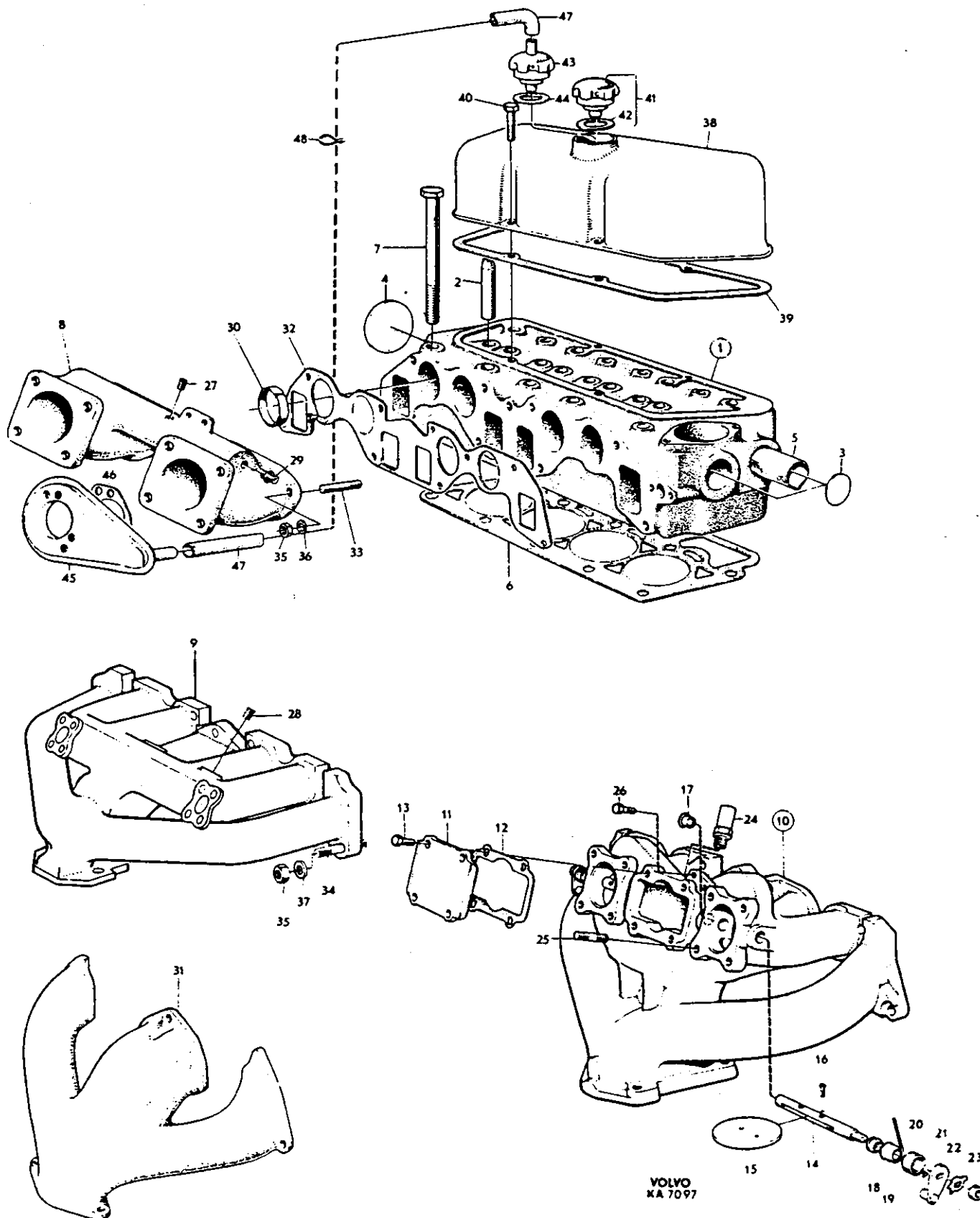


| Grupp<br>Group |               | 2a                             |   | P 180(B18)                                                           |                                                                          | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                      |
|----------------|---------------|--------------------------------|---|----------------------------------------------------------------------|--------------------------------------------------------------------------|-----------------------------------------------|----------------------|
| Sida<br>Page   | 2             | Utgåva<br>Issue                | 9 | Cylinderblock, transmissionskäpa,<br>svänghjulsäpa, motorupphängning | Cylinder block, timing gear casing,<br>flywheel casing, engine mountings |                                               |                      |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |   | Description                                                          |                                                                          | Del. nr<br>Part No.                           | Anmärkning<br>Notes  |
| 1              | 1             | Cylinderblock .....            |   | Cylinder block .....                                                 |                                                                          | 419465-0                                      | 1) <del>418872</del> |
| 2              |               | . Överfall .....               |   | . Cap .....                                                          |                                                                          | -                                             |                      |
| 3              | 10            | . Skruv .....                  |   | . Screw .....                                                        |                                                                          | 191687-3                                      |                      |
| 4              | 1             | . Bussning .....               |   | . Bushing .....                                                      |                                                                          | 430119-8                                      | 418248               |
| 5              | 1             | . Bussning .....               |   | . Bushing .....                                                      |                                                                          | 418249-9                                      |                      |
| 6              | 1             | . Bussning .....               |   | . Bushing .....                                                      |                                                                          | 418250-7                                      |                      |
| 7              | 1             | . Bussning, oljepumpsdrivn ..  |   | . Bushing, oil pump drive .....                                      |                                                                          | 418251-5                                      |                      |
| 8              | 1             | . Expansionsplugg .....        |   | . Expander plug .....                                                |                                                                          | 418677-1                                      | D = 42               |
| 9              | 6             | . Expansionsplugg .....        |   | . Expander plug .....                                                |                                                                          | 418718-3                                      | D = 45               |
| 10             | 2             | . Propp .....                  |   | . Plug .....                                                         |                                                                          | 952075-0                                      | 1/4" NPTF            |
| 11             | 1             | . Propp .....                  |   | . Plug .....                                                         |                                                                          | 952069-3                                      | Mo-1811, 1/8" NPTF   |
| 12             | 1             | . Nippel .....                 |   | . Nipple .....                                                       |                                                                          | 418416-4                                      |                      |
| 13             | 2             | . Styrpinne .....              |   | . Guide pin .....                                                    |                                                                          | 19730-1                                       |                      |
| 14             | 1             | Ventilationsrör, tid utf ..... |   | Breather pipe, early prod. ....                                      |                                                                          | 418615-1                                      | 2) UPOS              |
| 15             | 1             | Ventilationsrör, sen utf ..... |   | Breather pipe, late prod. ....                                       |                                                                          | 419484-1                                      | UPOS                 |
| 16             | 1             | Oljefälla .....                |   | Oil trap .....                                                       |                                                                          | 418906-4                                      | MPOS                 |
| 17             | 1             | Gummiring .....                |   | Rubber ring .....                                                    |                                                                          | 418412-3                                      |                      |
| 18             | 1             | Skruv .....                    |   | Screw .....                                                          |                                                                          | 955512-9                                      |                      |
| 19             | 1             | Slang .....                    |   | Hose .....                                                           |                                                                          | 418983-3                                      | 3)                   |
|                | 1             | Slang .....                    |   | Hose .....                                                           |                                                                          | 419422-1                                      | 4)                   |
| 20             | 1             | Ventil .....                   |   | Valve .....                                                          |                                                                          | 418982-5                                      |                      |
| 21             | 340           | Slang .....                    |   | Hose .....                                                           |                                                                          | 13793-5                                       | Alt 1                |
| 22             | 60mm          | Slang .....                    |   | Hose .....                                                           |                                                                          | 13793-5                                       | MPOS                 |
| 23             | 1             | Nippel .....                   |   | Nipple .....                                                         |                                                                          | 419446-0                                      |                      |
| 24             | 290           | Slang .....                    |   | Hose .....                                                           |                                                                          | 13793-5                                       | Alt 2                |
| 25             | 4             | Klammer .....                  |   | Clamp .....                                                          |                                                                          | 942928-3                                      |                      |
| 26             | 1             | Nippel .....                   |   | Nipple .....                                                         |                                                                          | 942461-5                                      |                      |
| 27             | 1             | Avrappningskran .....          |   | Drain cock .....                                                     |                                                                          | 191698-0                                      |                      |
| 28             | 1             | Transmissionskäpa .....        |   | Timing gear casing .....                                             |                                                                          | 418479-2                                      |                      |
| 29             | 1             | Filtring .....                 |   | Felt ring .....                                                      |                                                                          | 418622-7                                      |                      |
| 30             | 1             | Hållare .....                  |   | Retainer .....                                                       |                                                                          | 418626-8                                      |                      |
| 31             | 1             | Låsring .....                  |   | Lock ring .....                                                      |                                                                          | 418624-3                                      |                      |
| 32             | 1             | Packning .....                 |   | Gasket .....                                                         |                                                                          | 418272-1                                      |                      |
| 33             | 2             | Skruv .....                    |   | Screw .....                                                          |                                                                          | 955514-5                                      | 1 = 25               |
|                | 7             | Skruv .....                    |   | Screw .....                                                          |                                                                          | 940158-9                                      | 1 = 45               |
| 34             | 9             | Bricka .....                   |   | Washer .....                                                         |                                                                          | 941906-0                                      |                      |

1. Vid byte av cylinderblock skall kolvsatser klass D monteras. Betr kolvsatser till olika motorutf, se sida 10.  
When a cylinder block is replaced Class D piston sets shall be installed. Regarding piston sets for the various types of engine, see page 10.  
Lors de l'échange de blocs-cylindres, les jeux de pistons de la classe D doivent être montés. En ce qui concerne les jeux de pistons destinés à différents types de moteur, voir page 10.  
Beim Austausch des Zylinderblocks sind Kolbensätze Klasse D einzubauen. Betrifft Kolbensätze für verschiedene Motorausführungen s. Seite 10.  
Al realizarse el cambio de bloque de cilindros se deben montar juegos de pistones clase D. Referente a juegos de pistones para véase pág. 10.
2. Ers av 419484-1.  
3. Vst ch 8453-16499.  
4. Vst ch 16500- . Hst ch 21000-.

| Grupp<br>Group |               | 2a                   |  | P 180(B18)                                                           |  | VOLVO                                                                    |                     |
|----------------|---------------|----------------------|--|----------------------------------------------------------------------|--|--------------------------------------------------------------------------|---------------------|
| Sida<br>Page   |               | 4                    |  | Utgåva<br>Issue                                                      |  | 11                                                                       |                     |
|                |               |                      |  | Cylinderblock, transmissionskåpa<br>svänghjulskåpa, motorupphängning |  | Cylinder block, timing gear casing,<br>flywheel casing, engine mountings |                     |
|                |               |                      |  |                                                                      |  | Reservdelskatalog<br>Parts catalogue                                     |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning            |  | Description                                                          |  | Del. nr<br>Part No.                                                      | Anmärkning<br>Notes |
| 35             | 1             | Svänghjulskåpa ..... |  | Flywheel casing .....                                                |  | 419500-4                                                                 |                     |
| 36             | 4             | Skruv .....          |  | Bolt .....                                                           |  | 940160-5                                                                 | 1 = 38              |
| 37             | 2             | Skruv .....          |  | Bolt .....                                                           |  | 940184-5                                                                 | 1 = 95              |
| 38             | 2             | Mutter .....         |  | Nut .....                                                            |  | 940157-1                                                                 |                     |
| 39             | 6             | Bricka .....         |  | Washer .....                                                         |  | 941909-4                                                                 |                     |
| 40             | 1             | Täckplåt .....       |  | Cover plate .....                                                    |  | 418353-9                                                                 |                     |
| 41             | 2             | Skruv .....          |  | Bolt .....                                                           |  | 940117-5                                                                 | 1)                  |
| 42             | 2             | Mutter .....         |  | Nut .....                                                            |  | 955825-5                                                                 |                     |
| 43             | 1             | Konsol .....         |  | Bracket .....                                                        |  | 419314-0                                                                 |                     |
| 44             | 2             | Skruv .....          |  | Bolt .....                                                           |  | 940162-1                                                                 | 2) 1 = 38           |
| 45             | 4             | Skruv .....          |  | Bolt .....                                                           |  | 955535-0                                                                 | 1 = 32              |
| 46             | 6             | Bricka .....         |  | Bolt .....                                                           |  | 942336-9                                                                 |                     |
| 47             | 1             | Konsol, V .....      |  | Bracket, L .....                                                     |  | 666969-1                                                                 | <del>660434</del>   |
|                | 1             | Konsol, H .....      |  | Bracket, R .....                                                     |  | 666970-9                                                                 | <del>660435</del>   |
| 48             | 6             | Skruv .....          |  | Bolt .....                                                           |  | 955524-4                                                                 | <del>921823</del>   |
| 49             | 6             | Fjäderbricka .....   |  | Spring washer .....                                                  |  | 955921-2                                                                 | <del>906990</del>   |
| 50             | 2             | Gummikudde .....     |  | Rubber cushion .....                                                 |  | 666890-9                                                                 | <del>657857</del>   |
| 51             | 4             | Mutter .....         |  | Nut .....                                                            |  | 940157-1                                                                 | <del>921983</del>   |
| 52             | 2             | Bricka .....         |  | Washer .....                                                         |  | 955896-6                                                                 | <del>951720</del>   |
| 53             | 4             | Fjäderbricka .....   |  | Spring washer .....                                                  |  | 940110-0                                                                 | <del>906994</del>   |

1. B18 (496800, 496812, 496817, 496819).
2. B18 (496842, 496864).



| Grupp<br>Group |               | 2a                                |  | P 180(B18)                                             |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|----------------|---------------|-----------------------------------|--|--------------------------------------------------------|--|-----------------------------------------------|---------------------|
| Sida<br>Page   |               | Utgåva<br>Issue                   |  | Cylinderlock, insugnings-<br>och avgasrör, skyddsskåpa |  | Cylinder head, manifolds,<br>valve cover      |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                         |  | Description                                            |  | Del. nr<br>Part No.                           | Anmärkning<br>Notes |
| 1              | 1             | Cylinderlock .....                |  | Cylinder head .....                                    |  | 418868-6                                      |                     |
| 2              | 8             | . Ventilstymning .....            |  | . Valve guide .....                                    |  | 415266-6                                      |                     |
| 3              | 2             | . Expansionsplugg .....           |  | . Expander plug .....                                  |  | 418717-5                                      | D = 35              |
| 4              | 1             | . Expansionsplugg .....           |  | . Expander plug .....                                  |  | 418718-3                                      | D = 45              |
| 5              | 1             | . Vattenfördelningsrör .....      |  | . Water distributor pipe .....                         |  | 418466-9                                      |                     |
| 6              | 1             | Packning, alt 1, tj = 0,8 .....   |  | Gasket, alt 1, Th = 0.8 .....                          |  | 418990-8                                      | ROT 100             |
|                | 1             | Packning, alt 2, tj = 1,6 ...     |  | Gasket, alt 2, Th = 1.6 .....                          |  | 419688-7                                      | 1) ROT 95-100       |
|                | 1             | Packning, alt 3, tj = 2,4 ...     |  | Gasket, alt 3, Th = 2.4 .....                          |  | 418867-8                                      | 1) ROT 90-95        |
| 7              | 10            | Skruv .....                       |  | Screw .....                                            |  | 191523-0                                      |                     |
| 8              | 1             | Insugningsrör .....               |  | Induction manifold .....                               |  | 418437-0                                      | 2, 3)               |
|                | 1             | Insugningsrör .....               |  | Induction manifold .....                               |  | 418910-6                                      | 4)                  |
| 9              | 1             | Insugnings- och avgasrör .....    |  | Induction and exhaust manifold ....                    |  | 419366-0                                      | 5) UAR              |
| 10             | 1             | Insugnings- och avgasrör, kmpl .. |  | Induction and exhaust manifold, cpl ..                 |  | 419561-6                                      | 6, 7) MAR           |
| 11             | 1             | . Lock .....                      |  | . Cover .....                                          |  | -                                             | Lagerföres ej       |
| 12             | 1             | . Packning .....                  |  | . Gasket .....                                         |  | 419564-0                                      |                     |
| 13             | 4             | . Skruv .....                     |  | . Screw .....                                          |  | 940135-7                                      |                     |
| 14             | 1             | . Spjällaxel, främre .....        |  | . Spindle, front .....                                 |  | 419565-7                                      | 8) Tid utf, l = 96  |
|                | 1             | . Spjällaxel, bakre .....         |  | . Spindle, rear .....                                  |  | 419565-7                                      | 9) Tid utf, l = 96  |
|                | 2             | . Spjällaxel .....                |  | . Spindle .....                                        |  | 419738-0                                      | Sen utf, l = 98     |
| 15             | 2             | . Spjällskiva .....               |  | . Flap .....                                           |  | 419566-5                                      |                     |
| 16             | 4             | . Skruv .....                     |  | . Screw .....                                          |  | 71849-4                                       |                     |
| 17             | 2             | . Hattplugg .....                 |  | . Plug .....                                           |  | 943097-6                                      |                     |
| 18             | 2             | . Tätning .....                   |  | . Seal .....                                           |  | 419568-1                                      |                     |
| 19             | 2             | . Stymning .....                  |  | . Guide .....                                          |  | 419582-2                                      |                     |
| 20             | 1             | . Fjäder, främre .....            |  | . Spring, front .....                                  |  | 419569-9                                      |                     |
|                | 1             | . Fjäder, bakre .....             |  | . Spring, rear .....                                   |  | 419580-6                                      |                     |
| 21             | 1             | . Hävarm, främre .....            |  | . Lever, front .....                                   |  | 207976-2                                      | 8) Tid utf          |
|                | 1             | . Hävarm, främre .....            |  | . Lever, front .....                                   |  | 419739-8                                      | Sen utf             |
|                | 1             | . Hävarm, bakre .....             |  | . Lever, rear .....                                    |  | 207980-4                                      | 9) Tid utf          |
|                | 1             | . Hävarm, bakre .....             |  | . Lever, rear .....                                    |  | 419749-7                                      | Sen utf             |

1. För B188, drivna av bensin med lågt oktantal.  
For B188 engines running on petrol with low octane ratings.  
Pour B188 à essence à faible indice d'octane.  
Für B188, für die Benzin mit niedriger Oktanzahl benutzt wird.  
Para motores B188 empleados con gasolina con bajo índice de octano.

2. B18 (496800, 496812).

3. Ers av 1 st 418910-6, 1 st 952075.

4. B18 (496817).

5. B18 (496819, 496842).

6. B18 (496864).

7. Vid byte av 419561-6 skall den medföljande nippeln för slang till vevhusventilation bytas mot nippel 942461-5 och främre hålet 1/4"-18 pluggas med propp 952075-0.  
When changing 419561-6, the accompanying nipple for the crankcase ventilation hose should be replaced by nipple 942461-5 and the front hole 1/4"-18 plugged with plug 952075-0.  
En cas d'échange du 419561-6, le raccord pour le flexible de la ventilation du carter, livré avec la pièce, doit être remplacé par le raccord 942461-5 et l'alésage avant de 1/4"-18, bouché par le bouchon 952075-0.  
Bei Austausch von 419561-6 soll der mitfolgende Nippel für den Schlauch zur Kurbelgehäuseentlüftung gegen den Nippel 942461-5 ausgetauscht und das vordere Loch 1/4"-18 mit dem Stopfen 952075-0 verschlossen werden.  
Cuando se cambia el tubo de escape 419561-6, el niple para la manguera de la ventilación de cárter tiene que ser reemplazado por el niple nro. 942461-5, y la abertura delantera 1/4"-18 tapada con el tapón nro. 952075-0.

8. Ers av 1 st 419738-0, 1 st 419739-8.

9. Ers av 1 st 419738-0, 1 st 419749-7.

1. För B188, drivna av bensin med lågt oktantal.  
For B188 engines running on petrol with low octane ratings.  
Pour B188 à essence à faible indice d'octane.  
Für B188, für die Benzin mit niedriger Oktanzahl benutzt wird.  
Para motores B188 empleados con gasolina con bajo índice de octano.
2. B18 (496800, 496812).
3. Ers av 1 st 418910-6, 1 st 952075.
4. B18 (496817).
5. B18 (496819, 496842).
6. B18 (496864).
7. Vid byte av 419561-6 skall den medföljande nippeln för slang till vevhusventilation bytas mot nippel 942461-5 och främre hålet 1/4"-18 pluggas med propp 952075-0.  
When changing 419561-6, the accompanying nipple for the crankcase ventilation hose should be replaced by nipple 942461-5 and the front hole 1/4"-18 plugged with plug 952075-0.  
En cas d'échange du 419561-6, le raccord pour le flexible de la ventilation du carter, livré avec la pièce, doit être remplacé par le raccord 942461-5 et l'alésage avant de 1/4"-18, bouché par le bouchon 952075-0.  
Bei Austausch von 419561-6 soll der mitfolgende Nippel für den Schlauch zur Kurbelgehäuseentlüftung gegen den Nippel 942461-5 ausgetauscht und das vordere Loch 1/4"-18 mit dem Stopfen 952075-0 verschlossen werden.  
Cuando se cambia el tubo de escape 419561-6, el niple para la manguera de la ventilación de cárter tiene que ser reemplazado por el niple nro. 942461-5, y la abertura delantera 1/4"-18 tapada con el tapón nro. 952075-0.
8. Ers av 1 st 419738-0, 1 st 419739-8.
9. Ers av 1 st 419738-0, 1 st 419749-7.

| Grupp<br>Group |               | 2a                         |  | P 180(B18)                                            |  | VOLVO                                   |                                                                                     |
|----------------|---------------|----------------------------|--|-------------------------------------------------------|--|-----------------------------------------|-------------------------------------------------------------------------------------|
| Sida<br>Page   |               | Utgåva<br>Issue            |  | Cylinderlock, insugnings-<br>och avgasrör, skyddskåpa |  | Cylinder head, manifolds<br>valve cover |                                                                                     |
| 8              |               | 12                         |  |                                                       |  | Reservdelskatalog<br>Parts catalogue    |                                                                                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                  |  | Description                                           |  | Del. nr.<br>Part No.                    | Anmärkning<br>Notes                                                                 |
| 22             | 2             | . Lösbricka .....          |  | . Lock washer .....                                   |  | 237095-5                                | Se sida 2, pos 26<br>Se grupp 2c<br>Se grupp 2d<br>1) UPOS<br>Tid utf<br>Se grupp 5 |
| 23             | 2             | . Murter .....             |  | . Nut .....                                           |  | 237113-6                                |                                                                                     |
| 24             | 1             | . Nippel .....             |  | . Nipple .....                                        |  |                                         |                                                                                     |
| 25             | 8             | . Pinnskruv .....          |  | . Stud .....                                          |  |                                         |                                                                                     |
| 26             | 1             | . Skruv .....              |  | . Nut .....                                           |  |                                         |                                                                                     |
| 27             | 1             | Propp .....                |  | Plug .....                                            |  | 952075-0                                | 2) D = 16<br>2) D = 22<br>3)<br>UPOS<br>Tid utf<br>MPOS<br>4)<br>5) sen utf         |
| 28             | 1             | Propp .....                |  | Plug .....                                            |  | 952075-0                                |                                                                                     |
| 29             | 1             | Förskruvning .....         |  | Screw union .....                                     |  |                                         |                                                                                     |
| 30             | 4             | Styrhylsa .....            |  | Guide sleeve .....                                    |  | 418408-1                                |                                                                                     |
| 31             | 1             | Avgasrör .....             |  | Exhaust manifold .....                                |  | 418405-7                                |                                                                                     |
| 32             | 1             | Packning .....             |  | Gasket .....                                          |  | 418870-2                                | 2) I = 38<br>2) I = 42<br>3) I = 45<br>3) I = 50                                    |
| 33             | 4             | Pinnskruv .....            |  | Stud .....                                            |  | 953238-3                                |                                                                                     |
|                | 5             | Pinnskruv .....            |  | Stud .....                                            |  | 953240-9                                |                                                                                     |
| 34             | 8             | Pinnskruv .....            |  | Stud .....                                            |  | 953241-7                                |                                                                                     |
|                | 1             | Pinnskruv .....            |  | Stud .....                                            |  | 953243-3                                |                                                                                     |
| 35             | 9             | Mutter .....               |  | Nut .....                                             |  | 955826-3                                | D = 16<br>2) D = 22<br>3)<br>UPOS<br>Tid utf<br>MPOS<br>4)<br>5) sen utf            |
| 36             | 5             | Bricka .....               |  | Washer .....                                          |  | 955894-1                                |                                                                                     |
| erf            |               | Bricka .....               |  | Washer .....                                          |  | 191169-2                                |                                                                                     |
|                | 1             | Lösbricka .....            |  | Lock washer .....                                     |  | 955949-3                                |                                                                                     |
|                | 2             | Bricka (fjäderfäste) ..... |  | Washer (spring anchorage) .....                       |  | 419416-3                                |                                                                                     |
| 37             | 4             | Bricka .....               |  | Washer .....                                          |  | 419401-5                                | UPOS<br>Tid utf<br>MPOS<br>4)<br>5) sen utf                                         |
|                | 4             | Bricka, fjädrande .....    |  | Washer, resilient washer .....                        |  | 941907-8                                |                                                                                     |
|                | 2             | Bricka (fjäderfäste) ..... |  | Washer (spring anchorage) .....                       |  | 419416-3                                |                                                                                     |
| 38             | 1             | Skyddskåpa .....           |  | Valve cover .....                                     |  | 418862-9                                |                                                                                     |
| 39             | 1             | Packning .....             |  | Gasket .....                                          |  | 418256-4                                |                                                                                     |
| 40             | 4             | Skruv .....                |  | Screw .....                                           |  | 950045-5                                | UPOS<br>Tid utf<br>MPOS<br>4)<br>5) sen utf                                         |
| 41             | 1             | Ventilationshuv .....      |  | Breather cap .....                                    |  | 403515-0                                |                                                                                     |
| 42             | 1             | . Packning .....           |  | . Gasket .....                                        |  | 940096-1                                |                                                                                     |
| 43             | 1             | Ventilationshuv .....      |  | Breather cap .....                                    |  | 418954-4                                |                                                                                     |
| 44             | 1             | Packning .....             |  | Gasket .....                                          |  | 940096-1                                |                                                                                     |
| 45             | 1             | Mellandel .....            |  | Centre section .....                                  |  | 418970-0                                | UPOS<br>Tid utf<br>MPOS<br>4)<br>5) sen utf                                         |
| 46             | 1             | Packning .....             |  | Gasket .....                                          |  | 677607-4                                |                                                                                     |
| 47             | 1             | Slang .....                |  | Hose .....                                            |  | 418994-0                                |                                                                                     |
|                | 1             | Slang .....                |  | Hose .....                                            |  | 419405-6                                |                                                                                     |
|                | 1             | Slang .....                |  | Hose .....                                            |  | 679622-1                                |                                                                                     |
| 48             | 1             | Gummiring .....            |  | Rubber ring .....                                     |  | 419447-8                                |                                                                                     |

1. MPOS, se sida 2.

2. B18 (496800, 496812, 496817).

3. B18 (496819, 496842, 496864).

4. För vagnar med luftfilter utan förvärmningsanordning.

For cars with air filters without preheaters.

Für Wagen mit Luftfilter ohne Luftvorwärmung.

Pour véhicules équipés de filtres à air sans système de préchauffage.

Para coches con filtro de aire sin dispositivo de precalentamiento.

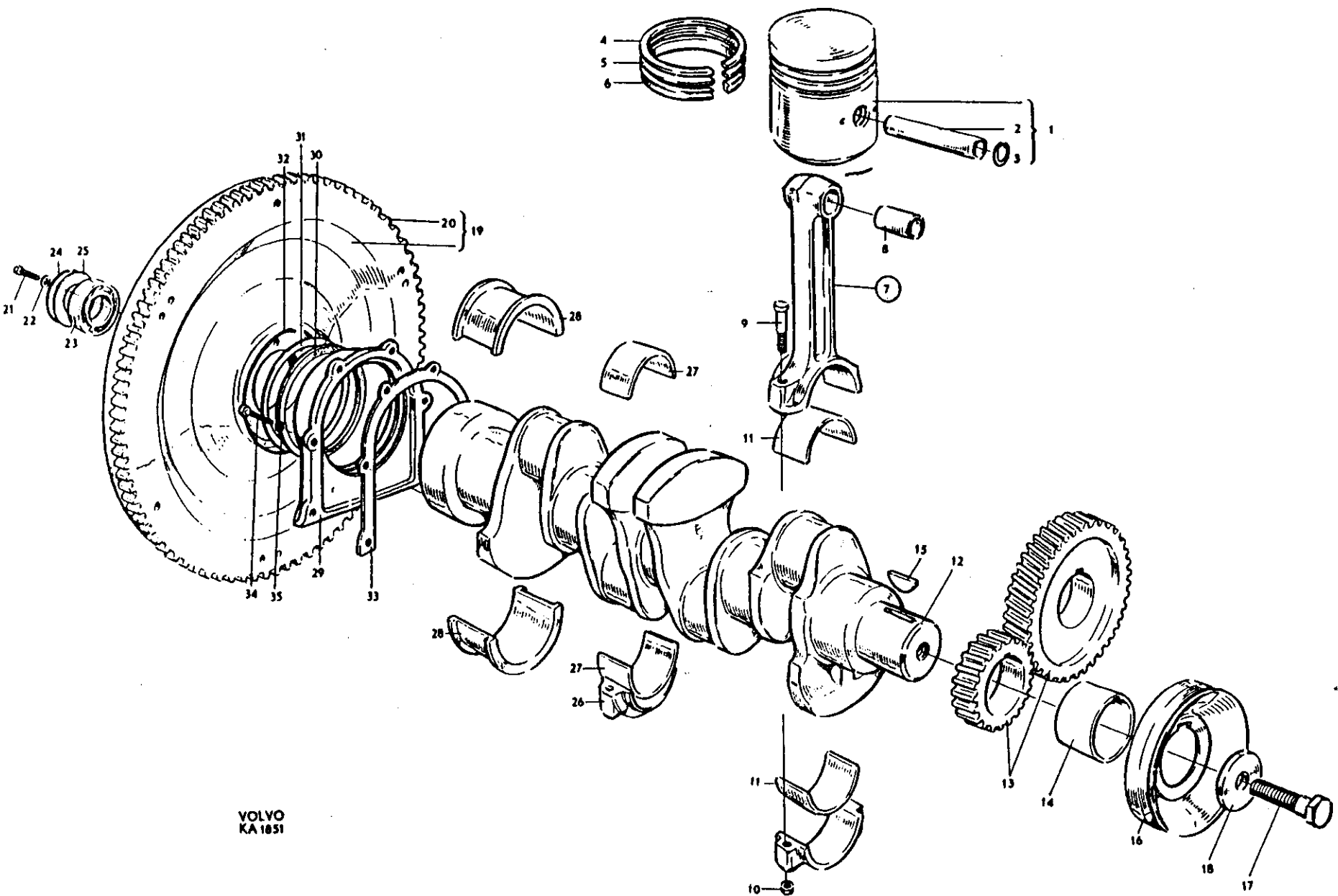
5. För vagnar med luftfilter med förvärmningsanordning.

For cars with air filters with preheaters.

Pour véhicules équipés de filtres à air avec système de préchauffage.

Für Wagen mit Luftfilter mit Luftvorwärmung.

Para coches con filtro de aire con dispositivo de precalentamiento.



**VOLVO**  
**KA 1851**

| Grupp<br>Group |               | 2a                           |  | P 180 (B18)                     |  | VOLVO                                |                     |
|----------------|---------------|------------------------------|--|---------------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | Utgåva<br>Issue              |  | Vevrörelse                      |  | Reservdelskatalog<br>Parts catalogue |                     |
| 10             |               | 8                            |  | Crankshaft and related parts    |  |                                      |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                    |  | Description                     |  | Del. nr.<br>Part No.                 | Anmärkning<br>Notes |
| 1              | 4             | Kolvsats, std .....          |  | Piston kit .....                |  | 272000-1                             | 1,3)                |
|                |               | .....                        |  | .....                           |  | 272001-9                             | 2,3)                |
|                |               | Kolvsats, std, märkt C ..... |  | Piston kit, std, marked C ..... |  | 275190-7                             | 4)                  |
|                |               | D .....                      |  | D .....                         |  | 275191-5                             | 4)                  |
|                |               | E .....                      |  | E .....                         |  | 275192-3                             | 4)                  |
|                |               | G .....                      |  | G .....                         |  | 275193-1                             | 4)                  |
|                |               | 0,020" ød .....              |  | 0,020" o s .....                |  | 275159-2                             | 1,3) —              |
|                |               | 0,020" ød .....              |  | 0,020" o s .....                |  | 275183-2                             | 2,3)                |
|                |               | 0,020" ød .....              |  | 0,020" o s .....                |  | 275194-9                             | 4)                  |
|                |               | 0,030" ød .....              |  | 0,030" o s .....                |  | 275160-0                             | 1,3)                |
|                |               | 0,030" ød .....              |  | 0,030" o s .....                |  | 275184-0                             | 2,3)                |
|                |               | 0,030" ød .....              |  | 0,030" o s .....                |  | 275195-6                             | 4)                  |
|                |               | 0,040" ød .....              |  | 0,040" o s .....                |  | 275161-8                             | 1,3)                |
|                |               | 0,040" ød .....              |  | 0,040" o s .....                |  | 275185-7                             | 2,3)                |
|                |               | 0,040" ød .....              |  | 0,040" o s .....                |  | 275196-4                             | 4)                  |
|                |               | 0,050" ød .....              |  | 0,050" o s .....                |  | 275162-6                             | 1,3)                |
|                |               | 0,050" ød .....              |  | 0,050" o s .....                |  | 275186-5                             | 2,3)                |
|                |               | 0,050" ød .....              |  | 0,050" o s .....                |  | 275197-2                             | 4)                  |
| 2              | 4             | . Kolvbult, std d .....      |  | . Gudgeon pin, std .....        |  | 418243-2                             |                     |
|                |               | 0,05 ød .....                |  | 0,05 o s .....                  |  | 418244-0                             |                     |
|                |               | 0,10 ød .....                |  | 0,10 o s .....                  |  | 418245-7                             |                     |
|                |               | 0,20 ød .....                |  | 0,20 o s .....                  |  | 418246-5                             |                     |
| 3              | 8             | . Låsring .....              |  | . Circlip .....                 |  | 914510-3                             |                     |
| 4-6            | 4             | Kolvringsats, std, d .....   |  | Piston ring kit, std .....      |  | 275282-2                             | 5)                  |
|                |               | 0,020" ød .....              |  | 0,020" o s .....                |  | 275283-0                             |                     |
|                |               | 0,030" ød .....              |  | 0,030" o s .....                |  | 275284-8                             |                     |
|                |               | 0,040" ød .....              |  | 0,040" o s .....                |  | 275285-5                             |                     |
|                |               | 0,050" ød .....              |  | 0,050" o s .....                |  | 275286-3                             |                     |
| 7              | 4             | Vevstake .....               |  | Connecting rod .....            |  | 419537-6                             | <del>418260</del>   |
| 8              | 4             | . Bussning, std d .....      |  | . Bushing, std .....            |  | 418295-2                             |                     |
|                |               | ød .....                     |  | o s .....                       |  | 418465-1                             |                     |
| 9              | 8             | . Bolt .....                 |  | . Bolt .....                    |  | 415223-7                             |                     |
| 10             | 8             | . Mutter .....               |  | . Nut .....                     |  | 191410-0                             |                     |

1. B18 (496800).

2. B18 (496812). B18 (496817) mo-3104.

3. Monteras vid byte av enskilda satser. Vid byte av samtliga satser skall det nr enligt notsiffra 4 beställas.

Installed in conjunction with single kit replacement. When changing all kits, part according to footnote 4 should be ordered.

Monté lors du changement de jeux isolés. Lors de remplacement de tous les jeux, le numéro correspondant au chiffre 4 de la note doit être commandé.

Beim Austausch einzelner Sätze einzubauen. Beim Austausch sämtlicher Sätze ist die Nummer lt. Fussnote 4 zu bestellen.

Se monta al cambiarse juegos parciales. Al realizarse el cambio de todos los juegos, se debe solicitar el nro. indicado en la nota 4.

4. B18 (496817) mo 3105-. B18 (496819, 496842, 496864).

5. För ød upptill 0,010", använd kolvringsats med expand ringar 277071-7.

For øs up to 0,010" use piston ring set with expanding rings 277071-7.

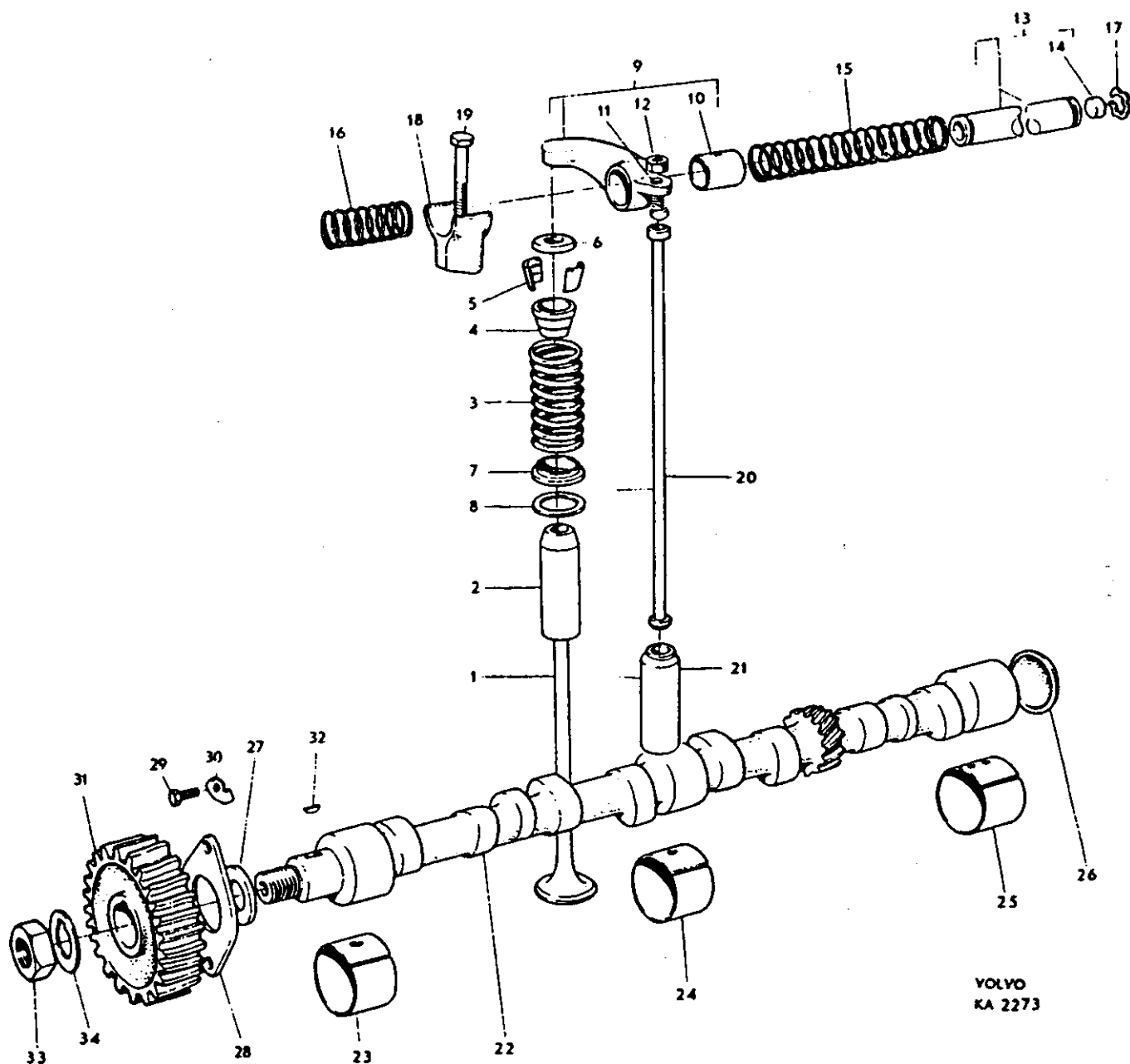
Pour øm h jusqu'à 0,010" on emploie le jeu de bagues de piston avec bague d'expansion 277071-7.

Für Übergrösse bis zu 0,010" ist Kolbenringsatz mit Expansionsringen 277071-7 zu verwenden.

Desplace el punto muerto superior a 0,010", emplee el juego de aros de pistón compuesto por aros expansores 277071-7.

| Grupp<br>Group |               | 2a                             |  | P 180 (B18)                            |  | VOLVO                        |                       |
|----------------|---------------|--------------------------------|--|----------------------------------------|--|------------------------------|-----------------------|
| Sida<br>Page   |               | 12                             |  | Utgåva<br>Issue                        |  | 8                            |                       |
|                |               |                                |  | Vevrörelse                             |  | Crankshaft and related parts |                       |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |  | Description                            |  | Det. nr<br>Part No.          | Anmärkning<br>Notes   |
| 11             | 1             | Vevlagersats, std d .....      |  | Big end bearing kit, std .....         |  | 271051-5                     |                       |
|                |               | 0,010" ud .....                |  | 0.010" us .....                        |  | 271052-3                     |                       |
|                |               | 0,020" ud .....                |  | 0.020" us .....                        |  | 271053-1                     |                       |
|                |               | 0,030" ud .....                |  | 0.030" us .....                        |  | 276665-7                     |                       |
|                |               | 0,040" ud .....                |  | 0.040" us .....                        |  | 271003-6                     |                       |
|                |               | 0,050" ud .....                |  | 0.050" us .....                        |  | 271004-4                     |                       |
| 12             | 1             | Vevaxel .....                  |  | Crankshaft .....                       |  | 418593-0                     | <del>418210-</del>    |
| 13             | 1             | Drevsats .....                 |  | Crankshaft and camshaft gear set ..... |  | 276275-5                     | <del>418678-</del>    |
|                | 1             | . Vevaxeldrev .....            |  | . Crankshaft gear .....                |  | S E S                        |                       |
|                | 1             | . Kamaxeldrev .....            |  | . Crankshaft gear .....                |  | S E S                        |                       |
|                | 1             | . Filtring .....               |  | . Felt ring .....                      |  | -                            | Se sida 2, pos 29     |
|                | 1             | . Låsring .....                |  | . Circlip .....                        |  | -                            | Se sida 2, pos 31     |
|                | 1             | . Packning .....               |  | . Gasket .....                         |  | -                            | Se sida 2, pos 32     |
| 14             | 1             | Nav .....                      |  | Hub .....                              |  | 418264-8                     |                       |
| 15             | 1             | Kil .....                      |  | Key .....                              |  | 910123-9                     |                       |
| 16             | 1             | Remskiva .....                 |  | Pulley .....                           |  | 418254-9                     |                       |
| 17             | 1             | Skruv .....                    |  | Bolt .....                             |  | 940111-8                     |                       |
| 18             | 1             | Bricka .....                   |  | Washer .....                           |  | 191688-1                     |                       |
| 19             | 1             | Svänghjul .....                |  | Flywheel .....                         |  | 418258-0                     | 1)                    |
|                | 1             | Svänghjul .....                |  | Flywheel .....                         |  | 419634-1                     | 2) <del>418932-</del> |
| 20             | 1             | . Kuggkrans, tid utf .....     |  | . Ring gear, early prod .....          |  | 418358-8                     | 1,2) $t_j = 12,7$     |
|                | 1             | . Kuggkrans, sen utf .....     |  | . Ring gear, late prod .....           |  | 419633-3                     | 2) $t_j = 9$          |
|                | 3             | . Styrpinne för 419634-1 ..... |  | . Guide pin for 419634-1 .....         |  | 191873-9                     |                       |
| 21             | 6             | Skruv .....                    |  | Bolt .....                             |  | 102089-0                     | 3) $l = 28$ Tid utf   |
|                | 6             | Skruv .....                    |  | Bolt .....                             |  | 191753-3                     | 3) $l = 22$ Sen utf   |
| 22             | 6             | Låsbricka .....                |  | Lock washer .....                      |  | 955950-1                     | 3) Tid utf            |
| 23             | 1             | Kullager .....                 |  | Ball bearing .....                     |  | 11009-8                      |                       |
| 24             | 1             | Låsring .....                  |  | Lock ring .....                        |  | 191848-1                     |                       |
| 25             | 1             | Skyddsplåt .....               |  | Protector plate .....                  |  | 418663-1                     |                       |
| 26             |               | Överfall .....                 |  | Cap .....                              |  |                              | Se sida 2             |
| 27-28          | 1             | Ramlagersats, std d .....      |  | Main bearing kit, std .....            |  | 276698-8                     |                       |
|                |               | 0,010" ud .....                |  | 0.010" us .....                        |  | 271215-6                     | <del>276699-</del>    |
|                |               | 0,020" ud .....                |  | 0.020" us .....                        |  | 271216-4                     | <del>276700-</del>    |
|                |               | 0,030" ud .....                |  | 0.030" us .....                        |  | 276701-0                     |                       |
|                |               | 0,040" ud .....                |  | 0.040" us .....                        |  | 271204-0                     |                       |
|                |               | 0,050" ud .....                |  | 0.050" us .....                        |  | 271205-7                     |                       |
| 29             | 1             | Tätningssläns .....            |  | Seal flange .....                      |  | 418238-2                     | <del>418530-</del>    |
| 30             | 1             | Filtring .....                 |  | Felt ring .....                        |  | 418621-9                     | <del>418292-</del>    |
| 31             | 1             | Hållare .....                  |  | Retainer .....                         |  | 418625-0                     |                       |
| 32             | 1             | Låsring .....                  |  | Lock ring .....                        |  | 418623-5                     |                       |
| 33             | 1             | Packning .....                 |  | Gasket .....                           |  | 418257-2                     |                       |
| 34             | 6             | Skruv .....                    |  | Bolt .....                             |  | 940100-1                     |                       |
| 35             | 6             | Bricka .....                   |  | Washer .....                           |  | 941906-0                     |                       |

1. B18 (496800, 496812). B18 (496817) mo-2642.  
2. B18 (496817) mo 2643-. B18 (496819, 496842, 496864).  
3. 102089-0, 955950-1 ers av 191753-3.



| Grupp<br>Group |               | 2a                       |                 | P 180(B18)                    |                                   | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|----------------|---------------|--------------------------|-----------------|-------------------------------|-----------------------------------|-----------------------------------------------|---------------------|
| Sida<br>Page   |               | 14                       | Utgåva<br>Issue | 6                             | Ventilmekanism<br>Valve mechanism |                                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                |                 | Description                   |                                   | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
| 1              | 4             | Insugningsventil .....   |                 | Intake valve .....            |                                   | 419368-6                                      | <del>418290-</del>  |
|                | 4             | Utblåsningsventil .....  |                 | Exhaust valve .....           |                                   | 419292-8                                      | <del>415268-</del>  |
| 2              | 8             | Ventilstyrning .....     |                 | Valve guide .....             |                                   |                                               | Se sida 6           |
| 3              | 8             | Ventilfjäder .....       |                 | Valve spring .....            |                                   | 403717-2                                      | 1)                  |
|                | 8             | Ventilfjäder .....       |                 | Valve spring .....            |                                   | 418737-3                                      | 2)                  |
| 4              | 8             | Bricka .....             |                 | Washer .....                  |                                   | 415273-2                                      |                     |
| 5              | 16            | Lås .....                |                 | Lock .....                    |                                   | 415035-5                                      |                     |
| 6              | 8             | Skyddsring .....         |                 | Protector ring .....          |                                   | 415424-1                                      |                     |
| 7              | 8             | Bricka .....             |                 | Washer .....                  |                                   | 403770-1                                      | 1)                  |
| 8              | 8             | Gummibricka .....        |                 | Rubber washer .....           |                                   | 418515-3                                      | 1)                  |
| 9              | 4             | Vipparm .....            |                 | Rocker arm .....              |                                   | 418301-8                                      | 3)                  |
|                | 4             | Vipparm .....            |                 | Rocker arm .....              |                                   | 418298-6                                      | 4)                  |
| 10             | 8             | . Bussning .....         |                 | . Bushing .....               |                                   | 418297-8                                      |                     |
| 11             | 8             | . Justerskruv .....      |                 | . Adjuster screw .....        |                                   | 418286-1                                      |                     |
| 12             | 8             | . Mutter .....           |                 | . Nut .....                   |                                   | 921781-1                                      |                     |
| 13             | 1             | Axel .....               |                 | Shaft .....                   |                                   | 418305-9                                      |                     |
| 14             | 2             | . Hattplugg .....        |                 | . Plug .....                  |                                   | 955082-3                                      | Tid utf D = 12,5    |
|                | 2             | . Hattplugg .....        |                 | . Plug .....                  |                                   | 955083-1                                      | Sen utf D = 14,5    |
| 15             | 3             | Distansfjäder .....      |                 | Spacer spring .....           |                                   | 418426-3                                      |                     |
| 16             | 2             | Distansfjäder .....      |                 | Spacer spring .....           |                                   | 411140-7                                      |                     |
| 17             | 2             | Lösring .....            |                 | Circlip .....                 |                                   | 914456-9                                      |                     |
| 18             | 4             | Lagerbock .....          |                 | Bearing bracket .....         |                                   | 418206-9                                      |                     |
| 19             | 4             | Skruv .....              |                 | Screw .....                   |                                   | 191689-9                                      |                     |
| 20             | 8             | Tryckstång .....         |                 | Push rod .....                |                                   | 418304-2                                      |                     |
| 21             | 8             | Ventiltryckare .....     |                 | Valve lifter .....            |                                   | 418423-0                                      |                     |
| 22             | 1             | Kamaxel .....            |                 | Camshaft .....                |                                   | 418707-6                                      | <del>418266-</del>  |
| 23             | 1             | Bussning .....           |                 | Bushing .....                 |                                   |                                               | Se sida 2           |
| 24             | 1             | Bussning .....           |                 | Bushing .....                 |                                   |                                               |                     |
| 25             | 1             | Bussning .....           |                 | Bushing .....                 |                                   |                                               |                     |
| 26             | 1             | Expansionsplugg .....    |                 | Expander plug .....           |                                   |                                               |                     |
| 27             | 1             | Distansring .....        |                 | Spacer ring .....             |                                   | 418363-8                                      |                     |
| 28             | 1             | Tryckfläns .....         |                 | Thrust flange .....           |                                   | 418267-1                                      |                     |
| 29             | 2             | Skruv .....              |                 | Bolt .....                    |                                   | 955512-9                                      |                     |
| 30             | 2             | Låsbricka .....          |                 | Lock washer .....             |                                   | 418422-2                                      |                     |
| 31             | 1             | Kamaxeldrev .....        |                 | Camshaft gear .....           |                                   | S E S                                         | Se sida 12, pos 13  |
| 32             | 1             | Woodruffkil .....        |                 | Woodruff key .....            |                                   | 910118-9                                      |                     |
| 33             | 1             | Mutter .....             |                 | Nut .....                     |                                   | 150169-1                                      |                     |
| 34             | 1             | Låsbricka, tid utf ..... |                 | Lock washer, early prod ..... |                                   | 191249-2                                      |                     |

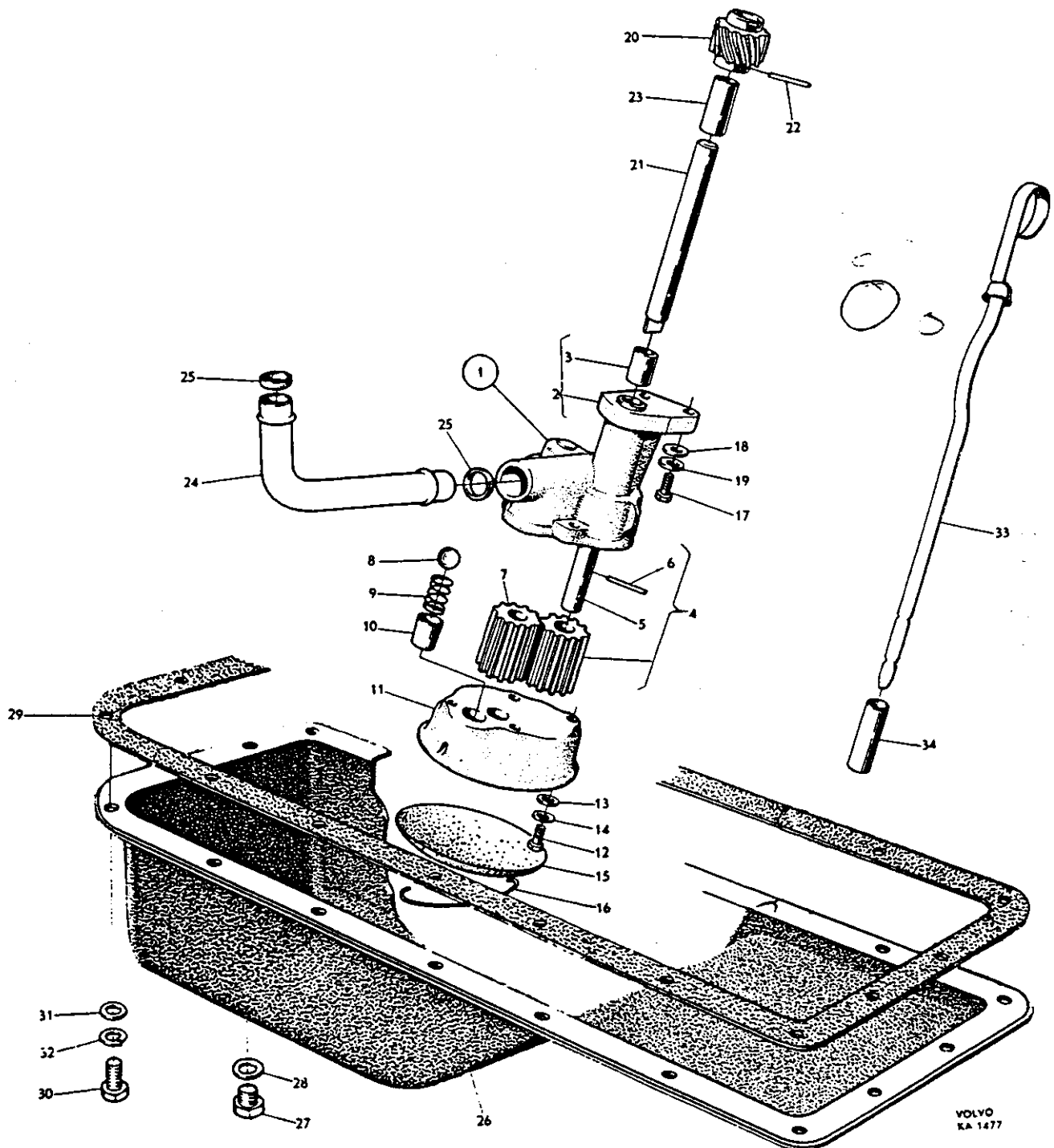
1. B18 (496800) mo - 5408.

2. B18 (496800) mo 5409 -. B18 (496812, 496817, 496819, 496842, 496864).

3. 1,3,5,7

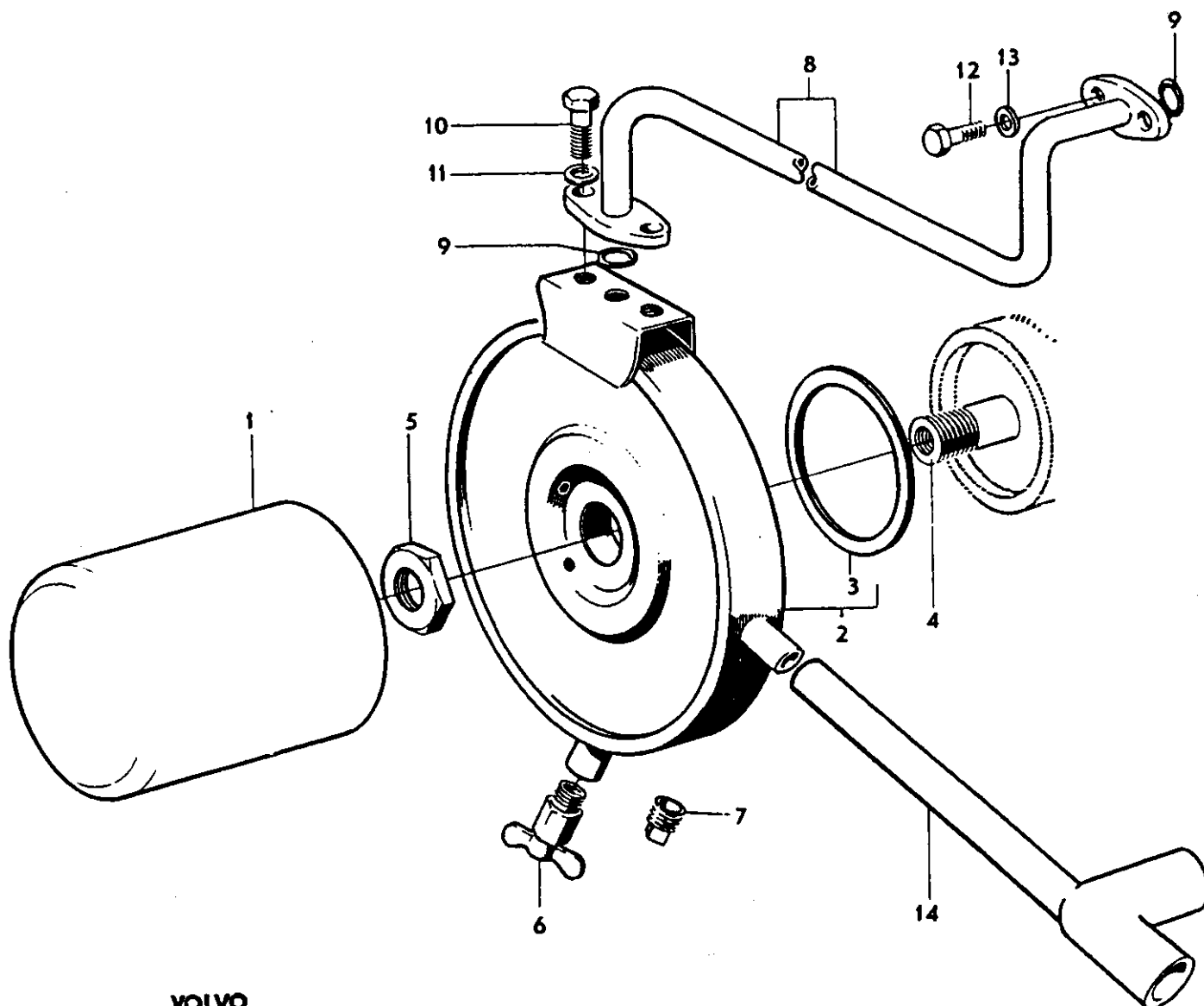
4. 2,4,6,8

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| Grupp 2a<br>Group |                   | P 180 (B18)                 |                                 |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|-------------------|-------------------|-----------------------------|---------------------------------|---------------------|-----------------------------------------------|
| Sida 16<br>Page   | Utgåva 2<br>Issue | Oljepump, oljesump          |                                 | Oil pump, sump      |                                               |
| Pos<br>Fig.       | Antal<br>Qty.     | Benämning                   | Description                     | Det. nr<br>Part No. | Anmärkning<br>Notes                           |
| 1                 | 1                 | Oljepump .....              | Oil pump .....                  | 418280-4            | Lagerföres ej                                 |
| 2                 | 1                 | . Hus .....                 | . Housing .....                 | 418281-2            |                                               |
| 3                 | 2                 | . . Bussning .....          | . . Bushing .....               | 18130-5             |                                               |
| 4                 | 1                 | . Kugghjul .....            | . Gear .....                    | 418283-8            | Tid utf                                       |
| 5                 | 1                 | . . Axel .....              | . . Shaft .....                 | S E S               |                                               |
| 6                 | 1                 | . . Låspinne .....          | . . Lock pin .....              | S E S               |                                               |
| 7                 | 1                 | . Kugghjul .....            | . Gear .....                    | 418296-0            | 1)                                            |
| 8                 | 1                 | . Kula .....                | . Ball .....                    | 400605-2            |                                               |
| 9                 | 1                 | . Fjäder .....              | . Spring .....                  | 419371-0            |                                               |
| 10                | 1                 | . Hylsa .....               | . Sleeve .....                  | 418514-6            | Tid utf                                       |
| 11                | 1                 | . Lock .....                | . Cover .....                   | 418287-9            |                                               |
| 12                | 4                 | . Skruv .....               | . Bolt .....                    | 955513-7            |                                               |
| 13                | 4                 | . Bricka .....              | . Washer .....                  | 955893-3            | Tid utf                                       |
| 14                | 4                 | . Fjäderbricka .....        | . Spring washer .....           | 955920-4            |                                               |
| 15                | 1                 | . Sil .....                 | . Strainer .....                | 418288-7            |                                               |
| 16                | 1                 | . Låstråd .....             | . Lock wire .....               | 418289-5            | 2) I = 25 Tid utf                             |
| 17                | 2                 | Skruv .....                 | Bolt .....                      | 955525-1            |                                               |
| 18                | 2                 | Skruv .....                 | Bolt .....                      | 940135-7            |                                               |
| 19                | 2                 | Bricka .....                | Washer .....                    | 941907-8            | 2) Tid utf                                    |
| 20                | 2                 | Fjäderbricka .....          | Spring washer .....             | 955921-2            |                                               |
| 21                | 1                 | Drivhjul .....              | Drive gear .....                | 418277-0            |                                               |
| 22                | 1                 | . Axel .....                | . Shaft .....                   | S E S               | Tid utf                                       |
| 23                | 1                 | . Låspinne .....            | . Lock pin .....                | S E S               |                                               |
| 24                | 1                 | Bussning .....              | Bushing .....                   | 418627-6            |                                               |
| 25                | 2                 | Tryckrör .....              | Delivery pipe .....             | 418360-4            | I = 16                                        |
| 26                | 1                 | Gummiring .....             | Rubber ring .....               | 418260-6            |                                               |
| 27                | 1                 | Oljesump .....              | Sump .....                      | 190798-9            |                                               |
| 28                | 1                 | Propp .....                 | Plug .....                      | 18818-5             | I = 19                                        |
| 29                | 1                 | Kopparpackning .....        | Copper packing .....            | 418262-2            |                                               |
| 30                | 1                 | Packning .....              | Gasket .....                    | 955523-6            |                                               |
| 31                | erf               | Skruv, tid utf .....        | Bolt, early prod .....          | 955524-4            | I = 13                                        |
| 32                | erf               | Skruv, tid utf .....        | Bolt, early prod .....          | 942624-8            |                                               |
| 33                | 18                | Skruv, sen utf .....        | Bolt, late prod .....           | 955894-1            |                                               |
| 34                | erf               | Bricka, tid utf .....       | Washer, early prod .....        | 955921-2            | *18428-                                       |
| 35                | 18                | Fjäderbricka, tid utf ..... | Spring washer, early prod ..... | 418643-3            |                                               |
| 36                | 1                 | Oljemätsticka .....         | Oil dipstick .....              | 418645-8            |                                               |
| 37                | 1                 | Rör .....                   | Pipe .....                      |                     | *18430-                                       |

1. Tid utf. Ers o . 1 st 418287-9.  
2. 955525-1, 955921-2 ers av 940135-7.

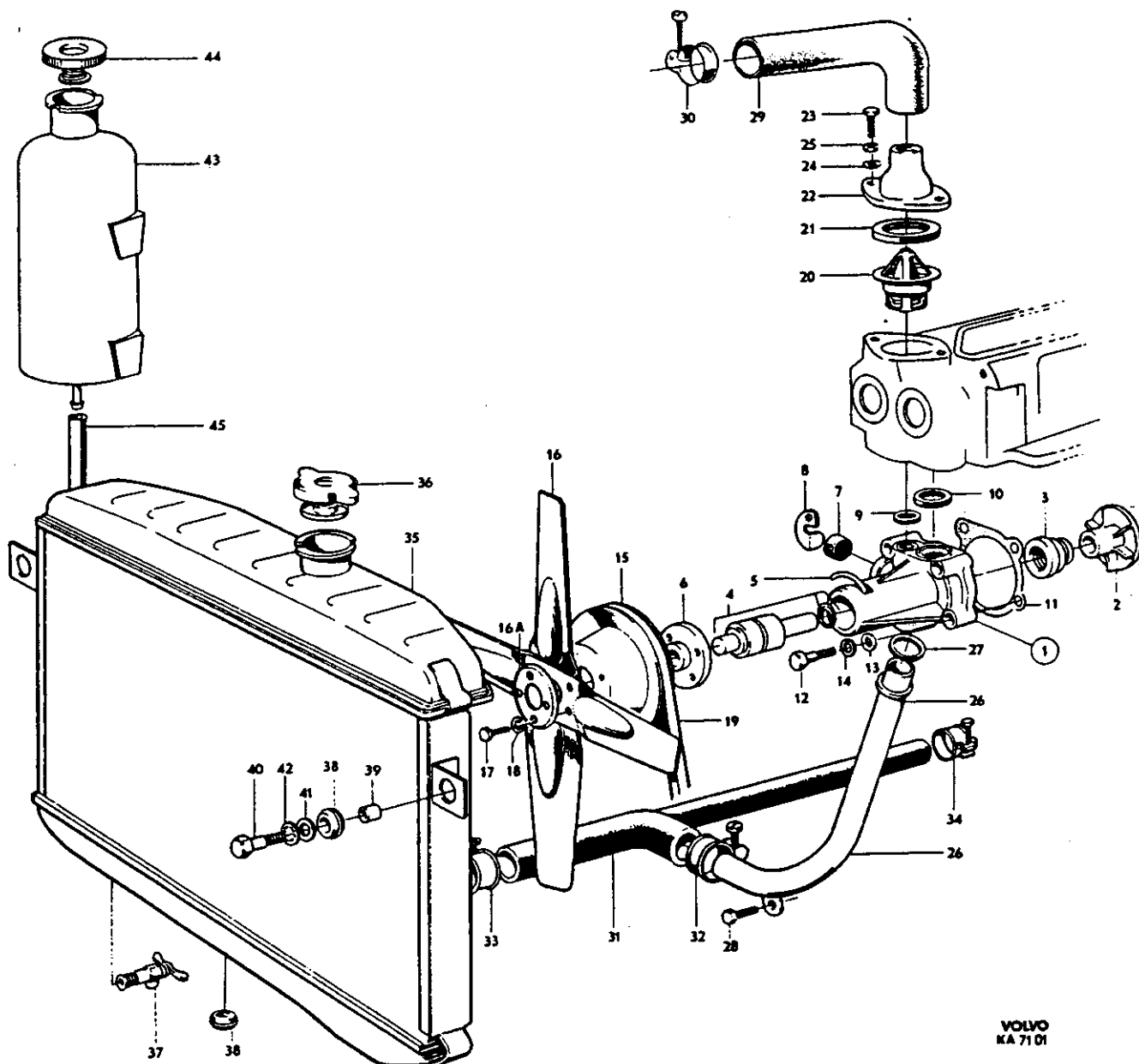


**VOLVO**  
KA 50 23

| Grupp<br>Group |               | 2a                       |                         | P 180(B18)             |                     | VOLVO                                |  |
|----------------|---------------|--------------------------|-------------------------|------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |               | 18                       |                         | Utgåva<br>Issue        |                     | 1                                    |  |
|                |               |                          |                         | Oljefilter, oljekylare |                     | Oil filter, oil cooler               |  |
|                |               |                          |                         |                        |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                | Description             | Det. nr<br>Part No.    | Anmärkning<br>Notes |                                      |  |
| 1              | 1             | Oljefilter .....         | Oil filter .....        | 418432-1               |                     |                                      |  |
| 2              | 1             | Oljekylare .....         | Oil cooler .....        | 418490-9               |                     |                                      |  |
| 3              | 1             | . Packning .....         | . Gasket .....          | 925255-2               | <del>+18212-</del>  |                                      |  |
| 4              | 1             | Nippel .....             | Nipple .....            | 418601-1               | <del>+18434-</del>  |                                      |  |
| 5              | 1             | Mutter .....             | Nut .....               | 191701-2               |                     |                                      |  |
| 6              | 1             | Avtappningskran .....    | Drain cock .....        | 82744-4                | 1) Tid utf          |                                      |  |
| 7              | 1             | Propp .....              | Plug .....              | 952069-3               | Sen utf             |                                      |  |
| 8              | 1             | Vattentillloppsrör ..... | Water inlet pipe .....  | 418651-6               | <del>+18442-</del>  |                                      |  |
| 9              | 2             | Packning .....           | Gasket .....            | 418445-3               |                     |                                      |  |
| 10             | 2             | Skruv .....              | Screw .....             | 940100-1               | 2) I = 16 Tid utf   |                                      |  |
|                | 2             | Skruv .....              | Screw .....             | 955512-9               | 2) I = 13 Sen utf   |                                      |  |
| 11             | 2             | Fjäderbricka .....       | Spring washer .....     | 955920-4               | 2) Tid utf          |                                      |  |
| 12             | 2             | Skruv .....              | Screw .....             | 940100-1               |                     |                                      |  |
| 13             | 2             | Fjäderbricka .....       | Spring washer .....     | 955920-4               |                     |                                      |  |
| 14             | 1             | Vattenavloppsslang ..... | Water outlet hose ..... |                        | Se grupp 2b         |                                      |  |

1. Ers av 952069-3.

2. 940100-1, 955920-4 ers av 955512-9.

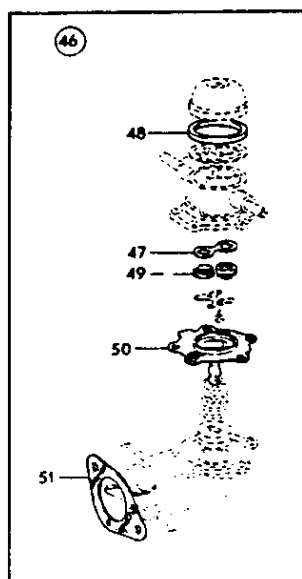
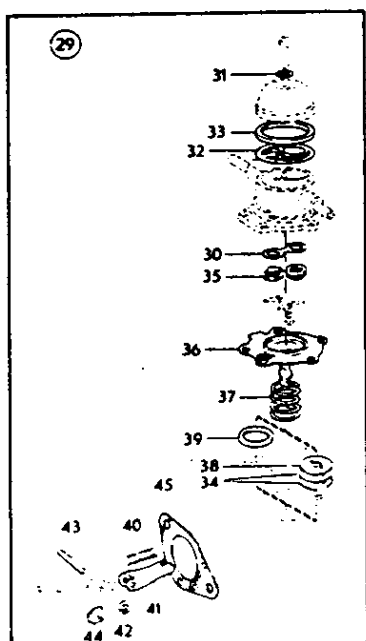
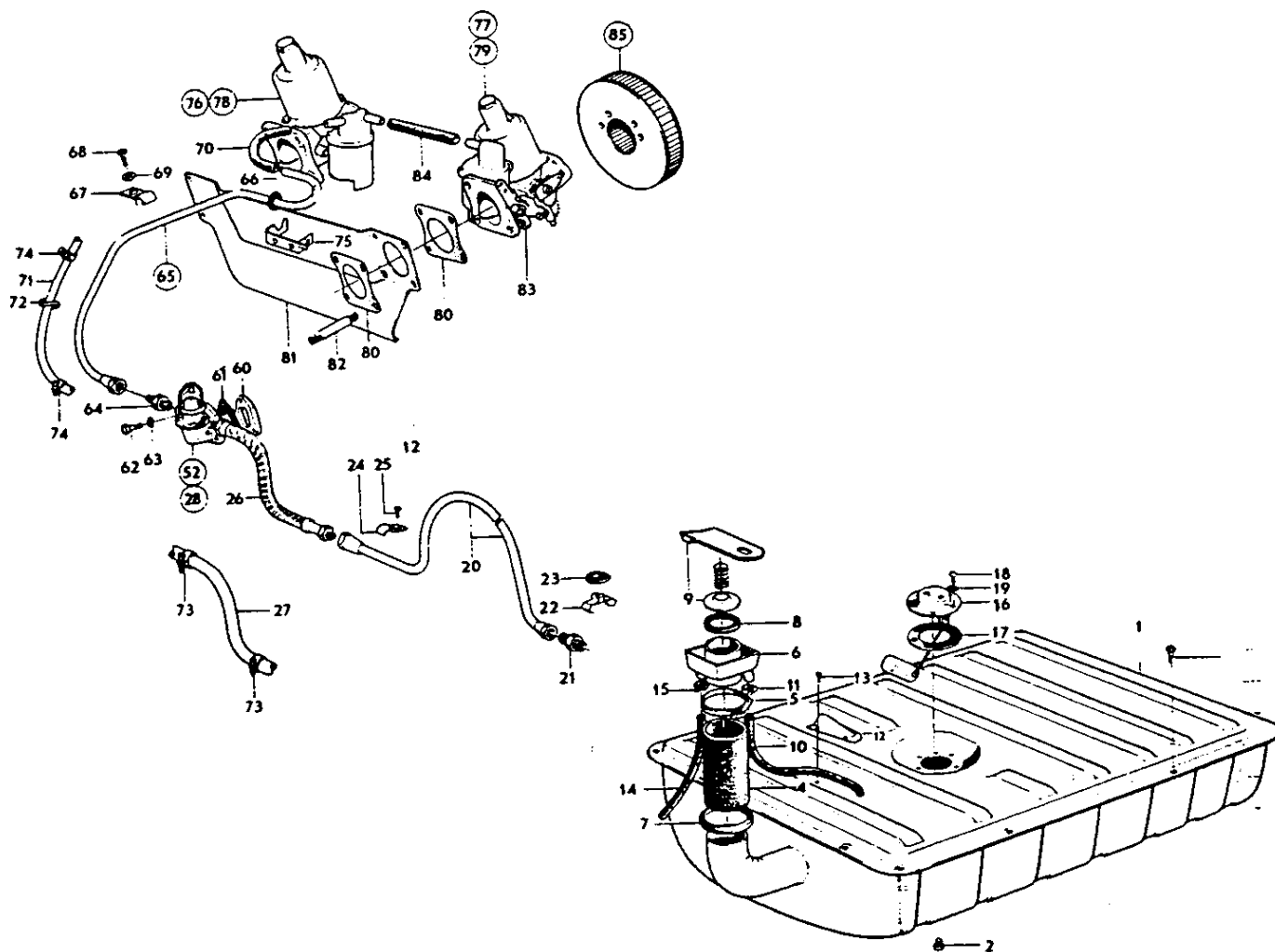


| Grupp<br>Group |               | 2b                               |    | P 180 (B18)                              |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|----------------------------------|----|------------------------------------------|---------------------|-----------------------------------------------|
| Sida<br>Page   | 2             | Utgåva<br>Issue                  | 10 | Kylsystem                                | Cooling system      |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                        |    | Description                              | Del. nr<br>Part No. | Anmärkning<br>Notes                           |
| 1              | 1             | Vattenpump .....                 |    | Water pump .....                         | 418327-3            |                                               |
| 2              | 1             | . Skovelhjul .....               |    | . Impeller .....                         | 418330-7            |                                               |
| 3              | 1             | . Tätning .....                  |    | . Seal .....                             | 430193-3            | <del>418331</del>                             |
| 4              | 1             | . Axel, kullager, avkastarring.. |    | . Shaft, ball bearing, deflector ring... | -                   | 419298                                        |
| 5              | 1             | . Låstråd .....                  |    | . Lock wire .....                        | 415058-7            |                                               |
| 6              | 1             | . Nav .....                      |    | . Hub .....                              | 418332-3            |                                               |
| 7              | 1             | Gummipropp .....                 |    | Rubber plug .....                        | 418571-6            | UV                                            |
| 8              | 1             | Hållare .....                    |    | Retainer .....                           | 418572-4            | UV                                            |
| 9              | 1             | Tätningring, ROT 100- .....      |    | Seal ring, ROT 100- .....                | 418655-7            | 1) 15,5 x 2,5 x 8,5                           |
|                | 1             | Tätningring, ROT 90-100 ..       |    | Seal ring, ROT 90-100 .....              | 418656-5            | 2) 15,5 x 2,5 x 9,5                           |
| 10             | 1             | Tätningring, ROT 100- .....      |    | Seal ring, ROT 100- .....                | 418657-3            | 1) 24 x 2,5 x 8,5                             |
|                | 1             | Tätningring, ROT 90-100 ..       |    | Seal ring, ROT 90-100 .....              | 418658-1            | 2) 24 x 2,5 x 9,5                             |
| 11             | 1             | Packning .....                   |    | Gasket .....                             | 418333-1            |                                               |
| 12             | 2             | Skruv, tid utf .....             |    | Bolt, early prod .....                   | 940159-7            | l = 32                                        |
|                | 2             | Skruv, sen utf .....             |    | Bolt, late prod .....                    | 190524-9            | l = 28                                        |
|                | 2             | Skruv .....                      |    | Bolt .....                               | 940161-3            | l = 45                                        |
| 13             | 3             | Bricka, tid utf .....            |    | Washer, early prod .....                 | 955894-1            | <del>120799</del>                             |
|                | 4             | Bricka, fjädrande, sen utf ..    |    | Washer, resilient, late prod .....       | 941907-8            |                                               |
| 14             | erf           | Fjäderbricka, tid utf .....      |    | Spring washer, early prod .....          | 955921-2            |                                               |
| 15             | 1             | Remskiva .....                   |    | Pulley .....                             | 418293-7            |                                               |
| 16             | 1             | Fläkt, alt 1 .....               |    | Fan, alt 1 .....                         | 667400-6            | 3) D = 335                                    |
|                | 1             | Fläkt, alt 2 .....               |    | Fan, alt 2 .....                         | 672703-6            | D = 335                                       |
|                | 1             | Fläkt, alt 3 .....               |    | Fan, alt 3 .....                         | 667578-9            | D = 360                                       |
| 16A            | 1             | Bricka för 672703-6 .....        |    | Washer for 672703-6 .....                | 672740-8            |                                               |
| 17             | 4             | Skruv .....                      |    | Bolt .....                               | 955523-6            | <del>940113</del>                             |
| 18             | 4             | Fjäderbricka .....               |    | Spring washer .....                      | 955921-2            | Tid utf                                       |
| 19             | 1             | Drivrem .....                    |    | Drive belt .....                         | 419407-2            | <del>950807</del> 419250                      |
| 20             | 1             | Termostat .....                  |    | Thermostat .....                         | 418496-6            | 4)                                            |
|                | 1             | Termostat och packning 418361... |    | Thermostat and gasket 418361 .....       | 5273164-3           | 5)                                            |
| 21             | 1             | Packning .....                   |    | Gasket .....                             | 418361-2            |                                               |
| 22             | 1             | Vattenavloppsrör .....           |    | Water outlet pipe .....                  | 418325-7            | 6)                                            |
|                | 1             | Vattenavloppsrör .....           |    | Water outlet pipe .....                  | 419333-0            | 7)                                            |
| 23             | 2             | Skruv .....                      |    | Screw .....                              | 955525-1            | 8) l = 25 Tid utf                             |
|                | 2             | Skruv .....                      |    | Screw .....                              | 940135-7            | 8) l = 22 Sen utf                             |
| 24             | 2             | Bricka, fjädrande .....          |    | Washer, resilient .....                  | 941907-8            |                                               |
| 25             | 2             | Fjäderbricka .....               |    | Spring washer .....                      | 955921-2            | 8) Tid utf                                    |
| 26             | 1             | Vattentilloppsrör .....          |    | Water inlet pipe .....                   | 418334-9            |                                               |
| 27             | 1             | Gummiring .....                  |    | Rubber ring .....                        | 418326-5            |                                               |
| 28             | 1             | Skruv .....                      |    | Screw .....                              | 955526-9            |                                               |

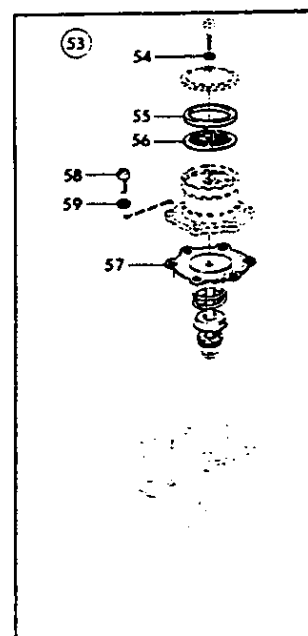
1. B188 excl S-1466, S-1481. Se grupp 2a, sida 6, pos 6.
2. B188 S-1466, S-1481.
3. Ers av 1 st 672703-6, 1 st 672740-8.
4. Alt 1. 77°C, 170°F.
5. Alt 2. 82°C, 180°F.
6. B18 (496800, 496812, 496817). B18 (496819) mo-2847.
7. B18 (496819) mo 2848-. B18 (496842, 496864).
8. 955525-1, 955521-2 ers av 940135-7.

| Grupp<br>Group |               | 2b                      | P 180 (B18)     |                             | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                       |
|----------------|---------------|-------------------------|-----------------|-----------------------------|-----------------------------------------------|-----------------------|
| Sida<br>Page   |               | 4                       | Utgåva<br>Issue | 4                           | Kylsystem<br>Cooling system                   |                       |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               |                 | Description                 | Del. nr<br>Part No.                           | Anmärkning<br>Notes   |
| 9              | 1             | Kylarslang .....        |                 | Radiator hose .....         | 657876-9                                      | 1)                    |
|                | 1             | Kylarslang .....        |                 | Radiator hose .....         | 676556-4                                      | 2)                    |
| 10             | 2             | Slangklammer .....      |                 | Hose clip .....             | 952659-1                                      | 1)                    |
|                | 2             | Slangklammer .....      |                 | Hose clip .....             | 952663-3                                      | 2)                    |
| 11             | 1             | Kylarslang .....        |                 | Radiator hose .....         | 662072-8                                      | 1)                    |
|                | 1             | Kylarslang .....        |                 | Radiator hose .....         | 671840-7                                      | 2)                    |
| 12             | 1             | Slangklammer .....      |                 | Hose clip .....             | 952659-1                                      |                       |
| 13             | 1             | Slangklammer .....      |                 | Hose clip .....             | 952659-1                                      | 1)                    |
|                | 1             | Slangklammer .....      |                 | Hose clip .....             | 952663-3                                      | 2)                    |
| 14             | 1             | Slangklammer .....      |                 | Hose clip .....             | 951789-7                                      |                       |
| 15             | 1             | Kylarelement .....      |                 | Radiator unit .....         | 252086-4                                      | 1, 3)                 |
| 16             | 1             | Påfyllningslock .....   |                 | Filler cap .....            | 87842-1                                       | 1)                    |
|                | 1             | Kylarelement .....      |                 | Radiator unit .....         | 252111-0                                      | 2)                    |
|                | 1             | Påfyllningslock .....   |                 | Filler cap .....            | 682294-4                                      | 2)                    |
|                | 1             | Friktionsbricka .....   |                 | Friction washer .....       | —                                             | 2) Lagerföres ej      |
|                | 1             | Packning för lock ..... |                 | Gasket for filler cap ..... | 676553-1                                      | 2)                    |
|                | 1             | Propp .....             |                 | Plug .....                  | 952070-1                                      | 2) Tid utf            |
| 17             | 1             | Avtappningskran .....   |                 | Drain cock .....            | 87502-1                                       | 1)                    |
| 18             | 3             | Gummibussning .....     |                 | Rubber bushing .....        | 673989-0                                      |                       |
| 19             | 2             | Hylsa .....             |                 | Sleeve .....                | 653568-6                                      | 1)                    |
|                | 2             | Hylsa .....             |                 | Sleeve .....                | 663497-6                                      | 2)                    |
| 20             | 2             | Skruv .....             |                 | Screw .....                 | 955675-4                                      |                       |
| 21             | 2             | Bricka .....            |                 | Washer .....                | 120097-1                                      |                       |
| 22             | 2             | Låsbricka .....         |                 | Lock washer .....           | 955950-1                                      | 2)                    |
| 23             | 1             | Expansionskärl .....    |                 | Expansion tank .....        | 676558-0                                      | 2)                    |
| 24             | 1             | Påfyllningslock .....   |                 | Filler cap .....            | 673336-4                                      | 2) <del>676559-</del> |
| 25             | 630           | Kylarslang .....        |                 | Radiator hose .....         | 942700-6                                      | 2)                    |

1. Ch-19174.
2. Ch 19175-.
3. Ers av 1 st 252111-0, 1 st 273006-7.



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| Grupp<br>Group |               | 2c                             |    | P 180 (B18)                 |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
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| Sida<br>Page   | 2             | Utgåva<br>Issue                | 10 | Bränslesystem               | Fuel system         |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |    | Description                 | Det. nr<br>Part No. | Anmärkning<br>Notes                           |
| 1              | 1             | Bensintank .....               |    | Fuel tank .....             | 260037-7            |                                               |
| 2              | 1             | Propp .....                    |    | Plug .....                  | 191026-4            |                                               |
| 3              | 10            | Skruv .....                    |    | Screw .....                 | 955138-3            | 810 x12                                       |
|                | 10            | Skruv .....                    |    | Screw .....                 | 958236-2            | 812x12                                        |
| 4              | 1             | Påfyllningsslang .....         |    | Filler hose .....           | 665162-4            |                                               |
| 5              | 2             | Klammer .....                  |    | Clip .....                  | 951797-0            |                                               |
| 6              | 1             | Påfyllningsrör .....           |    | Filler pipe .....           | 664297-9            | Se grupp 8                                    |
| 7              | 1             | Gummikroge .....               |    | Rubber collar .....         | 665161-6            |                                               |
| 8              | 1             | Gummitätning .....             |    | Rubber seal .....           | 665118-6            |                                               |
| 9              | 1             | Lock .....                     |    | Cap .....                   | 664287-0            | Se grupp 8                                    |
| 10             | 1             | Gummislang .....               |    | Rubber hose .....           | 665163-2            | 1) Ch-7999                                    |
|                | 120           | Plastslang, inre .....         |    | Plastic hose, inner .....   | 941405-3            | Ch 8000-                                      |
|                | 500           | Plastslang, yttre .....        |    | Plastic hose, outer .....   | 941406-1            |                                               |
| 11             | 2             | Klammer .....                  |    | Clamp .....                 | 951787-1            |                                               |
| 12             | 1             | Kåpa .....                     |    | Casing .....                | 665168-1            | Ch -7999                                      |
| 13             | 4             | Skruv .....                    |    | Screw .....                 | 955119-3            |                                               |
| 14             | 500           | Plastslang .....               |    | Plastic hose .....          | 941406-1            | <del>665164-</del>                            |
| 15             | 1             | Klammer .....                  |    | Clamp .....                 | 951787-1            |                                               |
| 16             | 1             | Tankamatur .....               |    | Fuel gauge sender .....     | 665119-4            | 2, 4)                                         |
|                | 1             | Tankamatur .....               |    | Fuel gauge sender .....     | 673496-6            | 3)                                            |
| 17             | 2             | Packning .....                 |    | Gasket .....                | 665160-8            | 2)                                            |
|                | 1             | Packning .....                 |    | Gasket .....                | 665160-8            | 3)                                            |
| 18             | 6             | Skruv .....                    |    | Screw .....                 | 950010-9            |                                               |
| 19             | 6             | Kopparpackning .....           |    | Copper packing .....        | 192026-3            |                                               |
| 20             | 1             | Bensinledning .....            |    | Fuel line .....             | 668103-5            | Ch-6999                                       |
|                | 1             | Bensinledning .....            |    | Fuel line .....             | 672055-1            | Ch 7000-                                      |
| 21             | 1             | Förskruvning .....             |    | Screw union .....           | 954336-4            |                                               |
| 22             | 5             | Klammer .....                  |    | Clamp .....                 | 664706-9            | Tid utf                                       |
| 23             | 5             | Gummibricka .....              |    | Rubber washer .....         | 664707-7            | Tid utf                                       |
| 24             | erf           | Klammer .....                  |    | Clamp .....                 | 951189-0            | Sen utf                                       |
| 25             | erf           | Skruv .....                    |    | Screw .....                 | 955127-6            | 88 x 12                                       |
|                | erf           | Skruv .....                    |    | Screw .....                 | 190665-0            | 8 10 x 12                                     |
|                | erf           | Skruv .....                    |    | Screw .....                 | 191109-8            | 1 = 6                                         |
| 26             | 1             | Bensinslang .....              |    | Fuel hose .....             | 64757-8             | Ch -12499                                     |
| 27             | 200           | Gummislang .....               |    | Rubber hose .....           | 419796-8            | Ch 12500- <del>941186-</del>                  |
| 28             | 1             | Bensinpump AC 7950581 .....    |    | Fuel pump, AC 7950591 ..... | 234008-1            | Ch -12499                                     |
|                |               | . Det. se sida 8               |    | . Components, see page 8    |                     |                                               |
|                | 1             | Bensinpump, AC 7950916 .....   |    | Fuel pump, AC 7950916 ..... | 419291-0            | 5) Ch 12500-                                  |
| 29             | 1             | Reparationssats (419291) ..... |    | Repair kit (419291) .....   | 276282-1            |                                               |
| 30             | 1             | . Packning .....               |    | . Gasket .....              |                     | Lagerföres ej                                 |
| 31             | 1             | . Bricka .....                 |    | . Washer .....              |                     | Lagerföres ej                                 |
| 32             | 1             | . Sil .....                    |    | . Strainer .....            | 419428-8            |                                               |
| 33             | 1             | . Packning .....               |    | . Gasket .....              | 419427-0            |                                               |

- Ers. av: 120 mm 941405-3, 500 mm 941406-1.
- Ch -24587 exkl. 24543-24545, 24549.
- Ch 24543-24545, 24549, 24588-.
- Ers. av: 673496-6.
- Ers. av: 418878-5.

| Grupp<br>Group |               | 2c                              |    | P 180 (B18)                         |             | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
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| Sida<br>Page   | 4             | Utgåva<br>Issue                 | 10 | Bränslesystem                       | Fuel system |                                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                       |    | Description                         |             | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
| 34             | 2             | . Packning .....                |    | . Gasket .....                      |             | 15517-6                                       | Lagerföres ej       |
| 35             | 2             | . Ventil .....                  |    | . Valve .....                       |             | 73580-3                                       |                     |
| 36             | 1             | . Membran .....                 |    | . Diaphragm .....                   |             |                                               |                     |
| 37             | 1             | . Fjäder .....                  |    | . Spring .....                      |             |                                               |                     |
| 38             | 1             | . Tätningsbricka .....          |    | . Seal washer .....                 |             |                                               |                     |
| 39             | 1             | . Tätningsbricka .....          |    | . Seal washer .....                 |             |                                               |                     |
| 40             | 1             | . Fjäder .....                  |    | . Spring .....                      |             |                                               |                     |
| 41             | 1             | . Länkarm .....                 |    | . Link arm .....                    |             |                                               |                     |
| 42             | 2             | . Bricka .....                  |    | . Washer .....                      |             |                                               |                     |
| 43             | 1             | . Axel .....                    |    | . Shaft .....                       |             |                                               |                     |
| 44             | 2             | . Hållare .....                 |    | . Retainer .....                    |             |                                               |                     |
| 45             | 1             | . Packning .....                |    | . Gasket .....                      |             | 73582-9                                       | Lagerföres ej       |
| 46             | 1             | Membransats .....               |    | Diaphragm kit .....                 |             | 276281-3                                      |                     |
| 47             | 1             | . Packning .....                |    | . Gasket .....                      |             |                                               |                     |
| 48             | 1             | . Packning .....                |    | . Gasket .....                      |             | 419427-0                                      |                     |
| 49             | 2             | . Ventil .....                  |    | . Valve .....                       |             | 73580-3                                       |                     |
| 50             | 1             | . Membran .....                 |    | . Diaphragm .....                   |             |                                               |                     |
| 51             | 1             | . Packning .....                |    | . Gasket .....                      |             | 73582-9                                       |                     |
| 52             | 1             | Bensinpump .....                |    | Fuel pump .....                     |             | 418878-5                                      |                     |
| 53             | 1             | Reparationssats (418878) .....  |    | Repair kit (418878) .....           |             | 276520-4                                      |                     |
| 54             | 1             | . Packning .....                |    | . Gasket .....                      |             | 15521-8                                       |                     |
| 55             | 1             | . Packning .....                |    | . Gasket .....                      |             | 418948-6                                      |                     |
| 56             | 1             | . Sil .....                     |    | . Strainer .....                    |             | 418946-0                                      |                     |
| 57             | 1             | . Membran .....                 |    | . Diaphragm .....                   |             |                                               |                     |
| 58             | 3             | . Skruv .....                   |    | . Screw .....                       |             | 956078-0                                      |                     |
| 59             | 3             | . Fjäderbricka .....            |    | . Spring washer .....               |             | 955918-8                                      |                     |
| 60             | 1             | Mellanlägg .....                |    | Spacer .....                        |             | 301002-2                                      |                     |
| 61             | 2             | Packning .....                  |    | Gasket .....                        |             | 61830-6                                       |                     |
| 62             | 2             | Skruv .....                     |    | Screw .....                         |             | 190524-9                                      |                     |
| 63             | 2             | Fjäderbricka .....              |    | Spring washer .....                 |             | 955921-2                                      |                     |
| 64             | 1             | Förskruvning .....              |    | Screw union .....                   |             | 954335-6                                      |                     |
| 65             | 1             | Bensinledning .....             |    | Fuel line .....                     |             | 666445-2                                      |                     |
| 66             | 1             | . Gummibussning .....           |    | . Rubber bush .....                 |             | 665335-6                                      |                     |
| 67             | 1             | Klammer .....                   |    | Clamp .....                         |             | 418610-2                                      |                     |
| 68             | 1             | Skruv .....                     |    | Screw .....                         |             | 940098-7                                      |                     |
| 69             | 1             | Bricka .....                    |    | Washer .....                        |             | 940097-9                                      |                     |
| 70             | 55mm          | Gummislang .....                |    | Rubber hose .....                   |             | 192034-7                                      |                     |
| 71             | 650           | Gummislang, pump-förgasare .... |    | Rubber hose, pump-carburetter ..... |             | 192034-7                                      |                     |
| 72             | 1             | Upphångningsring .....          |    | Suspension ring .....               |             | 419447-8                                      |                     |
|                | 1             | Upphångningsring .....          |    | Suspension ring .....               |             | 925066-3                                      |                     |
| 73             | 2             | Klammer .....                   |    | Clamp .....                         |             | 943572-8                                      |                     |
| 74             | 2             | Klammer .....                   |    | Clamp .....                         |             | 943571-0                                      |                     |
| 75             |               | Fäste .....                     |    | Anchorage .....                     |             | 418506-2                                      |                     |
|                |               | Fäste .....                     |    | Anchorage .....                     |             | 419338-9                                      |                     |
|                |               | Fäste .....                     |    | Anchorage .....                     |             | 419570-7                                      |                     |

Ch -12499

Ch 12500-  
V  
H

1) UAR  
2) UAR  
MAR

se grupp 2d

— se grupp 2d

1. B18 (496800, 496812, 496817)
2. B18 (496819)

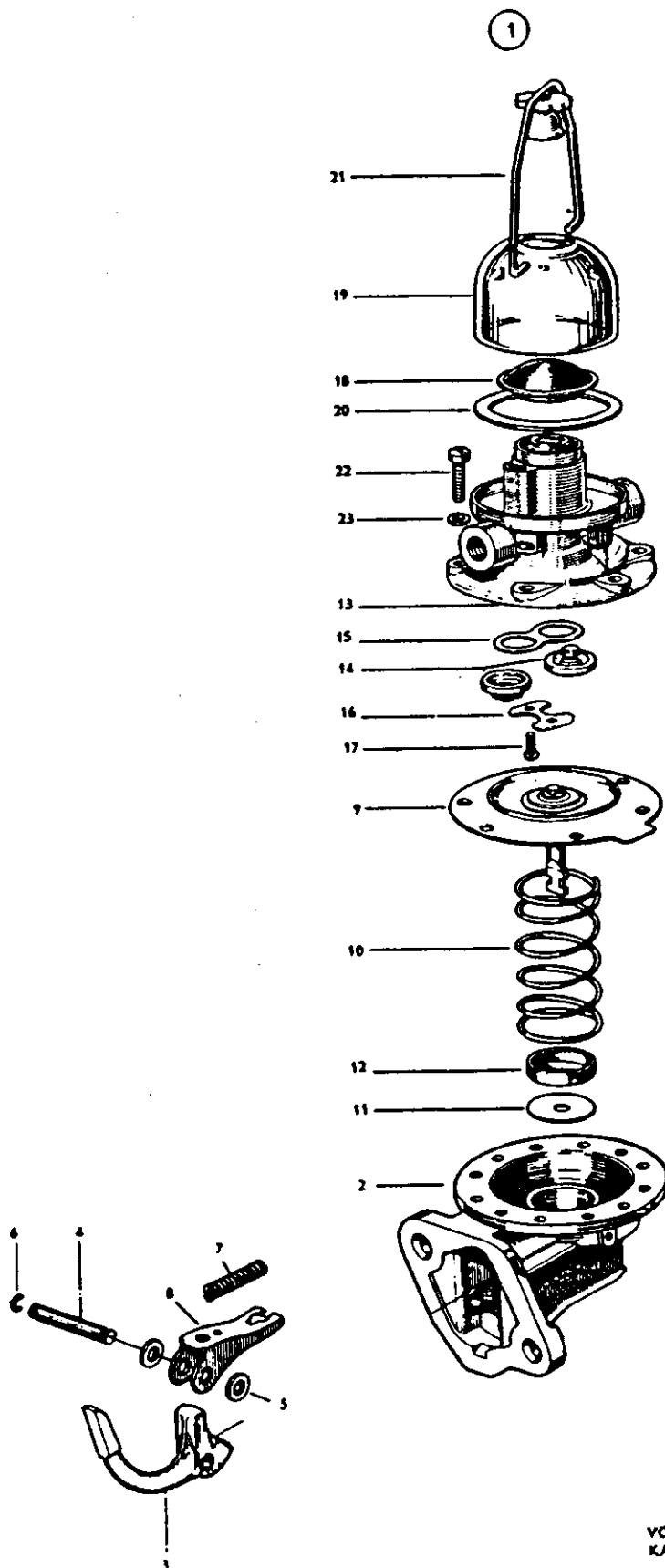
| Grupp<br>Group |               | 2c                      |  | P 180 (B18)                |  | VOLVO                                |                     |
|----------------|---------------|-------------------------|--|----------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | Utgåva<br>Issue         |  | Bränslesystem              |  | Fuel system                          |                     |
| Sida<br>Page   |               | Utgåva<br>Issue         |  |                            |  | Reservdelskatalog<br>Parts catalogue |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               |  | Description                |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes |
| 76             | 1             | Förgasare, främre ..... |  | Carburetter, forward ..... |  | 237219-1                             | 1, 2) Ch -16499     |
|                | 1             | Förgasare, främre ..... |  | Carburetter, forward ..... |  | 237244-9                             | 1) Ch 16500-20999   |
|                | 1             | Förgasare, främre ..... |  | Carburetter, forward ..... |  | 237256-3                             | 1) ULD, Ch 21000-   |
|                | 1             | Förgasare, främre ..... |  | Carburetter, forward ..... |  | 237259-7                             | 1) MLD, Ch 21000-   |
| 77             | 1             | Förgasare, bakre .....  |  | Carburetter, rear .....    |  | 237220-9                             | 1, 3) Ch -16499     |
|                | 1             | Förgasare, bakre .....  |  | Carburetter, rear .....    |  | 237245-6                             | 1) Ch16500-20999    |
|                | 1             | Förgasare, bakre .....  |  | Carburetter, rear .....    |  | 237257-1                             | 1) ULD, Ch 21000-   |
|                | 1             | Förgasare, bakre .....  |  | Carburetter, rear .....    |  | 237260-5                             | 1) MLD, Ch 21000-   |
|                |               | . Det. se sida 10       |  | . Components, see page 10  |  |                                      |                     |
| 78             | 1             | Förgasare, främre ..... |  | Carburetter, forward ..... |  | 237313-2                             | ULD, MAR            |
| 79             | 1             | Förgasare, bakre .....  |  | Carburetter, rear .....    |  | 237314-0                             | ULD, MAR            |
|                |               | . Det. se sida 16       |  | . Components, see page 16  |  |                                      |                     |
| 80             | 1             | Packning .....          |  | Gasket .....               |  | 418754-8                             |                     |
| 81             | 1             | Skyddsplåt .....        |  | Protector plate .....      |  | 418512-0                             | UAR                 |
|                | 1             | Skyddsplåt .....        |  | Protector plate .....      |  | 419573-1                             | MAR                 |
| 82             | 8             | Pinnskruv .....         |  | Stud .....                 |  | 953236-7                             |                     |
| 83             | 8             | Mutter .....            |  | Nut .....                  |  | 955826-3                             |                     |
| 84             | erf           | Gummislang .....        |  | Rubber hose .....          |  | 192034-7                             |                     |
| 85             |               | Luftfilter .....        |  | Air filter .....           |  |                                      | Se sida 20, 22      |

1. Beakta att främre och bakre förgasare skall vara försedda med samma bensinregleringsnål.  
Both forward and rear carburettors shall be fitted with jet needles of the same type.  
Contrôler que les carburateurs avant et arrière son bien équipées de la même aiguille de réglage d'essence.  
Beachten, dass sowohl der vordere als auch der hintere Vergaser mit der gleichen Kraftstoffnadel versehen sein müssen.  
Tenga presente que ambos carburadores deben estar provistos de idénticas agujas reguladoras de combustible.

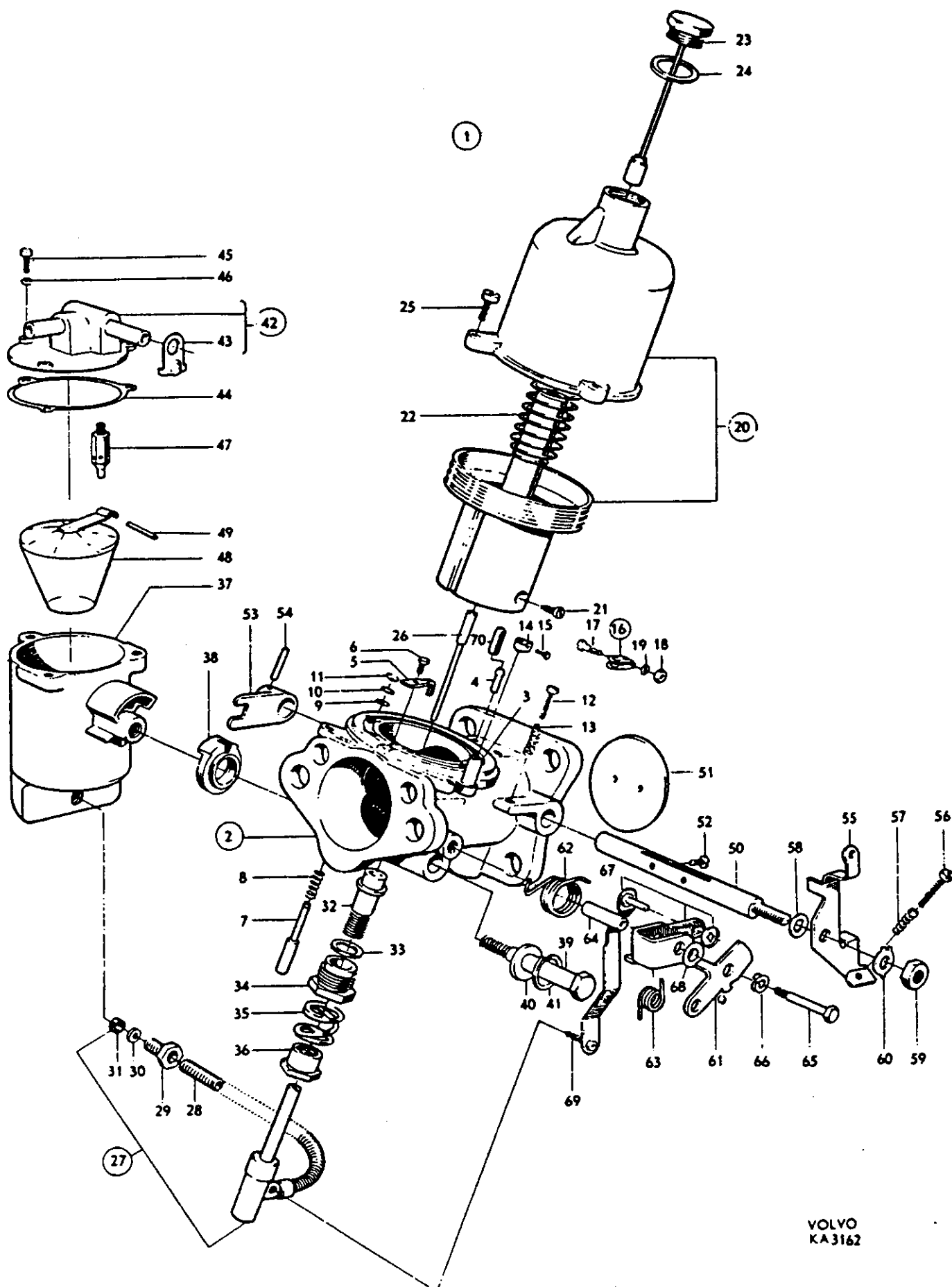
2. Ers av: 237244-9.

3. Ers av: 237245-6.

- Beakta att främre och bakre förgasare skall vara försedda med samma bensinregleringsnål.  
Both forward and rear carburetters shall be fitted with jet needles of the same type.  
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- Ers av: 237244-9.
- Ers av: 237245-6.



| Grupp<br>Group |               | 2c                      |   | P 180 (B18)           |                  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|----------------|---------------|-------------------------|---|-----------------------|------------------|-----------------------------------------------|---------------------|
| Sida<br>Page   | 8             | Utgåva<br>Issue         | 9 | Bensinpump 234008     | Fuel pump 234008 |                                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               |   | Description           |                  | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
| 1              | 1             | Bensinpump .....        |   | Fuel pump .....       |                  | 234008-1                                      | AC 7950581          |
| 2              | 1             | . Underdel .....        |   | . Lower section ..... |                  | S E S                                         |                     |
| 3              | 1             | . Vipparm .....         |   | . Rocker arm .....    |                  | 73602-5                                       |                     |
| 4              | 1             | . Axel .....            |   | . Shaft .....         |                  | 73529-0                                       |                     |
| 5              | 2             | . Bricka .....          |   | . Washer .....        |                  | 61947-8                                       |                     |
| 6              | 2             | . Låsring .....         |   | . Lock ring .....     |                  | 70498-1                                       |                     |
| 7              | 1             | . Fjäder .....          |   | . Spring .....        |                  | 61949-4                                       |                     |
| 8              | 1             | . Länkar .....          |   | . Link arm .....      |                  | 61945-2                                       |                     |
| 9              | 1             | . Membran .....         |   | . Diaphragm .....     |                  | 61942-9                                       |                     |
| 10             | 1             | . Fjäder .....          |   | . Spring .....        |                  | 61944-5                                       |                     |
| 11             | 1             | . Tättningsbricka ..... |   | . Seal washer .....   |                  | 234002-4                                      |                     |
| 12             | 1             | . Hållare .....         |   | . Retainer .....      |                  | 234003-2                                      |                     |
| 13             | 1             | . Överdel .....         |   | . Upper section ..... |                  | S E S                                         |                     |
| 14             | 2             | . Ventil .....          |   | . Valve .....         |                  | 73580-3                                       |                     |
| 15             | 1             | . Packning .....        |   | . Packing .....       |                  | 73582-9                                       |                     |
| 16             | 1             | . Hållare .....         |   | . Retainer .....      |                  | 73536-5                                       |                     |
| 17             | 2             | . Skruv .....           |   | . Screw .....         |                  | 950003-4                                      |                     |
| 18             | 1             | . Sil .....             |   | . Strainer .....      |                  | 73537-3                                       |                     |
| 19             | 1             | . Glasbehållare .....   |   | . Glass bowl .....    |                  | 73575-3                                       |                     |
| 20             | 1             | . Packning .....        |   | . Gasket .....        |                  | 190633-8                                      |                     |
| 21             | 1             | . Bygel .....           |   | . Brace .....         |                  | 73539-9                                       |                     |
| 22             | 6             | . Skruv .....           |   | . Screw .....         |                  | 192245-9                                      | <del>115265</del>   |
| 23             | 6             | . Fjäderbricka .....    |   | . Spring washer ..... |                  | 955918-8                                      |                     |



| Grupp<br>Group 2c |                   |        | P 180 (B18) |        |        |        |        |                       |                        | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|-------------------|-------------------|--------|-------------|--------|--------|--------|--------|-----------------------|------------------------|-----------------------------------------------|---------------------|
| Sida<br>Page 10   | Utgåva<br>Issue 9 |        | Förgasare   |        |        |        |        |                       |                        | Carburetters                                  |                     |
| Pos<br>Fig.       | Antal<br>Qty.     |        |             |        |        |        |        | Benämning             | Description            | Del. nr<br>Part No.                           | Anmärkning<br>Notes |
|                   | 237219            | 237220 | 237244      | 237245 | 237256 | 237257 | 237259 |                       |                        |                                               |                     |
| 1                 | 1                 |        |             |        |        |        |        | Förgasare .....       | Carburetter .....      | 237219-1                                      | 1) Ers av 237244-9  |
|                   |                   | 1      |             |        |        |        |        | Förgasare .....       | Carburetter .....      | 237220-9                                      | 1) Ers av 237245-6  |
|                   |                   |        | 1           |        |        |        |        | Förgasare .....       | Carburetter .....      | 237244-9                                      | 1)                  |
|                   |                   |        |             | 1      |        |        |        | Förgasare .....       | Carburetter .....      | 237245-6                                      | 1)                  |
|                   |                   |        |             |        | 1      |        |        | Förgasare .....       | Carburetter .....      | 237256-3                                      | 1)                  |
|                   |                   |        |             |        |        | 1      |        | Förgasare .....       | Carburetter .....      | 237257-1                                      | 1)                  |
|                   |                   |        |             |        |        |        | 1      | Förgasare .....       | Carburetter .....      | 237259-7                                      | 1)                  |
|                   |                   |        |             |        |        |        |        | Förgasare .....       | Carburetter .....      | 237260-5                                      | 1)                  |
| 2                 | 1                 |        | 1           |        |        |        |        | . Hus .....           | . Body .....           | 237072-4                                      |                     |
|                   |                   | 1      |             | 1      |        |        |        | . Hus .....           | . Body .....           | 237073-2                                      |                     |
|                   |                   |        |             |        | 1      |        | 1      | . Hus .....           | . Body .....           | 237305-8                                      |                     |
|                   |                   |        |             |        |        | 1      | 1      | . Hus .....           | . Body .....           | 237306-6                                      |                     |
| 3                 | 1                 | 1      | 1           | 1      |        |        |        | . Hylsa .....         | . Ferrule .....        | 237135-9                                      | 2) Tid utf          |
|                   | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Hylsa .....         | . Ferrule .....        | 237168-0                                      | Sen utf             |
| 4                 |                   | 1      |             | 1      |        |        | 1      | . Rör .....           | . Tube .....           | 237104-5                                      |                     |
| 5                 | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Kil .....           | . Key .....            | 237184-7                                      |                     |
| 6                 | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Skruv .....         | . Screw .....          | 237185-4                                      |                     |
| 7                 | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Pinne .....         | . Pin .....            | 237140-9                                      |                     |
| 8                 | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Fjäder .....        | . Spring .....         | 237141-7                                      |                     |
| 9                 | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Gummibricka .....   | . Rubber washer .....  | 237142-5                                      |                     |
| 10                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Bricka .....        | . Washer .....         | 237143-3                                      |                     |
| 11                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Lösbricka .....     | . Lock washer .....    | 237043-5                                      |                     |
| 12                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Justerskruv .....   | . Adjuster screw ..... | 237085-6                                      |                     |
| 13                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Fjäder .....        | . Spring .....         | 71856-9                                       |                     |
| 14                | 1                 | 1      | 1           | 1      |        |        |        | . Klammer .....       | . Clamp .....          | 237136-7                                      | 2) Tid utf          |
| 15                | 1                 | 1      | 1           | 1      |        |        |        | . Skruv .....         | . Screw .....          | 237137-5                                      | 2) Tid utf          |
| 16                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Klammer .....       | . Clamp .....          | 237178-9                                      | 3) Sen utf          |
| 17                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Skruv .....         | . Bolt .....           | 237170-6                                      |                     |
| 18                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Mutter .....        | . Nut .....            | 150183-2                                      |                     |
| 19                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Bricka .....        | . Washer .....         | 120006-2                                      |                     |
| 20                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Vakuumkammare ..... | . Vacuum chamber ..... | 237074-0                                      |                     |
|                   | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Kolv .....          | . Piston .....         | S E S                                         |                     |
| 21                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Skruv .....         | . Screw .....          | 237105-2                                      |                     |
| 22                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Fjäder .....        | . Spring .....         | 71816-3                                       |                     |
| 23                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Dämpare .....       | . Damper .....         | 237144-1                                      |                     |
| 24                | 1                 | 1      | 1           | 1      | 1      | 1      | 1      | . Packning .....      | . Gasket .....         | 190349-1                                      |                     |
| 25                | 3                 | 3      | 3           | 3      | 3      | 3      | 3      | . Skruv .....         | . Screw .....          | 237084-9                                      |                     |

1. Beakta att främre och bakre förgasare skall vara försedda med samma bensinregleringsnål.  
Both forward and rear carburetters shall be fitted with jet needles of the same type.  
Contrôler que les carburateurs avant et arrière son bien équipées de la meme aiguille de réglage d'essence.  
Beachten, dass sowohl der vordere als auch der hintere Vergaser mit der gleichen Kraftstoffnadel versehen sein müssen.  
Tenga presente que ambos carburadores deben estar provistos de idénticas agujas reguladoras de combustible.

2. Ers av 1 st 237168-0, 1 st 237178-9.

3. Ingår ej i kompl förgasare.  
Not included in complete carburetter.  
Non compris dans le carburateur complet.  
Gehört nicht zum kompletten Vergaser.  
No está incluido en el carburador completo.

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- Ers av 1 st 237168-0, 1 st 237178-9.
- Ingår ej i kmpl förgasare.  
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Non compris dans le carburateur complet.  
Gehört nicht zum kompletten Vergaser.  
No está incluido en el carburador completo.

| Grupp<br>Group |               | 2c     |        | P 180 (B18)     |        |        |        |           |                             |                          |                     |                     |  | VOLVO |  |                                      |  |
|----------------|---------------|--------|--------|-----------------|--------|--------|--------|-----------|-----------------------------|--------------------------|---------------------|---------------------|--|-------|--|--------------------------------------|--|
| Sida<br>Page   |               | 12     |        | Utgåva<br>Issue |        | 6      |        | Förgasare |                             |                          |                     | Carburetters        |  |       |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |                 |        |        |        |           | Benämning                   | Description              | Del. nr<br>Part No. | Anmärkning<br>Notes |  |       |  |                                      |  |
|                | 237219        | 237220 | 237244 | 237245          | 237256 | 237257 | 237259 | 237260    |                             |                          |                     |                     |  |       |  |                                      |  |
| 26             | 1             | 1      |        |                 |        |        |        |           | . Bensinregleringsnål ..... | . Jet needle .....       | 237103-7            | 1) Märkt "TZ"       |  |       |  |                                      |  |
|                | 1             | 1      |        |                 |        |        |        |           | . Bensinregleringsnål ..... | . Jet needle .....       | 237221-7            | 1) Märkt "ZH"       |  |       |  |                                      |  |
|                |               |        | 1      | 1               | 1      | 1      |        |           | . Bensinregleringsnål ..... | . Jet needle .....       | 237248-0            | 1) Märkt "KD"       |  |       |  |                                      |  |
|                |               |        |        |                 |        |        | 1      | 1         | . Bensinregleringsnål ..... | . Jet needle .....       | 237255-5            | 1) Märkt "KF"       |  |       |  |                                      |  |
| 27             | 1             |        | 1      |                 | 1      |        | 1      |           | . Munstycke .....           | . Jet .....              | 237186-2            |                     |  |       |  |                                      |  |
|                |               | 1      |        | 1               |        | 1      |        | 1         | . Munstycke .....           | . Jet .....              | 237187-0            |                     |  |       |  |                                      |  |
| 28             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Skyddsfjäder .....        | . Spring .....           | 237191-7            |                     |  |       |  |                                      |  |
| 29             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Mutter .....              | . Nut .....              | 237190-4            |                     |  |       |  |                                      |  |
| 30             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Bricka .....              | . Washer .....           | 237189-6            |                     |  |       |  |                                      |  |
| 31             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Gummibricka .....         | . Rubber washer .....    | 237188-8            |                     |  |       |  |                                      |  |
| 32             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Bussning .....            | . Bushing .....          | 237080-7            |                     |  |       |  |                                      |  |
| 33             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Bricka .....              | . Washer .....           | 237081-5            |                     |  |       |  |                                      |  |
| 34             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Förskruvning .....        | . Screw union .....      | 237083-1            |                     |  |       |  |                                      |  |
| 35             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Fjäder .....              | . Spring .....           | 71823-9             |                     |  |       |  |                                      |  |
| 36             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Mutter .....              | . Nut .....              | 237082-3            |                     |  |       |  |                                      |  |
| 37             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Flottörhus .....          | . Float chamber .....    | 237086-4            |                     |  |       |  |                                      |  |
| 38             | 1             |        | 1      |                 | 1      |        | 1      |           | . Hållare .....             | . Retainer .....         | 237087-2            |                     |  |       |  |                                      |  |
|                |               | 1      |        | 1               |        | 1      |        | 1         | . Hållare .....             | . Retainer .....         | 237088-0            |                     |  |       |  |                                      |  |
| 39             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Skruv .....               | . Screw .....            | 955516-0            |                     |  |       |  |                                      |  |
| 40             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Bricka .....              | . Washer .....           | 955893-3            | <del>237090</del>   |  |       |  |                                      |  |
| 41             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Fjäderbricka .....        | . Spring washer .....    | 955920-4            | <del>237222</del>   |  |       |  |                                      |  |
| 42             | 1             |        |        |                 |        |        |        |           | . Lock .....                | . Cover .....            | 237078-1            | Ch -6010            |  |       |  |                                      |  |
|                |               | 1      |        |                 |        |        |        |           | . Lock .....                | . Cover .....            | 237079-9            | Ch -6010            |  |       |  |                                      |  |
|                |               |        | 1      |                 | 1      |        | 1      |           | . Lock .....                | . Cover .....            | 237214-2            | Ch 6011-            |  |       |  |                                      |  |
|                |               | 1      |        | 1               |        | 1      |        | 1         | . Lock .....                | . Cover .....            | 237215-9            | Ch 6011-            |  |       |  |                                      |  |
| 43             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Dammskydd .....           | . Baffle plate .....     | 237131-8            |                     |  |       |  |                                      |  |
| 44             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Packning .....            | . Gasket .....           | 237106-0            |                     |  |       |  |                                      |  |
| 45             | 3             | 3      | 3      | 3               | 3      | 3      | 3      | 3         | . Skruv .....               | . Screw .....            | 14185-3             |                     |  |       |  |                                      |  |
| 46             | 3             | 3      | 3      | 3               | 3      | 3      | 3      | 3         | . Fjäderbricka .....        | . Spring washer .....    | 955918-8            | <del>906985</del>   |  |       |  |                                      |  |
| 47             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Nålventil .....           | . Needle valve .....     | 237192-0            |                     |  |       |  |                                      |  |
| 48             | 1             | 1      |        |                 |        |        |        |           | . Flottör .....             | . Float .....            | 237108-6            | 2) Ch -6010         |  |       |  |                                      |  |
|                |               | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Flottör .....             | . Float .....            | 237216-7            | Ch 6011-            |  |       |  |                                      |  |
| 49             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Pinne .....               | . Pin .....              | 131016-8            |                     |  |       |  |                                      |  |
| 50             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Gasspjällaxel .....       | . Throttle spindle ..... | 237094-8            |                     |  |       |  |                                      |  |
| 51             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Gasspjällskiva .....      | . Throttle flap .....    | 237109-4            |                     |  |       |  |                                      |  |
| 52             | 2             | 2      | 2      | 2               | 2      | 2      | 2      | 2         | . Skruv .....               | . Screw .....            | 71849-4             |                     |  |       |  |                                      |  |
| 53             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Hävarm .....              | . Lever .....            | 237098-9            |                     |  |       |  |                                      |  |
| 54             | 1             | 1      | 1      | 1               | 1      | 1      | 1      | 1         | . Låspinne .....            | . Lock pin .....         | 907174-7            |                     |  |       |  |                                      |  |

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Contrôler que les carburateurs avant et arrière son bien équipés de la même aiguille de réglage d'essence.

Beachten dass sowohl der vordere als auch der hintere Vergaser mit der gleichen Kraftstoffnadel versehen sein müssen.

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2. Ers av: För främre förg. 1 st 237216-7, 1 st 237214-2. För bakre förg. 1 st 237216-7, 1 st 237215-9.

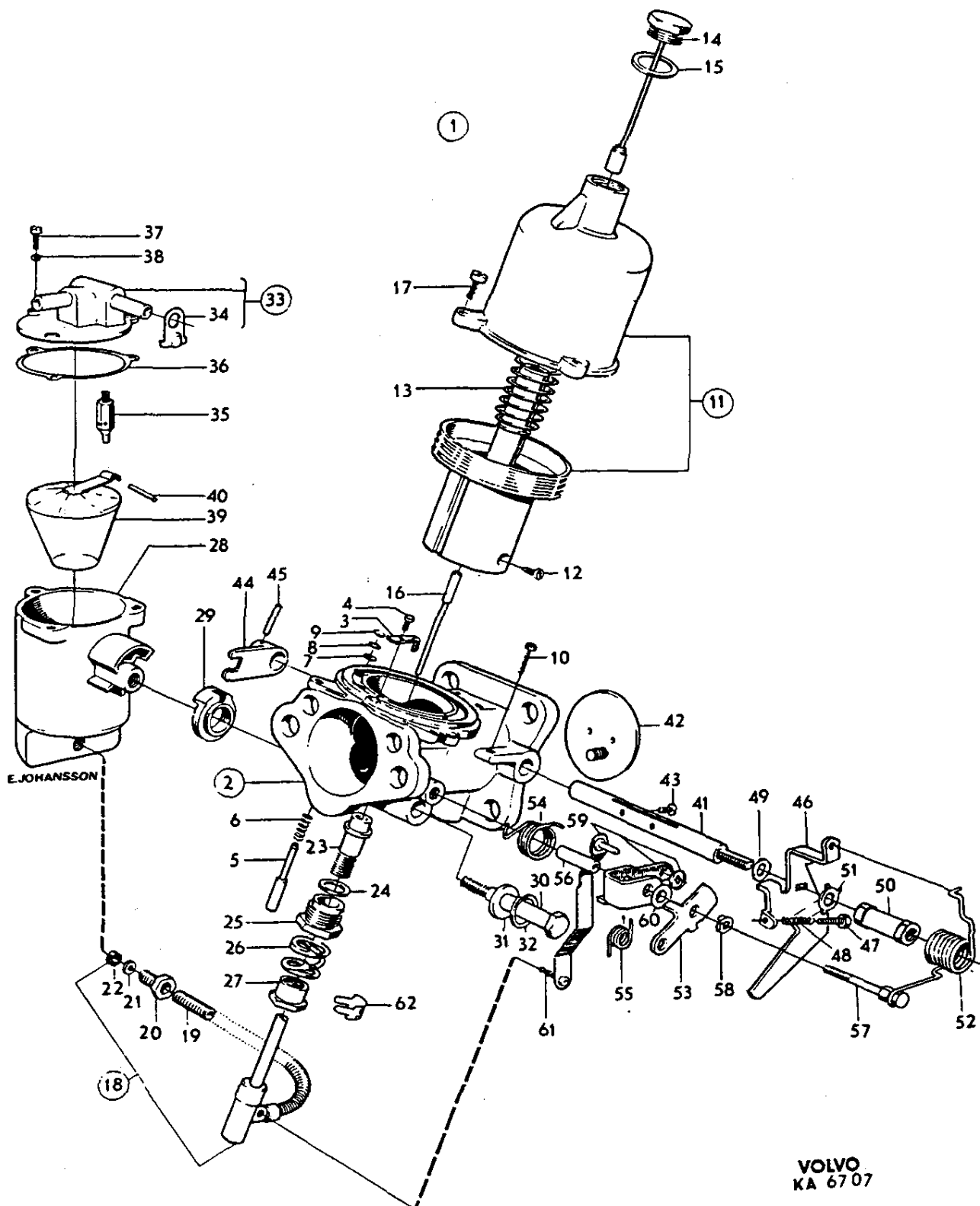
Replaced by: For forward carburetter 1 pc 237216-7, 1 pc 237214-2. For rear carburetter 1 pc 237216-7, 1 pc 237215-9.

Echange pour le carburateur avant. 1 No de réf. 237216-7, 1 No de réf. 237214-2. Carburateur arrière. 1 No de réf. 237216-7, 1 No de réf. 237215-9.

Ersetzt durch: Für vorderen Vergaser 1 Stück 237216-7, 1 Stück 237214-2. Für hinteren Vergaser 1 Stück 237216-7, 1 Stück 237215-9.

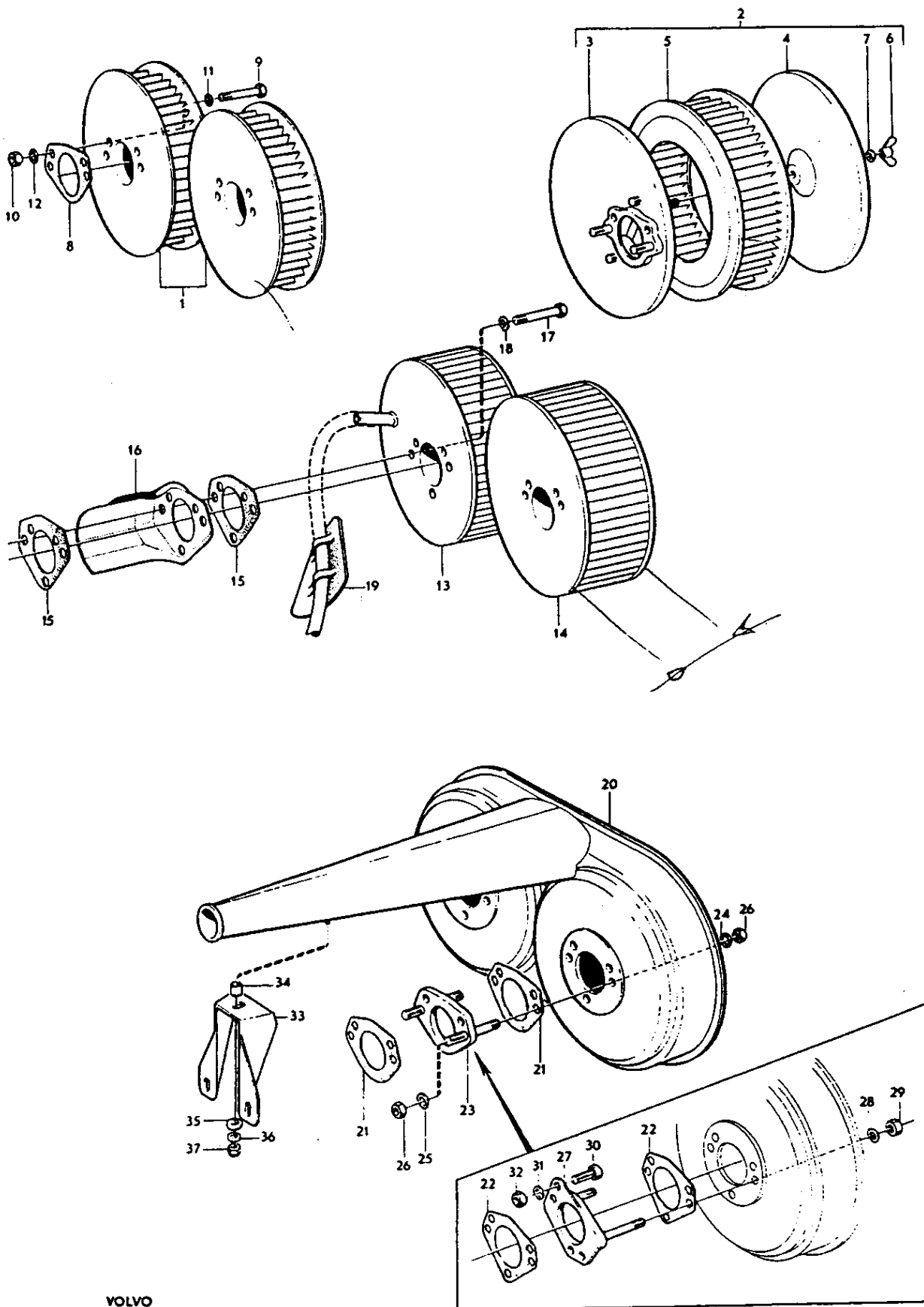
Sustituído por: carburador delantero, 1 número de detalle 237216-7, 1 número de detalle 237214-2. Para carburador trasero 1 número de detalle 237216-7, 1 número de detalle 237215-9.

| Grupp<br>Group |               |        | 2c     |        | P 180 (B18)     |        |        |        |           |                       |                      |                     |         |              | VOLVO |  |  |  |                                      |  |
|----------------|---------------|--------|--------|--------|-----------------|--------|--------|--------|-----------|-----------------------|----------------------|---------------------|---------|--------------|-------|--|--|--|--------------------------------------|--|
| Sida<br>Page   |               |        | 14     |        | Utgåva<br>Issue |        | 8      |        | Förgasare |                       |                      |                     |         | Carburetters |       |  |  |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |        |                 |        |        |        | Benämning | Description           | Det. nr<br>Part No.  | Anmärkning<br>Notes |         |              |       |  |  |  |                                      |  |
|                | 237219        | 237220 | 237244 | 237245 | 237256          | 237257 | 237259 | 237260 |           |                       |                      |                     |         |              |       |  |  |  |                                      |  |
| 55             | 1             |        | 1      |        | 1               |        | 1      |        | 1         | Hävarm .....          | Lever .....          | 237110-2            | Tid utf |              |       |  |  |  |                                      |  |
|                |               | 1      |        | 1      |                 | 1      |        | 1      | 1         | Hävarm .....          | Lever .....          | 237111-0            |         |              |       |  |  |  |                                      |  |
| 56             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Justerskruv .....     | Adjuster screw ..... | 237085-6            |         |              |       |  |  |  |                                      |  |
| 57             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Fjäder .....          | Spring .....         | 71856-9             |         |              |       |  |  |  |                                      |  |
| 58             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Bricka .....          | Washer .....         | 237179-7            |         |              |       |  |  |  |                                      |  |
| 59             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Mutter .....          | Nut .....            | 237113-6            |         |              |       |  |  |  |                                      |  |
| 60             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Lösbricka .....       | Lock washer .....    | 237095-5            |         |              |       |  |  |  |                                      |  |
| 61             | 1             |        | 1      |        | 1               |        | 1      |        | 1         | Hävarm .....          | Lever .....          | 237118-5            |         |              |       |  |  |  |                                      |  |
|                |               | 1      |        | 1      |                 | 1      |        | 1      | 1         | Hävarm .....          | Lever .....          | 237117-7            |         |              |       |  |  |  |                                      |  |
| 62             | 1             |        | 1      |        | 1               |        | 1      |        | 1         | Fjäder, inre .....    | Spring, inner .....  | 237119-3            |         |              |       |  |  |  |                                      |  |
|                |               | 1      |        | 1      |                 | 1      |        | 1      | 1         | Fjäder, inre .....    | Spring, inner .....  | 237120-1            |         |              |       |  |  |  |                                      |  |
| 63             | 1             |        | 1      |        | 1               |        | 1      |        | 1         | Fjäder, yttre .....   | Spring, outer .....  | 237121-9            |         |              |       |  |  |  |                                      |  |
|                |               | 1      |        | 1      |                 | 1      |        | 1      | 1         | Fjäder, yttre .....   | Spring, outer .....  | 237122-7            |         |              |       |  |  |  |                                      |  |
| 64             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Hylsa .....           | Sleeve .....         | 237123-5            |         |              |       |  |  |  |                                      |  |
| 65             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Skruv .....           | Screw .....          | 237124-3            |         |              |       |  |  |  |                                      |  |
| 66             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Bricka .....          | Washer .....         | 237125-0            |         |              |       |  |  |  |                                      |  |
| 67             | 1             |        | 1      |        | 1               |        | 1      |        | 1         | Länk .....            | Link .....           | 237096-3            |         |              |       |  |  |  |                                      |  |
|                |               | 1      |        | 1      |                 | 1      |        | 1      | 1         | Länk .....            | Link .....           | 237097-1            |         |              |       |  |  |  |                                      |  |
| 68             | 2             | 2      | 2      | 2      | 2               | 2      | 2      | 2      | 2         | Bricka .....          | Washer .....         | 237116-9            |         |              |       |  |  |  |                                      |  |
| 69             | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Skruv .....           | Screw .....          | 955123-5            |         |              |       |  |  |  |                                      |  |
| 70             | 1             |        |        |        |                 |        |        |        |           | Gummitätning .....    | Rubber seal .....    | 418646-6            |         |              |       |  |  |  |                                      |  |
|                | 1             | 1      | 1      | 1      | 1               | 1      | 1      | 1      | 1         | Reparationssats ..... | Repair kit .....     | 276278-9            |         |              |       |  |  |  |                                      |  |



| Grupp<br>Group 2c |               |                   | P 180 (B18)                  |                                    |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|-------------------|---------------|-------------------|------------------------------|------------------------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page 16   |               | Utgåva<br>Issue 5 | Förgasare                    | Carburetter                        |                     |                                               |  |
| Pos<br>Fig.       | Antal<br>Qty. |                   | Benämning                    | Description                        | Det. nr<br>Part No. | Anmärkning<br>Notes                           |  |
|                   | 237313        | 237314            |                              |                                    |                     |                                               |  |
| 1                 | 1             | 1                 | Förgasare, främre .....      | Carburetter, forward .....         | 237313-2            |                                               |  |
|                   |               | 1                 | Förgasare, bakre .....       | Carburetter, rear .....            | 237314-0            |                                               |  |
| 2                 | 1             | 1                 | . Hus .....                  | . Body .....                       | S E S               |                                               |  |
|                   |               | 1                 | . Hus .....                  | . Body .....                       | S E S               |                                               |  |
| 3                 | 1             | 1                 | . . Kil .....                | . . Key .....                      | 237184-7            |                                               |  |
| 4                 | 1             | 1                 | . . Skruv .....              | . . Screw .....                    | 237185-4            |                                               |  |
| 5                 | 1             | 1                 | . Pinne .....                | . Piston lift pin .....            | 237140-9            |                                               |  |
| 6                 | 1             | 1                 | . Fjäder .....               | . Spring .....                     | 237141-7            |                                               |  |
| 7                 | 1             | 1                 | . Gummibricka .....          | . Rubber washer .....              | 237142-5            |                                               |  |
| 8                 | 1             | 1                 | . Bricka .....               | . Washer .....                     | 237143-3            |                                               |  |
| 9                 | 1             | 1                 | . Lösbricka .....            | . Circlip .....                    | 237043-5            |                                               |  |
| 10                | 1             | 1                 | . Justskruv .....            | . Stop screw .....                 | 237324-9            |                                               |  |
| 11                | 1             | 1                 | . Vakuumkammare med kolv ... | . Suction chamber with piston .... | 237325-6            |                                               |  |
| 12                | 1             | 1                 | . . Lösskruv .....           | . . Needle screw .....             | 237105-2            |                                               |  |
| 13                | 1             | 1                 | . Fjäder .....               | . Piston spring .....              | 71816-3             |                                               |  |
| 14                | 1             | 1                 | . Dämpare .....              | . Damper .....                     | 237341-3            |                                               |  |
| 15                | 1             | 1                 | . Packning .....             | . Fibre washer .....               | 190349-1            |                                               |  |
| 16                | 1             | 1                 | . Bränsleregleringsnål ..... | . Jet needle .....                 | 237315-7            | DX                                            |  |
| 17                | 3             | 3                 | . Skruv .....                | . Screw .....                      | 237084-9            |                                               |  |
| 18                | 1             | 1                 | . Munstycke .....            | . Jet .....                        | 237326-4            |                                               |  |
|                   |               | 1                 | . Munstycke .....            | . Jet .....                        | 237327-2            |                                               |  |
| 19                | 1             | 1                 | . Skyddsfjäder .....         | . Protector .....                  | 237191-2            |                                               |  |
| 20                | 1             | 1                 | . . Mutter .....             | . . Nut .....                      | 237190-4            |                                               |  |
| 21                | 1             | 1                 | . . Bricka .....             | . . Washer .....                   | 237189-6            |                                               |  |
| 22                | 1             | 1                 | . . Gummibricka .....        | . . Seal washer .....              | 237188-8            |                                               |  |
| 23                | 1             | 1                 | . Bussning .....             | . Jet bearing .....                | 237328-0            |                                               |  |
| 24                | 1             | 1                 | . Bricka .....               | . Washer .....                     | 237329-8            |                                               |  |
| 25                | 1             | 1                 | . Förskruvning .....         | . Jet screw .....                  | 237083-1            |                                               |  |
| 26                | 1             | 1                 | . Fjäder .....               | . Lock spring .....                | 71823-9             |                                               |  |
| 27                | 1             | 1                 | . Mutter .....               | . Nut .....                        | 237330-6            |                                               |  |
| 28                | 1             | 1                 | . Flottörhus .....           | . Float chamber .....              | 237086-4            |                                               |  |
| 29                | 1             | 1                 | . Hållare .....              | . Adapter .....                    | 237087-2            |                                               |  |
|                   |               | 1                 | . Hållare .....              | . Adapter .....                    | 237088-0            |                                               |  |
| 30                | 1             | 1                 | . Skruv .....                | . Screw .....                      | 955516-0            |                                               |  |
| 31                | 1             | 1                 | . Bricka .....               | . Washer .....                     | 955893-3            |                                               |  |
| 32                | 1             | 1                 | . Fjäderbricka .....         | . Spring washer .....              | 955920-4            |                                               |  |
| 33                | 1             | 1                 | . Lock .....                 | . Lid .....                        | 237314-0            |                                               |  |
|                   |               | 1                 | . Lock .....                 | . Lid .....                        | 237215-9            |                                               |  |
| 34                | 1             | 1                 | . . Dammskydd .....          | . . Dust shield plate .....        | 237131-8            |                                               |  |
| 35                | 1             | 1                 | . Nålventil med säte .....   | . Needle and seat .....            | 237192-0            |                                               |  |
| 36                | 1             | 1                 | . Packning .....             | . Gasket .....                     | 237106-0            |                                               |  |
| 37                | 3             | 3                 | . Skruv .....                | . Screw .....                      | 14185-3             |                                               |  |
| 38                | 3             | 3                 | . Fjäderbricka .....         | . Spring washer .....              | 955918-8            |                                               |  |
| 39                | 1             | 1                 | . Flottör .....              | . Float .....                      | 237216-7            |                                               |  |
| 40                | 1             | 1                 | . Pinne .....                | . Pin .....                        | 131016-8            |                                               |  |

| Grupp<br>Group |               |        | 2c                       |                          |                     | P 180 (B18)         |  |  | VOLVO |  |  |           |  |  |              |  |  |                                      |  |  |
|----------------|---------------|--------|--------------------------|--------------------------|---------------------|---------------------|--|--|-------|--|--|-----------|--|--|--------------|--|--|--------------------------------------|--|--|
| Sida<br>Page   |               |        | 18                       |                          |                     | Utgåva<br>Issue     |  |  | 4     |  |  | Förgasare |  |  | Carburetters |  |  | Reservdelskatalog<br>Parts catalogue |  |  |
| Pos<br>Fig.    | Antal<br>Qty. |        | Benämning                | Description              | Del. nr<br>Part No. | Anmärkning<br>Notes |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                | 237313        | 237314 |                          |                          |                     |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 41             | 1             | 1      | . Gasspjällaxel .....    | . Throttle spindle ..... | 237094-8            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 42             | 1             | 1      | . Gasspjällskiva .....   | . Throttle flap .....    | 237331-4            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 43             | 2             | 2      | . Skruv .....            | . Screw .....            | 71849-4             |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 44             | 1             | 1      | . Hävarm .....           | . Lever .....            | 237098-9            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 45             | 1             | 1      | . Löspinne .....         | . Taper pin .....        | 907174-7            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 46             | 1             |        | . Hävarm .....           | . Lever .....            | 237332-2            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                |               | 1      | . Hävarm .....           | . Lever .....            | 237333-0            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 47             | 1             | 1      | . Justerskruv .....      | . Stop screw .....       | 237356-1            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 48             | 1             | 1      | . Fjäder .....           | . Spring .....           | 237357-9            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 49             | 1             | 1      | . Distansbricka .....    | . Washer .....           | 237179-7            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 50             | 1             | 1      | . Mutter .....           | . Nut .....              | 237335-5            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 51             | 1             | 1      | . Lösbricka .....        | . Washer .....           | 237095-5            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 52             | 1             |        | . Returfjäder .....      | . Spring .....           | 237336-3            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                |               | 1      | . Returfjäder .....      | . Spring .....           | 237337-1            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 53             | 1             |        | . Hävarm .....           | . Cam lever .....        | 237338-9            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                |               | 1      | . Hävarm .....           | . Cam lever .....        | 237339-7            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 54             | 1             |        | . Fjäder, inre .....     | . Spring, inner .....    | 237119-3            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                |               | 1      | . Fjäder, inre .....     | . Spring, inner .....    | 237120-1            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 55             | 1             |        | . Fjäder, yttre .....    | . Spring, outer .....    | 237121-9            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                |               | 1      | . Fjäder, yttre .....    | . Spring, outer .....    | 237122-7            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 56             | 1             | 1      | . Hylsa .....            | . Tube .....             | 237123-5            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 57             | 1             | 1      | . Skruv .....            | . Pivot bolt .....       | 237340-5            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 58             | 1             | 1      | . Fjädrande bricka ..... | . Spring washer .....    | 237125-0            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 59             | 1             |        | . Länk .....             | . Lever and link .....   | 237096-3            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                |               | 1      | . Länk .....             | . Lever and link .....   | 237097-1            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 60             | 2             | 2      | . Bricka .....           | . Washer .....           | 237116-9            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 61             | 1             | 1      | . Skruv .....            | . Screw .....            | 955123-5            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
| 62             | 1             | 1      | Löshylsa .....           | Lock sleeve .....        | 419065-8            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |
|                | 1             | 1      | Reparationssats .....    | Repair kit .....         | 276278-9            |                     |  |  |       |  |  |           |  |  |              |  |  |                                      |  |  |



| Grupp<br>Group |               | 2c            |                          | P 180 (B18)               |                     | VOLVO                                |     |
|----------------|---------------|---------------|--------------------------|---------------------------|---------------------|--------------------------------------|-----|
| Sida<br>Page   |               | 20            |                          | Utgåva<br>Issue           |                     | 1                                    |     |
|                |               | Luftfilter 1) |                          | Air filter 1)             |                     | Reservdelskatalog<br>Parts catalogue |     |
| Pos<br>Fig.    | Antal<br>Qty. |               | Benämning                | Description               | Det. nr<br>Part No. | Anmärkning<br>Notes                  |     |
|                | Vst           | Hst           |                          |                           |                     |                                      |     |
| 1              | 2             |               | Luftfilter .....         | Air filter .....          | 73606-6             | 2) Ch 1110-20999                     |     |
| 2              |               | 2             | Luftfilter, kompl .....  | Air filter, cpl .....     | 667042-6            | Ch -20999                            |     |
| 3              |               | 2             | . Fästplåt .....         | . Anchorage plate .....   | S E S               |                                      |     |
| 4              |               | 2             | . Lock .....             | . Cover .....             | S E S               |                                      |     |
| 5              |               | 2             | . Filterinsats .....     | . Filter insert .....     | 667583-9            |                                      |     |
| 6              |               | 2             | . Vingmutter .....       | . Butterfly nut .....     | 192015-6            |                                      |     |
| 7              |               | 2             | . Fjäderbricka .....     | . Spring washer .....     | 955920-4            |                                      |     |
| 8              | 2             | 2             | Packning .....           | Packing .....             | 418447-9            | Ch -20999                            |     |
|                | 4             |               | Skruv .....              | Screw .....               | 955656-4            | Ch -1109                             |     |
| 9              | 4             |               | Skruv .....              | Screw .....               | 940136-5            | Ch 1110-8452                         |     |
|                | 2             |               | Skruv, l = 63 .....      | Screw, l = 63 .....       | 940136-5            | Ch 8453-20999                        |     |
|                | 2             |               | Skruv, l = 76 .....      | Screw, l = 76 .....       | 955529-3            | Ch 8453-20999                        |     |
| 10             | 4             |               | Mutter .....             | Nut .....                 | 955826-3            | Ch 1110-20999                        |     |
|                |               | 4             | Mutter .....             | Nut .....                 | 955847-9            | Ch -20999                            |     |
| 11             | 4             |               | Bricka .....             | Washer .....              | 955894-1            | Ch 1110-20999                        |     |
| 12             | 4             |               | Låsbricka .....          | Lock washer .....         | 955949-3            | Ch -20999                            |     |
| 13             | 1             | 1             | Luftfilter, främre ..... | Air filter, forward ..... | 672280-5            |                                      |     |
| 14             | 1             | 1             | Luftfilter, bakre .....  | Air filter, rear .....    | 672281-3            |                                      |     |
| 15             | 3             | 3             | Packning .....           | Gasket .....              | 677607-4            | ULD, Ch 21000-                       |     |
| 16             | 1             | 1             | Skyddsplåt .....         | Backing plate .....       | 419579-8            |                                      |     |
| 17             | 6             | 6             | Skruv .....              | Screw .....               | 955530-1            |                                      |     |
| 18             | 6             | 6             | Fjäderande bricka .....  | Resilient washer .....    | 941907-8            |                                      |     |
| 19             | 1             | 1             | Gummiskärm .....         | Rubber mask .....         | 419692-9            |                                      |     |
| 20             | 1             | 1             | Luftfilter .....         | Air filter .....          | 671738-3            |                                      |     |
| 21             | 4             |               | Packning .....           | Gasket .....              | 418447-9            | Ch -20999                            |     |
| 22             | 4             | 4             | Packning .....           | Gasket .....              | 677607-4            | Ch 21000-                            |     |
| 23             | 2             |               | Gummikudde .....         | Rubber cushion .....      | 672348-0            | Ch -20999                            |     |
| 24             | 4             |               | Låsbricka .....          | Lock washer .....         | 955949-3            | Ch -20999                            |     |
| 25             | 4             |               | Fjäderande bricka .....  | Resilient washer .....    | 941907-8            | Ch -20999                            |     |
| 26             | 8             |               | Mutter .....             | Nut .....                 | 955826-3            | Ch -20999                            |     |
| 27             | 2             | 2             | Gummikudde .....         | Rubber cushion .....      | 672400-9            | Ch 21000-                            | MLD |
| 28             | 4             | 4             | Fjäderande bricka .....  | Resilient washer .....    | 941907-8            | Ch 21000-                            |     |
| 29             | 4             | 4             | Mutter .....             | Nut .....                 | 955826-3            | Ch 21000-                            |     |
| 30             | 4             | 4             | Skruv .....              | Screw .....               | 950059-6            | Ch 21000-                            |     |
| 31             | 4             | 4             | Fjäderande bricka .....  | Resilient washer .....    | 941906-0            | Ch 21000-                            |     |
| 32             | 4             | 4             | Mutter .....             | Nut .....                 | 955846-1            | Ch 21000-                            |     |
| 33             | 1             | 1             | Stag .....               | Stay .....                | 672354-8            |                                      |     |
| 34             | 1             | 1             | Distansrör .....         | Spacer tube .....         | 672357-1            |                                      |     |
| 35             | 1             | 1             | Gummibussning .....      | Rubber bushing .....      | 43138-7             |                                      |     |
| 36             | 1             | 1             | Bricka .....             | Washer .....              | 120618-4            |                                      |     |
| 37             | 1             | 1             | Mutter .....             | Nut .....                 | 192593-2            |                                      |     |

1. Utan förvärmningsanordning.

Without preheating.

Sans dispositif de préchauffage d'air.

Ohne Vorwärmvorrichtung.

Sin dispositivo de precalentamiento.

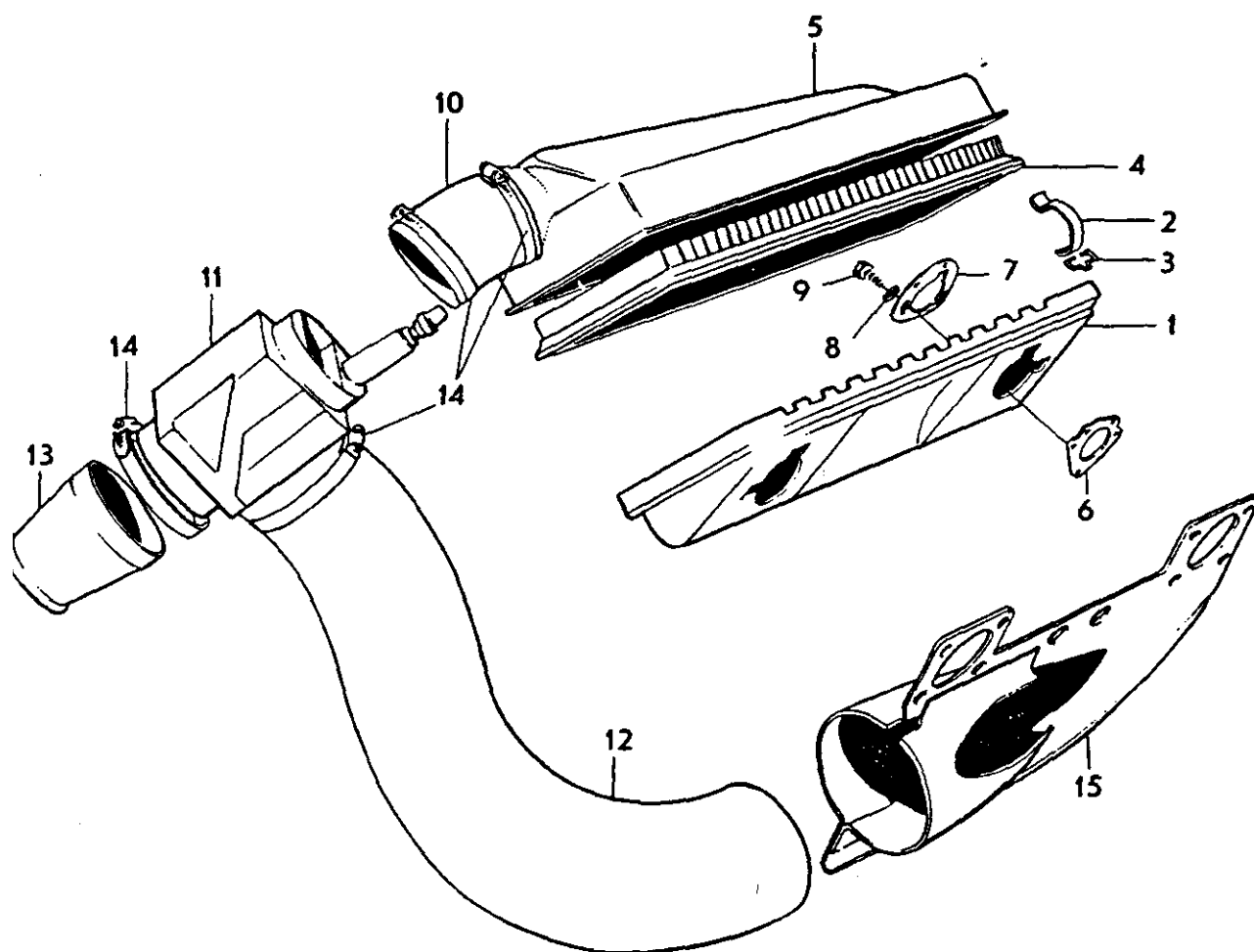
2. Ersätter tid utf av luftfilter om fästskruvar och muttrar av sen utf monteras.

Replaces early production air filter if late production anchorage screws and nuts are fitted.

Remplace l'ancien type de filtre à air si les vis de fixation et boulons de modèle nouveaux sont montés.

Ersetzt Luftfilter der früheren Ausführung, wenn Befestigungsschrauben und Muttern späterer Ausführung eingebaut werden.

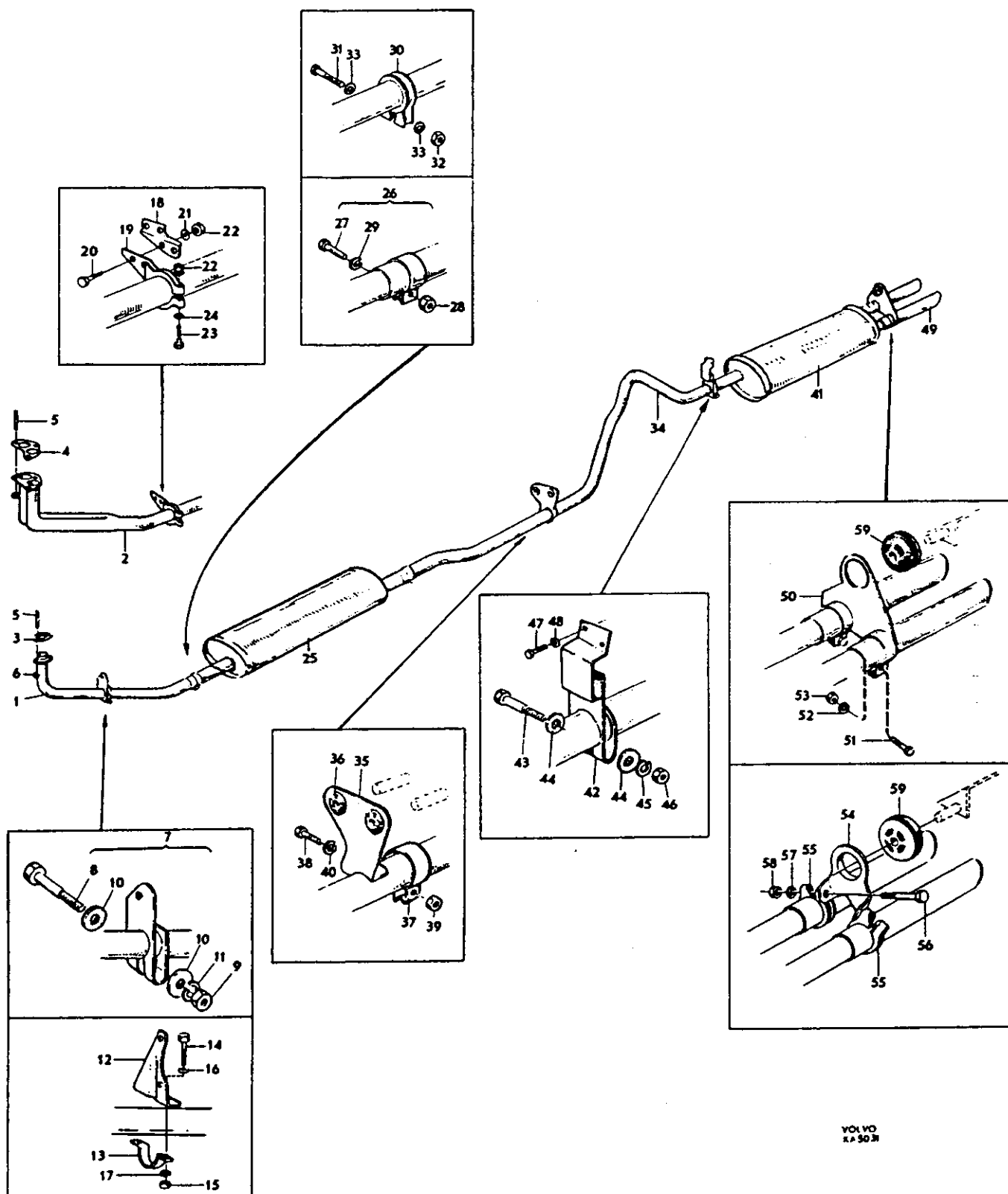
Sustituye la producción anterior de filtro de aire si se montan tornillos y tuercas de fijación de producción posterior.



**VOLVO**  
KA 7163

| Grupp<br>Group           |               | 2c                        |                                     | P 180 (B18)                          |                     | VOLVO |  |
|--------------------------|---------------|---------------------------|-------------------------------------|--------------------------------------|---------------------|-------|--|
| Sida<br>Page             |               | 22                        |                                     | Utgåva<br>Issue                      |                     | 1     |  |
| Luftfilter <sup>1)</sup> |               | Air filter <sup>1)</sup>  |                                     | Reservdelskatalog<br>Parts catalogue |                     |       |  |
| Pos<br>Fig.              | Antal<br>Qty. | Benämning                 | Description                         | Del. nr<br>Part No.                  | Anmärkning<br>Notes |       |  |
| 1                        | 1             | Filterhus, underdel ..... | Filter housing, lower section ..... | 673981-7                             |                     |       |  |
| 2                        | 4             | . Klammer .....           | . Clamp .....                       | 679623-9                             |                     |       |  |
| 3                        | 4             | . Klammerlås .....        | . Clamp lock .....                  | 673792-8                             |                     |       |  |
| 4                        | 1             | Insats .....              | Insert .....                        | 679658-5                             |                     |       |  |
| 5                        | 1             | Filterhus, överdel .....  | Filter housing, upper section ..... | 680743-2                             |                     |       |  |
| 6                        | 1             | Packning .....            | Gasket .....                        | 677607-4                             |                     |       |  |
| 7                        | 2             | Bricka .....              | Washer .....                        | 679558-7                             |                     |       |  |
| 8                        | 6             | Fjädrande bricka .....    | Spring washer .....                 | 941907-8                             |                     |       |  |
| 9                        | 6             | Skruv .....               | Screw .....                         | 955523-6                             |                     |       |  |
| 10                       | 1             | Gummiböj .....            | Rubber elbow .....                  | 673648-2                             |                     |       |  |
| 11                       | 1             | Spjällhus .....           | Flat housing .....                  | 681043-6                             |                     |       |  |
| 12                       | 300           | Slang .....               | Hose .....                          | 943417-6                             |                     |       |  |
| 13                       | 1             | Luftintag .....           | Air intake .....                    | 681852-0                             |                     |       |  |
| 14                       | 4             | Klammer .....             | Clamp .....                         | 951798-8                             |                     |       |  |
| 15                       | 1             | Förvärmningsplåt .....    | Pre-heater plate .....              | 419670-5                             |                     |       |  |

1. Med förvärmningsanordning.  
With preheating.  
Avec dispositif de préchauffage d'air.  
Mit Vorwärmvorrichtung.  
Con dispositivo de precalentamiento.



| Grupp<br>Group |               | 2c                            |  | P 180 (B18)                      |  | VOLVO                                |                     |
|----------------|---------------|-------------------------------|--|----------------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | 24                            |  | Utgåva<br>Issue                  |  | Reservdelskatalog<br>Parts catalogue |                     |
|                |               |                               |  | A vgassystem                     |  | Exhaust system                       |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                     |  | Description                      |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes |
| 1              | 1             | Utblåsningsrör .....          |  | Exhaust pipe .....               |  | 664682-2                             | 1) Ch -5599         |
|                | 1             | Utblåsningsrör .....          |  | Exhaust pipe .....               |  | 667980-7                             | Ch 5600-16499       |
| 2              | 1             | Utblåsningsrör .....          |  | Exhaust pipe .....               |  | 671823-3                             | Ch 16500-           |
| 3              | 1             | Packning .....                |  | Gasket .....                     |  | 403546-5                             | Ch -16499           |
| 4              | 1             | Packning .....                |  | Gasket .....                     |  | 671822-5                             | Ch 16500-           |
| 5              | 2             | Pinnskruv .....               |  | Stud .....                       |  | 953259-9                             | Ch -16499           |
|                | 3             | Pinnskruv .....               |  | Stud .....                       |  | 953259-9                             | Ch 16500-           |
| 6              | 2             | Mutter .....                  |  | Nut .....                        |  | 190852-4                             | Ch -16499           |
|                | 3             | Mutter .....                  |  | Nut .....                        |  | 190852-4                             | Ch 16500-           |
| 7              | 1             | Hållare .....                 |  | Retainer .....                   |  | 664684-8                             | 2) Ch -5599         |
| 8              | 1             | . Skruv .....                 |  | . Bolt .....                     |  | 955665-5                             |                     |
| 9              | 1             | . Mutter .....                |  | . Nut .....                      |  | 955847-9                             |                     |
| 10             | 2             | . Bricka .....                |  | . Washer .....                   |  | 955894-1                             |                     |
| 11             | 1             | . Fjäderbricka .....          |  | . Spring washer .....            |  | 955921-2                             |                     |
| 12             | 1             | Konsol .....                  |  | Bracket .....                    |  | 663794-6                             |                     |
| 13             | 1             | Klammer .....                 |  | Clamp .....                      |  | 192040-4                             |                     |
| 14             | 2             | Skruv .....                   |  | Bolt .....                       |  | 940100-1                             |                     |
| 15             | 2             | Mutter .....                  |  | Nut .....                        |  | 955825-5                             | Ch-16499            |
| 16             | 2             | Bricka .....                  |  | Washer .....                     |  | 955893-3                             |                     |
| 17             | 2             | Fjäderbricka .....            |  | Spring washer .....              |  | 955920-4                             |                     |
| 18             | 1             | Konsol .....                  |  | Bracket .....                    |  | 672030-4                             |                     |
| 19             | 1             | Klammer .....                 |  | Clamp .....                      |  | 672029-6                             |                     |
| 20             | 2             | Skruv .....                   |  | Bolt .....                       |  | 955523-6                             |                     |
| 21             | 2             | Bricka .....                  |  | Washer .....                     |  | 941907-8                             | Ch 16500-           |
| 22             | 3             | Mutter .....                  |  | Nut .....                        |  | 955826-3                             |                     |
| 23             | 1             | Skruv .....                   |  | Bolt .....                       |  | 940136-5                             |                     |
| 24             | 2             | Bricka .....                  |  | Washer .....                     |  | 120265-4                             |                     |
| 25             | 1             | Ljuddämpare .....             |  | Silencer .....                   |  | 668510-1                             | <del>667993-</del>  |
| 26             | 2             | Klammer .....                 |  | Clamp .....                      |  | 664690-5                             | 3) Ch -5599         |
| 27             | 2             | . Skruv .....                 |  | . Bolt .....                     |  | 955658-0                             |                     |
| 28             | 2             | . Mutter .....                |  | . Nut .....                      |  | 955847-9                             |                     |
| 29             | 2             | . Fjäderbricka .....          |  | . Spring washer .....            |  | 955921-2                             |                     |
| 30             | 2             | Klammer, främre och bakre ..  |  | Clamp, forward and rear .....    |  | 192204-6                             | Ch 5600-16499       |
|                | 1             | Klammer, bakre .....          |  | Clamp, rear .....                |  | 192204-6                             | Ch 16500-           |
| 31             | erf           | Skruv .....                   |  | Bolt .....                       |  | 940136-5                             |                     |
| 32             | erf           | Mutter .....                  |  | Nut .....                        |  | 955826-3                             |                     |
| 33             | erf           | Bricka .....                  |  | Washer .....                     |  | 120265-4                             |                     |
| 34             | 1             | Utblåsningsrör .....          |  | Exhaust pipe .....               |  | 667982-3                             |                     |
| 35             | 1             | Hållare .....                 |  | Retainer .....                   |  | 664843-0                             |                     |
| 36             | 2             | Gummibussning .....           |  | Rubber bushing .....             |  | 658653-1                             |                     |
| 37             | 1             | Klammer .....                 |  | Clamp .....                      |  | 664690-5                             | 3) Ch -5599         |
|                | 1             | Klammer .....                 |  | Clamp .....                      |  | 192204-6                             | Ch 5600-            |
| 38             | 1             | Skruv, 5/16" - 24 x 1" .....  |  | Screw, 5/16" - 24 x 1" .....     |  | 955658-0                             | Ch -5599            |
|                | 1             | Skruv, 5/16" - 18 x 2 1/2" .. |  | Screw, 5/16" - 18 x 2 1/2" ..... |  | 940136-5                             | Ch 5600-            |

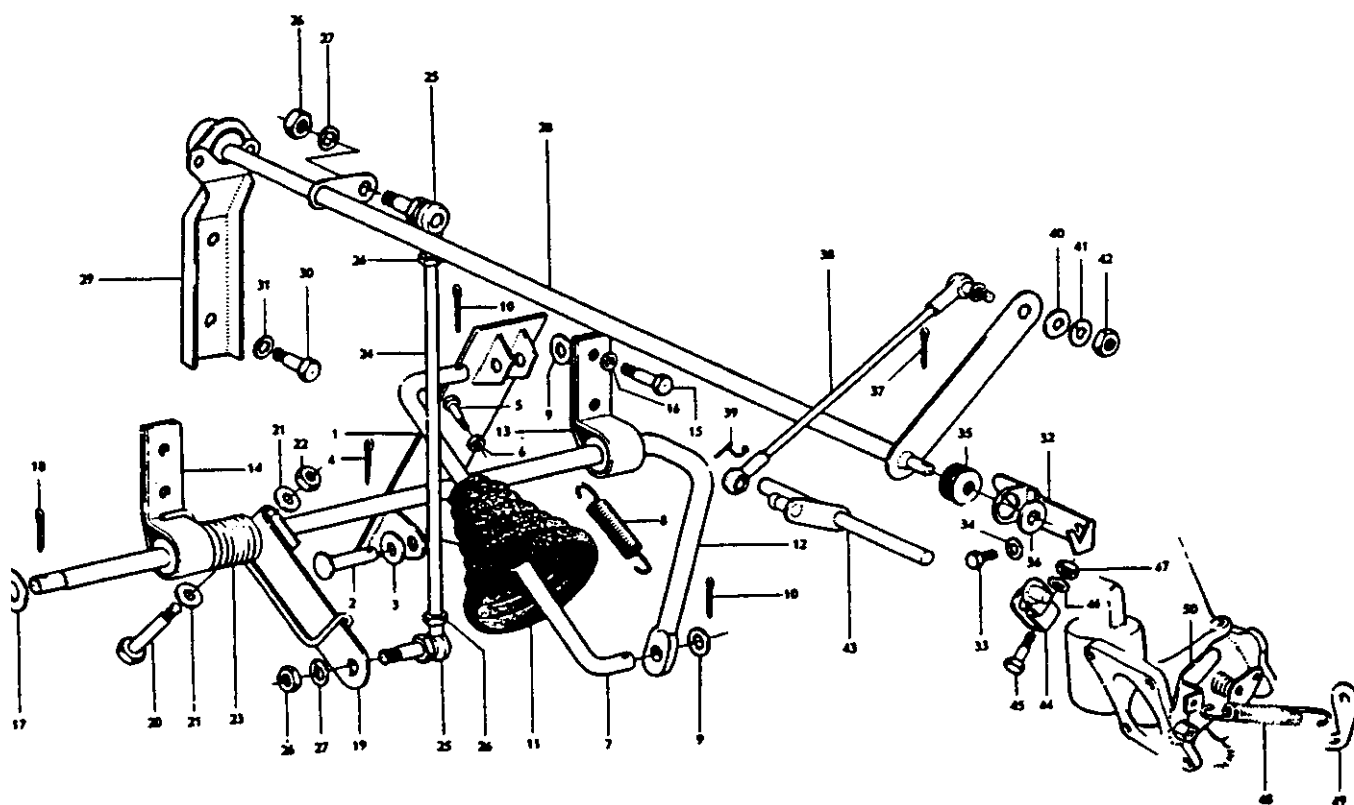
1. Ers av: 1st 667980-7, 1st 663794-6, 1st 192040-4, 2st 940100-1, 2st 955825-5, 2st 955893-3, 2st 955920-4.

2. Ers av: 1 st 663794-6, 1 st 192040-4.

3. Ers av: 1 st 192204-6, 1 st 940136-5, 1 st 955826-3, 1 st 120265-4.

| Grupp<br>Group |               | 2c                     |                      | P 180 (B18)         |                     | VOLVO                                |  |
|----------------|---------------|------------------------|----------------------|---------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |               | 26                     |                      | Utgåva 1<br>Issue   |                     | Reservdelskatalog<br>Parts catalogue |  |
|                |               | Avgassystem            |                      | Exhaust system      |                     |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning              | Description          | Del. nr<br>Part No. | Anmärkning<br>Notes |                                      |  |
| 39             | 1             | Mutter, 5/16"-24 ..... | Nut, 5/16"-24 .....  | 955847-9            | Ch-5599             |                                      |  |
|                | 1             | Mutter, 5/16"-18 ..... | Nut, 5/16"-18 .....  | 955826-3            | Ch 5600-            |                                      |  |
| 40             | 1             | Fjäderbricka .....     | Spring washer .....  | 955921-2            | Ch-5599             |                                      |  |
|                | 1             | Bricka .....           | Washer .....         | 120265-4            | Ch 5600-            |                                      |  |
| 41             | 1             | Ljuddämpare .....      | Silencer .....       | 671800-1            |                     |                                      |  |
| 42             | 1             | Hållare .....          | Retainer .....       | 672330-8            | <del>664846-</del>  |                                      |  |
| 43             | 1             | Skruv .....            | Bolt .....           | 955647-3            |                     |                                      |  |
| 44             | 2             | Bricka .....           | Washer .....         | 955893-3            |                     |                                      |  |
| 45             | 1             | Fjäderbricka .....     | Spring washer .....  | 955920-4            |                     |                                      |  |
| 46             | 1             | Mutter .....           | Nut .....            | 955846-1            |                     |                                      |  |
| 47             | 2             | Skruv .....            | Bolt .....           | 955636-6            |                     |                                      |  |
| 48             | 1             | Fjäderbricka .....     | Spring washer .....  | 955920-4            |                     |                                      |  |
|                | 1             | Bricka .....           | Washer .....         | 955893-3            |                     |                                      |  |
| 49             | 2             | Utblåsningsrör .....   | Exhaust pipe .....   | 667967-4            | 1,5)                |                                      |  |
|                | 1             | Utblåsningsrör .....   | Exhaust pipe .....   | 672965-1            | 2,5)                |                                      |  |
|                | 1             | Utblåsningsrör .....   | Exhaust pipe .....   | 672966-9            | 2,5)                |                                      |  |
|                | 1             | Utblåsningsrör .....   | Exhaust pipe .....   | 673224-2            | 4)                  |                                      |  |
| 50             | 1             | Hållare .....          | Retainer .....       | 664844-8            | 3)                  |                                      |  |
| 51             | 2             | Skruv .....            | Bolt .....           | 955658-0            |                     |                                      |  |
| 52             | 2             | Fjäderbricka .....     | Spring washer .....  | 955921-2            |                     |                                      |  |
| 53             | 2             | Mutter .....           | Nut .....            | 955847-9            |                     |                                      |  |
| 54             | 1             | Hållare .....          | Retainer .....       | 669316-2            |                     |                                      |  |
| 55             | 2             | Klammer .....          | Clamp .....          | 191466-2            |                     |                                      |  |
| 56             | 2             | Skruv .....            | Bolt .....           | 940136-5            |                     |                                      |  |
| 57             | 2             | Bricka .....           | Washer .....         | 120265-4            |                     |                                      |  |
| 58             | 2             | Mutter .....           | Nut .....            | 955826-3            |                     |                                      |  |
| 59             | 1             | Gummikudde .....       | Rubber cushion ..... | 658201-9            |                     |                                      |  |

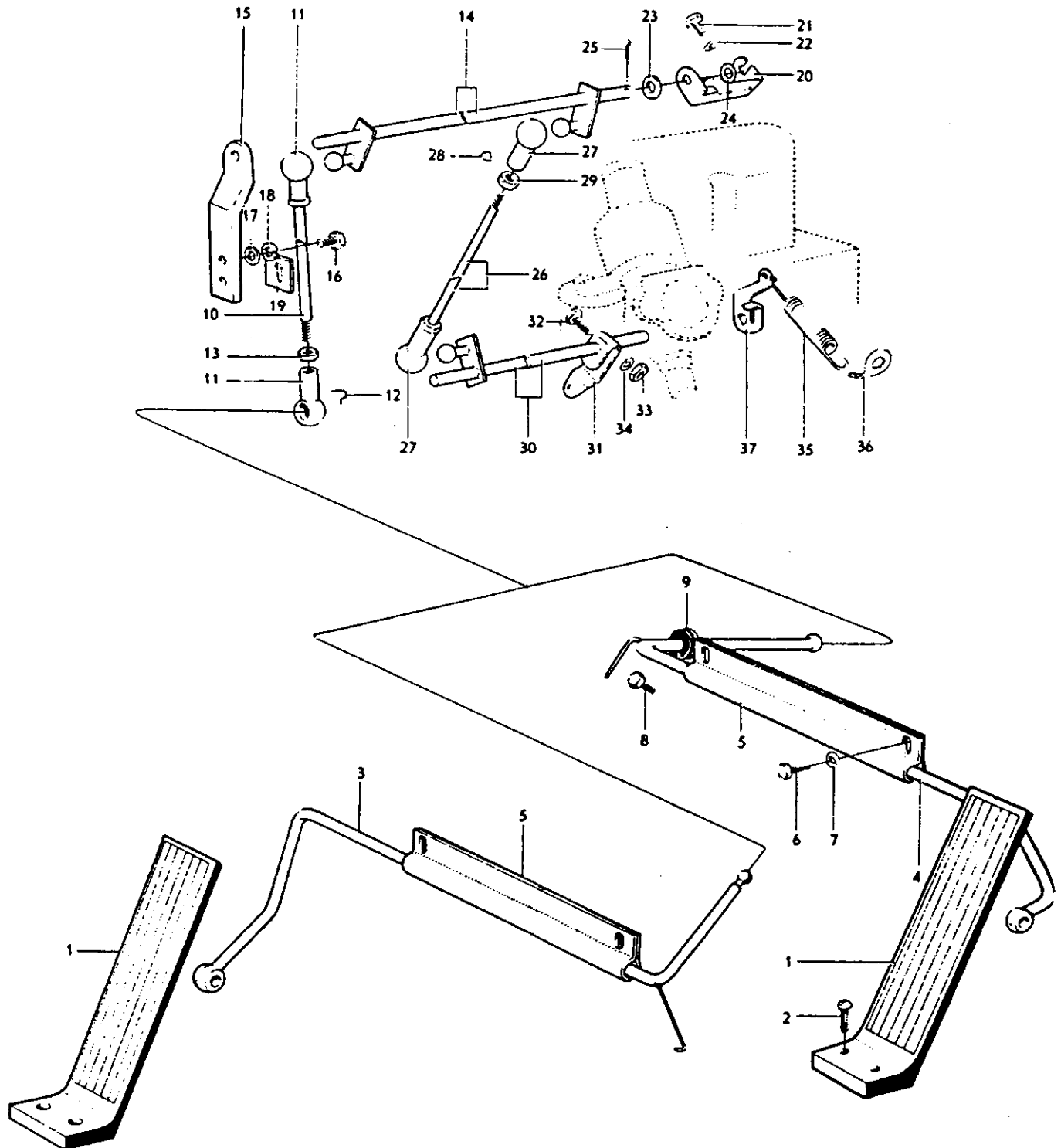
1. Raka rör. Tidigare utförande för svenska marknaden samt exportmarknaden.  
Straight pipes. Earlier type for Swedish market and export markets.  
Tuyaux d'aspiration droits. Ancienne version pour marché suédois et marchés d'exportation.  
Gerade Rohre. Frühere Ausführung für In- und Ausland.  
Tubos rectos. Producción anterior para el mercado sueco y el de exportación
2. Svängda rör. Senare utförande för svenska marknaden.  
Curved pipes. Later type for Swedish market.  
Tuyaux d'aspiration courbés. Nouvelle version pour marché suédois.  
Gebogene Rohre. Spätere Ausführung für Inland.  
Tubos curvados. Producción posterior para el mercado sueco
3. Ers av pos 54 - 58.
4. Ch 25129-.
5. Ers av 2 st 673224-2.



| Grupp<br>Group |               | 2d                 |   | P 180(B18)                    |                                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|--------------------|---|-------------------------------|-------------------------------------|-----------------------------------------------|
| Sida<br>Page   | 2             | Utgåva<br>Issue    | 9 | Gasreglage, Vst <sup>1)</sup> | Throttle linkage, LHD <sup>1)</sup> |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning          |   | Description                   | Del. nr<br>Part No.                 | Anmärkning<br>Notes                           |
| 1              | 1             | Gaspedal .....     |   | Accelerator pedal .....       | 665670-6                            | <del>665299</del>                             |
| 2              | 1             | Saxpinnebult ..... |   | Clevis pin .....              | 668095-3                            | <del>90762</del>                              |
| 3              | 1             | Bricka .....       |   | Washer .....                  | 955893-3                            |                                               |
| 4              | 1             | Saxpinne .....     |   | Split pin .....               | 907819-7                            |                                               |
| 5              | 1             | Stoppskruv .....   |   | Set screw .....               | 940330-4                            |                                               |
| 6              | 1             | Låsmutter .....    |   | Lock nut .....                | 955847-9                            |                                               |
| 7              | 1             | Reglerstång .....  |   | Control rod .....             | 665553-4                            |                                               |
| 8              | 1             | Fjäder .....       |   | Spring .....                  | 666921-2                            |                                               |
| 9              | 2             | Bricka .....       |   | Washer .....                  | 955894-1                            |                                               |
| 10             | 2             | Saxpinne .....     |   | Split pin .....               | 907834-6                            |                                               |
| 11             | 1             | Dammskydd .....    |   | Dust cover .....              | 653218-8                            |                                               |
| 12             | 1             | Axel .....         |   | Shaft .....                   | 665549-2                            |                                               |
| 13             | 1             | Konsol, V .....    |   | Bracket, L .....              | 665554-2                            |                                               |
| 14             | 1             | Konsol, H .....    |   | Bracket, R .....              | 665555-9                            |                                               |
| 15             | 4             | Skruv .....        |   | Screw .....                   | 955637-4                            |                                               |
| 16             | 4             | Fjäderbricka ..... |   | Spring washer .....           | 955920-4                            |                                               |
| 17             | 1             | Bricka .....       |   | Washer .....                  | 940097-9                            |                                               |
| 18             | 1             | Saxpinne .....     |   | Split pin .....               | 907834-6                            |                                               |
| 19             | 1             | Hävarm .....       |   | Lever .....                   | 667518-5                            | <del>665558</del>                             |
| 20             | 1             | Skruv .....        |   | Bolt .....                    | 955640-8                            |                                               |
| 21             | 2             | Bricka .....       |   | Washer .....                  | 955893-3                            |                                               |
| 22             | 1             | Mutter .....       |   | Nut .....                     | 955846-1                            |                                               |
| 23             | 1             | Returfjäder .....  |   | Return spring .....           | 667524-3                            |                                               |
| 24             | 1             | Reglerstång .....  |   | Control rod .....             | 665559-1                            |                                               |
| 25             | 2             | Kulled .....       |   | Ball joint .....              | 665563-3                            |                                               |
| 26             | 4             | Mutter .....       |   | Nut .....                     | 955844-6                            |                                               |
| 27             | 2             | Fjäderbricka ..... |   | Spring washer .....           | 955918-8                            |                                               |
| 28             | 1             | Axel .....         |   | Shaft .....                   | 665548-4                            | 2)                                            |
| 29             | 1             | Konsol .....       |   | Bracket .....                 | 665551-8                            | 3)                                            |
| 30             | 2             | Skruv .....        |   | Bolt .....                    | 955637-4                            |                                               |
| 31             | 2             | Fjäderbricka ..... |   | Spring washer .....           | 955920-4                            |                                               |
| 32             | 1             | Fäste .....        |   | Anchorage .....               | 418506-2                            |                                               |
| 33             | 2             | Skruv .....        |   | Bolt .....                    | 955512-2                            |                                               |
| 34             | 2             | Låsbricka .....    |   | Lock washer .....             | 940155-5                            |                                               |
| 35             | 1             | Bussning .....     |   | Bushing .....                 | 663304-4                            | Ch-482                                        |
|                | 1             | Bussning .....     |   | Bushing .....                 | 666143-3                            | Ch 483-                                       |
| 36             | 1             | Bricka .....       |   | Washer .....                  | 192290-5                            | Ch-482 +20085-                                |
|                | 1             | Bricka .....       |   | Washer .....                  | 192369-7                            | Ch 483-                                       |
| 37             | 1             | Saxpinne .....     |   | Split pin .....               | 907834-6                            |                                               |
| 38             | 1             | Reglerstång .....  |   | Control rod .....             | 663534-6                            |                                               |
| 39             | 1             | Bygel .....        |   | Brace .....                   | 959093-8                            |                                               |
| 40             | 1             | Bricka .....       |   | Washer .....                  | 940090-4                            |                                               |
| 41             | 1             | Fjäderbricka ..... |   | Spring washer .....           | 955918-8                            |                                               |
| 42             | 1             | Mutter .....       |   | Nut .....                     | 955780-2                            |                                               |

- Ch-9999.
- Vid byte av axel på ch 1-482 skall samtidigt monteras bussning 666143-3 och bricka 192369-7.  
With replacement of shaft on ch 1-482, bushing 666143-3 and washer 192369-7 must be fitted simultaneously.  
Lors du remplace l'essieu sur ch 1-482, la douille 666143-3 et la rondelle 192369-7 doivent être montées.  
Beim Austausch der Stange bei Fahrgestell 1-482 sollen gleichzeitig Buchse 666143-3 und Scheibe 192369-7 eingebaut werden.  
Al cambiarse eje en el ch 1-482, se debe al mismo tiempo cambiar el buje 666143-3 y la arandela 192369-7.
- Ers. av 1 st 671759-9, 1 st 671760-7.

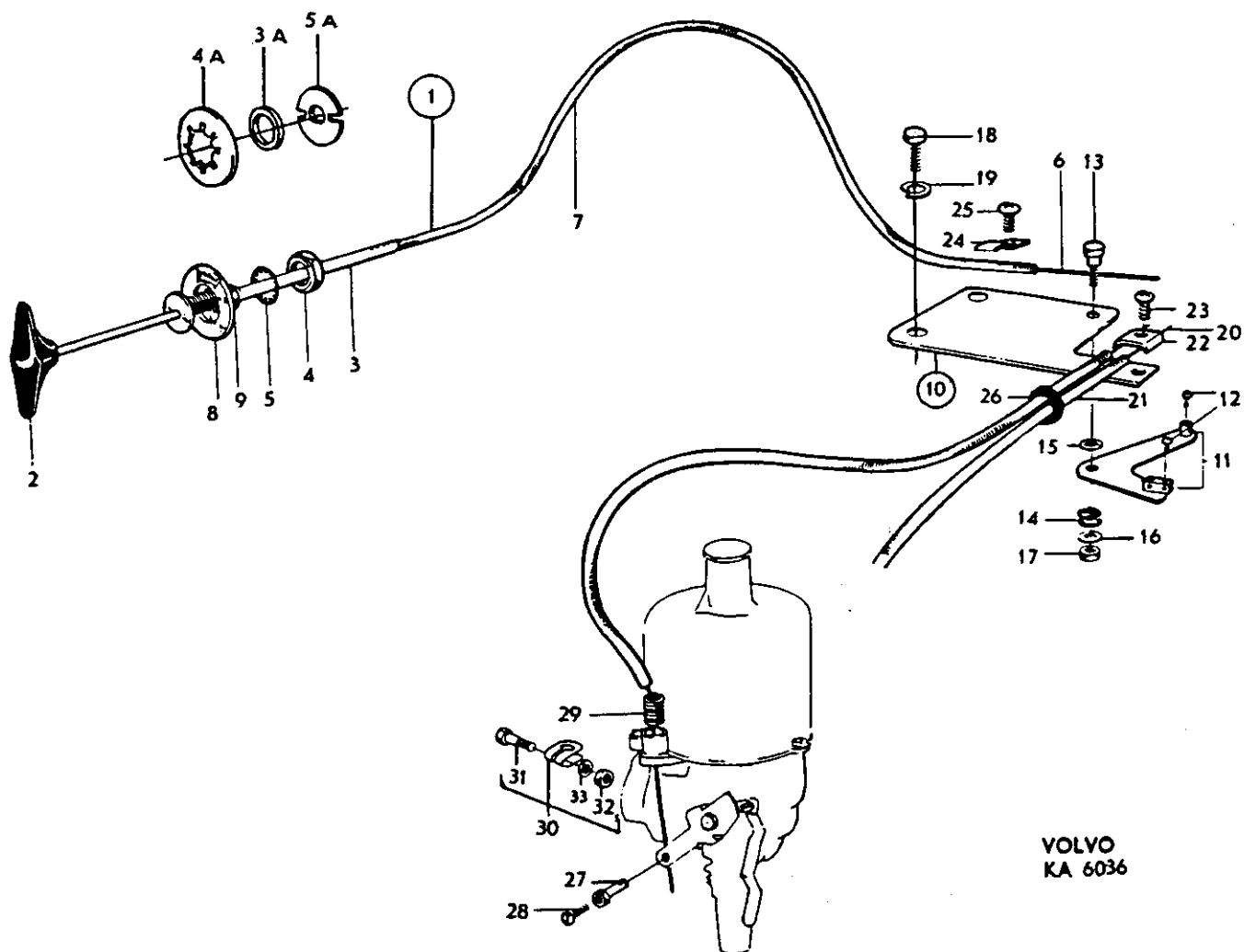
| Grupp<br>Group |               | 2d                   |  | P 180 (B18)                   |  | VOLVO                               |                     |
|----------------|---------------|----------------------|--|-------------------------------|--|-------------------------------------|---------------------|
| Sida<br>Page   |               | 4                    |  | Utgåva<br>Issue               |  | 6                                   |                     |
|                |               |                      |  | Gasreglage, Vst <sup>1)</sup> |  | Throttle linkage, LHD <sup>1)</sup> |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning            |  | Description                   |  | Det. nr<br>Part No.                 | Anmärkning<br>Notes |
| 43             | 1             | Mellanaxel .....     |  | Intermediary shaft .....      |  | 418449-5                            |                     |
|                | 1             | Hävarm, främre ..... |  | Lever, forward .....          |  | 668558-0                            | <del>237126</del>   |
| 44             | 1             | Hävarm, bakre .....  |  | Lever, rear .....             |  | 668559-8                            | <del>237127</del>   |
| 45             | 2             | . Skruv .....        |  | . Screw .....                 |  | 106836-0                            | <del>191038</del>   |
| 46             | 2             | . Bricka .....       |  | . Washer .....                |  | 237177-1                            | <del>940090</del>   |
| 47             | 2             | . Mutter .....       |  | . Nut .....                   |  | 237176-3                            | <del>940092</del>   |
| 48             | 2             | Returfjäder .....    |  | Return spring .....           |  | 418963-5                            |                     |
| 49             | 2             | Fäste .....          |  | Anchorage .....               |  | 418697-9                            |                     |
| 50             | 1             | Hävarm .....         |  | Lever .....                   |  | 237110-2                            | ] Alt. se grupp 2c  |
|                | 1             | Hävarm .....         |  | Lever .....                   |  | 237111-0                            |                     |



| Grupp<br>Group |                   |     | 2d                  |  |  | P 180 (B18)                       |  |  | VOLVO                                   |                     |                   |
|----------------|-------------------|-----|---------------------|--|--|-----------------------------------|--|--|-----------------------------------------|---------------------|-------------------|
| Sida<br>Page   |                   |     | Utgåva<br>Issue     |  |  | Gasreglage, Vst <sup>1)</sup> Hst |  |  | Throttle linkage, LHD <sup>1)</sup> RHD |                     |                   |
| Pos<br>Fig.    | Antal<br>Qty.     |     | Benämning           |  |  | Description                       |  |  | Det. nr<br>Part No.                     | Anmärkning<br>Notes |                   |
|                | Vst <sup>1)</sup> | Hst |                     |  |  |                                   |  |  |                                         |                     |                   |
| 1              | 1                 | 1   | Gaspedal .....      |  |  | Accelerator pedal .....           |  |  | 661996-9                                |                     |                   |
| 2              | 2                 | 2   | Skruv .....         |  |  | Screw .....                       |  |  | 955140-9                                |                     |                   |
| 3              | 1                 |     | Axel .....          |  |  | Shaft .....                       |  |  | 667232-3                                |                     |                   |
| 4              |                   | 1   | Axel .....          |  |  | Shaft .....                       |  |  | 666543-4                                |                     |                   |
| 5              | 1                 | 1   | Lager .....         |  |  | Bearing .....                     |  |  | 662734-3                                |                     |                   |
| 6              | 2                 | 2   | Skruv .....         |  |  | Screw .....                       |  |  | 955636-6                                |                     |                   |
| 7              | 2                 | 2   | Fjäderbricka .....  |  |  | Spring washer .....               |  |  | 955920-4                                |                     |                   |
| 8              | 1                 | 1   | Ställskruv .....    |  |  | Set screw .....                   |  |  | 663422-4                                |                     |                   |
| 9              | 1                 | 1   | Gummibussning ..... |  |  | Rubber bushing .....              |  |  | 663052-9                                |                     |                   |
| 10             | 1                 | 1   | Reglerstång .....   |  |  | Control rod .....                 |  |  | 191046-2                                | 2)                  |                   |
|                | 1                 | 1   | Reglerstång .....   |  |  | Control rod .....                 |  |  | 942412-8                                | 3)                  |                   |
| 11             | 2                 | 2   | Kulskål .....       |  |  | Ball shell .....                  |  |  | 959088-6                                |                     | <del>191650</del> |
| 12             | 2                 | 2   | Bygel .....         |  |  | Brace .....                       |  |  | 959093-6                                |                     | <del>191764</del> |
| 13             | 4                 | 4   | Mutter .....        |  |  | Nut .....                         |  |  | 955780-2                                |                     |                   |
| 14             | 1                 | 1   | Axel .....          |  |  | Shaft .....                       |  |  | 662006-6                                | 2)                  |                   |
|                | 1                 | 1   | Axel .....          |  |  | Shaft .....                       |  |  | 671950-4                                | 3)                  | UAR               |
|                | 1                 | 1   | Axel .....          |  |  | Shaft .....                       |  |  | 673015-4                                | 3)                  | MAR               |
| 15             | 1                 | 1   | Konsol .....        |  |  | Bracket .....                     |  |  | 661966-2                                | 2)                  |                   |
|                | 1                 | 1   | Konsol .....        |  |  | Bracket .....                     |  |  | 672010-6                                | 3)                  |                   |
| 16             | 2                 | 2   | Skruv .....         |  |  | Screw .....                       |  |  | 955637-4                                |                     |                   |
| 17             | 2                 | 2   | Bricka .....        |  |  | Washer .....                      |  |  | 955893-3                                |                     |                   |
| 18             | 2                 | 2   | Fjäderbricka .....  |  |  | Spring washer .....               |  |  | 955920-4                                |                     |                   |
| 19             | 1                 | 1   | Justerbricka .....  |  |  | Adjuster washer .....             |  |  | 666545-9                                |                     |                   |
| 20             | 1                 | 1   | Fäste .....         |  |  | Anchorage .....                   |  |  | 418506-2                                | 4)                  | UAR               |
|                | 1                 | 1   | Fäste .....         |  |  | Anchorage .....                   |  |  | 419338-9                                | 5)                  | UAR               |
|                | 1                 | 1   | Fäste .....         |  |  | Anchorage .....                   |  |  | 419570-7                                |                     | MAR               |
| 21             | 2                 | 2   | Skruv .....         |  |  | Screw .....                       |  |  | 955512-2                                |                     | UAR               |
|                | 2                 | 2   | Skruv .....         |  |  | Screw .....                       |  |  | 956552-4                                |                     | MAR               |
| 22             | 2                 | 2   | Låsbricka .....     |  |  | Lock washer .....                 |  |  | 940155-5                                |                     |                   |
| 23             | 2                 | 2   | Bussning .....      |  |  | Bushing .....                     |  |  | 666143-3                                |                     |                   |
| 24             | 1                 | 1   | Bricka .....        |  |  | Washer .....                      |  |  | 192369-7                                |                     |                   |
| 25             | 1                 | 1   | Saxpinne .....      |  |  | Split pin .....                   |  |  | 907824-7                                |                     |                   |
| 26             | 1                 | 1   | Reglerstång .....   |  |  | Control rod .....                 |  |  | 191203-9                                |                     | UAR               |
|                | 1                 | 1   | Reglerstång .....   |  |  | Control rod .....                 |  |  | 942988-7                                |                     | MAR               |
| 27             | 2                 | 2   | Kulskål .....       |  |  | Ball shell .....                  |  |  | 959088-6                                |                     | <del>191650</del> |
| 28             | 2                 | 2   | Bygel .....         |  |  | Brace .....                       |  |  | 959093-6                                |                     | <del>191764</del> |
| 29             | 4                 | 4   | Mutter .....        |  |  | Nut .....                         |  |  | 955780-2                                |                     |                   |
| 30             | 1                 | 1   | Mellanaxel .....    |  |  | Intermediary shaft .....          |  |  | 418449-5                                | 2)                  |                   |
|                | 1                 | 1   | Mellanaxel .....    |  |  | Intermediary shaft .....          |  |  | 419575-6                                | 3)                  |                   |
| 31             | 1                 | 1   | Hävam, främre ..... |  |  | Lever, forward .....              |  |  | 668558-0                                |                     |                   |
|                | 1                 | 1   | Hävam, bakre .....  |  |  | Lever, rear .....                 |  |  | 668559-8                                |                     |                   |
| 32             | 2                 | 2   | . Skruv .....       |  |  | . Screw .....                     |  |  | 106836-0                                |                     |                   |
| 33             | 2                 | 2   | . Mutter .....      |  |  | . Nut .....                       |  |  | 237176-3                                |                     |                   |
| 34             | 2                 | 2   | . Bricka .....      |  |  | . Washer .....                    |  |  | 237177-1                                |                     |                   |
| 35             | 2                 | 2   | Returfjäder .....   |  |  | Spring washer .....               |  |  | 418963-5                                |                     |                   |
| 36             | 2                 | 2   | Fäste .....         |  |  | Anchorage .....                   |  |  | 419416-3                                |                     |                   |
| 37             | 1                 | 1   | Hävam .....         |  |  | Lever .....                       |  |  | 237110-2                                |                     |                   |
|                | 1                 | 1   | Hävam .....         |  |  | Lever .....                       |  |  | 237111-0                                |                     | Alt. se grupp 2c  |

1. Ch 10000-.  
2. Ch 10000-16499.  
3. Ch 16500-.

4. B18 (496800, 496812, 496817).  
5. B18 (496819).



VOLVO  
KA 6036

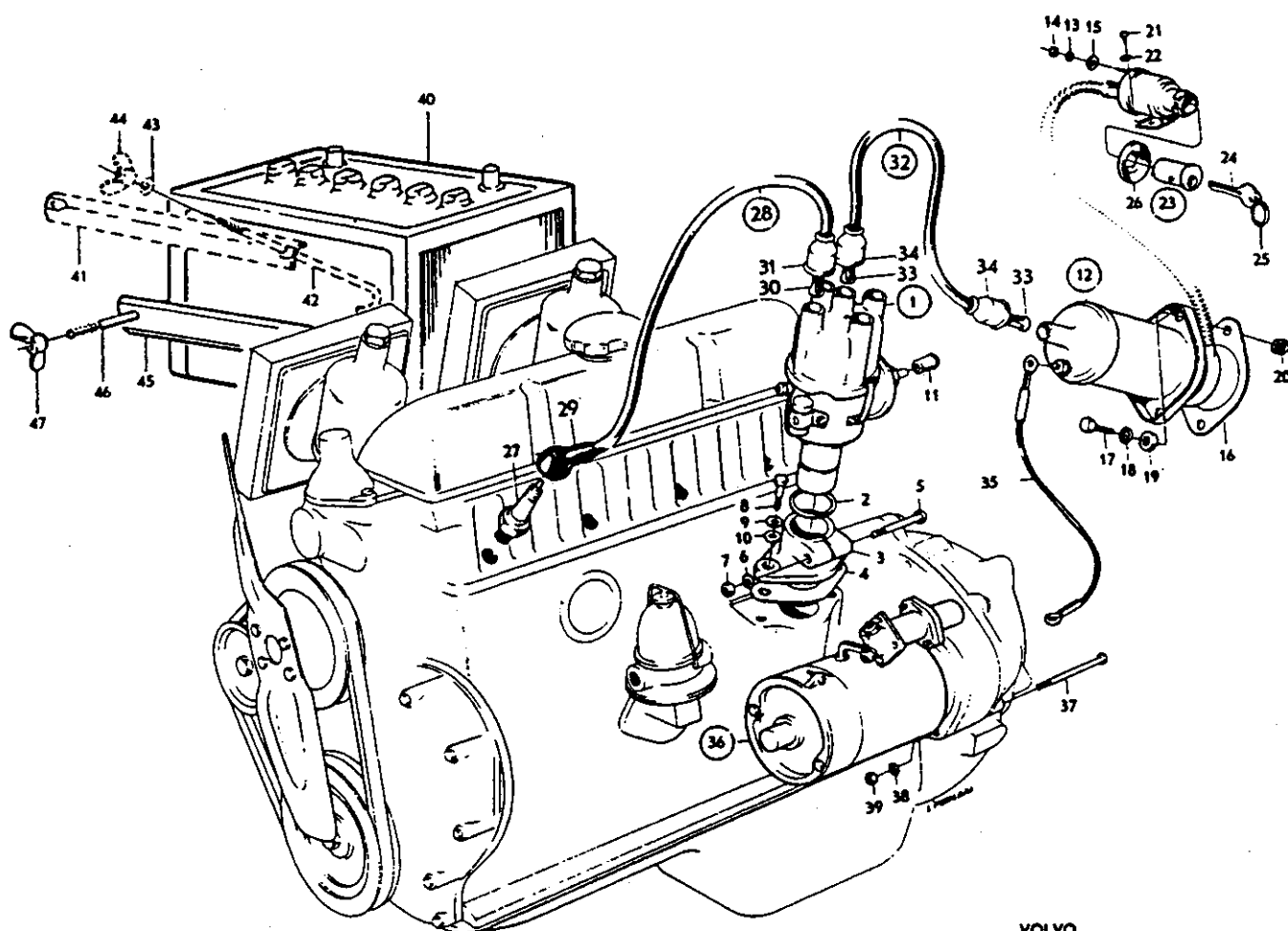
| Grupp<br>Group |      | 2d              |     | P 180 (B18)                    |                                   | VOLVO               |                     |
|----------------|------|-----------------|-----|--------------------------------|-----------------------------------|---------------------|---------------------|
| Sida<br>Page   |      | Utgåva<br>Issue |     | Chokeregloge                   |                                   | Choke linkage       |                     |
| Pos<br>Fig.    |      | Antal<br>Qty.   |     | Benämning                      | Description                       | Del. nr<br>Part No. | Anmärkning<br>Notes |
|                |      | Vst             | Hst |                                |                                   |                     |                     |
| 1              | 1    |                 |     | Draganordning .....            | Push-pull mechanism .....         | 661748-4            |                     |
|                |      |                 | 1   | Draganordning .....            | Push-pull mechanism .....         | 668646-3            |                     |
| 2              | 1    | 1               |     | . Knopp .....                  | . Button .....                    | 661174-3            | 5)                  |
|                | 1    |                 |     | . Knopp .....                  | . Button .....                    | 673436-2            | 6)                  |
| 3              | 1    | 1               |     | . Hylsa .....                  | . Sleeve .....                    | 661439-0            |                     |
| 3a             | 1    |                 |     | . Rör .....                    | . Pipe .....                      | 673433-9            | 6)                  |
| 4              | 1    |                 |     | . Mutter .....                 | . Nut .....                       | 940154-8            |                     |
| 4a             | 1    |                 |     | . Bricka .....                 | . Washer .....                    | 673435-4            |                     |
| 5              | 1    |                 |     | . Lösbricka .....              | . Lock washer .....               | 955951-9            | <del>951702-</del>  |
| 5a             | 1    |                 |     | . Bricka .....                 | . Washer .....                    | 673434-8            | 6)                  |
| 6              | 940  | 339             |     | . Tråd .....                   | . Cable .....                     | 55192-9             |                     |
|                | 1080 |                 |     | . Tråd .....                   | . Cable .....                     | 55192-9             | 6)                  |
| 7              | 830  | 330             |     | . Spiral .....                 | . Sheath .....                    | 88783-6             |                     |
|                | 970  |                 |     | . Spiral .....                 | . Sheath .....                    | 88783-6             | 6)                  |
| 8              | 1    | 1               |     | Prydnadsbricka "Choke" .....   | "Choke" embellisher .....         | 662644-4            |                     |
| 9              | 1    |                 |     | Gummibussning .....            | Rubber bushing .....              | 665038-6            | 1)                  |
|                | 1    |                 |     | Gummibussning .....            | Rubber bushing .....              | 667512-8            | 2)                  |
|                |      | 1               |     | Gummibussning .....            | Rubber bushing .....              | 667029-3            |                     |
| 10             | 1    |                 |     | Fäste .....                    | Anchorage .....                   | 665466-9            |                     |
|                |      | 1               |     | Fäste .....                    | Anchorage .....                   | 667036-8            |                     |
| 11             | 1    |                 |     | . Håvorn .....                 | . Lever .....                     | 665469-3            |                     |
| 12             | 3    |                 |     | . Skruv .....                  | . Screw .....                     | 950003-4            |                     |
|                |      | 1               |     | . Håvorn .....                 | . Lever .....                     | S E S               |                     |
|                |      | 3               |     | . Skruv .....                  | . Screw .....                     | 950003-4            |                     |
| 13             | 1    |                 |     | . Skruv .....                  | . Screw .....                     | 665474-3            |                     |
|                |      | 1               |     | . Nit .....                    | . Rivet .....                     | 667030-1            |                     |
| 14             | 1    |                 |     | . Fjäder .....                 | . Spring .....                    | 665475-0            |                     |
| 15             | 1    |                 |     | . Fiberbricka .....            | . Fibre washer .....              | 120651-5            |                     |
|                |      | 2               |     | . Fiberbricka .....            | . Fibre washer .....              | 666925-3            |                     |
| 16             | 1    |                 |     | . Bricka .....                 | . Washer .....                    | 940097-0            |                     |
|                |      | 1               |     | . Bricka .....                 | . Washer .....                    | 192041-2            |                     |
|                |      | 1               |     | . Fjäderande bricka .....      | . Spring washer .....             | 941906-0            |                     |
| 17             | 1    |                 |     | . Mutter .....                 | . Nut .....                       | 950372-3            |                     |
| 18             | 2    |                 |     | . Skruv .....                  | . Screw .....                     | 955636-6            | 3)                  |
|                | 2    |                 |     | . Skruv .....                  | . Screw .....                     | 955512-9            | 4)                  |
|                |      | 2               |     | . Skruv .....                  | . Screw .....                     | 952358-0            |                     |
| 19             | 2    |                 |     | Fjäderbricka .....             | Spring washer .....               | 955920-4            |                     |
| 20             | 710  | 710             |     | Tråd, främre förgasare .....   | Cable, forward carburetter .....  | 55192-0             |                     |
|                | 830  | 385             |     | Tråd, bakre förgasare .....    | Cable, rear carburetter .....     | 55192-9             |                     |
| 21             | 625  | 610             |     | Spiral, främre förgasare ..... | Sheath, forward carburetter ..... | 88783-6             |                     |
|                | 730  | 285             |     | Spiral, bakre förgasare .....  | Sheath, rear carburetter .....    | 88783-6             |                     |
| 22             | 1    | 1               |     | Klammer .....                  | Clamp .....                       | 942054-8            | <del>+92302-</del>  |
| 23             | 1    |                 |     | . Skruv .....                  | . Screw .....                     | 190665-0            |                     |
|                |      | 1               |     | . Skruv .....                  | . Screw .....                     | 950021-6            |                     |
| 24             | 1    |                 |     | Klammer .....                  | Clamp .....                       | 18335-0             |                     |
|                |      | 1               |     | Klammer .....                  | Clamp .....                       | 191138-7            |                     |
| 25             | 1    |                 |     | . Skruv .....                  | . Screw .....                     | 190665-0            |                     |
|                |      | 1               |     | . Skruv .....                  | . Screw .....                     | 950018-2            |                     |
| 26             | 1    | 1               |     | Gummibussning .....            | Rubber bushing .....              | 664425-6            |                     |

1. Ch-9999 excl 9995.  
2. Ch 9995, 10000-.  
3. Ch-7984 excl 7932, 7964.  
4. Ch 7932, 7964, 7985-.

5. Vst ch-25499.  
6. Vst Ch 25500-.

| Grupp<br>Group |               |            | 2d                   |                 | P 180 (B18)        |   |                     |              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |               |  |
|----------------|---------------|------------|----------------------|-----------------|--------------------|---|---------------------|--------------|-----------------------------------------------|---------------|--|
| Sida<br>Page   |               | 10         |                      | Utgåva<br>Issue |                    | 4 |                     | Chokereglage |                                               | Choke linkage |  |
| Pos<br>Fig.    | Antal<br>Qty. |            | Benämning            |                 | Description        |   | Del. nr<br>Part No. |              | Anmärkning<br>Notes                           |               |  |
|                | Vst<br>LHD    | Hst<br>RHD |                      |                 |                    |   |                     |              |                                               |               |  |
| 27             | 2             | 2          | Länktapp .....       |                 | Link pin .....     |   | 418561-8            |              | 1)<br>2)<br>3)<br>4)                          |               |  |
| 28             | 2             | 2          | Skruv .....          |                 | Screw .....        |   | 950003-4            |              |                                               |               |  |
| 29             | 1             |            | Fjäder .....         |                 | Spring .....       |   | 418673-0            |              |                                               |               |  |
| 30             | 2             | 2          | Klammer, kompl ..... |                 | Clamp, kompl ..... |   | 237 178-9           |              |                                               |               |  |
| 31             | 2             | 2          | . Skruv .....        |                 | . Screw .....      |   | 237 170-6           |              |                                               |               |  |
| 32             | 2             | 2          | . Mutter .....       |                 | . Nut .....        |   | 150 183-2           |              |                                               |               |  |
| 33             | 2             | 2          | . Bricka .....       |                 | . Washer .....     |   | 120006-2            |              |                                               |               |  |
|                | 2             | 2          | Clips .....          |                 | Clip .....         |   | 419452-8            |              |                                               |               |  |
|                |               | 1          | Konsol .....         |                 | Bracket .....      |   | 667037-6            |              |                                               |               |  |
|                |               | 2          | Skruv .....          |                 | Screw .....        |   | 955 136-7           |              |                                               |               |  |

1. Tom chassi nr 1476.
2. Ch 1477-20999, tid utf. Se grupp 2c.
3. Ch 21000-.
4. Ch 597-.



| Grupp<br>Group |               | 3                              |    | P 180 (B18)                                                           |                                                                                        | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                                        |
|----------------|---------------|--------------------------------|----|-----------------------------------------------------------------------|----------------------------------------------------------------------------------------|-----------------------------------------------|----------------------------------------|
| Sida<br>Page   | 2             | Utgåva<br>Issue                | 13 | Fördelare, tändspole, tändstift<br>tändledningar, startmotor, batteri | Distributor, ignition coil, sparking plugs,<br>ignition cables, starter motor, battery |                                               |                                        |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |    | Description                                                           |                                                                                        | Det. nr<br>Part No.                           | Anmärkning<br>Notes                    |
| 1              | 1             | Fördelare .....                |    | Distributor .....                                                     |                                                                                        | 238731-4                                      | 1, 3) Bosch: VJU 48L33                 |
|                | 1             | Fördelare .....                |    | Distributor .....                                                     |                                                                                        | 239447-6                                      | 2, 3) Bosch: VJU 48L34mk               |
|                | 1             | Fördelare .....                |    | Distributor .....                                                     |                                                                                        | 239935-0                                      | 3, 4) Bosch: 0 231 154 001             |
|                | 1             | Fördelare, tid utf .....       |    | Distributor, early prod .....                                         |                                                                                        | 240208-9                                      | 5, 6) Bosch: 0 231 153 002             |
|                | 1             | Fördelare, sen utf .....       |    | Distributor, late prod .....                                          |                                                                                        | 240208-9                                      | 5) Bosch: 0 231 153 003                |
|                | 1             | Fördelare .....                |    | Distributor .....                                                     |                                                                                        | 241298-9                                      | 7) Bosch: 0 231 153 009                |
|                |               | . Se grupp 10                  |    | . See Group 10                                                        |                                                                                        |                                               |                                        |
| 2              | 1             | Tätningring .....              |    | Seal ring .....                                                       |                                                                                        | 925060-6                                      |                                        |
| 3              | 1             | Fläns .....                    |    | Flange .....                                                          |                                                                                        | 418276-2                                      |                                        |
| 4              | 1             | Packning .....                 |    | Gasket .....                                                          |                                                                                        | 418265-5                                      |                                        |
| 5              | 1             | Skruv .....                    |    | Bolt .....                                                            |                                                                                        | 955515-2                                      |                                        |
| 6              | 1             | Bricka .....                   |    | Washer .....                                                          |                                                                                        | 955893-3                                      | 8) <del>120767</del>                   |
|                | 1             | Fjädrande bricka .....         |    | Resilient washer .....                                                |                                                                                        | 941906-0                                      | 9)                                     |
| 7              | 1             | Mutter .....                   |    | Nut .....                                                             |                                                                                        | 955825-5                                      |                                        |
| 8              | 2             | Skruv .....                    |    | Bolt .....                                                            |                                                                                        | 955524-4                                      |                                        |
| 9              | 2             | Fjäderbricka .....             |    | Spring washer .....                                                   |                                                                                        | 955921-2                                      | 8)                                     |
|                | 2             | Fjädrande bricka .....         |    | Resilient washer .....                                                |                                                                                        | 941907-8                                      | 9)                                     |
| 10             | 2             | Bricka .....                   |    | Washer .....                                                          |                                                                                        | 955894-1                                      | 8)                                     |
| 11             | 1             | Gummihatt .....                |    | Rubber cap .....                                                      |                                                                                        |                                               | Se grupp 2c                            |
| 12             | 1             | Tändspole .....                |    | Ignition coil .....                                                   |                                                                                        | 238641-5                                      | 10) VST                                |
|                | 1             | Tändspole .....                |    | Ignition coil .....                                                   |                                                                                        | 239451-8                                      | 11) HST                                |
| 13             | 3             | . Lösbricka .....              |    | . Lock washer .....                                                   |                                                                                        | 955945-1                                      | <del>951692</del>                      |
| 14             | 3             | . Mutter .....                 |    | . Nut .....                                                           |                                                                                        | 955779-4                                      |                                        |
|                |               | . Se grupp 10                  |    | . See Group 10                                                        |                                                                                        |                                               |                                        |
| 15             | 1             | Bricka .....                   |    | Washer .....                                                          |                                                                                        | 192290-5                                      | Tid utf <del>120685</del>              |
| 16             | 1             | Gummipackning .....            |    | Rubber gasket .....                                                   |                                                                                        | 94099-9                                       |                                        |
| 17             | 3             | Skruv .....                    |    | Bolt .....                                                            |                                                                                        | 191038-9                                      |                                        |
| 18             | 3             | Bricka .....                   |    | Washer .....                                                          |                                                                                        | 192292-1                                      |                                        |
| 19             | 3             | Gummibussning .....            |    | Rubber bushing .....                                                  |                                                                                        | 94100-5                                       |                                        |
| 20             | 3             | Mutter .....                   |    | Nut .....                                                             |                                                                                        | 190320-2                                      |                                        |
| 21             | 2             | Skruv .....                    |    | Screw .....                                                           |                                                                                        | 190665-0                                      |                                        |
| 22             | 2             | Bricka .....                   |    | Washer .....                                                          |                                                                                        | 192292-1                                      | <del>940690</del><br><del>671335</del> |
| 23             | 1             | Låscylinder med två nycklar .. |    | Lock cylinder with two keys .....                                     |                                                                                        | 673261-4                                      |                                        |
|                | 1             | Låscylinder med två nycklar .. |    | Lock cylinder with two keys .....                                     |                                                                                        | 657292-9                                      | Alt 1 <del>657291</del>                |
| 24             | 1             | Nyckelämne, "Assa-Volvo" ..    |    | Key blank "Assa-Volvo" .....                                          |                                                                                        | 660140-5                                      | Alt 2                                  |
|                | 1             | Nyckelämne, "Assa-Volvo" ..    |    | Key blank "Assa-Volvo" .....                                          |                                                                                        | 667133-3                                      | Alt 3 — 12) 667132                     |
|                | 1             | Nyckelämne, "LME" .....        |    | Key blank "Volvo" .....                                               |                                                                                        | 671864-7                                      | Alt 4                                  |
|                | 1             | Nyckelämne, "Neiman" .....     |    | Key blank "Neiman" .....                                              |                                                                                        | 673339-8                                      | Alt 5                                  |
|                | 1             | Nyckelämne, "Neiman" .....     |    | Key blank "Neiman" .....                                              |                                                                                        | 88495-7                                       |                                        |
| 25             | 1             | . Nyckelring .....             |    | . Key ring .....                                                      |                                                                                        | S E S                                         | Se utf                                 |
|                | 1             | . Skyddsbricka .....           |    | . Cap .....                                                           |                                                                                        | 654446-4                                      | Tid utf                                |
| 26             | 1             | Prydnadsbricka .....           |    | Trim washer .....                                                     |                                                                                        | 672656-6                                      | 13)                                    |
|                | 1             | Distanshylsa .....             |    | Spacer sleeve .....                                                   |                                                                                        |                                               | Bosch: W 200 T35                       |
| 27             | 4             | Tändstift .....                |    | Sparking plug .....                                                   |                                                                                        |                                               |                                        |
|                |               | . Se grupp 10                  |    | . See Group 10                                                        |                                                                                        |                                               |                                        |

1. B188 (496800) mo-5255.

2. B188 (496800) mo 5256-. B188 (496812). B188 (496817) mo-281.

3. Ers av: 1 st 240208-9.

4. B188 (496817) mo 282- omkr 1997.

5. Ch 9995, 10000-, B188 (496817) mo omkr 1998-  
B188 (496819). B188 (496842).

6. Bosch nr 0 231 153 002 ers av: 1 st 0 231 153 003.

7. B188 (496864) MAR.

8. B188 (496800, 496812, 496817, 496819).

9. B188 (496841). B188 (496842) UAR.

10. Bosch: ZS/KZ1/12A (14/3).

11. Bosch: ZS/KZ1/12A (18/3).

12. Beställes inom Sverige genom AB Volverk, Göteborg.

Övriga länder genom AB Volvo, Göteborg.

Vid beställning skall detalj- och nyckelnummer uppgivas.

State part and Key No. when ordering.

Mentionner le No de réf et de clé.

Angabe über Herstellungs- und Schlüsselnummer.

Indique el número de detalle y el número de la llave.

13. Ch 20621, 20671, 20715, 20720-20721, 20744-20746,

20764, 20766, 20768, 20771-20772, 20788-20792,

20800-20802, 20815-20832, 20837-20841, 20852-20853, 20872-

| Grupp<br>Group |               | 3                                  |  | P 180 (B18)                                                           |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue                                          |                         |
|----------------|---------------|------------------------------------|--|-----------------------------------------------------------------------|--|----------------------------------------------------------------------------------------|-------------------------|
| Ida<br>Page    |               | Utgåva<br>Issue                    |  | Fördelare, tändspole, tändstift<br>tändledningar, startmotor, batteri |  | Distributor, ignition coil, sparking plugs,<br>ignition cables, starter motor, battery |                         |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                          |  | Description                                                           |  | Det. nr<br>Part No.                                                                    | Anmärkning<br>Notes     |
|                | 1             | Tändledningssats .....             |  | Ignition cable kit .....                                              |  | 275661-7                                                                               | Vst <del>275653-</del>  |
|                | 1             | Tändledningssats .....             |  | Ignition cable kit .....                                              |  | 275654-2                                                                               | 1). Hst                 |
|                | 1             | Tändledningssats .....             |  | Ignition cable kit .....                                              |  | 275660-9                                                                               | 2, 3) Excl 419708       |
| 28             | 2             | . Tändledning, 1:a och 2:a cyl ..  |  | . Ignition cable, 1st and 2nd cyl .....                               |  | 418546-8                                                                               | 1)                      |
|                | 1             | . Tändledning, 1:a cyl .....       |  | . Ignition cable, 1st cyl .....                                       |  | S E S                                                                                  | 2, 3).Vst               |
|                | 1             | . Tändledning, 2:a cyl .....       |  | . Ignition cable, 2nd cyl .....                                       |  | S E S                                                                                  | 2, 3).Vst               |
|                | 2             | . Tändledning, 3:e och 4:e cyl ..  |  | . Ignition cable, 3rd and 4th cyl .....                               |  | 418548-4                                                                               | 1)                      |
|                | 2             | . Tändledning, 3:e och 4:e cyl ..  |  | . Ignition cable, 3rd and 4th cyl .....                               |  | S E S                                                                                  | 2, 3).Vst               |
| 29             | 4             | . . Ledningssko .....              |  | . . Cable terminal .....                                              |  | 956913-8                                                                               | 1)                      |
| 30             | 4             | . . Ledningssko .....              |  | . . Cable terminal .....                                              |  | 954513-8                                                                               | 2, 3).Vst               |
|                | 4             | . . Dämpmotstånd .....             |  | . . Damping resistor .....                                            |  | 241605-5                                                                               | 2, 3).Vst               |
|                |               | . . . Se grupp 10                  |  | . . . See Group 10                                                    |  |                                                                                        |                         |
| 31             | 4             | . . Skyddsmuff .....               |  | . . Cap .....                                                         |  | 20366-1                                                                                | 1)                      |
|                | 4             | . . Skyddsmuff .....               |  | . . Cap .....                                                         |  | 241606-3                                                                               | 2, 3).Vst               |
|                | 4             | . . Skyddsmuff .....               |  | . . Cap .....                                                         |  | 241607-1                                                                               | 2, 3).Vst               |
| 32             | 1             | . Tändledning, tändspole-fördelare |  | . High tension cable .....                                            |  | 667742-1                                                                               | 1)                      |
|                | 1             | . Tändledning, tändspole-fördelare |  | . High tension cable .....                                            |  | 419707-5                                                                               | Vst                     |
|                | 1             | Tändledning, tändspole-fördelare   |  | High tension cable .....                                              |  | 419708-3                                                                               | 2, 3)                   |
| 33             | 2             | . . Ledningssko .....              |  | . . Cable terminal .....                                              |  | 954513-8                                                                               |                         |
| 34             | 2             | . . Skyddsmuff .....               |  | . . Cap .....                                                         |  | 20366-1                                                                                | 1)                      |
|                | 2             | . . Skyddsmuff .....               |  | . . Cap .....                                                         |  | 241608-9                                                                               | 2, 3).Vst               |
| 35             | 1             | Ledning .....                      |  | Low-tension cable .....                                               |  | 665990-8                                                                               | 1, 4).Vst               |
|                | 1             | Ledning .....                      |  | Low-tension cable .....                                               |  | 665991-6                                                                               | 1, 4).Hst               |
| 36             | 1             | Startmotor .....                   |  | Starter motor .....                                                   |  | 238620-9                                                                               | 5, 7) Bosch:EGD 1/2AR37 |
|                | 1             | Startmotor .....                   |  | Starter motor .....                                                   |  | 240360-8                                                                               | 6) Bosch: 0 001 311 001 |
|                |               | . Se grupp 10                      |  | . See Group 10                                                        |  |                                                                                        |                         |
| 37             | 2             | Skruv .....                        |  | Screw .....                                                           |  | 940184-5                                                                               |                         |
| 38             | 2             | Bricka .....                       |  | Washer .....                                                          |  | 940144-9                                                                               | 8)                      |
|                | 2             | Fjäderande bricka .....            |  | Resilient washer .....                                                |  | 941909-4                                                                               | 9)                      |
| 39             | 2             | Mutter .....                       |  | Nut .....                                                             |  | 940157-1                                                                               |                         |
| 40             | 1             | Batteri .....                      |  | Battery .....                                                         |  | 261012-9                                                                               | 10, 11) Lagerföres ej   |
|                | 1             | Batteri .....                      |  | Battery .....                                                         |  | 261028-5                                                                               | 12) Lagerföres ej       |
| 41             | 1             | Spännjärn .....                    |  | Tensioner arm .....                                                   |  | 664470-2                                                                               | 13)                     |
| 42             | 2             | Fästskruv .....                    |  | Anchorage bolt .....                                                  |  | 664471-0                                                                               | 13)                     |
| 43             | 2             | Bricka .....                       |  | Washer .....                                                          |  | 955893-3                                                                               | Ch-7999                 |
| 44             | 2             | Vingmutter .....                   |  | Butterfly nut .....                                                   |  | 192015-6                                                                               |                         |
| 45             | 1             | Spännjärn .....                    |  | Tensioner arm .....                                                   |  | 669338-6                                                                               |                         |
| 46             | 2             | Fästskruv .....                    |  | Anchorage bolt .....                                                  |  | 669339-4                                                                               | Ch 8000-                |
| 47             | 2             | Vingmutter .....                   |  | Butterfly nut .....                                                   |  | 956903-9                                                                               | <del>191569-</del>      |

1. Ch -9999, excl 9995. B188 (496800). B188 (496812). B188 (496817) mo -omkr 1997.

2. Hst. Ch 9995, 10000-. B188 (496817) mo omkr 1998-. B188 (496818). B188 (496819). B188 (496842).

3. Med radioavstörda tändledningar.

With radio suppressed ignition cables.

Avec cables d'allumage antiparasites.

Mit radioentstörten Zündkabeln.

Cables de encendido con eliminadores de corrientes parasitarias.

4. Lagerföres ej. Anskaffas och tillverkas lokalt.

Not stocked. Procure and manufacture locally.

N'est pas stocké. A se procurer et à fabriquer sur place.

Nicht lagervorrätig. Wird örtlich angeschafft und hergestellt.

No lo tenemos en existencia. Se adquiere y se fabrica localmente.

5. Ch -14044, excl 14006-14007, 14018-14021, 14030-14031.

6. Ch 14045-, incl 14006-14007, 14018-14021, 14030-14031.

7. Ers av: 1st 240360-8.

8. B188 (496800, 496812, 496817, 496819).

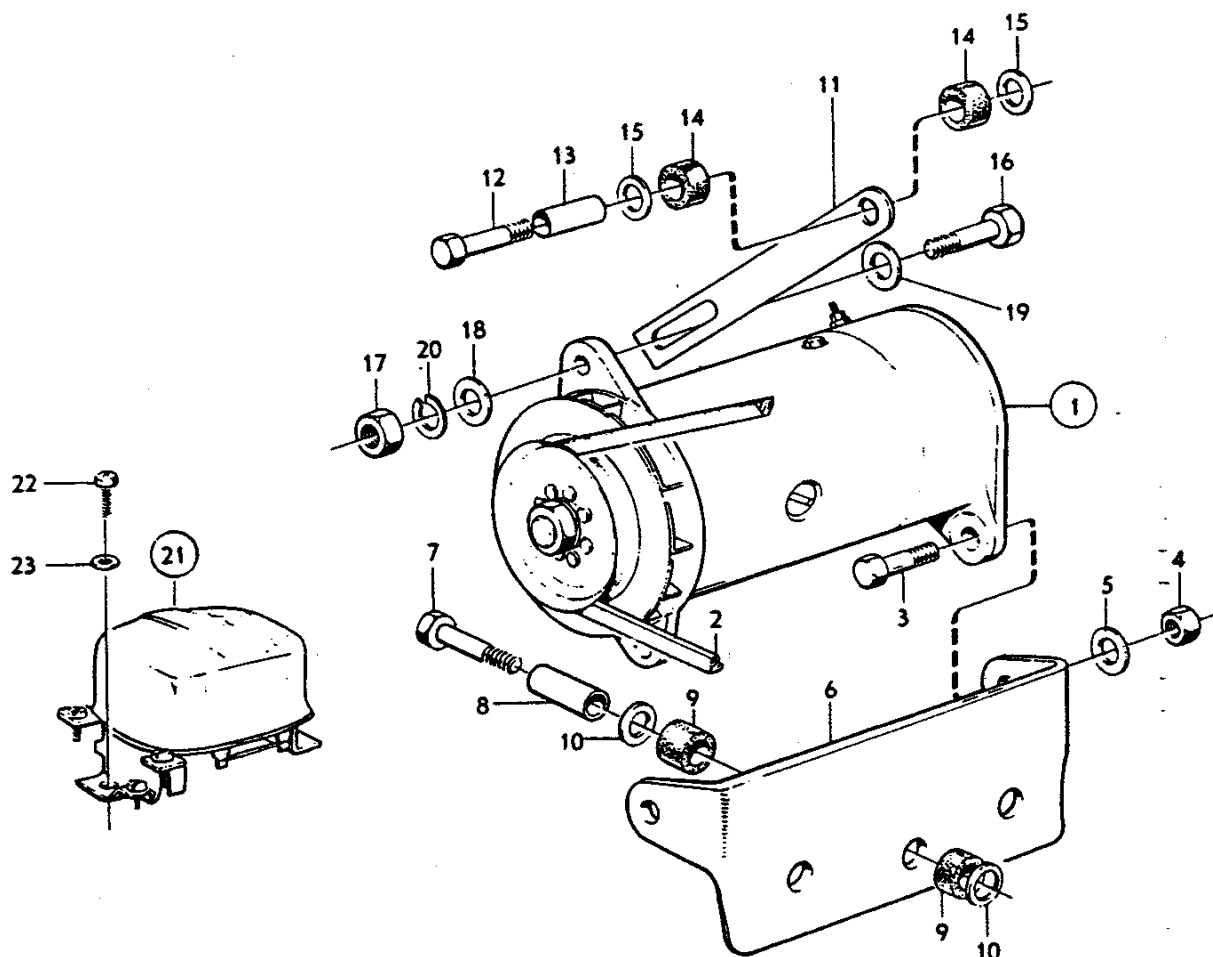
9. B188 (496842).

10. Alt 1. Ch -6000. Lucas: BT9A, Tudor: 6DF4DP etc.

11. Alt 2. Ch 6001-19174, Boliden: 107GM, SAAJ: ET9-12, Tudor: 6EX4 etc.

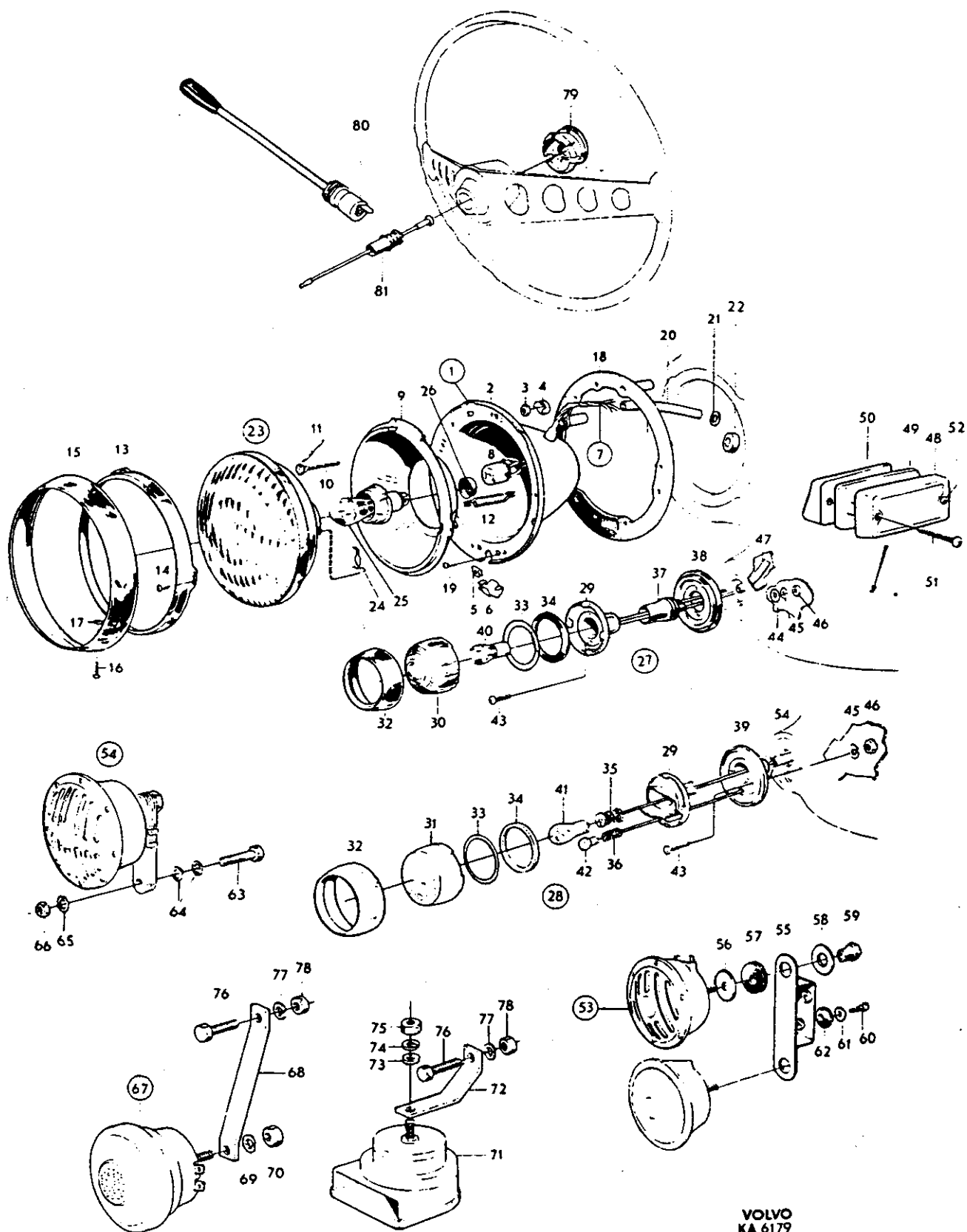
12. Alt 3. Ch 19175-. Tudor: 6EX4E etc.

13. Ers av: 1st 669338-6, 2st 669339-4.



| Grupp<br>Group 3 |                   | P 180 (B18)                   |                              |                        | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|------------------|-------------------|-------------------------------|------------------------------|------------------------|-----------------------------------------------|
| Sida<br>Page 6   | Utgåva<br>Issue 7 | Generator, laddningsregulator |                              | Dynamo, charging relay |                                               |
| Pos<br>Fig.      | Antal<br>Qty.     | Benämning                     | Description                  | Del. nr<br>Part No.    | Anmärkning<br>Notes                           |
| 1                | 1                 | Generator .....               | Dynamo .....                 | 238621-7               | Bosch: LJ/GG.<br>240/12/2400 AR 7             |
|                  |                   | . Se grupp 10                 | . See Group 10               |                        |                                               |
| 2                | 1                 | Drivrem .....                 | Drive belt .....             |                        | Se grupp 2b                                   |
| 3                | 2                 | Skruv .....                   | Bolt .....                   | 940115-9               | 1)                                            |
|                  | 2                 | Skruv .....                   | Bolt .....                   | 955675-5               | 2)                                            |
| 4                | 2                 | Mutter .....                  | Nut .....                    | 950364-0               | 1)                                            |
|                  | 2                 | Mutter .....                  | Nut .....                    | 950384-8               | 2)                                            |
| 5                | 2                 | Bricka .....                  | Washer .....                 | 940097-9               | 3) 955895                                     |
|                  | 2                 | Fjäderbricka .....            | Resilient washer .....       | 942336-9               | 4)                                            |
| 6                | 1                 | Konsol .....                  | Bracket .....                | 418354-7               |                                               |
| 7                | 3                 | Skruv .....                   | Bolt .....                   | 955525-1               |                                               |
| 8                | 3                 | Distanshylsa .....            | Spacer sleeve .....          | 403894-9               |                                               |
| 9                | 6                 | Gummibussning .....           | Rubber bushing .....         | 403877-4               |                                               |
| 10               | 6                 | Bricka .....                  | Washer .....                 | 418531-0               |                                               |
| 11               | 1                 | Spännjäm .....                | Tensioner .....              | 418355-4               |                                               |
| 12               | 1                 | Skruv .....                   | Bolt .....                   | 955525-1               |                                               |
| 13               | 1                 | Distanshylsa .....            | Spacer sleeve .....          | 403894-9               |                                               |
| 14               | 2                 | Gummibussning .....           | Rubber bushing .....         | 403877-4               |                                               |
| 15               | 2                 | Bricka .....                  | Washer .....                 | 418531-0               |                                               |
| 16               | 1                 | Skruv .....                   | Bolt .....                   | 955525-1               |                                               |
| 17               | 1                 | Mutter .....                  | Nut .....                    | 955826-3               |                                               |
| 18               | 1                 | Bricka, tj = 1,5 .....        | Washer, Th = 1.5 .....       | 955894-1               | 3) 120096                                     |
| 19               | 1                 | Bricka, tj = 2,5 .....        | Washer, Th = 2.5 .....       | 191172-6               |                                               |
|                  | 1                 | Fjäderbricka .....            | Resilient washer .....       | 941907-8               | 4)                                            |
| 20               | 1                 | Fjäderbricka .....            | Spring washer .....          | 955921-2               | 3)                                            |
| 21               | 2                 | Laddningsregulator .....      | Charging control relay ..... | 238640-7               | Bosch: RS/VA 240/12/2                         |
|                  |                   | . Se grupp 10                 | . See Group 10               |                        |                                               |
| 22               | 2                 | Skruv .....                   | Screw .....                  | 192010-7               | Tid utf Nr 10-32 UNF<br>x 12,7                |
|                  | 2                 | Skruv .....                   | Screw .....                  | 950021-6               | Sen utf Nr 10-24 UNC<br>x 12,7                |
| 23               | 2                 | Låsbricka .....               | Lock washer .....            | 955946-9               |                                               |

1. B188 (496800).
2. B188 (496812) mo -100.
3. B188 (496800, 496812, 496817, 496819).
4. B188 (496842). (496864).



| Grupp<br>Group |               |                               | P 180 (B18)                                              |                                          | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|-------------------------------|----------------------------------------------------------|------------------------------------------|-----------------------------------------------|
| Sida<br>Page   |               | Utgåva<br>Issue               | Strålkastare, blinklyktor,<br>signalhorn, signaldetaljer | Headlamps, flashers,<br>horn, components |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                     | Description                                              | Det. nr<br>Part No.                      | Anmärkning<br>Notes                           |
| 1              | 2             | Strålkastare .....            | Headlamp .....                                           | 664486-8                                 | Lucas: 58759A                                 |
| 2              | 2             | . Hus .....                   | . Housing .....                                          | S E S 1207412<br>668069-8                |                                               |
| 3              | 4             | . Mutter .....                | . Nut .....                                              | 668070-6                                 |                                               |
| 4              | 4             | . Höllare .....               | . Retainer .....                                         | 668071-4                                 |                                               |
| 5              | 2             | . Plötmutter .....            | . Speed nut .....                                        | 668072-2                                 |                                               |
| 6              | 2             | . Höllare .....               | . Retainer .....                                         | 668073-0                                 |                                               |
| 7              | 2             | . Ledning .....               | . Cable .....                                            | 668074-8                                 |                                               |
| 8              | 2             | . Lampkontakt .....           | . Bulb socket .....                                      | 668075-5                                 |                                               |
| 9              | 2             | . Glidkåpa .....              | . Casing .....                                           | 668076-3                                 |                                               |
| 10             | 4             | . Justerskruv .....           | . Adjuster screw .....                                   | 668077-1                                 |                                               |
| 11             | 4             | . Fjäder .....                | . Spring .....                                           | 668078-9                                 |                                               |
| 12             | 2             | . Fjäder .....                | . Spring .....                                           | 668079-7                                 |                                               |
| 13             | 2             | . Höllare .....               | . Retainer .....                                         | 955118-5                                 |                                               |
| 14             | 6             | . Skruv .....                 | . Screw .....                                            | 665040-2                                 |                                               |
| 15             | 2             | . Sarg .....                  | . Rim .....                                              | 191380-5                                 |                                               |
| 16             | 2             | . Skruv .....                 | . Screw .....                                            | 332095-9                                 |                                               |
| 17             | 2             | . Gummibricka .....           | . Rubber washer .....                                    | 665041-0                                 |                                               |
| 18             | 2             | . Packning .....              | . Gasket .....                                           | 105847-8                                 |                                               |
| 19             | 8             | Skruv .....                   | Screw .....                                              | 185507-1                                 | 1) L = 680                                    |
| 20             | 2             | Plastslang .....              | Plastic cover .....                                      | 668239-7                                 | 1)                                            |
| 21             | 2             | Gummiring .....               | Rubber ring .....                                        | 665330-7                                 |                                               |
| 22             | 2             | Gummibussning, i kaross ..... | Rubber bushing, in body .....                            | 238775-1                                 | 2) Bosch: B31/11                              |
|                | 2             | Strålkastarinsats .....       | Headlamp insert .....                                    | 240736-9                                 | 2)                                            |
|                | 2             | Hålfjäder .....               | Retainer spring .....                                    | 238776-9                                 | 2)                                            |
|                | 2             | Lampfattning .....            | Bulb socket .....                                        | 277732-4                                 | 2) BA20d 12V 45/40W<br>-182001                |
|                | 2             | Glödlampa .....               | Bulb .....                                               | 240518-1                                 | 3) Bosch: B 30A/11                            |
|                | 2             | Strålkastarinsats .....       | Headlamp insert .....                                    | 240147-9                                 | 3)                                            |
|                | 2             | Hålfjäder, sen utf .....      | . Retainer spring, late prod .....                       | 239762-8                                 | 3)                                            |
|                | 4             | Hålfjäder, tid utf .....      | Retainer spring, early prod .....                        | 277730-8                                 | 3) P45t 12V 45/40W<br>-192455-                |
|                | 2             | Glödlampa .....               | Bulb .....                                               | 240148-7                                 | 3)                                            |
|                | 2             | Gummikåpa .....               | Rubber casing .....                                      |                                          |                                               |

1. Ch 6001-.
2. Symmetriskt ljus.  
Symmetric lamps.  
Code symétrique.  
Symmetrisches Abblendlicht.  
Luz simétrica.
3. Asymmetriskt ljus för länder med vänstertrafik.  
Asymmetric lamps for countries with LH traffic.  
Code asymétrique pour pays à gauche.  
Asymmetrisches Abblendlicht für Länder mit Linksverkehr.  
Luz asimétrica para países con tráfico de circulación a la izquierda.

| Grupp<br>Group |               | 3                 |  | P 180 (B18)                                              |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                                 |
|----------------|---------------|-------------------|--|----------------------------------------------------------|--|-----------------------------------------------|---------------------------------|
| Sida<br>Page   | 9:2           | Utgåva<br>Issue   |  | Strålkastare, blinklyktor,<br>signalhorn, signaldetaljer |  | Headlamps, flashers,<br>horn, components      |                                 |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning         |  | Description                                              |  | Det. nr<br>Part No.                           | Anmärkning<br>Notes             |
| 23             | 2             | Strålkastarinsats |  | Headlamp insert                                          |  | 241067-8                                      | 1) Bosch: 9 300 241 028         |
| 24             | 2             | . Hållfjäder      |  | . Retainer spring                                        |  | 240147-9                                      | 1)                              |
| 25             | 2             | Glödlampa         |  | Bulb                                                     |  | 277730-8                                      | 1) P45t 12V 45/40W<br>+92455-   |
| 26             | 2             | Gummikåpa         |  | Rubber casing                                            |  | 240148-7                                      | 1)                              |
|                |               | . Se grupp 10     |  | . See Group 10                                           |  |                                               |                                 |
| 27             | 2             | Blinklykta        |  | Flasher lamp                                             |  | 664576-6                                      | 2) Alt 1 Lucas: 52513A          |
| 28             | 2             | Blinklykta        |  | Flasher lamp                                             |  | 668255-3                                      | 3) Alt 2                        |
|                | 2             | Blinklykta        |  | Flasher lamp                                             |  | 668195-1                                      | 4) Alt 3 Lucas: 52592           |
|                | 2             | Blinklykta        |  | Flasher lamp                                             |  | 673450-3                                      | 5) Alt 4                        |
| 29             | 2             | . Lamphållare     |  | . Bulb socket                                            |  | S E S                                         |                                 |
| 30             | 2             | . Glas            |  | . Lens                                                   |  | 664590-7                                      | 2,3) Vit                        |
| 31             | 2             | . Glas            |  | . Lens                                                   |  | 668196-9                                      | 4) Gul/vit                      |
|                | 2             | . Glas            |  | . Lens                                                   |  | 673509-6                                      | 5) Gul                          |
| 32             | 2             | . Sarg            |  | . Rim                                                    |  | 664589-9                                      |                                 |
| 33             | 2             | . Packning        |  | . Gasket                                                 |  | 665044-4                                      |                                 |
| 34             | 2             | . Packning        |  | . Gasket                                                 |  | 665043-6                                      |                                 |
| 35             | 2             | . Fjäder          |  | . Spring                                                 |  | 96692-9                                       |                                 |
| 36             | 2             | . Fjäder          |  | . Spring                                                 |  | 82385-6                                       |                                 |
| 37             | 2             | . Gummikåpa       |  | . Rubber casing                                          |  | 668082-1                                      |                                 |
| 38             | 2             | . Packning        |  | . Gasket                                                 |  | 664592-3                                      |                                 |
| 39             | 2             | . Packning        |  | . Gasket                                                 |  | 668200-9                                      |                                 |
| 40             | 2             | . Glödlampa       |  | . Bulb                                                   |  | 277728-2                                      | 2) 8AY15d 12V 20/5W<br>+8266+   |
| 41             | 2             | . Glödlampa       |  | . Bulb                                                   |  | 277724-1                                      | 3,4,5) 8A15s 12V 20W<br>+91239- |
| 42             | 2             | . Glödlampa       |  | . Bulb                                                   |  | 277705-0                                      | 3,4,5) 8A9s 12V 6W<br>+9269+    |

1. Asymmetriskt ljus för länder med högertrafik.  
Asymmetric lamp for countries with RH traffic.  
Code asymétrique pour pays à conduite à droite.  
Asymmetrischer Abblendlicht für Länder mit Rechtsverkehr.  
Luz asimétrica para países con tráfico de circulación a la derecha.

2. Alt 1 med vitt glas. Samtliga marknader ch-6000. Svenska marknaden ch 7256-8976, 8979-8983. Vid byte av 1 st ers av 1 st 668195-1 och 1 st 664590-7. Vid byte parvis ers av 2 st 668195-1.  
Alt 1 with white lens. All markets ch-6000. Swedish market ch 7256-8976, 8979-8983. When replacing 1 pc use 1 pc 668195-1 and 1 pc 664590-7. When replacing pair, use 1 pc 668195-1.  
Alt 1 avec verre blanc. Ensemble des marchés ch-6000. Marché suédois ch-7256-8976, 8979-8983. Lors du remplacement d'une pièce, celle-ci remplacée par 1 668195-1 et 1 664590-7. Lors de remplacements 2 par 2, ceux-ci sont remplacés par 2 668195-1.  
Ausführung 2 mit farblosem Glas. Sämtliche Märkte, Fahrgestellnr ch-6000. Schwedischer Markt, Fahrgestellnr 7256-8976, 8979-8983. Beim Austausch von einem Stück Ersatz durch 1 St 668195-1 und 1 St 664590-7. Beim Austausch paarweise Ersatz, 2 St 668195-1.  
Alt 1 con cristal color blanco. Todos los mercados ch-6000. Mercados suecos ch 7256 a 8976, 8979 a 8983. Al realizarse cambio se sustituye 1 por 668195-1 y 1 por 664590-7. Al realizarse el cambio por parejo se sustituye por 2 668195-1.

3. Alt 2 med vitt glas.  
Svenska marknaden ch 6001-7255 excl 6001-6004, 6007-6010, 6240-6241, 6287, 6342. Ers av 1 st 668195-1.  
Alt 2 with white lens. Swedish market ch 6001-7255 excl 6001-6004, 6007-6010, 6240-6241, 6287, 6342. Replacing of 1 pc 668195-1.  
Alt. 2 avec verre blanc. Marché suédois ch 6001-7255 excl 6001-6004, 6007-6010, 6240-6241, 6287, 6342. Remplacé par 1 668195-1.  
Ausführung 2 mit farblosem Glas. Schwedischer Markt, Fahrgestellnr ch 6001-7255 excl 6001-6004, 6007-6010, 6240-6241, 6287, 6342. Ersetzt durch 1 st 668195-1.  
Alt 2 con cristal de color blanco. Mercado sueco ch 6001 a 7255 excl 6001 a 6004, 6007 a 6010, 6240 a 6241, 6287, 6342, Sustituido por 1 668195-1.

4. Alt 3 med gult, vitt glas. Svenska marknaden ch 8984-, incl 6001-6004, 6007-6010, 6240-6241, 6287, 6342, 8977-8978.  
Övriga marknader ch 6005-, excl 6007-6010. Excl USA, Canada ch 25500-.  
Alt 3 with yellow and white lens. Swedish market ch 8984-, incl 6001-6004, 6007-6010, 6240-6241, 6287, 6342, 8977-8978. All other markets ch 6005-, excl 6007-6010.  
Alt 3. avec verre jaune et blanc. Marché suédois ch 8984-, incl 6001-6004, 6007-6010, 6240-6241, 6287, 6342, 8977-8978. Autres marchés ch 6005, excl 6007-6010.  
Ausführung 3 mit gelbem und farblosem Glas. Schwedischer Markt, Fahrgestellnr 8984- incl 6001-6004, 6007-6010, 6240-6241, 6287, 6342, 8977-8978. Übrige Märkte, Fahrgestellnr ch 6005-, excl 6007-6010.  
Alt 3 con cristal de color amarillo y blanco. Mercado sueco ch 8984- en adelante, incl 6001 a 6004, 6007 a 6010, 6240 a 6241, 6287, 6342, 8977 y 8978. Mercados restantes ch 6005 en adelante, excl 6007 a 6010.

5. USA, Kanada ch 25500-.

| Grupp<br>Group |               | 3                              |  | P 180 (B18)                                              |  | VOLVO                                    |                                                 |
|----------------|---------------|--------------------------------|--|----------------------------------------------------------|--|------------------------------------------|-------------------------------------------------|
| Sida<br>Page   |               | 10                             |  | Utgåva<br>Issue                                          |  | 9                                        |                                                 |
|                |               |                                |  | Strålkastare, blinklyktor,<br>signalhorn, signaldetaljer |  | Headlamps, flashers,<br>horn, components |                                                 |
|                |               |                                |  |                                                          |  | Reservdelskatalog<br>Parts catalogue     |                                                 |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |  | Description                                              |  | Del. nr<br>Part No.                      | Anmärkning<br>Notes                             |
| 43             | 4             | Skruv .....                    |  | Screw .....                                              |  | 192010-7                                 | 1)                                              |
|                | 4             | Skruv .....                    |  | Screw .....                                              |  | S E S                                    | 1,2)                                            |
| 44             | 4             | Bricka .....                   |  | Washer .....                                             |  | 940090-4                                 |                                                 |
| 45             | 4             | Låsbricka .....                |  | Lock washer .....                                        |  | 941738-7                                 | <del>192637-</del>                              |
| 46             | 4             | Mutter .....                   |  | Nut .....                                                |  | 955844-6                                 |                                                 |
| 47             | 4             | Plastslang, d = 6, D = 8 ..... |  | Plastic cover, d = 6, D = 8 .....                        |  | 185500-6                                 | 3) l = 650                                      |
|                | 4             | Plastslang, d = 6, D = 7 ..... |  | Plastic cover, d = 6, D = 7 .....                        |  | 190198-2                                 | 4) l = 130                                      |
|                | 2             | Plastslang, d = 8, D = 9 ..... |  | Plastic cover, d = 8, D = 9 .....                        |  | 185501-4                                 | 4)                                              |
| 48             | 2             | Sidoreflex .....               |  | Side reflector .....                                     |  | 673242-4                                 | 5)                                              |
| 49             | 2             | Packning .....                 |  | Gasket .....                                             |  | 673244-0                                 | 5)                                              |
| 50             | 1             | Mellanlägg, V .....            |  | Spacer, L .....                                          |  | 673448-7                                 | 5)                                              |
|                | 1             | Mellanlägg, H .....            |  | Spacer, R .....                                          |  | 673449-5                                 | 5)                                              |
| 51             | 2             | Skruv .....                    |  | Screw .....                                              |  | 943114-9                                 | 5) l = 45                                       |
| 52             | 2             | Skruv .....                    |  | Screw .....                                              |  | 106942-6                                 | 5) l = 30                                       |
| 53             | 1             | Signalhorn, låg ton .....      |  | Horn, low tone .....                                     |  | 238686-0                                 | 6) Bosch: HO/FDG 12<br>(10/9)                   |
|                | 1             | Signalhorn, hög ton .....      |  | Horn, high tone .....                                    |  | 240990-2                                 | 6) Bosch: HO/FDG 12<br>(11/9) <del>238685</del> |
| 54             |               | Signalhorn, starkton .....     |  | Horn, loud blast .....                                   |  | 238714-0                                 | 6) Bosch: HO/FSA 12/27                          |
|                |               | . Se grupp 10                  |  | . See Group 10                                           |  |                                          |                                                 |
| 55             | 1             | Konsol .....                   |  | Bracket .....                                            |  | 664474-4                                 |                                                 |
| 56             | 2             | Bricka .....                   |  | Washer .....                                             |  | 18702-1                                  |                                                 |
| 57             | 2             | Gummibussning .....            |  | Rubber bushing .....                                     |  | 66089-1                                  |                                                 |
| 58             | 2             | Bricka .....                   |  | Washer .....                                             |  | 191130-4                                 |                                                 |
| 59             | 2             | Mutter .....                   |  | Nut .....                                                |  | 191098-3                                 |                                                 |
| 60             | 2             | Skruv .....                    |  | Screw .....                                              |  | 955658-0                                 | 6)                                              |
| 61             | 2             | Bricka .....                   |  | Washer .....                                             |  | 192341-6                                 | <del>120060-</del>                              |
| 62             | 4             | Gummibussning .....            |  | Rubber bushing .....                                     |  | 87841-3                                  |                                                 |
| 63             | 1             | Skruv .....                    |  | Screw .....                                              |  | 955676-2                                 | 3/8"-24UNF x 32                                 |
| 64             | 2             | Bricka .....                   |  | Washer .....                                             |  | 940097-9                                 |                                                 |
| 65             | 1             | Fjäderbricka .....             |  | Spring washer .....                                      |  | 940108-4                                 |                                                 |
| 66             | 1             | Mutter .....                   |  | Nut .....                                                |  | 955848-7                                 |                                                 |
| 67             | 1             | Signalhorn, låg ton .....      |  | Horn, low tone .....                                     |  | 671194-9                                 | 7) Ers av 678841                                |
| 68             | 1             | . Konsol .....                 |  | . Bracket .....                                          |  | S E S                                    | 7)                                              |
| 69             | 1             | . Fjäderbricka .....           |  | . Spring washer .....                                    |  | 955921-2                                 | 7)                                              |
| 70             | 1             | . Mutter .....                 |  | . Nut .....                                              |  | 955782-8                                 | 7)                                              |

1. Skruven fastnitad i lamphållaren.

Screw riveted in bulb socket.

Vis fixée au boîtier de lampe.

Die Schraube im Lampenhalter festgenietet.

El tornillo está remachado en el portalamparas.

2. Ch 8984-, incl 8977-8978.

3. Ch 6001-18252.

4. Ch 18253-.

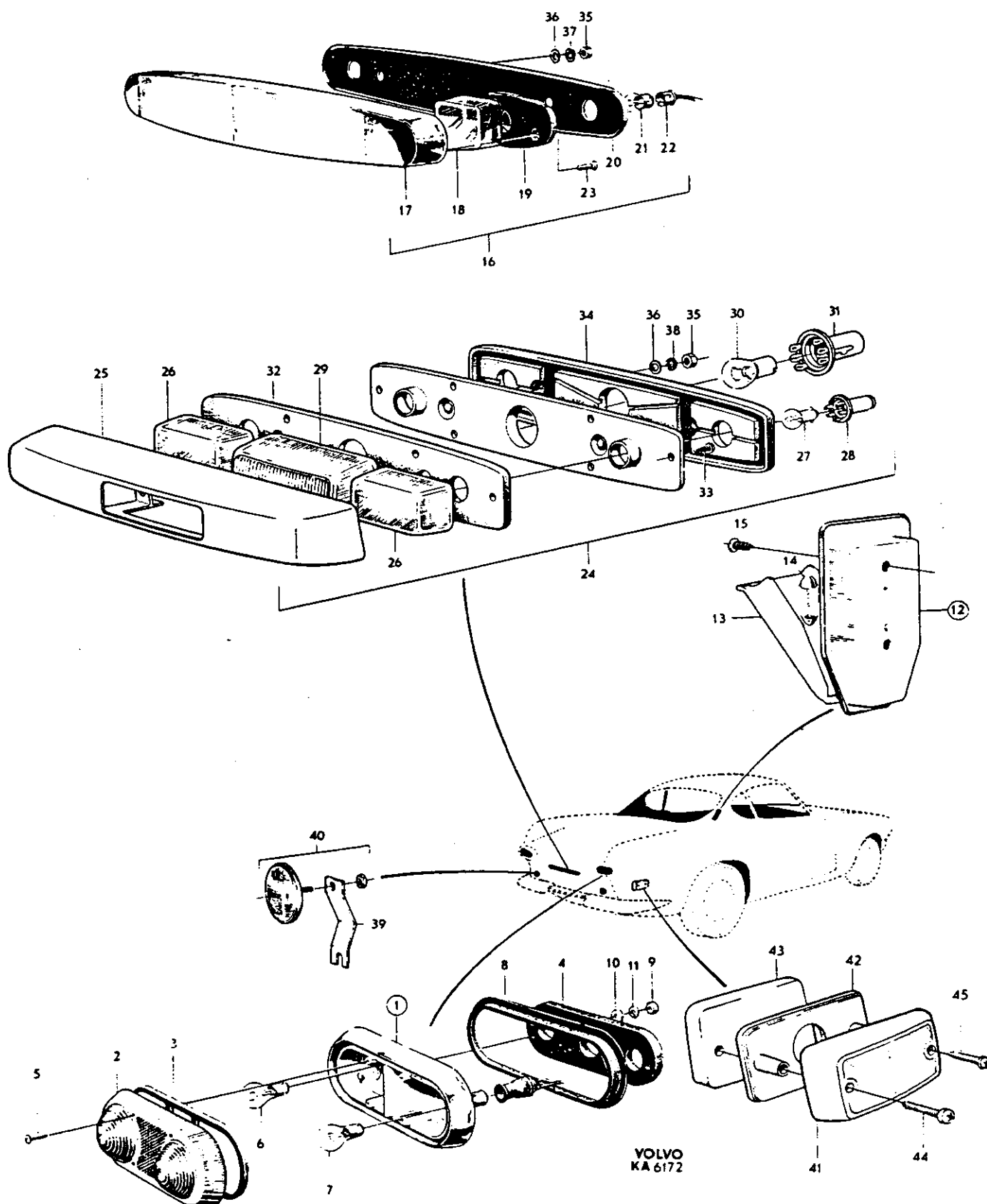
5. USA, Canada ch 25500-.

6. Ch-12499, excl 12441.

7. Ch 12500-20145, incl 12441.

| Grupp<br>Group |               | P 180 (B18)                                      |                                                            |                                                          | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|--------------------------------------------------|------------------------------------------------------------|----------------------------------------------------------|-----------------------------------------------|
| Sida<br>Page   | 12            | Utgåva<br>Issue                                  | 10                                                         | Strålkastare, blinklyktor,<br>signalhorn, signaldetaljer | Headlamps, flashers,<br>horn, components      |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                        | Description                                                | Det. nr<br>Part No.                                      | Anmärkning<br>Notes                           |
| 71             | 1             | Signalhorn, hög ton .....                        | Horn, high tone .....                                      | 670923-2                                                 | 1, 2)<br>955921                               |
| 72             | 1             | Konsol .....                                     | Bracket .....                                              | 671086-7                                                 |                                               |
| 73             | 1             | Bricka .....                                     | Washer .....                                               | 955894-1                                                 |                                               |
| 74             | 1             | Fjäderbricka .....                               | Spring washer .....                                        | 955949-3                                                 |                                               |
| 75             | 1             | Mutter .....                                     | Nut .....                                                  | 955782-8                                                 |                                               |
|                | 1             | Signalhorn, låg ton .....                        | Horn, low tone .....                                       | 678841-8                                                 | 2)                                            |
|                | 1             | . Konsol .....                                   | . Bracket .....                                            | 676660-4                                                 |                                               |
|                | 1             | . Bricka .....                                   | . Washer .....                                             | 678883-0                                                 |                                               |
|                | 1             | . Mutter .....                                   | . Nut .....                                                | 955782-8                                                 |                                               |
| 76             | 1             | Skruv .....                                      | Bolt .....                                                 | 955524-4                                                 | 1) I = 19                                     |
|                | 1             | Skruv .....                                      | Bolt .....                                                 | 940159-7                                                 | 1) I = 32                                     |
|                | 2             | Skruv .....                                      | Bolt .....                                                 | 955524-4                                                 | 2) I = 19                                     |
| 77             | 2             | Fjäderbricka .....                               | Spring washer .....                                        | 955921-2                                                 | 1, 2)                                         |
| 78             | 2             | Mutter .....                                     | Nut .....                                                  | 955826-3                                                 | 1, 2)                                         |
| 79             | 1             | Signalknapp .....                                | Horn button .....                                          | 664477-7                                                 | 3)                                            |
|                | 1             | Ratt med signalring, kompl ..<br>Kontaktdetaljer | Steering wheel and horn ring, cpl ..<br>Contact components |                                                          | 4) Se grupp 6                                 |
| 80             | 1             | Omkopplare, signalhorn .....                     | Switch, horn .....                                         | 664478-5                                                 | 5)                                            |
| 81             | 1             | Signalledning, ratt-styrkolonn ..                | Horn cable, steering wheel-steering column                 | 665212-7                                                 | 3)                                            |
|                | 1             | Signalledning, ratt-styrkolonn ..                | Horn cable, steering wheel-steering column                 | 673478-4                                                 | 4)                                            |
|                | 1             | Ledningsknippe, signalhorn ..                    | Cable harness, horn .....                                  |                                                          | 1, 2) Se sida 34                              |
|                | 1             | Relä, signalhorn .....                           | Relay, horn .....                                          |                                                          | Se sida 26                                    |

1. Ch 12500-20145, incl 12441.
2. Ch 20146-.
3. Ch-25499.
4. Ch 25500-.
5. Ch-12499, excl 12441.



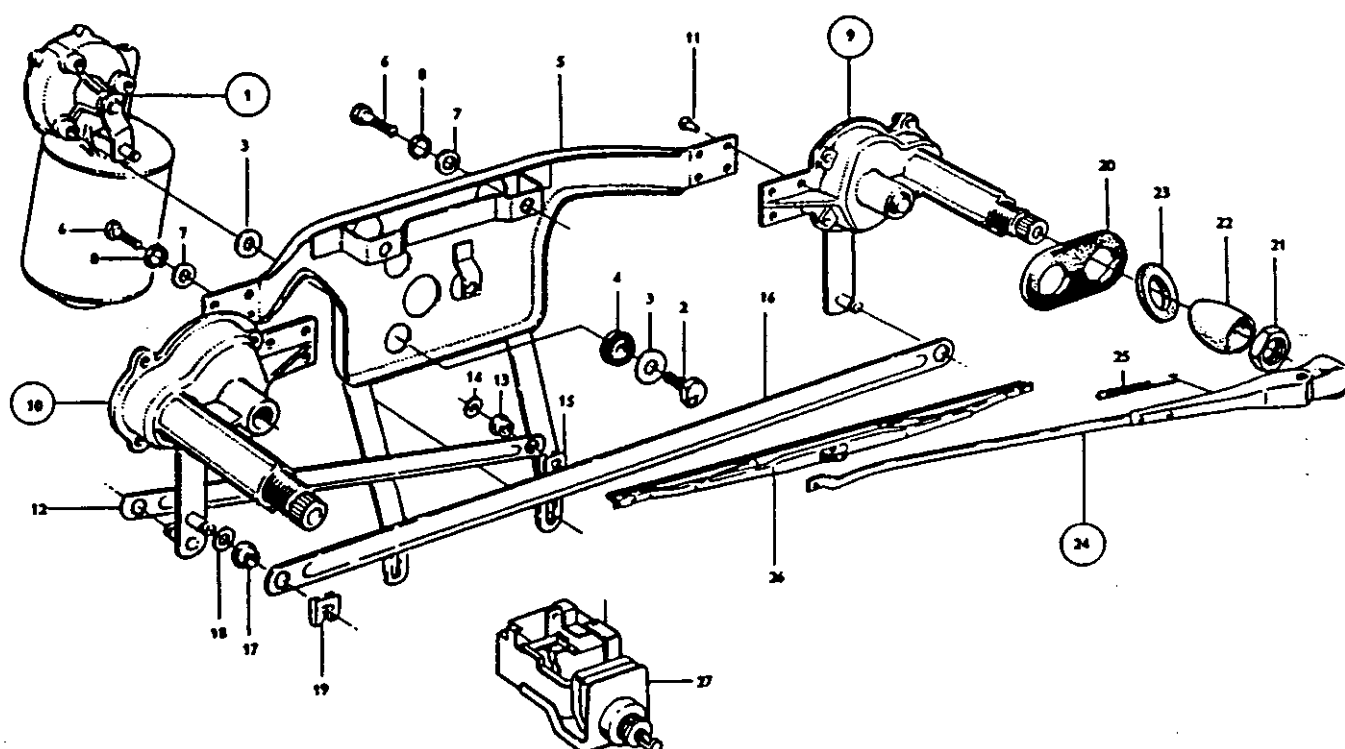
| Grupp<br>Group |               | 3                                 |                                 | P 180 (B18)                                              |                                        | VOLVO<br>Reservdelskatalog<br>Parts catalogue                  |  |
|----------------|---------------|-----------------------------------|---------------------------------|----------------------------------------------------------|----------------------------------------|----------------------------------------------------------------|--|
| Sida<br>Page   |               | 14                                |                                 | Utgåva<br>Issue                                          |                                        | 10                                                             |  |
|                |               |                                   |                                 | Stopp- och baklyktor,<br>inner- och nummerplåtsbelysning |                                        | Stop and tail lamps,<br>interior and number plate illumination |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                         | Description                     | Del. nr<br>Part No.                                      | Anmärkning<br>Notes                    |                                                                |  |
| 1              | 1             | Stopp- och baklykta, V .....      | Stop and tail lamp, L .....     | 664491-8                                                 | 1) Alt 1                               |                                                                |  |
|                | 1             | Stopp- och baklykta, V .....      | Stop and tail lamp, L .....     | 668400-5                                                 | 2) Alt 2 <del>668120-</del>            |                                                                |  |
|                | 1             | Stopp- och baklykta, H .....      | Stop and tail lamp, R .....     | 664492-6                                                 | 1) Alt 1                               |                                                                |  |
|                | 1             | Stopp- och baklykta, H .....      | Stop and tail lamp, R .....     | 668401-3                                                 | 2) Alt 2 <del>668121-</del>            |                                                                |  |
| 2              | 2             | . Glas .....                      | . Lens .....                    | 664496-7                                                 | 1) Röd                                 |                                                                |  |
|                | 2             | . Glas .....                      | . Lens .....                    | 668399-9                                                 | 2) Röd/gul <del>668677-</del>          |                                                                |  |
| 3              | 2             | . Gummipackning .....             | . Rubber gasket .....           | 664498-3                                                 |                                        |                                                                |  |
| 4              | 4             | . Gummipackning .....             | . Rubber gasket .....           | 664505-5                                                 |                                        |                                                                |  |
| 5              | 8             | . Skruv .....                     | . Screw .....                   | 192020-6                                                 |                                        |                                                                |  |
| 6              | 2             | . Glödlampa .....                 | . Bulb .....                    | 277728-2                                                 | BAY15d 12V 20/5W<br><del>102061-</del> |                                                                |  |
| 7              | 2             | . Glödlampa .....                 | . Bulb .....                    | 277724-1                                                 | BA15s 12V 20W <del>191239-</del>       |                                                                |  |
| 8              | 2             | Gummipackning .....               | Rubber gasket .....             | 665046-9                                                 |                                        |                                                                |  |
| 9              | 4             | Mutter .....                      | Nut .....                       | 955844-6                                                 |                                        |                                                                |  |
| 10             | 4             | Bricka .....                      | Washer .....                    | 940090-4                                                 | Tid utf                                |                                                                |  |
| 11             | 4             | Fjäderbricka .....                | Spring washer .....             | 955918-8                                                 |                                        |                                                                |  |
| 12             | 2             | Innerbelysning .....              | Courtesy lamp .....             | 668417-9                                                 | <del>664649-</del>                     |                                                                |  |
| 13             | 2             | . Glas .....                      | . Lens .....                    | 668418-7                                                 | <del>664651-</del>                     |                                                                |  |
| 14             | 2             | . Glödlampa .....                 | . Bulb .....                    | 277713-4                                                 | S8 12V 5W <del>11495-</del>            |                                                                |  |
| 15             | 4             | Skruv .....                       | Screw .....                     | 955118-5                                                 | <del>955117-</del>                     |                                                                |  |
|                | 1             | Strömställare, innerbelysning ... | Switch, courtesy lamp .....     |                                                          | Se sida 24                             |                                                                |  |
| 16             | 1             | Nummerplåtsbelysning .....        | Number plate illumination ..... | 665449-5                                                 | Ch-4199                                |                                                                |  |
| 17             | 1             | . Hus .....                       | . Housing .....                 | 665450-3                                                 |                                        |                                                                |  |
| 18             | 2             | . Glas .....                      | . Lens .....                    | 665451-1                                                 |                                        |                                                                |  |
| 19             | 2             | . Packning .....                  | . Gasket .....                  | 665452-9                                                 |                                        |                                                                |  |
| 20             | 1             | . Packning .....                  | . Gasket .....                  | 665454-5                                                 |                                        |                                                                |  |
| 21             | 2             | . Glödlampa .....                 | . Bulb .....                    | 277705-0                                                 | BA9s 12V 6W <del>192091-</del>         |                                                                |  |
| 22             | 2             | . Lamphållare .....               | . Bulb socket .....             | 665455-2                                                 |                                        |                                                                |  |
| 23             | 3             | . Skruv .....                     | . Screw .....                   | 955125-0                                                 |                                        |                                                                |  |
| 24             | 1             | Nummerplåtsbelysning .....        | Number plate illumination ..... | 668111-8                                                 | Ch 4200-                               |                                                                |  |
| 25             | 1             | . Hus .....                       | . Housing .....                 | 668122-5                                                 |                                        |                                                                |  |
| 26             | 2             | . Glas .....                      | . Glass .....                   | 668113-4                                                 |                                        |                                                                |  |
| 27             | 2             | . Glödlampa .....                 | . Bulb .....                    | 277705-0                                                 | BA9s 12V 6W <del>192091-</del>         |                                                                |  |
| 28             | 2             | . Lamphållare .....               | . Bulb socket .....             | 665455-2                                                 |                                        |                                                                |  |
| 29             | 1             | . Glas .....                      | . Glass .....                   | 668112-6                                                 |                                        |                                                                |  |
| 30             | 1             | . Glödlampa .....                 | . Bulb .....                    | 277724-1                                                 | BA15s 12V 20W <del>191239-</del>       |                                                                |  |
| 31             | 1             | . Lamphållare .....               | . Bulb socket .....             | 668118-3                                                 |                                        |                                                                |  |
| 32             | 1             | . Packning .....                  | . Gasket .....                  | 668114-2                                                 |                                        |                                                                |  |
| 33             | 6             | . Skruv .....                     | . Screw .....                   | 955118-5                                                 |                                        |                                                                |  |
| 34             | 1             | . Packning .....                  | . Gasket .....                  | 668116-7                                                 |                                        |                                                                |  |

1. Alt 1 med rött glas, för nordamerikanska marknaderna.  
Alt 1 with red lens, for the North American markets.  
Alt 1 avec verre rouge, pour le marchés d Amérique du Nord.  
Alt 1 mit rotem Glas, für den nordamerikanischen Markt.  
Alt 1 con cristal color tinto, para el mercado norteamericano.

2. Alt 2 med rött och gult glas, för övriga marknader.  
Alt 2 with red and yellow lens, for all other markets.  
Alt 2 avec verre rouge et jaune, pour autres marchés.  
Alt 2 mit rotem und gelbem Glas, für übrige Märkte.  
Alt 2 con cristal color tinto y amarillo, para mercados restantes.

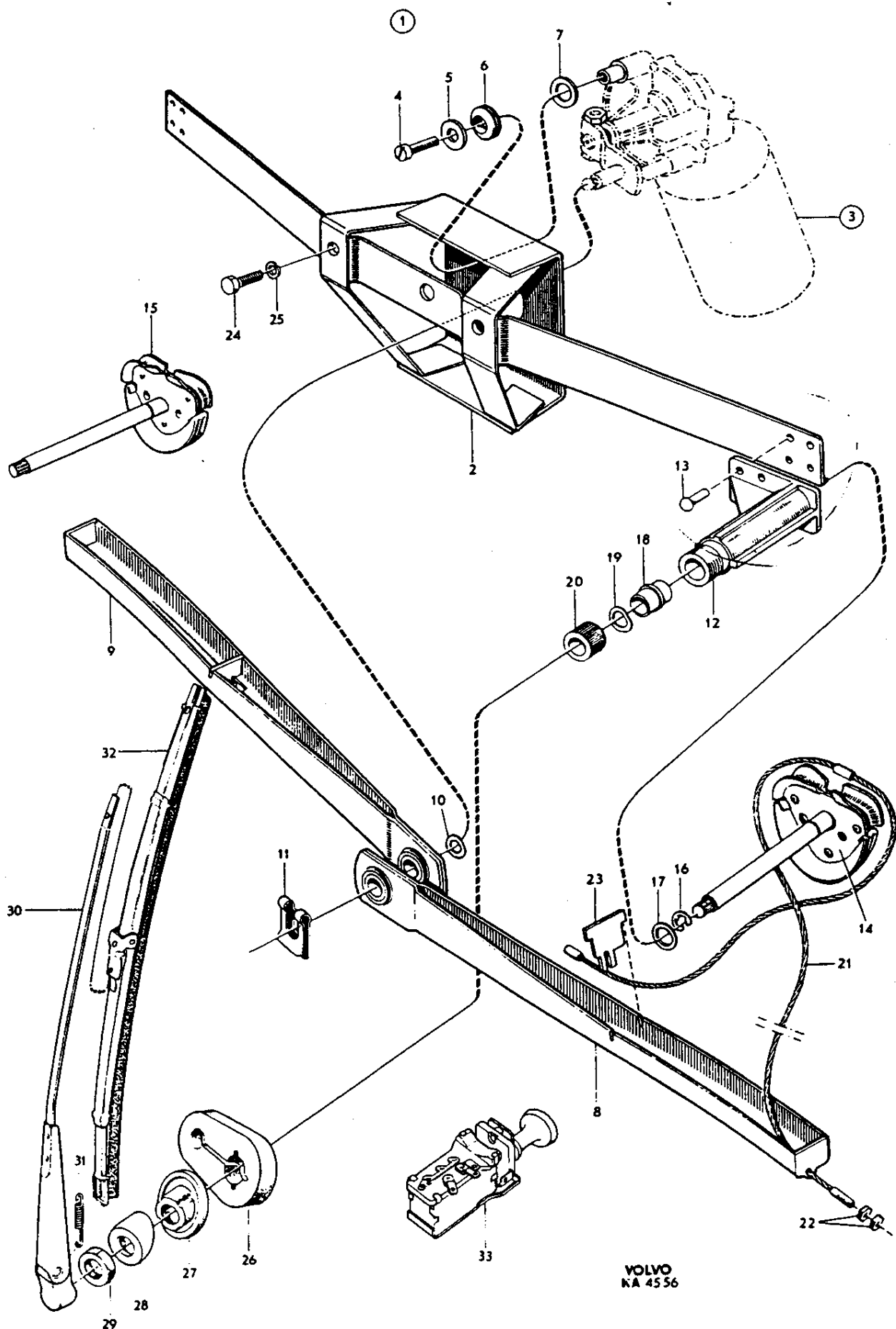
- Alt 1 med rött glas, för nordamerikanska marknaderna.  
Alt 1 with red lens, for the North American markets.  
Alt 1 avec verre rouge, pour le marchés d Amérique du Nord.  
Alt 1 mit rotem Glas, für den nordamerikanischen Markt.  
Alt 1 con cristal color tinto, para el mercado norteamericano.
- Alt 2 med rött och gult glas, för övriga marknader.  
Alt 2 with red and yellow lens, for all other markets.  
Alt 2 avec verre rouge et jaune, pour autres marchés.  
Alt 2 mit rotem und gelbem Glas, für übrige Märkte.  
Alt 2 con cristal color tinto y amarillo, para mercados restantes.

| Grupp<br>Group                                                                                                                                                                                                     |               | 3                             |  | P 180 (B18)                                              |  | VOLVO                                                          |                                                                                                                                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------------------------------|--|----------------------------------------------------------|--|----------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| Sida<br>Page                                                                                                                                                                                                       |               | 15:2                          |  | Utgåva<br>Issue                                          |  | 5                                                              |                                                                                                                                             |
|                                                                                                                                                                                                                    |               |                               |  | Stopp- och baklyktor,<br>inner- och nummerplåtsbelysning |  | Stop and tail lamps,<br>interior and number plate illumination |                                                                                                                                             |
|                                                                                                                                                                                                                    |               |                               |  |                                                          |  | Reservdelskatalog<br>Parts catalogue                           |                                                                                                                                             |
| Pos<br>Fig.                                                                                                                                                                                                        | Antal<br>Qty. | Benämning                     |  | Description                                              |  | Det. nr<br>Part No.                                            | Anmärkning<br>Notes                                                                                                                         |
| 35                                                                                                                                                                                                                 | 2             | Mutter .....                  |  | Nut .....                                                |  | 955844-6                                                       | Tid utf<br>Ch-4199<br>Ch 4200-. +92637-<br>Se grupp 8<br>1,2)<br>1,3)<br>1,3)<br>1)<br>3)<br>4)<br>4)<br>4)<br>4)<br>4) I = 45<br>4) I = 30 |
| 36                                                                                                                                                                                                                 | 2             | Bricka .....                  |  | Washer .....                                             |  | 940090-4                                                       |                                                                                                                                             |
| 37                                                                                                                                                                                                                 | 2             | Fjäderbricka .....            |  | Spring washer .....                                      |  | 955918-8                                                       |                                                                                                                                             |
| 38                                                                                                                                                                                                                 | 2             | Låsbricka .....               |  | Lock washer .....                                        |  | 941738-7                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 1             | Platta för nummerplåt .....   |  | Plate for number plate .....                             |  |                                                                |                                                                                                                                             |
| 39                                                                                                                                                                                                                 | 2             | Konsol .....                  |  | Bracket .....                                            |  | 667339-6                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 1             | Konsol, V .....               |  | Bracket, L .....                                         |  | 668428-6                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 1             | Konsol, H .....               |  | Bracket, R .....                                         |  | 668429-4                                                       |                                                                                                                                             |
| 40                                                                                                                                                                                                                 | 2             | Reflex .....                  |  | Reflector .....                                          |  | 656086-6                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 2             | . Bricka .....                |  | . Washer .....                                           |  | 191150-2                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 2             | . Mutter .....                |  | . Nut .....                                              |  | 955781-0                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 2             | Hylsa för skruv och mutter .. |  | Sleeve for bolt and nut .....                            |  | 654505-7                                                       |                                                                                                                                             |
| 41                                                                                                                                                                                                                 | 2             | Sidoreflexer .....            |  | Side reflector .....                                     |  | 673243-2                                                       |                                                                                                                                             |
| 42                                                                                                                                                                                                                 | 2             | Packning .....                |  | Gasket .....                                             |  | 673244-0                                                       |                                                                                                                                             |
| 43                                                                                                                                                                                                                 | 1             | Mellanlägg, V .....           |  | Spacer, L .....                                          |  | 673449-5                                                       |                                                                                                                                             |
|                                                                                                                                                                                                                    | 1             | Mellanlägg, H .....           |  | Spacer, R .....                                          |  | 673448-7                                                       |                                                                                                                                             |
| 44                                                                                                                                                                                                                 | 2             | Skruv .....                   |  | Screw .....                                              |  | 943114-9                                                       |                                                                                                                                             |
| 45                                                                                                                                                                                                                 | 2             | Skruv .....                   |  | Screw .....                                              |  | 106942-6                                                       |                                                                                                                                             |
| <p>1. Svenska marknaden.<br/>Swedish market.<br/>Marché suédois.<br/>Schwedischer Markt.<br/>Mercado sueco.</p> <p>2. Ch-12499, excl 12441.</p> <p>3. Ch 12500-, incl 12441.</p> <p>4. USA, Canada, ch 25500-.</p> |               |                               |  |                                                          |  |                                                                |                                                                                                                                             |



| Grupp<br>Group |               |                                        | P 180 (B18)                                         |                     |                          | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|----------------------------------------|-----------------------------------------------------|---------------------|--------------------------|-----------------------------------------------|--|
| Sida<br>Page   |               | Utgåva<br>Issue                        | Vindrutetorkare                                     | Auto-Lite           | Windscreen wipers        |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                              | Description                                         | Det. nr<br>Part No. | Anmärkning<br>Notes      |                                               |  |
| 1              | 1             | Vindrutetorkarmotor<br>. Det se sid 18 | Windscreen wiper motor<br>. Components, see page 18 | 662101-5            | 1) Auto-Lite: EMP 4001   |                                               |  |
| 2              | 3             | Skruv                                  | Screw                                               | 190355-8            | 1)                       |                                               |  |
| 3              | 3             | Bricka                                 | Washer                                              | 192287-1            | 1) 6,5 x 16 x 1,5 +20095 |                                               |  |
| 3              | 3             | Bricka                                 | Washer                                              | 120096-5            | 1) 8,5 x 18 x 1,5        |                                               |  |
| 4              | 3             | Gummibussning                          | Rubber bushing                                      | 43138-7             | 1)                       |                                               |  |
| 5              | 1             | Konsol                                 | Bracket                                             | 665268-9            | 1) Lagerföres ej         |                                               |  |
| 6              | 4             | Skruv                                  | Screw                                               | 955637-4            | 1)                       |                                               |  |
| 7              | 2             | Bricka                                 | Washer                                              | 955893-3            | Ch - 12176               |                                               |  |
| 8              | 4             | Fjäderbricka                           | Spring washer                                       | 955920-4            | 1)                       |                                               |  |
| 9              | 1             | Växelhus, V                            | Gear housing, L                                     | 654582-6            | 1)                       |                                               |  |
| 10             | 1             | Växelhus, H<br>. Se grupp 10           | Gear housing, R<br>. See Group 10                   | 654583-4            | 1)                       |                                               |  |
| 11             | 8             | Nit                                    | Rivet                                               | 190672-6            | 1)                       |                                               |  |
| 12             | 1             | Drivlänk                               | Drive link                                          | 654537-0            | 1)                       |                                               |  |
| 13             | 2             | Bussning                               | Bushing                                             | 656894-3            | 1)                       |                                               |  |
| 14             | 1             | Bricka                                 | Washer                                              | 61544-3             | 1)                       |                                               |  |
| 15             | 2             | Låsbricka                              | Lock washer                                         | 94641-8             | 1)                       |                                               |  |
| 16             | 1             | Parallellänk                           | Parallel link                                       | 654538-8            | 1)                       |                                               |  |
| 17             | 2             | Bussning                               | Bushing                                             | 656894-3            | 1)                       |                                               |  |
| 18             | 1             | Bricka                                 | Washer                                              | 61544-3             | 1)                       |                                               |  |
| 19             | 2             | Låsbricka                              | Lock washer                                         | 94641-8             | 1)                       |                                               |  |
| 20             | 2             | Packning                               | Gasket                                              | 660397-1            | <del>654584</del>        |                                               |  |
| 21             | 2             | Mutter, förkromad                      | Nut, chromed                                        | 190371-5            | 1)                       |                                               |  |
| 22             | 2             | Skyddshylsa                            | Protector sleeve                                    | 664607-9            | 1)                       |                                               |  |
| 23             | 2             | Gummipackning                          | Rubber gasket                                       | 669796-5            | 1) <del>664608</del>     |                                               |  |
| 24             | 1             | Torkarm, V                             | Wiper arm, L                                        | 665636-7            | 1)                       |                                               |  |
| 24             | 1             | Torkarm, H                             | Wiper arm, R                                        | 665637-5            | 1)                       |                                               |  |
| 25             | 2             | . Fjäder                               | . Spring                                            | 673802-5            | <del>95514</del>         |                                               |  |
| 26             | 2             | Torkarblad                             | Wiper blade                                         | <del>665638-3</del> | 1)                       |                                               |  |
| 26             | 2             | . Gummiblad                            | . Rubber blade                                      | S E S               |                          |                                               |  |
| 27             | 1             | Strömställare                          | Switch                                              |                     | Se sida 24               |                                               |  |

1. Ch - 14599, excl 14235, 14342-14343, 14347-14353, 14373-14382, 14520, 14524-14525, 14544, 14550, 14579-14580, 14583, 14589-14590.



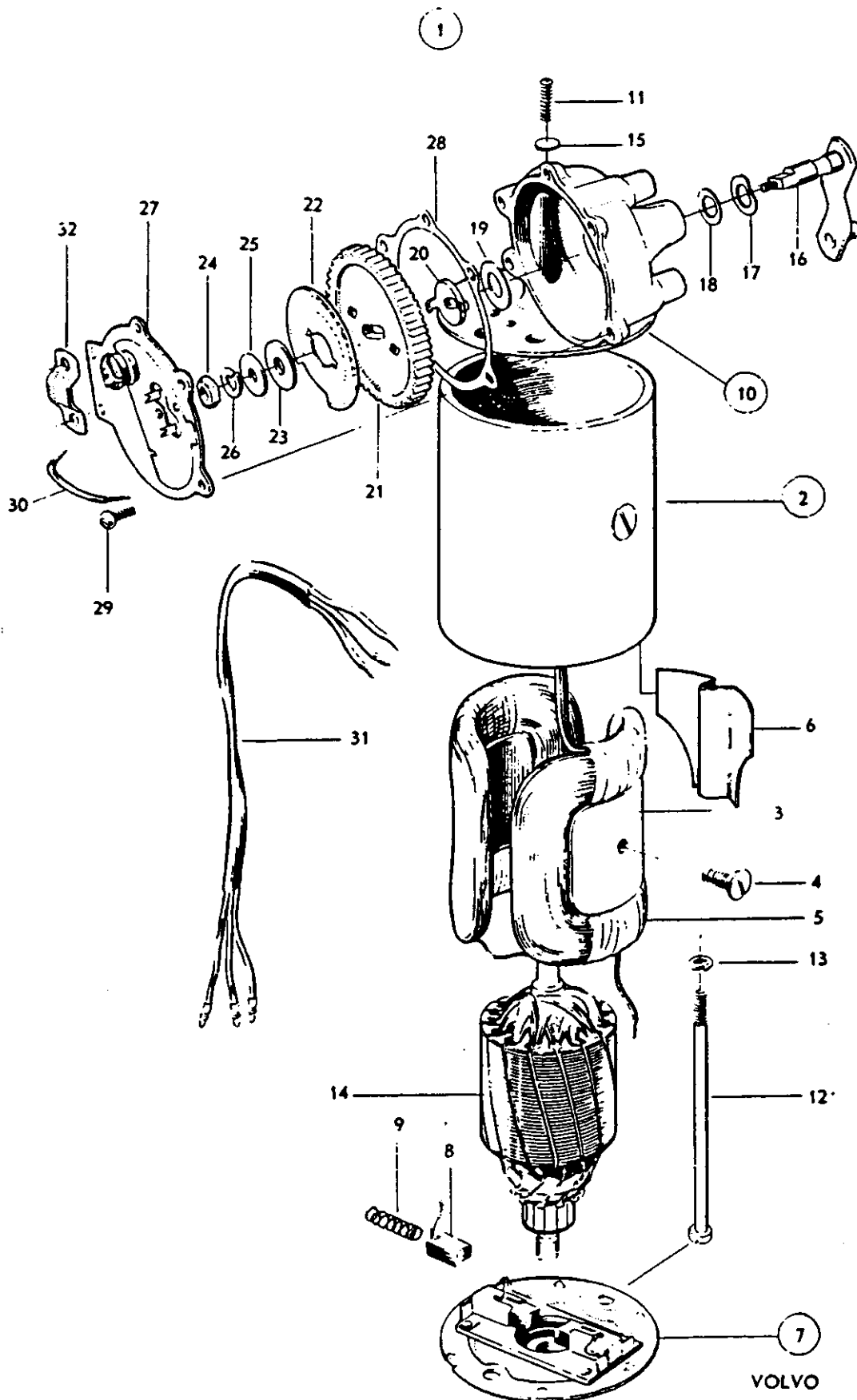
| Grupp<br>Group |             | 3                            |   | P 180(B18)                         |            |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|-------------|------------------------------|---|------------------------------------|------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page   | 17:2        | Utgåva<br>Issue              | 4 | Vindrutetorkare                    | Electrolux | Windscreen wiper    |                                               |  |
| Pos<br>Fig.    | Anl<br>Qty. | Benämning                    |   | Description                        |            | Del. nr<br>Part No. | Anmärkning<br>Notes                           |  |
| 1              | 1           | Vindrutetorkare .....        |   | Windscreen wiper .....             |            | 671724-3            | 1)                                            |  |
| 2              | 1           | . Konsol .....               |   | . Bracket .....                    |            | S E S               |                                               |  |
| 3              | 1           | . Vindrutetorkarmotor .....  |   | . Windscreen wiper motor .....     |            | 671918-1            |                                               |  |
|                |             | . . Det se sida 19:2         |   | . . Components, see page 19:2      |            |                     |                                               |  |
| 4              | 3           | . Skruv .....                |   | . Screw .....                      |            | 956076              | 72166-                                        |  |
| 5              | 3           | . Bricka .....               |   | . Washer .....                     |            | 671937-1            |                                               |  |
| 6              | 3           | . Bussning .....             |   | . Bushing .....                    |            | 671938-9            |                                               |  |
| 7              | 3           | . Bricka .....               |   | . Washer .....                     |            | 955895-8            |                                               |  |
| 8              | 1           | . Länkmarm, V .....          |   | . Link arm, L .....                |            | 671912-4            |                                               |  |
| 9              | 1           | . Länkmarm, H .....          |   | . Link arm, R .....                |            | 671913-2            |                                               |  |
| 10             | 1           | . Fjäderande bricka .....    |   | . Resilient washer .....           |            | S E S               |                                               |  |
| 11             | 1           | . Spärryttare .....          |   | . E-clamp .....                    |            | 671914-0            |                                               |  |
| 12             | 2           | . Lagerhus .....             |   | . Bearing housing .....            |            | 681968-4            |                                               |  |
| 13             | 8           | . Nit .....                  |   | . Rivet .....                      |            | S E S               | M3 x 8                                        |  |
| 14             | 1           | . Linrulle med axel, V ..... |   | . Cable roller with shaft, L ..... |            | 671906-6            |                                               |  |
| 15             | 1           | . Linrulle med axel, H ..... |   | . Cable roller with shaft, R ..... |            | 671907-4            |                                               |  |
| 16             | 2           | . Spärryttare .....          |   | . E-clamp .....                    |            | 951670-9            |                                               |  |
| 17             | 2           | . Bricka .....               |   | . Washer .....                     |            | 671908-2            |                                               |  |
| 18             | 2           | . Distanshylsa .....         |   | . Spacer sleeve .....              |            | 671909-0            |                                               |  |
| 19             | 2           | . Fjäderande bricka .....    |   | . Resilient washer .....           |            | 671910-8            |                                               |  |
| 20             | 2           | . Fästhylsa .....            |   | . Anchorage sleeve .....           |            | 671911-6            |                                               |  |
| 21             | 2           | . Wire .....                 |   | . Cable .....                      |            | 671915-7            |                                               |  |
| 22             | 4           | . Mutter .....               |   | . Nut .....                        |            | 671916-5            |                                               |  |
| 23             | 2           | . Fästplåt .....             |   | . Anchorage plate .....            |            | 671917-3            |                                               |  |
| 24             | 2           | Skruv .....                  |   | Screw .....                        |            | 955637-4            | 1)                                            |  |
| 25             | 2           | Fjäderbricka .....           |   | Spring washer .....                |            | 955920-4            | 1)                                            |  |
| 26             | 2           | Packning .....               |   | Gasket .....                       |            | 660397-1            | 1)                                            |  |
| 27             | 2           | Gummipackning .....          |   | Rubber gasket .....                |            | 669796-5            | 1)                                            |  |
| 28             | 2           | Skyddshylsa .....            |   | Guard sleeve .....                 |            | 664607-9            | 1)                                            |  |
| 29             | 2           | Mutter .....                 |   | Nut .....                          |            | 190371-5            | 1)                                            |  |
| 30             | 1           | Torkarm, V .....             |   | Wiper arm, L .....                 |            | 665636-7            | 1, 2)                                         |  |
|                | 1           | Torkarm, V .....             |   | Wiper arm, L .....                 |            | 673191-3            | 3)                                            |  |
|                | 1           | Torkarm, H .....             |   | Wiper arm, R .....                 |            | 665637-5            | 1, 2)                                         |  |
|                | 1           | Torkarm, H .....             |   | Wiper arm, R .....                 |            | 673192-1            | 3)                                            |  |
| 31             | 2           | . Fjäder .....               |   | . Spring .....                     |            | 673802-5            | 95514-                                        |  |
| 31A            | 2           | . Hållare .....              |   | . Retainer .....                   |            | 673803-3            |                                               |  |
| 32             | 2           | Torkarblad .....             |   | Wiper blade .....                  |            | 665638-3            | 1, 2)                                         |  |
|                | 2           | Torkarblad .....             |   | Wiper blade .....                  |            | 673193-9            | 3)                                            |  |
|                | 2           | . Gummiblåd .....            |   | . Rubber blade .....               |            | S E S               |                                               |  |
| 33             | 1           | Strömställare .....          |   | Switch .....                       |            |                     | Se sida 24                                    |  |

1. Ch 14600-, incl 14235, 14342-14343, 14347-14353, 14373-14382, 14520, 14524-14525, 14544, 14550, 14579-14580, 14583, 14589-14590.

2. Höglanspolerad.  
Bright.  
Brillant.  
Hochglanzpoliert.  
Pulido al brillo.

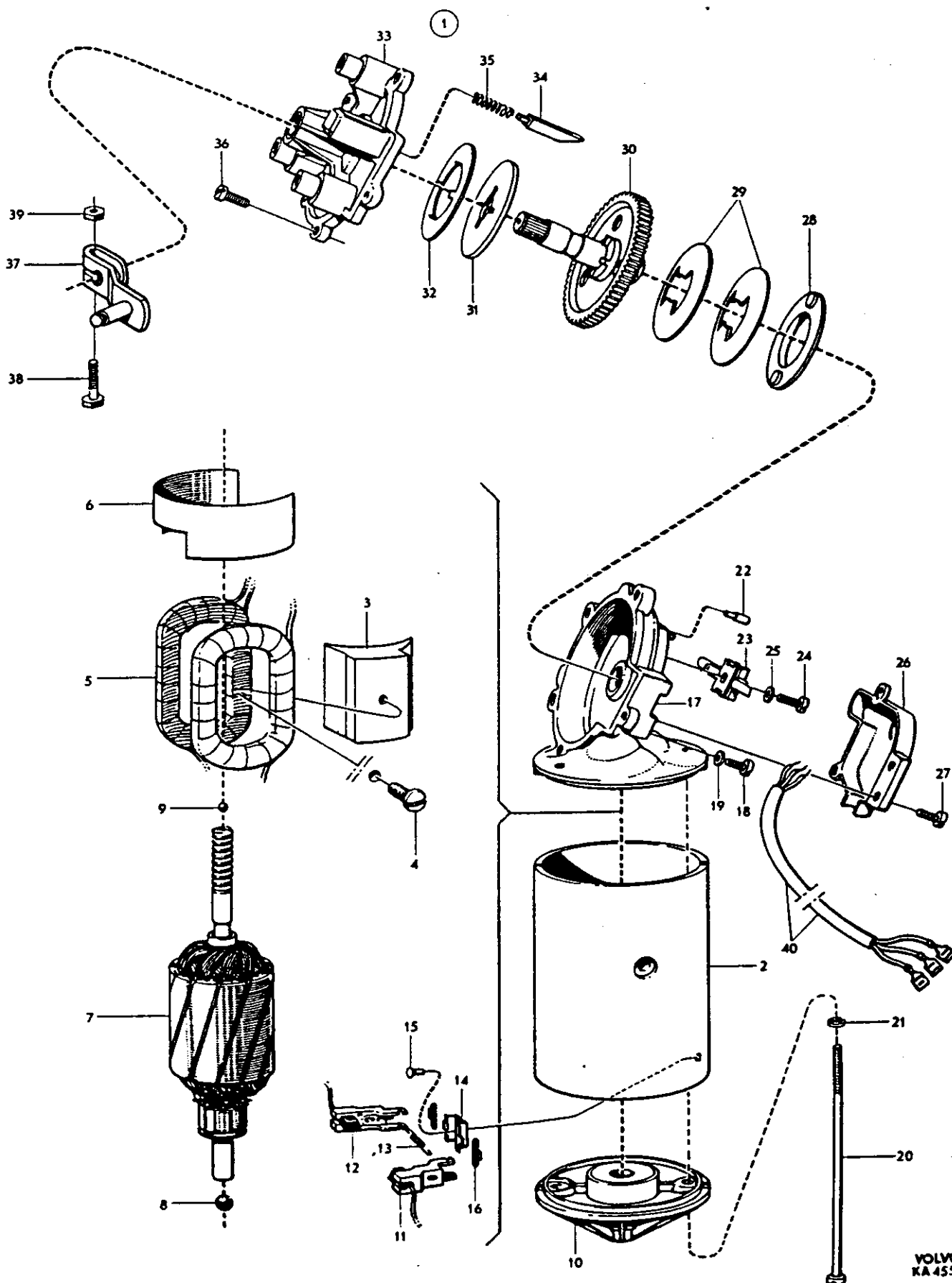
3. Mattered.  
Matt.  
Mat.  
Mattiert.  
Opaco.

- Ch 14600-, incl 14235, 14342-14343, 14347-14353, 14373-14382, 14520, 14524-14525, 14544, 14550, 14579-14580, 14583, 14589-14590.
- Höglanspolerad.  
Bright.  
Brillant.  
Hochglanzpoliert.  
Pulido al brillo.
- Matterad.  
Matt.  
Mat.  
Mattiert.  
Opaco.



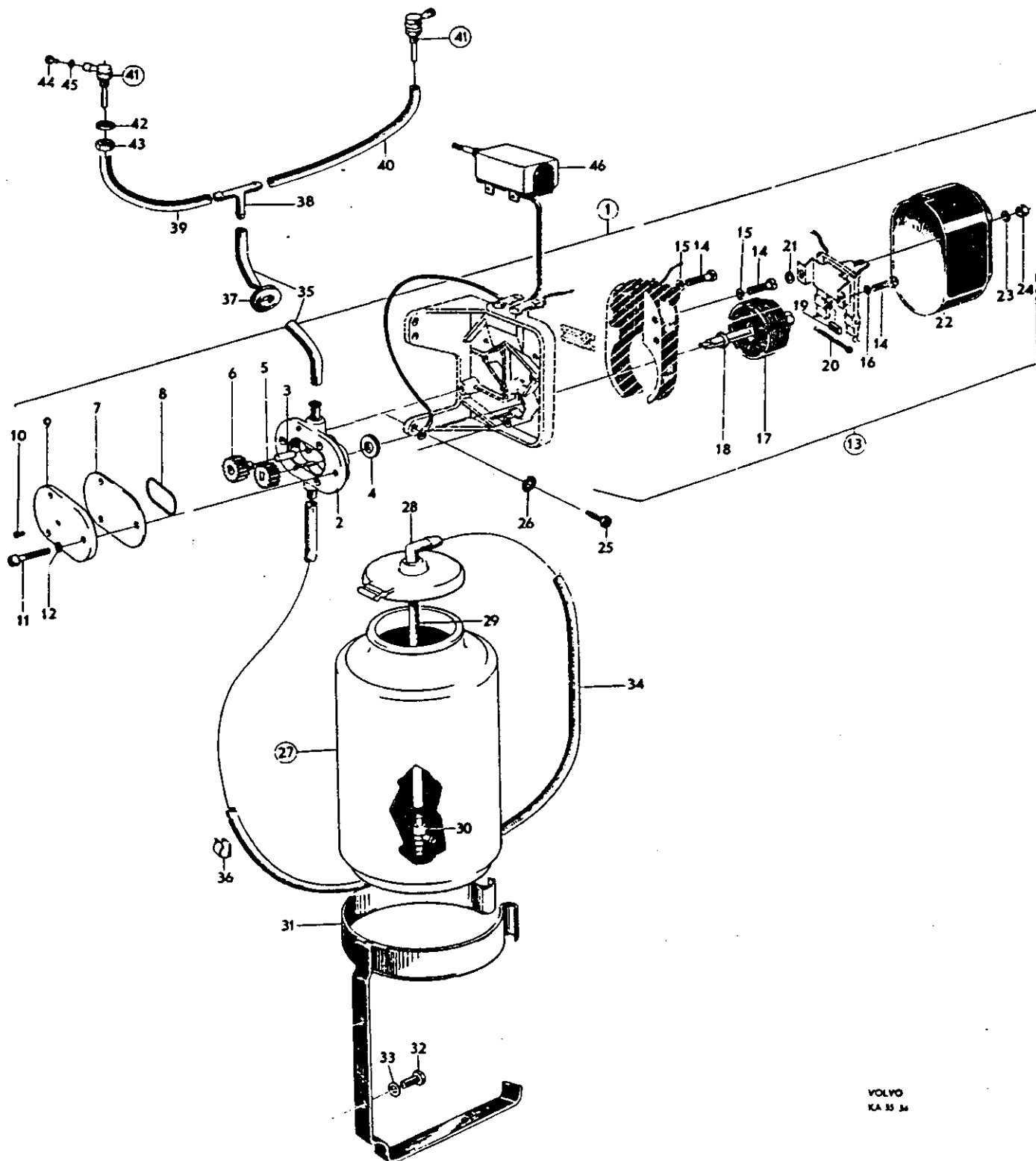
| Grupp<br>Group 3 |               |                                   | P 180 (B18)                       |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|------------------|---------------|-----------------------------------|-----------------------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page 18  |               | Utgåva<br>Issue 9                 |                                   | Vindrutetorkarmotor | Windscreen wiper motor                        |  |
| Pos<br>Fig.      | Antal<br>Qty. | Benämning                         | Description                       | Del. nr<br>Part No. | Anmärkning<br>Notes                           |  |
| 1                | 1             | Vindrutetorkarmotor .....         | Windscreen wiper motor .....      | 662101-5            | Auto Lite: EMP 4001                           |  |
| 2                | 1             | . Hus .....                       | . Housing .....                   | S E S               |                                               |  |
| 3                | 2             | . . Polsko .....                  | . . Pole terminal .....           | S E S               |                                               |  |
| 4                | 2             | . . Skruv .....                   | . . Screw .....                   | 656732-5            |                                               |  |
| 5                | 1             | . . Fältlindning .....            | . . Field winding .....           | -                   | <del>662621</del>                             |  |
| 6                | 1             | . . Isolerremsa .....             | . . Insulating strip .....        | 656734-1            |                                               |  |
| 7                | 1             | . Lagersköld .....                | . End frame .....                 | 662622-0            |                                               |  |
| 8                | 1             | . . Elborste, märkt EPT - 12 .... | . . Carbon brush, marked EPT - 12 | 662623-8            |                                               |  |
|                  | 1             | . . Elborste, märkt EPW - 12 .... | . . Carbon brush, marked EPW - 12 | 662624-6            |                                               |  |
| 9                | 2             | . Borstfjäder .....               | . Brush spring .....              | 656737-4            |                                               |  |
| 10               | 1             | . Lagersköld .....                | . End frame .....                 | 656738-2            |                                               |  |
| 11               | 1             | . . Justerskruv .....             | . . Adjuster screw .....          | 951271-6            |                                               |  |
| 12               | 2             | . Skruv .....                     | . Screw .....                     | 656749-9            |                                               |  |
| 13               | 2             | . Fjäderbricka .....              | . Spring washer .....             | 955918-8            | 906985                                        |  |
| 14               | 1             | . Rotor .....                     | . Rotor .....                     | 662625-3            |                                               |  |
| 15               | 1             | . Nylonbricka .....               | . Nylon washer .....              | 190778-1            |                                               |  |
| 16               | 1             | . Axel .....                      | . Shaft .....                     | 656739-0            |                                               |  |
| 17               | 1             | . Bricka .....                    | . Washer .....                    | 120164-9            |                                               |  |
| 18               | 1             | . Isolerbricka, yttre .....       | . Insulating washer, outer .....  | 190777-3            |                                               |  |
| 19               | 1             | . Isolerbricka, inre .....        | . Insulating washer, inner .....  | 656755-6            |                                               |  |
| 20               | 1             | . Bricka .....                    | . Washer .....                    | 656740-8            |                                               |  |
| 21               | 1             | . Kugghjul .....                  | . Gear .....                      | 656741-6            |                                               |  |
| 22               | 1             | . Kontaktplatta .....             | . Contact plate .....             | 662626-1            |                                               |  |
| 23               | 1             | . Isolerbricka .....              | . Insulating washer .....         | 656756-4            |                                               |  |
| 24               | 1             | . Mutter .....                    | . Nut .....                       | 951742-6            |                                               |  |
| 25               | 1             | . Bricka .....                    | . Washer .....                    | 955893-3            | 906824                                        |  |
| 26               | 1             | . Fjäderbricka .....              | . Spring washer .....             | 955920-4            | 906988                                        |  |
| 27               | 1             | . Lock .....                      | . Cover .....                     | 662627-9            |                                               |  |
| 28               | 1             | . Packning .....                  | . Gasket .....                    | 656744-0            |                                               |  |
| 29               | 5             | . Skruv .....                     | . Screw .....                     | 667341-2            | <del>656745</del>                             |  |
| 30               | 1             | . Förbindningsledning .....       | . Union cable .....               | 656746-5            | 1)                                            |  |
| 31               | 1             | . Anslutningsledning .....        | . Connecting cable .....          | 656747-3            | Ch -50.                                       |  |
|                  | 1             | . Anslutningsledning .....        | . Connecting cable .....          | 667343-8            | Ch 51-.                                       |  |
| 32               | 1             | . Klammer .....                   | . Clamp .....                     | 656748-1            |                                               |  |

1. Lagerföres ej. Anskaffas och tillverkas lokalt.  
 Not stocked. Procure and modify locally.  
 N'est pas stocké. A se procurer et à fabriquer sur place.  
 Nicht lagervorrätig. Wird örtlich angeschafft und hergestellt.  
 No lo tenemos en existencia. Se adquiere y se fabrica localmente.



| Grupp<br>Group |   | 3             |  | P 180(B18)              |                                | VOLVO                  |       |
|----------------|---|---------------|--|-------------------------|--------------------------------|------------------------|-------|
| Sida<br>Page   |   | 19:2          |  | Utgåva<br>Issue         |                                | 4                      |       |
|                |   |               |  | Vindrutetorkarmotor     |                                | Windscreen wiper motor |       |
| Pos<br>Fig.    |   | Antal<br>Qty. |  | Benämning               |                                | Description            |       |
|                |   |               |  |                         |                                | Del. nr.<br>Part No.   |       |
|                |   |               |  |                         |                                | Anmärkning<br>Notes    |       |
| 1              | 1 |               |  | Vindrutetorkarmotor     | Motor                          | 671918-1               |       |
| 2              | 1 |               |  | . Hus                   | . Housing                      | S E S                  |       |
| 3              | 2 |               |  | . Polsko                | . Pole terminal                | S E S                  |       |
| 4              | 2 |               |  | . Skruv                 | . Screw                        | 956312-3               |       |
| 5              | 1 |               |  | . Fältlindning          | . Field winding                | 671919-9               |       |
| 6              | 1 |               |  | . Isolerremsa           | . Insulating strip             | S E S                  |       |
| 7              | 1 |               |  | . Rotor                 | . Rotor                        | 671920-7               |       |
| 8              | 1 |               |  | . Kula                  | . Ball                         | 61177-2                |       |
| 9              | 1 |               |  | . Kula                  | . Ball                         | S E S                  |       |
| 10             | 1 |               |  | . Lagersköld            | . End frame                    | 681969-2               |       |
|                | 1 |               |  | . Bussning              | . Bushing                      | S E S                  |       |
| 11             | 2 |               |  | . Borsthållare          | . Brush holder                 | 671921-5               |       |
| 12             | 2 |               |  | . Elborste              | . Carbon brush                 | 671922-3               |       |
| 13             | 1 |               |  | . Fjäder                | . Spring                       | 671923-1               |       |
| 14             | 1 |               |  | . Fäste                 | . Anchorage                    | 681970-0               |       |
| 15             | 1 |               |  | . Nit                   | . Rivet                        | 681971-8               | 3 x 5 |
| 16             | 2 |               |  | . Gummihylsa            | . Rubber sleeve                | 671924-9               |       |
| 17             | 1 |               |  | . Vevhus med lagersköld | . Crank housing with end frame | 681972-6               |       |
|                | 1 |               |  | . Bussning              | . Bushing                      | S E S                  |       |
| 18             | 1 |               |  | . Skruv                 | . Screw                        | 115007-5               |       |
| 19             | 1 |               |  | . Bricka                | . Washer                       | 955891-7               |       |
| 20             | 2 |               |  | . Skruv                 | . Screw                        | 671925-6               |       |
| 21             | 2 |               |  | . Fjäderbricka          | . Spring washer                | 955917-0               |       |
| 22             | 1 |               |  | . Brytarpinne           | . Breaker pin                  | 671926-4               |       |
| 23             | 1 |               |  | . Strömbrytare          | . Switch                       | 671927-2               |       |
| 24             | 1 |               |  | . Skruv                 | . Screw                        | 956060-8               |       |
| 25             | 1 |               |  | . Fjäderbricka          | . Spring washer                | 955917-0               |       |
| 26             | 1 |               |  | . Lock                  | . Cover                        | 671928-0               |       |
| 27             | 4 |               |  | . Skruv                 | . Screw                        | 115114-1               |       |
| 28             | 1 |               |  | . Ring                  | . Ring                         | 671929-8               |       |
| 29             | 2 |               |  | . Bricka                | . Washer                       | 671930-6               |       |
| 30             | 1 |               |  | . Kugghjul              | . Gear                         | 671931-4               |       |
| 31             | 1 |               |  | . Bricka                | . Washer                       | 671932-2               |       |
| 32             | 1 |               |  | . Bricka                | . Washer                       | 671933-0               |       |
| 33             | 1 |               |  | . Växelhuslock          | . Gear housing cover           | 681973-4               |       |
| 34             | 1 |               |  | . Kil                   | . Key                          | 671934-8               |       |
| 35             | 1 |               |  | . Fjäder                | . Spring                       | 671935-5               |       |
| 36             | 5 |               |  | . Skruv                 | . Screw                        | 956076-4               | 72166 |
| 37             | 1 |               |  | . Vevarm                | . Crank                        | 671936-3               |       |
| 38             | 1 |               |  | . Skruv                 | . Screw                        | 955274-6               |       |
| 39             | 1 |               |  | . Mutter                | . Nut                          | 955781-0               |       |
| 40             | 1 |               |  | . Anslutningsledning    | . Connecting cable             | S E S                  | 1)    |

1. Lagerföres ej. Anskaffas och tillverkas lokalt.  
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| Grupp<br>Group 3 |                    |                       | P 180 (B18)           |                      | VOLVO<br>Reservdelskatalog<br>Parts catalogue |        |
|------------------|--------------------|-----------------------|-----------------------|----------------------|-----------------------------------------------|--------|
| Sida<br>Page 20  | Utgåva<br>Issue 11 | Vindrutespolare 1)    |                       | Windscreen washer 1) |                                               |        |
| Pos<br>Fig.      | Antal<br>Qty.      | Benämning             | Description           | Del. nr<br>Part No.  | Anmärkning<br>Notes                           |        |
| 1                | 1                  | Pump med motor .....  | Pump with motor ..... | 661324-4             | 662454                                        |        |
| 2                | 1                  | . Hus .....           | . Housing .....       | 659774-4             |                                               |        |
| 3                | 1                  | . Axeltapp .....      | . Shaft pin .....     | 343187-1             | 659777                                        |        |
| 4                | 1                  | . Tätningring .....   | . Seal ring .....     | 343188-9             |                                               |        |
| 5                | 1                  | . Kugghjul .....      | . Gear .....          | 659776-9             |                                               |        |
| 6                | 1                  | . Kugghjul .....      | . Gear .....          | 662453-0             | 659777                                        |        |
| 7                | 1                  | . Platta .....        | . Plate .....         | 659778-5             |                                               |        |
|                  | erf                | . Packning .....      | . Gasket .....        | 659779-3             | Tid utf                                       |        |
| 8                | 1                  | . Tätningring .....   | . Seal ring .....     | 343378-6             | Sen utf                                       |        |
| 9                | 1                  | . Lock .....          | . Cover .....         | 659780-1             |                                               |        |
| 10               | 1                  | . Ställskruv .....    | . Set screw .....     | 915514-4             | 659701                                        |        |
| 11               | 3                  | . Skruv .....         | . Screw .....         | 956065-7             | 243231                                        | 659775 |
| 12               | 3                  | . Lösbricka .....     | . Lock washer .....   | 955945-1             | 951692                                        |        |
| 13               | 1                  | . Motor .....         | . Motor .....         | 662454-8             | 2)                                            |        |
| 14               | 4                  | . Skruv .....         | . Screw .....         | 659785-0             |                                               |        |
| 15               | 2                  | . Fjäderbricka .....  | . Spring washer ..... | 955916-2             | 906982                                        |        |
| 16               | 2                  | . Fjäderbricka .....  | . Spring washer ..... | 341670-8             |                                               |        |
| 17               | 1                  | . Rotor .....         | . Rotor .....         | 662458-9             |                                               |        |
| 18               | 1                  | . Bricka .....        | . Washer .....        | 659788-4             |                                               |        |
|                  | 2                  | . Elborste .....      | . Carbon brush .....  | 662460-5             | Tid utf                                       |        |
| 19               | 2                  | . Elborste .....      | . Carbon brush .....  | 341672-4             | Sen utf                                       |        |
| 20               | 1                  | . Fjäder .....        | . Spring .....        | 656290-4             | 343193                                        |        |
| 21               | 2                  | . Distansbricka ..... | . Spacer washer ..... | 343194-7             |                                               |        |
| 22               | 1                  | . Kåpa .....          | . Casing .....        | 659792-6             |                                               |        |
| 23               | 1                  | . Fjäderbricka .....  | . Spring washer ..... | 659794-2             | Lagerføres ej                                 |        |
| 24               | 1                  | . Mutter .....        | . Nut .....           | 955778-6             | 659793                                        |        |
| 25               | 2                  | . Skruv .....         | . Screw .....         | 955636-6             | 3)                                            |        |
|                  | 2                  | . Skruv .....         | . Screw .....         | 955512-9             | 4)                                            |        |
| 26               | 2                  | . Lösbricka .....     | . Lock washer .....   | 940155-5             |                                               |        |

1. Ch-23599.  
 2. Ers av: 1st 661324-4.  
 3. Ch -7984 excl 7932, 7964.  
 4. Ch 7985-, incl 7932, 7964.

| Grupp<br>Group |             | 3                               |  | P 180(B18)                      |  | VOLVO                                |                                     |
|----------------|-------------|---------------------------------|--|---------------------------------|--|--------------------------------------|-------------------------------------|
| Sida<br>Page   |             | 22:1                            |  | Utgåva<br>Issue                 |  | 7                                    |                                     |
|                |             | Vindrutespolare <sup>1)</sup>   |  | Windscreen washer <sup>1)</sup> |  | Reservdelskatalog<br>Parts catalogue |                                     |
| Pos<br>Fig.    | Anr<br>Qty. | Benämning                       |  | Description                     |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes                 |
| 27             | 1           | Vattenbehållare .....           |  | Reservoir .....                 |  | 666977-4                             | 2) <del>659810</del>                |
| 28             | 1           | . Nippel .....                  |  | . Nipple .....                  |  | 663641-9                             |                                     |
| 29             | 110         | . Plastslang .....              |  | . Plastic hose .....            |  | 192581-7                             | <del>191574</del> <del>666980</del> |
| 30             | 1           | . Backventil .....              |  | . Check valve .....             |  | 667352-9                             | <del>659540</del>                   |
| 31             | 1           | Konsol .....                    |  | Bracket .....                   |  | 659809-8                             |                                     |
| 32             | 2           | Skruv .....                     |  | Screw .....                     |  | 192285-5                             | 3) <del>192010</del>                |
|                | 2           | Skruv .....                     |  | Screw .....                     |  | 950021-6                             | 4)                                  |
| 33             | 2           | Fjäderbricka .....              |  | Spring washer .....             |  | 955918-8                             |                                     |
| 34             | 175         | Plastslang .....                |  | Plastic hose .....              |  | 192581-7                             | <del>191574</del> <del>662475</del> |
| 35             | 975         | Plastslang .....                |  | Plastic hose .....              |  | 192581-7                             | <del>191574</del> <del>663772</del> |
| 36             | 7           | Klammer .....                   |  | Clamp .....                     |  | 192248-3                             |                                     |
| 37             | 1           | Gummibussning, mellanbräde .... |  | Rubber bushing, firewall .....  |  | 40136-4                              | Tid utf D = 12                      |
|                | 2           | Gummibussning, mellanbräde .... |  | Rubber bushing, firewall .....  |  | 665038-6                             | Sen utf D = 20                      |
| 38             | 1           | T-förskruvning .....            |  | T-union .....                   |  | 659248-9                             |                                     |
| 39             | 70mm        | Plastslang .....                |  | Plastic hose .....              |  | 192580-9                             | <del>191574</del> <del>659246</del> |
| 40             | 610         | Plastslang .....                |  | Plastic hose .....              |  | 192580-9                             | <del>191574</del> <del>662343</del> |
| 41             | 2           | Munstycke .....                 |  | Jet .....                       |  | 668066-4                             | <del>665333</del>                   |
| 42             | 2           | . Gummibricka .....             |  | . Rubber washer .....           |  | 665334-9                             |                                     |
| 43             | 2           | . Mutter .....                  |  | . Nut .....                     |  | 668067-2                             |                                     |
| 44             | 2           | . Skruv .....                   |  | . Screw .....                   |  | 670239-3                             |                                     |
| 45             | 2           | . Bricka .....                  |  | . Washer .....                  |  | 670240-1                             |                                     |
| 46             | 1           | Strömställare .....             |  | Switch .....                    |  |                                      | Se sida 24                          |

1. Ch-23599.

2. Sen utf med snäpplock, som ersätter tid utf med skruvlock.

Late prod with snap cap, replaces early prod type with screw cap.

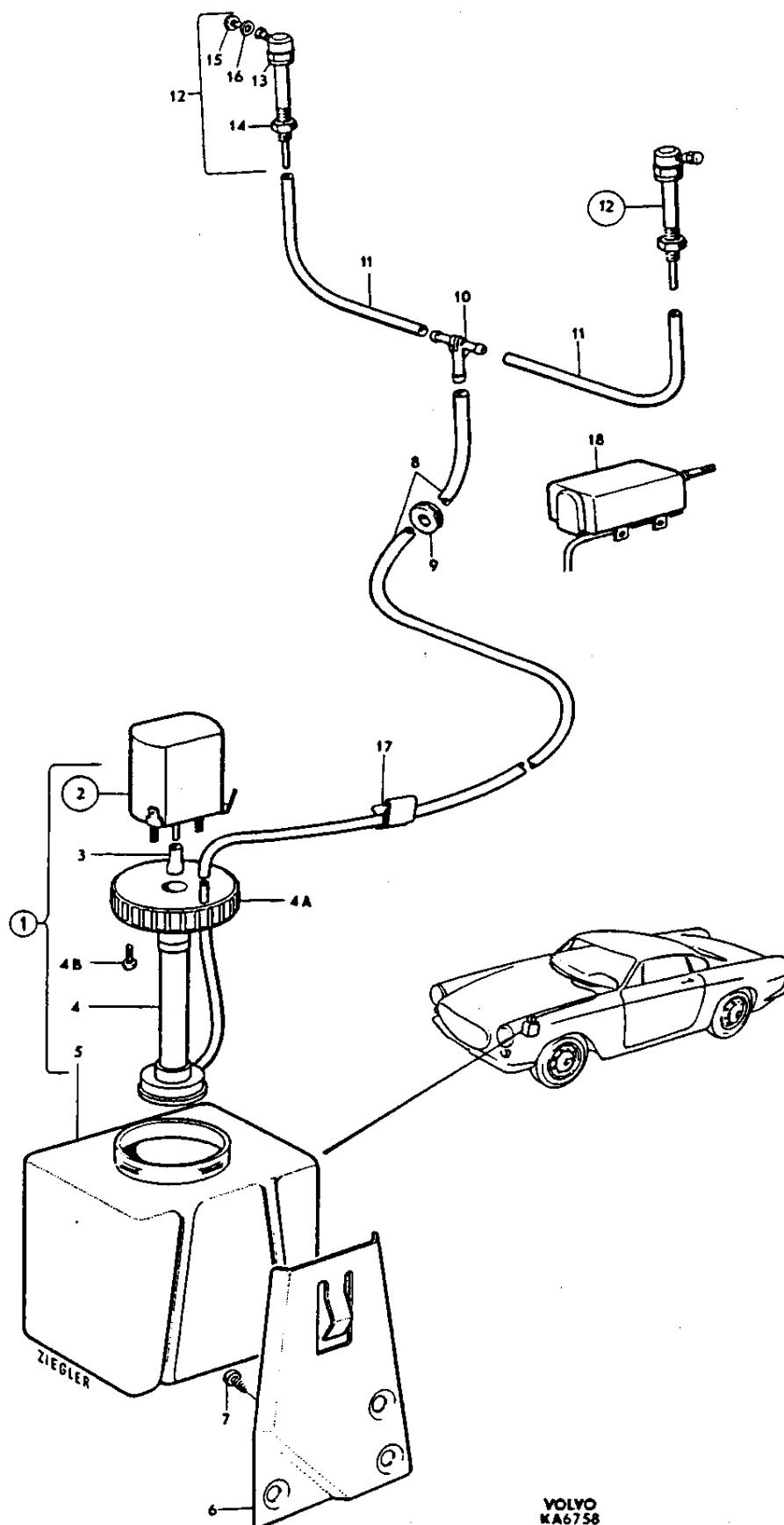
Un nouveau modèle de bouchon à pression remplace l'ancien bouchon vissé.

Spätere Ausführung mit Schnappdeckel, die die frühere Ausführung mit Gewindekappe ersetzt.

Producción posterior con tapa abrazadera, que reemplaza la producción anterior con tapa roscada.

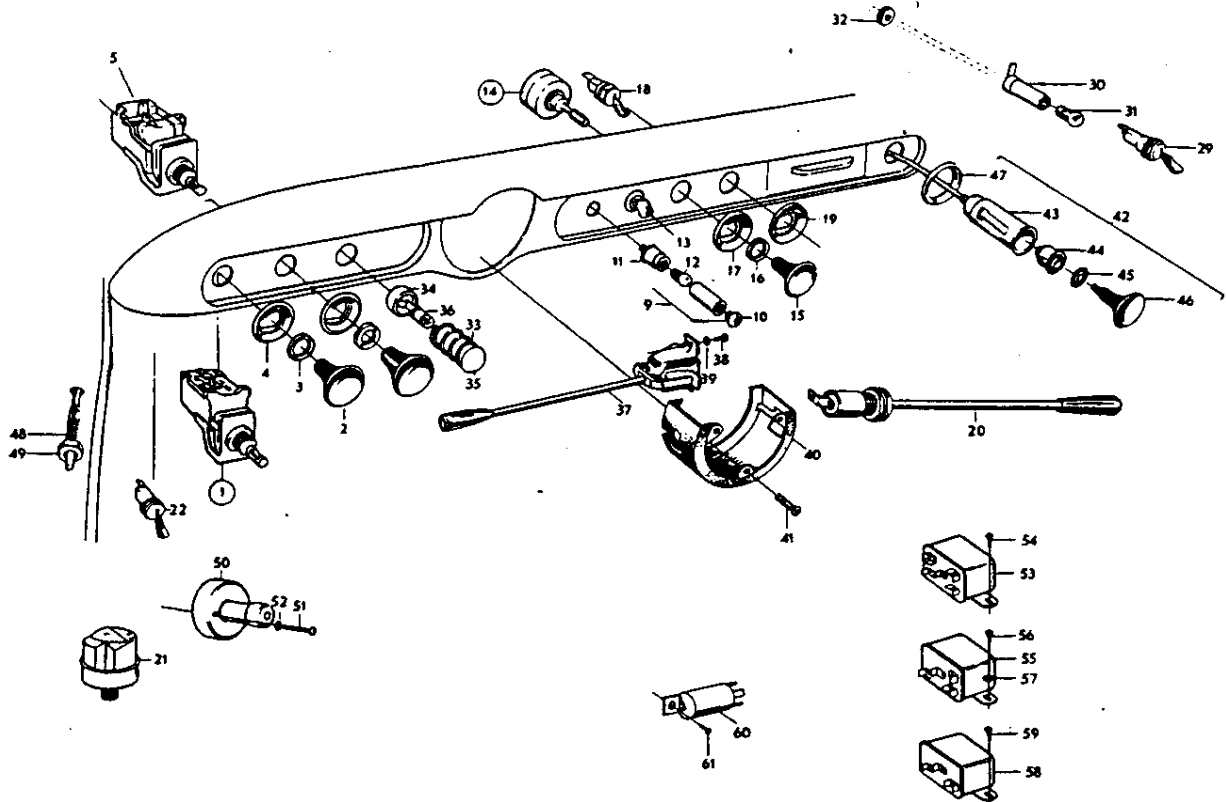
3. Ch - 7984 excl 7932, 7964.

4. Ch 7985 - incl 7932, 7964.

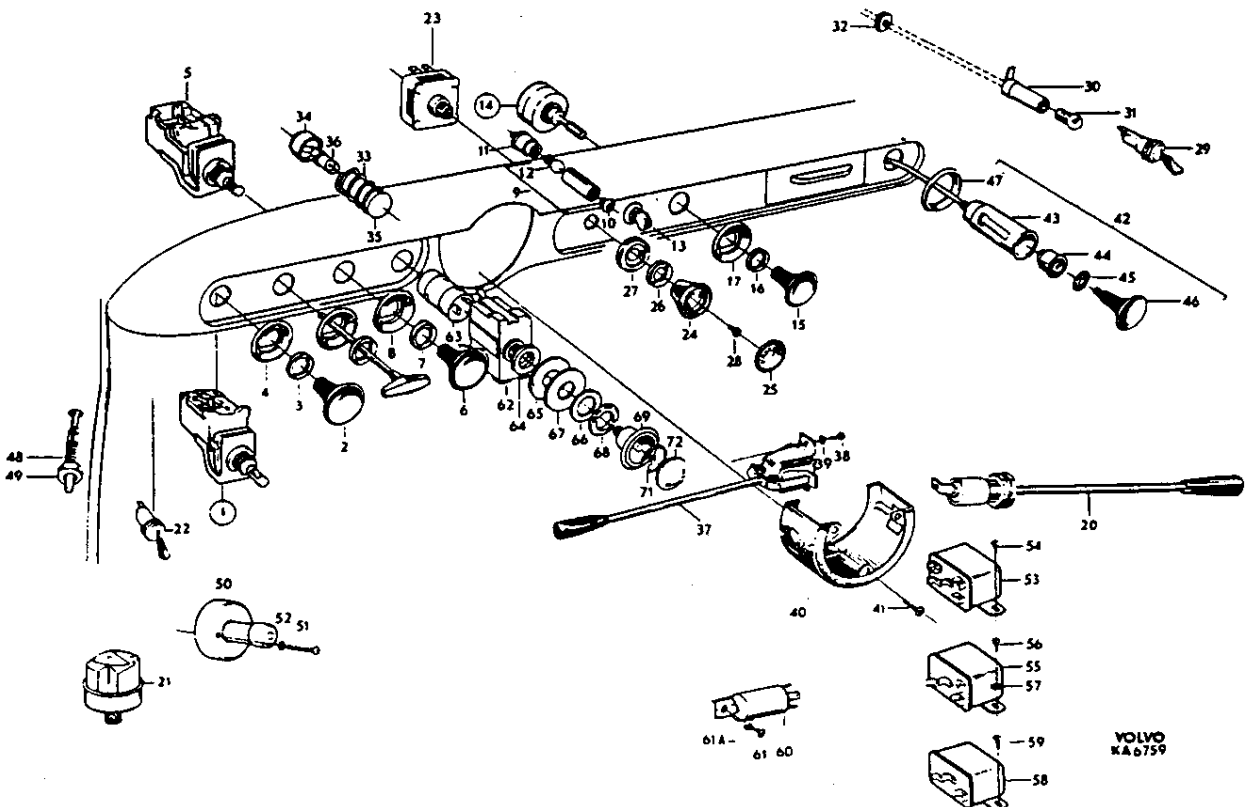


| Grupp<br>Group |               | 3                                |  | P 180 (B18)                    |  | VOLVO                                |                           |
|----------------|---------------|----------------------------------|--|--------------------------------|--|--------------------------------------|---------------------------|
| Sida<br>Page   |               | 22:3                             |  | Utgåva<br>Issue                |  | Reservdelskatalog<br>Parts catalogue |                           |
|                |               | 3                                |  | Vindrutespolare <sup>1)</sup>  |  | Windscreen washer <sup>1)</sup>      |                           |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                        |  | Description                    |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes       |
| 1              | 1             | Vindrutespolare .....            |  | Windscreen washer .....        |  | 671902-5                             | 2) MEAB Lagerföres ej     |
|                | 1             | Vindrutespolare .....            |  | Windscreen washer .....        |  | 672629-5                             | 2) SWF Lagerföres ej      |
| 2              | 1             | . Elmotor med pump, kompl .....  |  | . Motor with pump, cpl. ....   |  | 673544-3                             | <del>666201</del>         |
| 3              | 1             | . . Medbringare .....            |  | . . Companion flange .....     |  | 669730-4                             | 3) MEAB <del>666200</del> |
|                | 1             | . . Medbringare .....            |  | . . Companion flange .....     |  | 672737-4                             | 4) MEAB <del>666204</del> |
| 4              | 1             | . . Pump .....                   |  | . . Pump .....                 |  | 666205-0                             | 3) MEAB                   |
|                | 1             | . . Pump .....                   |  | . . Pump .....                 |  | 673424-8                             | 4) MEAB                   |
|                | 1             | . . Pump .....                   |  | . . Pump .....                 |  | 681857-9                             |                           |
| 4A             | 1             | . . Lock .....                   |  | . . Cover .....                |  | 681856-1                             |                           |
| 4B             | 1             | . . Skruv .....                  |  | . . Screw .....                |  | 681858-7                             |                           |
| 5              | 1             | . Vattenbehållare .....          |  | . Reservoir .....              |  | 671723-5                             |                           |
| 6              | 1             | Konso! .....                     |  | Bracket .....                  |  | 672408-2                             |                           |
| 7              | 3             | Skruv .....                      |  | Screw .....                    |  | 955137-5                             |                           |
| 8              | 1220          | Plastslang .....                 |  | Plastic hose .....             |  | 192581-7                             |                           |
| 9              | 2             | Gummibussning, mellanbräde ..... |  | Rubber bushing, firewall ..... |  | 665038-6                             |                           |
| 10             | 1             | T-förskruvning .....             |  | T-union .....                  |  | 659248-9                             |                           |
| 11             | 70mm          | Plastslang .....                 |  | Plastic hose .....             |  | 192580-9                             |                           |
|                | 610           | Plastslang .....                 |  | Plastic hose .....             |  | 192580-9                             |                           |
| 12             | 2             | Munstycke .....                  |  | Jet .....                      |  | 668066-4                             |                           |
| 13             | 2             | . Gummibricka .....              |  | . Rubber washer .....          |  | 665334-9                             |                           |
| 14             | 2             | . Mutter .....                   |  | . Nut .....                    |  | 668067-2                             |                           |
| 15             | 2             | . Skruv .....                    |  | . Screw .....                  |  | 670239-3                             |                           |
| 16             | 2             | . Bricka .....                   |  | . Washer .....                 |  | 670240-1                             |                           |
| 17             | 8             | Klammer .....                    |  | Clamp .....                    |  | 192248-3                             |                           |
| 18             | 1             | Strömställare .....              |  | Switch .....                   |  |                                      | Se sida 24                |

1. Ch 23600-.
2. Ers av: 1 st 666201-9, 1 st 671723-5.
3. För vindrutespolare med motor märkt Maskin Electro AB.  
Windscreen washer and motor marked Maskin Electro AB.  
Pour lave-glace équipé du moteur portant la marque Maskin Electro AB.  
Für Scheibenspüler mit Motor, Fabrikat Maskin Electro AB.  
Para lavaparabrisas con motor marcado "Maskin Electro AB".
4. För vindrutespolare med motor märkt 9090.  
For windscreen washer with motor marked 9090.  
Pour lave-glace équipé du moteur portant la marque 9090.  
Für Scheibenspüler mit Motor, Fabrikat 9090.  
Para lavaparabrisas con motor marcado 9090.



USA, CAN.



| Grupp<br>Group |               | 3                                                        |  | P 180 (B18)                               |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue                                                  |  |                                                                                                  |  |
|----------------|---------------|----------------------------------------------------------|--|-------------------------------------------|--|------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------|--|
| Sida<br>Page   |               | 24                                                       |  | Utgåva 9<br>Issue                         |  | Strömställare, omkopplare<br>hus för körvisaromkopplare,<br>cigarretträndare, reläer, blinkdon |  | Switches, directional indicator,<br>switch housing, cigarette lighter,<br>relays, flasher relays |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                                |  | Description                               |  | Del. nr<br>Part No.                                                                            |  | Anmärkning<br>Notes                                                                              |  |
| 1              | 1             | Strömställare, vindautetorkare och vindrutespolare ..... |  | Switch, windscreen wiper and washer ..... |  | 665065-9                                                                                       |  | 1)                                                                                               |  |
|                | 1             | Strömställare, vindrutetorkare och vindrutespolare ..... |  | Switch, windscreen wiper and washer ..... |  | 673221-8                                                                                       |  | 2)                                                                                               |  |
| 2              | 1             | . Knopp .....                                            |  | . Button .....                            |  | 665060-0                                                                                       |  |                                                                                                  |  |
| 3              | 1             | . Mutter .....                                           |  | . Nut .....                               |  | 665210-1                                                                                       |  |                                                                                                  |  |
|                | 1             | Mutterbricka .....                                       |  | Nut washer .....                          |  | 673225-9                                                                                       |  | 2)                                                                                               |  |
|                | 1             | Knopp .....                                              |  | Button .....                              |  | 673102-0                                                                                       |  | 2)                                                                                               |  |
| 4              | 1             | Prydnadsbricka, "V-tork" ..                              |  | Trim washer, "V-tork" .....               |  | 665213-5                                                                                       |  | ST                                                                                               |  |
|                | 1             | Prydnadsbricka, "Wiper" .....                            |  | Trim washer, "Wipers" .....               |  | 665064-2                                                                                       |  | 1) ET                                                                                            |  |
|                | 1             | Prydnadsbricka .....                                     |  | Trim washer .....                         |  | 667717-3                                                                                       |  | 2)                                                                                               |  |
| 5              | 1             | Strömställare, ljus .....                                |  | Switch, light .....                       |  | 664488-4                                                                                       |  | 1)                                                                                               |  |
| 6              | 1             | . Knopp .....                                            |  | . Button .....                            |  | 665060-0                                                                                       |  |                                                                                                  |  |
| 7              | 1             | . Mutter .....                                           |  | . Nut .....                               |  | 665210-1                                                                                       |  |                                                                                                  |  |
|                | 1             | Strömställare, ljus .....                                |  | Switch, light .....                       |  | 680092-2                                                                                       |  | 2)                                                                                               |  |
|                | 1             | Knopp .....                                              |  | Button .....                              |  | 673106-1                                                                                       |  | 2)                                                                                               |  |
|                | 1             | Mutterbricka .....                                       |  | Nut washer .....                          |  | 673225-9                                                                                       |  | 2)                                                                                               |  |
|                | 1             | Låsbricka .....                                          |  | Lock washer .....                         |  | 940147-2                                                                                       |  | 2)                                                                                               |  |
|                | 1             | Prydnadsbricka .....                                     |  | Trim washer .....                         |  | 677717-3                                                                                       |  | 2)                                                                                               |  |
| 8              | 1             | Prydnadsbricka, "Ljus" .....                             |  | Trim washer, "Ljus" .....                 |  | 665165-7                                                                                       |  | ST                                                                                               |  |
|                | 1             | Prydnadsbricka, "Lights" .....                           |  | Trim washer, "Lights" .....               |  | 664489-2                                                                                       |  | 1) ET                                                                                            |  |
| 9              | 1             | Kontrollampa, överväxel .....                            |  | Warning lamp, overdrive .....             |  | 665051-9                                                                                       |  | 3)                                                                                               |  |
| 10             | 1             | . Hållare .....                                          |  | . Retainer .....                          |  | 665818-1                                                                                       |  |                                                                                                  |  |
| 11             | 1             | Lamphållare .....                                        |  | Bulb socket .....                         |  | 665790-2                                                                                       |  | 4)                                                                                               |  |
|                | 1             | Lamphållare .....                                        |  | Bulb socket .....                         |  | 665789-4                                                                                       |  | 5)                                                                                               |  |
| 12             | 1             | Glödlampa .....                                          |  | Bulb .....                                |  | 277706-8                                                                                       |  | 3) E 10/13 12V 3W<br>+191934                                                                     |  |
|                | 1             | Lins .....                                               |  | Lens .....                                |  | 663089-1                                                                                       |  | 6) M41                                                                                           |  |
|                | 1             | Hylsa .....                                              |  | Sleeve .....                              |  | 663093-3                                                                                       |  | 6)                                                                                               |  |
|                | 1             | Lamphållare .....                                        |  | Bulb socket .....                         |  | 663094-1                                                                                       |  | 6)                                                                                               |  |
|                | 1             | Glödlampa .....                                          |  | Bulb .....                                |  | 277703-5                                                                                       |  | 6) BA9s 12V 2W<br>+192165-                                                                       |  |
| 13             | 1             | Startlås .....                                           |  | Ignition switch .....                     |  |                                                                                                |  | Se sida 2                                                                                        |  |

1. Excl USA ch 25500-.

2. USA ch 25500-.

3. Ch-14305, excl 14095, 14105-14109, 14160-14165, 14194-14197, 14201-14211, 14227-14236, 14241-14303.

4. Ch-12499, excl 12441.

5. Ch 12441, 12500-14095, 14105-14109, 14160-14165, 14194-14197, 14201-14211, 14227-14236, 14241-14303.

6. Ch 14306-, incl 14095, 14105-14109, 14160-14165, 14194-14197, 14201-14211, 14227-14236, 14241-14303.

1. Excl USA ch 25500-.

2. USA ch 25500-.

3. Ch-14305, excl 14095, 14105-14109, 14160-14165, 14194-14197, 14201-14211, 14227-14236, 14241-14303.

4. Ch-12499, excl 12441.

5. Ch 12441, 12500-14095, 14105-14109, 14160-14165, 14194-14197, 14201-14211, 14227-14236, 14241-14303.

6. Ch 14306-, incl 14095, 14105-14109, 14160-14165, 14194-14197, 14201-14211, 14227-14236, 14241-14303.

| Grupp<br>Group |               | 3                                                             |  | P 180 (B18)                                                                                    |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue                                                    |                                  |
|----------------|---------------|---------------------------------------------------------------|--|------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------|----------------------------------|
| Sida<br>Page   |               | 26:1                                                          |  | Utgåva<br>Issue                                                                                |  | 7                                                                                                |                                  |
|                |               |                                                               |  | Strömställare, omkopplare,<br>hus för körvisaromkopplare,<br>cigarrettändare, reläer, blinkdon |  | Switches, directional indicator,<br>switch housing, cigarette lighter,<br>relays, flasher relays |                                  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                                     |  | Description                                                                                    |  | Det. nr<br>Part No.                                                                              | Anmärkning<br>Notes              |
| 14             | 1             | Strömställare, bilvärmare .....                               |  | Switch, heater .....                                                                           |  | 665061-8                                                                                         | 1)                               |
|                | 1             | Strömställare, bilvärmare .....                               |  | Switch, heater .....                                                                           |  | 673222-6                                                                                         | 2)                               |
| 15             | 1             | . Knopp .....                                                 |  | . Button .....                                                                                 |  | 665060-0                                                                                         |                                  |
| 16             | 1             | . Mutter .....                                                |  | . Nut .....                                                                                    |  | 665211-9                                                                                         |                                  |
|                | 1             | Knopp .....                                                   |  | Button .....                                                                                   |  | 673108-7                                                                                         | 2)                               |
|                | 1             | Mutterbricka .....                                            |  | Nut washer .....                                                                               |  | 673225-9                                                                                         | 2)                               |
| 17             | 1             | Prydnadsbricka, "Fläkt" .....                                 |  | Trim washer, "Fläkt" .....                                                                     |  | 665166-5                                                                                         | ST                               |
|                | 1             | Prydnadsbricka, "Fan" .....                                   |  | Trim washer, "Fan" .....                                                                       |  | 665063-4                                                                                         | 1) ET                            |
|                | 1             | Prydnadsbricka .....                                          |  | Trim washer .....                                                                              |  | 667717-3                                                                                         | 2)                               |
| 18             | 1             | Strömställare, överväxel .....                                |  | Switch, overdrive .....                                                                        |  | 665058-4                                                                                         |                                  |
| 19             | 1             | Prydnadsbricka, "Ö-växel" ....                                |  | Trim washer, "Ö-växel" .....                                                                   |  | 665135-0                                                                                         | ST — 3) M41                      |
|                | 1             | Prydnadsbricka, "O-drive" ....                                |  | Trim washer, "O-drive" .....                                                                   |  | 665136-8                                                                                         | ET                               |
| 20             | 1             | Omkopplare, överväxel .....                                   |  | Switch, overdrive .....                                                                        |  | 664478-5                                                                                         | 4) M41                           |
| 21             | 2             | Strömbrytare för överväxel och<br>backljus på växellåda ..... |  | Switch for overdrive and back-up light<br>on gearbox .....                                     |  |                                                                                                  | Se grupp 4                       |
| 22             | 1             | Strömställare, innerbelysning ....                            |  | Switch, courtesy light .....                                                                   |  | 665067-5                                                                                         |                                  |
| 23             | 1             | Reostat, instrumentbelysning ....                             |  | Rheostat, instrument lighting .....                                                            |  | 673427-1                                                                                         | 2)                               |
| 24             | 1             | Knopp, instrumentbelysning ....                               |  | Button, instrument lighting .....                                                              |  | 673115-0                                                                                         | 2)                               |
| 25             | 1             | Bricka .....                                                  |  | Washer .....                                                                                   |  | 673114-5                                                                                         | 2)                               |
| 26             | 1             | Mutterbricka .....                                            |  | Nut washer .....                                                                               |  | 673225-9                                                                                         | 2)                               |
| 27             | 1             | Prydnadsbricka .....                                          |  | Trim washer .....                                                                              |  | 677717-8                                                                                         | 2)                               |
| 28             | 1             | Skruv .....                                                   |  | Screw .....                                                                                    |  | 956162-2                                                                                         | 2)                               |
| 29             | 1             | Strömställare, kartläsningslampa ..                           |  | Switch, map riding lamp .....                                                                  |  | 665058-4                                                                                         |                                  |
| 30             | 1             | Lamphållare, kartläsningslampa ...                            |  | Bulb socket, map riding lamp .....                                                             |  | 665789-4                                                                                         |                                  |
| 31             | 1             | Glödlampa .....                                               |  | Bulb .....                                                                                     |  | 277706-8                                                                                         | E 10/13 12V 3W <del>191934</del> |
| 32             | 1             | Gummibussning i kaross .....                                  |  | Rubber bushing in body .....                                                                   |  | 665331-5                                                                                         |                                  |
| 33             | 1             | Fjäder, varningslampa .....                                   |  | Spring, warning lamp .....                                                                     |  | 673047-7                                                                                         | 5) Vst                           |
| 34             | 1             | Bakstycke, varningslampa ....                                 |  | Rear section, warning lamp .....                                                               |  | 673048-5                                                                                         | 5) Vst                           |
| 35             | 1             | Hus, varningslampa .....                                      |  | Housing, warning lamp .....                                                                    |  | 673049-3                                                                                         | 5) Vst                           |
| 36             | 1             | Glödlampa, varningslampa ....                                 |  | Bulb, warning lamp .....                                                                       |  | 277703-5                                                                                         | 5) Vst BA9s 12V 2W               |
| 37             | 1             | Körvisaromkopplare .....                                      |  | Directional indicator switch .....                                                             |  | 662533-9                                                                                         |                                  |
| 38             | 2             | Skruv .....                                                   |  | Screw .....                                                                                    |  | 940095-3                                                                                         |                                  |
| 39             | 2             | Låsbricka .....                                               |  | Lock washer .....                                                                              |  | 955946-9                                                                                         | <del>951693</del>                |
| 40             | 1             | Hus, körvisaromkopplare .....                                 |  | Housing, directional indicator switch ..                                                       |  | 665108-7                                                                                         | 6)                               |
|                | 1             | Hus, körvisaromkopplare .....                                 |  | Housing, directional indicator switch ..                                                       |  | 665109-5                                                                                         | 7)                               |
| 41             | 3             | Skruv .....                                                   |  | Screw .....                                                                                    |  | 955117-7                                                                                         |                                  |

1. Excl USA ch 25500-.

2. USA ch 25500-.

3. Ch-12499, excl 12441.

4. Ch 12500-, incl 12441.

5. 2-kr ch 24125-.

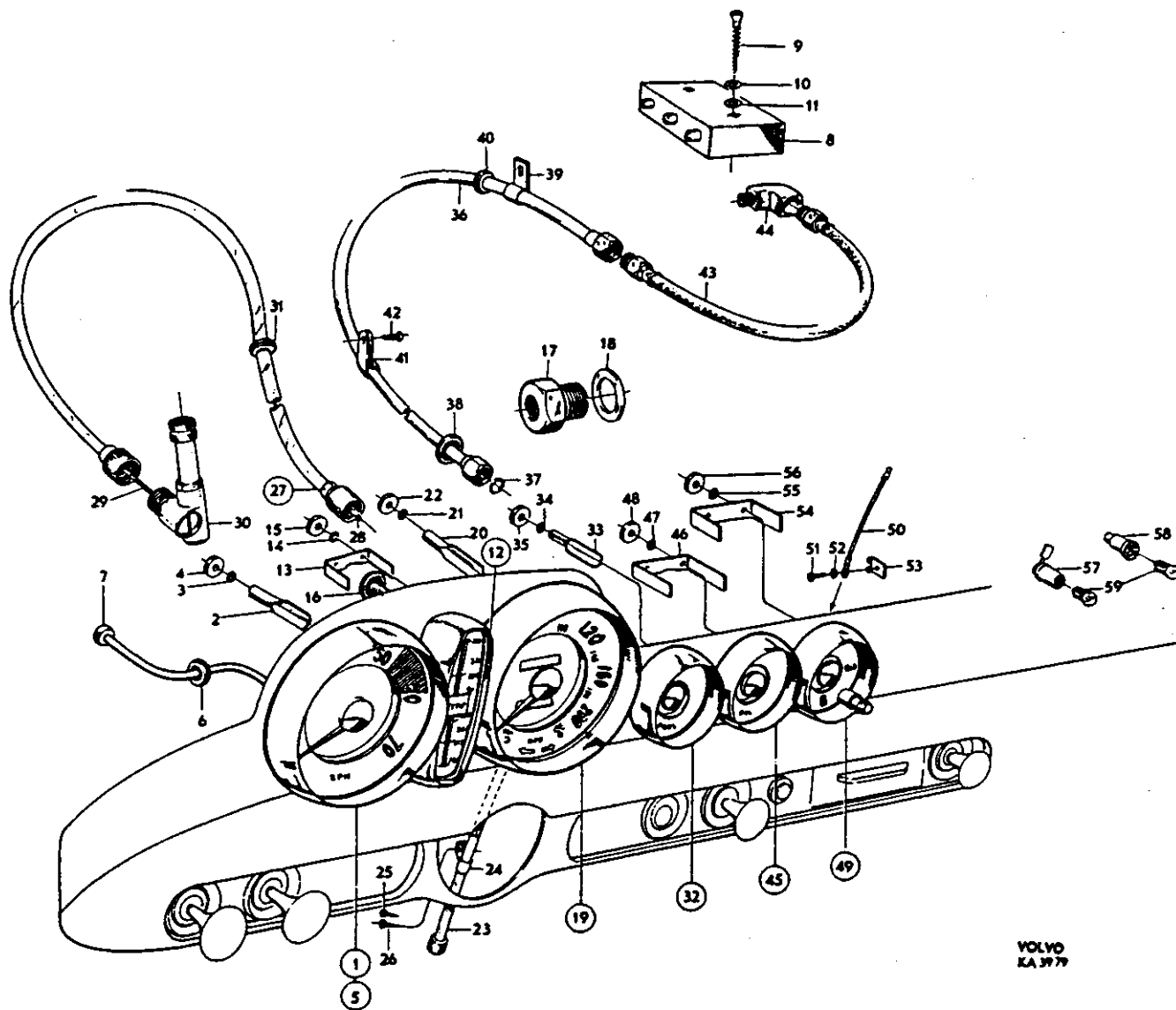
6. Vst. Hst ch 5900-.

7. Hst ch-5899.

1. Excl USA ch 25500-.
2. USA ch 25500-.
3. Ch-12499, excl 12441.
4. Ch 12500-, incl 12441.
5. 2-kr ch 24125-.
6. Vst. Hst ch 5900-.
7. Hst ch-5899.

| Grupp<br>Group |               | 3                                   |  | P 180(B18)                                                                                     |  | VOLVO                                                                                            |                             |
|----------------|---------------|-------------------------------------|--|------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------|-----------------------------|
| Sida<br>Page   |               | 26:3                                |  | Utgåva<br>Issue                                                                                |  | Reservdelskatalog<br>Parts catalogue                                                             |                             |
|                |               |                                     |  | Strömställare, omkopplare,<br>hus för körvisaromkopplare,<br>cigarrettändare, reläer, blinkdon |  | Switches, directional indicator,<br>switch housing, cigarette lighter,<br>relays, flasher relays |                             |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                           |  | Description                                                                                    |  | Del. nr<br>Part No.                                                                              | Anmärkning<br>Notes         |
| 42             | 1             | Cigarrettändare .....               |  | Cigarette lighter .....                                                                        |  | 277238-2                                                                                         | <del>662106</del>           |
| 43             | 1             | . Hylsa .....                       |  | . Sleeve .....                                                                                 |  | 662118-9                                                                                         |                             |
| 44             | 1             | . Glödkropp .....                   |  | . Glow element .....                                                                           |  | 662108-0                                                                                         |                             |
| 45             | 1             | . Bricka .....                      |  | . Washer .....                                                                                 |  | 93554-4                                                                                          |                             |
| 46             | 1             | . Knopp .....                       |  | . Button .....                                                                                 |  | 654282-3                                                                                         | 1)                          |
| 47             | 1             | . Prydnadsbricka .....              |  | . Trim washer .....                                                                            |  | 654444-9                                                                                         |                             |
|                | 1             | Knopp .....                         |  | Button .....                                                                                   |  | 673107-9                                                                                         | 2)                          |
| 48             | 2             | Dörrkontakt .....                   |  | Door contact .....                                                                             |  | 664512-1                                                                                         |                             |
| 49             | 2             | Mutter .....                        |  | Nut .....                                                                                      |  | 955847-9                                                                                         |                             |
| 50             | 1             | Fotomkopplare .....                 |  | Foot-dipper switch .....                                                                       |  | 664487-6                                                                                         |                             |
|                | 1             | Fotstöd .....                       |  | Foot rest .....                                                                                |  |                                                                                                  | Se grupp 8                  |
| 51             | 2             | Skruv .....                         |  | Screw .....                                                                                    |  | 192284-8                                                                                         | Vst Nr 10-32 UNF x 25,4     |
|                | 2             | Skruv .....                         |  | Screw .....                                                                                    |  | 955177-1                                                                                         | Hst B 10 x 25               |
| 52             | 2             | Låsbricka .....                     |  | Lock washer .....                                                                              |  | 955946-9                                                                                         |                             |
| 53             | 1             | Relä, signalhorn .....              |  | Relay, horn .....                                                                              |  | 665681-3                                                                                         | Ch-12499                    |
| 54             | 3             | Skruv .....                         |  | Screw .....                                                                                    |  | 955127-6                                                                                         |                             |
|                | 1             | Låsbricka, jordning .....           |  | Lock washer, earth .....                                                                       |  | 955945-1                                                                                         |                             |
| 55             | 1             | Relä, överväxel .....               |  | Relay, overdrive .....                                                                         |  | 665265-5                                                                                         | 3)                          |
|                | 1             | Relä, överväxel .....               |  | Relay, overdrive .....                                                                         |  | 679337-6                                                                                         | 4, 5) M41 <del>670949</del> |
|                | 4             | Skruv, tid utf .....                |  | Screw, early prod .....                                                                        |  | 955127-6                                                                                         | B 8 x 12 <del>106946</del>  |
| 56             | 1             | Skruv, sen utf .....                |  | Screw, late prod .....                                                                         |  | 955138-3                                                                                         | B 10 x 12 M41               |
| 57             | 1             | Låsbricka .....                     |  | Lock washer .....                                                                              |  | 955946-9                                                                                         | 4, 5) M41                   |
| 58             | 1             | Relä, strålkastare .....            |  | Relay, headlamps .....                                                                         |  | 665298-6                                                                                         |                             |
| 59             | 2             | Skruv, tid utf .....                |  | Screw, early prod .....                                                                        |  | 192010-7                                                                                         | MLS Nr 10-32 UNFx<br>12,7   |
|                | 2             | Skruv, sen utf .....                |  | Screw, late prod .....                                                                         |  | 950021-6                                                                                         | Nr 10-24 UNC x 12,7         |
| 60             | 1             | Blinkdon, blinklyktor .....         |  | Flasher relay, directional indicators ...                                                      |  | 664708-5                                                                                         | 1)                          |
| 61             | 1             | Skruv .....                         |  | Screw .....                                                                                    |  | 190896-1                                                                                         | 1)                          |
|                | 1             | Skruv .....                         |  | Screw .....                                                                                    |  | 955138-3                                                                                         | 6) Ch 26842-                |
| 61A            |               | Bricka .....                        |  | Washer .....                                                                                   |  | 955893-3                                                                                         | 6) Ch 26842-                |
| 62             | 1             | Strömställare, varningsblinkers ... |  | Switch, warning flasher .....                                                                  |  | 673380-2                                                                                         | 2)                          |
| 63             | 1             | Blinkdon, blinklykta .....          |  | Flasher relay, directional indicators ...                                                      |  | 673389-3                                                                                         | 2)                          |
| 64             | 1             | Bricka, aluminium .....             |  | Washer, aluminium .....                                                                        |  | 673385-1                                                                                         | 2)                          |
| 65             | 1             | Bricka, intryckbar .....            |  | Washer, depressible .....                                                                      |  | 673387-7                                                                                         | 2)                          |
| 66             | 1             | Bricka .....                        |  | Washer .....                                                                                   |  | 955897-4                                                                                         | 2)                          |
| 67             | 1             | Bricka, distans .....               |  | Washer, spacer .....                                                                           |  | 673386-9                                                                                         | 2)                          |
| 68             | 1             | Mutterbricka .....                  |  | Nut washer .....                                                                               |  | 673388-5                                                                                         | 2)                          |
| 69             | 1             | Knopp .....                         |  | Button .....                                                                                   |  | 673381-0                                                                                         | 2)                          |
| 70             | 1             | . Glödlampa .....                   |  | . Bulb .....                                                                                   |  | 277747-2                                                                                         | 2) W1.8d 12V 1,2W           |
| 71             | 1             | . Fjäder .....                      |  | . Spring .....                                                                                 |  | 673383-6                                                                                         | 2) Lagerföres ej            |
| 72             | 1             | . Glas, "Varning" .....             |  | . Lens, "Warning" .....                                                                        |  | 673384-4                                                                                         | 2) Lagerföres ej            |

1. Excl USA ch 25500-.
2. USA ch 25500-.
3. Ch-12449, excl 12441.
4. Ch 12500-, incl 12441.
5. Stegrelä.  
Step relay.  
Relais.  
Ablend-kipprelais.  
Relé.
- 6) Ch 26842-, excl USA



| Grupp<br>Group |               | 3                                  |  | P 180(B18)                              |  | VOLVO                                |                              |
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|                |               |                                    |  | Instrument                              |  | Instruments                          |                              |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                          |  | Description                             |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes          |
| 1              | 1             | Varvräknare .....                  |  | Revolution counter .....                |  | 665256-4                             | 1) ST <del>666256</del>      |
|                | 1             | Varvräknare .....                  |  | Revolution counter .....                |  | 668370-0                             | 2,3) ST                      |
|                | 1             | Varvräknare .....                  |  | Revolution counter .....                |  | 665257-2                             | 1) ET <del>666257</del>      |
|                | 1             | Varvräknare .....                  |  | Revolution counter .....                |  | 668371-8                             | 2,3) ET                      |
| 2              | 2             | . Klammer .....                    |  | . Clamp .....                           |  | 668133-2                             |                              |
| 3              | 2             | . Bricka .....                     |  | . Washer .....                          |  | 955917-0                             |                              |
| 4              | 2             | . Mutter .....                     |  | . Nut .....                             |  | 668134-0                             |                              |
| 5              | 1             | Varvräknare .....                  |  | Revolution counter .....                |  | 670580-0                             | 4)                           |
|                | 1             | . Givare .....                     |  | . Sender .....                          |  | S E S                                |                              |
|                | 1             | . Ledningsknippe .....             |  | . Cable harness .....                   |  | S E S                                |                              |
| 6              | 1             | Gummibussning, d = 6,4, D = 20,6   |  | Rubber bushing, d = 6.4, D = 20.6 ...   |  | 667512-8                             | 4) Hst                       |
| 7              | 2             | Gummiring, d = 8, D = 17 ...       |  | Rubber ring, d = 8, D = 17 .....        |  | 664425-6                             | Vst                          |
|                | 3             | Gummiring, d = 8, D = 17 ...       |  | Rubber ring, d = 8, D = 17 .....        |  | 664425-6                             | Hst                          |
| 8              | 1             | Givare .....                       |  | Sender .....                            |  | 665258-0                             |                              |
| 9              | 2             | Skruv .....                        |  | Screw .....                             |  | 940269-4                             | Ch-9999                      |
| 10             | 2             | Fjäderbricka .....                 |  | Spring washer .....                     |  | 955918-8                             |                              |
| 11             | 2             | Bricka .....                       |  | Washer .....                            |  | 940090-4                             |                              |
| 12             | 1             | Temperaturmätare (vatten och olja) |  | Temperature gauge (vatten och olja) ... |  | 665259-8                             | ST                           |
|                | 1             | Temperaturmätare ( water and oil)  |  | Temperature gauge (water and oil) ..... |  | 665260-6                             | ET                           |
| 13             | 2             | . Konsol .....                     |  | . Bracket .....                         |  | 668135-7                             |                              |
| 14             | 2             | . Bricka .....                     |  | . Washer .....                          |  | 955917-0                             |                              |
| 15             | 2             | . Mutter .....                     |  | . Nut .....                             |  | 668134-0                             |                              |
| 16             | 1             | Gummibussning .....                |  | Rubber bushing .....                    |  | 941265-1                             | Ch 10000-, <del>666889</del> |
| 17             | 1             | Förskruvning .....                 |  | Screw union .....                       |  | 418649-0                             |                              |
| 18             | 1             | Packning .....                     |  | Packing .....                           |  | 18822-7                              |                              |
| 19             | 1             | Hastighetsmätare .....             |  | Speedometer .....                       |  | 673439-6                             |                              |
|                | 1             | Hastighetsmätare .....             |  | Speedometer .....                       |  | 673438-8                             | 5) Miles                     |
|                | 1             | Hastighetsmätare .....             |  | Speedometer .....                       |  | 668133-2                             |                              |
| 20             | 2             | . Klammer .....                    |  | . Clamp .....                           |  | 955917-0                             |                              |
| 21             | 2             | . Bricka .....                     |  | . Washer .....                          |  | 668134-0                             |                              |
| 22             | 2             | . Mutter .....                     |  | . Nut .....                             |  | 668132-4                             |                              |
| 23             | 1             | . Reglage, trippmätare .....       |  | . Linkage, trip meter .....             |  | 665696-1                             | 6)                           |
| 24             | 1             | Klammer .....                      |  | Clamp .....                             |  | 951189-0                             | 7)                           |
|                | 1             | Klammer .....                      |  | Clamp .....                             |  | 952624-5                             | 5)                           |
|                | 1             | Klammer .....                      |  | Clamp .....                             |  | 955113-6                             | B 4 x 6                      |
| 25             | 1             | Skruv .....                        |  | Screw .....                             |  | 955137-5                             | 6) B 10 x 10                 |
| 26             | 1             | Skruv .....                        |  | Screw .....                             |  | 955136-7                             | Ch 16500-25499               |
|                | 1             | Skruv .....                        |  | Screw .....                             |  | 955124-3                             | 8) B 8 x 6                   |
|                | 1             | Skruv .....                        |  | Screw .....                             |  | 941738-7                             | 9)                           |
|                | 1             | Låsbricka .....                    |  | Lock washer .....                       |  | 955856-0                             | 5) Ch-25499                  |
|                | 1             | Mutter .....                       |  | Nut .....                               |  |                                      |                              |

1. Ch-6000. B188 (496800).

2. Ch 6001-9882, 9888-9894, 9896-9904, 9912-9940, B188 (496812), B188 (496817).

3. Ers av: 1 st 670580-0.

4. Ch 9441- incl 9883-9887, 9905-9911. B188 (496812), B188 (496817). B188 (496819), B188 (496842).

5. Ch 25500-.

6. Ch-13377.

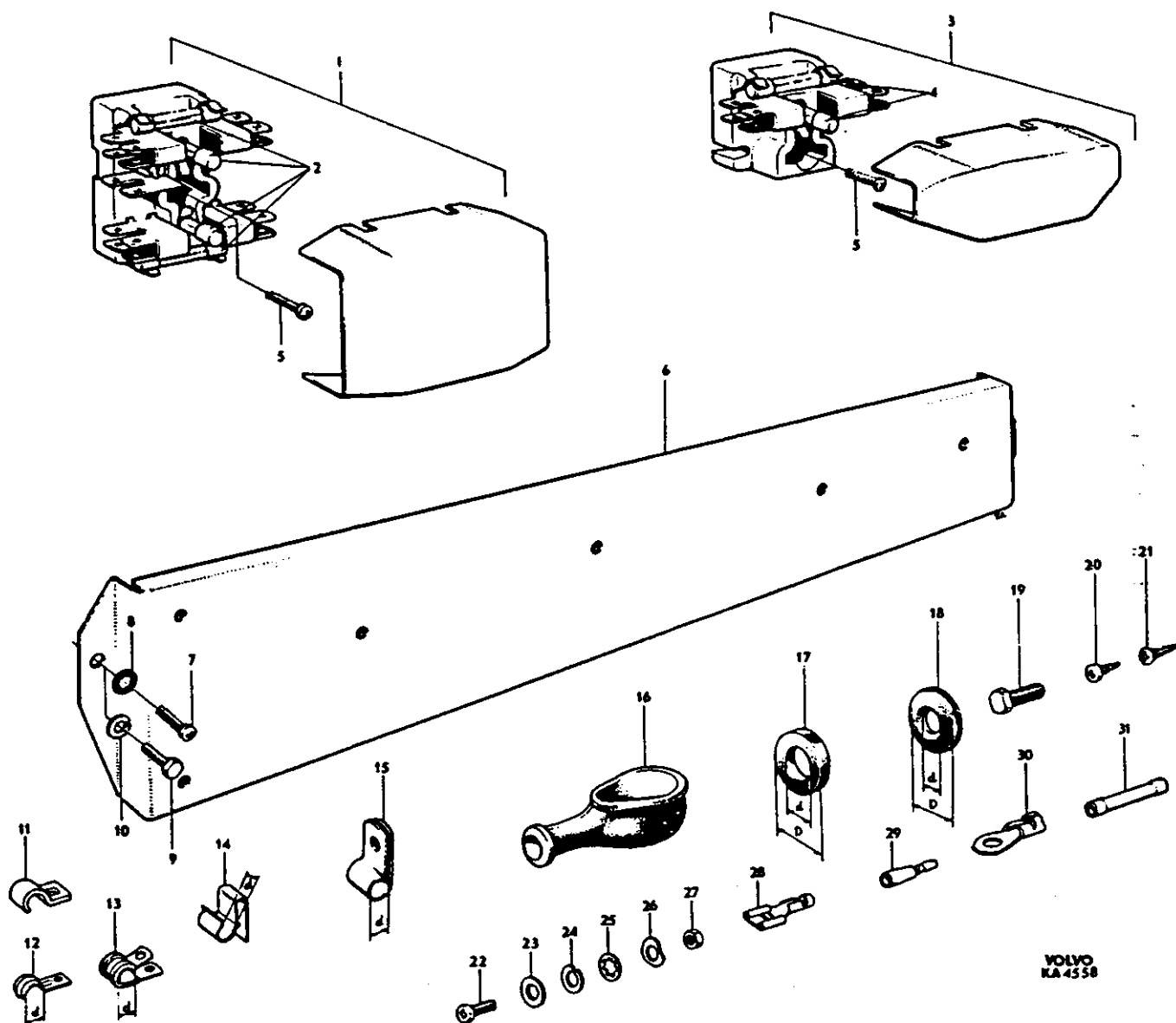
7. Ch 13378-25449.

8. Ch 13378-16499.

9. Ch 16500-.

| Grupp<br>Group |               | 3                                |                                       | P 180 (B18)                          |                                       | VOLVO |  |
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| Sida<br>Page   |               | 30                               |                                       | Utgåva<br>Issue                      |                                       | 6     |  |
| Instrument     |               | Instruments                      |                                       | Reservdelskatalog<br>Parts catalogue |                                       |       |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                        | Description                           | Def. nr<br>Part No.                  | Anmärkning<br>Notes                   |       |  |
| 27             | 1             | Hastighetsmätarslang .....       | Speedometer cable .....               | 668166-2                             | M40 Vst, M41 Hst<br><del>665214</del> |       |  |
| 28             | 1             | . Drivlina .....                 | . Drive cable .....                   | S E S                                | <del>665215</del>                     |       |  |
|                | 1             | Hastighetsmätarslang .....       | Speedometer cable .....               | 668175-                              | M40 Hst                               |       |  |
|                | 1             | . Drivlina .....                 | . Drive cable .....                   | S E S                                | <del>668176</del>                     |       |  |
|                | 1             | Hastighetsmätarslang .....       | Speedometer cable .....               | 668169-6                             | M41 Vst <del>665338</del>             |       |  |
|                | 1             | . Drivlina .....                 | . Drive cable .....                   | S E S                                | <del>665340</del>                     |       |  |
| 29             | 1             | Medbringarstift .....            | Pin .....                             | 666974-1                             | 1)                                    |       |  |
| 30             | 1             | Vinkelväxel .....                | Helical gear .....                    | 663897-7                             | M40 tid utf                           |       |  |
|                | 1             | Vinkelväxel .....                | Helical gear .....                    | 666756-2                             | 1) M41                                |       |  |
|                | 1             | Gummibussning, d = 10, D = 17 .. | Rubber bushing, d = 10, D = 17 .....  | 664893-5                             | Ch-6000                               |       |  |
| 31             | 1             | Gummibussning, d = 13, D = 20 .. | Rubber bushing, d = 13, D = 20 .....  | 88273-8                              | Ch 6001-                              |       |  |
| 32             | 1             | Oljemanometer .....              | Oil pressure gauge .....              | 664643-4                             | ST                                    |       |  |
|                | 1             | Oljemanometer .....              | Oil pressure gauge .....              | 665261-4                             | ET                                    |       |  |
| 33             | 1             | . Konsol .....                   | . Bracket .....                       | 668135-7                             |                                       |       |  |
| 34             | 2             | . Bricka .....                   | . Washer .....                        | 955917-0                             |                                       |       |  |
| 35             | 2             | . Mutter .....                   | . Nut .....                           | 668134-0                             |                                       |       |  |
| 36             | 1             | Oljetrycksledning .....          | Oil pressure line .....               | 669359-2                             | <del>664884</del>                     |       |  |
| 37             | 1             | Packning .....                   | Gasket .....                          | 669360-0                             | <del>665292</del>                     |       |  |
| 38             | 1             | Gummibussning, d = 7, D = 25 ..  | Rubber bushing, d = 7, D = 25 .....   | 941265-1                             | <del>668089</del>                     |       |  |
| 39             | 1             | Klammer .....                    | Clamp .....                           | 121563-1                             | 2)                                    |       |  |
| 40             | 1             | Gummibussning, d = 6, D = 12 ..  | Rubber bushing, d = 6, D = 12 .....   | 40136-4                              | 3)                                    |       |  |
| 41             | 1             | Fäste .....                      | Anchorage .....                       | 664r                                 |                                       |       |  |
| 42             | 1             | Skruv .....                      | Screw .....                           | 951-5                                |                                       |       |  |
| 43             | 1             | Oljetrycksslang .....            | Oil pressure hose .....               | 4186.                                |                                       |       |  |
| 44             | 1             | Vinkelförskruvning .....         | Elbow union .....                     | 16218-0                              |                                       |       |  |
| 45             | 1             | Bensinmätare .....               | Fuel gauge .....                      | 664642-6                             | ST                                    |       |  |
|                | 1             | Bensinmätare .....               | Fuel gauge .....                      | 665262-2                             | ET                                    |       |  |
| 46             | 2             | . Klammer .....                  | . Clamp .....                         | 668136-5                             |                                       |       |  |
| 47             | 2             | . Bricka .....                   | . Washer .....                        | 955917-0                             |                                       |       |  |
| 48             | 2             | . Mutter .....                   | . Nut .....                           | 668137-3                             |                                       |       |  |
| 49             | 1             | Klocka .....                     | Clock .....                           | 664644-2                             |                                       |       |  |
| 50             | 1             | . Ledning .....                  | . Cable .....                         | 668139-9                             |                                       |       |  |
| 51             | 1             | . Skruv .....                    | . Screw .....                         | 668140-7                             |                                       |       |  |
| 52             | 1             | . Lösbricka .....                | . Lock washer .....                   | 955944-4                             |                                       |       |  |
| 53             | 1             | . Mutter .....                   | . Nut .....                           | 668141-5                             |                                       |       |  |
| 54             | 1             | . Konsol .....                   | . Bracket .....                       | 668142-3                             |                                       |       |  |
| 55             | 2             | . Bricka .....                   | . Washer .....                        | 955917-0                             |                                       |       |  |
| 56             | 2             | . Mutter .....                   | . Nut .....                           | 668143-1                             |                                       |       |  |
| 57             | 2             | Lamphållare, varvräknare ...     | Bulb socket, revolution counter ..... | 665790-2                             |                                       |       |  |
|                | 2             | hastighetsmätare ...             | speedometer .....                     | 665790-2                             |                                       |       |  |
|                | 1             | oljemanometer ...                | oil pressure gauge .....              | 665790-2                             |                                       |       |  |
|                | 1             | bensinmätare ...                 | fuel gauge .....                      | 665790-2                             |                                       |       |  |
| 58             | 1             | Lamphållare, temperaturmätare .. | Bulb socket, temperature gauge .....  | 665789-4                             |                                       |       |  |
|                | 1             | värmekontroll ...                | heater control .....                  | 665789-4                             |                                       |       |  |
| 59             | 8             | Glödlampa .....                  | Bulb .....                            | 277706-8                             | E 10/13 12V 3W <del>191934</del>      |       |  |
| 60             | 1             | Klammer .....                    | Clamp .....                           | 951188-2                             | M40 ch 25500-                         |       |  |
| 61             | 1             | Skruv .....                      | Screw .....                           | 955137-5                             | M40 ch 25500-                         |       |  |

1. Ch 1300-, incl 1149-1222.
2. Ch 6005-6006, 6018-9999.
3. Ch 10000-, incl 9995.



| Grupp<br>Group |               | 3                             |  | P 180 (B18)                                                        |  | VOLVO                                                           |                                 |
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| Sida<br>Page   |               | 32                            |  | Utgåva<br>Issue                                                    |  | Reservdelskatalog<br>Parts catalogue                            |                                 |
|                |               |                               |  | Säkringsdosor, klammer,<br>gummibussningar,<br>anslutningsdetaljer |  | Fuseboxes, clamps,<br>rubber bushings,<br>connecting components |                                 |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                     |  | Description                                                        |  | Det. nr<br>Part No.                                             | Anmärkning<br>Notes             |
| 1              | 1             | Säkringsdosa                  |  | Fusebox                                                            |  | 665144-2                                                        | Lucas: 4F J                     |
| 2              | 4             | . Säkring                     |  | . Fuse                                                             |  | 668288-4                                                        | 35A                             |
| 3              | 1             | Säkringsdosa                  |  | Fusebox                                                            |  | 665145-9                                                        | Lucas: 5F J                     |
| 4              | 2             | . Säkring                     |  | . Fuse                                                             |  | 668288-4                                                        | 35A                             |
| 5              | 2             | Skruv nr 10-32 UNF x 12,7     |  | Screw No 10-32 UNF x 12.7                                          |  | 192010-7                                                        | Tid utf                         |
|                | 2             | Skruv nr 10-24 UNC x 12,7     |  | Screw No 10-24 UNC x 12.7                                          |  | 950021-6                                                        | Sen utf                         |
| 6              | 1             | Monteringsplåt för eldetaljer |  | Installation plate for electrical components                       |  | 664839-8                                                        | 1)                              |
|                | 1             | Monteringsplåt för eldetaljer |  | Installation plate for electrical components                       |  | 668173-8                                                        | 2)                              |
| 7              | 2             | Skruv nr 10-32 UNF x 12,7     |  | Screw No 10-32 UNF x 12.7                                          |  | 192010-7                                                        | Tid utf                         |
| 8              | 2             | Låsbricka, d = 5,1            |  | Lock washer, d = 5.1                                               |  | 955946-9                                                        |                                 |
| 9              | 1             | Skruv, 1/4"-28 UNF x 9,5      |  | Screw, 1/4"-28 UNF x 9.5                                           |  | 940207-4                                                        | Sen utf                         |
| 10             | 2             | Fjäderbricka                  |  | Spring washer                                                      |  | 955920-4                                                        | d = 6,5                         |
| 11             | 3             | Klammer                       |  | Clamp                                                              |  | 671821-7                                                        |                                 |
| 12             | 2             | Klammer                       |  | Clamp                                                              |  | 951191-6                                                        | d = 12                          |
| 13             | 3             | Klammer, gummerad             |  | Clamp, rubber coated                                               |  | 952625-2                                                        | d = 9,5                         |
|                | 3             | Klammer, gummerad             |  | Clamp, rubber coated                                               |  | 952626-0                                                        | d = 11,1                        |
|                | 1             | Klammer, gummerad             |  | Clamp, rubber coated                                               |  | 192589-0                                                        | d = 11,1 M41                    |
|                | 1             | Klammer, gummerad             |  | Clamp, rubber coated                                               |  | 952633-6                                                        | d = 22,2                        |
| 14             | 4             | Klammer                       |  | Clamp                                                              |  | 192248-3                                                        | d = 3,8 M41                     |
| 15             | 1             | Klammer                       |  | Clamp                                                              |  | 665696-1                                                        | d = 8                           |
|                | 3             | Klammer                       |  | Clamp                                                              |  | 18387-1                                                         | d = 9,5                         |
|                | 1             | Klammer                       |  | Clamp                                                              |  | 951787-1                                                        | d = 19 <del>665698</del>        |
|                | 1             | Klammer                       |  | Clamp                                                              |  | 18366-5                                                         | d = 25                          |
| 16             | 1             | Gummikåpa, startledning       |  | Rubber casing, starter cable                                       |  | 95018-8                                                         |                                 |
| 17             | erf           | Gummiring                     |  | Grommet                                                            |  | 664425-6                                                        | d = 8, D = 16                   |
|                | erf           | Gummiring                     |  | Grommet                                                            |  | 955973-3                                                        | d = 8,3, D = 13,1 M41           |
| 18             | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 40136-4                                                         | d = 6, D = 12                   |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 664893-5                                                        | d = 10, D = 17                  |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 665038-6                                                        | d = 4, D = 20                   |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 667512-8                                                        | d = 6,4, D = 20,6               |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 665330-7                                                        | d = 8, D = 16                   |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 665331-5                                                        | d = 5, D = 16                   |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 665332-3                                                        | d = 8, D = 32                   |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 941265-1                                                        | d = 7, D = 25 <del>668089</del> |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 668097-9                                                        |                                 |
|                | erf           | Gummibussning                 |  | Rubber bushing                                                     |  | 668239-7                                                        | d = 11, D = 20                  |
| 19             | erf           | Skruv                         |  | Screw                                                              |  | 192247-5                                                        | 1/4"-28 UNF x 16                |
|                | erf           | Skruv                         |  | Screw                                                              |  | 955638-2                                                        | 1/4"-28 UNF x 19                |
|                | erf           | Skruv                         |  | Screw                                                              |  | 940114-2                                                        | 3/8"-16 UNC x 22                |
| 20             | erf           | Skruv                         |  | Screw                                                              |  | 955123-5                                                        | B 6 x 19                        |
|                | erf           | Skruv                         |  | Screw                                                              |  | 955127-6                                                        | B 8 x 12                        |
|                | erf           | Skruv                         |  | Screw                                                              |  | 105847-8                                                        | B 10 x 12                       |
|                | erf           | Skruv                         |  | Screw                                                              |  | 955137-5                                                        | B 10 x 10                       |
|                | erf           | Skruv                         |  | Screw                                                              |  | 955138-3                                                        | B 10 x 12                       |
|                | erf           | Skruv                         |  | Screw                                                              |  | 192298-8                                                        | B 10 x 16                       |
| 21             | erf           | Skruv                         |  | Screw                                                              |  | 955157-3                                                        | B 6 x 19 <del>190833</del>      |
|                | erf           | Skruv                         |  | Screw                                                              |  | 14892-4                                                         | B 6 x 22 <del>190833</del>      |
| 22             | erf           | Skruv                         |  | Screw                                                              |  | 192284-8                                                        | Nr 10-32 UNF x 25,4             |

1. Vst. Hst ch-6004.  
2. Hst ch 6005-.

| Grupp<br>Group    |     | 3                                    |       | P 180(B18)                                                         |       | VOLVO                                                           |                         |
|-------------------|-----|--------------------------------------|-------|--------------------------------------------------------------------|-------|-----------------------------------------------------------------|-------------------------|
| Sida 33:2<br>Page |     | Utgåva 3<br>Issue                    |       | Säkringsdosor, klammer,<br>gummibussningar,<br>anslutningsdetaljer |       | Fuseboxes, clamps,<br>rubber bushings,<br>connecting components |                         |
| Pos<br>Fig.       |     | Antal<br>Qty.                        |       | Benämning                                                          |       | Description                                                     |                         |
|                   |     |                                      |       |                                                                    |       | Det. nr<br>Part No.                                             |                         |
|                   |     |                                      |       |                                                                    |       | Anmärkning<br>Notes                                             |                         |
| 23                | erf | Bricka                               | ..... | Washer                                                             | ..... | 940090-4                                                        | d = 5,3, D = 10         |
|                   | erf | Bricka                               | ..... | Washer                                                             | ..... | 955893-3                                                        | d = 6,7, D = 14         |
|                   | erf | Bricka                               | ..... | Washer                                                             | ..... | 120096-3                                                        | d = 8,4, D = 18         |
|                   | erf | Bricka                               | ..... | Washer                                                             | ..... | 940097-9                                                        | d = 10, D = 18          |
| 24                | erf | Fjäderbricka                         | ..... | Spring washer                                                      | ..... | 955918-8                                                        | d = 5,1                 |
|                   | erf | Fjäderbricka                         | ..... | Spring washer                                                      | ..... | 940108-4                                                        | d = 9,7                 |
| 25                | erf | Låsbricka                            | ..... | Lock washer                                                        | ..... | 955945-1                                                        | d = 4,3                 |
| 26                | erf | Fjäderande bricka                    | ..... | Resilient washer                                                   | ..... | 192017-2                                                        | d = 3,6, D = 11         |
| 27                | erf | Mutter                               | ..... | Nut                                                                | ..... | 955844-6                                                        | Nr 10-32 UNF            |
| 28                | erf | Ledningssko, 0,5-1,0 mm <sup>2</sup> | ...   | Cable terminal, 0.5-1.0 mm <sup>2</sup>                            | ..... | 956953-4                                                        | b = 7,6, l = 7,7 191919 |
|                   | erf | 1,5-2,5 mm <sup>2</sup>              | ...   | 1.5-2.5 mm <sup>2</sup>                                            | ..... | 956954-2                                                        | b = 7,6, l = 7,7 191216 |
|                   | erf | 3-6 mm <sup>2</sup>                  | ..... | 3-6 mm <sup>2</sup>                                                | ..... | 956955-9                                                        | b = 7,6, l = 7,7 191770 |
| 29                | erf | 1-2,5 mm <sup>2</sup>                | ..... | 1-2.5 mm <sup>2</sup>                                              | ..... | 958200-8                                                        | D = 4, l = 8,7 192525   |
| 30                | erf | 0,75-2,5 mm <sup>2</sup>             | ...   | 0.75-2.5 mm <sup>2</sup>                                           | ..... | 956946-8                                                        | d = 5,2, D = 8,7 191221 |
| 31                | erf | 0,5-1,5 mm <sup>2</sup>              | ...   | 0.5-1.5 mm <sup>2</sup>                                            | ..... | 956956-7                                                        | d = 3,5, l = 26 192199  |
|                   | erf | 1,5-2,5 mm <sup>2</sup>              | ...   | 1.5-2.5 mm <sup>2</sup>                                            | ..... | 956958-3                                                        | d = 4,3, l = 26 191336  |
|                   | erf | Ledningssko för signalledning        | ...   | Cable terminal for horn cable                                      | ..... | 665820-7                                                        |                         |

| Grupp<br>Group |               | 3                                               |                                                       | P 180(B18)          |                                              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|-------------------------------------------------|-------------------------------------------------------|---------------------|----------------------------------------------|-----------------------------------------------|--|
| Sida<br>Page   |               | 34                                              |                                                       | Utgåva<br>Issue     |                                              | Elledningar<br>Wiring                         |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                       | Description                                           | Det. nr<br>Part No. | Anmärkning<br>Notes                          |                                               |  |
|                |               | Tändledningar .....                             | Ignition cables .....                                 |                     | Se sida 4                                    |                                               |  |
| 1              |               | Batteriledning, batteri-startmotor              | Battery cable, battery-starter motor ...              | 192647-6            | Vst I = 1050                                 |                                               |  |
| 1              |               | Batteriledning, batteri-startmotor              | Battery cable, battery-starter motor ...              | 192214-5            | Hst I = 570                                  |                                               |  |
| 1              |               | . Ledningssko, vid batteri ...                  | . Cable terminal, at battery .....                    | 192196-4            |                                              |                                               |  |
| 1              |               | . Skruv .....                                   | . Screw .....                                         | 105154-9            |                                              |                                               |  |
| 1              |               | . Mutter .....                                  | . Nut .....                                           | 151205-2            |                                              |                                               |  |
| 1              |               | . Ledningssko, vid startmotor ...               | . Cable terminal, at starter motor ....               | 956504-5            |                                              |                                               |  |
| 1              |               | Stomledning, batteri-kaross ...                 | Earth cable, battery-body .....                       | 11417-3             | Vst I = 150                                  |                                               |  |
| 1              |               | Stomledning, batteri-kaross ...                 | Earth cable, battery-body .....                       | 11521-2             | Hst I = 200                                  |                                               |  |
| 1              |               | . Ledningssko, vid batteri ...                  | . Cable terminal, at battery .....                    | 954507-0            |                                              |                                               |  |
| 1              |               | . Skruv .....                                   | . Bolt .....                                          | 105154-9            |                                              |                                               |  |
| 1              |               | . Mutter .....                                  | . Nut .....                                           | 151205-2            |                                              |                                               |  |
| 1              |               | Stomledning, motor-ram .....                    | Earth cable, engine-frame .....                       | 665142-6            | 1)                                           |                                               |  |
| 1              |               | Stomledning, motor-ram .....                    | Earth cable, engine-frame .....                       | 190339-2            | 2) I = 200                                   |                                               |  |
| 1              |               | Stomledning, styrinrättning ...                 | Earth cable, steering gear .....                      | 665143-4            | Ch 6211-                                     |                                               |  |
| 1              |               | Ledningsknippe, bilvärmaremotor .               | Cable harness, heater unit motor ....                 | 668787-5            | 3)                                           |                                               |  |
| 1              |               | bilvärmaremotor .                               | heater unit motor ....                                | 671622-9            | 4)                                           |                                               |  |
| 1              |               | bromsljuskontakt                                | brake lamp contact ...                                | 670049-6            | 5)                                           |                                               |  |
| 1              |               | signalhorn ...                                  | horn .....                                            | 671158-4            | Ch 12500-23599                               |                                               |  |
| 1              |               | signalhorn ...                                  | horn .....                                            | 672811-7            | Ch 23600-                                    |                                               |  |
| 1              |               | ratt-styrkolonn ..                              | steering wheel-steering ..<br>column .....            |                     | Se sida 12                                   |                                               |  |
| 1              |               | Ledning, huvud .....                            | Cable, main .....                                     | 668178-7            | 6) Vst                                       |                                               |  |
| 1              |               | huvud .....                                     | main .....                                            | 668179-5            | 7) Hst                                       |                                               |  |
| 1              |               | huvud .....                                     | main .....                                            | 668181-1            | Vst Ch 6001-23599                            |                                               |  |
| 1              |               | huvud .....                                     | main .....                                            | 668182-9            | Hst Ch 6001-23599                            |                                               |  |
| 1              |               | huvud .....                                     | main .....                                            | 673953-6            | <del>672809</del><br>vst 1-kr Ch 23599-24124 |                                               |  |
| 1              |               | huvud för instrumentbräda<br>och motorrum ..... | main for instrument panel and<br>engine housing ..... | 673312-5            | Vst 2-kr Ch 24100-<br>673126 -               |                                               |  |
| 1              |               | huvud .....                                     | main .....                                            | 672810-9            | Hst Ch 24100-                                |                                               |  |
| 1              |               | kaross .....                                    | body .....                                            | 668180-3            | Ch 6211-                                     |                                               |  |
| 2              |               | dörrströmbrytare ...                            | door switch .....                                     | 665848-8            |                                              |                                               |  |
| erf            |               | Ledning, RK 0,75 mm <sup>2</sup> vit ...        | Cable, RK 0.75 mm <sup>2</sup> white .....            | 954434-7            |                                              |                                               |  |
| erf            |               | RK 1,0 mm <sup>2</sup> svart ...                | RK 1.0 mm <sup>2</sup> black .....                    | 954435-4            |                                              |                                               |  |
| erf            |               | RK 1,5 mm <sup>2</sup> svart ...                | RK 1.5 mm <sup>2</sup> black .....                    | 954443-8            |                                              |                                               |  |
| erf            |               | RK 1,5 mm <sup>2</sup> röd ...                  | RK 1.5 mm <sup>2</sup> red .....                      | 954445-3            |                                              |                                               |  |
| erf            |               | RK 1,5 mm <sup>2</sup> grön ...                 | RK 1.5 mm <sup>2</sup> green .....                    | 954447-9            |                                              |                                               |  |
| erf            |               | RK 1,5 mm <sup>2</sup> blå ...                  | RK 1.5 mm <sup>2</sup> blue .....                     | 954448-7            |                                              |                                               |  |
| erf            |               | RK 1,5 mm <sup>2</sup> vit ...                  | RK 1.5 mm <sup>2</sup> white .....                    | 954450-3            |                                              |                                               |  |
| erf            |               | RKK 1,5 mm <sup>2</sup> svart ...               | RKK 1.5 mm <sup>2</sup> black .....                   | 79072-5             | <del>11765</del>                             |                                               |  |
| erf            |               | Tändledning, RKKB 1,5 mm <sup>2</sup> röd .     | Ignition cable, RKKB 1.5 mm <sup>2</sup> red ...      | 11925-5             |                                              |                                               |  |
| erf            |               | Batteriledning, MK 25,0 mm <sup>2</sup> röd     | Battery cable, MK 25.0 mm <sup>2</sup> red ....       | 954500-5            |                                              |                                               |  |
| erf            |               | Plastslang, PVC svart .....                     | Plastic cable cover, PVC black ....                   | 190198-2            | d = 6, D = 7                                 |                                               |  |
| erf            |               | PVC svart .....                                 | PVC black .....                                       | 185500-6            | d = 6, D = 8                                 |                                               |  |
| erf            |               | PVC svart .....                                 | PVC black .....                                       | 185501-4            | d = 8, D = 9                                 |                                               |  |
| erf            |               | PVC svart .....                                 | PVC black .....                                       | 185507-1            | d = 10, D = 11                               |                                               |  |

1. Ch 6211-10309.

2. Ch 10310-.

3. Ch-15173 excl 15037, 15041-15043, 15069-15082, 15091-15112, 15127-15142, 15145-15165, 15170-15171.

4. Ch 15174-23599 incl 15037, 15041-15043, 15069-15082, 15091-15112, 15127-15142, 15145-15165, 15170-15171.

5. Vst. -23599.  
Hst ch-9999

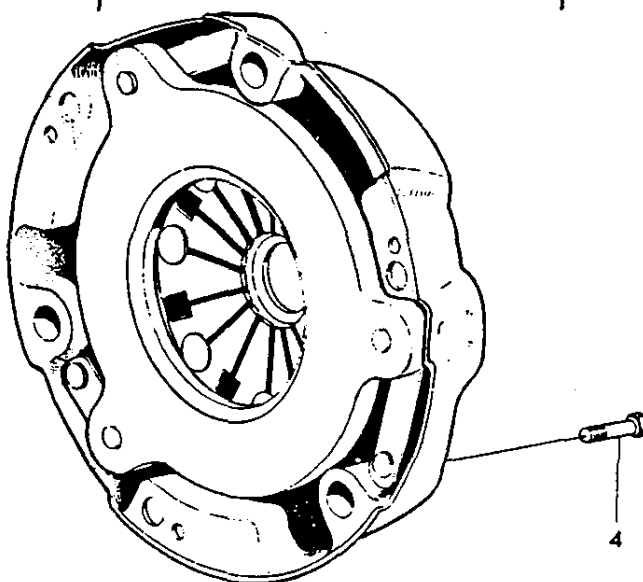
6. Ers av 1 st 668180-3. 1 st 668181-1.

7. Ers av 1 st 668180-3. 1 st 668182-9.

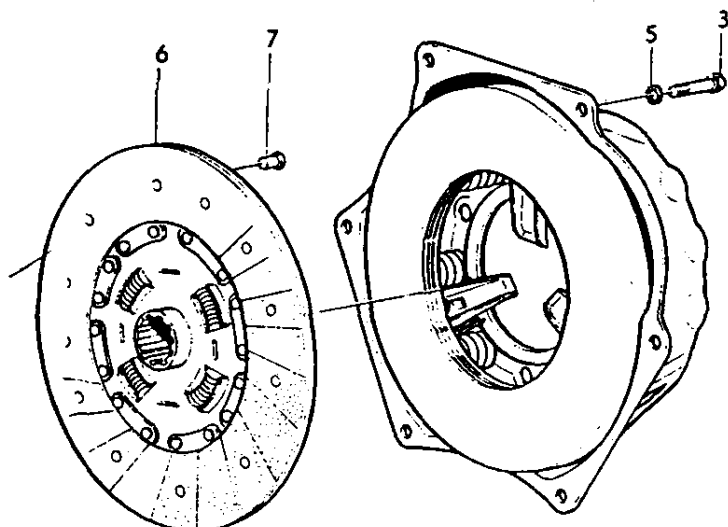
1. Ch 6211-10309.
2. Ch 10310-.
3. Ch-15173 excl 15037, 15041-15043, 15069-15082, 15091-15112, 15127-15142, 15145-15165, 15170-15171.
4. Ch 15174-23599 incl 15037, 15041-15043, 15069-15082, 15091-15112, 15127-15142, 15145-15165, 15170-15171.
5. Vst. -23599.  
Hst ch-9999.
6. Ers av 1 st 668180-3. 1 st 668181-1.
7. Ers av 1 st 668180-3. 1 st 668182-9.

| Grupp<br>Group |               | 4                      |  | P 180(B18)               |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                        |
|----------------|---------------|------------------------|--|--------------------------|--|-----------------------------------------------|------------------------|
| Sida<br>Page   |               | 2                      |  | Utgåva<br>Issue          |  | 9                                             |                        |
|                |               |                        |  | Koppling                 |  | Clutch                                        |                        |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning              |  | Description              |  | Det. nr<br>Part No.                           | Anmärkning<br>Notes    |
| 1              | 1             | Koppling .....         |  | Clutch .....             |  | 418638-3                                      | 1) Borg & Beck         |
|                |               | . Det se sida 3        |  | . Components, see page 3 |  |                                               |                        |
| 2              | 1             | Koppling .....         |  | Clutch .....             |  | 418996-5                                      | 2,5)                   |
|                |               | . Det se sida 4        |  | . Components, see page 4 |  |                                               |                        |
|                | 1             | Koppling .....         |  | Clutch .....             |  | 419496-7                                      | 3) ✓                   |
|                | 1             | Koppling .....         |  | Clutch .....             |  | 419426-2                                      | 4) Borg & Beck         |
| 3              | 6             | Skruv .....            |  | Bolt .....               |  | 102701-0                                      | 1)                     |
| 4              | 6             | Skruv .....            |  | Bolt .....               |  | 940135-7                                      | 2-4) <del>921824</del> |
| 5              | 6             | Fjäderbricka .....     |  | Spring washer .....      |  | 955921-2                                      | 1) <del>906990</del>   |
| 6              | 1             | Lamell .....           |  | Disc .....               |  | 418871-0                                      | <del>418637</del>      |
|                |               | . Lamellbelägg .....   |  | . Clutch facing .....    |  | S E S                                         |                        |
|                | 1             | Lamellbeläggsats ..... |  | Clutch facing kit .....  |  | 275908-2                                      | <del>275908</del>      |
| 7              | 20            | . Nit .....            |  | . Rivet .....            |  | 662785-5                                      |                        |

②



①

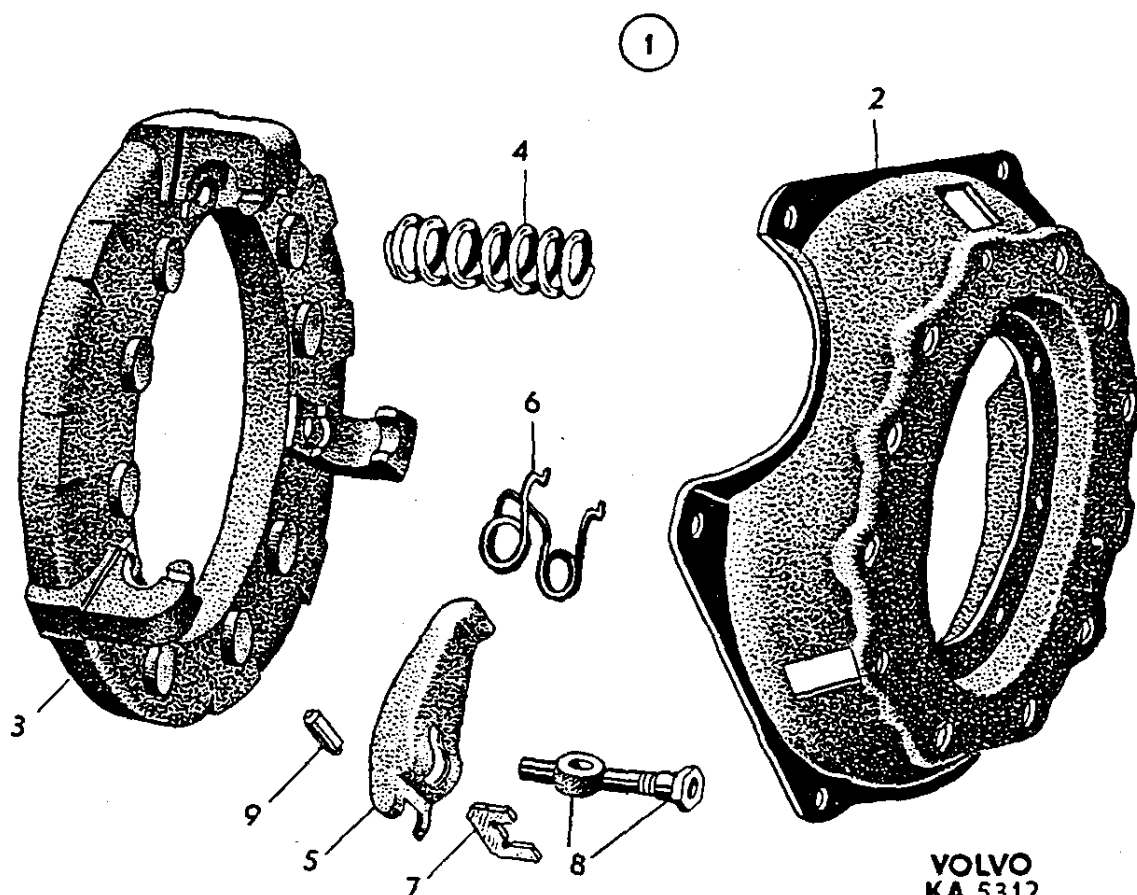


VOLVO  
KA 5299

1. B18 (496800, 496812). B18 (496817) mo-2642
2. B18 (496817) mo 2643-  
B18 (496819) Borg & Beck. . . . . Alt
3. B18 (496819) Fichtel & Sachs
4. B18 (496842, 496864).
5. Ers av: 1 st 419426-2, 1 st 672122-9.

| VOLVO                                |  | P 180(B18) |        | Grupp<br>Group 4  |                |
|--------------------------------------|--|------------|--------|-------------------|----------------|
| Reservdelskatalog<br>Parts catalogue |  | Koppling   | Clutch | Utgåva<br>Issue 7 | Sida<br>Page 3 |

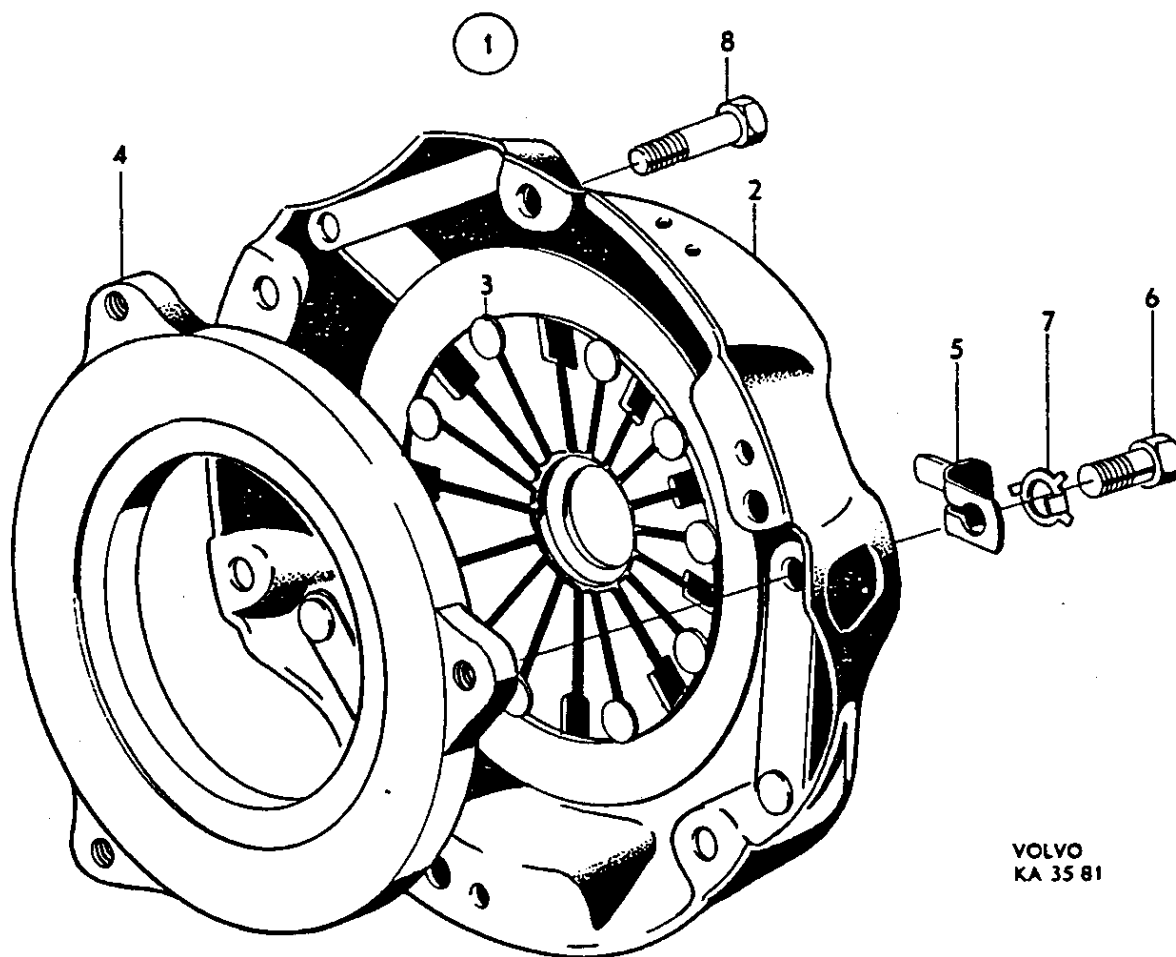
| Pos<br>Fig. | Antal<br>Qty. | Benämning               | Description            | Del. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|-------------------------|------------------------|---------------------|---------------------|
| 1           | 1             | Koppling .....          | Clutch .....           | 418638-3            |                     |
| 2           | 1             | . Plåtkåpa .....        | . Casing .....         | 87959-3             |                     |
| 3           | 1             | . Tryckplatta .....     | . Pressure plate ..... | 662783-0            |                     |
| 4           | 3             | . Kopplingsfjäder ..... | . Clutch spring .....  | 651990-4            | 1,3)                |
|             | 3             | . Kopplingsfjäder ..... | . Clutch spring .....  | 663614-6            | 1,4)                |
|             | 6             | . Kopplingsfjäder ..... | . Clutch spring .....  | 651990-4            | 2,3)                |
| 5           | 3             | . Hävarm .....          | . Lever .....          | 87962-7             |                     |
| 6           | 3             | . Fjäder .....          | . Spring .....         | 87963-5             |                     |
| 7           | 3             | . Egg .....             | . Finger .....         | 87964-3             |                     |
| 8           | 3             | . Bolt .....            | . Bolt .....           | 87965-0             |                     |
| 9           | 3             | . Tvärtopp .....        | . Cross pin .....      | 87968-4             |                     |



VOLVO  
KA 5312

1. Tid utf.
2. Sen utf.
3. Ofärgad, Uncoloured, Non teint, Ungefärbt, Sin pintar.
4. Svart, Black, Noir, Schwarz, Negro.

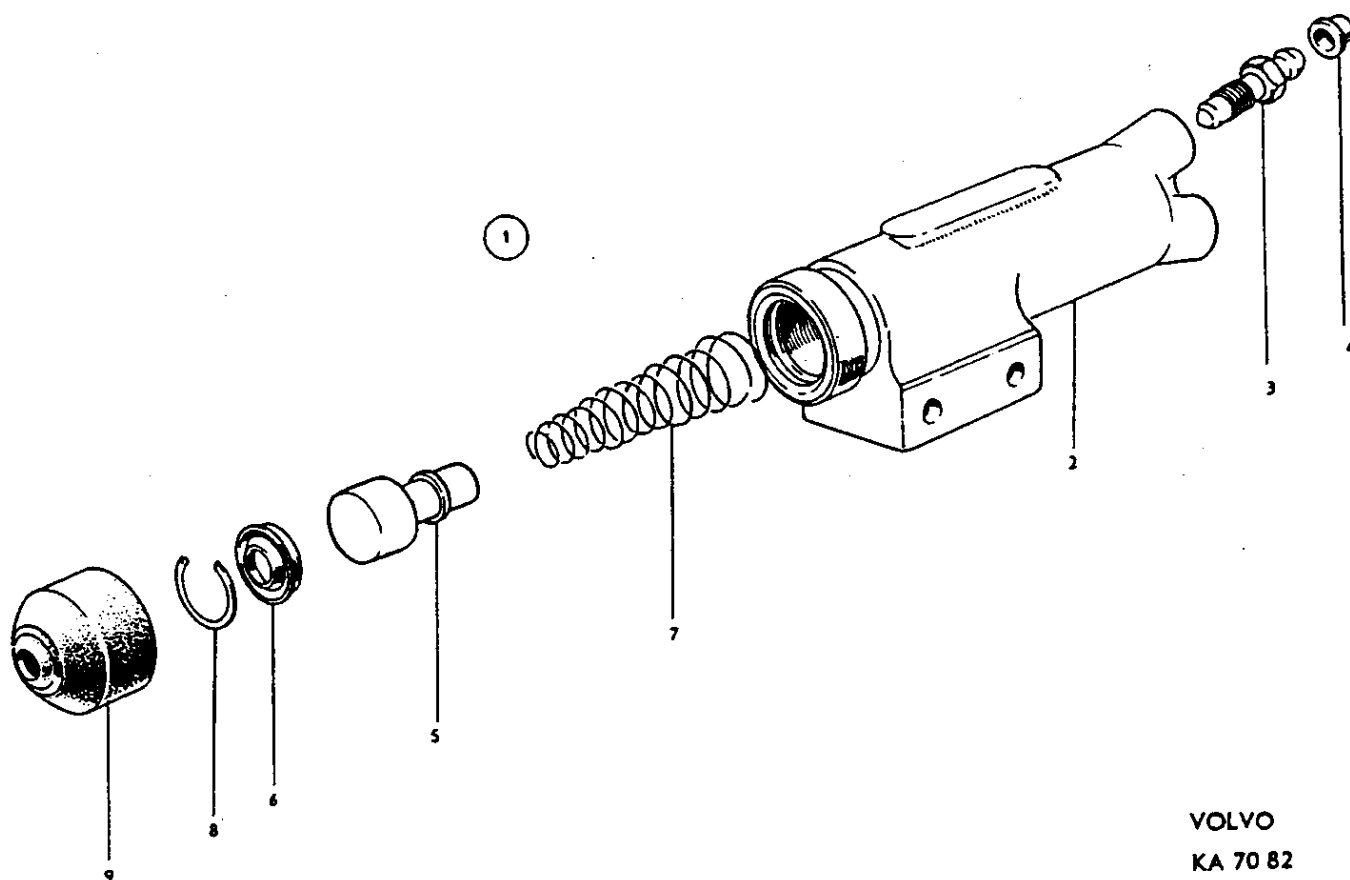
| Grupp<br>Group |               | 4                   |  | P 180(B18)      |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |          |  |                     |  |                     |  |
|----------------|---------------|---------------------|--|-----------------|--|-----------------------------------------------|--|----------|--|---------------------|--|---------------------|--|
| Sida<br>Page   |               | 4                   |  | Utgåva<br>Issue |  | 7                                             |  | Koppling |  | Clutch              |  |                     |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning           |  |                 |  | Description                                   |  |          |  | Det. nr<br>Part No. |  | Anmärkning<br>Notes |  |
| 1              | 1             | Koppling .....      |  |                 |  | Clutch .....                                  |  |          |  | 418996-5            |  | -921024-            |  |
| 2              | 2             | . Plåtkåpa .....    |  |                 |  | . Casing .....                                |  |          |  | 419357-9            |  |                     |  |
| 3              |               | . . Fjäder .....    |  |                 |  | . . Spring .....                              |  |          |  | S E S               |  |                     |  |
| 4              | 1             | . Tryckplatta ..... |  |                 |  | . Pressure plate .....                        |  |          |  | 419358-7            |  |                     |  |
| 5              | 3             | . Lösfjäder .....   |  |                 |  | . Lock spring .....                           |  |          |  | 419359-5            |  |                     |  |
| 6              | 3             | . Skruv .....       |  |                 |  | . Screw .....                                 |  |          |  | 419360-3            |  |                     |  |
| 7              | 3             | . Lösbricka .....   |  |                 |  | . Lock washer .....                           |  |          |  | 419361-1            |  |                     |  |
| 8              | 6             | Skruv .....         |  |                 |  | Screw .....                                   |  |          |  | 940135-7            |  |                     |  |



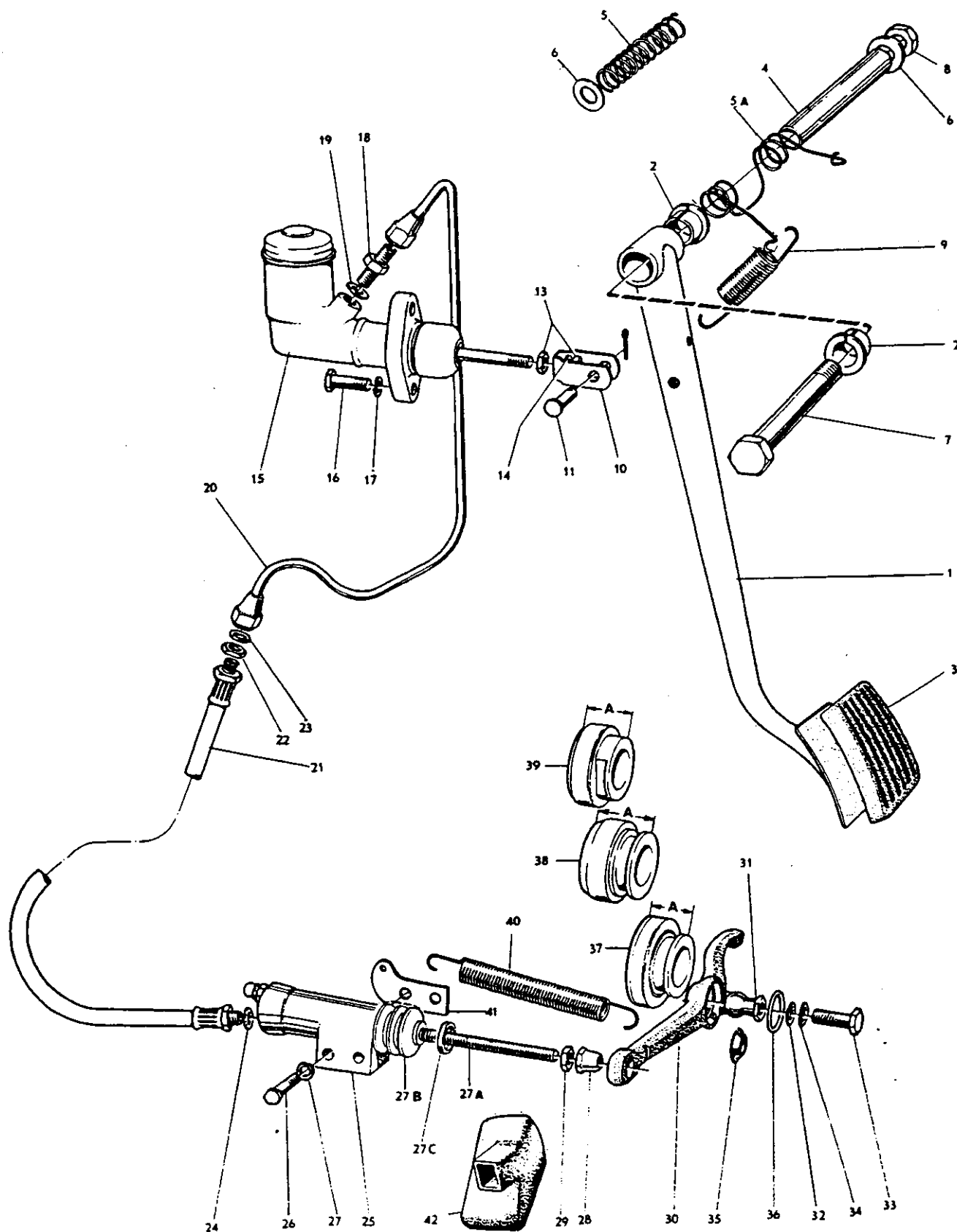
VOLVO  
KA 35 81

| VOLVO<br>Reservdelskatalog<br>Parts catalogue | P 180 (B18)     |                    | Grupp<br>Group 4  |                |
|-----------------------------------------------|-----------------|--------------------|-------------------|----------------|
|                                               | Manövercylinder | Operating cylinder | Utgåvc<br>Issue 6 | Sida<br>Page 5 |

| Pos<br>Fig. | Antal<br>Qty. |        |        |        | Benämning               | Description                | * Del. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|--------|--------|--------|-------------------------|----------------------------|-----------------------|---------------------|
|             | 657893        | 669782 | 668365 | 673030 |                         |                            |                       |                     |
| 1           | 1             | 1      | 1      | 1      | Manövercylinder .....   | Operating cylinder .....   | 657893-4              |                     |
|             |               |        |        |        | Manövercylinder .....   | Operating cylinder .....   | 669782-5              |                     |
|             |               |        |        |        | Manövercylinder .....   | Operating cylinder .....   | 668365-0              |                     |
|             |               |        |        |        | Manövercylinder .....   | Operating cylinder .....   | 673030-3              |                     |
| 2           | 1             | 1      | 1      | 1      | . Hus .....             | . Housing .....            | S E S                 |                     |
| 3           | 1             | 1      | 1      | 1      | . Luftningsnippel ..... | . Air venting nipple ..... | 656455-3              |                     |
| 4           | 1             | 1      | 1      | 1      | . Gummikåpa .....       | . Rubber casing .....      | 656456-1              |                     |
| 5           | 1             | 1      | 1      | 1      | . Kolv .....            | . Piston .....             | 663633-6              |                     |
|             |               |        |        |        | . Kolv .....            | . Piston .....             | 668385-8              |                     |
| 6           | 1             | 1      | 1      | 1      | . Gummipackning .....   | . Rubber packing .....     | 663634-4              |                     |
|             |               |        |        |        | . Gummipackning .....   | . Rubber packing .....     | 668391-6              |                     |
| 7           | 1             | 1      | 1      | 1      | . Returfjäder .....     | . Return spring .....      | 656459-5              |                     |
| 8           | 1             | 1      | 1      | 1      | . Låsring .....         | . Lock ring .....          | 656460-3              |                     |
|             |               |        |        |        | . Låsring .....         | . Lock ring .....          | 668386-6              |                     |
| 9           | 1             | 1      | 1      | 1      | . Gummikåpa .....       | . Rubber casing .....      | 656461-1              |                     |



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KA 70 82

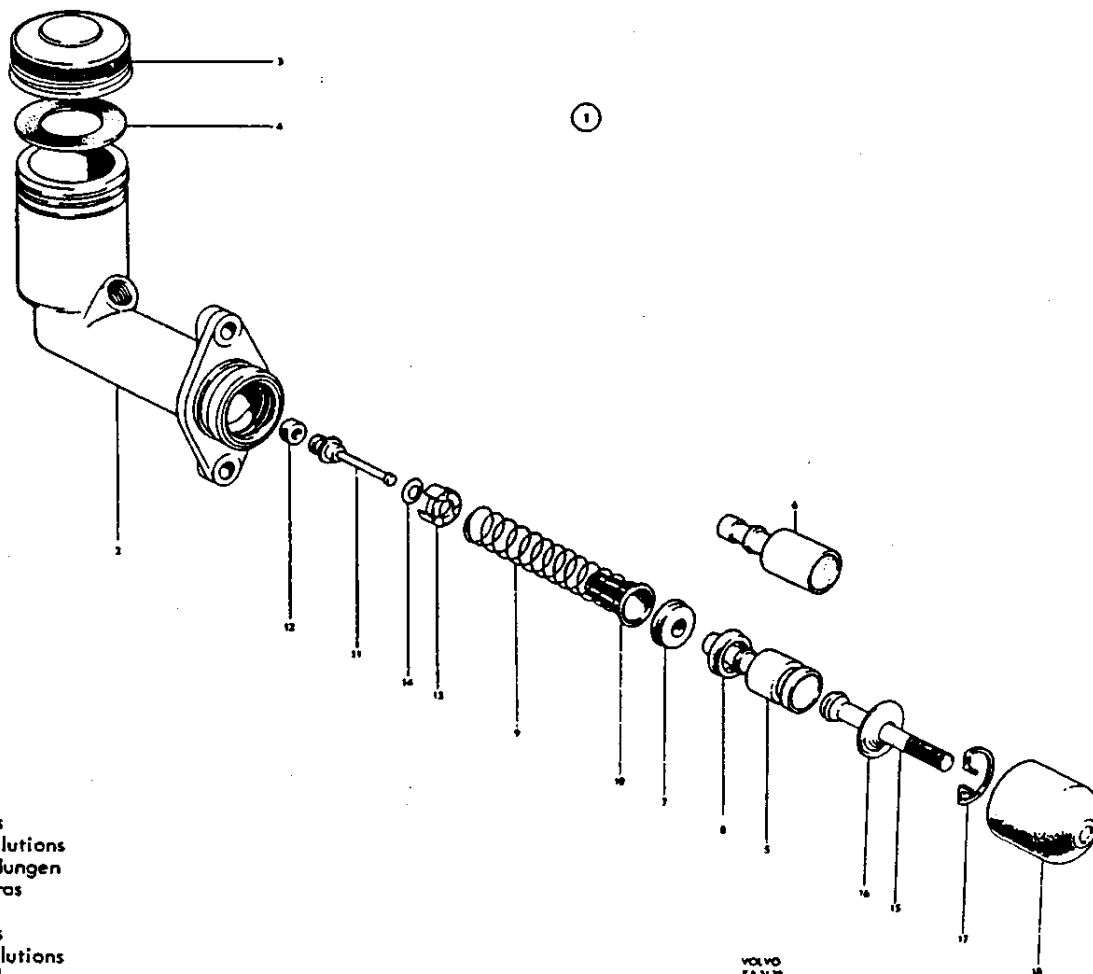


| Grupp<br>Group |               | 4                       |  | P 180(B18)                |  | VOLVO                                |                     |
|----------------|---------------|-------------------------|--|---------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | Utgåva<br>Issue         |  | Kopplingsmanövrering      |  | Clutch control linkage               |                     |
| 6              |               | 9                       |  |                           |  | Reservdelskatalog<br>Parts catalogue |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               |  | Description               |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes |
| 1              | 1             | Kopplingspedal .....    |  | Clutch pedal .....        |  | 653085-1                             |                     |
| 2              | 2             | Bussning .....          |  | Bushing .....             |  | 659048-3                             |                     |
| 3              | 1             | Gummiskoning .....      |  | Rubber pad .....          |  | 653238-6                             |                     |
| 4              | 1             | Axel .....              |  | Shaft .....               |  | 656893-5                             |                     |
| 5              | 1             | Distansfjäder .....     |  | Spacer spring .....       |  | 653459-8                             | 1, 2)               |
| 5a             | 1             | Fjäder .....            |  | Spring .....              |  | 663389-5                             | 3)                  |
| 6              | 2             | Bricka .....            |  | Washer .....              |  | 190065-3                             | 1)                  |
| 7              | 1             | Skruv .....             |  | Screw .....               |  | 190912-6                             |                     |
| 8              | 1             | Mutter .....            |  | Nut .....                 |  | 950406-9                             |                     |
| 9              | 1             | Returfjäder .....       |  | Return spring .....       |  | 665120-2                             | 1, 2)               |
| 10             | 1             | Gaffel .....            |  | Yoke .....                |  | 672917-2                             | <del>653432</del>   |
| 11             | 1             | Saxpinnebult .....      |  | Clevis pin .....          |  | 913128-5                             |                     |
| 12             | 1             | Saxpinne .....          |  | Split pin .....           |  | 907824-7                             | <del>907822</del>   |
| 13             | 2             | Mutter .....            |  | Nut .....                 |  | 955847-9                             | Tid utf             |
|                | 1             | Mutter .....            |  | Nut .....                 |  | 955847-9                             | Sen utf             |
| 14             | 1             | Fjäderbricka .....      |  | Spring washer .....       |  | 955921-2                             | <del>906990</del>   |
| 15             | 1             | Tryckpump .....         |  | Master cylinder .....     |  | 653094-3                             |                     |
|                |               | . Det se sida 10        |  | . Components, see page 10 |  |                                      |                     |
| 16             | 2             | Skruv .....             |  | Screw .....               |  | 940135-7                             | <del>955524</del>   |
| 17             | 2             | Låsbricka .....         |  | Lock washer .....         |  | 951697-2                             |                     |
| 18             | 1             | Förskruvning .....      |  | Screw union .....         |  | 190784-9                             |                     |
| 19             | 1             | Kopparpackning .....    |  | Copper packing .....      |  | 18651-0                              |                     |
| 20             | 1             | Tryckledning .....      |  | Pressure line .....       |  | 665172-3                             | Vst                 |
|                | 1             | Tryckledning .....      |  | Pressure line .....       |  | 668724-8                             | Hst                 |
| 21             | 1             | Tryckslang .....        |  | Pressure hose .....       |  | 665254-9                             | —                   |
| 22             | 1             | Mutter .....            |  | Nut .....                 |  | 940153-0                             |                     |
| 23             | 1             | Låsbricka .....         |  | Lock washer .....         |  | 940147-2                             |                     |
| 24             | 1             | Kopparpackning .....    |  | Copper packing .....      |  | 18651-0                              |                     |
| 25             | 1             | Manövercylinder .....   |  | Operating cylinder .....  |  | 657893-4                             | 4)                  |
|                | 1             | Manövercylinder .....   |  | Operating cylinder .....  |  | 669782-5                             | 5)                  |
|                | 1             | Manövercylinder .....   |  | Operating cylinder .....  |  | 668365-0                             | 6)                  |
|                | 1             | Manövercylinder .....   |  | Operating cylinder .....  |  | 673030-4                             | 10)                 |
|                |               | . Det se sida 5         |  | . Components, see page 5  |  |                                      |                     |
| 26             | 2             | Skruv .....             |  | Bolt .....                |  | 955526-9                             | <del>921829</del>   |
| 27             | 2             | Fjäderbricka .....      |  | Spring washer .....       |  | 955921-2                             | <del>906990</del>   |
| 27A            | 1             | Tryckstång .....        |  | Push rod .....            |  | 673032-0                             | <del>663286</del>   |
| 27B            | 1             | . Gummikåpa .....       |  | . Rubber casing .....     |  | 673034-5                             |                     |
| 27C            | 1             | . Låsring .....         |  | . Lock ring .....         |  | 673035-2                             |                     |
| 28             | 1             | Justermutter .....      |  | Adjuster nut .....        |  | 653433-3                             |                     |
| 29             | 1             | Mutter .....            |  | Nut .....                 |  | 955847-9                             | 7)                  |
| 30             | 1             | Urkopplingsgaffel ..... |  | Withdrawal yoke .....     |  | 661978-7                             | 9)                  |
|                | 1             | Urkopplingsgaffel ..... |  | Withdrawal yoke .....     |  | 657593-0                             | 8)                  |
| 31             | 1             | Ledtapp .....           |  | Pivot pin .....           |  | 661979-5                             | 7)                  |
|                | 1             | Ledtapp .....           |  | Pivot pin .....           |  | 87572-4                              | 8)                  |

1. Ch-6999.
2. Ers av: 1 st 663389-5.
3. Ch 7000-.
4. Ch-6010. Ers av: 1 st 669782-5, 1 st 673032-0.
5. Ch 6010-10525, 10535.
6. Ch 10526-10534, 10536-24424. Ers av: 1 st 673030-4, 1 st 673032-0.
7. Ch-258.
8. Ch 259-.
9. Ers av: 1 st 657593-0, 1 st 87572-4.
10. Ch 24425-.

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                        |                          |                        |                             |       |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|------------------------|--------------------------|------------------------|-----------------------------|-------|--|
| Grupp<br>Group                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                | 4                      |                          | P 180 (B18)            |                             | VOLVO |  |
| Sida<br>Page                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                | 8                      |                          | Utgåva<br>Issue        |                             | 11    |  |
| Kopplingsmanövrering                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                |                        |                          | Clutch control linkage |                             |       |  |
| Reservdelskatalog<br>Parts catalogue                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                |                        |                          |                        |                             |       |  |
| Pos<br>Fig.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Anntal<br>Qty. | Benämning              | Description              | Del. nr<br>Part No.    | Anmärkning<br>Notes         |       |  |
| 32                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Fjäderbricka .....     | Spring washer .....S     | 955921-2               | <del>966990</del>           |       |  |
| 33                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Skruv .....            | Screw .....S             | 192326-2               |                             |       |  |
| 34                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Låsbricka .....        | Lock washer .....S       | 955949-3               |                             |       |  |
| 35                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Kulskål .....          | Ball shell .....S        | 87573-2                |                             |       |  |
| 36                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Låsring .....          | Lock ring .....S         | 87574-0                |                             |       |  |
| 37                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Urkopplingslager ..... | Withdrawal bearing ..... | 19561-0                | 1) A = 32 <del>181428</del> |       |  |
| 38                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Urkopplingslager ..... | Withdrawal bearing ..... | 672122-9               | 2) A = 43                   |       |  |
| 39                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Urkopplingslager ..... | Withdrawal bearing ..... | 380569-4               | 3) A = 36,5                 |       |  |
| 40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Returfjäder .....      | Return spring .....      | 653941-5               |                             |       |  |
| 41                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Fäste .....            | Anchorage .....          | 657894-2               |                             |       |  |
| 42                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1              | Gummiskydd .....       | Rubber cap .....         | 663994-2               |                             |       |  |
| <p>1. Ch-20999. För Borg &amp; Beck Koppling 418638.<br/>Ch-20999. For Borg &amp; Beck Clutch 418638.<br/>Ch-20999. Pour Borg &amp; Beck Embrayage 418638.<br/>Ch-20999. Für Borg &amp; Beck Kupplung 418638.<br/>Ch-20999. Para Borg &amp; Beck Embrague 418638.</p> <p>2. För Borg &amp; Beck Koppling 419426.<br/>For Borg &amp; Beck Clutch 419426.<br/>Pour Borg &amp; Beck Embrayage 419426.<br/>Für Borg &amp; Beck Kupplung 419426.<br/>Para Borg &amp; Beck Embrague 419426.</p> <p>3. För Fichtel &amp; Sachs Koppling 419496.<br/>For Fichtel &amp; Sachs Clutch 419496.<br/>Pour Fichtel &amp; Sachs Embrayage 419496.<br/>Für Fichtel &amp; Sachs Kupplung 419496.<br/>Para Fichtel &amp; Sachs Embrague 419496.</p> |                |                        |                          |                        |                             |       |  |

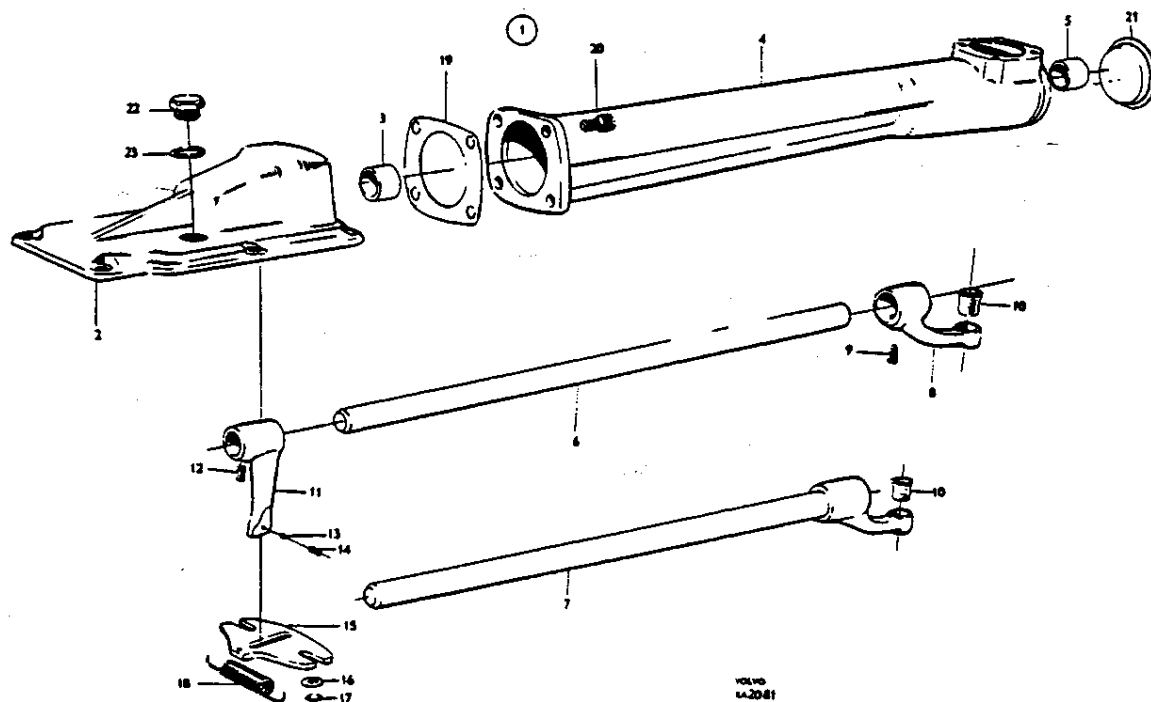
| Grupp<br>Group 4 |               |                              | P 180 (B18)                   |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|------------------|---------------|------------------------------|-------------------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page 10  |               | Utgåva<br>Issue 8            | Tryckpump                     | Motor cylinder      |                                               |  |
| Pos<br>Fig.      | Antal<br>Qty. | Benämning                    | Description                   | Del. nr<br>Part No. | Anmärkning<br>Notes                           |  |
| 1                | 1             | Tryckpump .....              | Master cylinder .....         | 653094-3            |                                               |  |
| 2                | 1             | . Hus .....                  | . Housing .....               | S E S               |                                               |  |
| 3                | 1             | . Påfyllningslock .....      | . Filler cap .....            | 654179-3            |                                               |  |
| 4                | 1             | . Packning .....             | . Gasket .....                | 656480-1            |                                               |  |
| 5                | 1             | . Kolv .....                 | . Piston .....                | 656481-9            | 1)                                            |  |
| 6                | 1             | . Kolv .....                 | . Piston .....                | 669948-2            | 2)                                            |  |
| 7                | 1             | . Gummipackning, inre .....  | . Rubber packing, inner ..... | 656458-7            | 1)                                            |  |
|                  | 1             | . Gummipackning, inre .....  | . Rubber packing, inner ..... | 669949-0            | 2)                                            |  |
| 8                | 1             | . Gummipackning, yttre ..... | . Rubber packing, outer ..... | 656483-5            | 1,5)                                          |  |
| 9                | 1             | . Returfjäder .....          | . Return spring .....         | 656354-8            | 1,3)                                          |  |
|                  | 1             | . Returfjäder .....          | . Return spring .....         | 669950-8            | 2,4)                                          |  |
| 10               | 1             | . Hållare .....              | . Retainer .....              | 656355-5            |                                               |  |
| 11               | 1             | . Ventilspindel .....        | . Valve stem .....            | 656356-3            |                                               |  |
| 12               | 1             | . Gummipackning .....        | . Rubber packing .....        | 656357-1            |                                               |  |
| 13               | 1             | . Ventilstyrning .....       | . Valve guide .....           | 656358-9            |                                               |  |
| 14               | 1             | . Bricka, fjädrande .....    | . Washer, sprung .....        | 656359-7            |                                               |  |
| 15               | 1             | . Tryckstång .....           | . Push rod .....              | 653092-7            |                                               |  |
| 16               | 1             | . Bricka .....               | . Washer .....                | 656484-3            |                                               |  |
| 17               | 1             | . Låsring .....              | . Lock ring .....             | 656485-0            |                                               |  |
| 18               | 1             | . Gummikåpa .....            | . Rubber casing .....         | 656486-8            |                                               |  |



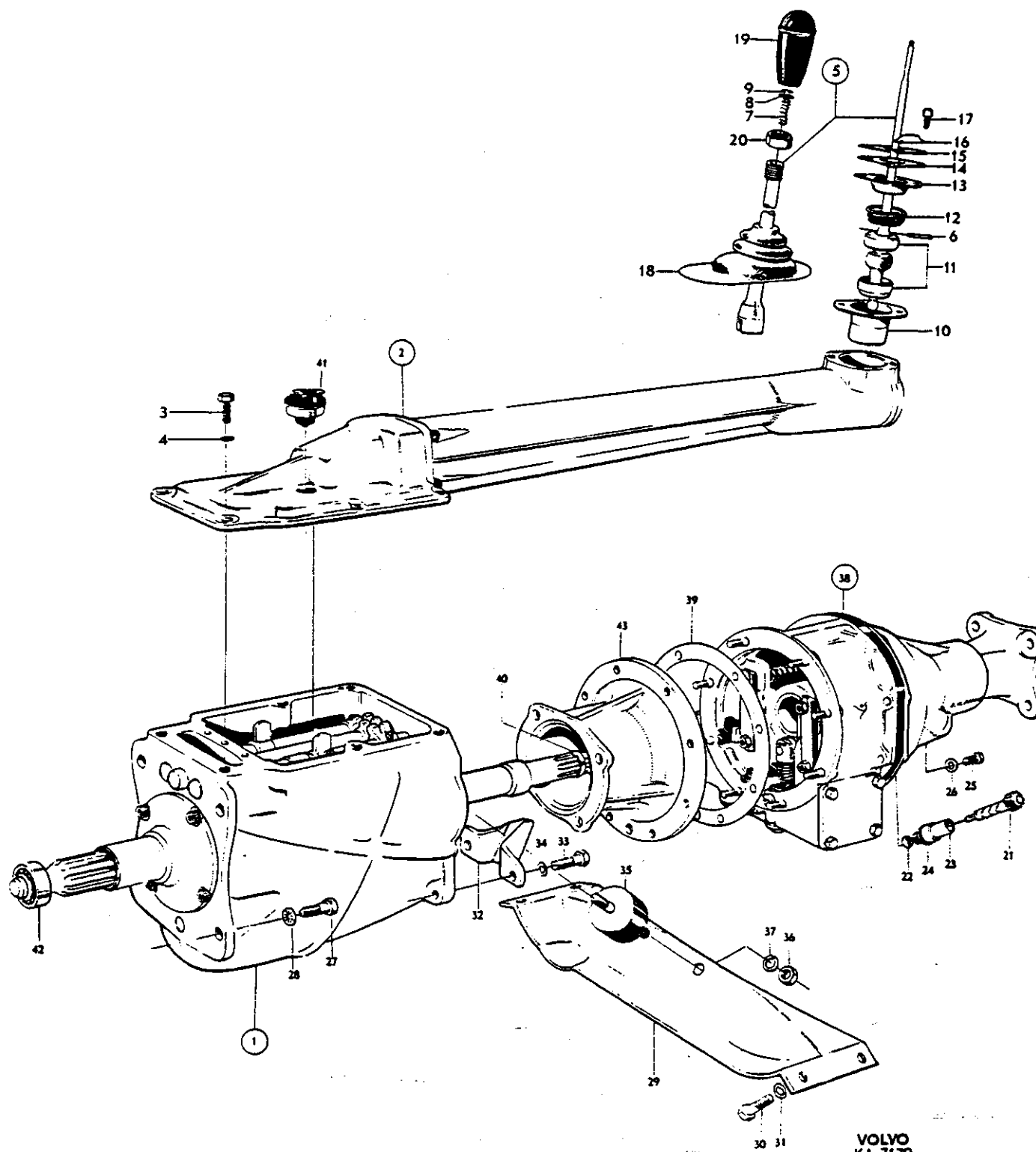
1. Tid utf
2. Sen utf
3. 10 varv  
10 coils  
10 revolutions  
10 windungen  
10 espiras
4. 13 varv  
13 coils  
13 revolutions  
13 windungen  
13 espiras
5. Ers av: 1st 669949-0, 1st 669950-8.

|                                                      |  |                                                                              |  |                                        |                                      |
|------------------------------------------------------|--|------------------------------------------------------------------------------|--|----------------------------------------|--------------------------------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue |  | <b>P 180 (B18)</b><br><br>Spakställ                      Shift lever housing |  | Grupp<br>Group                      4  |                                      |
|                                                      |  |                                                                              |  | Utgåva<br>Issue                      5 | Sida<br>Page                      11 |

| Pos<br>Fig. | Antal<br>Qty. | Benämning        | Description      | Det. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|------------------|------------------|---------------------|---------------------|
| 1           | 1             | Spakställ        | Lever housing    | 254226-4            |                     |
| 2           | 1             | . Lock           | . Cover          | 380207-1            |                     |
| 3           | 1             | . Bussning       | . Bushing        | S.E.S.              |                     |
| 4           | 1             | . Lagerhylsa     | . Bearing cage   | 380209-7            |                     |
| 5           | 1             | . Bussning       | . Bushing        | S.E.S.              |                     |
| 6           | 1             | . Axel           | . Shaft          | 380205-5            | 1, 3)               |
| 7           | 1             | . Axel           | . Shaft          | 380353-3            | 2)                  |
| 8           | 1             | . Medbringare    | . Flange         | 380203-0            | 1)                  |
| 9           | 1             | . Lösskruv       | . Lock screw     | 656553-5            | 1)                  |
| 10          | 1             | . Bussning       | . Bushing        | 380311-1            |                     |
| 11          | 1             | . Växelförare    | . Gear shifter   | 380204-8            |                     |
| 12          | 1             | . Lösskruv       | . Lock screw     | 656553-5            |                     |
| 13          |               | . Kula           | . Ball           | 31449-2             | 2)                  |
| 14          |               | . Fjäder         | . Spring         | 380352-5            | 2)                  |
| 15          | 1             | . Spärrplåt      | . Lock plate     | 656542-8            |                     |
| 16          | 2             | . Bricka         | . Washer         | 18696-5             |                     |
| 17          | 2             | . Spärrytare     | . Lock washer    | 951669-1            |                     |
| 18          | 1             | . Fjäder         | . Spring         | 380232-9            |                     |
| 19          | 1             | . Packning       | . Gasket         | 380210-5            |                     |
| 20          | 4             | . Skruv          | . Screw          | 956570-6            | <del>191771</del>   |
| 21          | 1             | . Lock           | . Cover          | 380206-3            |                     |
| 22          | 2             | . Propp          | . Plug           | 191900-0            |                     |
| 23          | 2             | . Kopparpackning | . Copper packing | 11996-6             |                     |



1. Ch nr 2-4, 6-12, 14-21, 23-38, 41-43.  
2. Ch 1, 5, 13, 22, 39-40, 44-.  
3. Ers av: 380353.



| Grupp<br>Group |               | 4                         |                             | P 180 (B18)         |                      | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
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| Sida<br>Page   |               | Utgåva<br>Issue           |                             | Växellåda           |                      | Gearbox                                       |  |
| 12             |               | 7                         |                             |                     |                      |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 | Description                 | Del. nr<br>Part No. | Anmärkning<br>Notes  |                                               |  |
| 1              | 1             | Växellåda .....           | Gearbox .....               | 254225-6            | 1, 3) M40            |                                               |  |
|                | 1             | Växellåda .....           | Gearbox .....               | 254379-1            | 2) M40               |                                               |  |
|                | 1             | Växellåda .....           | Gearbox .....               | 254211-6            | M41                  |                                               |  |
|                | 1             | Växellåda .....           | Gearbox .....               | 254575-4            | 5) M40 Lagerföres ej |                                               |  |
|                |               | . Växellåda .....         | . Gearbox .....             | 254580-4            |                      |                                               |  |
|                |               | . . Det., se sida 16      | . . Components, see page 16 |                     |                      |                                               |  |
| 2              | 1             | . Spakställ .....         | . Lever housing .....       | 254226-4            |                      |                                               |  |
|                |               | . . Det., se sida 11      | . . Components, see page 11 |                     |                      |                                               |  |
| 3              | 6             | . Skruv .....             | . Bolt .....                | 940135-7            | <del>921824</del>    |                                               |  |
| 4              | 6             | . Fjäderbricka .....      | . Spring washer .....       | 190819-3            |                      |                                               |  |
| 5              | 1             | Växelspak .....           | Gear lever .....            | 662069-4            |                      |                                               |  |
| 6              | 1             | . Pinne .....             | . Pin .....                 | 951955-4            |                      |                                               |  |
| 7              | 1             | . Fjäder .....            | . Spring .....              | 662067-8            |                      |                                               |  |
| 8              | 1             | . Bricka .....            | . Washer .....              | S E S               |                      |                                               |  |
| 9              | 1             | . Spärryttare .....       | . Lock washer .....         | 951669-1            |                      |                                               |  |
| 10             | 1             | Lagersäte .....           | Bearing seat .....          | 662060-3            |                      |                                               |  |
| 11             | 2             | Kulskåf .....             | Ball shell .....            | 662058-7            |                      |                                               |  |
| 12             | 1             | Fjäder .....              | Spring .....                | 657892-6            |                      |                                               |  |
| 13             | 1             | Fjäderhållare .....       | Spring retainer .....       | 662059-5            |                      |                                               |  |
| 14             | 1             | Dammtätning .....         | Dust seal .....             | 666916-2            |                      |                                               |  |
| 15             | 1             | Bricka .....              | Washer .....                | 667179-6            |                      |                                               |  |
| 16             | 1             | Backspärr .....           | Reverse lock .....          | 657887-6            |                      |                                               |  |
| 17             | 4             | Skruv .....               | Screw .....                 | 956553-2            | <del>191774</del>    |                                               |  |
| 18             | 1             | Dammskydd .....           | Dust cover .....            | 657889-2            |                      |                                               |  |
| 19             | 1             | Handgrepp .....           | Knob .....                  | 662068-6            |                      |                                               |  |
| 20             | 1             | Mutter .....              | Nut .....                   | 668433-6            | 4)                   |                                               |  |
| 21             | 1             | Hastighetsmätardrev ..... | Speedometer gear .....      | 380166-9            | M40 Ant kuggar 17    |                                               |  |
|                | 1             | Hastighetsmätardrev ..... | Speedometer gear .....      | 380305-3            | M41 Ant kuggar 19    |                                               |  |
| 22             | 1             | Tättningsring .....       | Seal ring .....             | 380192-5            |                      |                                               |  |
| 23             | 1             | Lagerhylsa .....          | Bearing cage .....          | 380435-8            | <del>380170</del>    |                                               |  |
| 24             | 1             | Tättningsring .....       | Seal ring .....             | 191117-1            |                      |                                               |  |
| 25             | 1             | Lösskruv .....            | Lock screw .....            | 191690-7            |                      |                                               |  |
| 26             | 1             | Kopparbricka .....        | Copper washer .....         | 11992-5             |                      |                                               |  |
| 27             | 4             | Skruv .....               | Screw .....                 | 956601-9            | <del>191717</del>    |                                               |  |
| 28             | 4             | Låsbricka .....           | Lock washer .....           | 940147-2            | <del>951700</del>    |                                               |  |
| 29             | 1             | Balk .....                | Member .....                | 669925-0            | <del>666976</del>    |                                               |  |
| 30             | 4             | Skruv .....               | Bolt .....                  | 955534-3            | <del>921840</del>    |                                               |  |
| 31             | 4             | Fjäderbricka .....        | Spring washer .....         | 940108-4            | <del>906992</del>    |                                               |  |
| 32             | 1             | Konsol .....              | Bracket .....               | 657163-2            | <del>657037</del>    |                                               |  |
| 33             | 2             | Skruv .....               | Bolt .....                  | 940114-2            |                      |                                               |  |
| 34             | 2             | Fjäderbricka .....        | Spring washer .....         | 940108-4            | <del>906992</del>    |                                               |  |
| 35             | 1             | Gummikudde .....          | Rubber cushion .....        | 657857-9            | M40                  |                                               |  |
|                | 1             | Gummikudde .....          | Rubber cushion .....        | 663605-4            | M41                  |                                               |  |
| 36             | 2             | Mutter .....              | Nut .....                   | 940157-1            | <del>921983</del>    |                                               |  |
| 37             | 2             | Fjäderbricka .....        | Spring washer .....         | 940110-0            | <del>906994</del>    |                                               |  |

1. Ch-9999 excl 9995.
2. Ch 9995, 10000-25499.
3. Ers av: 1 st 254379-1, 1 st 653014-1.
4. Ch 12163-.
5. Ch 25500-. Ers av: 1 st 254580-4, 1 st 254226-4, 6 st 940135-7, 1 st 380648-6, 1 st 380231-1, 1 st 656553-5, 1 st 380135-4.

| Grupp<br>Group |               | 4                  |                           | P 180 (B18)         |                                                | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
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| Sida<br>Page   |               | 14                 |                           | Utgåva<br>Issue     |                                                | 5                                             |  |
|                |               | Växellåda          |                           | Gearbox             |                                                |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning          | Description               | Det. nr<br>Part No. | Anmärkning<br>Notes                            |                                               |  |
| 38             | 1             | Överväxel .....    | Overdrive .....           | 254247-0            | 1,2,4<br>3,4<br>5) } Alt<br><del>254383-</del> |                                               |  |
|                | 1             | Överväxel .....    | Overdrive .....           | 254411-2            |                                                |                                               |  |
|                | 1             | Överväxel .....    | Overdrive .....           | 254524-2            |                                                |                                               |  |
|                |               | . Det, se sida 24  | . Components, see page 24 |                     |                                                |                                               |  |
| 39             | 1             | Packning .....     | Gasket .....              | 380186-7            |                                                |                                               |  |
| 40             | 1             | Låsring .....      | Lock ring .....           | 380226-1            | Se sida 16                                     |                                               |  |
| 41             | 2             | Strömbrytare ..... | Switch .....              | 662292-2            |                                                |                                               |  |
| 42             | 1             | Kullager .....     | Ball bearing .....        | 11009-8             |                                                |                                               |  |
| 43             | 1             | Mellanfläns .....  | Spacer flange .....       |                     |                                                |                                               |  |

1. Märkt: Auto Transm nr 32/3051.

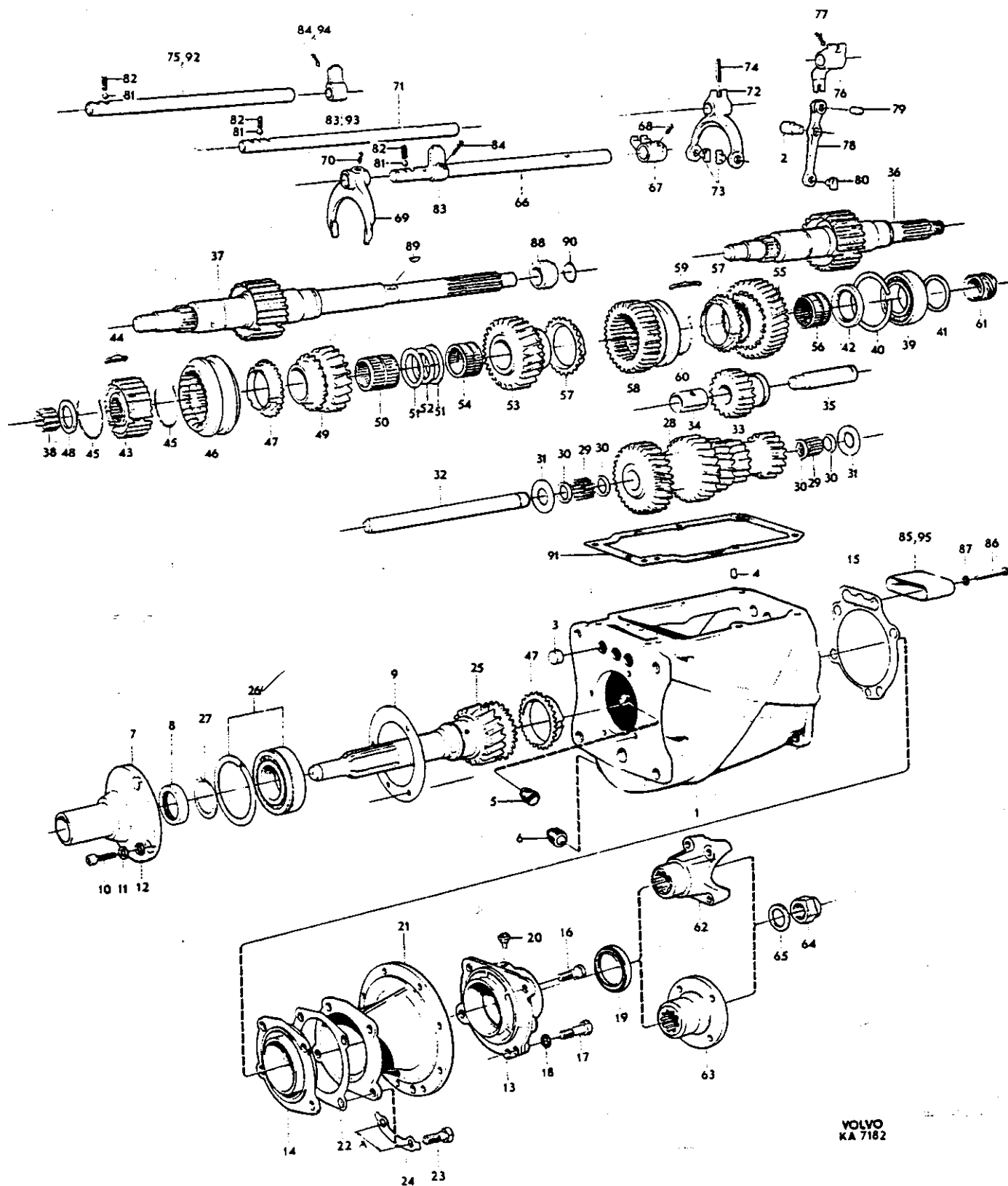
2. Ers av: 1 st 254524-2, 1 st 380608-0.

3. Märkt: Auto Transm nr 32/3325.

4. Ch-9999 excl 9995.

5. Ch 10000- incl 9995.

1. Märkt: Auto Transm nr 32/3051.
2. Ers av: 1 st 254524-2, 1 st 380608-0.
3. Märkt: Auto Transm nr 32/3325.
4. Ch-9999 excl 9995.
5. Ch 10000- incl 9995.



| Grupp<br>Group |               | 4      |        |                 |        |           | P 180 (B18)               |                           |                     | VOLVO       |         |  |                                      |  |
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| Sida<br>Page   |               | 16     |        | Utgåva<br>Issue |        | 10        |                           | Växellåda                 |                     |             | Gearbox |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |                 |        | Benämning | Description               | Det. nr<br>Part No.       | Anmärkning<br>Notes |             |         |  |                                      |  |
|                | 254225        | 254379 | 254211 | 254575          | 254580 |           |                           |                           |                     |             |         |  |                                      |  |
|                | 1             |        |        | M41             |        |           | Växellåda .....           | Gearbox .....             | 254225-6            |             |         |  |                                      |  |
|                |               | 1      |        |                 |        |           | Växellåda .....           | Gearbox .....             | 254379-1            |             |         |  |                                      |  |
|                |               |        | 1      |                 |        |           | Växellåda .....           | Gearbox .....             | 254211-6            |             |         |  |                                      |  |
|                |               |        |        | 1               |        |           | Växellåda .....           | Gearbox .....             | 254575-4            |             |         |  |                                      |  |
|                |               |        |        |                 | 1      |           | Växellåda .....           | Gearbox .....             | 254580-4            |             |         |  |                                      |  |
| 1              | 1             | 1      |        | 1               |        |           | . Hus .....               | . Housing .....           | 380329-3            |             |         |  |                                      |  |
|                |               |        | 1      |                 |        |           | . Hus .....               | . Housing .....           | 380227-9            |             |         |  |                                      |  |
|                |               |        |        |                 | 1      |           | . Hus .....               | . Housing .....           | 380610-6            |             |         |  |                                      |  |
| 2              | 1             | 1      | 1      |                 | 1      |           | . . Lagertapp .....       | . . Bearing pin .....     | 656517-0            |             |         |  |                                      |  |
| 3              | 3             | 3      | 3      | 3               | 3      |           | . . Hattplugg .....       | . . Plug .....            | 191496-9            |             |         |  |                                      |  |
| 4              | 2             | 2      | 2      | 2               | 2      |           | . . Pinne .....           | . . Pin .....             | 191529-7            |             |         |  |                                      |  |
| 5              | 1             | 1      | 1      | 1               | 1      |           | . Propp .....             | . Plug .....              | 952358-0            |             |         |  |                                      |  |
| 6              | 1             | 1      | 1      | 1               | 1      |           | . Propp .....             | . Plug .....              | 951901-8            |             |         |  |                                      |  |
| 7              | 1             | 1      | 1      | 1               | 1      |           | . Lock .....              | . Cover .....             | 380190-9            |             |         |  |                                      |  |
| 8              | 1             | 1      | 1      | 1               | 1      |           | . Tättningsring .....     | . Seal ring .....         | 191685-7            |             |         |  |                                      |  |
| 9              | 1             | 1      | 1      | 1               | 1      |           | . Packning .....          | . Gasket .....            | 656505-5            |             |         |  |                                      |  |
| 10             | 3             |        | 3      |                 |        |           | . Skruv .....             | . Screw .....             | 956554-0            | 1) 191700-  |         |  |                                      |  |
|                | 3             | 3      | 3      |                 |        |           | . Skruv .....             | . Screw .....             | 192622-9            | 2)          |         |  |                                      |  |
|                |               |        |        | 3               | 3      |           | . Skruv .....             | . Screw .....             | 192622-9            |             |         |  |                                      |  |
| 11             | 3             |        | 3      |                 |        |           | . Bricka .....            | . Washer .....            | 61947-8             | 1)          |         |  |                                      |  |
| 12             | 3             | 3      | 3      | 3               | 3      |           | . Gummiring .....         | . Rubber ring .....       | 380381-4            | 2)          |         |  |                                      |  |
| 13             | 1             | 1      |        |                 |        |           | . Lock .....              | . Cover .....             | 380127-1            |             |         |  |                                      |  |
|                |               |        |        | 1               | 1      |           | . Lock .....              | . Cover .....             | 380448-1            |             |         |  |                                      |  |
| 14             |               |        | 1      |                 |        |           | . Lagerhylsa .....        | . Bearing cage .....      | 380425-9            | -380182     |         |  |                                      |  |
| 15             | 1             | 1      | 1      |                 |        |           | . Packning .....          | . Gasket .....            | 380128-9            |             |         |  |                                      |  |
|                |               |        |        | 1               | 1      |           | . Packning .....          | . Gasket .....            | 380616-3            |             |         |  |                                      |  |
| 16             | 3             | 3      |        | 3               | 3      |           | . Skruv .....             | . Screw .....             | 955534-3            | 1 = 19      |         |  |                                      |  |
| 17             | 1             | 1      |        | 1               | 1      |           | . Skruv .....             | . Screw .....             | 941939-1            | 1 = 28,6    |         |  |                                      |  |
| 18             | 4             | 4      |        | 4               | 4      |           | . Kopparpackning .....    | . Copper packing .....    | 18651-0             |             |         |  |                                      |  |
| 19             | 1             | 1      |        |                 |        |           | . Tättningsring .....     | . Seal ring .....         | 19933-1             |             |         |  |                                      |  |
|                |               |        |        | 1               | 1      |           | . Tättningsring .....     | . Seal ring .....         | 942350-0            |             |         |  |                                      |  |
|                |               |        | 1      |                 |        |           | . Tättningsring .....     | . Seal ring .....         | 380295-6            |             |         |  |                                      |  |
| 20             | 1             | 1      |        | 1               | 1      |           | . Luftningsnippel .....   | . Air-venting nipple ..   | 380211-3            |             |         |  |                                      |  |
| 21             |               |        | 1      |                 |        |           | . Mellanfläns .....       | . Intermediary flange ..  | 380434-1            | -380183-    |         |  |                                      |  |
| 22             |               |        | 1      |                 |        |           | . Packning .....          | . Gasket .....            | 380446-5            | -380185-    |         |  |                                      |  |
| 23             |               |        | 4      |                 |        |           | . Skruv .....             | . Screw .....             | 955535-0            |             |         |  |                                      |  |
| 24             |               |        | 1      |                 |        |           | . Lösbricka .....         | . Lock washer .....       | 380379-8            | A = 55,2    |         |  |                                      |  |
|                |               |        | 1      |                 |        |           | . Lösbricka .....         | . Lock washer .....       | 380380-6            | A = 68,7    |         |  |                                      |  |
| 25             | 1             | 1      | 1      | 1               | 1      |           | . Ingående axel .....     | . Main drive pinion ..... | 380136-2            |             |         |  |                                      |  |
| 26             | 1             | 1      | 1      | 1               | 1      |           | . Kullager .....          | . Ball bearing .....      | 11145-0             | SKF-6207ZNR |         |  |                                      |  |
| 27             | 1             | 1      | 1      | 1               | 1      |           | . Låsring, tj = 2,0 ..... | . Snap ring, Th = 2.0 ..  | 190737-7            |             |         |  |                                      |  |
|                |               |        |        |                 |        |           | . tj = 2,1 .....          | . Th = 2.1 ..             | 190814-4            | Alt         |         |  |                                      |  |
|                |               |        |        |                 |        |           | . tj = 2,2 .....          | . Th = 2.2 ..             | 190815-1            |             |         |  |                                      |  |
|                |               |        |        |                 |        |           | . tj = 2,3 .....          | . Th = 2.3 ..             | 191105-6            |             |         |  |                                      |  |
| 28             | 1             | 1      | 1      | 1               |        |           | . Kugghjul .....          | . Gear .....              | 380172-7            |             |         |  |                                      |  |
|                |               |        |        |                 | 1      |           | . Kugghjul .....          | . Gear .....              | 380621-3            |             |         |  |                                      |  |

1. M40 (254225) M41 (254211) -300100.  
2. M40 (254225) M41 (254211) 300101-.

| Grupp<br>Group |               | 4         |        |                 |        |                                    | P 180 (B18)                            |                     |                          | VOLVO                                |  |
|----------------|---------------|-----------|--------|-----------------|--------|------------------------------------|----------------------------------------|---------------------|--------------------------|--------------------------------------|--|
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|                |               | Växellåda |        |                 |        |                                    | Gearbox                                |                     |                          |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. |           |        |                 |        | Benämning                          | Description                            | Det. nr<br>Part No. | Anmärkning<br>Notes      |                                      |  |
|                | 254225        | 254379    | 254211 | 254575          | 254580 |                                    |                                        |                     |                          |                                      |  |
| 29             | 48            | 48        | 48     | 48              | 48     | . Rulle .....                      | . Roller .....                         | 19567-7             | SKF: 2,5 x 19,8          |                                      |  |
| 30             | 4             | 4         | 4      | 4               | 4      | . Distansring .....                | . Spacer ring .....                    | 87176-4             |                          |                                      |  |
| 31             | 2             | 2         | 2      | 2               | 2      | . Tryckbricka .....                | . Thrust washer .....                  | 656551-9            |                          |                                      |  |
| 32             | 1             | 1         | 1      | 1               | 1      | . Mellanaxel .....                 | . Countershaft .....                   | 380157-8            |                          |                                      |  |
| 33             | 1             | 1         | 1      | 1               | 1      | . Backhjul .....                   | . Reverse gear .....                   | 380366-5            |                          |                                      |  |
|                |               |           |        |                 | 1      | . Backhjul .....                   | . Reverse gear .....                   | 380613-0            |                          |                                      |  |
| 34             | 1             | 1         | 1      | 1               | 1      | . Bussning .....                   | . Bushing .....                        | S E S               |                          |                                      |  |
| 35             | 1             | 1         | 1      | 1               | 1      | . Axel .....                       | . Shaft .....                          | 656512-1            |                          |                                      |  |
|                |               |           |        |                 | 1      | . Axel .....                       | . Shaft .....                          | 380615-5            |                          |                                      |  |
| 36             | 1             | 1         |        |                 | 1      | . Huvudaxel .....                  | . Main shaft .....                     | 380137-0            |                          |                                      |  |
|                |               |           |        |                 | 1      | . Huvudaxel .....                  | . Main shaft .....                     | 380447-5            |                          |                                      |  |
| 37             |               |           | 1      |                 |        | . Huvudaxel .....                  | . Main shaft .....                     | 380184-2            |                          |                                      |  |
| 38             | 14            | 14        | 14     | 14              | 14     | . Rulle .....                      | . Roller .....                         | 181120-7            | SKF: 228718<br>SKF: 6206 |                                      |  |
| 39             | 1             | 1         | 1      |                 | 1      | . Kullager .....                   | . Ball bearing .....                   | 11013-0             |                          |                                      |  |
|                |               |           |        |                 | 1      | . Kullager .....                   | . Ball bearing .....                   | 11024-7             |                          |                                      |  |
| 40             | 1             | 1         | 1      |                 |        | . Låsring, tj = 2,0 .....          | . Snap ring, Th = 2.0 .....            | 914533-5            | Alt                      |                                      |  |
|                |               |           |        |                 |        | tj = 2,1 .....                     | Th = 2.1 .....                         | 190738-5            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,2 .....                     | Th = 2.2 .....                         | 190739-3            |                          |                                      |  |
|                |               |           |        | 1               | 1      | . Låsring, tj = 2,5 .....          | . Snap ring, Th = 2.5 .....            | 914537-6            | Alt                      |                                      |  |
|                |               |           |        |                 |        | tj = 2,6 .....                     | Th = 2.6 .....                         | 942339-4            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,7 .....                     | Th = 2.7 .....                         | 942340-1            |                          |                                      |  |
| 41             |               |           | 1      |                 |        | . Låsring, tj = 2,0 .....          | . Snap ring, Th = 2.0 .....            | 190684-1            | Alt                      |                                      |  |
|                |               |           |        |                 |        | tj = 2,1 .....                     | Th = 2.1 .....                         | 190685-8            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,15 .....                    | Th = 2.15 .....                        | 190686-6            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,25 .....                    | Th = 2.25 .....                        | 190687-4            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,3 .....                     | Th = 2.3 .....                         | 190688-2            |                          |                                      |  |
| 42             | 1             | 1         | 1      | 1               | 1      | . Distansring .....                | . Spacer ring .....                    | 380175-0            | Alt                      |                                      |  |
| 43             | 1             | 1         | 1      | 1               | 1      | . Synkroniseringsnav, 3-4-an ..... | . Synchronising hub, 3rd and 4th ..... | 380138-8            |                          |                                      |  |
| 44             | 3             | 3         | 3      | 3               | 3      | . Medbringare .....                | . Locating key .....                   | 656514-7            |                          |                                      |  |
| 45             | 2             | 2         | 2      | 2               | 2      | . Fjäddering .....                 | . Clamping ring .....                  | 86713-5             |                          |                                      |  |
| 46             | 1             | 1         | 1      | 1               | 1      | . Kopplingshylsa .....             | . Engaging sleeve .....                | 656518-8            |                          |                                      |  |
| 47             | 2             | 2         | 2      | 2               | 2      | . Synkroniseringskona .....        | . Synchronising cone .....             | 656138-5            |                          |                                      |  |
| 48             | 1             | 1         | 1      | 1               | 1      | . Låsring, tj = 2,0 .....          | . Snap ring, Th = 2.0 .....            | 191497-7            |                          | Alt                                  |  |
|                |               |           |        |                 |        | tj = 2,1 .....                     | Th = 2.1 .....                         | 191498-5            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,2 .....                     | Th = 2.2 .....                         | 191499-3            |                          |                                      |  |
| 49             | 1             | 1         | 1      | 1               | 1      | . Kugghjul, 3-an .....             | . Gear, 3rd .....                      | 380216-2            |                          | Alt                                  |  |
|                |               |           |        |                 | 1      | . Kugghjul, 3-an .....             | . Gear, 3rd .....                      | 380619-7            |                          |                                      |  |
| 50             | 1             | 1         | 1      | 1               | 1      | . Nållager .....                   | . Needle bearing .....                 | 181331-0            |                          |                                      |  |
| 51             | 2             | 2         | 2      | 2               | 2      | . Distansring .....                | . Spacer ring .....                    | 380143-8            |                          |                                      |  |
| 52             | 1             | 1         | 1      | 1               | 1      | . Låsring, tj = 2,55 .....         | . Snap ring, Th = 2.55 .....           | 191493-6            | Alt                      |                                      |  |
|                |               |           |        |                 |        | tj = 2,65 .....                    | Th = 2.65 .....                        | 191494-4            |                          |                                      |  |
|                |               |           |        |                 |        | tj = 2,75 .....                    | Th = 2.75 .....                        | 191495-1            |                          |                                      |  |
| 53             | 1             | 1         | 1      | 1               | 1      | . Kugghjul, 2-an .....             | . Gear, 2nd .....                      | 380218-8            |                          |                                      |  |
|                |               |           |        |                 | 1      | . Kugghjul, 2-an .....             | . Gear, 2nd .....                      | 380174-3            |                          |                                      |  |
| 54             | 1             | 1         | 1      | 1               | 1      | . Nållager .....                   | . Needle bearing .....                 | 181330-2            |                          |                                      |  |
| 55             | 1             | 1         | 1      | 1               | 1      | . Kugghjul, 1-an .....             | . Gear, 1st .....                      | 380217-0            |                          |                                      |  |
|                |               |           |        |                 | 1      | . Kugghjul, 1-an .....             | . Gear, 1st .....                      | 380150-3            |                          |                                      |  |

| Grupp<br>Group |               | 4      |        |                 |        |                            | P 180 (B18)                   |                     | VOLVO               |         |  |                                      |  |
|----------------|---------------|--------|--------|-----------------|--------|----------------------------|-------------------------------|---------------------|---------------------|---------|--|--------------------------------------|--|
| Sida<br>Page   |               | 20     |        | Utgåva<br>Issue |        | 10                         |                               | Växellåda           |                     | Gearbox |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |                 |        | Benämning                  | Description                   | Det. nr<br>Part No. | Anmärkning<br>Notes |         |  |                                      |  |
|                | 254225        | 254379 | 254211 | 254575          | 254580 |                            |                               |                     |                     |         |  |                                      |  |
| 56             | 1             | 1      | 1      | 1               |        | Nållager .....             | Needle bearing .....          | 181330-2            |                     |         |  |                                      |  |
| 57             | 2             | 2      | 2      | 2               | 2      | Synkroniseringskona .....  | Synchronising cone .....      | 656138-5            |                     |         |  |                                      |  |
| 58             | 1             | 1      | 1      | 1               | 1      | Kopplingshylsa .....       | Engaging sleeve .....         | 380142-0            |                     |         |  |                                      |  |
| 59             | 3             | 3      | 3      | 3               | 3      | Medbringare .....          | Locating key .....            | 380141-2            |                     |         |  |                                      |  |
| 60             | 2             | 2      | 2      | 2               | 2      | Fjäddering .....           | Clamping ring .....           | 86713-5             |                     |         |  |                                      |  |
| 61             | 1             | 1      |        |                 |        | Hastighetsmätardrev .....  | Speedometer gear .....        | 380159-4            |                     |         |  |                                      |  |
|                |               |        | 1      |                 |        | Hastighetsmätardrev .....  | Speedometer gear .....        | 380304-6            |                     |         |  |                                      |  |
|                |               |        |        | 1               | 1      | Hastighetsmätardrev .....  | Speedometer gear .....        | 380449-9            |                     |         |  |                                      |  |
| 62             | 1             |        |        |                 |        | Medbringare .....          | Companion .....               | 653014-1            |                     |         |  |                                      |  |
| 63             |               | 1      |        |                 |        | Medbringare .....          | Companion .....               | 87614-4             |                     |         |  |                                      |  |
|                |               |        | 1      |                 |        | Medbringare .....          | Companion .....               |                     | Se sida 28          |         |  |                                      |  |
|                |               |        |        | 1               | 1      | Medbringare .....          | Companion .....               | 384281-2            |                     |         |  |                                      |  |
| 64             | 1             | 1      |        |                 |        | Mutter .....               | Nut .....                     | 950428-3            |                     |         |  |                                      |  |
|                |               |        | 1      |                 |        | Mutter .....               | Nut .....                     |                     | Se sida 28          |         |  |                                      |  |
|                |               |        |        | 1               | 1      | Mutter .....               | Nut .....                     | 88726-5             |                     |         |  |                                      |  |
| 65             | 1             | 1      |        |                 |        | Bricka .....               | Washer .....                  | 955900-6            |                     |         |  |                                      |  |
|                |               |        | 1      |                 |        | Bricka .....               | Washer .....                  |                     | Se sida 28          |         |  |                                      |  |
|                |               |        |        | 1               | 1      | Bricka .....               | Washer .....                  | 80513-5             |                     |         |  |                                      |  |
| 66             | 1             | 1      | 1      | 1               | 1      | Skiftaxel, 3-4-an .....    | Shift rail, 3rd and 4th ..... | 380240-2            |                     |         |  |                                      |  |
| 67             | 1             | 1      | 1      | 1               | 1      | Medbringare .....          | Companion .....               | 380133-9            |                     |         |  |                                      |  |
| 68             | 1             | 1      | 1      | 1               | 1      | Låsskruv .....             | Lock screw .....              | 656553-5            |                     |         |  |                                      |  |
| 69             | 1             | 1      | 1      | 1               | 1      | Skiftgaffel, 3-4-an .....  | Shift fork, 3rd and 4th ..... | 656537-8            |                     |         |  |                                      |  |
| 70             | 1             | 1      | 1      | 1               | 1      | Låsskruv .....             | Lock screw .....              | 656553-5            |                     |         |  |                                      |  |
| 71             | 1             | 1      | 1      | 1               | 1      | Skiftaxel, 1-2-an .....    | Shift rail, 1st and 2nd ..... | 380131-3            |                     |         |  |                                      |  |
| 72             | 1             | 1      | 1      | 1               | 1      | Skiftgaffel, 1-2-an .....  | Shift fork, 1st and 2nd ..... | 380132-1            |                     |         |  |                                      |  |
| 73             | 2             | 2      | 2      | 2               | 2      | Medbringartapp .....       | Locating key .....            | 656549-3            |                     |         |  |                                      |  |
| 74             | 1             | 1      | 1      | 1               | 1      | Spännstift .....           | Tensioner pin .....           | 951965-3            |                     |         |  |                                      |  |
| 75             | 1             | 1      | 1      | 1               |        | Skiftaxel, backväxel ..... | Shift rail, reverse .....     | 380231-1            |                     |         |  |                                      |  |
|                |               |        |        |                 | 1      | Skiftaxel, backväxel ..... | Shift rail, reverse .....     | 656535-2            | 1)                  |         |  |                                      |  |
| 76             | 1             | 1      | 1      | 1               | 1      | Skiftgaffel .....          | Shift fork .....              | 380134-7            |                     |         |  |                                      |  |
| 77             | 1             | 1      | 1      | 1               | 1      | Låsskruv .....             | Lock screw .....              | 656553-5            |                     |         |  |                                      |  |
| 78             | 1             | 1      | 1      | 1               | 1      | Hövarm .....               | Lever .....                   | 380622-1            | <del>656539</del>   |         |  |                                      |  |
| 79             | 1             | 1      | 1      | 1               | 1      | Pinne .....                | Pin .....                     | 950542-1            |                     |         |  |                                      |  |
| 80             | 1             | 1      | 1      | 1               | 1      | Medbringare .....          | Companion .....               | 656549-3            |                     |         |  |                                      |  |
| 81             | 3             | 3      | 3      | 3               | 3      | Låskula .....              | Interlock ball .....          | 67089-3             |                     |         |  |                                      |  |
| 82             | 3             | 3      | 3      | 3               | 3      | Fjäder .....               | Spring .....                  | 87972-6             |                     |         |  |                                      |  |
| 83             | 1             | 1      | 2      |                 |        | Medbringare .....          | Companion .....               | 380220-4            |                     |         |  |                                      |  |
|                |               |        |        |                 | 1      | Medbringare .....          | Companion .....               | 380648-6            |                     |         |  |                                      |  |
| 84             | 1             | 1      | 2      | 1               |        | Låsskruv .....             | Lock screw .....              | 656553-5            |                     |         |  |                                      |  |
| 85             | 1             | 1      | 1      | 1               |        | Skyddskåpa .....           | Cover .....                   | 380135-4            |                     |         |  |                                      |  |
|                |               |        |        |                 | 1      | Skyddskåpa .....           | Cover .....                   | 380368-1            | 2)                  |         |  |                                      |  |
| 86             | 2             | 2      |        |                 |        | Skruv .....                | Screw .....                   | 950052-1            | 3)                  |         |  |                                      |  |
|                | 2             | 2      | 2      | 2               | 2      | Skruv .....                | Screw .....                   | 950256-8            | 4)                  |         |  |                                      |  |
| 87             | 2             |        | 2      |                 |        | Kopparpackning .....       | Copper packing .....          | 190990-2            | 3)                  |         |  |                                      |  |
| 88             |               |        | 1      |                 |        | Kam .....                  | Cam .....                     | 380398-8            |                     |         |  |                                      |  |

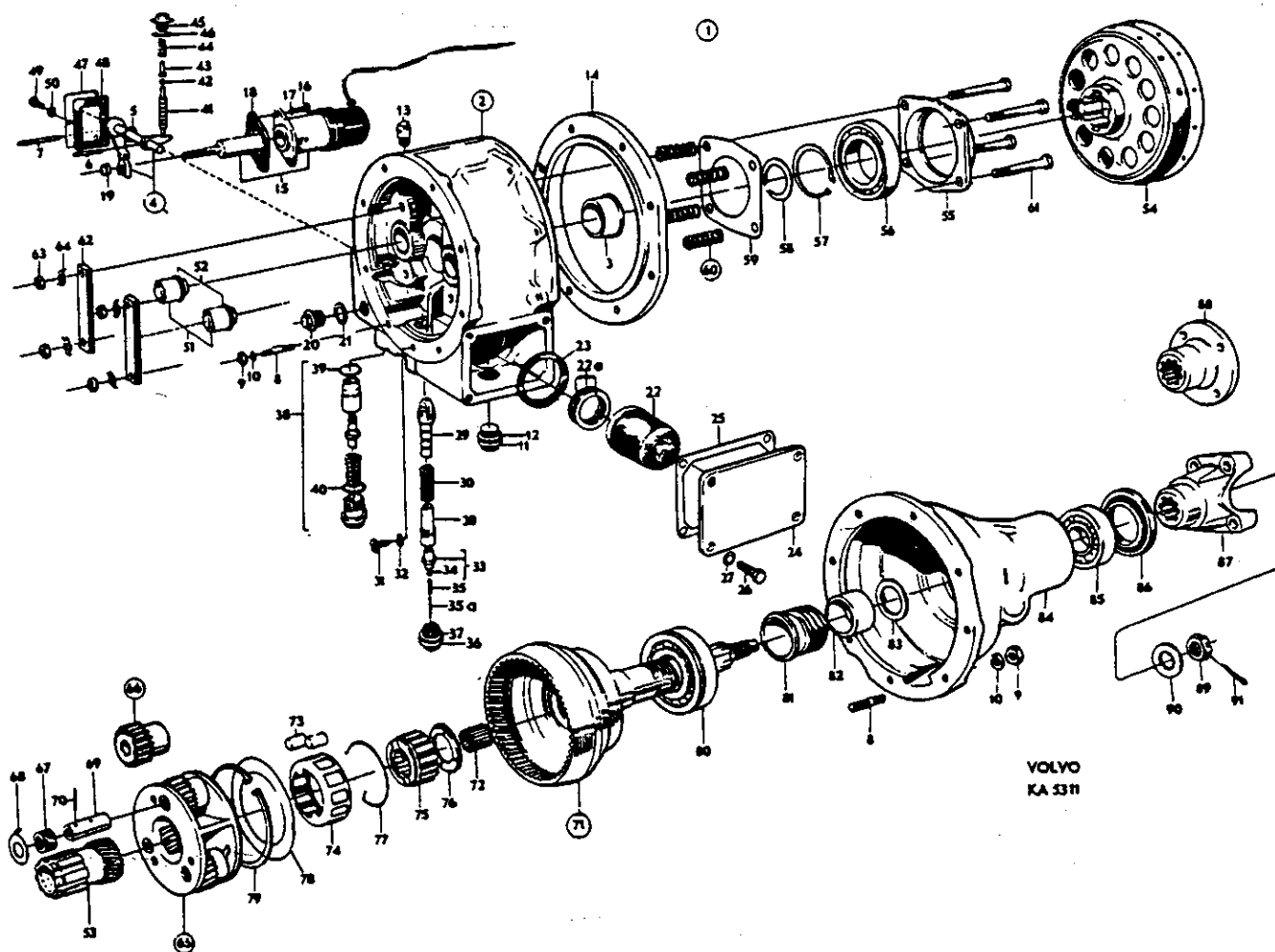
1. Ers av: 1 st 380231-1.

2. Ers av: 1 st 380135-4.

3. M40 (254225) M41 (254211) -166091.

4. M40 (254225) M41 (254211) 166092-.

| Grupp<br>Group |               | 4      |        | P 180 (B18)     |        |                           |                           |                      |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|--------|--------|-----------------|--------|---------------------------|---------------------------|----------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page   |               | 22     |        | Utgåva<br>Issue |        | 11                        |                           | Växellåda<br>Gearbox |                     |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |                 |        | Benämning                 | Description               | Del. nr<br>Part No.  | Anmärkning<br>Notes |                                               |  |
|                | 254225        | 254379 | 254211 | 254575          | 254580 |                           |                           |                      |                     |                                               |  |
| 89             |               |        |        | 1               |        | . Kil .....               | . Key .....               | 191882-0             | <del>380161</del>   |                                               |  |
| 90             |               |        |        | 1               |        | . Låsring .....           | . Circlip .....           | 380222-0             |                     |                                               |  |
| 91             | 1             | 1      | 1      | 1               | 1      | . Packning .....          | . Packing ..... 5         | 381107-2             |                     |                                               |  |
| 92             |               |        |        |                 | 1      | Skiftaxel, backväxel .... | Shift rail, reverse ..... | 380231-1             |                     |                                               |  |
| 93             |               |        |        |                 | 1      | Medbringare .....         | Companion .....           | 380648-6             |                     |                                               |  |
| 94             |               |        |        |                 | 1      | Låsskruv .....            | Lock screw .....          | 656553-5             |                     |                                               |  |
| 95             |               |        |        |                 | 1      | Skyddskåpa .....          | Cover .....               | 380135-4             |                     |                                               |  |



VOLVO  
KA 5311

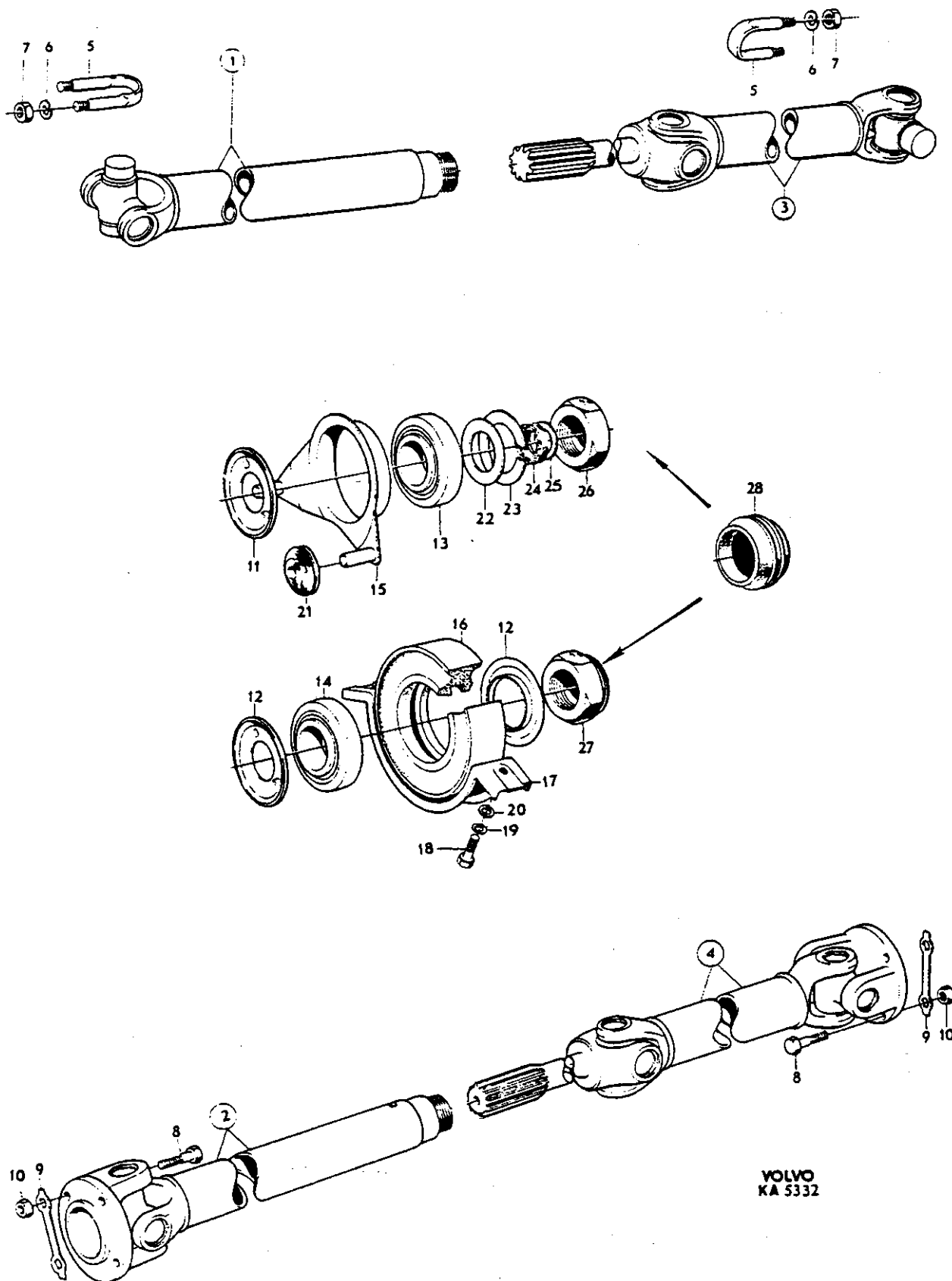
| Grupp<br>Group |               | 4      |        | P 180 (B18)                     |                                   |                     | VOLVO               |                                      |  |
|----------------|---------------|--------|--------|---------------------------------|-----------------------------------|---------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |               | 24     |        | Utgåva<br>Issue                 |                                   | 11                  |                     | Reservdelskatalog<br>Parts catalogue |  |
|                |               |        |        | Övertvåxel                      |                                   | Overdrive           |                     |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        | Benämning                       | Description                       | Def. nr<br>Part No. | Anmärkning<br>Notes |                                      |  |
|                | 254247        | 254524 | 254411 |                                 |                                   |                     |                     |                                      |  |
| 1              | 1             |        |        | Övertvåxel .....                | Overdrive .....                   | 254247-0            |                     |                                      |  |
|                |               | 1      |        | Övertvåxel .....                | Overdrive .....                   | 254524-2            | <del>254383</del>   |                                      |  |
|                |               |        | 1      | Övertvåxel .....                | Overdrive .....                   | 254411-2            |                     |                                      |  |
| 2              | 1             |        |        | . Hus .....                     | . Housing .....                   | 380250-1            | 1)                  |                                      |  |
|                |               | 1      | 1      | . Hus .....                     | . Housing .....                   | 380420-0            |                     |                                      |  |
| 3              | 1             | 1      | 1      | . . Bussning .....              | . . Bushing .....                 | 380403-6            | <del>380395</del>   |                                      |  |
| 4              | 1             | 1      | 1      | . . Håvann .....                | . . Lever .....                   | 380249-3            |                     |                                      |  |
| 5              | 1             | 1      | 1      | . . . Gummiring .....           | . . . Grommet .....               | 380291-5            |                     |                                      |  |
| 6              | 1             | 1      | 1      | . . . Låspinne .....            | . . . Lock pin .....              | 380320-2            | l = 5/8"            |                                      |  |
| 7              | 1             | 1      | 1      | . . . Låspinne .....            | . . . Lock pin .....              | 380324-4            | l = 3/4"            |                                      |  |
| 8              | 1             | 1      | 1      | . . Pinnskruv .....             | . . Stud .....                    | 380297-2            | l = 28              |                                      |  |
|                | 7             | 7      | 7      | . . Pinnskruv .....             | . . Stud .....                    | 380294-9            | l = 30              |                                      |  |
|                | 2             | 2      | 2      | . . Pinnskruv .....             | . . Stud .....                    | 380296-4            | l = 36              |                                      |  |
|                | 6             | 6      | 6      | . . Pinnskruv .....             | . . Stud .....                    | 380293-1            | l = 40              |                                      |  |
| 9              | 16            | 16     | 16     | . Mutter .....                  | . Nut .....                       | 955846-1            | <del>921780</del>   |                                      |  |
| 10             | 16            | 16     | 16     | . Fjäderbricka .....            | . Spring washer .....             | 955920-4            | <del>906988</del>   |                                      |  |
| 11             | 1             | 1      | 1      | . Propp .....                   | . Plug .....                      | 380282-4            |                     |                                      |  |
| 12             | 1             | 1      | 1      | . Kopparpackning .....          | . Copper packing .....            | 18820-1             |                     |                                      |  |
| 13             | 1             | 1      | 1      | . Luftningsnippel .....         | . Air-venting nipple .....        | 380260-0            |                     |                                      |  |
| 14             | 1             | 1      | 1      | . Bromsring .....               | . Brake ring .....                | 380258-4            |                     |                                      |  |
| 15             | 1             | 1      | 1      | . Solenoid .....                | . Solenoid .....                  | 380617-1            | <del>065264</del>   |                                      |  |
| 16             | 2             | 2      | 2      | . Skruv .....                   | . Screw .....                     | 380301-2            |                     |                                      |  |
| 17             | 2             | 2      | 2      | . Låsbricka .....               | . Lock washer .....               | 955946-9            | <del>951693</del>   |                                      |  |
| 18             | 1             | 1      | 1      | . Packning .....                | . Packing .....                   | 380351-7            |                     |                                      |  |
| 19             | 1             | 1      | 1      | . Justermutter .....            | . Adjuster nut .....              | 380286-5            |                     |                                      |  |
| 20             | 1             | 1      | 1      | . Propp .....                   | . Plug .....                      | 380439-0            | <del>380283</del>   |                                      |  |
| 21             | 1             | 1      | 1      | . Fiberpackning .....           | . Fibre packing .....             | 380292-3            |                     |                                      |  |
| 22             | 1             | 1      | 1      | . Oljesil .....                 | . Oil strainer .....              | 380274-1            | 2)                  |                                      |  |
|                | 1             | 1      | 1      | . Oljesil .....                 | . Oil strainer .....              | 380440-8            | Sen utf             |                                      |  |
| 22a            | 1             | 1      | 1      | . Plastbrickssats, magnetisk .. | . Plastic washer kit, magnetic .. | 380441-6            |                     |                                      |  |
| 23             | 1             | 1      | 1      | . Packning .....                | . Gasket .....                    | 380280-8            |                     |                                      |  |
| 24             | 1             | 1      | 1      | . Lock .....                    | . Cover .....                     | 380276-6            |                     |                                      |  |
| 25             | 1             | 1      | 1      | . Packning .....                | . Gasket .....                    | 380277-4            |                     |                                      |  |
| 26             | 4             | 4      | 4      | . Skruv .....                   | . Screw .....                     | 955638-2            |                     |                                      |  |
| 27             | 4             | 4      | 4      | . Låsbricka .....               | . Lock washer .....               | 951696-4            |                     |                                      |  |
| 28             | 1             | 1      | 1      | . Hylsa .....                   | . Sleeve .....                    | 380270-9            |                     |                                      |  |
| 29             | 1             | 1      | 1      | . Kolv .....                    | . Piston .....                    | 380243-6            |                     |                                      |  |
| 30             | 1             | 1      | 1      | . Fjäder .....                  | . Spring .....                    | 380255-0            |                     |                                      |  |
| 31             | 1             | 1      | 1      | . Låsskruv .....                | . Lock screw .....                | 380263-4            |                     |                                      |  |
| 32             | 1             |        |        | . Fjäderbricka .....            | . Spring washer .....             | 955920-4            | <del>906988</del>   |                                      |  |
|                |               | 1      | 1      | . Bricka .....                  | . Washer .....                    | 955892-5            | <del>906823</del>   |                                      |  |
| 33             | 1             | 1      | 1      | . Hylsa .....                   | . Sleeve .....                    | 380262-6            |                     |                                      |  |
| 34             | 1             | 1      | 1      | . Kula .....                    | . Ball .....                      | 190611-4            |                     |                                      |  |
| 35             | 1             |        |        | . Fjäder .....                  | . Spring .....                    | 380254-3            |                     |                                      |  |
|                |               | 1      | 1      | . Fjäder .....                  | . Spring .....                    | 380416-8            |                     |                                      |  |
| 35a            |               |        | 1      | . Styrpinne .....               | . Guide pin .....                 | 907181-2            |                     |                                      |  |
| 36             | 1             |        |        | . Propp .....                   | . Plug .....                      | 380278-2            | 3)                  |                                      |  |
|                |               | 1      | 1      | . Propp .....                   | . Plug .....                      | 380436-6            |                     |                                      |  |

1. Ers av 1 st 380415, 1 st 380416, 1 st 380420.
2. Tid utf. Lagerföres ej. Ers av 1 st 380440-8, 1 st 380441-6.
3. Ers av: 1 st 380416-8, 1 st 380436-6.

| Grupp<br>Group |               |        |        | 4                      |                        | P 180(B18)          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
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| Sida<br>Page   |               | 26     |        | Utgåva<br>Issue        |                        | 10                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Överväxel<br>Overdrive                        |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        | Benämning              | Description            | Del. nr<br>Part No. | Anmärkning<br>Notes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         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|                | 254247        | 254383 | 254411 |                        |                        |                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             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| 37             | 1             | 1      | 1      | . Kopparpackning ..... | . Copper packing ..... | 18820-1             | 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1. Ers av 1 st 380411-9, 1 st 380413-5, 1 st 380414-3.

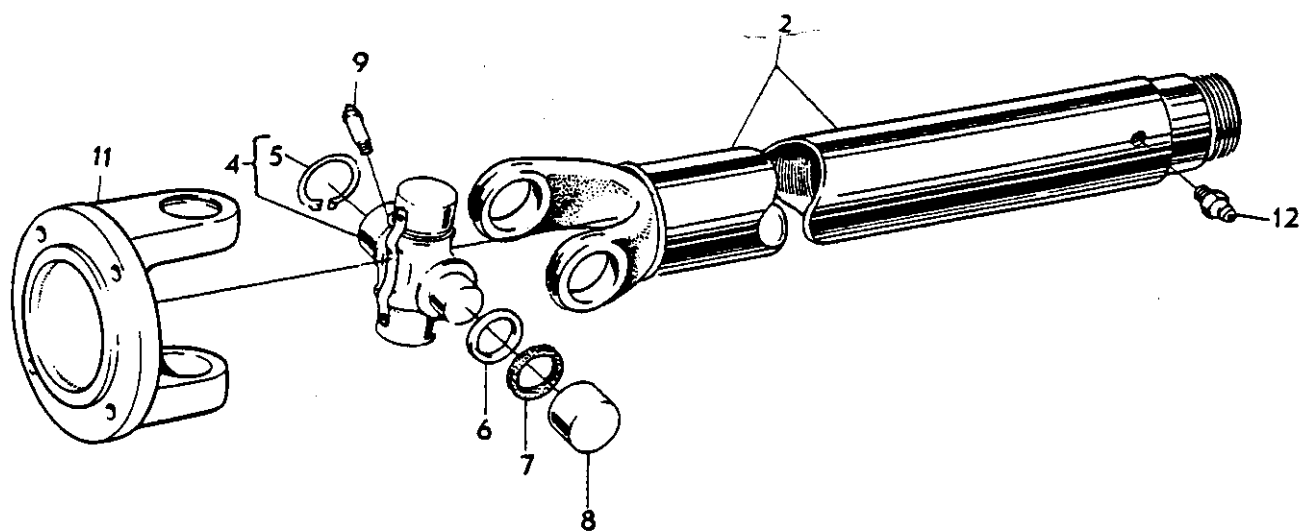
| Grupp<br>Group 4  |               |        |        | P 180 (B18)                        |                                   |                     | VOLVO                                |  |
|-------------------|---------------|--------|--------|------------------------------------|-----------------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page 28   |               |        |        | Överväxel                          |                                   |                     | Overdrive                            |  |
| Utgåva<br>Issue 6 |               |        |        |                                    |                                   |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.       | Antal<br>Qty. |        |        | Benämning                          | Description                       | Det. nr<br>Part No. | Anmärkning<br>Notes                  |  |
|                   | 254247        | 254383 | 254411 |                                    |                                   |                     |                                      |  |
| 76                | 1             | 1      | 1      | . Tryckbricka .....                | . Thrust washer .....             | 380256-8            |                                      |  |
| 77                | 1             | 1      | 1      | . Fjädderring .....                | . Clamping ring .....             | 380257-6            |                                      |  |
| 78                | 1             |        |        | . Låsskiva .....                   | . Lock disc .....                 | 380264-2            |                                      |  |
|                   |               | 1      | 1      | . Låsskiva .....                   | . Lock disc .....                 | 380413-5            |                                      |  |
| 79                |               | 1      | 1      | . Låsring .....                    | . Lock ring .....                 | 380414-3            |                                      |  |
| 80                | 1             | 1      | 1      | . Kullager .....                   | . Ball bearing .....              | 380306-1            | SKF: RLS9                            |  |
| 81                | 1             | 1      | 1      | . Hastighetsmätardrev .....        | . Speedometer gear .....          | 380304-6            |                                      |  |
| 82                | 1             | 1      | 1      | . Distanshylsa .....               | . Spacer sleeve .....             | 380287-3            |                                      |  |
| 83                | 1             | 1      | 1      | . Distansbricka, tj = 0.0090" .... | . Spacer washer, Th = 0.0090" ... | 380288-1            |                                      |  |
|                   |               |        |        | tj = 0.0095" ....                  | Th = 0.0095" ...                  | 380333-5            | Alt                                  |  |
|                   |               |        |        | tj = 0.1000" ....                  | Th = 0.1000" ...                  | 380334-3            |                                      |  |
|                   |               |        |        | tj = 0.1050" ....                  | Th = 0.1050" ...                  | 380348-3            |                                      |  |
| 84                | 1             | 1      | 1      | . Hus .....                        | . Housing .....                   | 380251-9            |                                      |  |
| 85                | 1             | 1      | 1      | . Kullager .....                   | . Ball bearing .....              | 181063-9            | SKF: RLS7                            |  |
| 86                | 1             | 1      | 1      | . Tätningsring .....               | . Seal ring .....                 | 380295-6            |                                      |  |
| 87                | 1             |        | 1      | . Medbringare .....                | . Companion flange .....          | 662297-1            |                                      |  |
| 88                |               | 1      |        | . Medbringare .....                | . Companion flange .....          | 380608-0            | <del>669277</del>                    |  |
| 89                | 1             | 1      | 1      | . Mutter .....                     | . Nut .....                       | 380309-5            |                                      |  |
| 90                | 1             | 1      | 1      | . Bricka .....                     | . Washer .....                    | 380310-3            |                                      |  |
| 91                | 1             | 1      | 1      | . Saxpinne .....                   | . Split pin .....                 | 907849-4            | <del>907848</del>                    |  |



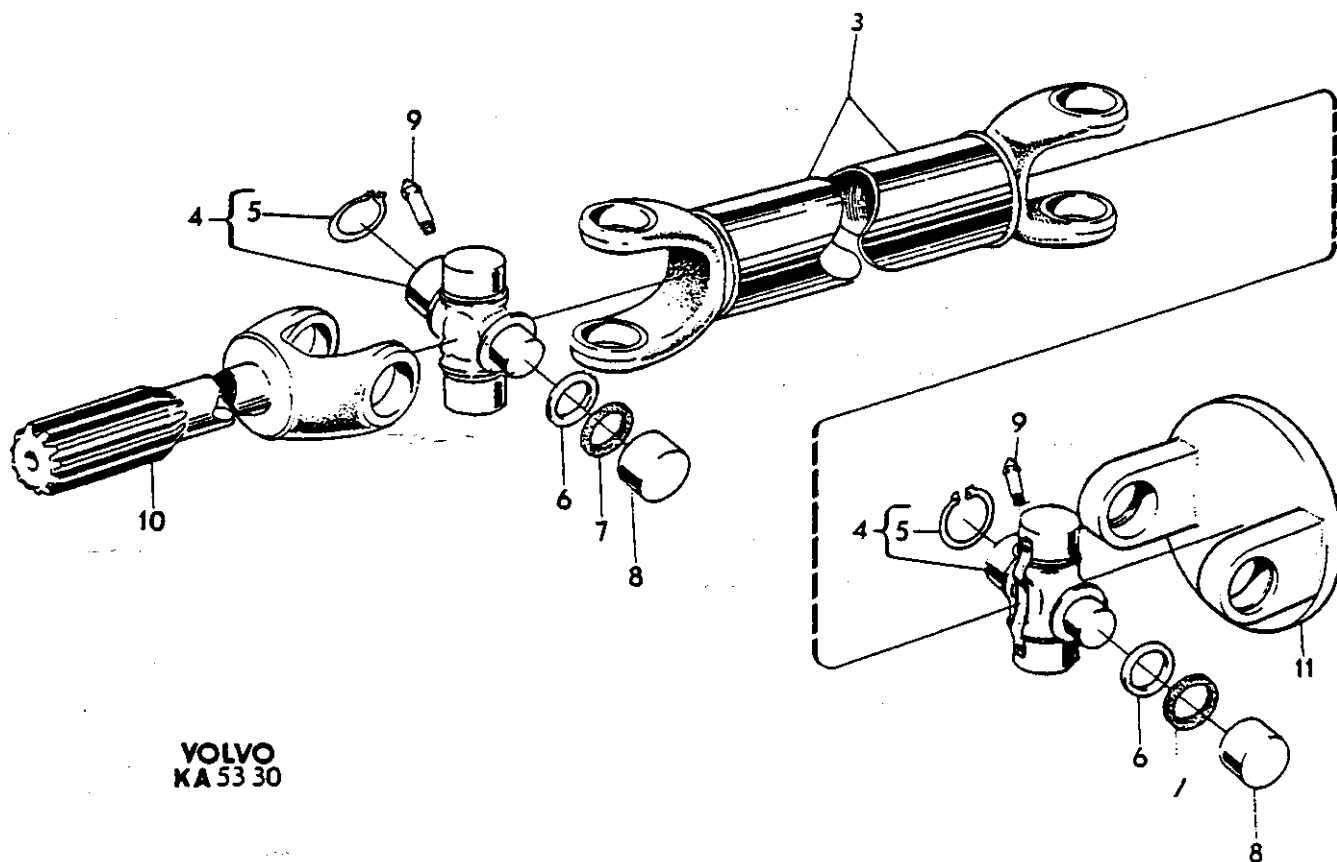
| Grupp<br>Group |               | 4                  |  | P 180(B18)               |  | VOLVO                                |                        |
|----------------|---------------|--------------------|--|--------------------------|--|--------------------------------------|------------------------|
| Sida<br>Page   |               | 30                 |  | Utgåva<br>Issue          |  | Reservdelskatalog<br>Parts catalogue |                        |
|                |               |                    |  | Kardanaxel               |  | Propeller shaft                      |                        |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning          |  | Description              |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes    |
| 1              | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 656794-5                             | 1) M40                 |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 662344-1                             | 1, 12) M41             |
| 2              | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 669266-9                             | 2) M40                 |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 677626-4                             | 13) M40                |
|                |               | . Det se sida 34   |  | . Components see page 34 |  |                                      |                        |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 671479-4                             | 3) M40                 |
|                |               | . Det se sida 36   |  | . Components see page 36 |  |                                      |                        |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 669267-7                             | 2) M41                 |
|                |               | . Det se sida 34   |  | . Components see page 34 |  |                                      |                        |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 671480-2                             | 4) M41                 |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 677627-2                             | 5) M41                 |
|                |               | . Det se sida 36   |  | . Components see page 36 |  |                                      |                        |
| 3              | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 657836-3                             | 1, 6, 10)              |
| 4              | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 669269-3                             | 2, 11)                 |
|                |               | . Det se sida 34   |  | . Components see page 34 |  |                                      |                        |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 671482-8                             | 4)                     |
|                | 1             | Kardanaxel .....   |  | Propeller shaft .....    |  | 672174-4                             | 5)                     |
|                |               | . Det se sida 36   |  | . Components see page 36 |  |                                      |                        |
| 5              | 4             | Krampa .....       |  | U-bolt .....             |  | 190424-2                             | 1)                     |
| 6              | 8             | Fjäderbricka ..... |  | Spring washer .....      |  | 955921-2                             | 1) <del>906990</del>   |
| 7              | 8             | Mutter .....       |  | Nut .....                |  | 955847-9                             | 1) <del>921781</del>   |
| 8              | 8             | Skruv .....        |  | Bolt .....               |  | 102754-9                             | 7) W5/16"-22 x 22      |
|                | 8             | Skruv .....        |  | Bolt .....               |  | 942267-6                             | 8) 5/16"-24 UNF x 25,4 |
| 9              | 8             | Låsbricka .....    |  | Lock washer .....        |  | 15260-3                              | 7)                     |
| 10             | 8             | Mutter .....       |  | Nut .....                |  | 10817-5                              | 7) W5/16"-22-7         |
|                | 8             | Mutter .....       |  | Nut .....                |  | 950373-1                             | 8) 5/16"-24 UNF-10     |
| 11             | 1             | Stänkskydd .....   |  | Splash guard .....       |  | 666226-6                             | 9)                     |
| 12             | 2             | Stänkskydd .....   |  | Splash guard .....       |  | 675582-1                             | 5)                     |
| 13             | 1             | Kullager .....     |  | Ball bearing .....       |  | 181252-8                             | 9) SKF: 23G-88 107     |
| 14             | 1             | Kullager .....     |  | Ball bearing .....       |  | 181549-7                             | 5)                     |
| 15             | 1             | Lagerhållare ..... |  | Bearing retainer .....   |  | 658516-0                             | 9)                     |
| 16             | 1             | Lagerhållare ..... |  | Bearing retainer .....   |  | 675367-7                             | 5)                     |
| 17             | 1             | Överfall .....     |  | Cap .....                |  | 671804-3                             | 5)                     |
| 18             | 2             | Skruv .....        |  | Screw .....              |  | 955523-6                             | 5)                     |
| 19             | 2             | Fjäderbricka ..... |  | Spring washer .....      |  | 955921-2                             | 5)                     |
| 20             | 2             | Bricka .....       |  | Washer .....             |  | 955894-1                             | 5)                     |
| 21             | 2             | Gummikudde .....   |  | Rubber cushion .....     |  | 658653-1                             | 9)                     |
| 22             | 1             | Tryckbricka .....  |  | Thrust washer .....      |  | 190426-7                             | 9)                     |
| 23             | 1             | Låsbricka .....    |  | Lock washer .....        |  | 190427-5                             | 9)                     |

1. Ch-9999 excl. 9995.
2. Ch 9995, 10000-164999.
3. Ch 16500-.
4. Ch 16500-20999.
5. Ch 21000-.
6. Ers av: 1st 669269-3, 1st 669548-0.
7. Tid utf. Ers av: 1st 942267-6, 1st 950373-1.
8. Sen utf.
9. Ch-20999.
10. Ers av: 1st 669548-0, 1st 671446-3, 1st 671482-8, 1st 675587-0.
11. Ers av: 1st 671446-3, 1st 671482-8, 1st 675587-0.
12. Ers av: 1st 669277-6, 1st 671446-3, 1st 671480-2, 1st 675587-0.
13. Ch 25500-.

| Grupp<br>Group                                                                                                                                                                                                                                                                                                                        |               | 4                  |                    | P 180 (B18)         |                     | VOLVO                                |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------------------|--------------------|---------------------|---------------------|--------------------------------------|--|
| Sida<br>Page                                                                                                                                                                                                                                                                                                                          |               | 32                 |                    | Utgåva<br>Issue     |                     | 3                                    |  |
|                                                                                                                                                                                                                                                                                                                                       |               | Kardanaxel         |                    | Propeller shaft     |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.                                                                                                                                                                                                                                                                                                                           | Antal<br>Qty. | Benämning          | Description        | Del. nr<br>Part No. | Anmärkning<br>Notes |                                      |  |
| 24                                                                                                                                                                                                                                                                                                                                    |               | Korkpackning ..... | Cork packing ..... | 15550-7             | 1)                  |                                      |  |
| 25                                                                                                                                                                                                                                                                                                                                    |               | Bricka .....       | Washer .....       | 190425-9            | 1)                  |                                      |  |
| 26                                                                                                                                                                                                                                                                                                                                    |               | Mutter .....       | Nut .....          | 190428-3            | 1, 5)               |                                      |  |
| 27                                                                                                                                                                                                                                                                                                                                    |               | Mutter .....       | Nut .....          | 671446-3            | 2)                  |                                      |  |
|                                                                                                                                                                                                                                                                                                                                       |               | Mutter .....       | Nut .....          | 675365-1            | 3)                  |                                      |  |
| 28                                                                                                                                                                                                                                                                                                                                    |               | Gummitätning ..... | Rubber seal .....  | 675587-0            | 4)                  |                                      |  |
| <div>1. Ch-15168 excl 14961-14966, 14999-15004, 15030-15048, 15056-15112, 15115-15165.<br/>2. Ch 14961-14966, 14999-15004, 15030-15048, 15056-15112, 15115-15165, 15169-20999.<br/>3. Ch 21000-.<br/>4. Ch 14961-14966, 14999-15004, 15030-15048, 15056-15112-15115-15165, 15169-.<br/>5. Ers av: 1 st 671446-3, 1 st 675587-0.</div> |               |                    |                    |                     |                     |                                      |  |

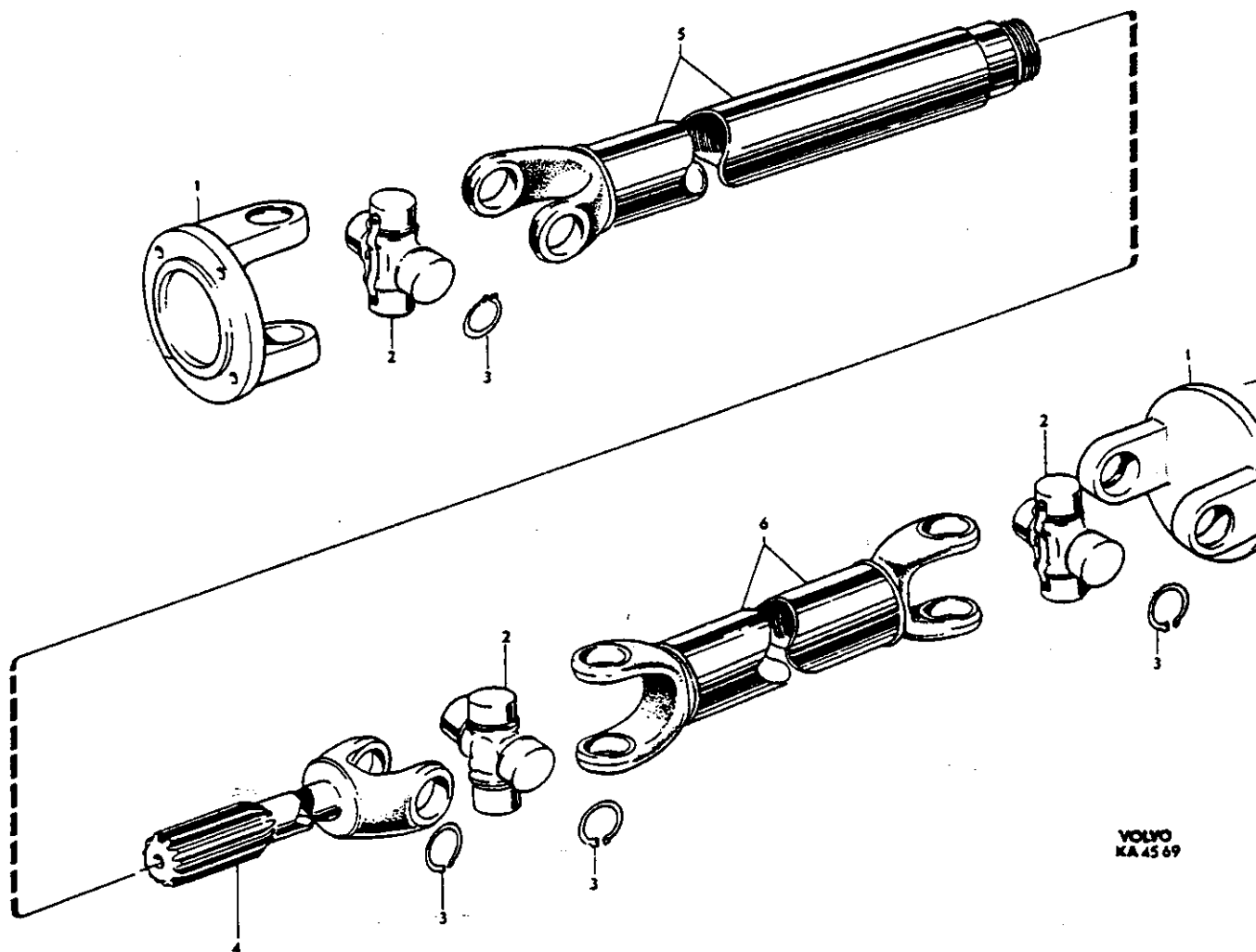


1



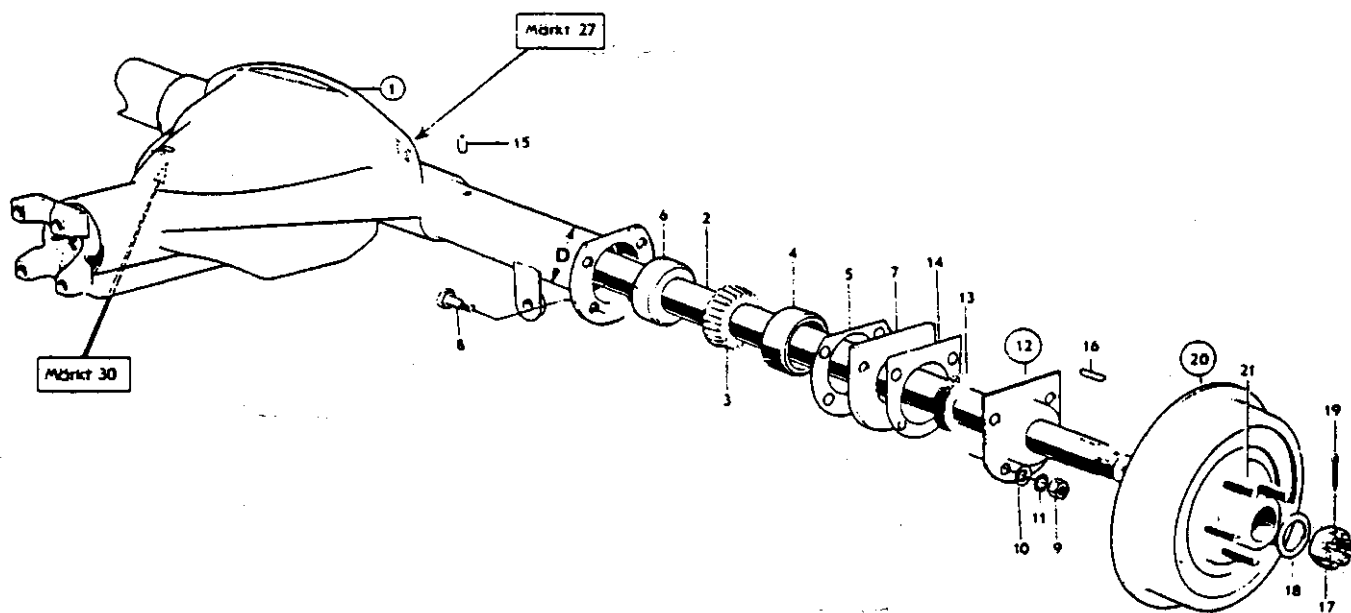
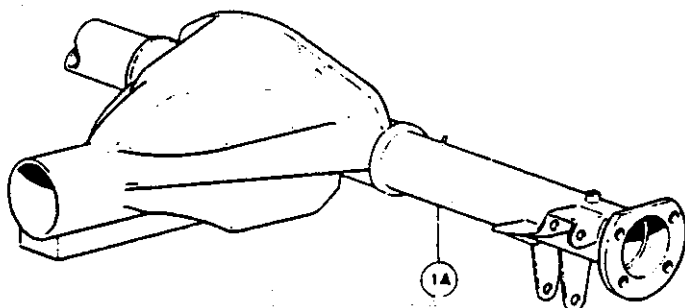
**VOLVO**  
KA 53 30

| Grupp<br>Group |               | 4      |        |                 |        |        |           | P 180 (B18)  |                     |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue                                             |  |
|----------------|---------------|--------|--------|-----------------|--------|--------|-----------|--------------|---------------------|---------------------|-------------------------------------------------------------------------------------------|--|
| Sida<br>Page   |               | 34     |        | Utgåva<br>Issue |        | 1      |           | Kardanaxel   |                     |                     | Propeller shaft                                                                           |  |
| Pos.<br>Fig.   | Antal<br>Qty. |        |        |                 |        |        | Benämning | Description  | Det. nr<br>Part No. | Anmärkning<br>Notes |                                                                                           |  |
|                | 656794        | 662344 | 669266 | 669267          | 657836 | 669269 |           |              |                     |                     | 677626                                                                                    |  |
| 1              | 1             |        | 1      | 1               | 1      |        | 1         | Kardanaxel   | Propeller shaft     | 656794-5            | <div><div><div>656762, 659773</div><div>+555+</div><div>Tid utf +00007-</div></div></div> |  |
|                |               |        |        |                 |        |        |           | Kardanaxel   | Propeller shaft     | 662344-1            |                                                                                           |  |
|                |               |        |        | 1               |        |        |           | Kardanaxel   | Propeller shaft     | 669266-9            |                                                                                           |  |
|                |               |        |        |                 | 1      |        |           | Kardanaxel   | Propeller shaft     | 669267-7            |                                                                                           |  |
|                |               |        |        |                 |        | 1      |           | Kardanaxel   | Propeller shaft     | 657836-3            |                                                                                           |  |
|                |               |        |        |                 |        |        | 1         | Kardanaxel   | Propeller shaft     | 669269-3            |                                                                                           |  |
|                |               |        |        |                 |        |        | 1         | Kardanaxel   | Propeller shaft     | 677626-4            |                                                                                           |  |
| 2              | 1             |        | 1      |                 |        |        |           | Röraxel      | Tubular shaft       | 658513-7            |                                                                                           |  |
|                |               |        | 1      | 1               |        |        |           | Röraxel      | Tubular shaft       | S E S               |                                                                                           |  |
| 3              |               |        |        |                 |        | 1      |           | Röraxel      | Tubular shaft       | 663269-9            |                                                                                           |  |
|                |               |        |        |                 |        |        | 1         | Röraxel      | Tubular shaft       | S E S               |                                                                                           |  |
|                |               |        |        |                 |        |        | 1         | Röraxel      | Tubular shaft       | S E S               |                                                                                           |  |
| 4              | 1             | 1      | 1      | 1               | 2      | 2      | 1         | Axelkors     | Joint cross         | 672037-9            |                                                                                           |  |
| 5              | 4             | 4      | 4      | 4               | 8      | 8      | 4         | Lösring      | Circlip             | 118006-6            |                                                                                           |  |
|                |               |        |        |                 |        |        | 4         | Hållare      | Retainer            | 87944-5             |                                                                                           |  |
| 6              | 4             | 4      | 4      | 4               | 8      | 8      |           | Hållare      | Retainer            | 87944-5             |                                                                                           |  |
| 7              | 4             | 4      | 4      | 4               | 8      | 8      |           | Korkpackning | Cork packing        | -                   |                                                                                           |  |
|                |               |        |        |                 |        |        | 4         | Korkpackning | Cork packing        | -                   |                                                                                           |  |
| 8              |               |        |        |                 |        |        |           | Nållager     | Needle bearing      | S E S               |                                                                                           |  |
| 9              | 1             | 1      | 1      | 1               | 2      | 2      | 1         | Smörjnippel  | Lubricator          | 192554-4            |                                                                                           |  |
|                |               |        |        |                 |        |        | 1         | Smörjnippel  | Lubricator          | 192554-4            |                                                                                           |  |
| 10             |               |        |        |                 |        | 1      | 1         | Gaffeltapp   | Yoke pin            | 656766-3            |                                                                                           |  |
| 11             |               |        | 1      | 1               |        | 1      | 1         | Flänsgeffell | Flange yoke         | 87941-1             |                                                                                           |  |
| 12             | 1             | 1      | 1      | 1               |        |        |           | Smörjnippel  | Lubricator          | 951739-2            |                                                                                           |  |



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KA 45 69

| Grupp<br>Group |               | 4      |        |                 |        |                     | P 180(B18)            |                     |                     |            | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                 |  |
|----------------|---------------|--------|--------|-----------------|--------|---------------------|-----------------------|---------------------|---------------------|------------|-----------------------------------------------|-----------------|--|
| Sida<br>Page   |               | 36     |        | Utgåva<br>Issue |        |                     | 1                     |                     |                     | Kardanaxel |                                               | Propeller shaft |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |                 |        | Benämning           | Description           | Det. nr<br>Part No. | Anmärkning<br>Notes |            |                                               |                 |  |
|                | 671479        | 671480 | 671482 | 677627          | 672174 |                     |                       |                     |                     |            |                                               |                 |  |
|                | 1             |        |        |                 |        | Kardanaxel .....    | Propeller shaft ..... | 671479-4            |                     |            |                                               |                 |  |
|                |               | 1      |        |                 |        | Kardanaxel .....    | Propeller shaft ..... | 671480-2            |                     |            |                                               |                 |  |
|                |               |        | 1      |                 |        | Kardanaxel .....    | Propeller shaft ..... | 671482-8            |                     |            |                                               |                 |  |
|                |               |        |        | 1               |        | Kardanaxel .....    | Propeller shaft ..... | 677627-2            |                     |            |                                               |                 |  |
|                |               |        |        |                 | 1      | Kardanaxel .....    | Propeller shaft ..... | 672174-4            |                     |            |                                               |                 |  |
| 1              | 1             | 1      | 1      | 1               | 1      | . Flänsgeffel ..... | . Flange yoke .....   | 87941-1             |                     |            |                                               |                 |  |
| 2              | 1             | 1      | 2      | 1               | 2      | . Axelkors .....    | . Joint cross .....   | 672037-9            |                     |            |                                               |                 |  |
| 3              | 4             | 4      | 8      | 4               | 8      | . Låsring .....     | . Circlip .....       | 118006-6            |                     |            |                                               |                 |  |
| 4              |               |        | 1      |                 | 1      | . Gaffeltapp .....  | . Yoke pin .....      | 656766-3            |                     |            |                                               |                 |  |
| 5              |               |        |        |                 |        | . Röraxel .....     | . Tubular shaft ..... | S E S               |                     |            |                                               |                 |  |
| 6              |               |        |        |                 |        | . Röraxel .....     | . Tubular shaft ..... | S E S               |                     |            |                                               |                 |  |



VOLVO  
KA 5117

| Grupp<br>Group |     | 4             |        |                 |        |        |        | P 180 (B18)                       |                               |                                          | VOLVO               |                                      |  |
|----------------|-----|---------------|--------|-----------------|--------|--------|--------|-----------------------------------|-------------------------------|------------------------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |     | 38            |        | Utgåva<br>Issue |        | 1      |        | Bakaxel<br>med monteringsdetaljer |                               | Rear axle<br>and installation components |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    |     | Antal<br>Qty. |        |                 |        |        |        | Benämning                         | Description                   | Det. nr<br>Part No.                      | Anmärkning<br>Notes |                                      |  |
|                |     | 669706        | 669478 | 255470          | 255469 | 255485 | 255490 |                                   |                               |                                          |                     |                                      |  |
| 1              | 1   |               | 1      |                 |        |        |        | Bakaxel, utv 4,56:1 .....         | Rear axle, ratio 4.56:1 ..... | 669706-4                                 | 1,3) } M27.D = 57   |                                      |  |
|                |     |               |        |                 |        |        |        | Bakaxel, utv 4,1:1 .....          | Rear axle, ratio 4.1:1 .....  | 669478-0                                 | 2,3) }              |                                      |  |
|                |     |               |        | 1               |        |        |        | Bakaxel, utv 4,56:1 .....         | Rear axle, ratio 4.56:1 ..... | 255470-7                                 | 4) } M30.D = 63,5   |                                      |  |
|                |     |               |        |                 | 1      |        |        | Bakaxel, utv 4,1:1 .....          | Rear axle, ratio 4.1:1 .....  | 255469-9                                 | 4) }                |                                      |  |
| 1a             |     |               |        |                 |        | 1      |        | Bakaxel, utv 4,56:1 .....         | Rear axle, ratio 4.56:1 ..... | 255485-5                                 | 4) } M30            |                                      |  |
|                |     |               |        |                 |        |        | 1      | Bakaxel, utv 4,1:1 .....          | Rear axle, ratio 4.1:1 .....  | 255490-5                                 | 4) }                |                                      |  |
|                |     |               |        |                 |        |        |        | . Det se sida 40                  | . Components, see page 40     |                                          |                     |                                      |  |
| 2              | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Drivaxel .....                    | Drive shaft .....             | 89679-5                                  |                     |                                      |  |
| 3              | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Rullager, innering .....          | Roller bearing cone .....     | 181217-1                                 | SKF: 14132T         |                                      |  |
| 4              | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Rullager, yttering .....          | Roller bearing cup .....      | 181189-2                                 | SKF: 14276          |                                      |  |
| 5              | erf | erf           | erf    | erf             | erf    | erf    | erf    | Justermellanlägg, tj = 0,10       | Shim, Th = 0.10 .....         | 86891-9                                  | 89681               |                                      |  |
|                | erf | erf           | erf    | erf             | erf    | erf    | erf    | tj = 0,35                         | Th = 0.35 .....               | 86890-1                                  | 89682               |                                      |  |
|                | erf | erf           | erf    | erf             | erf    | erf    | erf    | tj = 1,00                         | Th = 1.00 .....               | 86889-3                                  | 89683               |                                      |  |
|                | erf | erf           | erf    | erf             | erf    | erf    | erf    | tj = 1,50                         | Th = 1.50 .....               | 651794-0                                 | 659868              |                                      |  |
| 6              | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Oljetätning .....                 | Oil seal .....                | 192550-2                                 | 114257              |                                      |  |
| 7              | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Distansbricka .....               | Spacer washer .....           | 673789-4                                 | 87693               |                                      |  |
| 8              | 8   | 8             | 8      | 8               | 8      | 8      | 8      | Skruv .....                       | Bolt .....                    | 955676-2                                 | 105164              |                                      |  |
| 9              | 8   | 8             | 8      | 8               | 8      | 8      | 8      | Mutter .....                      | Nut .....                     | 955848-7                                 | 921782              |                                      |  |
| 10             | 8   | 8             | 8      | 8               | 8      | 8      | 8      | Bricka .....                      | Washer .....                  | 940097-9                                 |                     |                                      |  |
| 11             | 8   | 8             | 8      | 8               | 8      | 8      | 8      | Låsbricka .....                   | Lock washer .....             | 955950-1                                 |                     |                                      |  |
| 12             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Oljetätning .....                 | Oil seal .....                | 673791-0                                 | 88708               |                                      |  |
| 13             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | . Filtring .....                  | . Felt ring .....             | 19246-8                                  |                     |                                      |  |
| 14             | 4   | 4             | 4      | 4               | 4      | 4      | 4      | Packning .....                    | Gasket .....                  | 673788-6                                 | 667606              |                                      |  |
| 15             | 1   | 1             | 1      | 1               | 1      | 1      | 1      | Luftningsnippel .....             | Air venting nipple .....      | 662014-0                                 |                     |                                      |  |
| 16             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Kil .....                         | Key .....                     | 160553-4                                 |                     |                                      |  |
| 17             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Mutter .....                      | Nut .....                     | 153031-0                                 |                     |                                      |  |
| 18             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Bricka .....                      | Washer .....                  | 120267-0                                 |                     |                                      |  |
| 19             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Saxpinne .....                    | Split pin .....               | 191174-2                                 |                     |                                      |  |
| 20             | 2   | 2             | 2      | 2               | 2      | 2      | 2      | Nav .....                         | Hub .....                     | 667100-2                                 | 653826              |                                      |  |
| 21             | 10  | 10            | 10     | 10              | 10     | 10     | 10     | . Hjulbult .....                  | . Wheel stud .....            | 654490-2                                 |                     |                                      |  |
|                |     |               |        |                 |        |        |        | Hjul .....                        | Wheel .....                   |                                          | Se grupp 6          |                                      |  |

1. Ers av 1 st 255470-7.

2. Ers av 1 st 255469-9.

3. Vid byte till "Anti-Spinn" skall differential 666244-9 monteras, se sida 48.

With transition to "Anti-Spinn" differential 666244-9 must be installed, see page 48.

Lors du remplacement par "Anti-Spinn" le différentiel 666244-9 doit être monté, voir page 48.

Beim Austausch zu "Anti-Spinn" muss Ausgleichgetriebe 666244-9 eingebaut werden, siehe Seite 48.

Al montarse el "Anti-Spinn" se deben tambien montar el diferencial 666244-9, véase pág. 48.

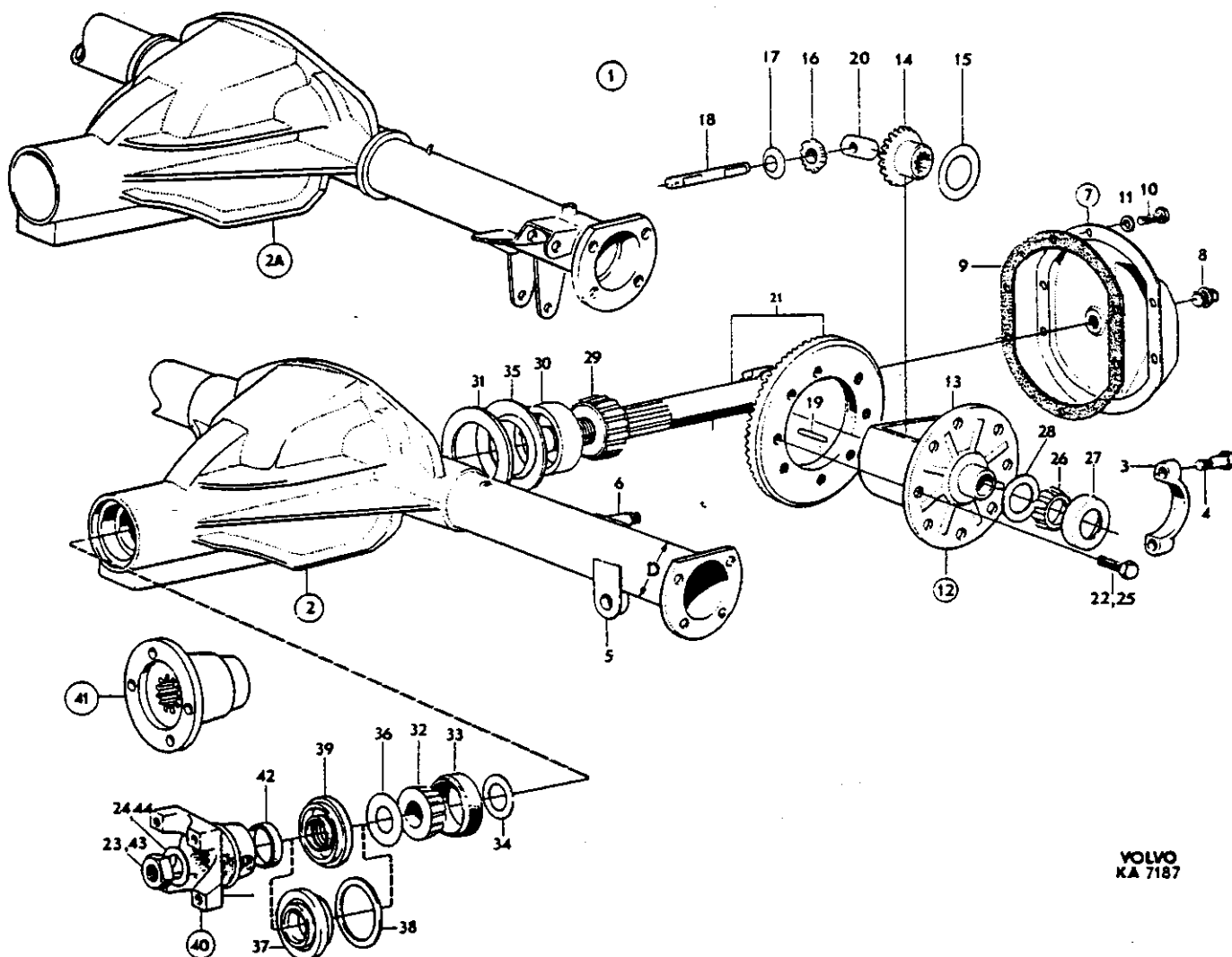
4. Vid byte till "Anti-Spinn" skall differential 384479-2 monteras, se sida 48.

With transition to "Anti-Spinn" differential 384479-2 must be installed, see page 48.

Lors du remplacement par "Anti-Spinn" le différentiel 384479-2 doit être monté, voir page 48.

Beim Austausch zu "Anti-Spinn" muss Ausgleichgetriebe 384479-2 eingebaut werden, siehe Seite 48.

Al montarse el "Anti-Spinn" se deben tambien montar el diferencial 384479-2, véase pág. 48.



| Grupp<br>Group |               | P 180 (B18)     |        |        |        |        |                                | VOLVO                            |                     |                     |
|----------------|---------------|-----------------|--------|--------|--------|--------|--------------------------------|----------------------------------|---------------------|---------------------|
| 4              |               |                 |        |        |        |        |                                | Reservdelskatalog                |                     |                     |
| Sida<br>Page   | 40            | Utgåva<br>Issue |        | 1      |        |        |                                | Parts catalogue                  |                     |                     |
|                |               | Bakaxel         |        |        |        |        |                                | Rear axle                        |                     |                     |
| Pos<br>Fig.    | Antal<br>Qty. |                 |        |        |        |        | Benämning                      | Description                      | Del. nr<br>Part No. | Anmärkning<br>Notes |
|                | 669706        | 669478          | 255470 | 255469 | 255485 | 255490 |                                |                                  |                     |                     |
| 1              | 1             | 1               |        |        |        |        | Bakaxel, utv 4,56:1 .....      | Rear axle, ratio 4.56:1 ....     | 669706-4            | M27                 |
|                |               |                 |        |        |        |        | Bakaxel, utv 4,1:1 .....       | Rear axle, ratio 4.1:1 ....      | 669478-0            |                     |
|                |               |                 | 1      |        |        |        | Bakaxel, utv 4,56:1 .....      | Rear axle, ratio 4.56:1 ....     | 255470-7            | M30                 |
|                |               |                 |        | 1      |        |        | Bakaxel, utv 4,1:1 .....       | Rear axle, ratio 4.1:1 ....      | 255469-9            |                     |
|                |               |                 |        |        | 1      |        | Bakaxel, utv 4,56:1 .....      | Rear axle, ratio 4.56:1 ....     | 255485-5            |                     |
|                |               |                 |        |        |        | 1      | Bakaxel, utv 4,1:1 .....       | Rear axle, ratio 4.1:1 ....      | 255490-5            |                     |
| 2              | 1             | 1               |        |        |        |        | . Bakaxelkåpa .....            | . Rear axle casing .....         | 669712-2            | D = 57              |
|                |               |                 | 1      | 1      |        |        | . Bakaxelkåpa .....            | . Rear axle casing .....         | 384191-3            | D = 63,5            |
| 2a             |               |                 | 1      | 1      |        |        | . Bakaxelkåpa .....            | . Rear axle casing .....         | 384313-3            |                     |
| 3              | 2             | 2               | 2      | 2      | 2      | 2      | . Överfall .....               | . Cap .....                      | S E S               |                     |
| 4              | 4             | 4               | 4      | 4      | 4      | 4      | . Skruv .....                  | . Screw .....                    | 955551-7            |                     |
| 5              | 1             | 1               | 1      | 1      | 1      | 1      | . Fäste, V .....               | . Anchorage, L .....             | S E S               |                     |
|                | 1             | 1               | 1      | 1      | 1      | 1      | . Fäste, H .....               | . Anchorage, R .....             | S E S               |                     |
| 6              | 1             | 1               | 1      | 1      | 1      | 1      | . Fäste .....                  | . Anchorage .....                | S E S               |                     |
| 7              | 1             | 1               | 1      | 1      | 1      | 1      | . Inspektionslock .....        | . Inspection cover .....         | 89253-9             |                     |
| 8              | 1             | 1               | 1      | 1      | 1      | 1      | . Propp .....                  | . Plug .....                     | 952359-8            |                     |
| 9              | 1             | 1               | 1      | 1      | 1      | 1      | . Packning .....               | . Gasket .....                   | 89254-7             |                     |
| 10             | 10            | 10              | 10     | 10     | 10     | 10     | . Skruv .....                  | . Screw .....                    | 955523-6            |                     |
| 11             | 10            | 10              | 10     | 10     | 10     | 10     | . Bricka .....                 | . Washer .....                   | 955949-3            |                     |
| 12             | 1             | 1               |        |        |        |        | . Differential .....           | . Differential .....             | 661516-5            | 1)                  |
|                |               |                 | 1      | 1      | 1      | 1      | . Differential .....           | . Differential .....             | 384196-2            | 2)                  |
| 13             | 1             | 1               |        |        |        |        | . Hus .....                    | . Housing .....                  | 661515-7            |                     |
|                |               |                 | 1      | 1      | 1      | 1      | . Hus .....                    | . Housing .....                  | 384199-6            |                     |
| 14             | 2             | 2               |        |        |        |        | . Differentialhjul .....       | . Differential side gear ....    | 89673-8             |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Differentialhjul .....       | . Differential side gear ....    | 384206-9            |                     |
| 15             | 2             | 2               |        |        |        |        | . Tryckbricka .....            | . Thrust washer .....            | 658620-0            |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Tryckbricka, tj = 0,78 ..... | . Thrust washer, Th = 0.78 ..... | 384366-1            | Alt                 |
|                |               |                 | 2      | 2      | 2      | 2      | . Tryckbricka, tj = 0,82 ..... | . Thrust washer, Th = 0.82 ..... | 384367-9            |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Tryckbricka, tj = 0,86 ..... | . Thrust washer, Th = 0.86 ..... | 384368-7            |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Tryckbricka, tj = 0,90 ..... | . Thrust washer, Th = 0.90 ..... | 384369-5            |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Tryckbricka, tj = 0,94 ..... | . Thrust washer, Th = 0.94 ..... | 384370-3            |                     |
| 16             | 2             | 2               |        |        |        |        | . Differentialhjul .....       | . Differential side pinion ..    | 89674-6             |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Differentialhjul .....       | . Differential side pinion ..    | 384204-4            |                     |
| 17             | 2             | 2               |        |        |        |        | . Tryckbricka .....            | . Thrust washer .....            | 87651-6             |                     |
|                |               |                 | 2      | 2      | 2      | 2      | . Tryckbricka .....            | . Thrust washer .....            | 384209-3            |                     |
| 18             | 1             | 1               |        |        |        |        | . Axel tapp .....              | . Shaft pin .....                | 89949-2             | <del>89259</del>    |
|                |               |                 | 1      | 1      | 1      | 1      | . Axel tapp .....              | . Shaft pin .....                | 384201-0            |                     |
| 19             | 1             | 1               | 1      | 1      | 1      | 1      | . Låspinne .....               | . Lock pin .....                 | 191838-2            |                     |
| 20             | 1             | 1               |        |        |        |        | . Distanshylsa .....           | . Spacer sleeve .....            | 87648-2             |                     |
|                |               |                 | 1      | 1      | 1      | 1      | . Distanshylsa .....           | . Spacer sleeve .....            | 384202-8            |                     |

- Vid byte till "Anti-Spinn" skall differential 666244-9 monteras, se sida 48.  
With transition to "Anti-Spinn" differential 666244-9 must be installed, see page 48.  
Lors du remplacement par "Anti-Spinn" le différentiel 666244-9 doit être monté, voir page 48.  
Beim Austausch zu "Anti-Spinn" muss Ausgleichgetriebe 666244-9 eingebaut werden, siehe Seite 48.  
Al montarse el "Anti-Spinn" se deben también montar el diferencial 666244-9, véase pág. 48.
- Vid byte till "Anti-Spinn" skall differential 384479-2 monteras, se sida 48.  
With transition to "Anti-Spinn" differential 384479-2 must be installed, see page 48.  
Lors du remplacement par "Anti-Spinn" le différentiel 384479-2 doit être monté, voir page 48.  
Beim Austausch zu "Anti-Spinn" muss Ausgleichgetriebe 384479-2 eingebaut werden, siehe Seite 48.  
Al montarse el "Anti-Spinn" se deben también montar el diferencial 384479-2, véase pág. 48.

| Grupp<br>Group |               | 4      |        |                 |        |        | P 180(B18)                      |                              |                     |                                      | VOLVO |  |
|----------------|---------------|--------|--------|-----------------|--------|--------|---------------------------------|------------------------------|---------------------|--------------------------------------|-------|--|
| Sida<br>Page   |               | 42     |        | Utgåva<br>Issue |        |        | 1                               |                              |                     | Reservdelskatalog<br>Parts catalogue |       |  |
|                |               |        |        |                 |        |        | Bakaxel                         |                              | Rear axle           |                                      |       |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        |                 |        |        | Benämning                       | Description                  | Det. nr<br>Part No. | Anmärkning<br>Notes                  |       |  |
|                | 669706        | 669478 | 255470 | 255469          | 255485 | 255490 |                                 |                              |                     |                                      |       |  |
| 21             | 1             |        |        |                 |        |        | . Kronhjul och pinjong ...      | . Crown wheel and pinion ... | 661518-1            | Ant. kuggar 41 x 9                   |       |  |
|                |               | 1      |        |                 |        |        | . Kronhjul och pinjong ...      | . Crown wheel and pinion ... | 661517-3            | Ant. kuggar 41 x 10                  |       |  |
|                |               |        |        | 1               |        | 1      | . Kronhjul och pinjongsats .    | . Crown wheel and pinion kit | 273127-1            | <del>384212</del> (41 x 9)           |       |  |
|                |               |        |        |                 | 1      | 1      | . Kronhjul och pinjongsats .    | . Crown wheel and pinion kit | 273126-3            | <del>384211</del> (41 x 10)          |       |  |
| 22             |               |        | 10     | 10              | 10     | 10     | . Skruv .....                   | . Bolt .....                 | 191807-7            |                                      |       |  |
| 23             |               |        | 1      | 1               | 1      | 1      | . Mutter .....                  | . Nut .....                  | 88726-5             | <del>656441</del>                    |       |  |
| 24             |               |        | 1      | 1               | 1      | 1      | . Bricka .....                  | . Washer .....               | 80513-5             |                                      |       |  |
|                |               |        |        |                 |        |        | . Olja .....                    | . Oil .....                  | 281479-6            | 1)                                   |       |  |
|                |               |        |        |                 |        |        | . Olja .....                    | . Oil .....                  | 281478-8            |                                      |       |  |
| 25             | 8             | 8      |        |                 |        |        | . Skruv .....                   | . Bolt .....                 | 191807-7            |                                      |       |  |
| 26             | 2             | 2      | 2      | 2               | 2      | 2      | . Rullager, innerring ...       | . Roller bearing cone ....   | 181305-4            | SKF: K-LM 501349                     |       |  |
| 27             | 2             | 2      |        |                 |        |        | . Rullager, ytterring ...       | . Roller bearing cup .....   | 181306-2            | SKF: K-LM 501311                     |       |  |
|                |               |        | 2      | 2               | 2      | 2      | . Rullager, ytterring ...       | . Roller bearing cup .....   | 181662-8            | SKF: K-LM 501314                     |       |  |
| 28             | erf           | erf    | erf    | erf             | erf    | erf    | . Justermellanlägg, tj = 0,003" | . Shim, Th = 0.003" ....     | 81374-1             |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,005"                     | Th = 0.005" ....             | 81375-8             |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,010"                     | Th = 0.010" ....             | 120622-6            |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,030"                     | Th = 0.030" ....             | 81377-4             |                                      |       |  |
| 29             | 1             | 1      | 1      | 1               | 1      | 1      | . Rullager, innerring ...       | . Roller bearing cone ....   | 181303-9            | SKF: K-HM 88649                      |       |  |
| 30             | 1             | 1      | 1      | 1               | 1      | 1      | . Rullager, ytterring ...       | . Roller bearing cup .....   | 181304-7            | SKF: K-HM 88610                      |       |  |
| 31             | erf           | erf    | erf    | erf             | erf    | erf    | . Justermellanlägg, tj = 0,003" | . Shim, Th = 0.003" ....     | 87655-7             |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,005"                     | Th = 0.005" ....             | 191840-8            |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,010"                     | Th = 0.010" ....             | 191841-6            |                                      |       |  |
| 32             | 1             | 1      | 1      | 1               | 1      | 1      | . Rullager, innerring ...       | . Roller bearing cone ....   | 181301-3            | SKF: K-M 86647                       |       |  |
| 33             | 1             | 1      | 1      | 1               | 1      | 1      | . Rullager, ytterring ...       | . Roller bearing cup .....   | 181302-1            | SKF: K-M 86610                       |       |  |
| 34             | erf           | erf    | erf    | erf             | erf    | erf    | . Justermellanlägg, tj = 0,003" | . Shim, Th = 0.003" ....     | 191834-1            |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,005"                     | Th = 0.005" ....             | 191835-8            |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,010"                     | Th = 0.010" ....             | 191837-4            |                                      |       |  |
|                | erf           | erf    | erf    | erf             | erf    | erf    | tj = 0,030"                     | Th = 0.030" ....             | 191836-6            |                                      |       |  |
| 35             |               |        | 1      | 1               | 1      | 1      | . Oljeplåt .....                | . Splash plate .....         | 384474-3            |                                      |       |  |
| 36             | 1             | 1      | 1      | 1               | 1      | 1      | . Oljeslungare .....            | . Oil deflector .....        | 80506-9             |                                      |       |  |
| 37             | 1             | 1      | 1      | 1               | 1      | 1      | . Oljetätning .....             | . Oil seal .....             | 80507-7             | 2) Tid utf                           |       |  |
| 38             | 1             | 1      | 1      | 1               | 1      | 1      | . Packning .....                | . Gasket .....               | -                   | 2) 80508-                            |       |  |
| 39             | 1             | 1      | 1      | 1               | 1      | 1      | . Oljetätning .....             | . Oil seal .....             | 942905-1            | Sen utf <del>942896-</del>           |       |  |
| 40             | 1             | 1      |        |                 |        |        | . Medbringare .....             | . Companion flange .....     | 661134-7            | 3)                                   |       |  |
| 41             | 1             | 1      |        |                 |        |        | . Medbringare .....             | . Companion flange .....     | 669548-0            | 4)                                   |       |  |
|                |               |        | 1      | 1               | 1      | 1      | . Medbringare .....             | . Companion flange .....     | 384281-2            |                                      |       |  |
| 42             | 1             | 1      | 1      | 1               | 1      | 1      | . Dammslungare .....            | . Dust slinger .....         | 81388-1             |                                      |       |  |
| 43             | 1             | 1      |        |                 |        |        | . Mutter .....                  | . Nut .....                  | 656441-3            | <del>88726</del>                     |       |  |
| 44             | 1             | 1      |        |                 |        |        | . Bricka .....                  | . Washer .....               | 80513-5             |                                      |       |  |

1. Ej för Anti Spin. Vid byte av kronhjul och pinjongsats på Anti-Spin-axlar, skall olja 281478 användas.

Not for "Anti-Spinn". Oil 281478 must be used in conjunction with the replacement of "Anti-Spinn" crown wheel and pinion sets.

Pas pour Anti-Spinn. Lors de remplacement de la couronne et de jeu de pignons sur les essieux "Anti-Spinn" de l'huile 281478 doit être employée.

Nicht für Anti-Spinn. Beim Ausbau von Tellerrad und Antriebskegelrad bei "Anti-Spinn" Wellen ist Öl 281478 zu verwenden.

No para Anti-Spinn. Al realizarse el cambio de corona y pinón en los ejes con "Anti-Spinn", debe utilizarse aceite 281478-8.

2. Ers av 942905-1.

3. Alt 1. Kloformad.

Alt 1. Yoke.

Alt 1. en crochet.

Ausführung 1. Klauenform.

Alt 1. Forma de garra.

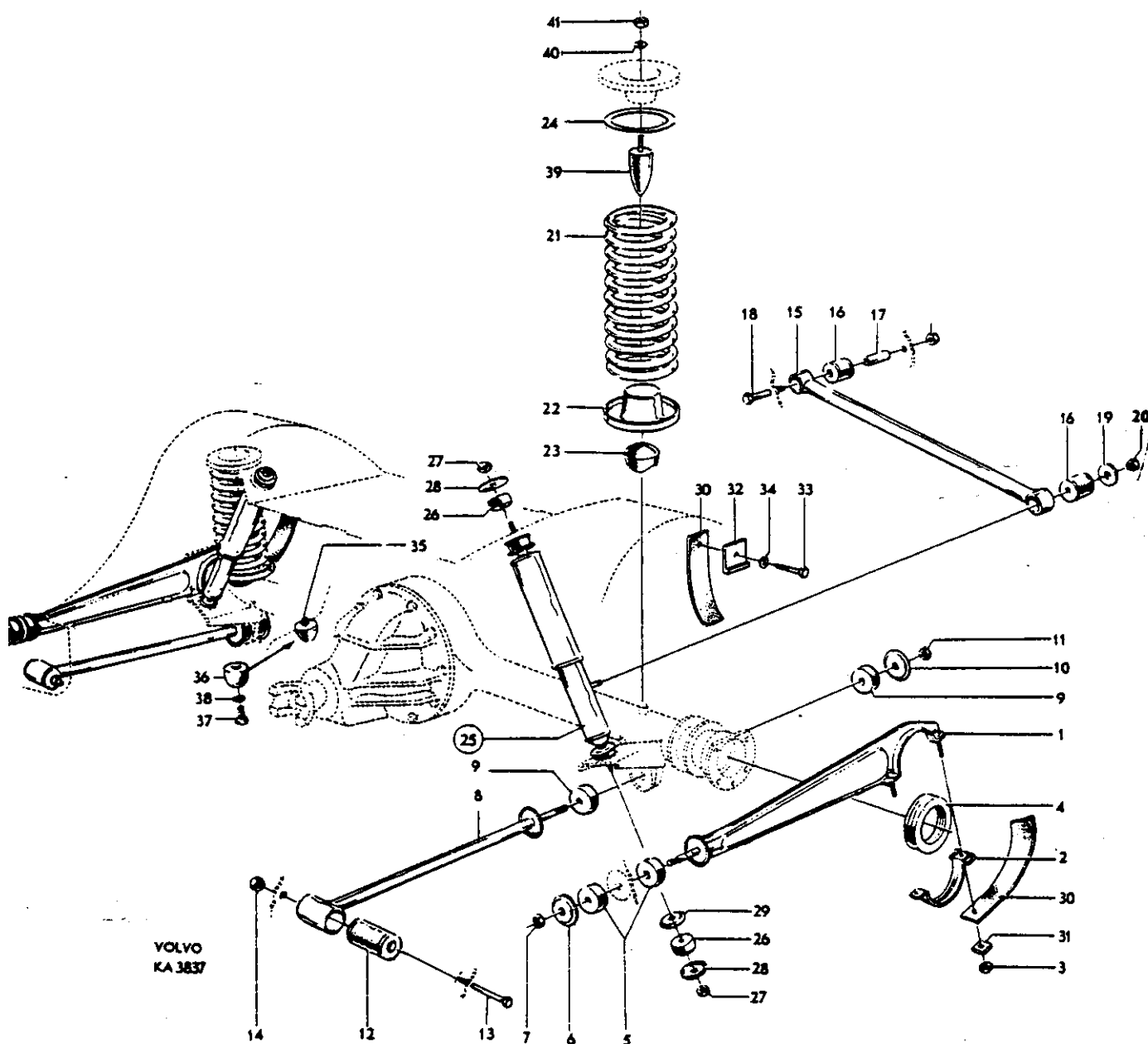
4. Alt 2. Rund.

Alt 2. Flange.

Alt 2. rond.

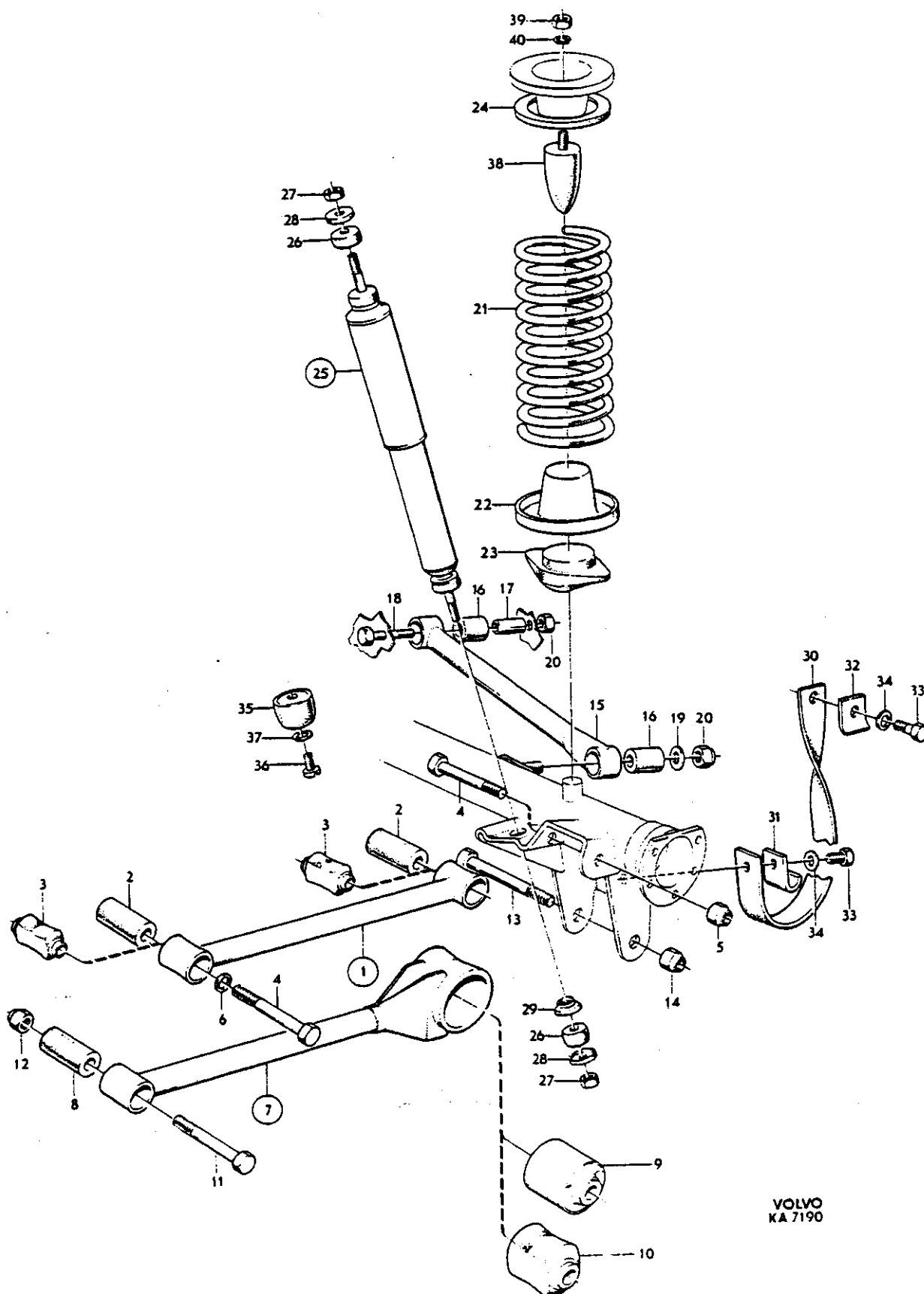
Ausführung 2. rund.

Alt 2. Redondo.



| Grupp<br>Group |               |                       | P 180 (B18)                      |                                   | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
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| Sida<br>Page   | 44            | Utgåva<br>Issue       | Bakaxelupphängning <sup>1)</sup> | Rear axle mountings <sup>1)</sup> |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning             | Description                      | Del. nr<br>Part No.               | Anmärkning<br>Notes                           |
| 1              | 1             | Bärarm, V .....       | Support arm, L .....             | 653442-4                          |                                               |
|                | 1             | Bärarm, H .....       | Support arm, R .....             | 653443-2                          |                                               |
| 2              | 2             | Överfall .....        | Cap .....                        | 653456-4                          |                                               |
| 3              | 4             | Mutter .....          | Nut .....                        | 950394-7                          |                                               |
| 4              | 2             | Gummikudde .....      | Rubber cushion .....             | 663972-8                          | <del>654999</del>                             |
| 5              | 4             | Gummikudde .....      | Rubber cushion .....             | 653461-4                          |                                               |
| 6              | 2             | Bricka .....          | Washer .....                     | 653448-1                          |                                               |
| 7              | 2             | Mutter .....          | Nut .....                        | 950366-5                          |                                               |
| 8              | 2             | Momentsstag .....     | Torque rod .....                 | 653263-4                          | 2)                                            |
|                | 2             | Momentsstag .....     | Torque rod .....                 | 667581-3                          | 3)                                            |
| 9              | 4             | Gummikudde .....      | Rubber cushion .....             | 653168-5                          |                                               |
| 10             | 2             | Bricka .....          | Washer .....                     | 653267-5                          | 2)                                            |
|                | 2             | Bricka .....          | Washer .....                     | 667535-9                          | 3)                                            |
| 11             | 2             | Mutter .....          | Nut .....                        | 950366-5                          |                                               |
| 12             | 2             | Gummibussning .....   | Rubber bushing .....             | 662797-0                          | <del>653167</del>                             |
| 13             | 2             | Skruv .....           | Bolt .....                       | 955568-1                          | <del>924310</del>                             |
| 14             | 2             | Mutter .....          | Nut .....                        | 950366-5                          |                                               |
| 15             | 1             | Tvärstag .....        | Cross stay .....                 | 653260-0                          |                                               |
| 16             | 2             | Gummibussning .....   | Rubber bushing .....             | 87033-7                           |                                               |
| 17             | 1             | Distanshylsa .....    | Spacer sleeve .....              | 653361-6                          |                                               |
| 18             | 1             | Skruv .....           | Bolt .....                       | 955565-7                          | 924307                                        |
| 19             | 1             | Bricka .....          | Washer .....                     | 120802-4                          |                                               |
| 20             | 2             | Mutter .....          | Nut .....                        | 950366-5                          |                                               |
| 21             | 2             | Fjäder .....          | Spring .....                     | 657843-9                          |                                               |
| 22             | 2             | Fjäderfäste .....     | Spring anchorage .....           | 659154-9                          |                                               |
| 23             | 2             | Gummikudde .....      | Rubber cushion .....             | 667686-0                          |                                               |
| 24             | 2             | Gummimellanlägg ..... | Rubber spacer .....              | 659325-5                          |                                               |
| 25             | 2             | Stötdämparsats .....  | Shock absorber kit .....         | 276553-5                          | <del>276456</del>                             |
|                | 2             | . Stötdämpare .....   | . Shock absorber .....           | S E S                             |                                               |
| 26             | 8             | . Gummibussning ..... | . Rubber bushing .....           | 670129-6                          | <del>87740</del>                              |
| 27             | 4             | . Mutter .....        | . Nut .....                      | 955848-7                          |                                               |
| 28             | 8             | Bricka .....          | Washer .....                     | 87741-5                           |                                               |
| 29             | 2             | Bricka .....          | Washer .....                     | 89328-9                           |                                               |
| 30             | 2             | Dämparband .....      | Damper band .....                | 656973-5                          |                                               |
| 31             | 2             | Bricka .....          | Washer .....                     | 653819-3                          |                                               |
| 32             | 2             | Bricka .....          | Washer .....                     | 89818-9                           |                                               |
| 33             | 2             | Skruv .....           | Bolt .....                       | 940115-9                          | 921842                                        |
| 34             | 2             | Fjäderbricka .....    | Spring washer .....              | 940108-4                          | <del>906992</del>                             |
| 35             | 1             | Gummibuffert .....    | Rubber cushion .....             | 83107-3                           | D = 37                                        |
| 36             | 1             | Gummibuffert .....    | Rubber cushion .....             | 663989-2                          | D = 45                                        |
| 37             | 1             | Skruv .....           | Screw .....                      | 940221-5                          |                                               |
| 38             | 1             | Låsbricka .....       | Lock washer .....                | 955949-3                          |                                               |
| 39             | 2             | Gummibuffert .....    | Rubber cushion .....             | 83108-1                           |                                               |
| 40             | 2             | Fjäderbricka .....    | Spring washer .....              | 955922-0                          | <del>906993</del>                             |
| 41             | 2             | Mutter .....          | Nut .....                        | 955783-6                          | <del>906577</del>                             |

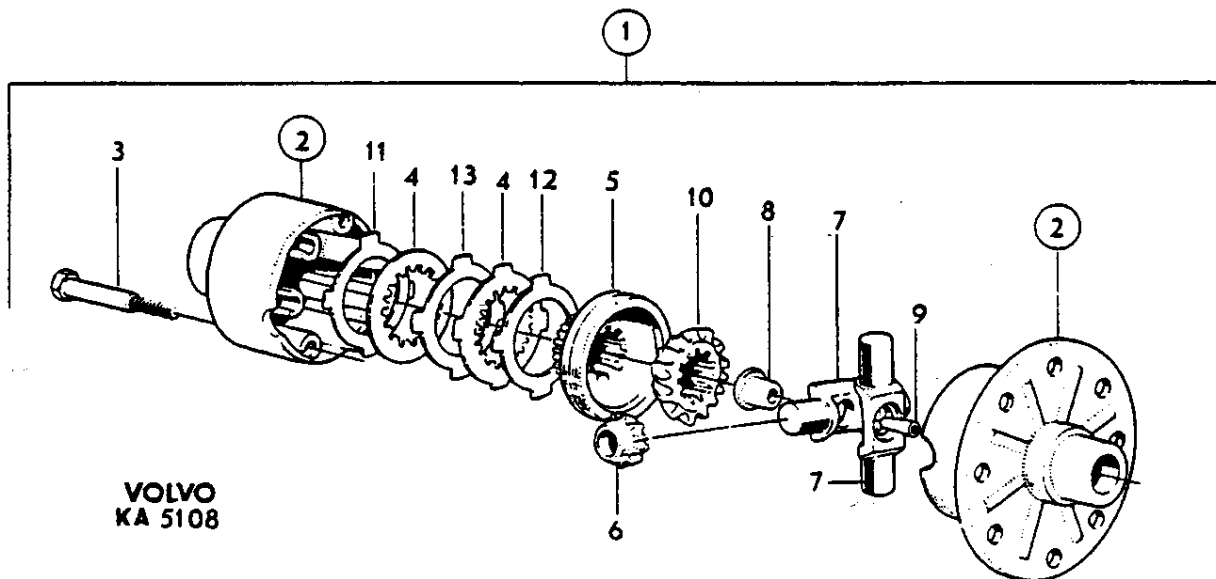
1. Ch-16499.  
2. Ch-9999 excl 9995.  
3. Ch 10000- incl 9995.

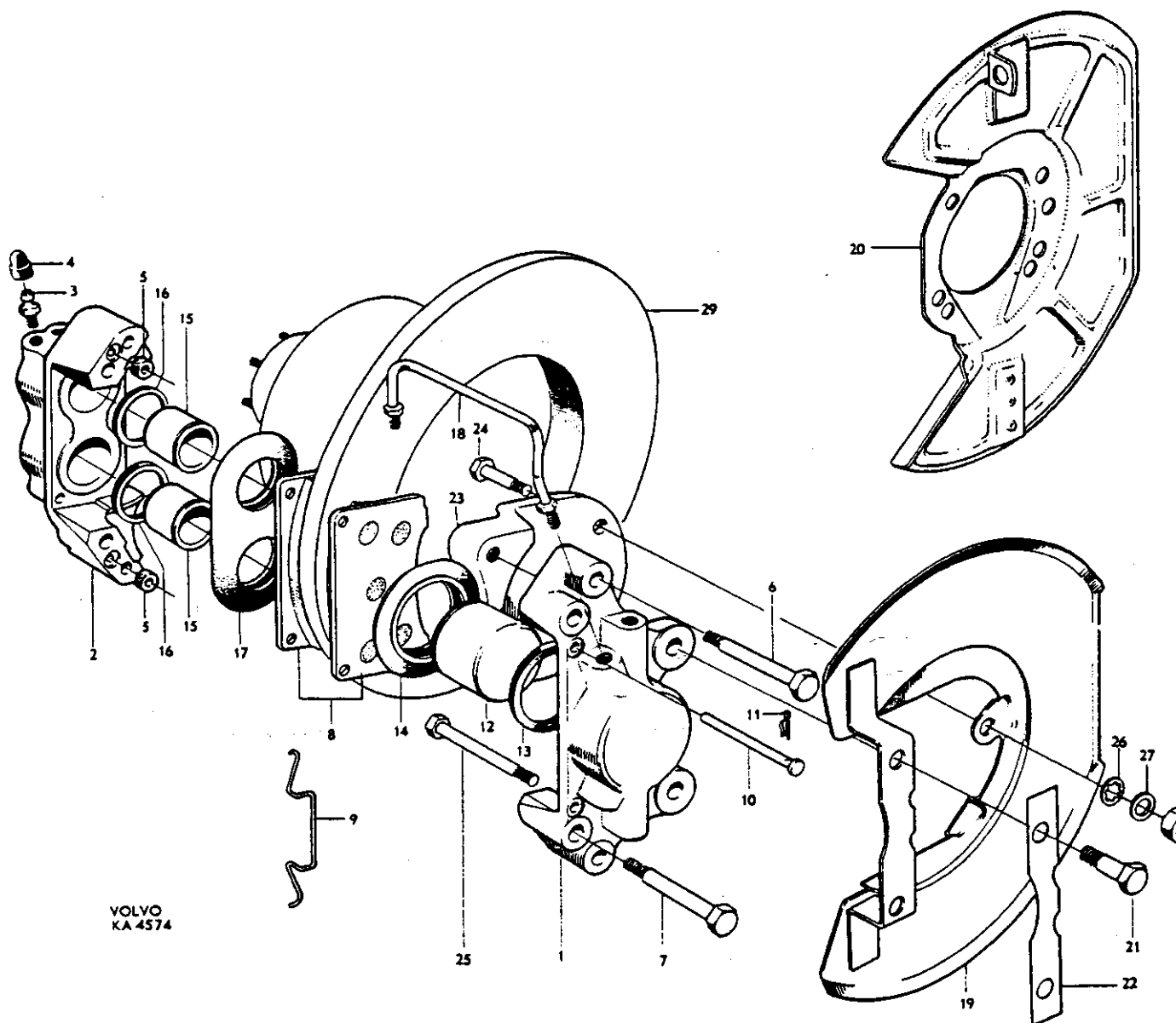


| Grupp<br>Group |               | 4                     |   | P 180 (B18)                      |                                   | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|----------------|---------------|-----------------------|---|----------------------------------|-----------------------------------|-----------------------------------------------|---------------------|
| Sida<br>Page   | 46            | Utgåva<br>Issue       | 1 | Bakaxelupphängning <sup>1)</sup> | Rear axle mountings <sup>1)</sup> |                                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning             |   | Description                      |                                   | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
| 1              | 2             | Bärstag .....         |   | Support stay .....               |                                   | 672616-0                                      | <del>675436-</del>  |
| 2              | 4             | . Gummibussning ..... |   | . Rubber bushing .....           |                                   | 672226-8                                      | Ch-25668            |
| 3              | 4             | . Gummibussning ..... |   | . Rubber bushing .....           |                                   | 678790-7                                      | Ch 25669-           |
| 4              | 4             | Skruv .....           |   | Bolt .....                       |                                   | 955569-9                                      |                     |
| 5              | 2             | Mutter .....          |   | Nut .....                        |                                   | 950356-6                                      |                     |
| 6              | 2             | Bricka .....          |   | Washer .....                     |                                   | 940280-1                                      |                     |
| 7              | 2             | Momentstag .....      |   | Torque rod .....                 |                                   | 672610-3                                      | <del>671949-</del>  |
| 8              | 2             | . Gummibussning ..... |   | . Rubber bushing .....           |                                   | 662797-8                                      |                     |
| 9              | 2             | . Gummibussning ..... |   | . Rubber bushing .....           |                                   | 675771-0                                      | Ch-25668            |
| 10             | 2             | . Gummibussning ..... |   | . Rubber bushing .....           |                                   | 678887-1                                      | Ch 25669-           |
| 11             | 2             | Skruv .....           |   | Bolt .....                       |                                   | 955569-9                                      |                     |
| 12             | 2             | Mutter .....          |   | Nut .....                        |                                   | 950356-6                                      |                     |
| 13             | 2             | Skruv .....           |   | Bolt .....                       |                                   | 941858-3                                      |                     |
| 14             | 2             | Mutter .....          |   | Nut .....                        |                                   | 950377-2                                      |                     |
| 15             | 1             | Tvärstag .....        |   | Stabilizer bar .....             |                                   | 653260-0                                      |                     |
| 16             | 2             | Gummibussning .....   |   | Rubber bushing .....             |                                   | 87033-7                                       |                     |
| 17             | 1             | Distanshylsa .....    |   | Spacer sleeve .....              |                                   | 653361-6                                      |                     |
| 18             | 1             | Skruv .....           |   | Bolt .....                       |                                   | 955565-7                                      |                     |
| 19             | 1             | Bricka .....          |   | Washer .....                     |                                   | 120802-4                                      |                     |
| 20             | 2             | Mutter .....          |   | Nut .....                        |                                   | 950366-5                                      |                     |
| 21             | 2             | Fjäder .....          |   | Spring .....                     |                                   | 657843-9                                      |                     |
| 22             | 2             | Fjäderfäste .....     |   | Spring anchorage .....           |                                   | 659154-9                                      |                     |
| 23             | 2             | Gummikudde .....      |   | Rubber cushion .....             |                                   | 667686-0                                      |                     |
| 24             | 2             | Gummimellanlägg ..... |   | Rubber spacer .....              |                                   | 659325-5                                      |                     |
| 25             | 2             | Stötdämparsats .....  |   | Shock absorber kit .....         |                                   | 276553-5                                      |                     |
|                | 2             | . Stötdämpare .....   |   | . Shock absorber .....           |                                   | S E S                                         |                     |
| 26             | 8             | . Gummibussning ..... |   | . Rubber bushing .....           |                                   | 670129-6                                      |                     |
| 27             | 8             | . Mutter .....        |   | . Nut .....                      |                                   | 955848-7                                      |                     |
| 28             | 8             | Bricka .....          |   | Washer .....                     |                                   | 87741-5                                       |                     |
| 29             | 2             | Bricka .....          |   | Washer .....                     |                                   | 89328-9                                       |                     |
| 30             | 2             | Dämparband .....      |   | Damper band .....                |                                   | 671991-8                                      |                     |
| 31             | 2             | Bricka .....          |   | Washer .....                     |                                   | 671939-7                                      |                     |
| 32             | 2             | Bricka .....          |   | Washer .....                     |                                   | 89818-9                                       |                     |
| 33             | 4             | Skruv .....           |   | Screw .....                      |                                   | 940115-9                                      |                     |
| 34             | 4             | Bricka .....          |   | Washer .....                     |                                   | 942336-9                                      |                     |
| 35             | 1             | Gummibuffert .....    |   | Rubber cushion .....             |                                   | 663989-2                                      |                     |
| 36             | 1             | Skruv .....           |   | Screw .....                      |                                   | 940221-5                                      |                     |
| 37             | 1             | Låsbricka .....       |   | Lock washer .....                |                                   | 955949-3                                      |                     |
| 38             | 2             | Gummibuffert .....    |   | Rubber cushion .....             |                                   | 83108-1                                       |                     |
| 39             | 2             | Mutter .....          |   | Nut .....                        |                                   | 955783-6                                      |                     |
| 40             | 2             | Fjäderbricka .....    |   | Spring washer .....              |                                   | 955922-0                                      |                     |

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| Sida<br>Page   |               | 48     |                                             | Utgåva<br>Issue                  |                     | 1                   |  | Differential                                  |  | Differential |  |
| Pos<br>Fig.    | Antal<br>Qty. |        | Benämning                                   | Description                      | Det. nr<br>Part No. | Anmärkning<br>Notes |  |                                               |  |              |  |
|                | 666244        | 384479 |                                             |                                  |                     |                     |  |                                               |  |              |  |
| 1              | 1             |        | Differential .....                          | Differential .....               | 666244-9            |                     |  |                                               |  |              |  |
|                |               | 1      | Differential .....                          | Differential .....               | 384479-2            |                     |  |                                               |  |              |  |
| 2              | 1             |        | . Hus (2 halvor) .....                      | . Housing (2 halves) .....       | 666245-6            |                     |  |                                               |  |              |  |
|                |               | 1      | . Hus (2 halvor) .....                      | . Housing (2 halves) .....       | S E S               |                     |  |                                               |  |              |  |
| 3              | 8             |        | . . Skruv .....                             | . . Screw .....                  | 192650-0            |                     |  |                                               |  |              |  |
|                |               | 8      | . Skruv .....                               | . Screw .....                    | 384511-2            |                     |  |                                               |  |              |  |
| 4              | 4             | 4      | . Lamell .....                              | . Disc .....                     | 633262-1            |                     |  |                                               |  |              |  |
| 5              | 2             |        | . Lamellnav .....                           | . Disc hub .....                 | 666247-2            |                     |  |                                               |  |              |  |
|                |               | 2      | . Lamellnav .....                           | . Disc hub .....                 | 384510-4            |                     |  |                                               |  |              |  |
| 6              | 4             |        | . Differentialhjul .....                    | . Differential side pinion ..... | 633264-7            |                     |  |                                               |  |              |  |
|                |               | 4      | . Differentialhjul .....                    | . Differential side pinion ..... | 384505-4            |                     |  |                                               |  |              |  |
| 7              | 2             |        | . Axel .....                                | . Shaft .....                    | 666246-4            |                     |  |                                               |  |              |  |
|                |               | 2      | . Axel .....                                | . Shaft .....                    | 384506-4            |                     |  |                                               |  |              |  |
| 8              | 2             |        | . Distanshylsa .....                        | . Spacer sleeve .....            | 666251-4            |                     |  |                                               |  |              |  |
|                |               | 2      | . Distanshylsa .....                        | . Spacer sleeve .....            | 384508-8            |                     |  |                                               |  |              |  |
| 9              | 1             | 1      | . Spännstift .....                          | . Tensioner pin .....            | 192243-4            |                     |  |                                               |  |              |  |
| 10             | 2             |        | . Differentialhjul .....                    | . Differential side gear .....   | 633263-9            |                     |  |                                               |  |              |  |
|                |               | 2      | . Differentialhjul .....                    | . Differential side gear .....   | 384503-9            |                     |  |                                               |  |              |  |
| 11             | 2             | 2      | . Lamell, t <sub>j</sub> = 1,5 .....        | . Disc, Th = 1.5 .....           | 666248-0            |                     |  |                                               |  |              |  |
| 12             | 2             | 2      | . Lamell, t <sub>j</sub> = 2,4 (plan) ..... | . Disc, Th = 2.4 (flat) .....    | 666249-8            |                     |  |                                               |  |              |  |
| 13             | 2             | 2      | . Lamell, t <sub>j</sub> = 2,4 (kupig) ...  | . Disc, Th = 2.4 (dished) .....  | 666250-6            |                     |  |                                               |  |              |  |





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| Grupp<br>Group |               | 5                    |  | P 180(B18)           |  | VOLVO                                |                           |
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| Sida<br>Page   |               | 4                    |  | Utgåva<br>Issue      |  | Reservdelskatalog<br>Parts catalogue |                           |
|                |               | 10                   |  | Framhjulsbroms       |  | Front wheel brakes                   |                           |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning            |  | Description          |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes       |
|                | 1             | Framhjulsbroms, V    |  | Front wheel brake, L |  | 657846-2                             | 1) 1-kr                   |
|                | 1             | Framhjulsbroms, V    |  | Front wheel brake, L |  | 668992-1                             | 2, 5) 1-kr                |
|                | 1             | Framhjulsbroms, V    |  | Front wheel brake, L |  | 670728-5                             | 3) 1-kr, 2-kr             |
|                | 1             | Framhjulsbroms, H    |  | Front wheel brake, R |  | 657847-0                             | 1) 1-kr                   |
|                | 1             | Framhjulsbroms, H    |  | Front wheel brake, R |  | 668993-9                             | 2, 5) 1-kr                |
|                | 1             | Framhjulsbroms, H    |  | Front wheel brake, R |  | 670729-3                             | 3) 1-kr, 2-kr             |
| 1              | 2             | . Hus, inre          |  | . Caliper, inner     |  | S E S                                |                           |
| 2              | 2             | . Hus, yttre         |  | . Caliper, outer     |  | S E S                                |                           |
| 3              | 2             | . Luftningsskruv     |  | . Air venting screw  |  | 664823-4                             | <del>656455</del>         |
| 4              | 2             | . Gummikåpa          |  | . Rubber casing      |  | 656456-1                             | <del>664824</del>         |
| 5              | 4             | . Gummiring          |  | . Grommet            |  |                                      | 3) Lagerföres ej          |
| 6              | 4             | . Skruv              |  | . Screw              |  | 955679-6                             | l = 2 1/4"                |
| 7              | 4             | . Skruv              |  | . Screw              |  | 955697-8                             | l = 2 1/2"                |
| 8              | 1             | . Bromsklotssats     |  | . Brake pad kit      |  | 275819-1                             | 1) 1-kr                   |
|                | 1             | . Bromsklotssats     |  | . Brake pad kit      |  | 275849-8                             | 2) 1-kr                   |
|                | 1             | . Bromsklotssats     |  | . Brake pad kit      |  | 275869-6                             | 3) 1-kr, 2-kr             |
|                | 4             | . Bromsklots         |  | . Brake pad          |  | S E S                                |                           |
| 9              | 4             | . Dämpfjäder         |  | . Damping spring     |  | 670567-7                             | 4)                        |
| 10             | 4             | . Pinne              |  | . Pin                |  | 664821-6                             |                           |
| 11             | 4             | . Låsfjäder          |  | . Lock spring        |  | 664822-4                             |                           |
| 12             | 2             | . Kolv               |  | . Piston             |  | 667592-0                             | <del>664817</del>         |
| 13             | 2             | . Tättningsring      |  | . Seal ring          |  | 664815-8                             |                           |
| 14             | 2             | . Gummimanschett     |  | . Rubber boot        |  | 664819-0                             |                           |
| 15             | 4             | . Kolv               |  | . Piston             |  | 667593-8                             | <del>664818</del>         |
| 16             | 4             | . Tättningsring      |  | . Seal ring          |  | 664816-6                             |                           |
| 17             | 2             | . Gummimanschett     |  | . Rubber boot        |  | 664820-8                             | 1) 1-kr                   |
|                | 2             | . Gummimanschett     |  | . Rubber boot        |  | 667595-3                             | 4) 1-kr, 2-kr             |
| 18             | 1             | . Förbindningsrör, V |  | . Union pipe, L      |  | 668735-4                             | 1) 1-kr <del>664825</del> |
|                | 1             | . Förbindningsrör, V |  | . Union pipe, L      |  | 669208-1                             | 2) 1-kr                   |
|                | 1             | . Förbindningsrör, H |  | . Union pipe, R      |  | 668736-2                             | 1) 1-kr <del>664832</del> |
|                | 1             | . Förbindningsrör, H |  | . Union pipe, R      |  | 669209-9                             | 2) 1-kr                   |
| 19             | 1             | Skyddsplåt, V        |  | Backing plate, L     |  | 666965-9                             | 1) 1-kr <del>662229</del> |
| 20             | 1             | Skyddsplåt, V        |  | Backing plate, L     |  | 669015-0                             | 2) 1-kr                   |
|                | 1             | Skyddsplåt, V        |  | Backing plate, L     |  | 668333-0                             | 3) 1-kr, 2-kr             |
|                | 1             | Skyddsplåt, H        |  | Backing plate, R     |  | 666966-7                             | 1) 1-kr <del>662230</del> |
|                | 1             | Skyddsplåt, H        |  | Backing plate, R     |  | 669016-8                             | 2) 1-kr                   |
|                | 1             | Skyddsplåt, H        |  | Backing plate, R     |  | 668334-8                             | 3) 1-kr, 2-kr             |
| 21             | 4             | Skruv                |  | Screw                |  | 192481-0                             | 1) 1-kr <del>191860</del> |
|                | 4             | Skruv                |  | Screw                |  | 668905-3                             | 4) 1-kr, 2-kr             |
| 22             | 2             | Låsbleck             |  | Lock washer          |  | 669012-7                             | <del>664827</del>         |
| 23             | 1             | Konsol, V            |  | Bracket, L           |  | 657848-8                             | 1) 1-kr                   |
|                | 1             | Konsol, V            |  | Bracket, L           |  | 666528-5                             | 4) 1-kr, 2-kr             |
|                | 1             | Konsol, H            |  | Bracket, H           |  | 657849-6                             | 1) 1-kr                   |
|                | 1             | Konsol, H            |  | Bracket, H           |  | 666529-3                             | 4) 1-kr, 2-kr             |

1. Ch-6999.

2. Ch 7000-12393, 12397-12417, 12436.

3. Ch 12394-12396, 12418-12435, 12437-.

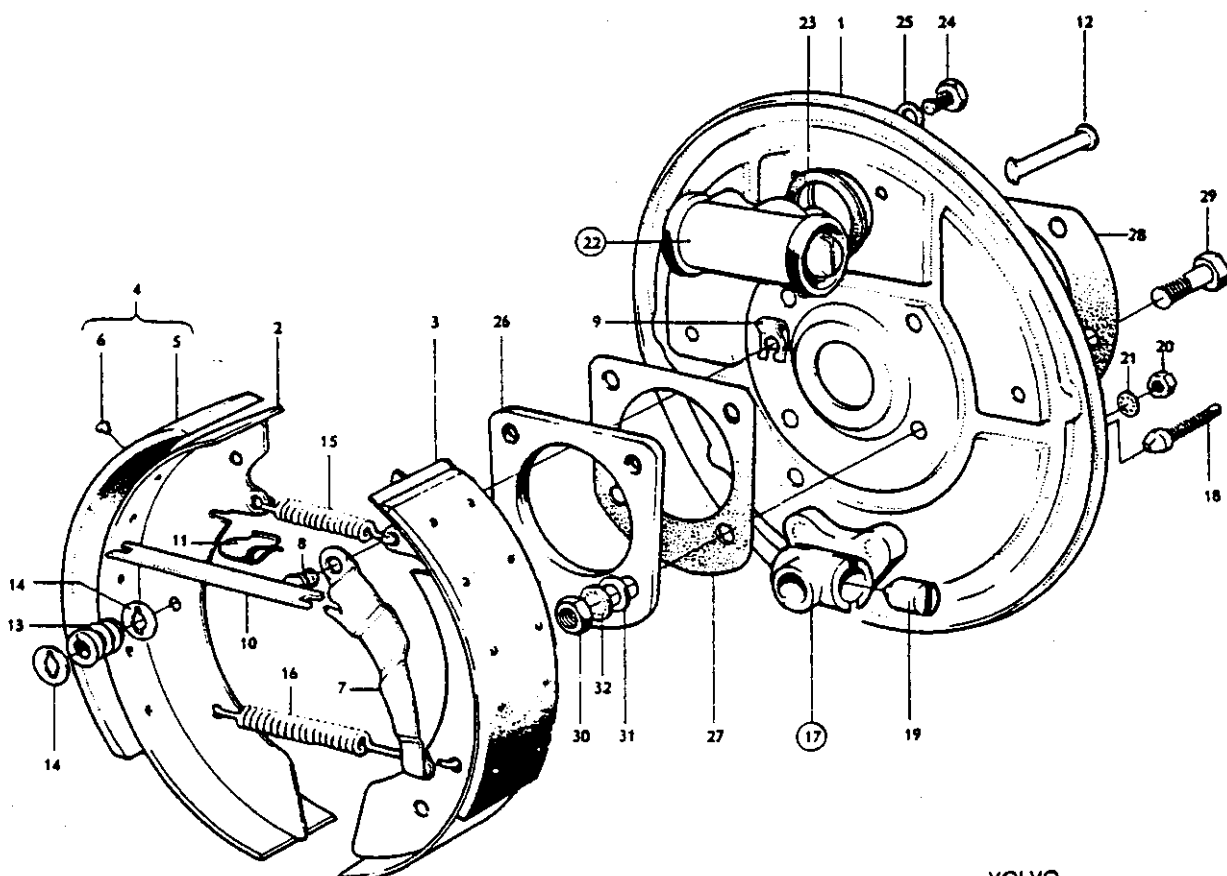
4. Ch 7000-.

5. Ers av: 1 st 670728-5, 1 st 670742-6, 1 st 275849-8.

6. Ers av: 1 st 670729-3, 1 st 670743-4, 1 st 275849-8.

| Grupp<br>Group 5 |               | P 180(B18)         |                   |                                      | VOLVO               |                                      |  |
|------------------|---------------|--------------------|-------------------|--------------------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page 6   |               | Utgåva<br>Issue 10 |                   | Framhjulsbroms<br>Front wheel brakes |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.      | Antal<br>Qty. | Benämning          | Description       | Det. nr<br>Part No.                  | Anmärkning<br>Notes |                                      |  |
| 24               | 4             | Skruv .....        | Bolt .....        | 955535-0                             | l = 1 1/4"          |                                      |  |
| 25               | 4             | Skruv .....        | Bolt .....        | 955539-2                             | l = 2 1/2"          |                                      |  |
| 26               | 8             | Låsbricka .....    | Lock washer ..... | 955950-1                             |                     |                                      |  |
| 27               | 2             | Bricka .....       | Washer .....      | 940097-9                             | 1)                  |                                      |  |
| 28               | 8             | Mutter .....       | Nut .....         | 950354-1                             |                     |                                      |  |
| 29               | 2             | Bromsskiva .....   | Brake disc .....  |                                      | Se grupp 6          |                                      |  |

1. Ch 7000-.



VOLVO  
KA 3854

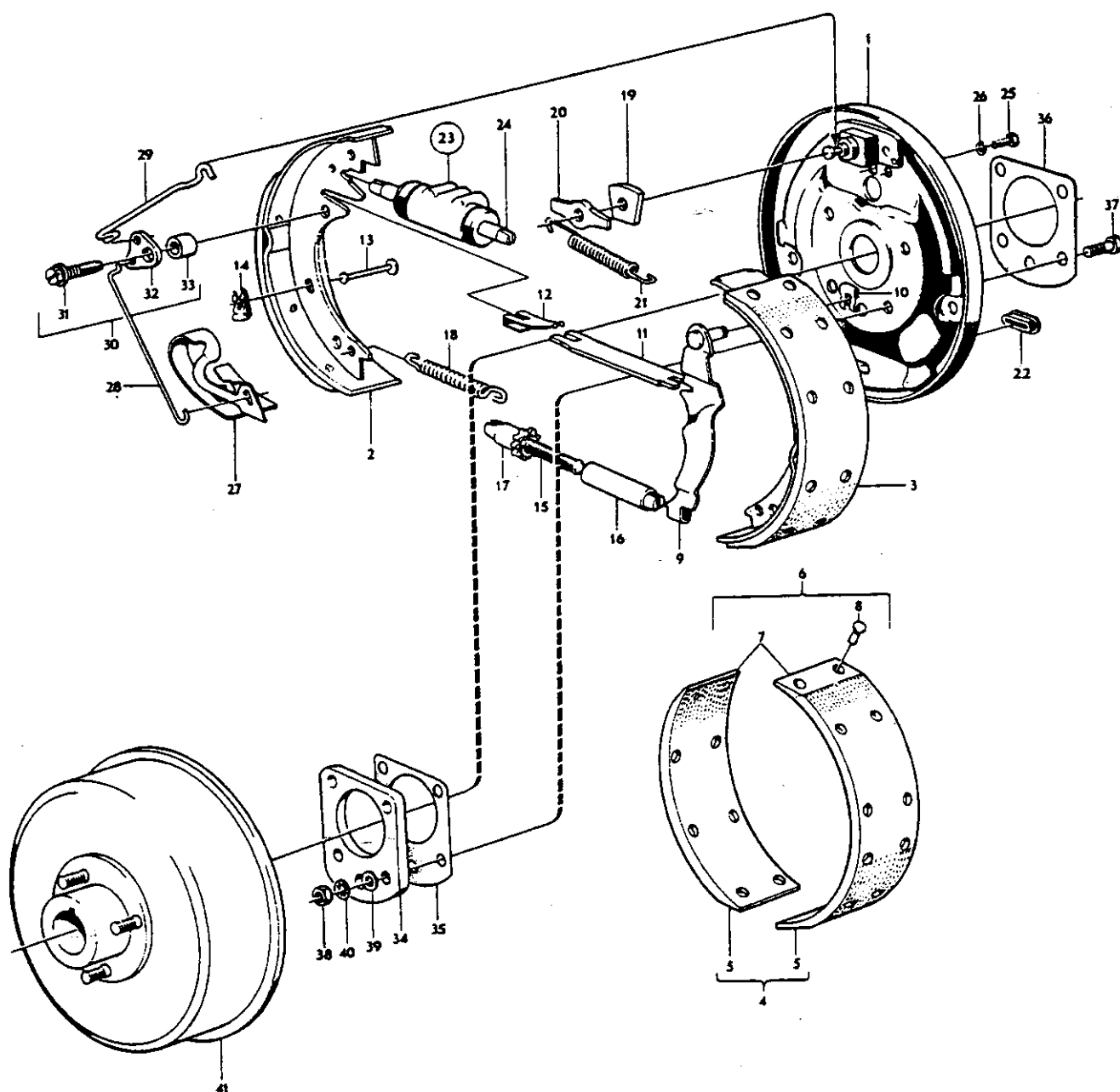
| Grupp<br>Group |               | 5                               |  | P 180 (B18)                      |  | VOLVO                                |                          |
|----------------|---------------|---------------------------------|--|----------------------------------|--|--------------------------------------|--------------------------|
| Sida<br>Page   |               | 8                               |  | Utgåva<br>Issue                  |  | Reservdelskatalog<br>Parts catalogue |                          |
|                |               |                                 |  | Bakhjulsbroms<br>1-krets         |  | Rear wheel brakes<br>single circuit  |                          |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                       |  | Description                      |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes      |
| 1              | 1             | Bakhjulsbroms, V                |  | Rear wheel brake, L              |  | 657850-4                             | 1)                       |
|                | 1             | Bakhjulsbroms, V                |  | Rear wheel brake, L              |  | 670400-1                             | 2)                       |
|                | 1             | Bakhjulsbroms, V                |  | Rear wheel brake, L              |  | 669023-4                             | 3)                       |
|                | 1             | Bakhjulsbroms, V                |  | Rear wheel brake, L              |  | 670730-1                             | 4) - Lagerföres ej       |
|                | 1             | Bakhjulsbroms, V                |  | Rear wheel brake, L              |  | 672169-0                             | 5)                       |
|                | 1             | Bakhjulsbroms, H                |  | Rear wheel brake, R              |  | 657851-2                             | 1)                       |
|                | 1             | Bakhjulsbroms, H                |  | Rear wheel brake, R              |  | 670401-9                             | 2)                       |
|                | 1             | Bakhjulsbroms, H                |  | Rear wheel brake, R              |  | 669024-2                             | 3)                       |
|                | 1             | Bakhjulsbroms, H                |  | Rear wheel brake, R              |  | 670731-9                             | 4)                       |
|                | 1             | Bakhjulsbroms, H                |  | Rear wheel brake, R              |  | 672170-8                             | 5)                       |
|                | 1             | . Bromssköld, V                 |  | . Backing plate, L               |  | 662494-4                             | 1)                       |
|                | 1             | . Bromssköld, V                 |  | . Backing plate, L               |  | 669514-2                             | 2,3,6)                   |
|                | 1             | . Bromssköld, H                 |  | . Backing plate, R               |  | 662495-1                             | 1)                       |
|                | 1             | . Bromssköld, H                 |  | . Backing plate, R               |  | 669515-9                             | 2,3,6)                   |
|                | 2             | . Bromsback, med belägg, främre |  | . Brake shoe and lining, forward |  | 669516-7                             | 1,2,3) <del>662496</del> |
|                | 2             | . Bromsback, med belägg, främre |  | . Brake shoe and lining, forward |  | 671992-6                             | 4,5)                     |
| 3              | 2             | . Bromsback, med belägg, bakre  |  | . Brake shoe and lining, rear    |  | 669517-5                             | 1,2,3) <del>662497</del> |
|                | 2             | . Bromsback, med belägg, bakre  |  | . Brake shoe and lining, rear    |  | 671993-4                             | 4,5)                     |
| 4              | 1             | . Bromsbeläggsats               |  | . Brake lining kit               |  | 275820-9                             | 1,2,3,7)                 |
|                | 1             | . Bromsbeläggsats               |  | . Brake lining kit               |  | 275872-0                             | 6,7)                     |
| 5              | 4             | . . Belägg                      |  | . . Lining                       |  | S E S                                |                          |
| 6              | 40            | . . Nit                         |  | . . Rivet                        |  | 191905-9                             |                          |
|                | 1             | . Bromsbeläggsats               |  | . Brake lining kit               |  | 275858-9                             | 1,2,3,8)                 |
| 7              | 4             | . . Belägg                      |  | . . Lining                       |  | S E S                                |                          |
|                | 1             | . Hävar, V                      |  | . Lever, L                       |  | 662500-8                             | 1,2)                     |
|                | 1             | . Hävar, V                      |  | . Lever, L                       |  | 669520-9                             | 3)                       |
|                | 1             | . Hävar, V                      |  | . Lever, L                       |  | 671202-0                             | 6)                       |
|                | 1             | . Hävar, H                      |  | . Lever, R                       |  | 662501-6                             | 1,2)                     |
|                | 1             | . Hävar, H                      |  | . Lever, R                       |  | 669521-7                             | 3)                       |
| 8              | 1             | . Hävar, H                      |  | . Lever, R                       |  | 671203-8                             | 6)                       |
|                | 2             | . Lagertapp                     |  | . Bearing pin                    |  | 662502-4                             | 1,2,3)                   |
| 9              | 2             | . Låsbricka                     |  | . Lock washer                    |  | 662503-2                             | 1,2,3)                   |
| 10             | 2             | . Länk                          |  | . Link                           |  | 662504-0                             | 1,2,3)                   |
|                | 2             | . Länk                          |  | . Link                           |  | 671201-2                             | 6)                       |
| 11             | 2             | . Dämpningsfjäder               |  | . Damping spring                 |  | 662928-1                             |                          |
| 12             | 4             | . Styrpinne                     |  | . Guide spring                   |  | 662505-7                             |                          |
| 13             | 4             | . Fjäder                        |  | . Spring                         |  | 662506-5                             |                          |
| 14             | 8             | . Bricka                        |  | . Washer                         |  | 662507-3                             |                          |
| 15             | 2             | . Returfjäder                   |  | . Return spring                  |  | 662508-1                             |                          |
| 16             | 2             | . Returfjäder                   |  | . Return spring                  |  | 662509-9                             |                          |

- Ch-6979 excl 6958, 6962-6977.
- Ch 6958, 6962-6977, 6980-7644, 7646-7850, 7852-7870.
- Ch 7645, 7851, 7871-12393, 12397-12417, 12436.
- Ch 12394-12396, 12418-12435, 12437-16499.
- Ch 16500-.
- Ch 12394-12396, 12418-12435, 12437-.

- Avsedd för nitning.  
For riveting.  
Fixée par rivetage.  
Zum Nieten.  
Para vimachar.
- Avsedd för limning.  
For bonding.  
Fixée par collage.  
Zum Kleben.  
Para pegar.

| Grupp<br>Group |               | 5                       | P 180 (B18)     |                             | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                                     |
|----------------|---------------|-------------------------|-----------------|-----------------------------|-----------------------------------------------|-------------------------------------|
| Sida<br>Page   |               | 10                      | Utgåva<br>Issue | 6                           | Bakhjulsbroms<br>1-krets                      | Rear wheel brakes<br>single circuit |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               |                 | Description                 | Det. nr<br>Part No.                           | Anmärkning<br>Notes                 |
| 17             | 2             | . Justeranordning ..... |                 | . Adjuster unit .....       | 668667-9                                      |                                     |
| 18             | 2             | . Justerskruv .....     |                 | . Adjuster screw .....      | 662511-5                                      |                                     |
| 19             | 4             | . Justertapp .....      |                 | . Adjuster pin .....        | 662512-3                                      |                                     |
| 20             | 4             | . Mutter .....          |                 | . Nut .....                 | 955846-1                                      | <del>921780</del>                   |
| 21             | 4             | . Lösbricka .....       |                 | . Lock washer .....         | 940155-5                                      | <del>951696</del>                   |
| 22             | 2             | . Hjulcylinder .....    |                 | . Wheel unit cylinder ..... | 662513-1                                      | 1)                                  |
|                | 2             | . Hjulcylinder .....    |                 | . Wheel unit cylinder ..... | 670404-3                                      | 2)                                  |
|                | 2             | . Hjulcylinder .....    |                 | . Wheel unit cylinder ..... | 671207-9                                      | 3)                                  |
|                |               | . . Det se sida 28      |                 | . . Components, see page 28 |                                               |                                     |
| 23             | 2             | . Gummiring .....       |                 | . Grommet .....             | 668668-7                                      |                                     |
| 24             | 4             | . Skruv .....           |                 | . Screw .....               | 662518-0                                      |                                     |
| 25             | 4             | . Lösbricka .....       |                 | . Lock washer .....         | 940155-5                                      | <del>951696</del>                   |
| 26             |               | Distansbricka .....     |                 | Spacer washer .....         |                                               |                                     |
| 27             |               | Packning .....          |                 | Gasket .....                |                                               |                                     |
| 28             |               | Justermellanlägg .....  |                 | Shim .....                  |                                               |                                     |
| 29             |               | Skruv .....             |                 | Bolt .....                  |                                               |                                     |
| 30             |               | Mutter .....            |                 | Nut .....                   |                                               |                                     |
| 31             |               | Bricka .....            |                 | Washer .....                |                                               |                                     |
| 32             |               | Lösbricka .....         |                 | Lock washer .....           |                                               |                                     |
|                |               | Bromstrumma .....       |                 | Brake drum .....            |                                               |                                     |

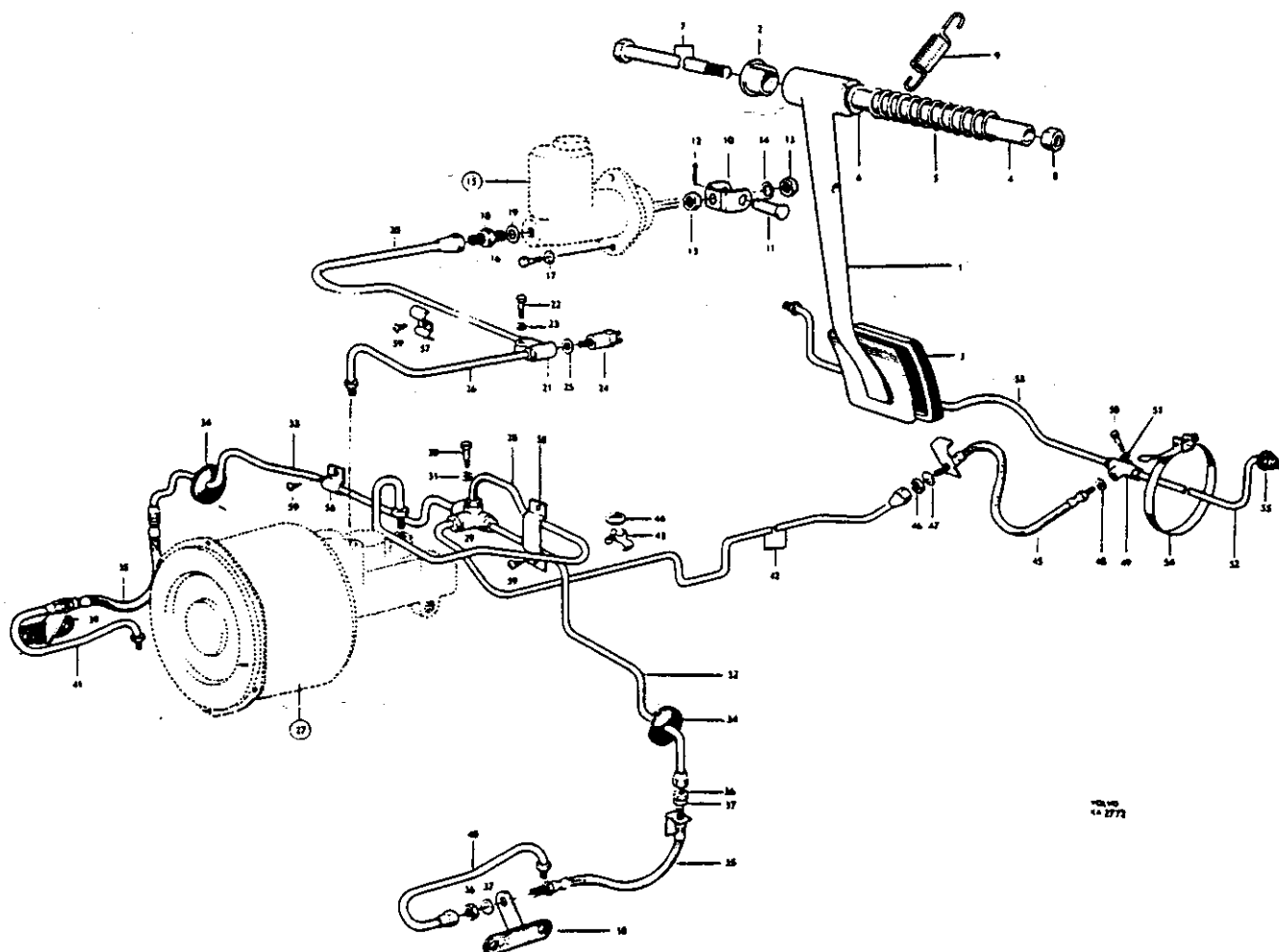
1. Ch-6979 excl 6958, 6962-6977.
2. Ch 6958, 6962-6977, 6980-12393, 12397-12417, 12436, 16500-.
3. Ch 12394-12396, 12418-12435, 12437-16499.



| Grupp<br>Group |               | 5                             |  | P 180(B18)                       |  | VOLVO                                |                     |
|----------------|---------------|-------------------------------|--|----------------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | Utgåva<br>Issue               |  | Bakhjulsbroms<br>2-krets         |  | Rear wheel brakes<br>split circuit   |                     |
| 12             |               | 6                             |  |                                  |  | Reservdelskatalog<br>Parts catalogue |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                     |  | Description                      |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes |
|                | 1             | Bakhjulsbroms, V              |  | Rear wheel brakes, L             |  | 672826-5                             | Lagerföres ej       |
|                | 1             | Bakhjulsbroms, H              |  | Rear wheel brakes, R             |  | 672827-3                             | Lagerföres ej       |
| 1              | 1             | Bromssköld, V                 |  | Backing plate, L                 |  | 673356-2                             |                     |
|                | 1             | Bromssköld, H                 |  | Backing plate, R                 |  | 673357-0                             |                     |
| 2              | 2             | Bromsback, främre, med belägg |  | Brake shoe, forward, with lining |  | 670840-8                             |                     |
| 3              | 2             | Bromsback, bakre, med belägg  |  | Brake shoe, rear, with lining    |  | 670841-6                             |                     |
| 4              | 1             | Bromsbeläggsats               |  | Brake lining kit                 |  | 275863-9                             | 1)                  |
| 5              | 4             | Bromsbelägg                   |  | Brake lining                     |  |                                      | 1) Lagerföres ej    |
| 6              | 1             | Bromsbeläggsats               |  | Brake lining kit                 |  | 275848-0                             | 2)                  |
| 7              | 4             | Bromsbelägg                   |  | Brake lining                     |  |                                      | 2) Lagerföres ej    |
| 8              | 40            | Nit                           |  | Rivet                            |  | 952494-3                             | 2)                  |
| 9              | 1             | Hävvarm, V                    |  | Lever, L                         |  | 659679-5                             |                     |
|                | 1             | Hävvarm, H                    |  | Lever, R                         |  | 659680-3                             |                     |
| 10             | 2             | Låsbricka                     |  | Lock washer                      |  | 88830-5                              |                     |
| 11             | 2             | Länk                          |  | Link                             |  | 659681-1                             |                     |
| 12             | 2             | Fjäder                        |  | Spring                           |  | 659682-9                             |                     |
| 13             | 4             | Styrpinne                     |  | Guide pin                        |  | 659663-9                             |                     |
| 14             | 4             | Låsfjäder                     |  | Lock spring                      |  | 659664-7                             |                     |
| 15             | 1             | Justerskruv, V                |  | Adjuster screw, L                |  | 673361-2                             |                     |
|                | 1             | Justerskruv, H                |  | Adjuster screw, R                |  | 673362-0                             |                     |
| 16             | 1             | Justermutter, V               |  | Adjuster nut, L                  |  | 673363-8                             |                     |
|                | 1             | Justermutter, H               |  | Adjuster nut, R                  |  | 659666-2                             |                     |
| 17             | 2             | Styrhylsa                     |  | Guide sleeve                     |  | 673364-6                             |                     |
| 18             | 2             | Returfjäder                   |  | Return spring                    |  | 673365-3                             |                     |
| 19             | 2             | Styrbricka                    |  | Guide washer                     |  | 669916-9                             |                     |
| 20             | 2             | Hållare                       |  | Retainer                         |  | 659670-4                             |                     |
| 21             | 4             | Returfjäder                   |  | Return spring                    |  | 673368-7                             |                     |
| 22             | 2             | Gummibussning                 |  | Rubber bushing                   |  | 659672-0                             |                     |
| 23             | 2             | Hjulcylinder                  |  | Wheel unit cylinder              |  | 667166-3                             |                     |
|                |               | Detaljer se sida 29           |  | Components, see page 29          |  |                                      |                     |
| 24             | 4             | Trycktapp                     |  | Thrust pin                       |  | 659676-1                             |                     |
| 25             | 4             | Skruv                         |  | Screw                            |  | 955512-9                             |                     |
| 26             | 4             | Fjäderbricka                  |  | Spring washer                    |  | 955920-4                             |                     |
| 27             | 1             | Fjäderarm, V                  |  | Spring arm, L                    |  | 673366-1                             |                     |
|                | 1             | Fjäderarm, H                  |  | Spring arm, R                    |  | 673367-9                             |                     |
| 28             | 2             | Länk                          |  | Link                             |  | 673370-3                             |                     |
| 29             | 2             | Länk                          |  | Link                             |  | 673369-5                             |                     |
| 30             | 1             | Hävvarm, kompl, V             |  | Lever, cpl, L                    |  | 673399-2                             | -673511-            |
|                | 1             | Hävvarm, kompl, H             |  | Lever, cpl, R                    |  | 673400-8                             |                     |
| 31             | 1             | Skruv                         |  | Screw                            |  |                                      | Lagerföres ej       |
| 32             | 1             | Hävvarm                       |  | Lever                            |  |                                      | Lagerföres ej       |
| 33             | 1             | Hylsa                         |  | Sleeve                           |  |                                      | Lagerföres ej       |

1. För limning.  
For bonding.  
Fixée par collage.  
Zum Kleben.  
Para pegar.
2. För nitning.  
For riveting.  
Fixée par rivetage.  
Zum Nieten.  
Para vimachar.

|                |               |                          |                     |                                    |                     |                                      |  |
|----------------|---------------|--------------------------|---------------------|------------------------------------|---------------------|--------------------------------------|--|
| Grupp<br>Group |               | 5                        |                     | P 180 (B18)                        |                     | VOLVO                                |  |
| Sida<br>Page   |               | 14                       |                     | Utgåva<br>Issue                    |                     | 11                                   |  |
|                |               | Bakhjulsbroms<br>2-krets |                     | Rear wheel brakes<br>split circuit |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                | Description         | Det. nr<br>Part No.                | Anmärkning<br>Notes |                                      |  |
| 34             |               | Distansbricka .....      | Spacer washer ..... |                                    | Se grupp 4          |                                      |  |
| 35             |               | Packning .....           | Packing .....       |                                    |                     |                                      |  |
| 36             |               | Juster mellanlägg .....  | Shim .....          |                                    |                     |                                      |  |
| 37             |               | Skruv .....              | Bolt .....          |                                    |                     |                                      |  |
| 38             |               | Mutter .....             | Nut .....           |                                    |                     |                                      |  |
| 39             |               | Bricka .....             | Washer .....        |                                    |                     |                                      |  |
| 40             |               | Låsbricka .....          | Lock washer .....   |                                    |                     |                                      |  |
| 41             |               | Bromstrumma .....        | Brake drum .....    |                                    |                     |                                      |  |

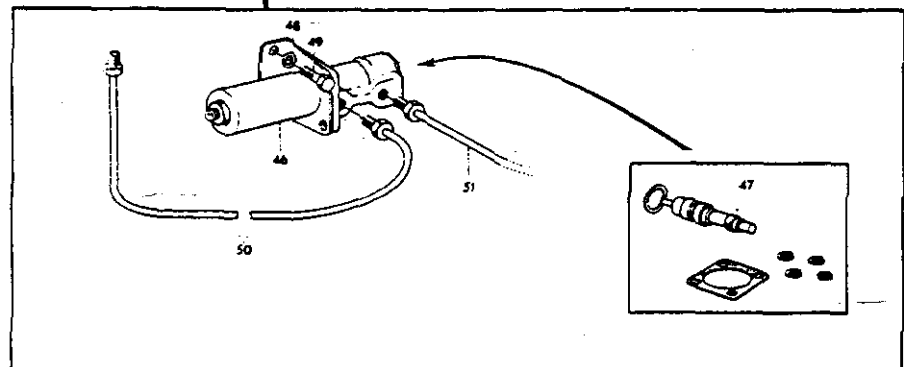
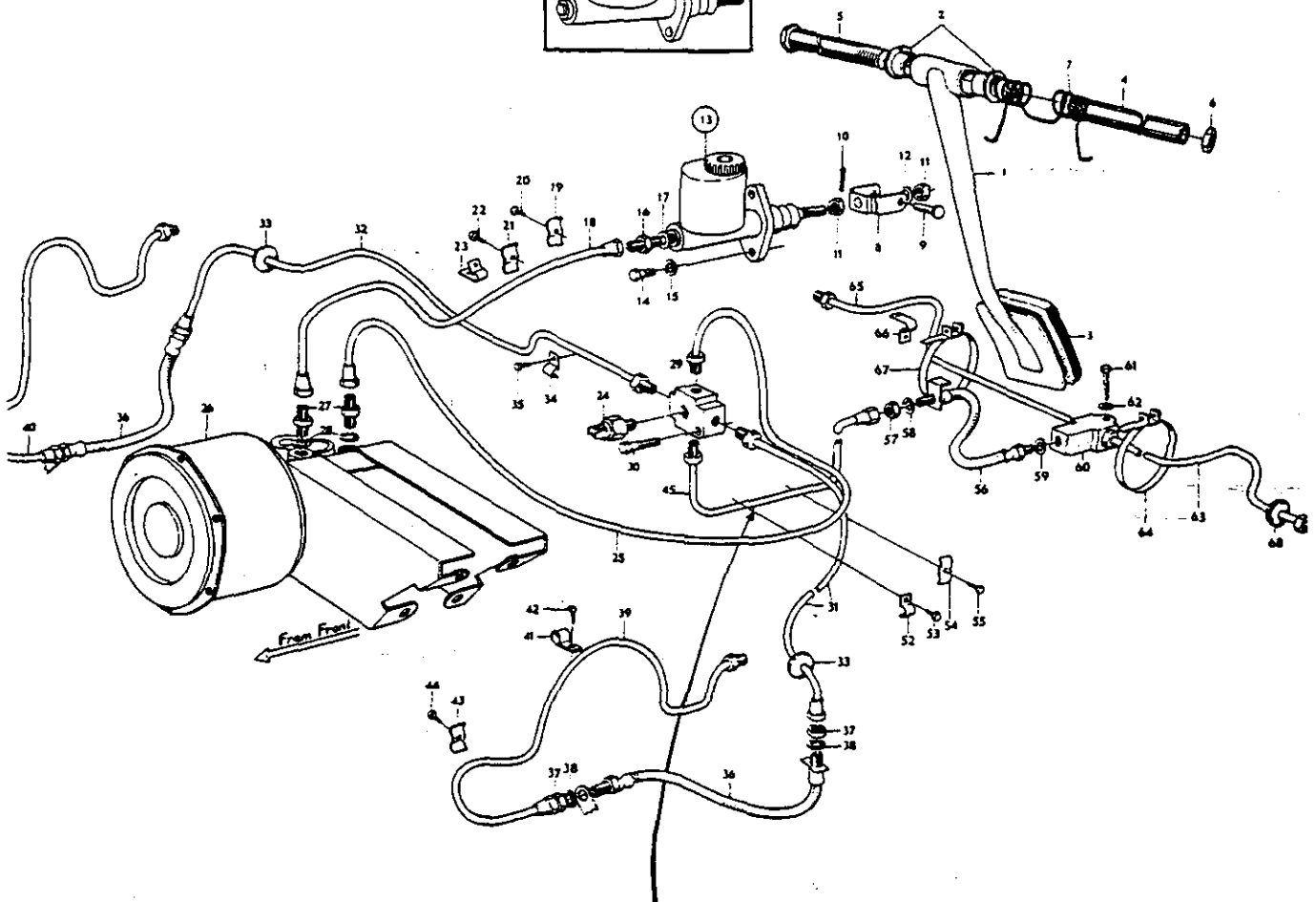
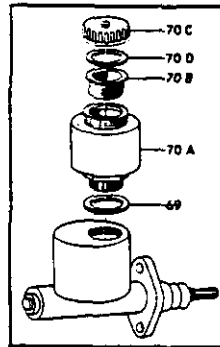


| Grupp<br>Group |   | 5               |  | P 180 (B18)                                           |                                                         | VOLVO                                |                      |
|----------------|---|-----------------|--|-------------------------------------------------------|---------------------------------------------------------|--------------------------------------|----------------------|
| Sida<br>Page   |   | Utgåva<br>Issue |  | Fotbromsanordning<br>Hydrauliska ledningar<br>1-krets |                                                         | Reservdelskatalog<br>Parts catalogue |                      |
| Pos<br>Fig.    |   | Antal<br>Qty.   |  | Benämning                                             |                                                         | Description                          |                      |
|                |   |                 |  |                                                       |                                                         | Det. nr<br>Part No.                  |                      |
|                |   |                 |  |                                                       |                                                         | Anmärkning<br>Notes                  |                      |
| 1              | 1 |                 |  | Bromspedal                                            | Brake pedal                                             | 653085-1                             |                      |
| 2              | 2 |                 |  | Bussning                                              | Bushing                                                 | 659048-3                             |                      |
| 3              | 1 |                 |  | Gummiskoning                                          | Rubber pad                                              | 653238-6                             |                      |
| 4              | 1 |                 |  | Axel                                                  | Shaft                                                   | 656893-5                             |                      |
| 5              | 1 |                 |  | Distansfjäder                                         | Spacer spring                                           | 663389-5                             | 1) <del>653459</del> |
| 6              | 2 |                 |  | Bricka                                                | Washer                                                  | 190065-3                             |                      |
| 7              | 1 |                 |  | Skruv                                                 | Bolt                                                    | 190912-6                             |                      |
| 8              | 1 |                 |  | Mutter                                                | Nut                                                     | 950406-9                             |                      |
| 9              | 1 |                 |  | Returfjäder                                           | Return spring                                           | 663389-5                             | 2) <del>665120</del> |
| 10             | 1 |                 |  | Gaffel                                                | Yoke                                                    | 672917-2                             | <del>653432</del>    |
| 11             | 1 |                 |  | Saxpinnebult                                          | Clevis pin                                              | 913128-5                             |                      |
| 12             | 1 |                 |  | Saxpinne                                              | Split pin                                               | 907824-7                             | <del>907822</del>    |
| 13             | 2 |                 |  | Mutter                                                | Nut                                                     | 955847-9                             | Tid utf              |
|                | 1 |                 |  | Mutter                                                | Nut                                                     | 955847-9                             | Sen utf              |
| 14             | 1 |                 |  | Fjäderbricka                                          | Spring washer                                           | 955921-2                             | <del>906990</del>    |
| 15             | 1 |                 |  | Tryckpump                                             | Master cylinder                                         | 655879-5                             | 3, 5)                |
|                | 1 |                 |  | Tryckpump                                             | Master cylinder                                         | 662186-6                             | 4)                   |
|                |   |                 |  | . Det se sida 31, 32                                  | . Components, see page 31 and 32                        |                                      |                      |
| 16             | 2 |                 |  | Skruv                                                 | Screw                                                   | 940135-7                             |                      |
| 17             | 2 |                 |  | Låsbricka                                             | Lock washer                                             | 955949-3                             | <del>951697</del>    |
| 18             | 1 |                 |  | Förskruvning                                          | Screw union                                             | 190279-0                             |                      |
| 19             | 1 |                 |  | Kopparpackning                                        | Copper packing                                          | 18665-0                              |                      |
| 20             | 1 |                 |  | Bromsledning                                          | Brake line                                              | 665000-6                             | 3) Vst               |
|                | 1 |                 |  | Bromsledning                                          | Brake line                                              | 666075-7                             | 4) Vst               |
|                | 1 |                 |  | Bromsledning                                          | Brake line                                              | 665010-5                             | Hst                  |
| 21             | 1 |                 |  | Trevägsförgrening                                     | Three-way junction                                      | 664803-4                             |                      |
| 22             | 1 |                 |  | Skruv                                                 | Screw                                                   | 955640-8                             |                      |
| 23             | 1 |                 |  | Fjäderbricka                                          | Spring washer                                           | 955920-4                             | <del>906980</del>    |
| 24             | 1 |                 |  | Bromskontakt                                          | Brake contact                                           | 664804-2                             |                      |
| 25             | 1 |                 |  | Kopparpackning                                        | Copper packing                                          | 192001-6                             |                      |
| 26             | 1 |                 |  | Bromsledning                                          | Brake line                                              | 665001-4                             |                      |
| 27             | 1 |                 |  | Vakuumbromscylinder med monteringsdetaljer            | Vacuum-servo brake cylinder and installation components |                                      | Se sida 22           |
| 28             | 1 |                 |  | Bromsledning                                          | Brake line                                              | 665002-2                             |                      |
| 29             | 1 |                 |  | Fyrvägsförgrening                                     | Four-way junction                                       | 664802-6                             |                      |
| 30             | 1 |                 |  | Skruv                                                 | Screw                                                   | 955640-8                             |                      |
| 31             | 1 |                 |  | Fjäderbricka                                          | Spring washer                                           | 955920-4                             | <del>906980</del>    |
| 32             | 1 |                 |  | Bromsledning, V, främre                               | Brake line, L, forward                                  | 665003-0                             |                      |
| 33             | 1 |                 |  | Bromsledning, H, främre                               | Brake line, R, forward                                  | 669331-1                             | <del>665004</del>    |
| 34             | 2 |                 |  | Gummibussning                                         | Rubber bushing                                          | 665038-6                             |                      |
| 35             | 2 |                 |  | Bromsslang                                            | Brake hose                                              | 664800-0                             |                      |
| 36             | 4 |                 |  | Mutter                                                | Nut                                                     | 955858-6                             |                      |
| 37             | 4 |                 |  | Låsbricka                                             | Lock washer                                             | 955950-1                             |                      |

1. Tid utf. Sen utf. se sida 20.
2. Ch-6000.
3. Ch-35.
4. Ch 36.
5. Ers av: 1 st 662186-6, 1 st 666075-7.

| Grupp<br>Group |               | 5                           | P 180 (B18)                                             |                     | VOLVO                                                                      |                                      |
|----------------|---------------|-----------------------------|---------------------------------------------------------|---------------------|----------------------------------------------------------------------------|--------------------------------------|
| Sida<br>Page   |               | 18                          | Utgåva<br>Issue                                         |                     | 8                                                                          | Reservdelskatalog<br>Parts catalogue |
|                |               |                             | Fotbromsmanövrering<br>Hydrauliska ledningar<br>1-krets |                     | Ch-6999<br>Foot brake control linkage<br>Hydraulic lines<br>single circuit |                                      |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   | Description                                             | Det. nr<br>Part No. | Anmärkning<br>Notes                                                        |                                      |
| 38             | 1             | Hållare, V                  | Retainer, L                                             | 664604-6            |                                                                            |                                      |
| 39             | 1             | Hållare, H                  | Retainer, R                                             | 664603-8            |                                                                            |                                      |
|                | 4             | Skruv                       | Bolt                                                    | 955539-2            | 1) I = 2 1/2" -921848-                                                     |                                      |
|                | 4             | Mutter                      | Nut                                                     | 950394-7            | 1)                                                                         |                                      |
|                | 2             | Bricka                      | Washer                                                  | 940097-9            | 1)                                                                         |                                      |
| 40             | 1             | Bromsledning, V, främre     | Brake line, L, forward                                  | 665008-9            |                                                                            |                                      |
| 41             | 1             | Bromsledning, H, främre     | Brake line, R, forward                                  | 665009-7            |                                                                            |                                      |
| 42             | 1             | Bromsledning                | Brake line                                              | 665005-5            | 2)                                                                         |                                      |
|                | 2320          | Bromsledning                | Brake line                                              | 954313-3            | 3) -668725-                                                                |                                      |
|                | 1             | Överfallsmutter             | Cap nut                                                 | 954320-8            |                                                                            |                                      |
|                | 1             | Överfallsmutter             | Cap nut                                                 | 192004-0            |                                                                            |                                      |
| 43             |               | Klammer                     | Clamp                                                   |                     | 4)                                                                         |                                      |
| 44             |               | Gummibricka                 | Rubber washer                                           |                     | 4)                                                                         |                                      |
| 45             | 1             | Bromsliang                  | Brake hose                                              | 670201-3            | -664801-                                                                   |                                      |
| 46             | 1             | Mutter                      | Nut                                                     | 955858-6            |                                                                            |                                      |
| 47             | 1             | Låsbricka                   | Lock washer                                             | 955950-1            |                                                                            |                                      |
| 48             | 1             | Kopparpackning              | Copper packing                                          | 18651-0             |                                                                            |                                      |
| 49             | 1             | Trevägsförgrening           | Three-way junction                                      | 664803-4            | 5)                                                                         |                                      |
|                | 1             | Trevägsförgrening           | Three-way junction                                      | 87696-1             | 6)                                                                         |                                      |
| 50             | 1             | Skruv                       | Screw                                                   | 955640-8            |                                                                            |                                      |
| 51             | 1             | Fjäderbricka                | Spring washer                                           | 955920-4            | -966988-                                                                   |                                      |
| 52             | 1             | Bromsledning, V, bakre      | Brake line, L, rear                                     | 665006-3            | 5)                                                                         |                                      |
|                | 1             | Bromsledning, V, bakre      | Brake line, L, rear                                     | 659979-9            | 6)                                                                         |                                      |
| 53             | 1             | Bromsledning, H, bakre      | Brake line, R, rear                                     | 665007-1            | 5)                                                                         |                                      |
|                | 1             | Bromsledning, H, bakre      | Brake line, R, rear                                     | 660013-4            | 6)                                                                         |                                      |
| 54             | 3             | Klammer                     | Clamp                                                   | 121585-4            | -18355-                                                                    |                                      |
|                | 1             | Klammer                     | Clamp                                                   | 18301-2             |                                                                            |                                      |
| 55             | 2             | Gummibussning, bromsledning | Rubber bushing, brake line                              | 659927-8            |                                                                            |                                      |
| 56             | 4             | Klammer                     | Clamp                                                   | 18335-0             | -668110-                                                                   |                                      |
|                | 1             | Klammer                     | Clamp                                                   | 18335-0             | Hst -668110- RHD                                                           |                                      |
| 57             | 6             | Klammer                     | Clamp                                                   | 668131-6            |                                                                            |                                      |
|                | 2             | Klammer                     | Clamp                                                   | 668131-6            | Hst RHD                                                                    |                                      |
| 58             | 1             | Klammer                     | Clamp                                                   | 677980-5            | Hst -192313- RHD                                                           |                                      |
| 59             | erf           | Skruv                       | Screw                                                   | 955127-6            | B8 x 12                                                                    |                                      |
|                | erf           | Skruv                       | Screw                                                   | 955119-3            | B6 x 3/8"                                                                  |                                      |

1. Se sida 4 pos. 22-24.
2. Ch 1-3198.
3. Ch 3199-6999.
4. Se grupp 2c.
5. Ch-6979 excl 6958, 6962-6977.
6. Ch 6980- incl 6958, 6962-6977.

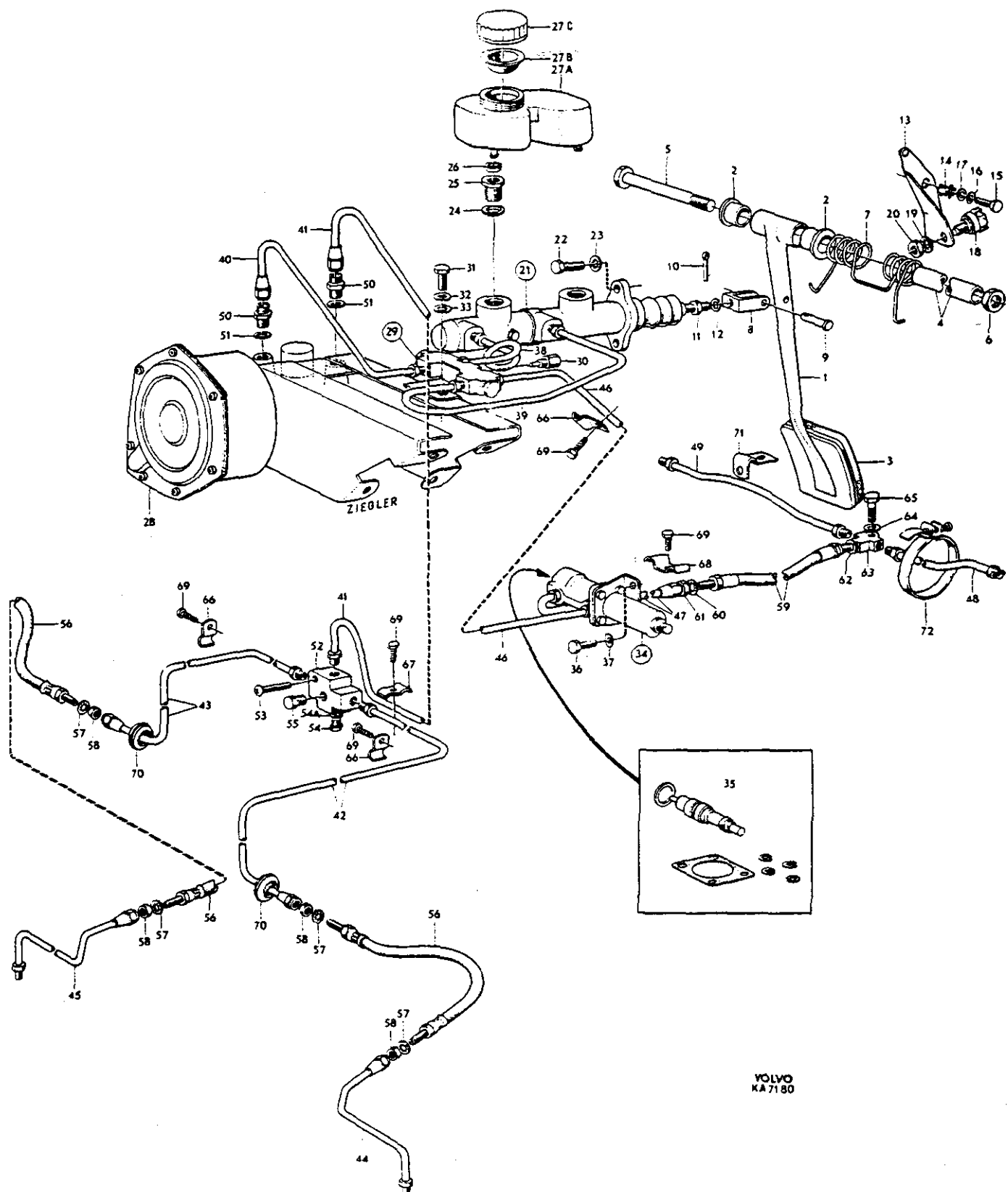


| Grupp<br>Group |               | 5                                          |  | P 180(B18)                                              |  | VOLVO                                                                       |                     |
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| Sida<br>Page   |               | 20                                         |  | Utgåva<br>Issue                                         |  | Reservdelskatalog<br>Parts catalogue                                        |                     |
|                |               |                                            |  | Fotbromsmanövrering<br>Hydrauliska ledningar<br>1-krets |  | Ch 7000-<br>Foot brake control linkage<br>Hydraulic lines<br>single circuit |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                  |  | Description                                             |  | Del. nr<br>Part No.                                                         | Anmärkning<br>Notes |
| 1              | 1             | Bromspedal                                 |  | Brake pedal                                             |  | 653085-1                                                                    |                     |
| 2              | 2             | Bussning                                   |  | Bushing                                                 |  | 659048-3                                                                    |                     |
| 3              | 1             | Gummiskoning                               |  | Rubber pad                                              |  | 653238-6                                                                    |                     |
| 4              | 1             | Axel                                       |  | Shaft                                                   |  | 656893-5                                                                    |                     |
| 5              | 1             | Skruv                                      |  | Bolt                                                    |  | 190912-6                                                                    |                     |
| 6              | 1             | Mutter                                     |  | Nut                                                     |  | 950406-9                                                                    |                     |
| 7              | 1             | Returfjäder                                |  | Return spring                                           |  | 663389-5                                                                    |                     |
| 8              | 1             | Gaffel                                     |  | Yoke                                                    |  | 672917-2                                                                    | <del>653432</del>   |
| 9              | 1             | Saxpinnebult                               |  | Clevis pin                                              |  | 913128-5                                                                    |                     |
| 10             | 1             | Saxpinne                                   |  | Split pin                                               |  | 907824-7                                                                    |                     |
| 11             | 2             | Mutter                                     |  | Nut                                                     |  | 955847-9                                                                    | Tid utf             |
|                | 1             | Mutter                                     |  | Nut                                                     |  | 955847-9                                                                    | Sen utf             |
| 12             | 1             | Fjäderbricka                               |  | Spring washer                                           |  | 955921-2                                                                    | <del>906990</del>   |
| 13             | 1             | Tryckpump                                  |  | Master cylinder                                         |  | 662186-6                                                                    |                     |
|                |               | . Det se sida 32                           |  | . Components, see page 32                               |  |                                                                             |                     |
| 14             | 2             | Skruv                                      |  | Screw                                                   |  | 940135-7                                                                    |                     |
| 15             | 2             | Låsbricka                                  |  | Lock washer                                             |  | 955949-9                                                                    | <del>951697</del>   |
| 16             | 1             | Förskruvning                               |  | Screw union                                             |  | 190279-0                                                                    |                     |
| 17             | 1             | Kopparpackning                             |  | Copper packing                                          |  | 18665-0                                                                     |                     |
| 18             | 1             | Bromsledning                               |  | Brake line                                              |  | 670195-7                                                                    | Vst                 |
|                | 1             | Bromsledning                               |  | Brake line                                              |  | 670739-2                                                                    | <del>670196</del>   |
| 19             | 1             | Klammer                                    |  | Clamp                                                   |  | 942895-4                                                                    | <del>192302</del>   |
| 20             | 2             | Skruv                                      |  | Screw                                                   |  | 955129-2                                                                    | Hst                 |
| 21             | 1             | Klammer                                    |  | Clamp                                                   |  | 677980-5                                                                    | <del>192313</del>   |
| 22             | 1             | Skruv                                      |  | Screw                                                   |  | 190665-0                                                                    |                     |
| 23             | 1             | Klammer                                    |  | Clamp                                                   |  | 18373-1                                                                     |                     |
| 24             | 1             | Bromskontakt                               |  | Brake contact                                           |  | 672425-6                                                                    | <del>662114</del>   |
| 25             | 1             | Bromsledning                               |  | Brake line                                              |  | 670737-6                                                                    | <del>670197</del>   |
| 26             | 1             | Vakuumbromscylinder med monteringsdetaljer |  | Vacuum-servo brake cylinder and installation components |  |                                                                             | Se sida 34          |
| 27             | 2             | Förskruvning                               |  | Screw union                                             |  | 190279-0                                                                    |                     |
| 28             | 2             | Kopparpackning                             |  | Copper packing                                          |  | 18651-0                                                                     |                     |
| 29             | 1             | Femvägsförgrening                          |  | Five-way junction                                       |  | 653777-3                                                                    |                     |
| 30             | 1             | Skruv                                      |  | Screw                                                   |  | 940266-0                                                                    |                     |
| 31             | 1             | Bromsledning, V                            |  | Brake line, L                                           |  | 670738-4                                                                    | <del>670198</del>   |
| 32             | 1             | Bromsledning, H                            |  | Brake line, R                                           |  | 670736-8                                                                    | <del>670199</del>   |
| 33             | 2             | Gummibussning                              |  | Rubber bushing                                          |  | 665038-6                                                                    |                     |
| 34             | 2             | Klammer                                    |  | Clamp                                                   |  | 18335-0                                                                     |                     |
| 35             | 2             | Skruv                                      |  | Screw                                                   |  | 190665-0                                                                    |                     |
| 36             | 2             | Bromsslang                                 |  | Brake hose                                              |  | 664800-0                                                                    |                     |
| 37             | 4             | Mutter                                     |  | Nut                                                     |  | 955858-6                                                                    |                     |
| 38             | 4             | Låsbricka                                  |  | Lock washer                                             |  | 955950-1                                                                    |                     |

| Grupp<br>Group |               | 5                           |  | P 180 (B18)                                             |  | VOLVO                                                           |                     |
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| Sida<br>Page   |               | 22                          |  | Utgåva<br>Issue                                         |  | Reservdelskatalog<br>Parts catalogue                            |                     |
|                |               |                             |  | Fotbromsmanövrering<br>Hydrauliska ledningar<br>1-krets |  | Foot brake control linkage<br>Hydraulic lines<br>single circuit |                     |
|                |               |                             |  | ch 7000 -                                               |  |                                                                 |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   |  | Description                                             |  | Det. nr<br>Part No.                                             | Anmärkning<br>Notes |
| 39             | 1             | Bromsledning, V             |  | Brake line, L                                           |  | 669034-1                                                        | 1)                  |
|                | 1             | Bromsledning, V             |  | Brake line, L                                           |  | 671808-4                                                        | 2)                  |
| 40             | 1             | Bromsledning, H             |  | Brake line, R                                           |  | 669035-8                                                        | 1)                  |
|                | 1             | Bromsledning, H             |  | Brake line, R                                           |  | 671809-2                                                        | 2)                  |
| 41             | 2             | Klammer                     |  | Clamp                                                   |  | 18373-1                                                         |                     |
| 42             | 2             | Skruv                       |  | Screw                                                   |  | 955136-7                                                        |                     |
| 43             | 1             | Klammer                     |  | Clamp                                                   |  | 942895-4                                                        | <del>192382</del>   |
| 44             | 2             | Skruv                       |  | Screw                                                   |  | 190665-0                                                        |                     |
| 45             | 1             | Bromsledning                |  | Brake line                                              |  | 670200-5                                                        | 3)                  |
| 46             | 1             | Bromsventil                 |  | Brake valve                                             |  | 671894-4                                                        | 4)                  |
| 47             | 1             | Reparationssats             |  | Repair kit                                              |  | 273104-0                                                        | <del>273028</del>   |
| 48             | 2             | Bricka                      |  | Washer                                                  |  | 941907-8                                                        | 4)                  |
| 49             | 2             | Skruv                       |  | Screw                                                   |  | 956566-4                                                        | 4)                  |
| 50             | 1             | Bromsledning                |  | Brake line                                              |  | 672053-6                                                        | 4)                  |
| 51             | 1             | Bromsledning                |  | Brake line                                              |  | 672054-4                                                        | 4)                  |
| 52             | 1             | Klammer                     |  | Clamp                                                   |  | 18335-0                                                         |                     |
| 53             | 1             | Skruv                       |  | Screw                                                   |  | 191390-4                                                        |                     |
| 54             | erf           | Klammer                     |  | Clamp                                                   |  | 121572-2                                                        |                     |
| 55             | erf           | Skruv                       |  | Screw                                                   |  | 190665-0                                                        |                     |
| 56             | 1             | Bromsslang                  |  | Brake hose                                              |  | 670201-3                                                        |                     |
| 57             | 1             | Mutter                      |  | Nut                                                     |  | 955858-6                                                        |                     |
| 58             | 1             | Låsbricka                   |  | Lock washer                                             |  | 955950-1                                                        |                     |
| 59             | 1             | Kopparpackning              |  | Copper packing                                          |  | 18651-0                                                         |                     |
| 60             | 1             | Trevägsförgrening           |  | Three-way junction                                      |  | 87696-1                                                         |                     |
| 61             | 1             | Skruv                       |  | Screw                                                   |  | 955640-8                                                        |                     |
| 62             | 1             | Fjäderbricka                |  | Spring washer                                           |  | 955920-4                                                        | <del>906988</del>   |
| 63             | 1             | Bromsledning, V             |  | Brake line, L                                           |  | 659979-9                                                        | 3)                  |
|                | 1             | Bromsledning, V             |  | Brake line, L                                           |  | 672051-0                                                        | 4)                  |
| 64             | 1             | Klammer                     |  | Clamp                                                   |  | 18363-2                                                         |                     |
| 65             | 1             | Bromsledning, H             |  | Brake line, R                                           |  | 660013-4                                                        | 3)                  |
|                | 1             | Bromsledning, H             |  | Brake line, R                                           |  | 672052-8                                                        | 4)                  |
| 66             | 1             | Klammer                     |  | Clamp                                                   |  | 18301-2                                                         |                     |
| 67             | 2             | Klammer                     |  | Clamp                                                   |  | 18363-2                                                         |                     |
| 68             | 2             | Gummibussning, bromsledning |  | Rubber bushing, brake line                              |  | 659927-8                                                        | 3)                  |
| 69             | 1             | Bricka                      |  | Washer                                                  |  | 65662-9                                                         | 5)                  |
| 70A            | 1             | Bromsvätskebehållare        |  | Brake fluid reservoir                                   |  |                                                                 | 5) Lagerföres ej    |
| 70B            | 1             | Sil                         |  | Strainer                                                |  | 667359-4                                                        |                     |
| 70C            | 1             | Lock                        |  | Cap                                                     |  | 667360-2                                                        |                     |
| 70D            | 1             | Packning                    |  | Gasket                                                  |  | 667361-0                                                        |                     |

- Ch-12436 excl 12394-12396, 12418-12435.
- Ch 12394-12396, 12418-12435, 12437-
- Ch 7000-16499.
- Ch 16500-.

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| Grupp<br>Group |               | 5                                                |                                                          | P 180 (B18)                                             |                     | VOLVO                                                          |  |
|----------------|---------------|--------------------------------------------------|----------------------------------------------------------|---------------------------------------------------------|---------------------|----------------------------------------------------------------|--|
| Sida<br>Page   |               | Utgåva<br>Issue                                  |                                                          | Fotbromsmanövrering<br>Hydrauliska ledningar<br>2-krets |                     | Foot brake control linkage<br>Hydraulic lines<br>Split circuit |  |
| 24             |               | 5                                                |                                                          |                                                         |                     | Reservdelskatalog<br>Parts catalogue                           |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                        | Description                                              | Det. nr<br>Part No.                                     | Anmärkning<br>Notes |                                                                |  |
| 1              | 1             | Bromspedal .....                                 | Brake pedal .....                                        | 653085-1                                                |                     |                                                                |  |
| 2              | 2             | Bussning .....                                   | Bushing .....                                            | 659048-3                                                |                     |                                                                |  |
| 3              | 1             | Gummiskoning .....                               | Rubber pad .....                                         | 653238-6                                                |                     |                                                                |  |
| 4              | 1             | Axel .....                                       | Shaft .....                                              | 656893-5                                                |                     |                                                                |  |
| 5              | 1             | Skruv .....                                      | Bolt .....                                               | 190912-6                                                |                     |                                                                |  |
| 6              | 1             | Mutter .....                                     | Nut .....                                                | 950406-9                                                |                     |                                                                |  |
| 7              | 1             | Returfjäder .....                                | Return spring .....                                      | 663389-5                                                |                     |                                                                |  |
| 8              | 1             | Gaffel .....                                     | Yoke .....                                               | 672917-2                                                |                     |                                                                |  |
| 9              | 1             | Saxpinnebult .....                               | Clevis pin .....                                         | 913128-5                                                |                     |                                                                |  |
| 10             | 1             | Saxpinne .....                                   | Split pin .....                                          | 907824-7                                                |                     |                                                                |  |
| 11             | 1             | Mutter .....                                     | Nut .....                                                | 955847-9                                                |                     |                                                                |  |
| 12             | 1             | Fjäderbricka .....                               | Spring washer .....                                      | 955921-2                                                |                     |                                                                |  |
| 13             | 1             | Konsol .....                                     | Bracket .....                                            | 672973-5                                                |                     |                                                                |  |
| 14             | 1             | Mutter .....                                     | Nut .....                                                | 941140-6                                                | 1)                  |                                                                |  |
| 15             | 1             | Skruv .....                                      | Bolt .....                                               | 955513-7                                                | 1)                  |                                                                |  |
|                | 1             | Skruv .....                                      | Bolt .....                                               | 955512-9                                                | 2) -940100-         |                                                                |  |
| 16             | 1             | Fjädrande bricka .....                           | Resilient washer .....                                   | 941906-0                                                |                     |                                                                |  |
| 17             | 1             | Bricka .....                                     | Washer .....                                             | 955893-3                                                |                     |                                                                |  |
| 18             | 1             | Bromskontakt .....                               | Brake contact .....                                      | 679364-0                                                |                     |                                                                |  |
| 19             | 1             | Låsbricka .....                                  | Lock washer .....                                        | 940143-1                                                |                     |                                                                |  |
| 20             | 1             | Mutter .....                                     | Nut .....                                                | 942914-3                                                |                     |                                                                |  |
| 21             | 1             | Tandemhuvudcylinder .....                        | Tandem master cylinder .....                             | 672825-7                                                |                     |                                                                |  |
|                |               | . Det se sida 30                                 | . Components, see page 30                                |                                                         |                     |                                                                |  |
| 22             | 2             | Skruv .....                                      | Screw .....                                              | 940135-7                                                |                     |                                                                |  |
| 23             | 2             | Låsbricka .....                                  | Lock washer .....                                        | 955949-3                                                |                     |                                                                |  |
| 24             | 2             | Packning .....                                   | Packing .....                                            | 18677-5                                                 |                     |                                                                |  |
| 25             | 2             | Mellanstycke .....                               | Spacer .....                                             | 678124-9                                                |                     |                                                                |  |
| 26             | 2             | Muff .....                                       | Fitting .....                                            | 678237-9                                                |                     |                                                                |  |
| 27A            | 1             | Bromsvätskebehållare .....                       | Brake fluid reservoir .....                              |                                                         | Lagerföres ej       |                                                                |  |
| 27B            | 1             | Sil .....                                        | Strainer .....                                           | 681659-9                                                |                     |                                                                |  |
| 27C            | 1             | Lock .....                                       | Cap .....                                                | 681660-7                                                |                     |                                                                |  |
| 28             | 1             | Vakuumbromscylinder med monteringsdetaljer ..... | Vacuum brake cylinder with installation components ..... |                                                         | se sida 34          |                                                                |  |
| 29             | 1             | Varningsventil .....                             | Warning valve .....                                      | 672828-1                                                |                     |                                                                |  |
| 30             | 1             | . Kontakt .....                                  | . Contact .....                                          | 679938-1                                                |                     |                                                                |  |
| 31             | 1             | Skruv .....                                      | Screw .....                                              | 955512-9                                                |                     |                                                                |  |
| 32             | 1             | Fjädrande bricka .....                           | Resilient washer .....                                   | 941906-0                                                |                     |                                                                |  |
| 33             | 1             | Bricka .....                                     | Washer .....                                             | 960140-2                                                |                     |                                                                |  |
| 34             | 1             | Bromsventil .....                                | Brake valve .....                                        | 672969-3                                                |                     |                                                                |  |
| 35             | 1             | . Reparationssats .....                          | . Repair kit .....                                       | 273104-0                                                |                     |                                                                |  |
| 36             | 2             | Skruv .....                                      | Screw .....                                              | 956566-4                                                |                     |                                                                |  |
| 37             | 2             | Fjädrande bricka .....                           | Resilient washer .....                                   | 941907-8                                                |                     |                                                                |  |
| 38             | 1             | Bromsledning .....                               | Brake line .....                                         | 673009-7                                                |                     |                                                                |  |
| 39             | 1             | Bromsledning .....                               | Brake line .....                                         | 673010-5                                                |                     |                                                                |  |
| 40             | 1             | Bromsledning .....                               | Brake line .....                                         | 673012-1                                                |                     |                                                                |  |
| 41             | 1             | Bromsledning .....                               | Brake line .....                                         | 670737-6                                                |                     |                                                                |  |
| 42             | 1             | Bromsledning .....                               | Brake line .....                                         | 670738-4                                                |                     |                                                                |  |
| 43             | 1             | Bromsledning .....                               | Brake line .....                                         | 670736-8                                                |                     |                                                                |  |

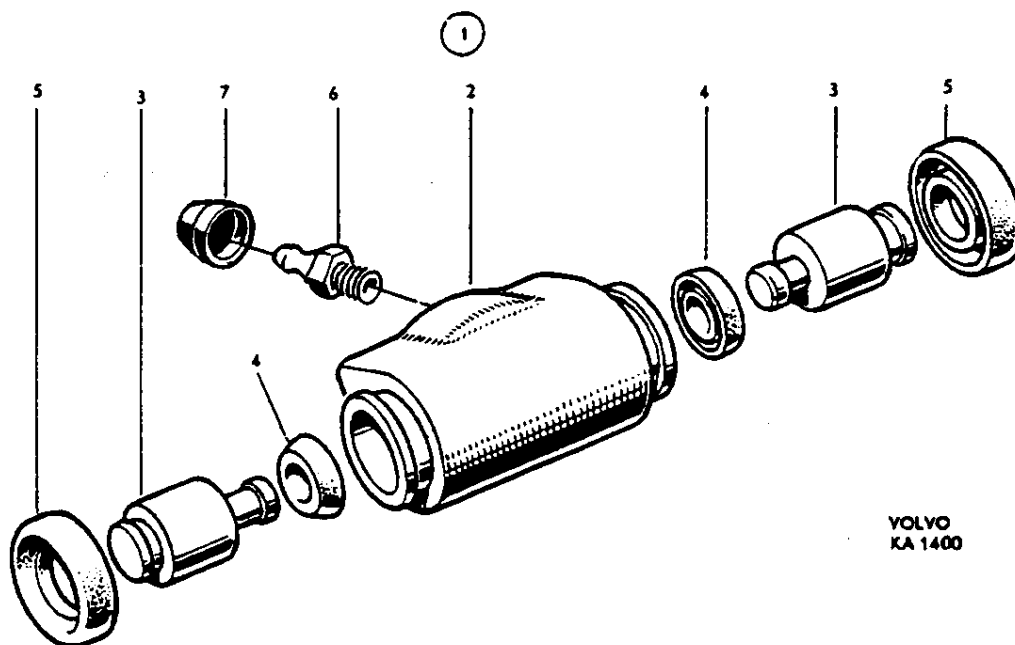
1. Ch-24124.

2. Ch 24125-.

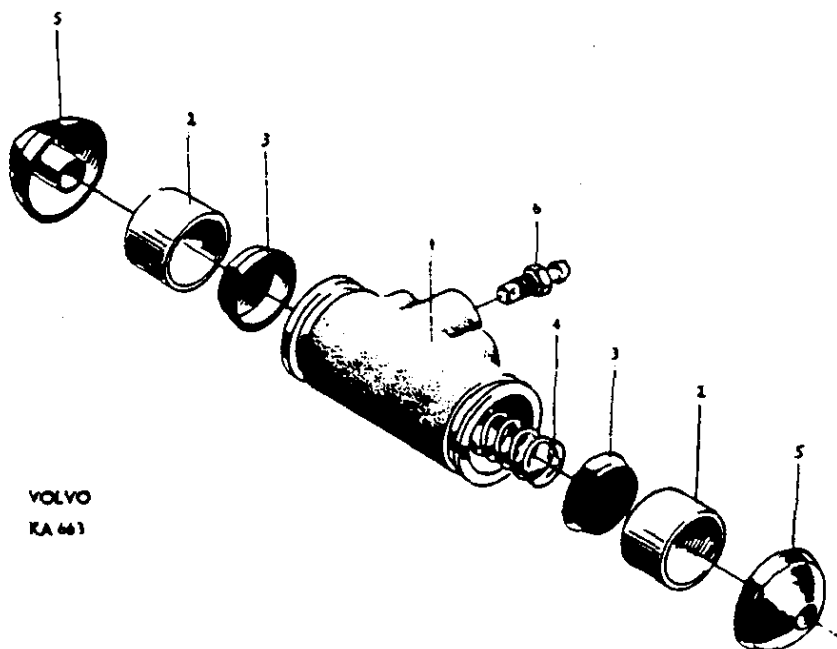
1. Ch-24124.  
2. Ch 24125-.

| Grupp<br>Group |               | 5                   |  | P 180 (B18)                                             |  | VOLVO                                                          |                     |
|----------------|---------------|---------------------|--|---------------------------------------------------------|--|----------------------------------------------------------------|---------------------|
| Sida<br>Page   |               | 26                  |  | Utgåva<br>Issue                                         |  | 4                                                              |                     |
|                |               |                     |  | Fotbromsmanövrering<br>Hydrauliska ledningar<br>2-krets |  | Foot brake control linkage<br>Hydraulic lines<br>split circuit |                     |
|                |               |                     |  |                                                         |  | Reservdelskatalog<br>Parts catalogue                           |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning           |  | Description                                             |  | Det. nr<br>Part No.                                            | Anmärkning<br>Notes |
| 44             | 1             | Bromsledning        |  | Brake line                                              |  | 671808-4                                                       |                     |
| 45             | 1             | Bromsledning        |  | Brake line                                              |  | 671809-2                                                       |                     |
| 46             | 1             | Bromsledning        |  | Brake line                                              |  | 673011-3                                                       |                     |
| 47             | 1             | Bromsledning        |  | Brake line                                              |  | 672054-4                                                       |                     |
| 48             | 1             | Bromsledning        |  | Brake line                                              |  | 672051-0                                                       |                     |
| 49             | 1             | Bromsledning        |  | Brake line                                              |  | 672052-8                                                       |                     |
| 50             | 2             | Förskruvning        |  | Screw union                                             |  | 190279-0                                                       |                     |
| 51             | 2             | Packning            |  | Packing                                                 |  | 18651-0                                                        |                     |
| 52             | 1             | Femvägsförgrening   |  | Five-way union                                          |  | 653777-3                                                       |                     |
| 53             | 1             | Skruv               |  | Screw                                                   |  | 940266-0                                                       |                     |
| 54             | 1             | Propp               |  | Plug                                                    |  | 679715-3                                                       |                     |
| 54A            | 1             | Packning            |  | Packing                                                 |  | 192026-3                                                       |                     |
| 55             | 1             | Propp               |  | Plug                                                    |  | 191026-4                                                       |                     |
| 56             | 2             | Bromsslang          |  | Brake hose                                              |  | 664800-0                                                       |                     |
| 57             | 4             | Låsbricka           |  | Lock washer                                             |  | 955950-1                                                       |                     |
| 58             | 4             | Mutter              |  | Nut                                                     |  | 955858-6                                                       |                     |
| 59             | 1             | Bromsslang          |  | Brake hose                                              |  | 670201-3                                                       |                     |
| 60             | 1             | Låsbricka           |  | Lock washer                                             |  | 955950-1                                                       |                     |
| 61             | 1             | Mutter              |  | Nut                                                     |  | 955858-6                                                       |                     |
| 62             | 1             | Packning            |  | Packing                                                 |  | 18651-0                                                        |                     |
| 63             | 1             | Trevägsförskruvning |  | Three-way union                                         |  | 87696-1                                                        |                     |
| 64             | 1             | Fjäderbricka        |  | Spring washer                                           |  | 955920-4                                                       |                     |
| 65             | 1             | Skruv               |  | Screw                                                   |  | 955640-8                                                       |                     |
| 66             | erf           | Klammer             |  | Clamp                                                   |  | 18335-0                                                        |                     |
| 67             | 1             | Klammer             |  | Clamp                                                   |  | 942895-4                                                       |                     |
| 68             | 4             | Klammer             |  | Clamp                                                   |  | 121572-2                                                       |                     |
| 69             | erf           | Skruv               |  | Screw                                                   |  | 190665-0                                                       | I = 12              |
|                | erf           | Skruv               |  | Screw                                                   |  | 191390-4                                                       | I = 8               |
| 70             | 2             | Gummibussning       |  | Rubber bushing                                          |  | 665038-6                                                       |                     |
| 71             | 1             | Klammer             |  | Clamp                                                   |  | 18301-2                                                        |                     |
| 72             | 3             | Klammer             |  | Clamp                                                   |  | 121585-4                                                       | <del>18355</del>    |

| Grupp<br>Group |               | 5      |        | P 180 (B18)             |                            |                      |                     | VOLVO                                |  |
|----------------|---------------|--------|--------|-------------------------|----------------------------|----------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |               | 28     |        | Utgåva<br>Issue         |                            | 6                    |                     | Reservdelskatalog<br>Parts catalogue |  |
|                |               |        |        | Hjulcylinder            |                            | Wheel unit cylinders |                     |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. |        |        | Benämning               | Description                | Det. nr<br>Part No.  | Anmärkning<br>Notes |                                      |  |
|                | 662513        | 670404 | 671207 |                         |                            |                      |                     |                                      |  |
| 1              | 2             |        |        | Hjulcylinder .....      | Cylinder .....             | 662513-1             |                     |                                      |  |
|                |               | 2      |        | Hjulcylinder .....      | Cylinder .....             | 670404-3             |                     |                                      |  |
|                |               |        | 2      | Hjulcylinder .....      | Cylinder .....             | 671207-9             |                     |                                      |  |
| 2              | 2             | 2      | 2      | . Hus .....             | . Housing .....            | S E S                |                     |                                      |  |
| 3              | 4             | 4      |        | . Kolv .....            | . Piston .....             | 662515-6             |                     |                                      |  |
|                |               |        | 4      | . Kolv .....            | . Piston .....             | 671209-5             |                     |                                      |  |
| 4              | 4             | 4      |        | . Gummipackning .....   | . Rubber packing .....     | 662516-4             |                     |                                      |  |
|                |               |        | 4      | . Gummipackning .....   | . Rubber packing .....     | 663634-4             |                     |                                      |  |
| 5              | 4             | 4      |        | . Gummikåpa .....       | . Rubber casing .....      | 662517-2             |                     |                                      |  |
|                |               |        | 4      | . Gummikåpa .....       | . Rubber casing .....      | 671210-3             |                     |                                      |  |
| 6              | 2             | 2      | 2      | . Luftningsnippel ..... | . Air venting nipple ..... | 656455-3             |                     |                                      |  |
| 7              | 2             | 2      | 2      | . Gummikåpa .....       | . Rubber casing .....      | 656456-1             |                     |                                      |  |



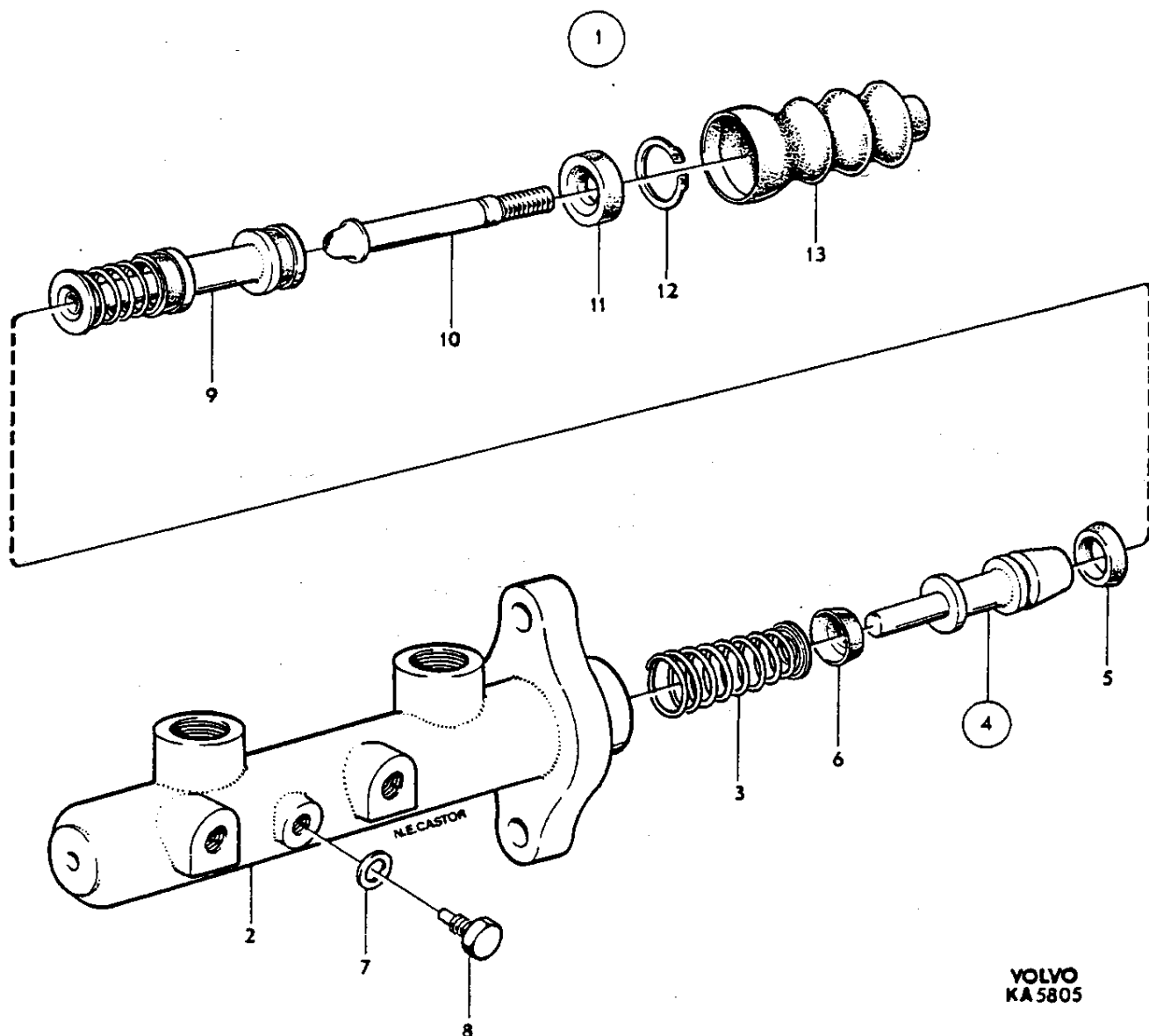
| Pos<br>Fig. | Antal<br>Qty. | Benämning         | Description          | Del. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|-------------------|----------------------|---------------------|---------------------|
|             | 2             | Hjulcylindrar     | Cylinder             | 667166-3            | Lagerföres ej       |
| 1           | 2             | . Hus             | . Housing            |                     |                     |
| 2           | 4             | . Kolv            | . Piston             | 667167-1            |                     |
| 3           | 4             | . Gummipackning   | . Rubber packing     | 87455-2             |                     |
| 4           | 2             | . Fjäder          | . Spring             | 86660-8             |                     |
| 5           | 4             | . Gummikåpa       | . Rubber casing      | 659687-8            |                     |
| 6           | 2             | . Luftningsnippel | . Air venting nipple | 87462-8             |                     |



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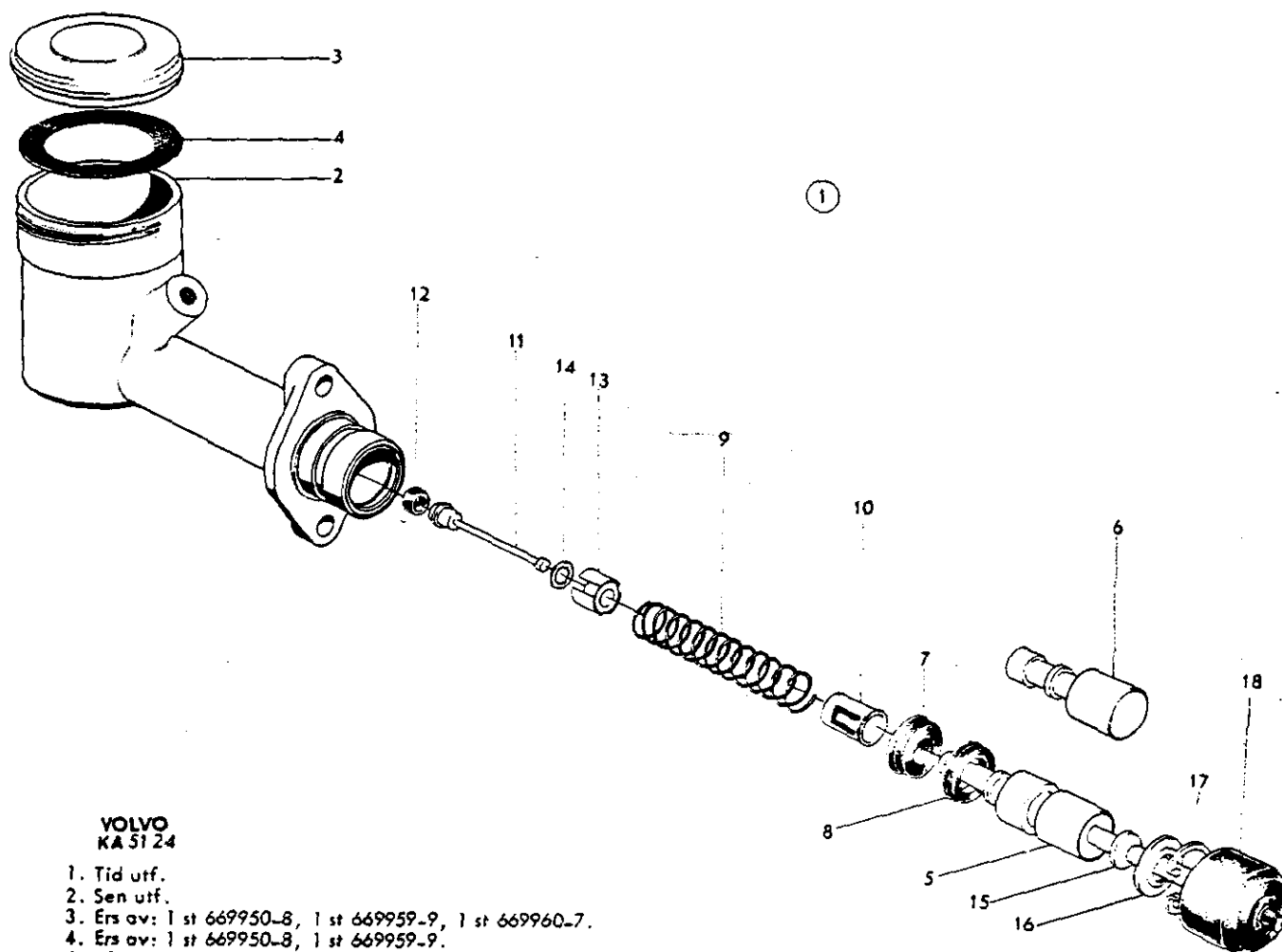
|                |    |                 |   |                     |                        |                                               |
|----------------|----|-----------------|---|---------------------|------------------------|-----------------------------------------------|
| Grupp<br>Group |    | 5               |   | P 180 (B18)         |                        | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
| Sida<br>Page   | 30 | Utgåva<br>Issue | 3 | Tandemhuvudcylinder | Tandem master cylinder |                                               |

| Pos<br>Fig. | Antal<br>Qty. | Benämning           | Description            | Det. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|---------------------|------------------------|---------------------|---------------------|
| 1           | 1             | Tandemhuvudcylinder | Tandem master cylinder | 672825-7            | Lagerföres ej       |
| 2           | 1             | . Hus               | . Housing              |                     |                     |
| 3           | 1             | . Fjäder            | . Spring               | 678628-9            |                     |
| 4           | 1             | . Kolv              | . Piston               | 673327-3            |                     |
| 5           | 1             | . Packning          | . Packing              | 678633-9            |                     |
| 6           | 1             | . Packning          | . Packing              | 678626-3            |                     |
| 7           | 1             | . Packning          | . Packing              | 678635-4            |                     |
| 8           | 1             | . Skruv             | . Screw                | 678634-7            |                     |
| 9           | 1             | . Kolv              | . Piston               | 673328-1            |                     |
| 10          | 1             | . Tryckstång        | . Push rod             | 673330-7            |                     |
| 11          | 1             | . Stoppbricka       | . Stop washer          | 673329-9            |                     |
| 12          | 1             | . Lösring           | . Circlip              | 678636-2            |                     |
| 13          | 1             | . Gummikåpa         | . Rubber casing        | 673331-5            |                     |



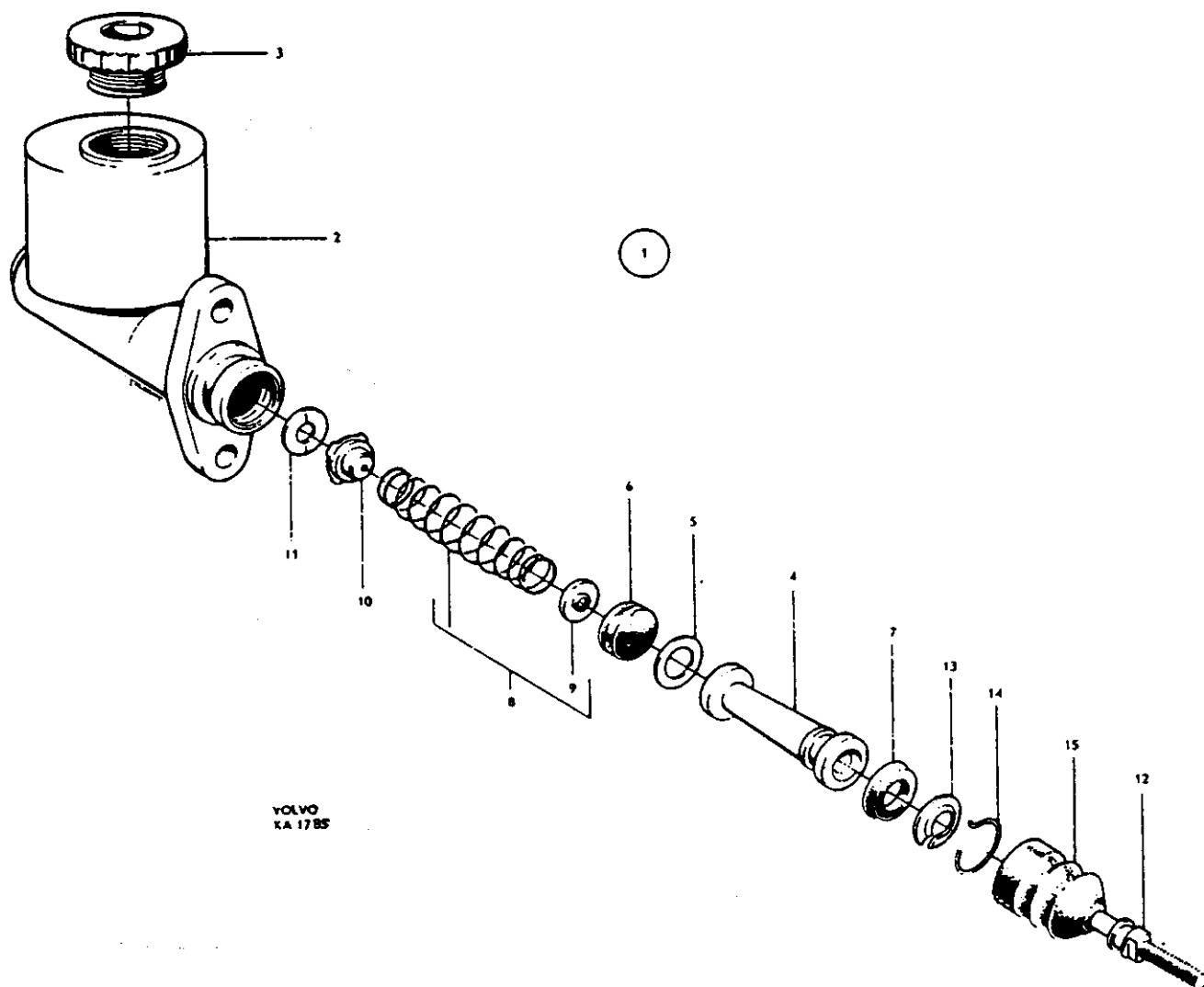
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| Pos<br>Fig. | Antal<br>Qty. | Benämning                  | Description                 | Det. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|----------------------------|-----------------------------|---------------------|---------------------|
| 1           | 1             | Tryckpump .....            | Master cylinder .....       | 655879-5            |                     |
| 2           | 1             | Hus .....                  | Housing .....               | S E S               |                     |
| 3           | 1             | Påfyllningslock .....      | Filler cup .....            | 656349-8            |                     |
| 4           | 1             | Packning .....             | Gasket .....                | 656350-6            |                     |
| 5           | 1             | Kolv .....                 | Piston .....                | 656351-4            | 1,3)                |
| 6           | 1             | Kolv .....                 | Piston .....                | 669960-7            | 2)                  |
| 7           | 1             | Gummipackning, inre .....  | Rubber packing, inner ..... | S 656352-2          | 1,4)                |
|             | 1             | Gummipackning, inre .....  | Rubber packing, inner ..... | 669959-9            | 2)                  |
| 8           | 1             | Gummipackning, yttre ..... | Rubber packing, outer ..... | S 656353-0          | 1,4)                |
| 9           | 1             | Returfjäder .....          | Return spring .....         | 656354-8            | 1,5)                |
|             | 1             | Returfjäder .....          | Return spring .....         | 669950-8            | 2,6)                |
| 10          | 1             | Hållare .....              | Retainer .....              | 656355-5            |                     |
| 11          | 1             | Ventilspindel .....        | Valve stem .....            | 656356-3            |                     |
| 12          | 1             | Gummipackning .....        | Rubber packing .....        | S 656357-1          |                     |
| 13          | 1             | Ventilstyrning .....       | Valve guide .....           | 656358-9            |                     |
| 14          | 1             | Bricka, fjädrande .....    | Washer, resilient .....     | S 656359-7          |                     |
| 15          | 1             | Tryckstäng .....           | Push rod .....              | 656365-4            |                     |
| 16          | 1             | Bricka .....               | Washer .....                | 656366-2            |                     |
| 17          | 1             | Lösring .....              | Circlip .....               | S 656367-0          |                     |
| 18          | 1             | Gummikåpa .....            | Rubber boot .....           | S 656368-8          |                     |



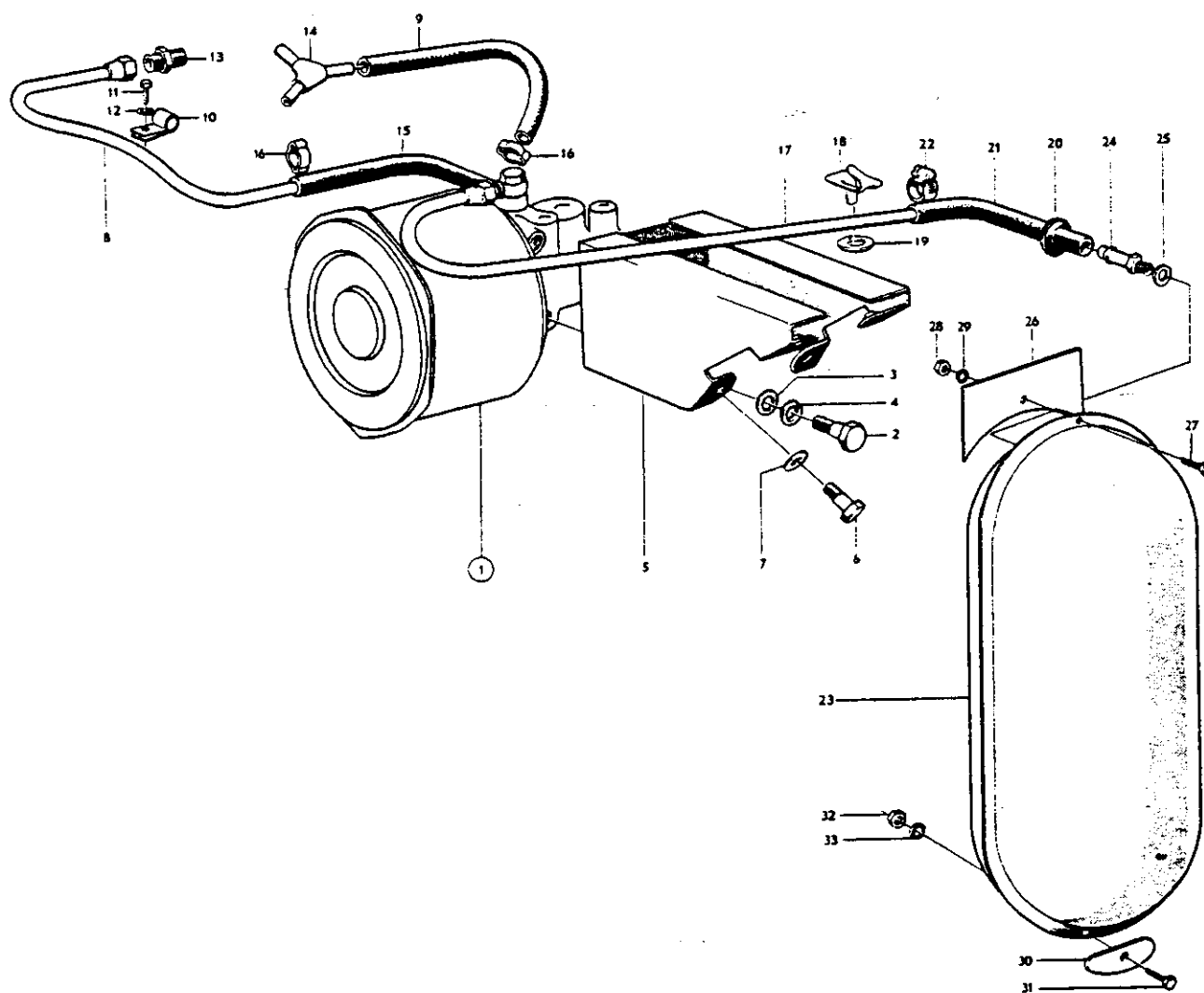
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1. Tid utf.
2. Sen utf.
3. Ers av: 1 st 669950-8, 1 st 669959-9, 1 st 669960-7.
4. Ers av: 1 st 669950-8, 1 st 669959-9.
5. 10 varv, 10 coils, 10 resolutions, 10 windungen, 10 espiras.
6. 13 varv, 13 coils, 13 resolutions, 13 windungen, 13 espiras.



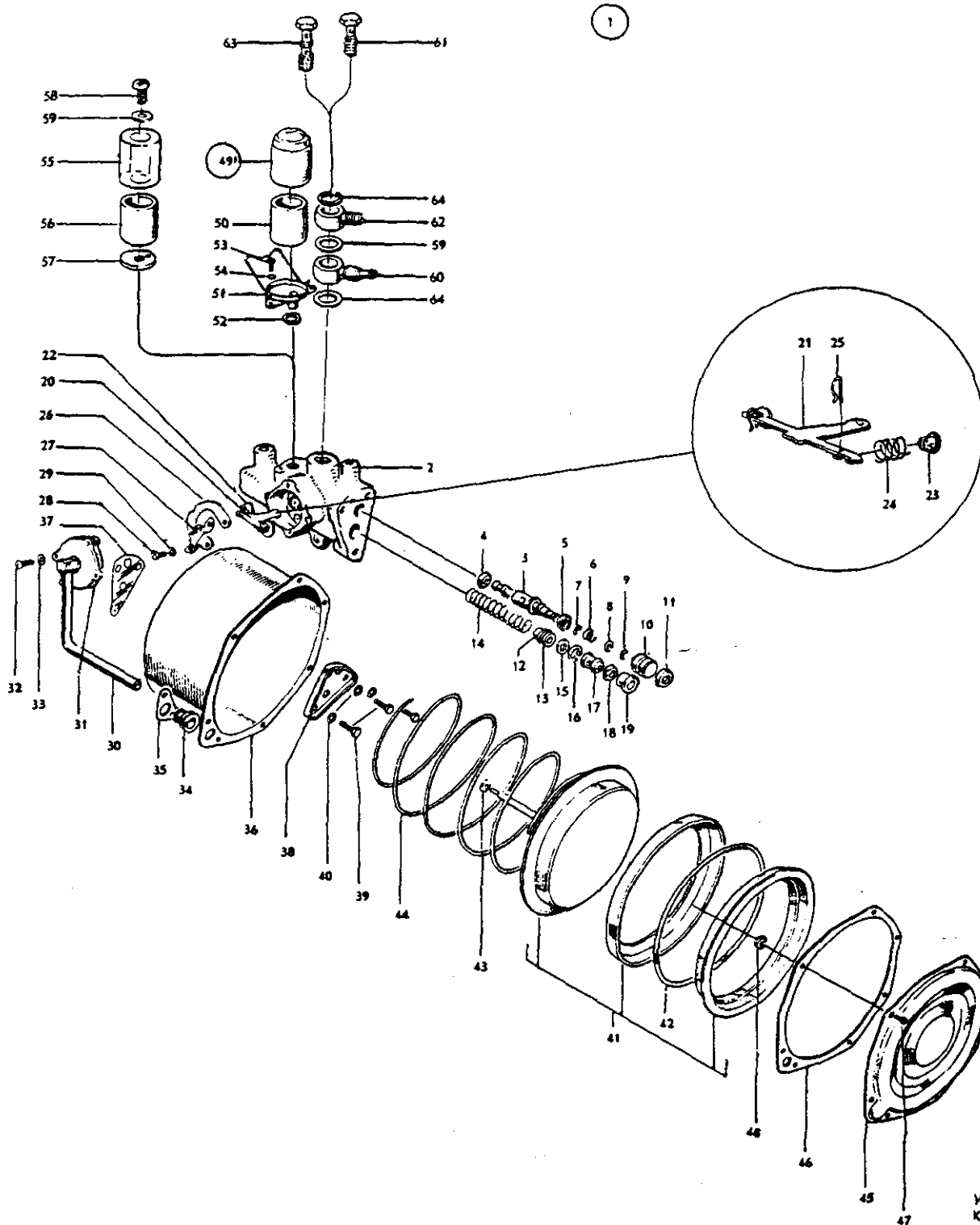
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| Grupp<br>Group |               | P 180(B18)              |                        |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|-------------------------|------------------------|---------------------|-----------------------------------------------|
| Sida<br>Page   | 32            | Utgåva<br>Issue         | 1                      | Tryckpump 662186    | Master cylinder 662186                        |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               | Description            | Det. nr<br>Part No. | Anmärkning<br>Notes                           |
| 1              | 1             | Tryckpump .....         | Master cylinder .....  | 662186-6            |                                               |
| 2              | 1             | . Hus .....             | . Housing .....        | S E S               |                                               |
| 3              | 1             | . Påfyllningslock ..... | . Filler cap .....     | 666144-1            |                                               |
| 4              | 1             | . Kolv .....            | . Piston .....         | 666145-8            |                                               |
| 5              | 1             | . . Bricka .....        | . . Washer .....       | 666146-6            |                                               |
| 6              | 1             | . Kolvpackning .....    | . Piston packing ..... | 666148-2            |                                               |
| 7              | 1             | . Kolvpackning .....    | . Piston packing ..... | 666147-4            |                                               |
| 8              | 1             | . Fjäder .....          | . Spring .....         | 666149-0            |                                               |
| 9              | 1             | . . Säte .....          | . . Seat .....         | 666150-8            |                                               |
| 10             | 1             | . Ventil .....          | . Valve .....          | 666151-6            |                                               |
| 11             | 1             | . Bricka .....          | . Washer .....         | 666152-4            |                                               |
| 12             | 1             | . Tryckstång .....      | . Push rod .....       | 666153-2            |                                               |
| 13             | 1             | . Bricka .....          | . Washer .....         | 666154-0            |                                               |
| 14             | 1             | . Låsring .....         | . Lock ring .....      | 666155-7            |                                               |
| 15             | 1             | . Gummikåpa .....       | . Rubber casing .....  | 666156-5            |                                               |



| Grupp<br>Group                       |               | 5                         |                                   | P 180                                         |                     | VOLVO                                                      |  |
|--------------------------------------|---------------|---------------------------|-----------------------------------|-----------------------------------------------|---------------------|------------------------------------------------------------|--|
| Sida<br>Page                         |               | 34                        |                                   | Utgåva<br>Issue                               |                     | 1                                                          |  |
|                                      |               |                           |                                   | Vakuumbromscylinder<br>med monteringsdetaljer |                     | Vacuum-servo brake cylinder<br>and installation components |  |
| Reservdelskatalog<br>Parts catalogue |               |                           |                                   |                                               |                     |                                                            |  |
| Pos<br>Fig.                          | Antal<br>Qty. | Benämning                 | Description                       | Det. nr<br>Part No.                           | Anmärkning<br>Notes |                                                            |  |
| 1                                    | 1             | Vakuumbromscylinder ..... | Vacuum-servo brake cylinder ..... | 657986-7                                      | 1,4)                |                                                            |  |
|                                      | 1             | Vakuumbromscylinder ..... | Vacuum-servo brake cylinder ..... | 669587-8                                      | 2)                  |                                                            |  |
|                                      | 1             | Vakuumbromscylinder ..... | Vacuum-servo brake cylinder ..... | 670921-6                                      | 3)                  |                                                            |  |
|                                      |               | . Det se sida 36          | . Components, see page 36         |                                               |                     |                                                            |  |
| 2                                    | 3             | Skruv .....               | Screw .....                       | 955672-1                                      |                     |                                                            |  |
| 3                                    | 3             | Bricka .....              | Washer .....                      | 940097-9                                      |                     |                                                            |  |
| 4                                    | 3             | Låsbricka .....           | Lock washer .....                 | 955950-1                                      |                     |                                                            |  |
| 5                                    | 1             | Konsol .....              | Bracket .....                     | 664415-7                                      |                     |                                                            |  |
| 6                                    | 4             | Skruv .....               | Screw .....                       | 955655-6                                      | 5)                  |                                                            |  |
|                                      | 4             | Skruv .....               | Screw .....                       | 955523-6                                      | 6)                  |                                                            |  |
| 7                                    | 4             | Fjädrande bricka .....    | Resilient washer .....            | 941907-8                                      |                     |                                                            |  |
| 8                                    | 1             | Vakuumledning .....       | Vacuum line .....                 | 665013-9                                      | 11)                 |                                                            |  |
|                                      | 1             | Vakuumledning .....       | Vacuum line .....                 | 667754-6                                      | 7)                  |                                                            |  |
| 9                                    | 130           | Gummislang .....          | Rubber hose .....                 | 13793-5                                       | 9) Vst              |                                                            |  |
|                                      | 370           | Gummislang .....          | Rubber hose .....                 | 13793-5                                       | 9) Hst              |                                                            |  |
|                                      | 130           | Gummislang .....          | Rubber hose .....                 | 13793-5                                       | 10)                 |                                                            |  |
| 10                                   | 1             | Klammer .....             | Clamp .....                       | 18387-1                                       | 2)                  |                                                            |  |
| 11                                   | 1             | Skruv .....               | Screw .....                       | 955525-1                                      | 2)                  |                                                            |  |
| 12                                   | 1             | Bricka .....              | Washer .....                      | 955894-1                                      | 2)                  |                                                            |  |
| 13                                   | 1             | Färskruvning .....        | Screw union .....                 | 954337-2                                      | 8)                  |                                                            |  |
| 14                                   | 1             | T-nippel .....            | T-nipple .....                    |                                               | Se grupp 2a         |                                                            |  |
| 15                                   | 1             | Gummislang .....          | Rubber hose .....                 | 664829-9                                      | 8)                  |                                                            |  |
| 16                                   | 2             | Slangklammer .....        | Hose clip .....                   | 942928-3                                      | <del>951707</del>   |                                                            |  |
| 17                                   | 1             | Vakuumledning .....       | Vacuum line .....                 | 665014-7                                      | Lagerföres ej       |                                                            |  |
| 18                                   | 1             | Klammer .....             | Clamp .....                       | 665687-0                                      |                     |                                                            |  |
| 19                                   | 1             | Bricka .....              | Washer .....                      | 665688-8                                      |                     |                                                            |  |
| 20                                   | 1             | Gummibussning .....       | Rubber bushing .....              | 665689-6                                      |                     |                                                            |  |
| 21                                   | 1             | Gummislang .....          | Rubber hose .....                 | 664830-7                                      |                     |                                                            |  |
| 22                                   | 2             | Slangklammer .....        | Hose clip .....                   | 942928-3                                      |                     |                                                            |  |
| 23                                   | 1             | Vakuumtank .....          | Vacuum tank .....                 | 665012-1                                      |                     |                                                            |  |
| 24                                   | 1             | Färskruvning .....        | Screw union .....                 | 192007-3                                      |                     |                                                            |  |
| 25                                   | 1             | Kopparpackning .....      | Copper packing .....              | 191899-4                                      |                     |                                                            |  |
| 26                                   | 1             | Styrplåt .....            | Guide plate .....                 | 665033-7                                      |                     |                                                            |  |
| 27                                   | 1             | Skruv .....               | Bolt .....                        | 192285-5                                      | 1)                  |                                                            |  |
| 28                                   | 1             | Mutter .....              | Nut .....                         | 955844-6                                      |                     |                                                            |  |
| 29                                   | 1             | Låsbricka .....           | Lock washer .....                 | 955946-9                                      |                     |                                                            |  |
| 30                                   | 1             | Fästplåt .....            | Anchorage plate .....             | 665035-2                                      |                     |                                                            |  |
| 31                                   | 1             | Skruv .....               | Bolt .....                        | 192265-7                                      |                     |                                                            |  |
| 32                                   | 1             | Mutter .....              | Nut .....                         | 955844-6                                      |                     |                                                            |  |
| 33                                   | 1             | Låsbricka .....           | Lock washer .....                 | 955946-9                                      |                     |                                                            |  |

1. Ch-6999.
2. Ch 7000-9473, 9475-9554, 9571-9578, 12144, 12171-12172, 12184-12187, 12233.
3. Ch 9474, 9555-9570, 9579-12143, 12145-12170, 12173-12183, 12188-12232, 12234-.
4. Ers av: 1 st 670921-6, 1 st 192005-7, 1 st 192006-5, 1 st 191899-4.
5. Ch-7984 excl 7932, 7964.
6. Ch 7985- incl 7932, 7964.
7. Ch 7000-16499.
8. Ch-16499.
9. Ch 16500-20999.
10. Ch 21000-.
11. Ers av: 1 st 18387-1, 1 st 667754-6.



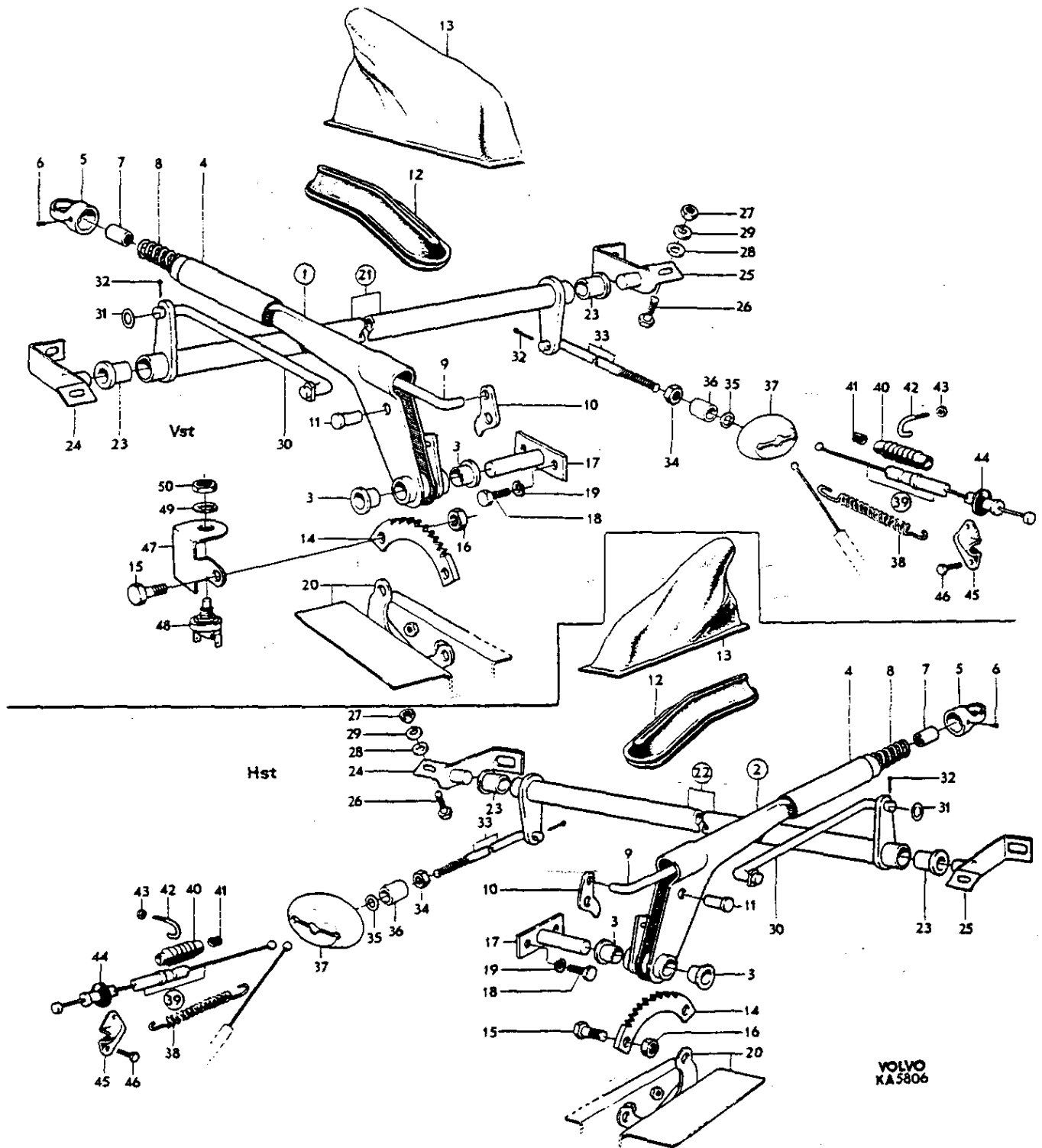
| Grupp<br>Group 5 |               |                   |        | P 180 (B18)                 |                                |                             | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|------------------|---------------|-------------------|--------|-----------------------------|--------------------------------|-----------------------------|-----------------------------------------------|--|
| Sida<br>Page 36  |               | Utgåva<br>Issue 1 |        | Vakuumbromscylinder         |                                | Vacuum-servo brake cylinder |                                               |  |
| Pos<br>Fig.      | Antal<br>Qty. |                   |        | Benämning                   | Description                    | Det. nr<br>Part No.         | Anmärkning<br>Notes                           |  |
|                  | 657896        | 669587            | 670921 |                             |                                |                             |                                               |  |
| 1                | 1             |                   |        | Vakuumbromscylinder .....   | Vacuum-servo brake cylinder .. | 657896-7                    |                                               |  |
|                  |               | 1                 |        | Vakuumbromscylinder .....   | Vacuum-servo brake cylinder .. | 669587-8                    |                                               |  |
|                  |               |                   | 1      | Vakuumbromscylinder .....   | Vacuum-servo brake cylinder .. | 670921-6                    |                                               |  |
| 2                | 1             | 1                 | 1      | . Hus .....                 | . Housing .....                | S E S                       |                                               |  |
| 3                | 1             | 1                 | 1      | . Kolv .....                | . Operating piston .....       | 666124-3                    |                                               |  |
| 4                | 1             | 1                 | 1      | . Packning .....            | . Seal, inner .....            | 666125-0                    |                                               |  |
| 5                | 1             | 1                 | 1      | . Packning .....            | . Seal, outer .....            | 666126-0                    |                                               |  |
| 6                | 1             | 1                 | 1      | . Fjäder .....              | . Spring .....                 | 662751-7                    |                                               |  |
| 7                | 1             | 1                 | 1      | . Bricka .....              | . Abutment .....               | 666127-6                    |                                               |  |
| 8                | 1             | 1                 | 1      | . Bricka .....              | . Retainer .....               | 666128-4                    |                                               |  |
| 9                | 1             | 1                 | 1      | . Låsring .....             | . Circlip .....                | 666129-2                    |                                               |  |
| 10               | 1             | 1                 | 1      | . Propp .....               | . Plug .....                   | 662752-5                    |                                               |  |
| 11               | 1             | 1                 | 1      | . Gummiring .....           | . Seal .....                   | 662753-3                    |                                               |  |
| 12               | 1             | 1                 | 1      | . Kolv .....                | . Hydraulic piston .....       | 662762-4                    |                                               |  |
| 13               | 1             | 1                 | 1      | . Gummiring .....           | . Taper seal .....             | 662750-9                    |                                               |  |
| 14               | 1             | 1                 | 1      | . Fjäder .....              | . Spring .....                 | 662763-2                    |                                               |  |
| 15               | 1             | 1                 | 1      | . Stoppbricka .....         | . Stop washer .....            | 662764-0                    |                                               |  |
| 16               | 1             | 1                 | 1      | . Låsring .....             | . Circlip .....                | 662765-7                    |                                               |  |
| 17               | 1             | 1                 | 1      | . Distanshylsa .....        | . Spacer sleeve .....          | 662766-5                    |                                               |  |
| 18               | 1             | 1                 | 1      | . Gummipackning .....       | . Gland seal .....             | 662767-3                    |                                               |  |
| 19               | 1             | 1                 | 1      | . Styrning .....            | . Bushing .....                | 662768-1                    |                                               |  |
| 20               | 1             |                   |        | . Svängarm .....            | . Rocking lever .....          | 662754-1                    | 1,3)                                          |  |
| 21               | 1             | 1                 | 1      | . Vipparm .....             | . Rock arm .....               | 669588-6                    | 2)                                            |  |
| 22               | 2             |                   |        | . Ventil .....              | . Valve .....                  | 662755-8                    | 1,3)                                          |  |
| 23               | 2             | 2                 | 2      | . Ventil .....              | . Valve .....                  | 669590-2                    | 2)                                            |  |
| 24               | 2             | 2                 | 2      | . Stödfjäder .....          | . Support spring .....         | 669589-4                    | 2)                                            |  |
| 25               | 2             | 2                 | 2      | . Låsfjäder .....           | . Lock spring .....            | 662756-6                    |                                               |  |
| 26               | 1             | 1                 | 1      | . Returfjäder .....         | . Return spring .....          | 662757-4                    |                                               |  |
| 27               | 1             |                   |        | . Styrning .....            | . Guide .....                  | 662758-2                    | 1,3)                                          |  |
|                  | 1             | 1                 | 1      | . Styrning .....            | . Guide .....                  | 669591-0                    | 2)                                            |  |
| 28               | 2             |                   |        | . Skruv .....               | . Screw .....                  | 940095-3                    | 1)                                            |  |
|                  | 2             | 2                 | 2      | . Skruv .....               | . Screw .....                  | 940204-1                    | 2)                                            |  |
| 29               | 2             |                   |        | . Kopparpackning .....      | . Copper washer .....          | 18806-0                     | 1)                                            |  |
| 30               | 1             | 1                 |        | . Lock .....                | . Cover and pipe .....         | 662759-0                    |                                               |  |
|                  |               |                   | 1      | . Lock .....                | . Cover and pipe .....         |                             | Lagerföres ej                                 |  |
| 31               | 1             | 1                 | 1      | . Packning .....            | . Gasket .....                 | 662760-8                    |                                               |  |
| 32               | 4             |                   |        | . Skruv .....               | . Screw .....                  | 662761-6                    |                                               |  |
|                  |               | 4                 | 4      | . Skruv .....               | . Screw .....                  | 940204-1                    |                                               |  |
| 33               | 4             | 4                 | 4      | . Låsbricka .....           | . Lock washer .....            | 955946-9                    |                                               |  |
| 34               | 1             | 1                 | 1      | . Gummihylsa .....          | . Rubber sleeve .....          | 662770-7                    |                                               |  |
| 35               | 1             | 1                 | 1      | . Lock .....                | . Cover .....                  | 662771-5                    |                                               |  |
| 36               | 1             | 1                 |        | . Cylinder .....            | . Cylinder .....               | S E S                       | <del>662769-</del>                            |  |
|                  |               |                   | 1      | . Cylinder .....            | . Cylinder .....               | S E S                       |                                               |  |
| 37               | 1             | 1                 | 1      | . Packning .....            | . Gasket .....                 | 662772-3                    |                                               |  |
| 38               | 1             | 1                 | 1      | . Förstärkningsplatta ..... | . Clamping plate .....         | 662773-1                    |                                               |  |

1. Ch-2999.

2. Ch 3000-.

3. Ers av: 1st 669588-6, 2st 669590-2, 1st 669591-0, 2st 940204-1.

| Grupp<br>Group 5 |               |                   |        | P 180(B18)           |                             |                             | VOLVO               |                                      |  |
|------------------|---------------|-------------------|--------|----------------------|-----------------------------|-----------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page 38  |               | Utgåva<br>Issue 1 |        | Vakuumbromscylinder  |                             | Vacuum-servo brake cylinder |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.      | Antal<br>Qty. |                   |        | Benämning            | Description                 | Det. nr<br>Part No.         | Anmärkning<br>Notes |                                      |  |
|                  | 657896        | 669587            | 670921 |                      |                             |                             |                     |                                      |  |
| 39               | 3             | 3                 | 3      | . Skruv .....        | . Screw .....               | 955655-6                    | <del>921622</del>   |                                      |  |
| 40               | 3             | 3                 | 3      | . Packning .....     | . Copper washer ..... S     | 11992-5                     |                     |                                      |  |
| 41               | 1             | 1                 | 1      | . Kolv .....         | . Piston .....              | 662775-6                    |                     |                                      |  |
| 42               | 1             | 1                 | 1      | . Gummiring .....    | . Rubber seal ..... S       | 662899-4                    |                     |                                      |  |
| 43               | 1             | 1                 |        | . Bricka .....       | . Washer .....              | 662776-4                    |                     |                                      |  |
| 44               | 1             | 1                 |        | . Fjäder .....       | . Spring .....              | 662774-9                    |                     |                                      |  |
|                  |               |                   | 1      | . Fjäder .....       | . Spring .....              | 671071-1                    |                     |                                      |  |
| 45               | 1             | 1                 | 1      | . Lock .....         | . Cover .....               | 662777-2                    |                     |                                      |  |
| 46               | 1             | 1                 | 1      | . Packning .....     | . Gasket ..... S            | 662778-0                    |                     |                                      |  |
| 47               | 7             |                   |        | . Skruv .....        | . Screw .....               | 940139-9                    |                     |                                      |  |
|                  |               | 7                 | 7      | . Skruv .....        | . Screw .....               | 940204-1                    |                     |                                      |  |
| 48               | 7             | 7                 | 7      | . Mutter .....       | . Nut .....                 | 662779-8                    |                     |                                      |  |
| 49               | 1             | 1                 |        | . Luftfilter .....   | . Air filter .....          | 662780-6                    |                     |                                      |  |
| 50               | 1             | 1                 |        | . Filterinsats ..... | . Filter insert .....       | 662781-4                    |                     |                                      |  |
| 51               | 1             | 1                 |        | . Bygel .....        | . Brace .....               | 662782-2                    |                     |                                      |  |
| 52               | 1             | 1                 |        | . Packning .....     | . Gasket .....              | 190731-0                    |                     |                                      |  |
| 53               | 2             |                   |        | . Skruv .....        | . Screw .....               | 940139-9                    |                     |                                      |  |
|                  |               | 2                 |        | . Skruv .....        | . Screw .....               | 940204-1                    |                     |                                      |  |
| 54               | 2             | 2                 |        | . Låsbricka .....    | . Lock washer .....         | 955946-9                    |                     |                                      |  |
| 55               |               |                   | 1      | . Kåpa .....         | . Casing .....              | 671075-0                    |                     |                                      |  |
| 56               |               |                   | 1      | . Filterinsats ..... | . Filter insert .....       | 671076-8                    |                     |                                      |  |
| 57               |               |                   | 1      | . Packning .....     | . Gasket .....              | 671077-6                    |                     |                                      |  |
| 58               |               |                   | 1      | . Skruv .....        | . Screw .....               | 940204-1                    |                     |                                      |  |
| 59               |               |                   | 1      | . Bricka .....       | . Washer .....              | 940090-4                    |                     |                                      |  |
| 60               | 1             | 1                 | 1      | . Backventil .....   | . Check valve .....         | 657897-5                    |                     |                                      |  |
| 61               |               | 1                 | 1      | . Hålskruv .....     | . Inlet fitting screw ..... | 669592-8                    |                     |                                      |  |
| 62               | 1             |                   |        | . Banjonippel .....  | . Inlet fitting .....       | 192005-7                    |                     |                                      |  |
| 63               | 1             |                   |        | . Hålskruv .....     | . Inlet fitting screw ..... | 192006-5                    |                     |                                      |  |
| 64               | 3             | 2                 | 2      | . Packning .....     | . Packing .....             | 191899-4                    |                     |                                      |  |



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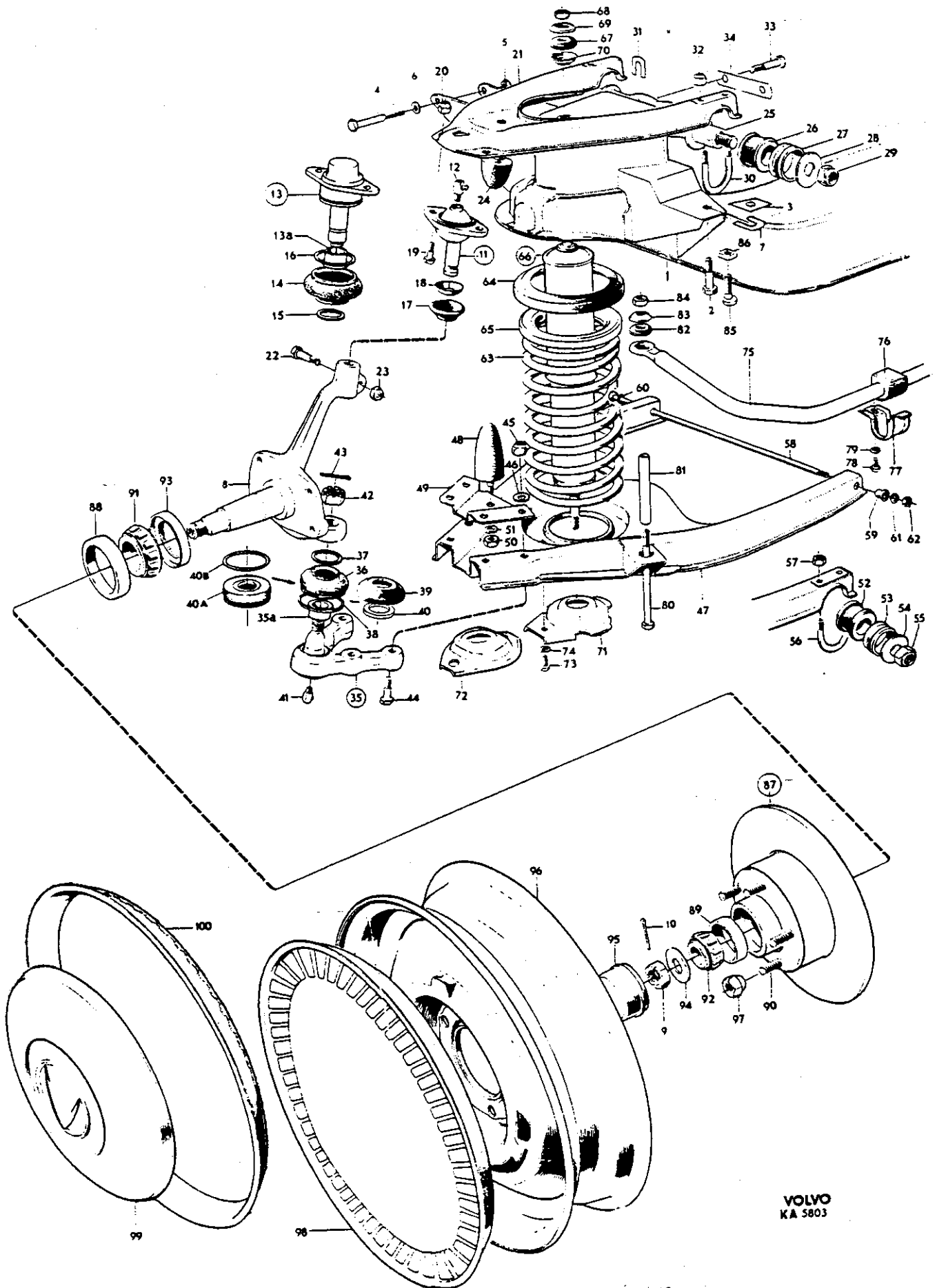
| Grupp<br>Group |               | 5                    |                   | P 180 (B18)               |                     | VOLVO                                |  |
|----------------|---------------|----------------------|-------------------|---------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |               | 40                   |                   | Utgåva<br>Issue           |                     | 1                                    |  |
|                |               | Handbromsmanövrering |                   | Handbrake control linkage |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning            | Description       | Del. nr<br>Part No.       | Anmärkning<br>Notes |                                      |  |
| 1              | 1             | Handbromsspak        | Handbrake lever   | 666118-5                  | Vst                 |                                      |  |
| 2              | 1             | Handbromsspak        | Handbrake lever   | 666119-3                  | Hst                 |                                      |  |
| 3              | 2             | . Bussning           | . Bushing         | 653576-9                  |                     |                                      |  |
| 4              | 1             | . Handtag            | . Handle          | 658332-2                  |                     |                                      |  |
| 5              | 1             | . Bygel              | . Brace           | 660651-1                  |                     |                                      |  |
| 6              | 1             | . Skruv              | . Screw           | 191030-6                  |                     |                                      |  |
| 7              | 1             | . Knapp              | . Button          | 654980-2                  |                     |                                      |  |
| 8              | 1             | . Fjäder             | . Spring          | 659603-5                  | 1)                  |                                      |  |
|                | 1             | . Fjäder             | . Spring          | 675948-4                  | 2)                  |                                      |  |
| 9              | 1             | . Tryckstång         | . Push rod        | 653465-5                  |                     |                                      |  |
| 10             | 1             | . Spärrhake          | . Pawl            | 653466-3                  |                     |                                      |  |
| 11             | 1             | . Nit                | . Rivet           | 190848-2                  |                     |                                      |  |
| 12             | 1             | Gummitätning         | Rubber seal       | 665236-6                  |                     |                                      |  |
| 13             | 1             | Kåpa                 | Casing            | 665356-2                  | 2)                  |                                      |  |
| 14             | 1             | Spärrsegment         | Quadrant          | 653449-9                  |                     |                                      |  |
| 15             | 2             | Skruv                | Bolt              | 940135-7                  |                     |                                      |  |
| 16             | 2             | Mutter               | Nut               | 950393-9                  |                     |                                      |  |
| 17             | 1             | Lagerfäste           | Bearing anchorage | 662268-2                  |                     |                                      |  |
| 18             | 2             | Skruv                | Screw             | 192010-7                  | +92285              |                                      |  |
| 19             | 2             | Fjäderbricka         | Spring washer     | 955918-8                  |                     |                                      |  |
| 20             | 1             | Hållare              | Retainer          |                           | Se grupp 8          |                                      |  |
| 21             | 1             | Axel                 | Shaft             | 663967-8                  | Vst                 |                                      |  |
| 22             | 1             | Axel                 | Shaft             | 663968-6                  | Hst                 |                                      |  |
| 23             | 2             | . Bussning           | . Bushing         | 653576-9                  |                     |                                      |  |
| 24             | 1             | Lagerfäste           | Bearing anchorage | 657538-5                  | 4, 6)               |                                      |  |
|                | 1             | Lagerfäste           | Bearing anchorage | 663965-2                  | 5, 7)               |                                      |  |
| 25             | 1             | Lagerfäste           | Bearing anchorage | 657539-3                  | 4, 6)               |                                      |  |
|                | 1             | Lagerfäste           | Bearing anchorage | 663966-0                  | 5, 8)               |                                      |  |
| 26             | 4             | Skruv                | Bolt              | 955656-4                  |                     |                                      |  |
| 27             | 2             | Mutter               | Nut               | 955847-9                  |                     |                                      |  |
| 28             | 4             | Bricka               | Washer            | 955894-1                  |                     |                                      |  |
| 29             | 4             | Fjäderbricka         | Spring washer     | 955921-2                  |                     |                                      |  |
| 30             | 1             | Reglerlänk           | Control link      | 663185-7                  |                     |                                      |  |
| 31             | 1             | Bricka               | Washer            | 955894-1                  |                     |                                      |  |
| 32             | 2             | Saxpinne             | Cotter pin        | 907849-4                  | -907849-            |                                      |  |
|                | 1             | Dragstång            | Pull rod          | 653619-7                  | 4, 9)               |                                      |  |
|                | 1             | Dragstång            | Pull rod          | 663962-9                  | 9, 10)              |                                      |  |
| 33             | 1             | Dragstång            | Pull rod          | 666420-5                  |                     |                                      |  |
|                | 1             | Saxpinne             | Cotter pinn       | 907849-4                  | -907849-            |                                      |  |
| 34             | 2             | Mutter               | Nut               | 955826-3                  | -921901- Ch 2198-   |                                      |  |
| 35             | 2             | Bricka               | Washer            | 955894-1                  |                     |                                      |  |
| 36             | 1             | Distanshylsa         | Spacer sleeve     | 667889-0                  |                     |                                      |  |

1. Ch-21538 excl 21498-21504, 21508-21509, 21519-21525, 21532-21536.
2. Ch 21498-21504, 21508-21509, 21519-21525, 21532-21536, 21539-.
3. Ch 1460-7999.
4. Ch-641.
5. Ch 642-.
6. Ers av: 1 st 663965-2, 1 st 663966-0.
7. Inre för Vst, yttre för Hst.  
Inner for LHD, outer for HRD.  
Fixation intérieure pour direction à gauche, extérieure pour direction à droite.  
Innere für Linkslenkung, äussere für Rechtslenkung.  
Interior para dirección a la izquierda, exterior para dirección a la derecha.

8. Yttre för Hst, inre för Vst.  
Outer for RHD, inner for LHD.  
Fixation extérieure pour direction à droite,  
intérieure pour direction à gauche.  
Äussere für Rechtslenkung, innere für  
Linkslenkung.  
Exterior para dirección a la derecha,  
interior para dirección a la izquierda.
9. Ers av: 1 st 664420-5, 1 st 666418-9.
10. Ch 642-2197.

| Grupp<br>Group |               | 5                      |                       | P 180 (B18)               |                     | VOLVO                                |  |
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| Sida<br>Page   |               | 42                     |                       | Utgåva<br>Issue           |                     | 1                                    |  |
|                |               | Handbromsmanövrering   |                       | Handbrake control linkage |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning              | Description           | Del. nr<br>Part No.       | Anmärkning<br>Notes |                                      |  |
|                | 1             | Dragbygel .....        | Brace .....           | 653422-6                  | 1,2)                |                                      |  |
|                | 1             | Dragbygel .....        | Brace .....           | 660697-4                  | 2,3)                |                                      |  |
| 37             | 1             | Dragbygel .....        | Brace .....           | 666418-9                  | 4)                  |                                      |  |
| 38             | 1             | Returfjäder .....      | Return spring .....   | 653625-4                  |                     |                                      |  |
| 39             | 2             | Dragwire .....         | Cable .....           | 661589-2                  |                     |                                      |  |
| 40             | 2             | . Dammskydd .....      | . Dust cover .....    | 656945-3                  |                     |                                      |  |
| 41             | 2             | . Tättningspropp ..... | . Seal plug .....     | 86851-3                   |                     |                                      |  |
| 42             | 2             | Fästkrampa .....       | Anchorage clamp ..... | 80969-9                   |                     |                                      |  |
| 43             | 2             | Mutter .....           | Nut .....             | 950373-1                  | 950413              |                                      |  |
| 44             | 2             | Gummibussning .....    | Rubber bushing .....  | 656785-3                  |                     |                                      |  |
| 45             | 1             | Klammer, V .....       | Clamp, L .....        | 658843-8                  |                     |                                      |  |
|                | 1             | Klammer, H .....       | Clamp, R .....        | 658844-6                  |                     |                                      |  |
| 46             | 4             | Skruv .....            | Screw .....           | 191260-9                  |                     |                                      |  |
| 47             | 1             | Konsol .....           | Bracket .....         | 672978-4                  | 2-kr                |                                      |  |
| 48             | 1             | Kontakt .....          | Contact .....         | 672995-8                  | 2-kr                |                                      |  |
| 49             | 1             | Låsbricka .....        | Lock washer .....     | 940143-1                  | 2-kr                |                                      |  |
| 50             | 1             | Mutter .....           | Nut .....             | 942914-3                  | 2-kr                |                                      |  |

1. Ch-641.
2. Ers. av 1 st 666420-5, 1 st 666418-9.
3. Ch 642-2197.
4. Ch 2198-.



| Grupp<br>Group |               | 6                              |  | P 180(B18)                          |  | VOLVO                                |                            |
|----------------|---------------|--------------------------------|--|-------------------------------------|--|--------------------------------------|----------------------------|
| Sida<br>Page   |               | 2                              |  | Utgåva<br>Issue                     |  | Reservdelskatalog<br>Parts catalogue |                            |
|                |               |                                |  | Framaxel, hjul                      |  | Front axle, wheels                   |                            |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |  | Description                         |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes        |
| 1              | 1             | Framaxelbalk .....             |  | Front suspension cross member ..... |  | 664292-0                             | 1) Ch-7999                 |
|                | 1             | Framaxelbalk .....             |  | Front suspension cross member ..... |  | 670051-2                             | Ch 8000-                   |
| 2              | 2             | Skruv .....                    |  | Bolt .....                          |  | 955562-4                             | 1 = 38,1 <del>924304</del> |
| 3              | 2             | Låsbricka .....                |  | Lock washer .....                   |  | 672068-4                             | <del>191411</del>          |
| 4              | 4             | Skruv .....                    |  | Bolt .....                          |  | 955571-5                             | 1 = 95,2 <del>924313</del> |
| 5              | 4             | Mutter .....                   |  | Nut .....                           |  | 950406-9                             |                            |
| 6              | 6             | Bricka .....                   |  | Washer .....                        |  | 955898-2                             | <del>120135</del>          |
| 7              | erf           | Justermellanlägg, tj = 2 ..... |  | Shim, Th = 2 .....                  |  | 654047-0                             |                            |
|                | erf           | tj = 3 .....                   |  | Th = 3 .....                        |  | 654048-8                             |                            |
| 8              | 2             | Spindel .....                  |  | Steering knuckle .....              |  | 653032-3                             |                            |
| 9              | 2             | Mutter .....                   |  | Nut .....                           |  | 153042-7                             |                            |
| 10             | 2             | Saxpinne .....                 |  | Split pin .....                     |  | 907849-4                             |                            |
| 11             | 2             | Kulled .....                   |  | Ball joint .....                    |  | 653131-3                             | 2) Lagerföres ej           |
| 12             | 2             | . Smörjnippel .....            |  | . Lubricator .....                  |  | 190084-4                             |                            |
| 13             | 2             | Kulled .....                   |  | Ball joint .....                    |  | 672803-4                             | 3) Lagerföres ej           |
| 13a            | 2             | . Tätningshylsa .....          |  | . Seal sleeve .....                 |  | 672787-9                             |                            |
| 14             | 2             | . Gummikåpa .....              |  | . Rubber casing .....               |  | 672788-7                             |                            |
| 15             | 2             | . Spännring .....              |  | . Tensioner ring .....              |  | 672785-3                             |                            |
| 16             | 2             | . Låsring .....                |  | . Circlip .....                     |  | 672786-1                             |                            |
| 17             | 2             | Gummiskydd .....               |  | Rubber cover .....                  |  | 89369-3                              | 2)                         |
| 18             | 2             | Bricka .....                   |  | Washer .....                        |  | 654479-5                             | 2)                         |
| 19             | 4             | Skruv .....                    |  | Bolt .....                          |  | 940135-7                             | <del>921823</del>          |
| 20             | 4             | Mutter .....                   |  | Nut .....                           |  | 950353-3                             | <del>950393</del>          |
| 21             | 2             | Länkar, övre .....             |  | Wishbone, upper .....               |  | 658910-5                             | 2, 4)                      |
|                | 2             | Länkar, övre .....             |  | Wishbone, upper .....               |  | 671440-6                             | 3)                         |
| 22             | 2             | Skruv .....                    |  | Bolt .....                          |  | 940161-3                             | <del>921827</del>          |
| 23             | 2             | Mutter .....                   |  | Nut .....                           |  | 950353-3                             | <del>950393</del>          |
| 24             | 2             | Gummibuffert .....             |  | Rubber cushion .....                |  | 83107-3                              |                            |
| 25             | 2             | Axel .....                     |  | Shaft .....                         |  | 658043-5                             |                            |
| 26             | 4             | Gummibussning .....            |  | Rubber bushing .....                |  | 87033-7                              |                            |
| 27             | 4             | Hylsa .....                    |  | Sleeve .....                        |  | 653410-1                             |                            |
| 28             | 4             | Bricka .....                   |  | Washer .....                        |  | 120802-4                             |                            |
| 29             | 4             | Mutter .....                   |  | Nut .....                           |  | 950366-5                             |                            |
| 30             | 4             | Krampa .....                   |  | U-bolt .....                        |  | 653409-3                             |                            |
| 31             | erf           | Justermellanlägg, tj = 6 ..... |  | Shim, Th = 6 .....                  |  | 658770-3                             |                            |
|                | erf           | tj = 3 .....                   |  | Th = 3 .....                        |  | 658769-5                             |                            |
|                | erf           | tj = 1 .....                   |  | Th = 1 .....                        |  | 654105-6                             |                            |
|                | erf           | tj = 0,5 .....                 |  | Th = 0.5 .....                      |  | 654106-4                             |                            |
|                | erf           | tj = 0,15 .....                |  | Th = 0.15 .....                     |  | 654107-2                             |                            |
| 32             | 8             | Mutter .....                   |  | Nut .....                           |  | 950354-1                             | <del>950394</del>          |
| 33             | 4             | Skruv .....                    |  | Bolt .....                          |  | 955550-8                             | <del>921862</del>          |
| 34             | 2             | Bricka .....                   |  | Washer .....                        |  | 942942-4                             | <del>191108</del>          |

1. Ers av: 1 st 670051-2, 1 st 663661-7, 1 st 663662-5, 4 st 663675-7, 2 st 192113-9, 2 st 667791-8, 2 st 667792-6.  
2. Ch-16499.  
3. Ch 16500-.  
4. Ers av: 1 st 671440-6, 1 st 273030-7.

| Grupp<br>Group |               | 6                      |  | P 180(B18)               |  | VOLVO                                |                     |
|----------------|---------------|------------------------|--|--------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | 4                      |  | Utgåva<br>Issue          |  | Reservdelskatalog<br>Parts catalogue |                     |
|                |               |                        |  | Framaxel, hjul           |  | Front axle, wheels                   |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning              |  | Description              |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes |
| 35             | 2             | Kulled .....           |  | Ball joint .....         |  | 672804-2                             | Lagerföres ej       |
| 35a            | 2             | . Tättningsring .....  |  | . Seal ring .....        |  | 672791-1                             |                     |
| 36             | 2             | . Gummikåpa .....      |  | . Rubber casing .....    |  | 672792-9                             | Alt 1               |
| 37             | 2             | . Låsring .....        |  | . Circlip .....          |  | 672790-3                             |                     |
| 38             | 2             | . Låsring .....        |  | . Circlip .....          |  | 672789-5                             |                     |
| 39             | 2             | Gummikåpa .....        |  | Rubber casing .....      |  | 661104-0                             | Alt 2               |
| 40             | 2             | Vulkollanbricka .....  |  | Valcollan washer .....   |  | 660051-4                             |                     |
| 40a            | 2             | Gummikåpa .....        |  | Rubber boot .....        |  | 667039-2                             | Alt 3               |
| 40b            | 2             | Låsring .....          |  | Circlip .....            |  | 667040-0                             |                     |
| 41             | 2             | Smörjnippel .....      |  | Lubricator .....         |  | 190317-8                             | Ch-16499            |
| 42             | 2             | Kronmutter .....       |  | Cap nut .....            |  | 190142-0                             | Alt 1. M12-1,5      |
|                | 2             | Nylockmutter .....     |  | Nyloc nut .....          |  | 950376-4                             | Alt 2. 1/2"-20 UNF  |
| 43             | 2             | Saxpinne .....         |  | Split pin .....          |  | 907849-4                             | <del>907845</del>   |
| 44             | 8             | Skruv .....            |  | Bolt .....               |  | 955837-6                             | <del>921845</del>   |
| 45             | 8             | Mutter .....           |  | Nut .....                |  | 950354-1                             | <del>950394</del>   |
| 46             | 8             | Bricka .....           |  | Washer .....             |  | 940097-9                             |                     |
| 47             | 1             | Länkar, undre, V ..... |  | Wishbone, lower, L ..... |  | 653343-4                             | Ch-7999             |
|                | 1             | Länkar, undre, H ..... |  | Wishbone, lower, R ..... |  | 653344-2                             |                     |
|                | 1             | Länkar, undre, V ..... |  | Wishbone, lower, L ..... |  | 663661-7                             | 1,2)                |
|                | 1             | Länkar, undre, H ..... |  | Wishbone, lower, R ..... |  | 663662-5                             | 1,3)                |
|                | 1             | Länkar, undre, V ..... |  | Wishbone, lower, L ..... |  | 671351-5                             | 4)                  |
|                | 1             | Länkar, undre, H ..... |  | Wishbone, lower, R ..... |  | 671352-3                             | 4)                  |
| 48             | 2             | Gummibuffert .....     |  | Rubber cushion .....     |  | 662203-9                             |                     |
| 49             | 2             | Konsol .....           |  | Bracket .....            |  | 663477-8                             |                     |
| 50             | 2             | Mutter .....           |  | Nut .....                |  | 955783-6                             | <del>906577</del>   |
| 51             | 2             | Fjäderbricka .....     |  | Spring washer .....      |  | 955922-0                             | <del>956993</del>   |
| 52             | 4             | Gummibussning .....    |  | Rubber bushing .....     |  | 87033-7                              |                     |
| 53             | 4             | Hylsa .....            |  | Sleeve .....             |  | 653410-1                             |                     |
| 54             | 4             | Bricka .....           |  | Washer .....             |  | 120802-4                             |                     |
| 55             | 4             | Mutter .....           |  | Nut .....                |  | 950366-5                             | Ch-7999             |
| 56             | 4             | Krampa .....           |  | U-bolt .....             |  | 653409-3                             |                     |
| 57             | 8             | Mutter .....           |  | Nut .....                |  | 950394-7                             |                     |
| 58             | 2             | Skruv .....            |  | Screw .....              |  | 192113-9                             |                     |
| 59             | 4             | Gummibussning .....    |  | Rubber bushing .....     |  | 663675-7                             |                     |
| 60             | 2             | Bricka .....           |  | Washer .....             |  | 667792-6                             | Ch 8000-            |
| 61             | 2             | Bricka .....           |  | Washer .....             |  | 667791-8                             |                     |
| 62             | 2             | Mutter .....           |  | Nut .....                |  | 950357-4                             | <del>956367</del>   |
| 63             | 2             | Fjäder .....           |  | Spring .....             |  | 653184-2                             |                     |
| 64             | 2             | Gummimellanlägg .....  |  | Rubber spacer .....      |  | 663476-0                             |                     |
| 65             | 2             | Bricka .....           |  | Washer .....             |  | 653698-1                             |                     |
| 66             | 2             | Stötdämparsats .....   |  | Shock absorber kit ..... |  | 276552-7                             | <del>276455</del>   |
|                | 2             | . Stötdämpare .....    |  | . Shock absorber .....   |  | S E S                                |                     |
| 67             | 8             | . Gummibussning .....  |  | . Rubber bushing .....   |  | 87740-7                              |                     |
| 68             | 4             | . Mutter .....         |  | . Nut .....              |  | 955848-7                             |                     |
| 69             | 4             | Bricka .....           |  | Washer .....             |  | 89328-9                              | 5)                  |
|                | 2             | Bricka .....           |  | Washer .....             |  | 89328-9                              | 6)                  |
| 70             | 8             | Bricka .....           |  | Washer .....             |  | 87741-5                              |                     |

1. Ch 8000-15454 excl 15020, 15327, 15371, 15380-15389, 15426, 15427, 15437-15441
2. Ers av: 1 st 671351-5, 1 st 671353-1.
3. Ers av: 1 st 671352-3, 1 st 671353-1.
4. Ch 15455- incl 15020, 15327, 15371, 15380-15389, 15426, 15427, 15437-15441.
5. Ch-16499.
6. Ch 16500.

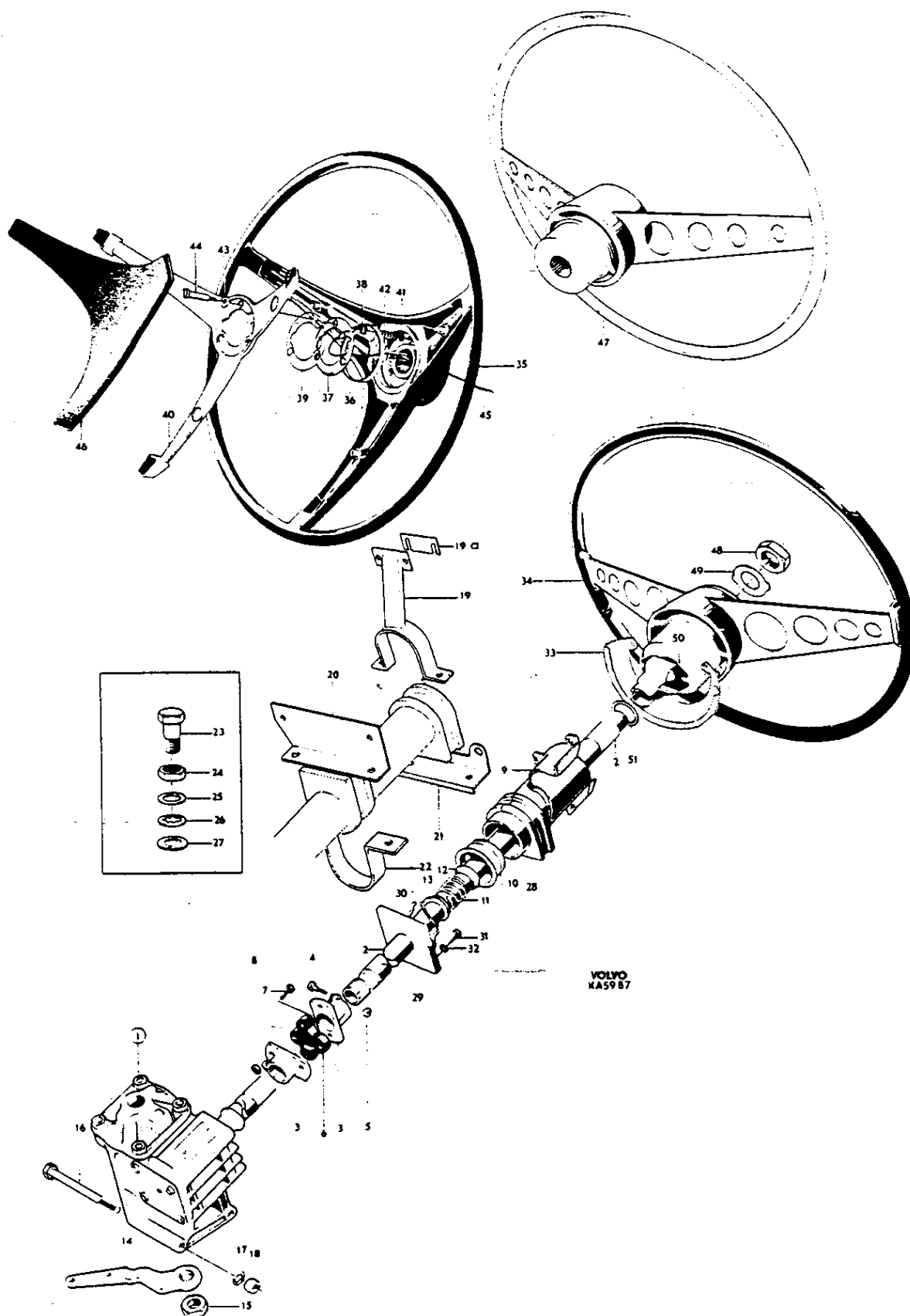
| Grupp<br>Group |               | 6                           |  | P 180 (B18)                 |  | VOLVO               |  |                                      |  |
|----------------|---------------|-----------------------------|--|-----------------------------|--|---------------------|--|--------------------------------------|--|
| Sida 6<br>Page |               | Utgåva 9<br>Issue           |  | Framaxel, hjul              |  | Front axle, wheels  |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   |  | Description                 |  | Det. nr<br>Part No. |  | Anmärkning<br>Notes                  |  |
| 71             | 2             | Fäste .....                 |  | Anchorage .....             |  | 660088-6            |  | 1) Tid utf                           |  |
| 72             | 2             | Fäste .....                 |  | Anchorage .....             |  | 672228-4            |  | 2) Sen utf                           |  |
| 73             | 2             | Skruv, alt 1 .....          |  | Bolt, alt 1 .....           |  | 955524-4            |  | l = 19 <del>921023</del>             |  |
|                | 4             | Skruv, alt 2 .....          |  | Bolt, alt 2 .....           |  | 955523-6            |  | l = 16                               |  |
| 74             | 2             | Fjäderbricka .....          |  | Spring washer .....         |  | 955921-2            |  | d = 8,2 <del>906990</del>            |  |
|                | 4             | Låsbricka .....             |  | Lock washer .....           |  | 955949-3            |  | d = 8,3                              |  |
| 75             | 1             | Krängningshämmare .....     |  | Anti-roll bar .....         |  | 653356-6            |  | <del>657040</del>                    |  |
| 76             | 2             | Gummibussning .....         |  | Rubber bushing .....        |  | 657839-7            |  |                                      |  |
| 77             | 2             | Klammer .....               |  | Clamp .....                 |  | 653392-1            |  | 3)                                   |  |
|                | 2             | Klammer .....               |  | Clamp .....                 |  | 672217-7            |  | 4)                                   |  |
| 78             | 2             | Skruv, alt 1 .....          |  | Bolt, alt 1 .....           |  | 955535-0            |  | l = 32 <del>921043</del>             |  |
|                | 4             | Skruv, alt 2 .....          |  | Bolt, alt 2 .....           |  | 940114-2            |  | l = 22                               |  |
| 79             | 2             | Bricka .....                |  | Washer .....                |  | 955950-1            |  | 3) <del>951690</del>                 |  |
|                | 4             | Bricka .....                |  | Washer .....                |  | 955950-1            |  | 4)                                   |  |
| 80             | 2             | Skruv .....                 |  | Bolt .....                  |  | 191707-9            |  |                                      |  |
| 81             | 2             | Distansrör .....            |  | Spacer tube .....           |  | 657841-3            |  |                                      |  |
| 82             | 8             | Gummibussning .....         |  | Rubber bushing .....        |  | 83125-5             |  |                                      |  |
| 83             | 8             | Bricka .....                |  | Washer .....                |  | 83126-3             |  |                                      |  |
| 84             | 2             | Mutter .....                |  | Nut .....                   |  | 955826-3            |  | <del>921901</del>                    |  |
| 85             | 2             | Skruv .....                 |  | Bolt .....                  |  | 654403-5            |  |                                      |  |
| 86             | 2             | Mutter .....                |  | Nut .....                   |  | 81182-8             |  |                                      |  |
| 87             | 2             | Nav .....                   |  | Hub .....                   |  | 657879-3            |  | Ch-6999                              |  |
|                | 2             | Nav .....                   |  | Hub .....                   |  | 666525-1            |  | Ch 7000-                             |  |
| 88             | 2             | . Rullager, ytterring ..... |  | . Roller bearing, cup ..... |  | 181458-1            |  | SKF:SK-15245                         |  |
| 89             | 2             | . Rullager, ytterring ..... |  | . Roller bearing, cup ..... |  | 181457-3            |  | SKF:SK-09195                         |  |
| 90             | 10            | . Hjulbult .....            |  | . Wheel stud .....          |  | 657874-4            |  |                                      |  |
| 91             | 2             | Rullager, innerring .....   |  | Roller bearing, cone .....  |  | 181130-6            |  | SKF:2K-15112                         |  |
| 92             | 2             | Rullager, innerring .....   |  | Roller bearing, cone .....  |  | 18448-1             |  | SKF:2K-09074                         |  |
| 93             | 2             | Oljetätning .....           |  | Oil seal .....              |  | 88640-8             |  |                                      |  |
| 94             | 2             | Bricka .....                |  | Washer .....                |  | 87464-4             |  |                                      |  |
| 95             | 2             | Fettkapsel .....            |  | Grease cup .....            |  | 87465-1             |  |                                      |  |
| 96             | 5             | Hjul .....                  |  | Wheel .....                 |  | 657838-9            |  | Ch-12499                             |  |
|                | 5             | Hjul .....                  |  | Wheel .....                 |  | 668280-1            |  | Ch 12500-                            |  |
| 97             | 20            | Mutter .....                |  | Nut .....                   |  | 87699-5             |  |                                      |  |
| 98             | 4             | Navkapsel .....             |  | Hub cap .....               |  | 664446-2            |  | Ch-6000                              |  |
| 99             | 4             | Navkapsel .....             |  | Hub cap .....               |  | 654108-0            |  | Ch 6001-12499                        |  |
|                | 4             | Navkapsel .....             |  | Hub cap .....               |  | 670437-3            |  | Ch 12500-                            |  |
| 100            | 5             | Hjulring .....              |  | Wheel ring .....            |  | 88754-7             |  | Ch 6001-12499                        |  |

1. Ch-16499.

2. Ch 16500-.

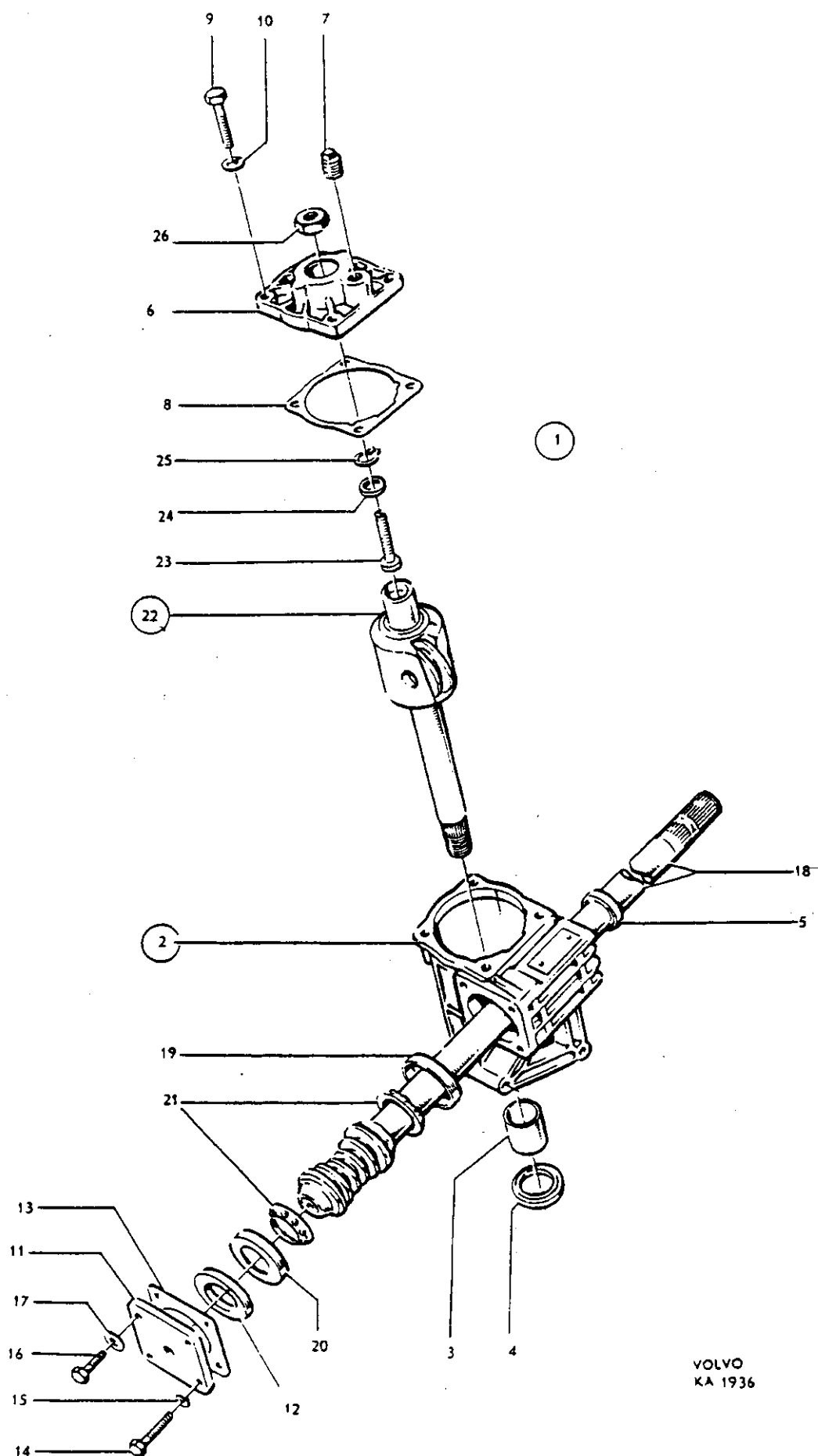
3. Ch-19505 excl 18886-18890, 19008, 19009, 19028, 19029, 19074, 19144-19149, 19151-19153, 19165, 19167, 19173-19184, 19187, 19198, 19205, 19206, 19210-19226, 19229-19246, 19248, 19250-19276, 19278-19310, 19312-19336, 19338-19353, 19355-19376, 19378-19415, 19417-19456.

4. Ch 19506 incl 18886-18890, 19008, 19009, 19028-19029, 19074, 19144-19149, 19151-19153, 19165, 19167, 19173-19184, 19187, 19198, 19205, 19206, 19210-19226, 19229-19246, 19248, 19250-19276, 19278-19310, 19312-19336, 19338-19353, 19355-19376, 19378-19415, 19417-19456.

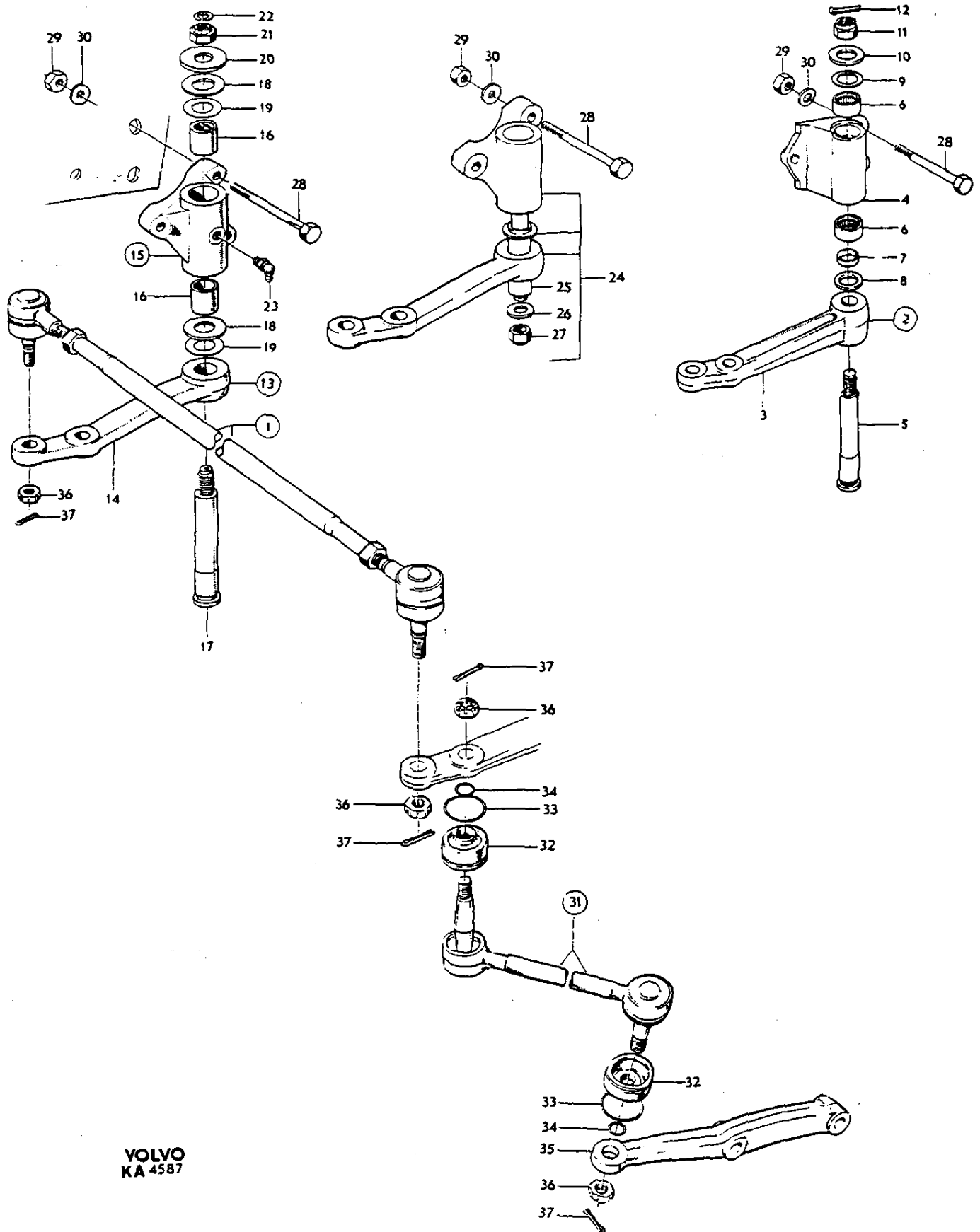


| Grupp<br>Group |               | 6               |                  | P 180 (B18)                                  |                     | VOLVO                                        |  |
|----------------|---------------|-----------------|------------------|----------------------------------------------|---------------------|----------------------------------------------|--|
| Sida<br>Page   |               | Utgåva<br>Issue |                  | Styrinrättning med<br>med monteringsdetaljer |                     | Steering gear and<br>installation components |  |
| 8              |               | 5               |                  |                                              |                     | Reservdelskatalog<br>Parts catalogue         |  |
| Pos<br>Fig.    | Antal<br>Qty. |                 | Benämning        | Description                                  | Del. nr<br>Part No. | Anmärkning<br>Notes                          |  |
|                | 250085        | 250086          |                  |                                              |                     |                                              |  |
| 1              | 1             | 1               | Styrinrättning   | Steering gear                                | 250085-8            | Vst                                          |  |
|                |               | 1               | Styrinrättning   | Steering gear                                | 250086-6            | Hst                                          |  |
|                |               |                 | . Det se sida 12 | . Components, see page 12                    |                     |                                              |  |
| 2              | 1             | 1               | Rattstång        | Steering shaft                               | 664430-6            |                                              |  |
| 3              | 2             | 2               | Medbringare      | Companion flange                             | 665045-1            |                                              |  |
| 4              | 2             | 2               | Skruv            | Bolt                                         | 940162-1            | <del>921844</del>                            |  |
| 5              | 2             | 2               | Mutter           | Nut                                          | 950394-7            |                                              |  |
| 6              | 1             | 1               | Kopplingskiva    | Connecting disc                              | 664428-0            |                                              |  |
| 7              | 4             | 4               | Skruv            | Screw                                        | 192027-1            |                                              |  |
| 8              | 4             | 4               | Mutter           | Nut                                          | 950353-3            | <del>950463</del>                            |  |
| 9              | 1             | 1               | Rattrör          | Column tube                                  | 665290-3            | Hst ch 5900-                                 |  |
|                |               | 1               | Rattrör          | Column tube                                  | 668045-8            | Ch-4899                                      |  |
| 10             | 2             | 2               | Kullager         | Ball bearing                                 | 668144-9            |                                              |  |
| 11             | 2             | 2               | . Fjäder         | . Spring                                     | 85612-0             |                                              |  |
| 12             | 2             | 2               | . Säte           | . Seat                                       | 85613-8             |                                              |  |
| 13             | 1             | 1               | Låsbricka        | Lock washer                                  | 664437-1            |                                              |  |
| 14             | 1             |                 | Pitmanarm        | Drop arm                                     | 660685-9            | Ch-3322                                      |  |
|                |               | 1               | Pitmanarm        | Drop arm                                     | 660686-7            |                                              |  |
|                |               | 1               | Pitmanarm        | Drop arm                                     | 666349-6            |                                              |  |
|                |               | 1               | Pitmanarm        | Drop arm                                     | 666350-4            | Ch 3323-                                     |  |
| 15             | 1             | 1               | Mutter           | Nut                                          | 950389-7            |                                              |  |
| 16             | 3             | 3               | Skruv            | Screw                                        | 942547-1            | <del>192498</del>                            |  |
| 17             | 3             | 3               | Bricka           | Washer                                       | 192495-0            |                                              |  |
| 18             | 3             | 3               | Mutter           | Nut                                          | 950354-1            | <del>950394</del>                            |  |
| 19             | 1             | 1               | Stag, övre       | Stay, upper                                  | 665112-9            |                                              |  |
| 19a            | erf           | erf             | Justermellanlägg | Shim                                         | 665834-8            |                                              |  |
| 20             | 1             |                 | Stag, undre      | Stay, lower                                  | 665113-7            |                                              |  |
|                |               | 1               | Stag, undre      | Stay, lower                                  | 665123-6            |                                              |  |
| 21             | 1             | 1               | Konsol           | Bracket                                      | 665115-2            |                                              |  |
| 22             | 1             | 1               | Klammer          | Clamp                                        | 665297-8            |                                              |  |
| 23             | erf           | erf             | Skruv            | Bolt                                         | 955637-4            | 1/4"-28 UNF l = 15,9                         |  |
|                | erf           | erf             | Skruv            | Bolt                                         | 955638-2            | 1/4"-28 UNF l = 19,0                         |  |
|                | erf           | erf             | Skruv            | Bolt                                         | 955640-8            | 1/4"-28 UNF l = 25,4                         |  |
|                | erf           | erf             | Skruv            | Bolt                                         | 955655-6            | 5/16"-24 UNF l = 15,9                        |  |
| 24             | erf           | erf             | Mutter           | Nut                                          | 950372-3            | 1/4"-28 UNF-8,3                              |  |
|                | erf           | erf             | Mutter           | Nut                                          | 955856-0            | 1/4"-28 UNF-4,0                              |  |
| 25             | erf           | erf             | Bricka           | Washer                                       | 955893-3            | 6,7 x 14 x 1,5                               |  |
| 26             | erf           | erf             | Låsbricka        | Lock washer                                  | 940155-5            | 6,7 x 11,5 x 0,61                            |  |
| 27             | erf           | erf             | Fjäderbricka     | Spring washer                                | 955920-4            | d = 6,5 <del>966988</del>                    |  |
|                | erf           | erf             | Fjäderbricka     | Spring washer                                | 955921-2            | d = 8,2 <del>966990</del>                    |  |
| 28             | 2             | 2               | Gummibussning    | Rubber bushing                               | 659365-1            |                                              |  |
| 29             | 1             | 1               | Tätningsskrage   | Seal collar                                  | 654011-6            |                                              |  |
| 30             | 1             | 1               | Klammer          | Clamp                                        | 668648-9            | <del>665630</del>                            |  |
| 31             | 1             | 1               | Skruv            | Screw                                        | 955137-5            |                                              |  |
| 32             | 1             | 1               | Bricka           | Washer                                       | 940090-4            |                                              |  |
| 33             | 1             | 1               | Hus              | Housing                                      |                     | Se grupp 3                                   |  |

| Grupp<br>Group |               |                 | P 180 (B18)                              |                                     |                                              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|-----------------|------------------------------------------|-------------------------------------|----------------------------------------------|-----------------------------------------------|
| Sida<br>Page   |               | Utgåva<br>Issue | Styrinrättning med<br>monteringsdetaljer |                                     | Steering gear and<br>installation components |                                               |
| Pos<br>Fig.    | Antal<br>Qty. |                 | Benämning                                | Description                         | Det. nr<br>Part No.                          | Anmärkning<br>Notes                           |
|                | 250085        | 250086          |                                          |                                     |                                              |                                               |
| 34             | 1             | 1               | Ratt (plastratt) .....                   | Steering wheel (plastic) .....      | 664445-4                                     | Alt 1                                         |
| 35             | 1             | 1               | Ratt, kmpl, (plastratt) .....            | Steering wheel, cpl, (plastic) .... | 673423-0                                     | Alt 2                                         |
| 36             | 1             | 1               | . Kontakttring .....                     | . Contact ring .....                | 673514-6                                     |                                               |
| 37             | 1             | 1               | . Kontaktbricka .....                    | . Contact washer .....              | 673518-7                                     |                                               |
| 38             | 3             | 3               | . Isolerbussning .....                   | . Insulating bushing .....          | 673521-1                                     |                                               |
| 39             | 1             | 1               | . Isolerbricka .....                     | . Insulating washer .....           | 673522-9                                     |                                               |
| 40             | 1             | 1               | . Signalring .....                       | . Horn ring .....                   | 673516-1                                     |                                               |
| 41             | 3             | 3               | . Taggbricka .....                       | . Tag washer .....                  | 673524-4                                     |                                               |
| 42             | 3             | 3               | . Tryckfjäder .....                      | . Thrust spring .....               | 673523-7                                     |                                               |
| 43             | 3             | 3               | . Bricka .....                           | . Washer .....                      | 673520-3                                     |                                               |
| 44             | 3             | 3               | . Ansattsskruv .....                     | . Stop screw .....                  | 673519-5                                     |                                               |
| 45             |               |                 | Signalledning .....                      | Horn cable .....                    |                                              | Se grupp 3                                    |
| 46             | 1             | 1               | Stötskydd .....                          | Shock guard .....                   | 673526-0                                     | Ch 25500-                                     |
| 47             | 1             | 1               | Ratt (trärratt) .....                    | Steering wheel (wooden) .....       | 666999-8                                     | Alt 3                                         |
| 48             | 1             | 1               | Mutter .....                             | Nut .....                           | 664427-2                                     | Alt 1. N = 23,8                               |
|                | 1             | 1               | Mutter .....                             | Nut .....                           | 942270-0                                     | Alt 2. N = 31,2                               |
| 49             | 1             | 1               | Låsbricka .....                          | Lock washer .....                   | 941368-3                                     | <del>665167</del>                             |
| 50             | 1             | 1               | Medbringare .....                        | Companion flange .....              | 672115-3                                     | <del>659367</del>                             |
| 51             | 1             | 1               | Bricka .....                             | Washer .....                        | 191622-0                                     |                                               |



| Grupp<br>Group |               |                 | P 180 (B18)                           |                           |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|-----------------|---------------------------------------|---------------------------|---------------------|-----------------------------------------------|
| Sida<br>Page   |               | Utgåva<br>Issue | Styrinrättning                        |                           | Steering gear       |                                               |
| Pos<br>Fig.    | Antal<br>Qty. |                 | Benämning                             | Description               | Del. nr<br>Part No. | Anmärkning<br>Notes                           |
|                | 250085        | 250086          |                                       |                           |                     |                                               |
| 1              | 1             |                 | Styrinrättning, kmpl .....            | Steering gear, cpl .....  | 250085-8            |                                               |
|                |               | 1               | Styrinrättning, kmpl .....            | Steering gear, cpl .....  | 250086-6            |                                               |
| 2              | 1             |                 | . Hus, kmpl .....                     | . Housing, cpl .....      | 662345-8            |                                               |
|                |               | 1               | . Hus, kmpl .....                     | . Housing, cpl .....      | 662346-6            |                                               |
| 3              | 2             | 2               | . . Bussning .....                    | . . Bushing .....         | 85627-8             |                                               |
| 4              | 1             | 1               | . . Tätningssring .....               | . . Seal ring .....       | 114271-0            |                                               |
| 5              | 1             | 1               | . . Tätningssring .....               | . . Seal ring .....       | 678249-4            | <del>190764</del>                             |
| 6              | 1             | 1               | . Lock .....                          | . Cover .....             | 659214-1            |                                               |
| 7              | 1             | 1               | . Propp .....                         | . Plug .....              | 180764-3            |                                               |
| 8              | 1             | 1               | . Packning .....                      | . Gasket .....            | 656704-4            |                                               |
| 9              | 4             | 4               | . Skruv .....                         | . Screw .....             | 190767-4            | <del>190765</del>                             |
| 10             | 4             | 4               | . Bricka .....                        | . Washer .....            | 86284-7             |                                               |
| 11             | 1             | 1               | . Lock .....                          | . Cover .....             | 656705-1            |                                               |
| 12             | 1             | 1               | . Bricka .....                        | . Washer .....            | 656706-9            |                                               |
| 13             | erf           | erf             | . Packning, tj = 1,10 .....           | . Gasket, Th = 1,10 ..... | 656707-7            | Justermellanlägg Shim                         |
|                | erf           | erf             | . tj = 0,12 .....                     | . Th = 0,12 .....         | 656708-5            |                                               |
|                | erf           | erf             | . tj = 0,15 .....                     | . Th = 0,15 .....         | 656709-3            |                                               |
|                | erf           | erf             | . tj = 0,30 .....                     | . Th = 0,30 .....         | 656710-1            |                                               |
| 14             | 2             | 2               | . Skruv .....                         | . Screw .....             | 190767-4            | I = 25                                        |
| 15             | 2             | 2               | . Fjäderbricka .....                  | . Spring washer .....     | 955921-2            | <del>906990</del>                             |
| 16             | 2             | 2               | . Skruv .....                         | . Screw .....             | 190768-2            | I = 18                                        |
| 17             | 2             | 2               | . Lösbricka .....                     | . Lock washer .....       | 190296-4            |                                               |
| 18             | 1             |                 | . Rattaxel .....                      | . Steering shaft .....    | 662347-4            |                                               |
|                |               | 1               | . Rattaxel .....                      | . Steering shaft .....    | 662348-2            |                                               |
| 19             | 1             | 1               | . Kullagering .....                   | . Ball bearing race ..... | 85616-1             |                                               |
| 20             | 1             | 1               | . Kullagering .....                   | . Ball bearing race ..... | 85617-9             |                                               |
| 21             | 2             | 2               | . Kulring .....                       | . Ball race .....         | 85618-7             |                                               |
| 22             | 1             |                 | . Utgående axel, kmpl .....           | . Pitman shaft, cpl ..... | 662349-0            |                                               |
|                |               | 1               | . Utgående axel, kmpl .....           | . Pitman shaft, cpl ..... | 662350-8            |                                               |
| 23             | 1             | 1               | . . Justerskruv .....                 | . . Adjuster screw .....  | 659218-2            |                                               |
| 24             | 1             | 1               | . . Justermellanlägg, tj = 2,20 ..... | . . Shim, Th = 2,20 ..... | 659219-0            | Alt                                           |
|                | 1             | 1               | . tj = 2,25 .....                     | . Th = 2,25 .....         | 659220-8            |                                               |
|                | 1             | 1               | . tj = 2,30 .....                     | . Th = 2,30 .....         | 659221-6            |                                               |
|                | 1             | 1               | . tj = 2,35 .....                     | . Th = 2,35 .....         | 659222-4            |                                               |
|                | 1             | 1               | . tj = 2,40 .....                     | . Th = 2,40 .....         | 659223-2            |                                               |
|                | 1             | 1               | . tj = 2,45 .....                     | . Th = 2,45 .....         | 659224-0            |                                               |
| 25             | 1             | 1               | . . Låsring .....                     | . . Lock ring .....       | 659225-7            |                                               |
| 26             | 1             | 1               | . Mutter .....                        | . Nut .....               | 150203-8            |                                               |



| Grupp<br>Group |               |     | 6                                 |                                      | P 180(B18)          |                                    |   |  | VOLVO                                |  |
|----------------|---------------|-----|-----------------------------------|--------------------------------------|---------------------|------------------------------------|---|--|--------------------------------------|--|
| Sida<br>Page   |               |     | 14                                |                                      | Utgåva<br>Issue     |                                    | 2 |  | Reservdelskatalog<br>Parts catalogue |  |
|                |               |     | Parallellstag                     |                                      | Tie rod             |                                    |   |  |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. |     | Benämning                         | Description                          | Det. nr<br>Part No. | Anmärkning<br>Notes                |   |  |                                      |  |
|                | Vst           | Hst |                                   |                                      |                     |                                    |   |  |                                      |  |
| 1              | 1             | 1   | Parallellstag<br>. Det se sida 18 | Tie rod<br>. Components, see page 18 | 660979-6            |                                    |   |  |                                      |  |
| 2              | 1             |     | Mellanarm, kmpl                   | Steering idler arm, cpl              | 660698-2            | 1) Ch - 530                        |   |  |                                      |  |
|                | 1             |     | Mellanarm, kmpl                   | Steering idler arm, cpl              | 663627-8            | Ch 531-3322                        |   |  |                                      |  |
|                |               | 1   | Mellanarm, kmpl                   | Steering idler arm, cpl              | 663628-6            | Ch - 3322                          |   |  |                                      |  |
| 3              | 1             |     | . Mellanarm                       | . Steering idler arm                 | 660687-5            |                                    |   |  |                                      |  |
|                |               | 1   | . Mellanarm                       | . Steering idler arm                 | 660688-3            |                                    |   |  |                                      |  |
| 4              | 1             |     | . Konsol                          | . Bracket                            | 656464-4            |                                    |   |  |                                      |  |
|                |               | 1   | . Konsol                          | . Bracket                            | 656465-2            |                                    |   |  |                                      |  |
| 5              | 1             |     | . Axel                            | . Shaft                              | 656728-3            | 2) Ch - 530                        |   |  |                                      |  |
|                | 1             | 1   | . Axel                            | . Shaft                              | 663606-2            | { Vst ch 531-3322<br>Hst ch - 3322 |   |  |                                      |  |
| 6              | 2             |     | . Nällager                        | . Needle bearing                     | 181258-5            | Ch - 530                           |   |  |                                      |  |
|                | 2             | 2   | . Nällager                        | . Needle bearing                     | 192100-6            | { Vst ch 531-3322<br>Hst ch - 3322 |   |  |                                      |  |
| 7              | 2             | 2   | . Tättningsring                   | . Seal ring                          | 663625-2            |                                    |   |  |                                      |  |
| 8              | 2             | 2   | . Vulkollanbricka                 | . Vulcollan washer                   | 656729-1            |                                    |   |  |                                      |  |
| 9              | erf           | erf | . Justermellanlägg, tj = 0,10     | . Shim, Th = 0.10                    | 190702-1            |                                    |   |  |                                      |  |
|                | erf           | erf | . tj = 0,35                       | . Th = 0.35                          | 190711-2            |                                    |   |  |                                      |  |
| 10             | 1             | 1   | . Bricka                          | . Washer                             | 190782-3            |                                    |   |  |                                      |  |
| 11             | 1             | 1   | . Mutter                          | . Nut                                | 950366-5            |                                    |   |  |                                      |  |
| 12             | 1             | 1   | . Saxpinne                        | . Split pin                          | 907849-4            |                                    |   |  |                                      |  |
| 13             | 1             |     | Mellanarm, kmpl                   | Steering idler arm, cpl              | 666355-3            | 3)                                 |   |  |                                      |  |
|                |               | 1   | Mellanarm, kmpl                   | Steering idler arm, cpl              | 666356-1            |                                    |   |  |                                      |  |
| 14             | 1             |     | . Mellanarm                       | . Steering idler arm                 | 666351-2            |                                    |   |  |                                      |  |
|                |               | 1   | . Mellanarm                       | . Steering idler arm                 | 666352-0            |                                    |   |  |                                      |  |
| 15             | 1             | 1   | . Konsol                          | . Bracket                            | 666353-8            |                                    |   |  |                                      |  |
| 16             | 2             | 2   | . Bussning                        | . Bushing                            | 663709-4            |                                    |   |  |                                      |  |
| 17             | 1             | 1   | . Axel                            | . Shaft                              | 666402-3            |                                    |   |  |                                      |  |
| 18             | 2             | 2   | . Vulkollanbricka                 | . Vulcollan washer                   | 669255-2            | <del>663708</del>                  |   |  |                                      |  |
| 19             | erf           | erf | . Justermellanlägg, tj = 0,10     | . Shim, Th = 0.10                    | 190702-1            |                                    |   |  |                                      |  |
|                | erf           | erf | . tj = 0,15                       | . Th = 0.15                          | 192490-1            |                                    |   |  |                                      |  |
|                | erf           | erf | . tj = 0,35                       | . Th = 0.35                          | 190711-2            |                                    |   |  |                                      |  |
| 20             | 1             | 1   | . Bricka                          | . Washer                             | 192477-8            |                                    |   |  |                                      |  |
| 21             | 1             | 1   | . Mutter                          | . Nut                                | 950356-6            | 4) 1/2"-13 UNC - 15,8              |   |  |                                      |  |
|                | 1             | 1   | . Mutter                          | . Nut                                | 950406-9            | 1/2"-13 UNC - 11,4                 |   |  |                                      |  |
| 22             | 1             | 1   | . Spärryttare                     | . Lock washer                        | 951670-9            | 5)                                 |   |  |                                      |  |
| 23             | 1             | 1   | . Smörjnippl                      | . Lubricator                         | 914170-6            |                                    |   |  |                                      |  |
| 24             | 1             |     | Mellanarm                         | Steering idler arm                   | 671454-7            | 6)                                 |   |  |                                      |  |
|                |               | 1   | Mellanarm                         | Steering idler arm                   | 671455-4            | 6)                                 |   |  |                                      |  |
| 25             | 1             | 1   | . Bussning                        | . Bushing                            | 671444-8            |                                    |   |  |                                      |  |
| 26             | 1             | 1   | . Bricka                          | . Washer                             | 192477-8            |                                    |   |  |                                      |  |
| 27             | 1             | 1   | . Mutter                          | . Nut                                | 950356-6            |                                    |   |  |                                      |  |

1. Ers av: 1st 663627-8.

2. Ers av: 1st 663606-2, 2st 192100-6, 2st 663625-2.

3. Ch 3323-16499.

4. Sen utf.

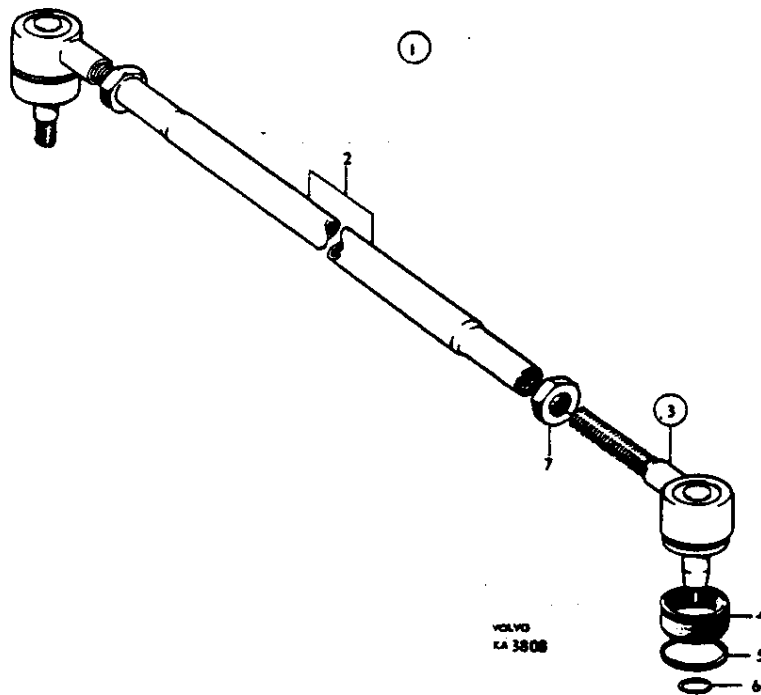
5. Tid utf.

6. Ch 16500-.

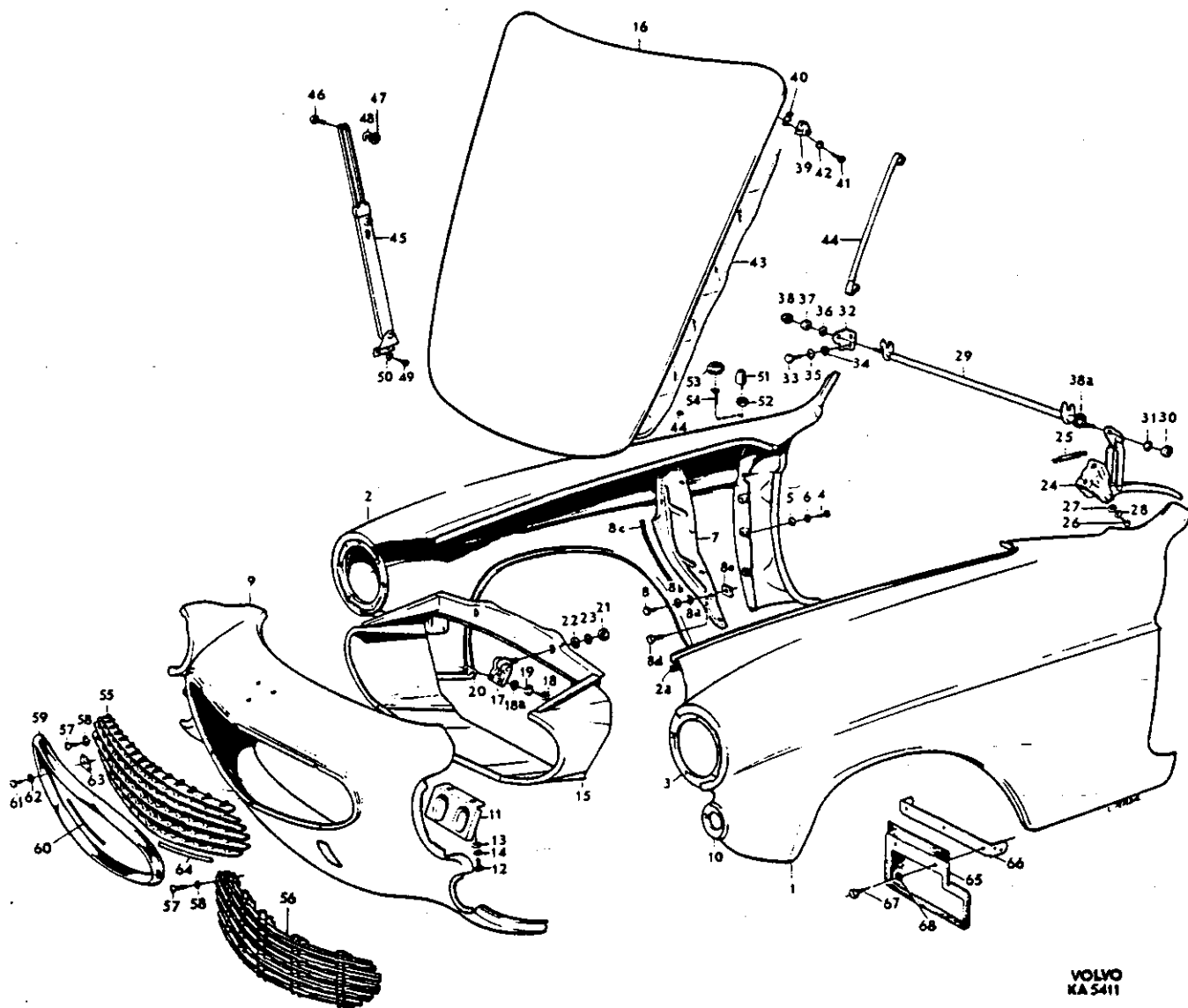
| Grupp<br>Group |               |     | 6                  |                        | P 180 (B18)         |                                                                                                                                 |  |              | VOLVO |         |  |                                      |  |
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| Sida<br>Page   |               | 16  |                    | Utgåva<br>Issue        |                     | 1                                                                                                                               |  | Parallelsteg |       | Tie rod |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. |     | Benämning          | Description            | Det. nr<br>Part No. | Anmärkning<br>Notes                                                                                                             |  |              |       |         |  |                                      |  |
|                | Vst           | Hst |                    |                        |                     |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 28             | 3             | 3   | Skruv .....        | Bolt .....             | 955542-6            | 1) Alt 1, l = 83 <del>921851</del><br>1) Alt 2, l = 95 <del>921853</del><br>2) l = 107,9 <del>102021</del><br><del>950394</del> |  |              |       |         |  |                                      |  |
|                | 3             | 3   | Skruv .....        | Bolt .....             | 955543-4            |                                                                                                                                 |  |              |       |         |  |                                      |  |
|                | 3             | 3   | Skruv .....        | Bolt .....             | 942529-9            |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 29             | 3             | 3   | Mutter .....       | Nut .....              | 950354-1            |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 30             | 3             | 3   | Bricka .....       | Washer .....           | 192495-0            |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 31             | 1             | 1   | Styrstång, V ..... | Steering rod, L .....  | 658596-2            |                                                                                                                                 |  |              |       |         |  |                                      |  |
|                | 1             | 1   | Styrstång, H ..... | Steering rod, R .....  | 658597-0            |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 32             | 4             | 4   | . Gummikåpa .....  | . Rubber casing .....  | 670877-0            | <del>660067</del>                                                                                                               |  |              |       |         |  |                                      |  |
| 33             | 4             | 4   | . Låsring .....    | . Lock ring .....      | 670420-9            | <del>660068</del>                                                                                                               |  |              |       |         |  |                                      |  |
| 34             | 4             | 4   | . Spännring .....  | . Tensioner ring ..... | 672785-3            | <del>670878</del>                                                                                                               |  |              |       |         |  |                                      |  |
| 35             | 1             | 1   | Styram, V .....    | Steering arm, L .....  | 657834-8            |                                                                                                                                 |  |              |       |         |  |                                      |  |
|                | 1             | 1   | Styram, H .....    | Steering arm, R .....  | 657835-5            |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 36             | 6             | 6   | Mutter .....       | Nut .....              | 190573-6            |                                                                                                                                 |  |              |       |         |  |                                      |  |
| 37             | 6             | 6   | Saxpinne .....     | Split pin .....        | 907824-7            |                                                                                                                                 |  |              |       |         |  |                                      |  |

1. Ch 3323-16499.  
2. Ch 16500-.

| Grupp<br>Group |               | 6                         |   | P 180(B18)               |         | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|----------------|---------------|---------------------------|---|--------------------------|---------|-----------------------------------------------|---------------------|
| Sida<br>Page   | 18            | Utgåva<br>Issue           | 1 | Parallellstog            | Tie rod |                                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 |   | Description              |         | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
| 1              | 1             | Parallellstog .....       |   | Tie rod .....            |         | 660979-6                                      |                     |
| 2              | 1             | . Rör .....               |   | . Tube .....             |         | 661232-9                                      |                     |
| 3              | 1             | . Kullad, V .....         |   | . End, L .....           |         | 658431-2                                      |                     |
|                | 1             | . Kullad, H .....         |   | . End, R .....           |         | 658432-0                                      |                     |
| 4              | 2             | . . Gummikåpa .....       |   | . . Rubber casing .....  |         | 670877-0                                      | <del>-660007-</del> |
| 5              | 2             | . . Låsring .....         |   | . . Lock ring .....      |         | 670420-9                                      | <del>-660008-</del> |
| 6              | 2             | . . Spännring .....       |   | . . Tensioner ring ..... |         | 672785-3                                      | <del>-670878-</del> |
| 7              | 1             | . Mutter (V-gängad) ..... |   | . Nut (LH-thread) .....  |         | 661288-1                                      |                     |
|                | 1             | . Mutter (H-gängad) ..... |   | . Nut (RH-thread) .....  |         | 661289-9                                      |                     |



|                                                      |                                                                         |                   |                  |
|------------------------------------------------------|-------------------------------------------------------------------------|-------------------|------------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180 (B18)</b>                                                      |                   | Grupp<br>Group 8 |
|                                                      | Framskärmar, framstycke, motorhuv<br>Front mudguards, front end, bonnet | Utgåva<br>Issue 7 | Sida<br>Page 3   |

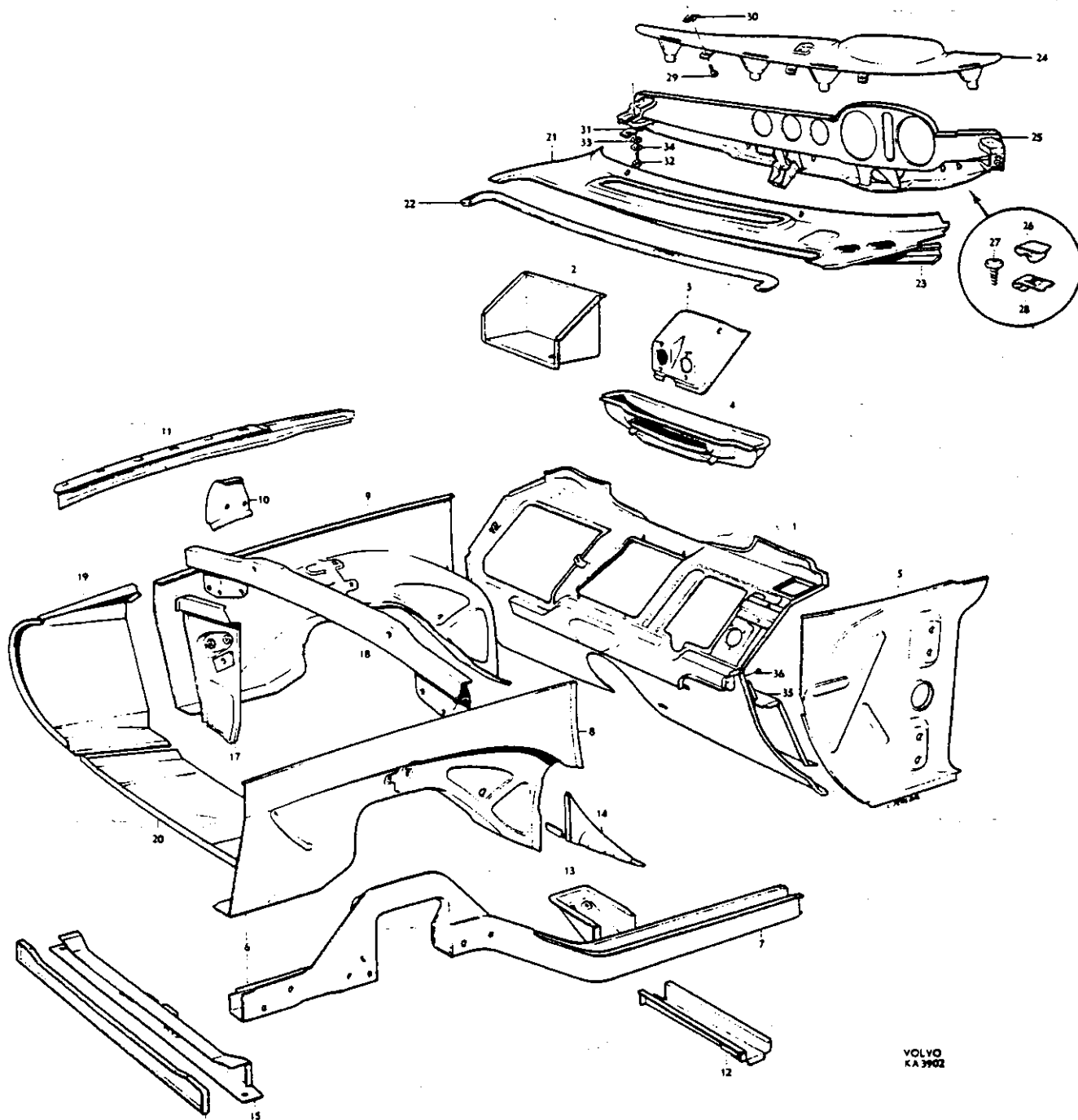


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| Grupp<br>Group |               | 8                           |                                  | P 180 (B18)                       |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|-----------------------------|----------------------------------|-----------------------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page   |               | Utgåva<br>Issue             |                                  | Framskärmar, framstycke, motorhuv |                     | Front mudguards, front end, bonnet            |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   | Description                      | Det. nr<br>Part No.               | Anmärkning<br>Notes |                                               |  |
|                | 1             | Framskärm, V, ohålad        | Front mudguards, L, unperforated | 664371-2                          | <del>673028</del>   |                                               |  |
|                | 1             | Framskärm, H, ohålad        | Front mudguards, R, unperforated | 664372-0                          | <del>673029</del>   |                                               |  |
| 2a             | 2             | Tättningsband               | Seal strip                       | 669048-1                          |                     |                                               |  |
| 3              | 2             | Fästning                    | Anchorage ring                   | 664285-4                          |                     |                                               |  |
| 4              | 6             | Skruv                       | Screw                            | 665960-1                          |                     |                                               |  |
| 5              | 6             | Bricka                      | Washer                           | 955893-3                          |                     |                                               |  |
| 6              | 6             | Låsbricka                   | Lock washer                      | 955920-4                          |                     |                                               |  |
|                | 1             | Stänklåt, V                 | Splash plate, L                  | 664168-2                          |                     |                                               |  |
| 7              | 1             | Stänklåt, H                 | Splash plate, R                  | 664169-0                          |                     |                                               |  |
| 8              | 12            | Skruv                       | Screw                            | 955637-4                          | 3)                  |                                               |  |
| 8a             | 12            | Bricka                      | Washer                           | 955893-3                          |                     |                                               |  |
| 8b             | 12            | Fjäderbricka                | Spring washer                    | 955920-4                          | 3)                  |                                               |  |
| 8c             | 2             | Tättningslist               | Seal strip                       | 665716-7                          |                     |                                               |  |
| 8d             | 12            | Skruv                       | Screw                            | 191962-0                          | 4)                  |                                               |  |
| 8e             | 12            | Plåtmutter                  | Speed nut                        | 941975-5                          | 4)                  |                                               |  |
| 9              | 1             | Framstycke                  | Front end                        | 664373-8                          |                     |                                               |  |
| 10             | 2             | Fästning                    | Anchorage ring                   | 664246-6                          |                     |                                               |  |
| 11             | 1             | Stag                        | Stay                             | 664159-1                          |                     |                                               |  |
| 12             | 2             | Skruv                       | Bolt                             | 955637-4                          |                     |                                               |  |
| 13             | 2             | Bricka                      | Washer                           | 955893-3                          |                     |                                               |  |
| 14             | 2             | Låsbricka                   | Lock washer                      | 955920-4                          |                     |                                               |  |
| 15             |               | Luftintag                   | Air intake                       |                                   | Se sida 6           |                                               |  |
| 16             | 1             | Motorhuv                    | Bonnet                           | 664192-2                          |                     |                                               |  |
| 17             | 2             | Gångjärn                    | Hinge                            | 664257-3                          |                     |                                               |  |
| 18             | 4             | Skruv                       | Bolt                             | 955656-4                          |                     |                                               |  |
| 18a            | 4             | Bricka                      | Washer                           | 955894-1                          |                     |                                               |  |
| 19             | 4             | Låsbricka                   | Lock washer                      | 955921-2                          |                     |                                               |  |
| 20             | erf           | Juster mellanlägg           | Shim                             | 664368-8                          |                     |                                               |  |
| 21             | 2             | Mutter                      | Nut                              | 955848-7                          |                     |                                               |  |
| 22             | 2             | Bricka                      | Washer                           | 940097-9                          |                     |                                               |  |
| 23             | 2             | Låsbricka                   | Lock washer                      | 955950-1                          |                     |                                               |  |
| 24             | 1             | Huvlås                      | Bonnet lock                      | 664321-7                          |                     |                                               |  |
| 25             | 1             | Fjäder                      | Spring                           | 664729-1                          |                     |                                               |  |
| 26             | 2             | Skruv                       | Bolt                             | 955636-6                          |                     |                                               |  |
| 27             | 2             | Bricka                      | Washer                           | 955893-3                          |                     |                                               |  |
| 28             | 2             | Låsbricka                   | Lock washer                      | 940155-5                          |                     |                                               |  |
| 29             | 1             | Tväraxel                    | Cross shaft                      | 664342-3                          | Vst                 |                                               |  |
|                | 1             | Tväraxel                    | Cross shaft                      | 664343-1                          | Hst                 |                                               |  |
| 30             | 1             | Mutter                      | Nut                              | 955847-9                          |                     |                                               |  |
| 31             | 1             | Låsbricka                   | Lock washer                      | 955949-3                          |                     |                                               |  |
| 32             | 1             | Konsol                      | Bracket                          | 664359-7                          |                     |                                               |  |
| 33             | 2             | Skruv                       | Bolt                             | 955636-6                          |                     |                                               |  |
| 34             | 2             | Bricka                      | Washer                           | 955893-3                          |                     |                                               |  |
| 35             | 2             | Låsbricka                   | Lock washer                      | 940155-5                          |                     |                                               |  |
| 36             | 2             | Bricka                      | Washer                           | 955894-1                          |                     |                                               |  |
| 37             | 1             | Låsmutter                   | Lock nut                         | 955857-8                          |                     |                                               |  |
| 38a            | 1             | Gummitätning                | Rubber seal                      | 659726-4                          |                     |                                               |  |
| 1. Ch-20999.   |               | 3. Ch-9907 excl 9859-9883.  |                                  |                                   |                     |                                               |  |
| 2. Ch 21000-.  |               | 4. Ch 9908- incl 9859-9883. |                                  |                                   |                     |                                               |  |

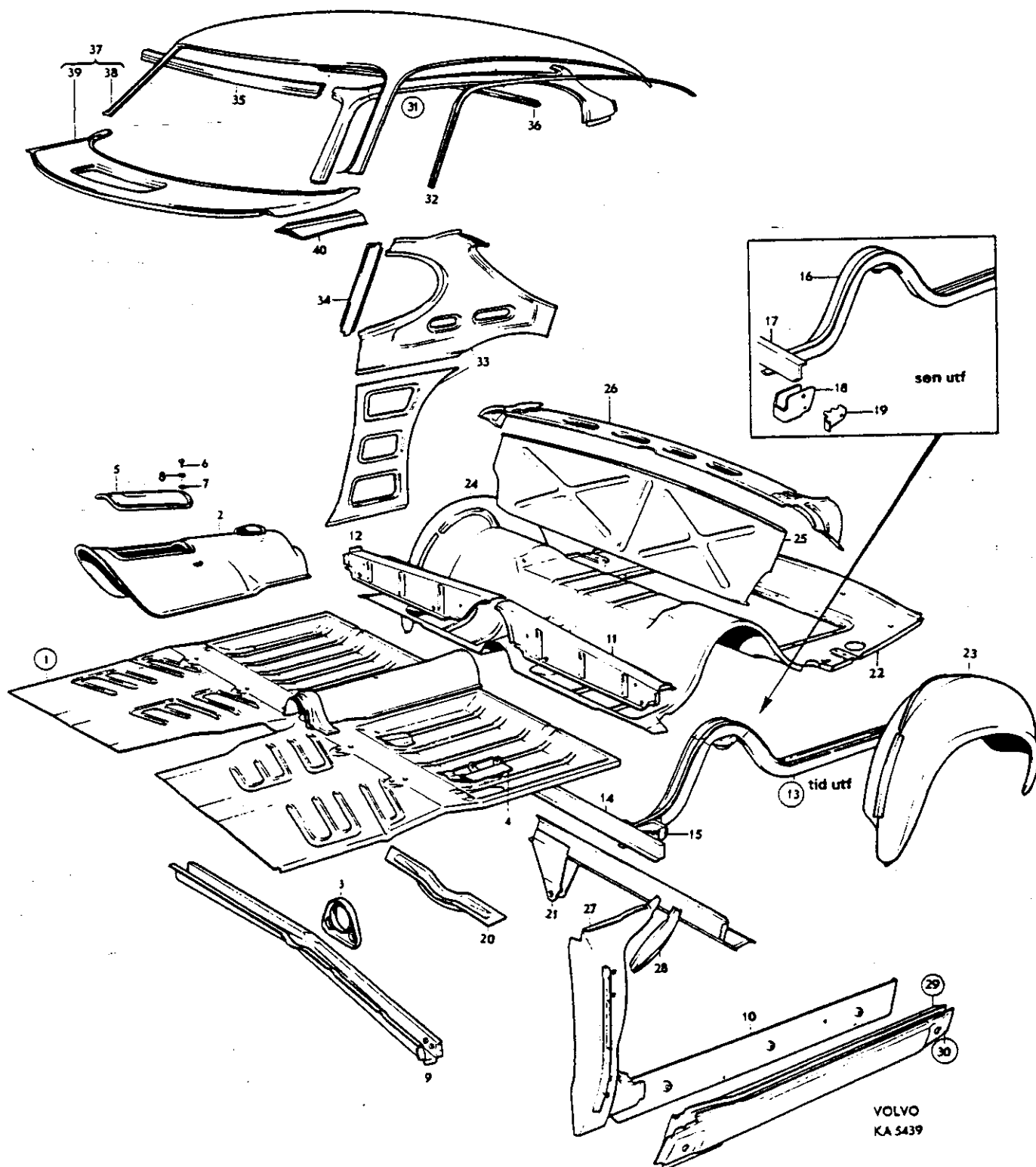
| Grupp<br>Group |               | 8                         |  | P 180 (B18)                       |  | VOLVO                                |                     |
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| Sida<br>Page   |               | 4                         |  | Utgåva<br>Issue                   |  | 10                                   |                     |
|                |               |                           |  | Framskärmar, framstycke, motorhuv |  | Front mudguards, front end, bonnet   |                     |
|                |               |                           |  |                                   |  | Reservdelskatalog<br>Parts catalogue |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 |  | Description                       |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes |
| 39             | 2             | Huvlås, överdel .....     |  | Bonnet catch, upper section ..... |  | 664344-9                             |                     |
| 40             | erf           | Justermellanlägg .....    |  | Shim .....                        |  | 664360-5                             |                     |
| 41             | 4             | Skruv .....               |  | Screw .....                       |  | 192010-7                             |                     |
| 42             | 4             | Låsbricka .....           |  | Lock washer .....                 |  | 955946-9                             |                     |
| 43             | 1             | Matta .....               |  | Mat .....                         |  | S E S                                |                     |
| 44             | 1             | Hållare, främre .....     |  | Retainer, forward .....           |  | 665647-4                             |                     |
|                | 1             | Hållare, bakre .....      |  | Retainer, rear .....              |  | 665648-2                             |                     |
| 45             | 1             | Huvstöd .....             |  | Bonnet support .....              |  | 664513-9                             |                     |
| 46             | 1             | Skruv .....               |  | Bolt .....                        |  | 955636-6                             |                     |
| 47             | 1             | Mutter .....              |  | Nut .....                         |  | 950372-3                             |                     |
| 48             | 1             | Fjäderbricka .....        |  | Spring washer .....               |  | 955920-4                             |                     |
| 49             | 2             | Skruv .....               |  | Screw .....                       |  | 940221-5                             |                     |
| 50             | 2             | Fjäderbricka .....        |  | Spring washer .....               |  | 955921-2                             |                     |
| 51             | 2             | Gummibuffert .....        |  | Rubber cushion .....              |  | 665134-3                             | 1) Ch-10199         |
| 52             | 4             | Mutter .....              |  | Nut .....                         |  | 955846-1                             | Ch-10199            |
| 53             | 2             | Gummibuffert .....        |  | Rubber cushion .....              |  | 669105-9                             | Ch 10200-           |
| 54             | 2             | Skruv .....               |  | Screw .....                       |  | 941964-9                             | Ch 10200-           |
| 55             | 1             | Kylargaller .....         |  | Radiator grille .....             |  | 664841-4                             | 2,3)                |
|                | 1             | Kylargaller .....         |  | Radiator grille .....             |  | 668301-5                             | 3,4)                |
| 56             | 1             | Kylargaller .....         |  | Radiator grille .....             |  | 672477-7                             | 5)                  |
| 57             | 4             | Skruv .....               |  | Screw .....                       |  | 192245-9                             |                     |
| 58             | 4             | Låsbricka .....           |  | Lock washer .....                 |  | 192290-5                             |                     |
| 59             | 1             | Monteringsats, sarg ..... |  | Installation kit, frame .....     |  | 273070-3                             |                     |
|                | 1             | . Sarg .....              |  | . Frame .....                     |  |                                      | Lagerföres ej       |
| 60             | 2110          | . Gummilist .....         |  | . Rubber moulding .....           |  | 13319-9                              |                     |
| 61             | 6             | . Skruv .....             |  | . Screw .....                     |  | 958239-6                             |                     |
| 62             | 6             | . Bricka .....            |  | . Washer .....                    |  | 955893-3                             |                     |
| 63             | 6             | . Fjädermutter .....      |  | . Spring nut .....                |  | 120404-9                             |                     |
| 64             | 1             | Plastlist .....           |  | Plastic moulding .....            |  | 665130-1                             | 2)                  |
| 65             | 2             | Stänkskydd .....          |  | Mud flap .....                    |  | 277175-6                             |                     |
| 66             | 2             | Stag .....                |  | Stay .....                        |  | 663882-9                             |                     |
| 67             | 10            | Skruv .....               |  | Screw .....                       |  | 190364-0                             |                     |
| 68             | 4             | Bricka .....              |  | Washer .....                      |  | 192041-2                             |                     |

1. Ers av 1 st 669105-9, 1 st 941964-9.
2. Ch-12499 excl 12441.
3. Ers av 1 st 672477-7.
4. Ch 12500-20999 incl 12441.
5. Ch 21000-.



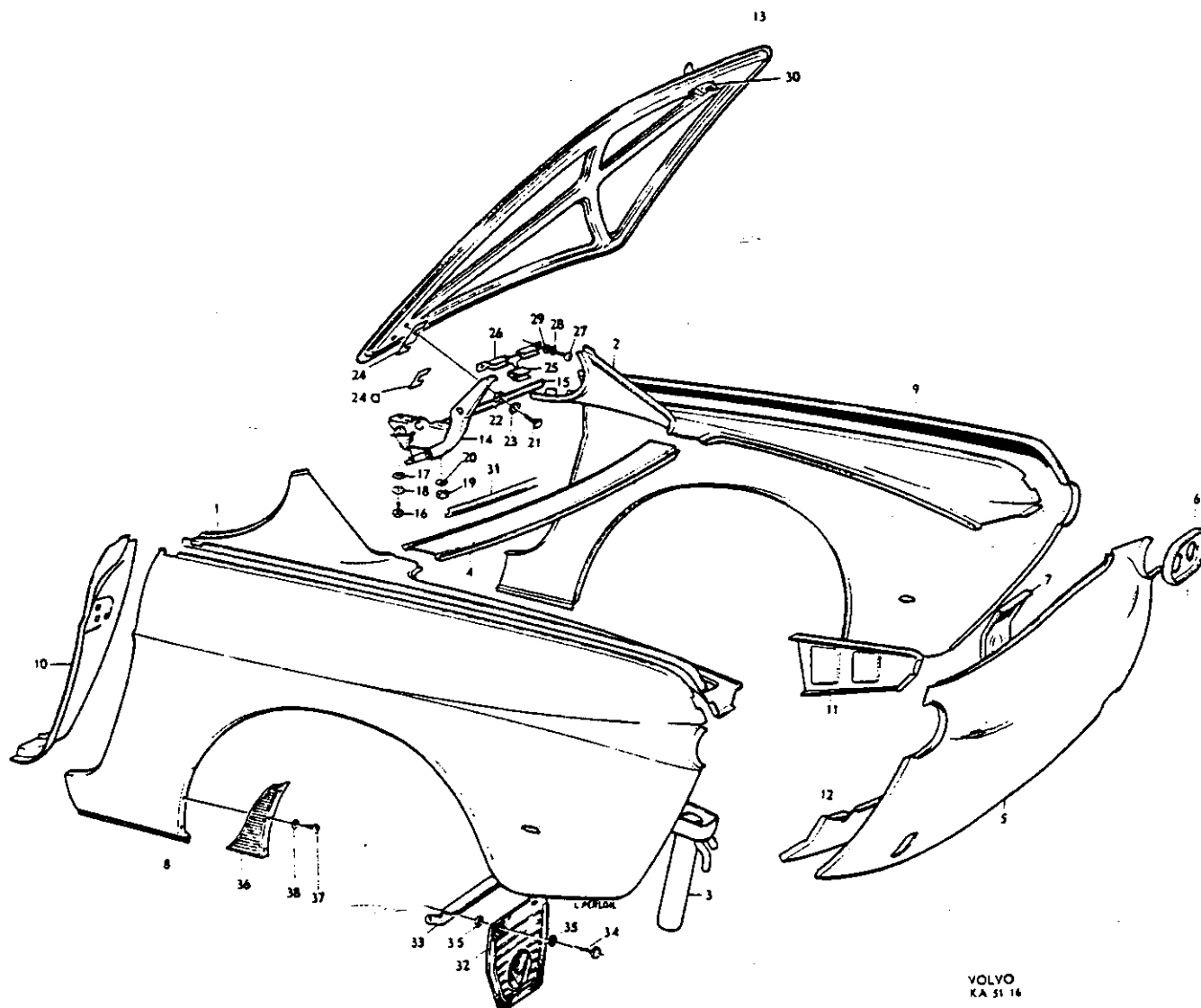
| Grupp<br>Group |               | 8                          |  | P 180 (B18)                  |  | VOLVO                                |                     |
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| Sida<br>Page   |               | 6                          |  | Utgåva<br>Issue              |  | 7                                    |                     |
|                |               |                            |  | Torpedparti, instrumentbräda |  | Cowl, instrument panel               |                     |
|                |               |                            |  |                              |  | Reservdelskatalog<br>Parts catalogue |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                  |  | Description                  |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes |
| 1              | 1             | Mellanbräda .....          |  | Firewall .....               |  | 664322-5                             | Vst                 |
|                | 1             | Mellanbräda .....          |  | Firewall .....               |  | 664323-3                             | Hst                 |
| 2              | 1             | . Batterilåda .....        |  | . Battery container .....    |  | 664348-0                             |                     |
| 3              | 1             | . Pedalkåpa .....          |  | . Pedal casing .....         |  | 664333-2                             | Vst                 |
|                | 1             | . Pedalkåpa .....          |  | . Pedal casing .....         |  | 664334-0                             | Hst                 |
| 4              | 1             | . Luftintag .....          |  | . Air intake .....           |  | 664374-6                             |                     |
| 5              | 1             | Gavel, V .....             |  | End, L .....                 |  | 665900-7                             | 664076-             |
|                | 1             | Gavel, H .....             |  | End, R .....                 |  | 665901-5                             |                     |
| 6              | 1             | Hjulhus, V .....           |  | Wheel valance, L .....       |  | 664375-3                             |                     |
|                | 1             | Hjulhus, H .....           |  | Wheel valance, R .....       |  | 664376-1                             |                     |
| 7              | 1             | . Sidobalk, V .....        |  | . Side member, L .....       |  |                                      | Lagerföres ej       |
|                | 1             | . Sidobalk, H .....        |  | . Side member, R .....       |  |                                      | Lagerföres ej       |
| 8              | 1             | . Hjulhusplåt, V .....     |  | . Valance plating, L .....   |  | 668206-6                             |                     |
| 9              | 1             | . Hjulhusplåt, H .....     |  | . Valance plating, R .....   |  | 668207-4                             |                     |
| 10             | 1             | Konsol .....               |  | Bracket .....                |  | 664350-6                             |                     |
|                | 1             | Förstärkningsbalk, V ..... |  | Reinforcing member, L .....  |  | 664725-9                             |                     |
| 11             | 1             | Förstärkningsbalk, H ..... |  | Reinforcing member, R .....  |  | 664726-7                             |                     |
| 12             | 2             | Tvärbalk .....             |  | Cross member .....           |  | 664377-9                             |                     |
| 13             | 2             | Motorkonsol .....          |  | Engine bracket .....         |  | 664378-7                             |                     |
| 14             | 1             | Täckplåt, V .....          |  | Cover plate, L .....         |  | 664092-4                             |                     |
|                | 1             | Täckplåt, H .....          |  | Cover plate, R .....         |  | 664093-2                             |                     |
| 15             | 1             | Tvärbalk, undre .....      |  | Cross member, lower .....    |  | 664330-8                             |                     |
| 16             | 1             | Täckplåt .....             |  | Cover plate .....            |  | 664022-1                             |                     |
|                | 1             | Sidoplåt, V .....          |  | Side plating, L .....        |  | 664723-4                             |                     |
| 17             | 1             | Sidoplåt, H .....          |  | Side plating, R .....        |  | 664724-2                             |                     |
| 18             | 1             | Tvärbalk, övre .....       |  | Cross member, upper .....    |  | 664357-1                             |                     |

| Grupp<br>Group |               | 8                                           |                                                   | P 180(B18)             |                       | VOLVO                                |  |
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| Sida<br>Page   |               | 8                                           |                                                   | Utgåva<br>Issue        |                       | 5                                    |  |
|                |               | Torpedparti, instrumentbräda                |                                                   | Cowl, instrument panel |                       | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                   | Description                                       | Det. nr<br>Part No.    | Anmärkning<br>Notes   |                                      |  |
|                | 1             | Luftintagssida, V .....                     | Air intake side, L .....                          | 664175-7               | <del>665928-</del>    |                                      |  |
| 19             | 1             | Luftintagssida, H .....                     | Air intake side, R .....                          | 664176-5               | <del>665929-</del>    |                                      |  |
| 20             | 1             | Luftintag, botten .....                     | Air intake, bottom .....                          | 664173-2               |                       |                                      |  |
| 21             | 1             | Balk under vindruta .....                   | Member under windscreen .....                     | 665917-1               |                       |                                      |  |
| 22             | 1             | Tättningslist .....                         | Seal moulding .....                               | 672146-8               | <del>668335-</del>    |                                      |  |
| 23             | 1             | Förstärkning .....                          | Reinforcement .....                               | 665920-5               | Vst <del>664161</del> |                                      |  |
|                | 1             | Förstärkning .....                          | Reinforcement .....                               | 665921-3               | Hst                   |                                      |  |
| 24             | 1             | Instrumentbräda, överdel .....              | Instrument panel, upper section .....             | 665078-2               | Vst                   |                                      |  |
|                | 1             | Instrumentbräda, överdel .....              | Instrument panel, upper section .....             | 665079-0               | Hst                   |                                      |  |
| 25             | 1             | Instrumentbräda, under- och mellandel ..... | Instrument panel, lower and centre sections ..... | 665984-1               | Vst                   |                                      |  |
|                | 1             | Instrumentbräda, under- och mellandel ..... | Instrument panel, lower and centre sections ..... | 665985-8               | Hst                   |                                      |  |
| 26             | 4             | Fäste .....                                 | Anchorage .....                                   | 192366-3               |                       |                                      |  |
| 27             | 5             | Skruv .....                                 | Bolt .....                                        | 955140-9               |                       |                                      |  |
| 28             | 5             | Mutter .....                                | Nut .....                                         | 191761-6               |                       |                                      |  |
| 29             | 3             | Skruv .....                                 | Screw .....                                       | 191962-0               |                       |                                      |  |
| 30             | 3             | Fjädermutter .....                          | Spring nut .....                                  | 941975-5               |                       |                                      |  |
| 31             | erf           | Justermellanlägg .....                      | Shim .....                                        |                        | Lagerföres ej         |                                      |  |
| 32             | 4             | Skruv .....                                 | Screw .....                                       | 955658-0               |                       |                                      |  |
| 33             | 4             | Bricka .....                                | Washer .....                                      | 120096-3               |                       |                                      |  |
| 34             | 4             | Fjäderbricka .....                          | Spring washer .....                               | 955921-2               |                       |                                      |  |
| 35             | 1             | Fotstöd .....                               | Foot rest .....                                   |                        | Lagerföres ej         |                                      |  |
| 36             | 4             | Skruv .....                                 | Screw .....                                       | 955137-5               |                       |                                      |  |



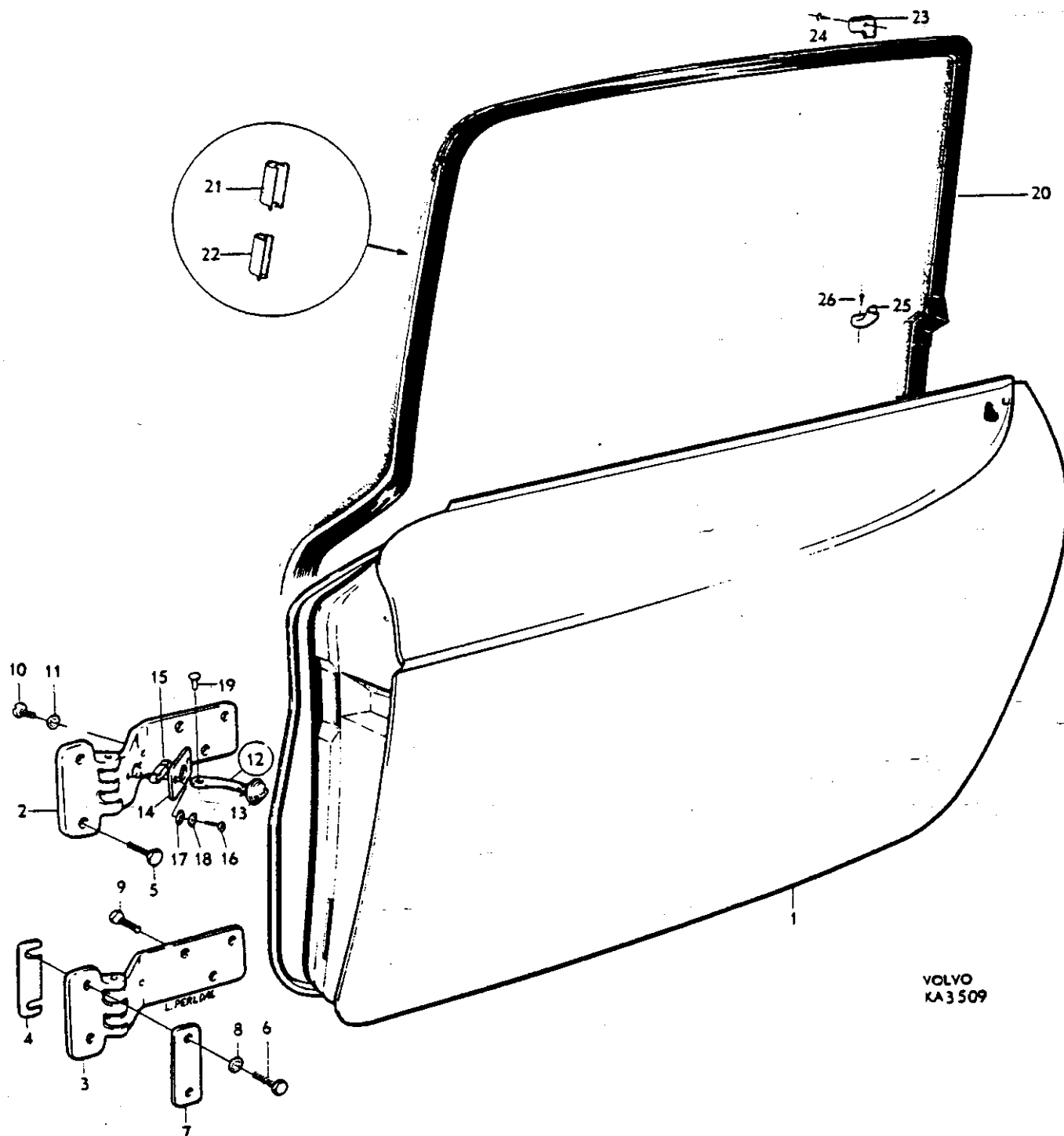
| Grupp<br>Group |               | 8                              |  | P 180 (B18)                          |  | VOLVO                                |                     |
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|                |               | 9                              |  | Golvparti, karossidor, tak           |  | Floor section, body sides, roof      |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |  | Description                          |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes |
| 1              | 1             | Golvplåt, främre               |  | Floor plating, forward               |  |                                      | Vst Lagerföres ej   |
|                | 1             | Golvplåt, främre               |  | Floor plating, forward               |  |                                      | Hst Lagerföres ej   |
| 2              | 1             | . Tunnel, främre               |  | . Tunnel, forward                    |  | 664196-3                             |                     |
| 3              | 1             | . Hållare för mellanlager      |  | . Retainer for centre bearing        |  | 658510-3                             | 664041 ch -20999    |
| 4              | 1             | . Hållare för handbroms        |  | . Retainer for handbrake             |  | 664346-4                             | Vst                 |
|                | 1             | . Hållare för handbroms        |  | . Retainer for handbrake             |  | 664347-2                             | Hst                 |
| 5              | 1             | Lock                           |  | Cover                                |  | 664054-4                             |                     |
| 6              | 11            | Skruv                          |  | Screw                                |  | 192244-2                             |                     |
| 7              | 11            | Bricka                         |  | Washer                               |  | 940090-4                             |                     |
| 8              | 11            | Låsbricka                      |  | Lock washer                          |  | 955946-9                             |                     |
| 9              | 1             | Tvärbalk, främre               |  | Cross member, forward                |  | 664335-7                             |                     |
| 10             | 1             | Bottensvällare, inre, V        |  | Bottom rail, inner, L                |  | 664062-7                             |                     |
|                | 1             | Bottensvällare, inre, H        |  | Bottom rail, inner, R                |  | 664063-5                             |                     |
| 11             | 1             | Sitsresare, V                  |  | Seat support, L                      |  | 664055-1                             |                     |
| 12             | 1             | Sitsresare, H                  |  | Seat support, R                      |  | 664056-9                             |                     |
| 13             | 1             | Sidobalk, bakre, V             |  | Side member, rear, L                 |  | 664283-9                             |                     |
|                | 1             | Sidobalk, bakre, H             |  | Side member, rear, R                 |  | 664284-7                             |                     |
| 14             | 1             | . Tvärbalk, V                  |  | . Cross member, L                    |  | 664029-6                             | Ch - 16499          |
|                | 1             | . Tvärbalk, H                  |  | . Cross member, R                    |  | 664030-4                             |                     |
| 15             | 1             | . Fäste, bäram och domkraft, V |  | . Anchorage, support arm and jack, L |  | 664200-3                             |                     |
|                | 1             | . Fäste, bäram och domkraft, H |  | . Anchorage, support arm and jack, R |  | 664201-1                             |                     |
| 16             | 1             | Sidobalk, bakre, V             |  | Side member, rear, L                 |  | 672100-5                             |                     |
|                | 1             | Sidobalk, bakre, H             |  | Side member, rear, R                 |  | 672101-3                             |                     |
| 17             | 1             | Tvärbalk, V                    |  | Cross member, L                      |  | 664029-6                             |                     |
|                | 1             | Tvärbalk, H                    |  | Cross member, R                      |  | 664030-4                             |                     |
| 18             | 1             | Fäste, momentstag, V           |  | Anchorage, anti-roll bar, L          |  | 672380-3                             | 672091              |
|                | 1             | Fäste, momentstag, H           |  | Anchorage, anti-roll bar, R          |  | 672381-1                             | 672092              |
| 19             | 1             | Fäste, bärstag, V              |  | Anchorage, support stay, L           |  | 672095-7                             |                     |
|                | 1             | Fäste, bärstag, H              |  | Anchorage, support stay, R           |  | 672096-5                             |                     |
| 20             | 1             | Förstärkning, undre            |  | Reinforcement, lower                 |  | 664038-7                             |                     |
| 21             | 1             | Tvärbalk, bakre                |  | Cross member, rear                   |  | 664286-2                             |                     |
| 22             | 1             | Golvplåt, bakre                |  | Floor plating, rear                  |  | 664197-1                             |                     |
| 23             | 1             | Hjulhus, bakre, V              |  | Wheel housing, rear, L               |  | 664290-4                             |                     |
| 24             | 1             | Hjulhus, bakre, H              |  | Wheel housing, rear, R               |  | 664291-2                             |                     |
| 25             | 1             | Ryggplåt                       |  | Backing plate                        |  | 665913-0                             | 664066              |
| 26             | 1             | Förstärkning                   |  | Reinforcement                        |  | 664282-1                             |                     |
| 27             | 1             | Dörrstolpe, främre, V          |  | Door pillar, forward, L              |  | 664211-0                             |                     |
|                | 1             | Dörrstolpe, främre, H          |  | Door pillar, forward, R              |  | 664212-8                             |                     |
| 28             | 1             | Dräneringsränna, V             |  | Drain channel, L                     |  | 664130-2                             |                     |
|                | 1             | Dräneringsränna, H             |  | Drain channel, R                     |  | 664131-0                             |                     |
| 29             | 1             | Bottensvällare, V              |  | Bottom rail, L                       |  | 664380-3                             |                     |
|                | 1             | Bottensvällare, H              |  | Bottom rail, R                       |  | 664381-1                             |                     |
| 30             | 1             | . Ytterplåt, V                 |  | . Outer plating, L                   |  | 664057-7                             |                     |
|                | 1             | . Ytterplåt, H                 |  | . Outer plating, R                   |  | 664058-5                             |                     |

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|                |               |                                |  | Golvparti, karossidor, tak        |  | Floor section, body sides, roof |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                      |  | Description                       |  | Def. nr<br>Part No.             | Anmärkning<br>Notes |
| 31             | 1             | Taksvallare, V .....           |  | Cant rail, L .....                |  | 664382-9                        | Lagerföres ej       |
|                | 1             | Taksvallare, H .....           |  | Cant rail, R .....                |  | 664383-7                        |                     |
| 32             | 1             | . Dropplist, V .....           |  | . Drip moulding, L .....          |  | 664187-2                        |                     |
|                | 1             | . Dropplist, H .....           |  | . Drip moulding, R .....          |  | 664188-0                        |                     |
|                | 1             | Bakstycke, inre, V .....       |  | Rear section, inner, L .....      |  | 664386-0                        |                     |
| 33             | 1             | Bakstycke, inre, H .....       |  | Rear section, inner, R .....      |  | 664387-8                        |                     |
|                | 1             | Dörrstolpe, bakre, övre, V ... |  | Door pillar, rear, upper, L ..... |  | 664390-2                        |                     |
| 34             | 1             | Dörrstolpe, bakre, övre, H ... |  | Door pillar, rear, upper, R ..... |  | 664391-0                        |                     |
| 35             | 1             | Vindrutebalk .....             |  | Windscreen member .....           |  | 664388-6                        |                     |
| 36             | 1             | Bakrutebalk .....              |  | Rear window member .....          |  | 664389-4                        |                     |
| 37             | 1             | Tak .....                      |  | Roof .....                        |  |                                 |                     |
| 38             | 1             | . Takplåt .....                |  | . Roof plating .....              |  | 668304-9                        |                     |
| 39             | 1             | . Torpedplåt .....             |  | . Cowl plating .....              |  | 668216-5                        |                     |
| 40             | 1             | Förstärkning, V .....          |  | Reinforcement, L .....            |  | 668220-7                        |                     |
|                | 1             | Förstärkning, H .....          |  | Reinforcement, R .....            |  | 668219-9                        |                     |



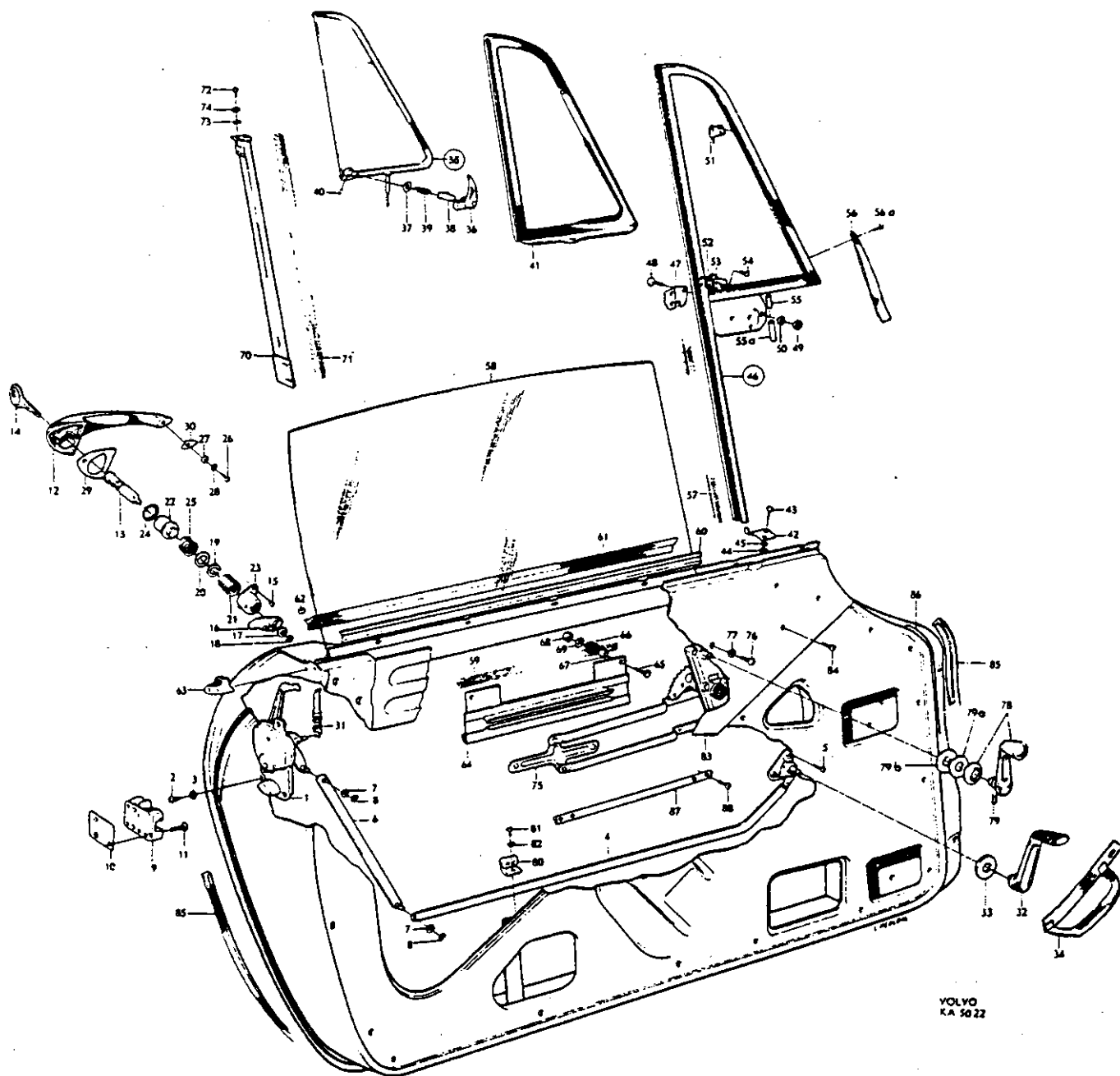
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| Grupp<br>Group |               | 8                  | P 180 (B18)                       |                                                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|--------------------|-----------------------------------|-----------------------------------------------------|-----------------------------------------------|--|
| Sida<br>Page   | 12            | Utgåva<br>Issue    | Bakparti, bakskärmar,<br>baklucka | Rear end, rear mudguards<br>luggage compartment lid |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning          | Description                       | Det. nr<br>Part No.                                 | Anmärkning<br>Notes                           |  |
| 1              | 1             | Sidostycke, V      | Side section, L                   | 664012-2                                            |                                               |  |
| 2              | 1             | Sidostycke, H      | Side section, R                   | 664013-0                                            |                                               |  |
| 3              | 1             | Påfyllningskäpa    | Filler                            | 664297-9                                            |                                               |  |
| 4              | 1             | Plåt under bakruta | Plate under rear window           | 664047-8                                            |                                               |  |
| 5              | 1             | Bakstycke          | Rear end                          | 664000-7                                            |                                               |  |
| 6              | 2             | Fästplåt           | Anchorage plate                   | 664102-1                                            |                                               |  |
| 7              | 1             | Stag               | Stay                              | 664222-7                                            |                                               |  |
| 8              | 1             | Bakskärm, V        | Rear mudguard, L                  | 664279-7                                            |                                               |  |
| 9              | 1             | Bakskärm, H        | Rear mudguard, R                  | 664280-5                                            |                                               |  |
| 0              | 1             | . Dörrstolpe, V    | . Door pillar, L                  | 664392-8                                            |                                               |  |
|                | 1             | . Dörrstolpe, H    | . Door pillar, R                  | 664393-6                                            |                                               |  |
|                | 1             | Stagplåt, V        | Stay plate, L                     | 664170-8                                            |                                               |  |
| 1              | 1             | Stagplåt, H        | Stay plate, R                     | 664171-6                                            |                                               |  |
| 2              | 1             | Stagplåt, bakre    | Stay plate, rear                  | 664172-4                                            |                                               |  |
| 3              | 1             | Baklucka           | Luggage compartment lid           | 664199-7                                            |                                               |  |
| 4              | 1             | Gångjärn, V        | Hinge, L                          | 664310-0                                            |                                               |  |
|                | 1             | Gångjärn, H        | Hinge, R                          | 664311-8                                            |                                               |  |
| 5              | 1             | . Fjäder, V        | . Spring, L                       | 664730-9                                            |                                               |  |
|                | 1             | . Fjäder, H        | . Spring, R                       | 664731-7                                            |                                               |  |
| 5              | 6             | Skruv              | Screw                             | 955655-6                                            |                                               |  |
| 7              | 6             | Bricka             | Washer                            | 955894-1                                            |                                               |  |
| 3              | 6             | Låsbricka          | Lock washer                       | 955949-3                                            |                                               |  |
| 7              | 2             | Mutter             | Nut                               | 955844-6                                            |                                               |  |
| 0              | 2             | Bricka             | Washer                            | 940090-4                                            |                                               |  |
| 1              | 4             | Skruv              | Screw                             | 955654-9                                            |                                               |  |
| 2              | 4             | Bricka             | Washer                            | 955894-1                                            |                                               |  |
| 3              | 4             | Låsbricka          | Lock washer                       | 955949-3                                            |                                               |  |
| 1              | erf           | Juster mellanlägg  | Shim                              | 668211-6                                            |                                               |  |
| ka             | erf           | Juster mellanlägg  | Shim                              | 654105-6                                            | tj = 1 mm                                     |  |
|                | erf           | Juster mellanlägg  | Shim                              | 658769-5                                            | tj = 3 mm                                     |  |
|                | erf           | Juster mellanlägg  | Shim                              | 658770-3                                            | tj = 6 mm                                     |  |
| 5              | 2             | Gummi              | Rubber                            | 668028-4                                            |                                               |  |
| 5              | 1             | Hållare            | Retainer                          | 668035-9                                            |                                               |  |
| 7              | 2             | Skruv              | Screw                             | 940204-1                                            |                                               |  |
| 3              | 2             | Bricka             | Washer                            | 940090-4                                            |                                               |  |
| 7              | 2             | Låsbricka          | Lock washer                       | 955946-9                                            |                                               |  |
| 0              |               | Låsdetaljer        | Lock components                   |                                                     | Se sida 30                                    |  |
| 1              | 1             | Tätningslist       | Seal moulding                     | 672147-6                                            | <del>668336</del>                             |  |
| 2              | 2             | Stänkskydd         | Mudflap                           | 277176-4                                            |                                               |  |
| 1              | 1             | Stag, V            | Stay, L                           | 663878-7                                            |                                               |  |
|                | 1             | Stag, H            | Stay, R                           | 663879-5                                            |                                               |  |
| 1              | 6             | Skruv              | Screw                             | 190364-0                                            |                                               |  |
| 1              | 4             | Bricka             | Washer                            | 960140-2                                            |                                               |  |
| 5              | 1             | Stänkskydd, V      | Deflector, L                      | 669637-1                                            |                                               |  |
|                | 1             | Stänkskydd, H      | Deflector, R                      | 669638-9                                            |                                               |  |
| 7              | 10            | Skruv              | Screw                             | 955120-1                                            |                                               |  |
| 3              | 10            | Bricka             | Washer                            | 955891-7                                            |                                               |  |



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|                |               | Dörrar              |                     | Doors               |                     | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning           | Description         | Det. nr<br>Part No. | Anmärkning<br>Notes |                                      |  |
| 1              | 1             | Dörr, V             | Door, L             | 672869-5            | <del>668302</del>   |                                      |  |
|                | 1             | Dörr, H             | Door, R             | 672870-3            | <del>668303</del>   |                                      |  |
| 2              | 1             | Gångjärn, övre, V   | Hinge, upper, L     | 664306-8            |                     |                                      |  |
|                | 1             | Gångjärn, övre, H   | Hinge, upper, R     | 664307-6            |                     |                                      |  |
| 3              | 1             | Gångjärn, undre, V  | Hinge, lower, L     | 664308-4            |                     |                                      |  |
|                | 1             | Gångjärn, undre, H  | Hinge, lower, R     | 664309-2            |                     |                                      |  |
| 4              | erf           | Justermellanlägg    | Shim                | 664225-0            |                     |                                      |  |
| 5              | 4             | Skruv, övre         | Screw, upper        | 955684-6            |                     |                                      |  |
| 6              | 4             | Skruv, undre        | Screw, lower        | 192388-7            |                     |                                      |  |
| 7              | 4             | Bricka              | Washer              | 664111-2            |                     |                                      |  |
| 8              | 8             | Låsbricka           | Lock washer         | 955950-1            |                     |                                      |  |
| 9              | 12            | Skruv               | Screw               | 664270-6            |                     |                                      |  |
| 10             | 2             | Skruv               | Screw               | 192090-9            |                     |                                      |  |
| 11             | 2             | Låsbricka           | Lock washer         | 191540-4            |                     |                                      |  |
| 12             | 2             | Dörrstopp           | Door stop           | 664256-5            |                     |                                      |  |
| 13             | 2             | . Gummibuffert      | . Rubber cushion    | 664732-5            |                     |                                      |  |
| 14             | 2             | Låsplatta           | Lock plate          | 668227-2            |                     |                                      |  |
| 15             | 2             | Styrning            | Guide               | 665978-3            |                     |                                      |  |
| 16             | 4             | Skruv               | Screw               | 192010-7            |                     |                                      |  |
| 17             | 4             | Bricka              | Washer              | 192290-5            | <del>665977</del>   |                                      |  |
| 18             | 4             | Låsbricka           | Lock washer         | 955946-9            |                     |                                      |  |
| 19             | 2             | Nit                 | Rivet               | 668225-6            |                     |                                      |  |
| 20             | 1             | Tätningsslist, V    | Seal moulding, L    | 668980-6            |                     |                                      |  |
|                | 1             | Tätningsslist, H    | Seal moulding, R    | 668981-4            |                     |                                      |  |
| 21             | 10            | Fäste               | Anchorage           | 668228-0            |                     |                                      |  |
| 22             | 170           | Fäste               | Anchorage           | 668229-8            |                     |                                      |  |
| 23             | 2             | Ändstycke, övre     | End piece, upper    | 665828-0            |                     |                                      |  |
| 24             | 2             | Skruv               | Screw               | 192106-3            |                     |                                      |  |
| 25             | 1             | Ändstycke, nedre, V | End piece, lower, L | 668128-2            | Ch-9999 excl 9995   |                                      |  |
|                | 1             | Ändstycke, nedre, H | End piece, lower, R | 668129-0            |                     |                                      |  |
| 26             | 4             | Skruv               | Screw               | 955113-6            |                     |                                      |  |



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| 16             |               | 7                         |                             |                     |                                      |                 |  |
|                |               | Dörrdetaljer              |                             | Ch-9999 excl 9995   |                                      | Door components |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 | Description                 | Det. nr<br>Part No. | Anmärkning<br>Notes                  |                 |  |
| 1              | 1             | Lås, V                    | Lock, L                     | 664909-9            | 1)                                   |                 |  |
|                | 1             | Lås, H                    | Lock, R                     | 664910-7            | 2)                                   |                 |  |
| 2              | 4             | Skruv                     | Screw                       | 192010-7            | l = 1/2"                             |                 |  |
|                | 8             | Skruv                     | Screw                       | 940204-1            | l = 3/8"                             |                 |  |
| 3              | 12            | Låsbricka                 | Lock washer                 | 955946-9            |                                      |                 |  |
| 4              | 1             | Avståndskontroll, V       | Remote control, L           | 664913-1            |                                      |                 |  |
|                | 1             | Avståndskontroll, H       | Remote control, R           | 664914-9            |                                      |                 |  |
| 5              | 6             | Skruv                     | Screw                       | 192285-5            |                                      |                 |  |
| 6              | 2             | Länk                      | Link                        | 665366-1            |                                      |                 |  |
| 7              | 4             | Bricka                    | Washer                      | 941906-0            |                                      |                 |  |
| 8              | 4             | Spärryttare               | E-clamp                     | 951668-3            |                                      |                 |  |
| 9              | 1             | Låsbleck, V               | Striker plate, L            | 673279-6            | <del>663718</del>                    |                 |  |
|                | 1             | Låsbleck, H               | Striker plate, R            | 673280-4            | <del>663719</del>                    |                 |  |
| 10             | 2             | Mellanlägg                | Spacer                      | 661345-9            |                                      |                 |  |
| 11             | 6             | Skruv                     | Screw                       | 665976-7            |                                      |                 |  |
| 12             | 1             | Handtag, V                | Handle, L                   | 664517-0            |                                      |                 |  |
|                | 1             | Handtag, H                | Handle, R                   | 664518-8            |                                      |                 |  |
| 13             | 2             | Låscylinder med 2 nycklar | Lock cylinder with two keys | 664733-3            | 3)                                   |                 |  |
| 14             | erf           | Nyckel, ämne              | Key, blank                  | 660137-1            |                                      |                 |  |
| 15             | 2             | Skruv                     | Screw                       | 664519-6            |                                      |                 |  |
| 16             | 2             | Manöverspak               | Operating lever             | 664520-4            | 4)                                   |                 |  |
| 17             | 2             | Bricka                    | Washer                      | 664525-3            |                                      |                 |  |
| 18             | 2             | Stoppring                 | Stop ring                   | 664526-1            |                                      |                 |  |
| 19             | 2             | Stoppring                 | Stop ring                   | 664527-9            |                                      |                 |  |
| 20             | 2             | Bricka                    | Washer                      | 664528-7            |                                      |                 |  |
| 21             | 2             | Fjäder                    | Spring                      | 664530-3            |                                      |                 |  |

1. Ers av 1 st 668349-4, 1 st 668354-4, 1 st 668445-0.

2. Ers av 1 st 668350-2, 1 st 668354-4, 1 st 668445-0.

3. Låscylindersats, bestående av 4 st låscylindrar (dörrar, baklucka, bensinpåfyllning) med 2 st gemensamma nycklar beställes under det nr 664736-4.  
Lock cylinder set, consisting of 4 lock cylinders (doors, luggage compartment, fuel filler) with 2 common keys, is ordered under part No 664736-4.  
Des jeux de cylindres de serrure, se composent de 4 cylindres (portes, malle arrière, bouchon de réservoir de carburant) avec deux clés identiques, peuvent être commandés sous le numéro de détail 664736-4.  
Schliesszylindersatz, bestehend aus 4 Schliesszylindern (Türen, Kofferraumdeckel, Kraftstofftankverschluss) mit 2 gemeinsamen Schlüsseln. Bestellungs- und Ersatzteilnummer 664736-4.  
Juego de cilindros para cerraduras, compuesto de 4 cilindros de cerradura (puertas, tapa baúl, llenado de gasolina) con 2 llaves comunes, se solicita bajo el número de detalle 664736-4.

4. Ers av 1 st 668445-0, 1 st 668354-4.

1. Ers av 1 st 668349-4, 1 st 668354-4, 1 st 668445-0.

2. Ers av 1 st 668350-2, 1 st 668354-4, 1 st 668445-0.

3. Låscylindersats, bestående av 4 st låscylindrar (dörrar, bakiucka, bensinpåfyllning) med 2 st gemensamma nycklar beställes under det nr 664736-4.  
Lock cylinder set, consisting of 4 lock cylinders (doors, luggage compartment, fuel filler) with 2 common keys, is ordered under part No 664736-4.

Des jeux de cylindres de serrure, se composent de 4 cylindres (portes, malle arrière, bouchon de réservoir de carburant) avec deux clés identiques, peuvent être commandés sous le numéro de détail 664736-4.

Schliesszylindersatz, bestehend aus 4 Schliesszylindern (Türen, Kofferraumdeckel, Kraftstofftankverschluss) mit 2 gemeinsamen Schlüsseln. Bestellungs- und Ersatzteilnummer 664736-4.

Juego de cilindros para cerraduras, compuesto de 4 cilindros de cerradura (puertas, tapa baúl, llenado de gasolina) con 2 llaves comunes, se solicita bajo el número de detalle 664736-4.

4. Ers av 1 st 668445-0, 1 st 668354-4.

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| Pos<br>Fig.    | Antal<br>Qty. | Benämning       |             | Description  | Det. nr<br>Part No. | Anmärkning<br>Notes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 22             | 2             | Tryckknapp      |             | Push button  | 664531-1            | } 1)<br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><b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|

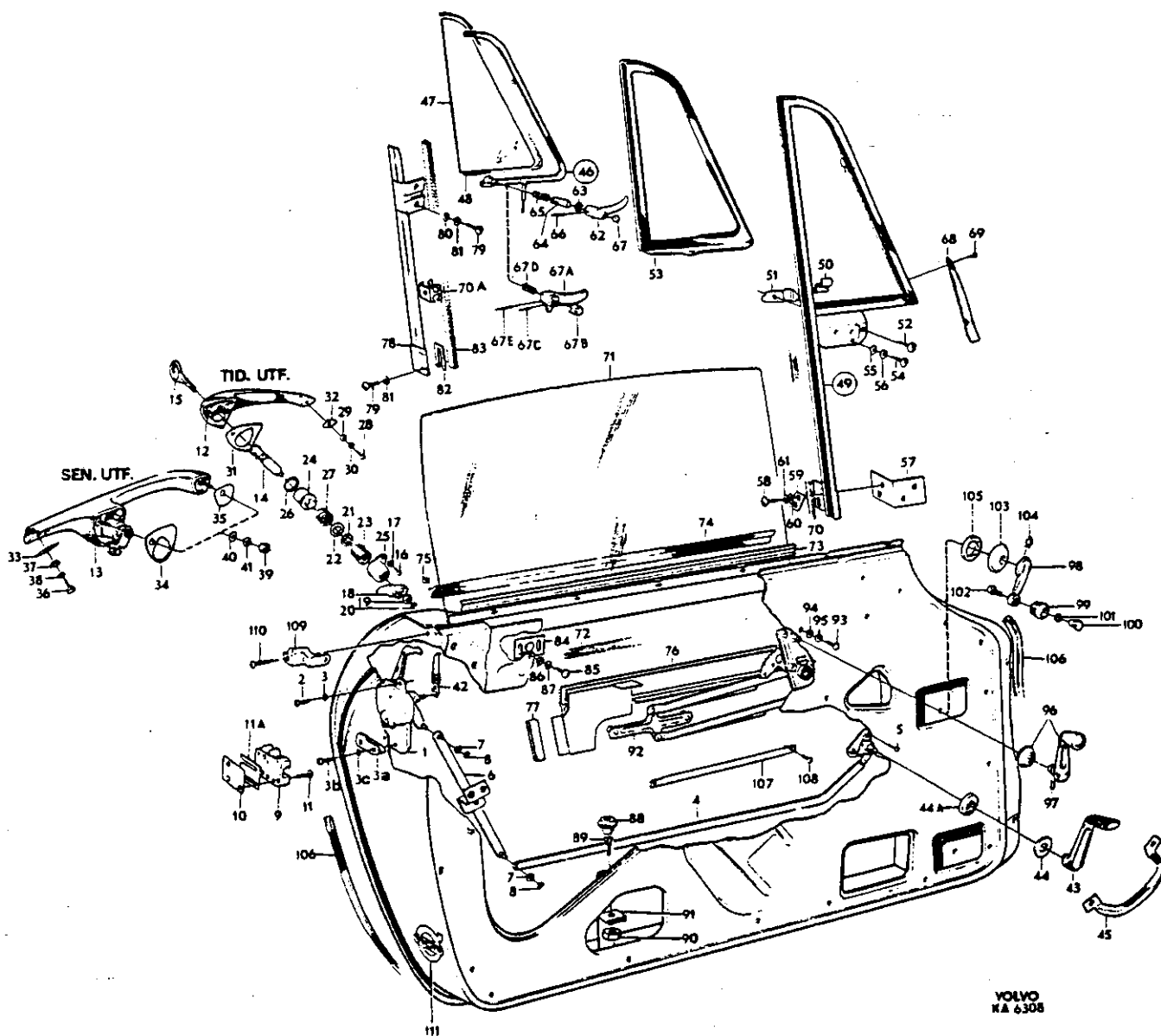
1. Lagerföres ej. Vid samtidigt byte av ram och ventilationsfönster kan ett sen utf monteras. Se sida 24, pos 46 och 49.  
Not stocked. When the frame and ventilator window are replaced simultaneously, the late prod type can be installed. See Page 24, Figs 46 and 49.

N'este pas stocké. Lors du remplacement de cadre et déflexeur une version ant peut être montée. Voir page 24.  
Pos 46 et 49.

Nicht auf Lager vorrätig. Beim gleichzeitigen Auswechseln von Fensterrahmen und Drehfenster kann eine spätere Ausführung eingebaut werden.

No lo tenemos en existencia. Al realizarse el cambio simultáneo del marco y la ventana de ventilación, puede montarse una producción postemor, véase pág. 24, pos. 46 y 49.

| Grupp<br>Group |               | 8                                 |   | P 180 (B18)                         |                   |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|-----------------------------------|---|-------------------------------------|-------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page   | 20            | Utgåva<br>Issue                   | 7 | Dörrdetaljer                        | Ch-9999 excl 9995 | Door components     |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                         |   | Description                         |                   | Det. nr<br>Part No. | Anmärkning<br>Notes                           |  |
| 55a            | 400           | Slang .....                       |   | Hose .....                          |                   | 952956-1            |                                               |  |
| 56             | 1             | Stagplåt, V .....                 |   | Stay plate, L .....                 |                   | 665349-7            |                                               |  |
|                | 1             | Stagplåt, H .....                 |   | Stay plate, R .....                 |                   | 665350-5            |                                               |  |
| 56a            | 4             | Skruv .....                       |   | Screw .....                         |                   | 950001-8            |                                               |  |
| 57             | 2             | Tättningslist .....               |   | Seal moulding .....                 |                   | 668337-9            |                                               |  |
| 58             | 1             | Glas, V .....                     |   | Pane, L .....                       |                   | 664409-0            |                                               |  |
|                | 1             | Glas, H .....                     |   | Pane, R .....                       |                   | 664410-8            |                                               |  |
| 59             | 760           | Fyllnadsband .....                |   | Filler strip .....                  |                   | 661610-6            | 2 x 380                                       |  |
| 60             | 2             | Filtrist .....                    |   | Felt moulding .....                 |                   | 665633-4            |                                               |  |
| 61             | 2             | Tättningslist .....               |   | Seal moulding .....                 |                   | 668258-7            |                                               |  |
| 62             | 10            | Fäste .....                       |   | Anchorage .....                     |                   | 664871-1            | Ch-9162                                       |  |
| 63             | 1             | Ändstycke, V .....                |   | End piece, L .....                  |                   | 668002-9            |                                               |  |
|                | 1             | Ändstycke, H .....                |   | End piece, R .....                  |                   | 668003-7            |                                               |  |
| 64             | 1             | Hisskena, V .....                 |   | Elevator channel, L .....           |                   | 664859-6            |                                               |  |
|                | 1             | Hisskena, H .....                 |   | Elevator channel, R .....           |                   | 664860-4            |                                               |  |
| 65             | 4             | Skruv .....                       |   | Bolt .....                          |                   | 955638-2            |                                               |  |
| 66             | 4             | Gummibussning .....               |   | Rubber bushing .....                |                   | 664857-0            |                                               |  |
| 67             | 4             | Bussning .....                    |   | Bushing .....                       |                   | 664858-8            |                                               |  |
| 68             | 4             | Mutter .....                      |   | Nut .....                           |                   | 955846-1            |                                               |  |
| 69             | 4             | Bricka .....                      |   | Washer .....                        |                   | 955893-3            |                                               |  |
| 70             | 1             | Styrskena, V .....                |   | Guide channel, L .....              |                   | 669418-6            | <del>664862</del>                             |  |
|                | 1             | Styrskena, H .....                |   | Guide channel, R .....              |                   | 664863-8            |                                               |  |
| 71             | 2             | Tättningslist .....               |   | Seal moulding .....                 |                   | 664866-1            |                                               |  |
| 72             | 4             | Skruv .....                       |   | Screw .....                         |                   | 950003-4            | UNC 6-32                                      |  |
|                | 4             | Skruv .....                       |   | Screw .....                         |                   | 192245-9            | UNF 10-32                                     |  |
| 73             | 2             | Plåtbricka .....                  |   | Washer .....                        |                   | 664867-9            |                                               |  |
| 74             | 2             | Bricka .....                      |   | Washer .....                        |                   | 940090-4            |                                               |  |
| 75             | 1             | Hiss, V .....                     |   | Elevator, L .....                   |                   | 665379-4            |                                               |  |
|                | 1             | Hiss, H .....                     |   | Elevator, R .....                   |                   | 665380-2            |                                               |  |
| 76             | 10            | Skruv .....                       |   | Screw .....                         |                   | 940207-4            |                                               |  |
| 77             | 10            | Bricka .....                      |   | Washer .....                        |                   | 955893-3            |                                               |  |
| 78             | 2             | Hissvev .....                     |   | Elevator crank .....                |                   | 671707-8            | <del>664582</del>                             |  |
| 79             | 2             | Spärrytare .....                  |   | E-clamp .....                       |                   | 664587-3            |                                               |  |
| 79a            | 2             | Bricka .....                      |   | Washer .....                        |                   | 668038-3            |                                               |  |
| 79b            | 4             | Gummimellanlägg .....             |   | Rubber spacer .....                 |                   | 668420-3            |                                               |  |
| 80             | 2             | Stoppkonsol .....                 |   | Stop bracket .....                  |                   |                     | Lagerföres ej                                 |  |
| 81             | 2             | Skruv .....                       |   | Screw .....                         |                   | 192010-7            |                                               |  |
| 82             | 2             | Bricka .....                      |   | Washer .....                        |                   | 940090-4            |                                               |  |
| 83             | 1             | Fästplåt, V .....                 |   | Anchorage plate, L .....            |                   | 665377-8            |                                               |  |
|                | 1             | Fästplåt, H .....                 |   | Anchorage plate, R .....            |                   | 665378-6            |                                               |  |
| 84             | 12            | Skruv .....                       |   | Screw .....                         |                   | 192110-5            |                                               |  |
| 85             | 1             | Tättningslist, V .....            |   | Seal moulding, L .....              |                   | 672152-6            | 669551                                        |  |
|                | 1             | Tättningslist, H .....            |   | Seal moulding, R .....              |                   | 672153-4            | 669552                                        |  |
|                |               | Tättningslist i dörröppning ..... |   | Seal moulding in door opening ..... |                   |                     | Se sida 14                                    |  |
| 86             | 1920          | Tättningslist, ämne .....         |   | Seal moulding, blank .....          |                   | 92509-9             | 2 x 960                                       |  |
| 87             | 1             | Hållare för armstöd, V .....      |   | Retainer for armrest, L .....       |                   | 668278-5            | 665653                                        |  |
|                | 1             | Hållare för armstöd, H .....      |   | Retainer for armrest, R .....       |                   | 668278-5            | 665654                                        |  |
| 88             | 2             | Skruv .....                       |   | Screw .....                         |                   | 955172-2            | 810 x 12                                      |  |



| Grupp<br>Group 8 |                   | P 180 (B18)                  |                                 |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|------------------|-------------------|------------------------------|---------------------------------|---------------------|-----------------------------------------------|
| Sida<br>Page 22  | Utgåva<br>Issue 8 | Dörrdetaljer                 | Ch 10000- incl 9995             | Door components     |                                               |
| Pos<br>Fig.      | Antal<br>Qty.     | Benämning                    | Description                     | Det. nr<br>Part No. | Anmärkning<br>Notes                           |
| 1                | 1                 | Lås, V .....                 | Lock, L .....                   | 664909-9            | 1, 2)                                         |
|                  | 1                 | Lås, V .....                 | Lock, L .....                   | 668349-4            | 3, 4)                                         |
|                  | 1                 | Lås, V .....                 | Lock, L .....                   | 673275-4            | 5)                                            |
|                  | 1                 | Lås, H .....                 | Lock, R .....                   | 664910-7            | 1, 6)                                         |
|                  | 1                 | Lås, H .....                 | Lock, R .....                   | 668350-2            | 3)                                            |
|                  | 1                 | Lås, H .....                 | Lock, R .....                   | 673276-2            | 5)                                            |
| 2                | 4                 | Skruv .....                  | Screw .....                     | 192010-7            | 1 = 1/2"                                      |
|                  | 8                 | Skruv .....                  | Screw .....                     | 940204-1            | 1 = 3/8"                                      |
| 3                | 12                | Låsbricka .....              | Lock washer .....               | 955946-9            | 7)                                            |
|                  | 4                 | Fjäderande bricka .....      | Resilient washer .....          | 941905-2            | 5)                                            |
| 3a               | 1                 | Styming, V .....             | Guide, L .....                  | 673277-0            |                                               |
|                  | 1                 | Styming, H .....             | Guide, R .....                  | 673278-8            |                                               |
| 3b               | 4                 | Skruv .....                  | Screw .....                     | 943054-7            |                                               |
| 3c               | 4                 | Fjäderande bricka .....      | Resilient washer .....          | 941905-2            |                                               |
| 4                | 1                 | Avståndskontroll, V .....    | Remote control, L .....         | 664913-1            |                                               |
|                  | 1                 | Avståndskontroll, H .....    | Remote control, R .....         | 664914-9            |                                               |
| 5                | 6                 | Skruv .....                  | Screw .....                     | 192010-7            |                                               |
| 6                | 2                 | Länk .....                   | Link .....                      | 665366-1            |                                               |
| 7                | 4                 | Fjäderande bricka .....      | Resilient washer .....          | 941906-0            |                                               |
| 8                | 4                 | Spärrytare .....             | E-clamp .....                   | 951668-3            |                                               |
| 9                | 1                 | Låsbleck, V .....            | Striker plate, L .....          | 673279-6            | <del>663718-</del>                            |
|                  | 1                 | Låsbleck, H .....            | Striker plate, R .....          | 673280-4            | <del>663719-</del>                            |
| 10               | 2                 | Mellanlägg .....             | Spacer .....                    | 661345-9            |                                               |
| 11               | 6                 | Skruv .....                  | Screw .....                     | 665976-7            | 7)                                            |
|                  | 6                 | Skruv .....                  | Screw .....                     | 941964-9            | 5)                                            |
| 11a              | erf               | Justerbleck .....            | Adjuster piece .....            | 673503-9            | 5)                                            |
| 12               | 1                 | Handtag, V .....             | Handle, L .....                 | 664517-0            | 8)                                            |
|                  | 1                 | Handtag, H .....             | Handle, R .....                 | 664518-8            | 8)                                            |
| 13               | 1                 | Handtag, V .....             | Handle, L .....                 | 671944-7            | 9)                                            |
|                  | 1                 | Handtag, H .....             | Handle, R .....                 | 671945-4            | 9)                                            |
| 14               | 2                 | Låscylinder med 2 nycklar .. | Lock cylinder with 2 keys ..... | 664733-3            | 10)                                           |
| 15               | 2                 | . Nyckel, ämne .....         | . Key, blank .....              | 660137-1            |                                               |

- Ch-13290 excl 13134-13138, 13154, 13164, 13170, 13171, 13220-13231, 13244-13253, 13265-13275, 13284-13289.
- Ers av: 1 st 673275-4, 1 st 673279-6, 1 st 673277-0, 2 st 943054-7, 2 st 941905-2, 1 st 668354-4, 1 st 668445-0.
- Ch 13134-13138, 13154, 13164, 13170, 13171, 13220-13231, 13244-13253, 13265-13275, 13284-13289, 13291-25499.
- Ers av: 1 st 673275-4, 1 st 673279-6, 1 st 673277-0, 2 st 943054-7, 2 st 941905-2.
- Ch 25500-.
- Ers av: 1 st 668350-2, 1 st 668354-4, 1 st 668445-0.
- Ch-25499.
- Ch-20999.
- Ch 21000-.
- Låscylindersats, bestående av 4 st låscylindrar (dörrar, baklucka, bensinpåfyllning) med 2 st gemensamma nycklar, beställas under det nr 664736-4.  
Lock cylinder set, consisting of 4 lock cylinders (doors, luggage compartment, fuel filler) with 2 common keys, is ordered under Part No 664736-4.  
Des jeux de cylindres de serrure, se composent de 4 cylindres (portes, malle arrière, bouchon de réservoir de carburant) avec deux clés identiques, peuvent être commandés sous le numéro de détail 664736-4.  
Schliesszylindersatz, bestehend aus 4 Schliesszylindern (Türen, Kofferraumdeckel, Kraftstofftankverschluss) mit 2 gemeinsamen Schlüsseln. Bestellungs- und Ersatzteilnummer 664736-4.  
Juego de cilindros para cerraduras, compuesto de 4 cilindros de cerradura (puertas, tapa baúl, llenado de gasolina) con 2 llaves comunes, se solicita bajo el número de detalle 664736-4.

| Grupp<br>Group |               | 8                            |  | P 180(B18)                 |  |                     | VOLVO |                                      |  |
|----------------|---------------|------------------------------|--|----------------------------|--|---------------------|-------|--------------------------------------|--|
| Sida<br>Page   |               | 24                           |  | Utgåva<br>Issue            |  | 9                   |       | Reservdelskatalog<br>Parts catalogue |  |
|                |               |                              |  | Dörrdetaljer               |  | Ch 10000- incl 9995 |       | Door components                      |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                    |  | Description                |  | Def. nr<br>Part No. |       | Anmärkning<br>Notes                  |  |
| 16             | 2             | Skruv .....                  |  | Screw .....                |  | 664519-6            |       |                                      |  |
| 17             | 2             | Låsbricka .....              |  | Lock washer .....          |  | 955944-4            |       |                                      |  |
| 18             | 2             | Manöverspak .....            |  | Operating lever .....      |  | 664520-4            |       | 1, 2)                                |  |
|                | 2             | Manöverspak .....            |  | Operating lever .....      |  | 668445-0            |       | 3)                                   |  |
| 19             | 2             | Bricka .....                 |  | Washer .....               |  | 664525-3            |       |                                      |  |
| 20             | 2             | Stoppring .....              |  | Stop ring .....            |  | 664526-1            |       |                                      |  |
| 21             | 2             | Stoppring .....              |  | Stop ring .....            |  | 664527-9            |       |                                      |  |
| 22             | 2             | Bricka .....                 |  | Washer .....               |  | 664528-7            |       |                                      |  |
| 23             | 2             | Fjäder .....                 |  | Spring .....               |  | 664530-3            |       |                                      |  |
| 24             | 2             | Tryckknapp .....             |  | Push button .....          |  | 664531-1            |       |                                      |  |
| 25             | 2             | Bottenplatta .....           |  | Base plate .....           |  | 664532-9            |       |                                      |  |
| 26             | 2             | Tätningsring .....           |  | Seal ring .....            |  | 664533-7            |       |                                      |  |
| 27             | 2             | Fjäder .....                 |  | Spring .....               |  | 654139-5            |       |                                      |  |
| 28             | 4             | Skruv .....                  |  | Screw .....                |  | 192285-5            |       |                                      |  |
| 29             | 4             | Bricka .....                 |  | Washer .....               |  | 940090-4            |       |                                      |  |
| 30             | 4             | Låsbricka .....              |  | Lock washer .....          |  | 955946-9            |       | Ch-20999                             |  |
| 31             | 2             | Packning .....               |  | Packing .....              |  | 664535-2            |       |                                      |  |
| 32             | 2             | Packning .....               |  | Packing .....              |  | 664536-0            |       |                                      |  |
| 33             | 2             | Packning .....               |  | Packing .....              |  | 672657-4            |       |                                      |  |
| 34             | 2             | Packning .....               |  | Packing .....              |  | 672365-4            |       |                                      |  |
| 35             | 2             | Packning .....               |  | Packing .....              |  | 672366-2            |       |                                      |  |
| 36             | 2             | Skruv .....                  |  | Screw .....                |  | 192010-7            |       |                                      |  |
| 37             | 2             | Bricka .....                 |  | Washer .....               |  | 940090-4            |       | Ch 21000-                            |  |
| 38             | 2             | Låsbricka .....              |  | Lock washer .....          |  | 941905-2            |       |                                      |  |
| 39             | 4             | Mutter .....                 |  | Nut .....                  |  | 955844-6            |       |                                      |  |
| 40             | 4             | Bricka .....                 |  | Washer .....               |  | 940090-4            |       |                                      |  |
| 41             | 4             | Låsbricka .....              |  | Lock washer .....          |  | 955946-9            |       |                                      |  |
| 42             | 2             | Länk .....                   |  | Link .....                 |  | 664537-8            |       | 1)                                   |  |
|                | 2             | Länk .....                   |  | Link .....                 |  | 668354-4            |       | 3)                                   |  |
| 43             | 2             | Handtag .....                |  | Handle .....               |  | 664558-4            |       | Ch-25499                             |  |
|                | 2             | Handtag .....                |  | Handle .....               |  | 673322-4            |       | Ch 25500-                            |  |
| 44             | 2             | Bricka .....                 |  | Washer .....               |  | 664556-8            |       |                                      |  |
| 44a            | 2             | Gummimellanlägg .....        |  | Rubber spacer .....        |  | 668420-3            |       |                                      |  |
| 45             | 2             | Prydnadsbricka .....         |  | Trim washer .....          |  |                     |       | Se sida 74                           |  |
| 46             | 1             | Ventilationsfönster, V ..... |  | Ventilator window, L ..... |  | 669391-5            |       | 4)                                   |  |
|                | 1             | Ventilationsfönster, V ..... |  | Ventilator window, L ..... |  | 673334-9            |       | 5)                                   |  |
|                | 1             | Ventilationsfönster, H ..... |  | Ventilator window, R ..... |  | 669392-3            |       | 4)                                   |  |
|                | 1             | Ventilationsfönster, H ..... |  | Ventilator window, R ..... |  | 673335-6            |       | 5)                                   |  |
| 47             | 1             | . Glas, V .....              |  | . Glass, L .....           |  | 669399-8            |       |                                      |  |
|                | 1             | . Glas, H .....              |  | . Glass, R .....           |  | 669400-4            |       |                                      |  |
| 48             | 1200          | . Fyllnadsband .....         |  | . Filler strip .....       |  | 320551-5            |       | 2 x 600                              |  |
| 49             | 1             | Ram, V .....                 |  | Frame, L .....             |  | 669405-3            |       |                                      |  |
|                | 1             | Ram, H .....                 |  | Frame, R .....             |  | 669406-1            |       |                                      |  |
| 50             | 1             | . Lösbleck, V .....          |  | . Striker plate, L .....   |  | 672807-5            |       | <del>653662</del>                    |  |
|                | 1             | . Lösbleck, H .....          |  | . Striker plate, R .....   |  | 672808-3            |       | <del>653662</del>                    |  |

1. Ch -13290 excl 13134-13138, 13154, 13164, 13170, 13171, 13220-13231, 13244-13253, 13265-13275, 13284-13289.
2. Ers av 1 st 668445-0, 1 st 668354-4.
3. Ch 13291- incl. 13134-13138, 13154, 13164, 13170, 13171, 13220-13231, 13244-13253, 13265-13275, 13284-13289.
4. P180 excl P180 USA, CAN.  
P180 USA, CAN, ch -25499.
5. P180 USA, CAN, ch 25500-.

| Grupp<br>Group |     | 8                  |  | P 180 (B18)                                      |  |             | VOLVO                                |                     |  |                     |  |
|----------------|-----|--------------------|--|--------------------------------------------------|--|-------------|--------------------------------------|---------------------|--|---------------------|--|
| Sida<br>Page   |     | Utgåva<br>Issue    |  | Dörrdetaljer Ch 10000- incl 9995 Door components |  |             | Reservdelskatalog<br>Parts catalogue |                     |  |                     |  |
| Pos<br>Fig.    |     | Antal<br>Qty.      |  | Benämning                                        |  | Description |                                      | Det. nr<br>Part No. |  | Anmärkning<br>Notes |  |
| 51             | 2   | Överfall           |  | Cap                                              |  | 662710-3    |                                      |                     |  |                     |  |
| 52             | 2   | Skruv              |  | Screw                                            |  | 191962-0    |                                      |                     |  |                     |  |
| 53             | 1   | Tätningslist, V    |  | Seal moulding, L                                 |  | 673459-4    |                                      |                     |  |                     |  |
|                | 1   | Tätningslist, H    |  | Seal moulding, R                                 |  | 673460-2    |                                      |                     |  |                     |  |
| 54             | 6   | Skruv              |  | Screw                                            |  | 950045-5    |                                      |                     |  |                     |  |
| 55             | 6   | Bricka             |  | Washer                                           |  | 192041-2    |                                      |                     |  |                     |  |
| 56             | 6   | Låsbricka          |  | Lock washer                                      |  | 940155-5    |                                      |                     |  |                     |  |
| 57             | 1   | Konsol, V          |  | Bracket, L                                       |  | 669415-2    |                                      |                     |  |                     |  |
|                | 1   | Konsol, H          |  | Bracket, R                                       |  | 669416-0    |                                      |                     |  |                     |  |
| 58             | 8   | Skruv              |  | Screw                                            |  | 191275-7    |                                      |                     |  |                     |  |
| 59             | 2   | Bricka             |  | Washer                                           |  | 669417-8    |                                      |                     |  |                     |  |
| 60             | 4   | Bricka             |  | Washer                                           |  | 955893-3    |                                      |                     |  |                     |  |
| 61             | 8   | Låsbricka          |  | Lock washer                                      |  | 940155-5    |                                      |                     |  |                     |  |
| 62             | 1   | Handtag, V         |  | Handle, L                                        |  | 663482-8    |                                      | 1)                  |  |                     |  |
|                | 1   | Handtag, H         |  | Handle, R                                        |  | 663483-6    |                                      | 1)                  |  |                     |  |
| 63             | 4   | Bricka             |  | Washer                                           |  | 120164-9    |                                      | 1)                  |  |                     |  |
| 64             | 2   | Spärr              |  | Catch                                            |  | 95068-3     |                                      | 2)                  |  |                     |  |
|                | 2   | Spärr              |  | Catch                                            |  | 672480-1    |                                      | 3)                  |  |                     |  |
| 65             | 2   | Fjäder             |  | Spring                                           |  | 94341-5     |                                      | 1)                  |  |                     |  |
| 66             | 2   | Räffelpinne        |  | Grooved straight pin                             |  | 133023-2    |                                      | 1)                  |  |                     |  |
| 67             | 2   | Låsknapp           |  | Lock button                                      |  | 672481-9    |                                      | 3)                  |  |                     |  |
| 67a            | 1   | Handtag, V         |  | Handle, L                                        |  | 673181-4    |                                      | 4)                  |  |                     |  |
|                | 1   | Handtag, H         |  | Handle, R                                        |  | 673182-2    |                                      | 4)                  |  |                     |  |
| 67b            | 2   | Låsknapp           |  | Lock button                                      |  | 673640-9    |                                      | 4)                  |  | <del>673179</del>   |  |
| 67c            | 2   | Pinne              |  | Pin                                              |  | 673284-6    |                                      | 4)                  |  |                     |  |
| 67d            | 2   | Fjäder             |  | Spring                                           |  | 680086-6    |                                      | 4)                  |  |                     |  |
| 67e            | 4   | Pinne              |  | Pin                                              |  | 673263-0    |                                      | 4)                  |  |                     |  |
| 68             | 1   | Täckplåt, V        |  | Escutcheon plate, L                              |  | 669472-3    |                                      |                     |  |                     |  |
|                | 1   | Täckplåt, H        |  | Escutcheon plate, R                              |  | 669473-1    |                                      |                     |  |                     |  |
| 69             | 4   | Skruv, självgående |  | Screw, self-tapping                              |  | 942704-8    |                                      |                     |  |                     |  |
|                | 4   | Skruv              |  | Screw                                            |  | 942434-2    |                                      |                     |  |                     |  |
| 70             | 2   | Tätningslist       |  | Seal moulding                                    |  | 668337-9    |                                      |                     |  | <del>665282</del>   |  |
| 70a            | 6   | Hållare            |  | Retainer                                         |  | 664898-4    |                                      |                     |  |                     |  |
| 71             | 1   | Glas, V            |  | Glass, L                                         |  | 669340-2    |                                      |                     |  |                     |  |
|                | 1   | Glas, H            |  | Glass, R                                         |  | 669341-0    |                                      |                     |  |                     |  |
| 72             | 760 | Fyllnadsband       |  | Filler strip                                     |  | 320551-5    |                                      | 2 x 380             |  |                     |  |
| 73             | 2   | Filtlist           |  | Felt strip                                       |  | 665633-4    |                                      |                     |  |                     |  |

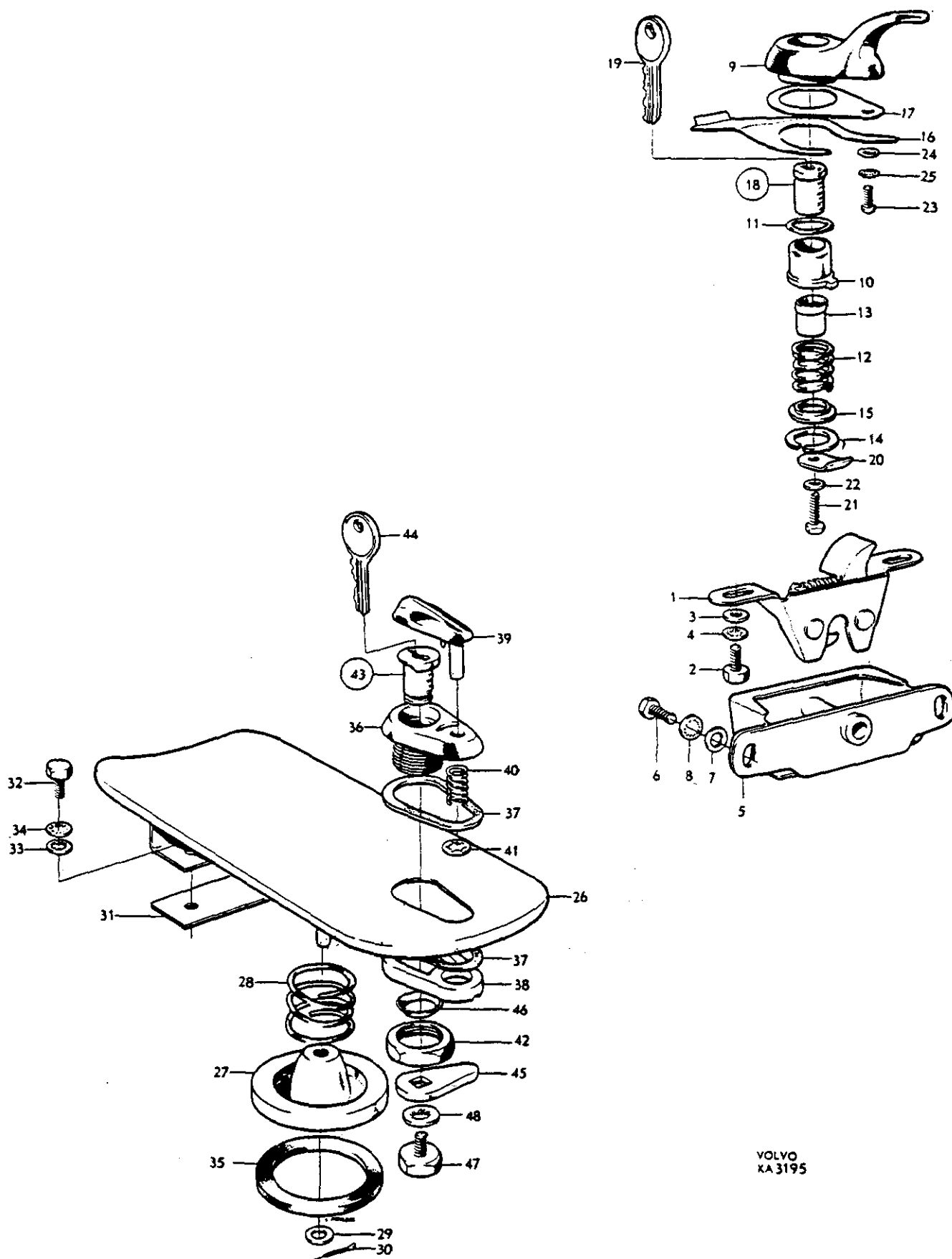
1. P180 excl P180 USA, CAN.  
P180 USA, CAN, ch-25499.
2. Ch-20999.
3. P180 excl P180 USA, CAN, ch 21000-.  
P180 USA, CAN, ch 21000-25499.
4. P180 USA, CAN, ch 25500-.

| Grupp<br>Group 8 |                    | P 180(B18)                  |                               |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
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| Sida<br>Page 28  | Utgåva<br>Issue 10 | Dörrdetaljer                | Ch 10000- incl 9995           | Door components     |                                               |
| Pos<br>Fig.      | Antal<br>Qty.      | Benämning                   | Description                   | Del. nr<br>Part No. | Anmärkning<br>Notes                           |
| 74               | 2                  | Tätningsslist               | Seal moulding                 | 668258-7            |                                               |
| 75               | 10                 | Fäste                       | Anchorage                     | 664871-1            |                                               |
| 76               | 1                  | Hisskena, V                 | Elevator channel, L           | 669325-3            |                                               |
|                  | 1                  | Hisskena, H                 | Elevator channel, R           | 669326-1            |                                               |
| 77               | 2                  | Skoning                     | Pad                           | 669436-8            |                                               |
| 78               | 1                  | Styrskena, V                | Guide channel, L              | 669418-6            |                                               |
|                  | 1                  | Styrskena, H                | Guide channel, R              | 669419-4            |                                               |
| 79               | 8                  | Skruv                       | Screw                         | 950034-9            |                                               |
| 80               | 4                  | Bricka                      | Washer                        | 192041-2            |                                               |
| 81               | 8                  | Låsbricka                   | Lock washer                   | 940155-5            |                                               |
| 82               | erf                | Justermellanlägg            | Shim                          | 669146-3            |                                               |
| 83               | 2                  | Tätningsslist               | Seal moulding                 | 664866-1            |                                               |
| 84               | 1                  | Stopp, V                    | Stop, L                       | 668407-0            |                                               |
|                  | 1                  | Stopp, H                    | Stop, R                       | 668408-8            |                                               |
| 85               | 4                  | Skruv                       | Screw                         | 950032-3            |                                               |
| 86               | 4                  | Bricka                      | Washer                        | 955892-5            |                                               |
| 87               | 4                  | Låsbricka                   | Lock washer                   | 955947-7            |                                               |
| 88               | 2                  | Gummibuffert                | Rubber cushion                | 669105-9            |                                               |
| 89               | 2                  | Skruv                       | Bolt                          | 950148-7            |                                               |
| 90               | 2                  | Mutter                      | Nut                           | 955825-5            |                                               |
| 91               | 2                  | Fjädermutter                | Spring nut                    | 941975-5            |                                               |
| 92               | 1                  | Hiss, V                     | Elevator, L                   | 669585-2            |                                               |
|                  | 1                  | Hiss, H                     | Elevator, R                   | 669586-0            |                                               |
| 93               | 10                 | Skruv                       | Screw                         | 940207-4            |                                               |
| 94               | 10                 | Bricka                      | Washer                        | 955893-3            |                                               |
| 95               | 10                 | Låsbricka                   | Lock washer                   | 940155-5            |                                               |
| 96               | 2                  | Hissvev                     | Elevator crank                | 671707-8            | 1)                                            |
| 97               | 2                  | Spärryttare                 | E-clamp                       | 664587-3            | 1)                                            |
|                  |                    | Hissvev                     | Elevator crank                | 673583-1            | 2)                                            |
| 98               | 2                  | . Arm                       | . Arm                         |                     | Lagerföres ej                                 |
| 99               | 2                  | . Knapp                     | . Button                      | 673184-8            |                                               |
| 100              | 2                  | . Axel                      | . Shaft                       | 673185-5            |                                               |
| 101              | 2                  | . Fjädrande bricka          | . Resilient washer            | 673541-9            |                                               |
| 102              | 2                  | . Skruv                     | . Screw                       | 955119-3            |                                               |
| 103              | 2                  | Bricka                      | Washer                        | 680022-1            | 2)                                            |
| 104              | 2                  | Fjäder                      | Spring                        | 679391-3            | 2)                                            |
| 105              | 2                  | Bricka                      | Washer                        | 676215-7            | 2)                                            |
| 106              | 1                  | Tätningsslist, V            | Seal moulding, L              | 672152-6            |                                               |
|                  | 1                  | Tätningsslist, H            | Seal moulding, R              | 672153-4            |                                               |
|                  |                    | Tätningsslist i dörröppning | Seal moulding in door opening |                     | Se sida 14                                    |
| 107              | 2                  | Armstödhållare              | Armrest retainer              | 668278-5            |                                               |
| 108              | 4                  | Skruv                       | Screw                         | 955172-2            |                                               |
| 109              | 1                  | Ändstycke, V                | End piece, L                  | 668405-4            |                                               |
|                  | 1                  | Ändstycke, H                | End piece, R                  | 668406-2            |                                               |
| 110              | 4                  | Skruv                       | Screw                         | 955113-6            |                                               |
| 111              | 2                  | Reflexemblem                | Reflector                     | 678127-2            |                                               |

1. P180 excl P180 USA.  
P180 USA, CAN, ch-25499.
2. P180 USA, CAN, ch 25500-.

|                                                      |                                                                               |                   |                 |
|------------------------------------------------------|-------------------------------------------------------------------------------|-------------------|-----------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180 (B18)</b><br>Låsdetaljer för baklucka,<br>lock för bränslepöfyllning | Grupp<br>Group 8  |                 |
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Lock components for luggage compartment  
Fuel filler cap



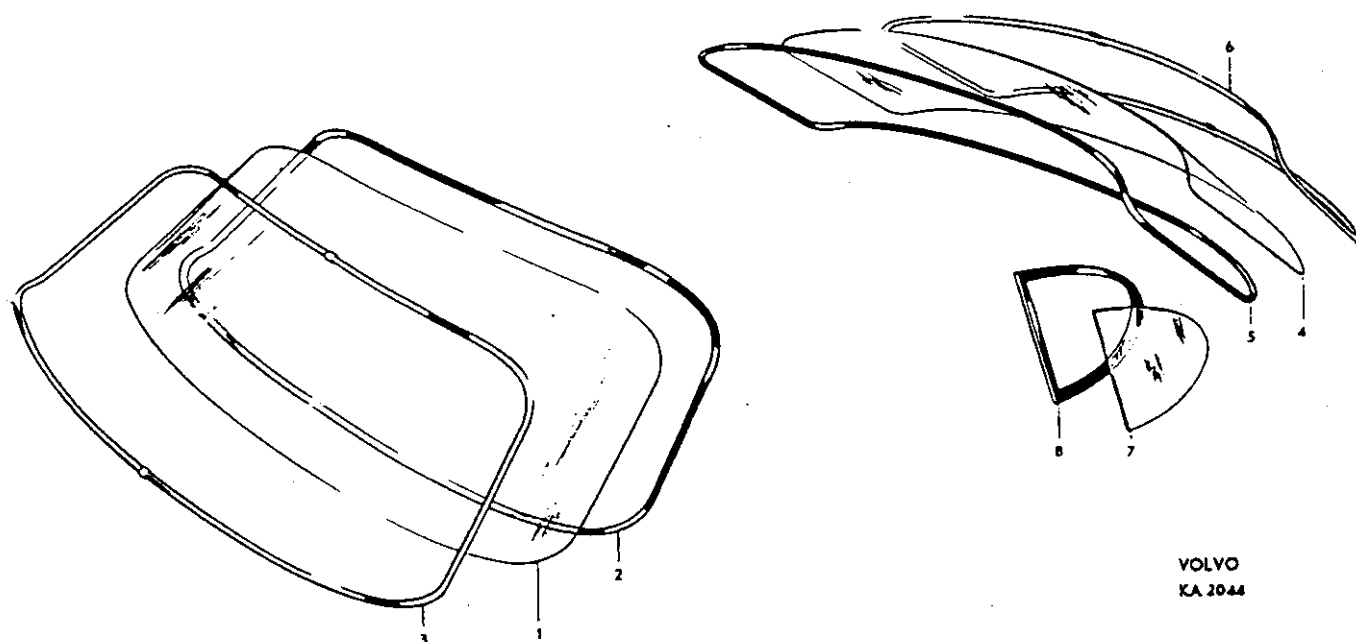
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| Grupp<br>Group |               | 8                         |  | P 180 (B18)                                             |  | VOLVO                                                      |                     |
|----------------|---------------|---------------------------|--|---------------------------------------------------------|--|------------------------------------------------------------|---------------------|
| Sida<br>Page   |               | 30                        |  | Utgåva<br>Issue                                         |  | 6                                                          |                     |
|                |               |                           |  | Låsdetaljer för baklucka,<br>lock för bränslepåfyllning |  | Lock components for luggage compartment<br>Fuel filler cap |                     |
| Sida<br>Page   |               | 30                        |  | Utgåva<br>Issue                                         |  | 6                                                          |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 |  | Description                                             |  | Det. nr<br>Part No.                                        | Anmärkning<br>Notes |
| 1              | 1             | Lås, överdel              |  | Lock, upper section                                     |  | 664253-2                                                   |                     |
| 2              | 2             | Skruv                     |  | Screw                                                   |  | 955655-6                                                   |                     |
| 3              | 2             | Bricka                    |  | Washer                                                  |  | 955894-1                                                   |                     |
| 4              | 2             | Låsbricka                 |  | Lock washer                                             |  | 955949-3                                                   |                     |
| 5              | 1             | Lås, karossdel            |  | Lock, body section                                      |  | 664305-0                                                   |                     |
| 6              | 2             | Skruv                     |  | Screw                                                   |  | 955655-6                                                   |                     |
| 7              | 2             | Bricka                    |  | Washer                                                  |  | 955894-1                                                   |                     |
| 8              | 2             | Låsbricka                 |  | Lock washer                                             |  | 955949-3                                                   |                     |
|                | 1             | Handtag                   |  | Handle                                                  |  | 664737-4                                                   |                     |
| 9              | 1             | . Handtag                 |  | . Handle                                                |  | S. E. S.                                                   |                     |
| 10             | 1             | . Tryckknapp              |  | . Push button                                           |  | 664543-6                                                   |                     |
| 11             | 1             | . Tätningarring           |  | . Seal ring                                             |  | 664533-7                                                   |                     |
| 12             | 1             | . Fjäder                  |  | . Spring                                                |  | 664547-7                                                   |                     |
| 13             | 1             | . Låskolv                 |  | . Lock cylinder                                         |  | 664548-5                                                   |                     |
| 14             | 1             | . Stoppring               |  | . Stop ring                                             |  | 664552-7                                                   |                     |
| 15             | 1             | . Bricka                  |  | . Washer                                                |  | 664553-5                                                   |                     |
| 16             | 1             | . Låsbleck                |  | . Striker plate                                         |  | 664554-3                                                   |                     |
| 17             | 1             | . Packning                |  | . Gasket                                                |  | 664545-1                                                   |                     |
| 18             | 1             | Låscylinder med 2 nycklar |  | Lock cylinder with two keys                             |  | 664734-1                                                   | 1)                  |
| 19             | erf           | Nyckel, ömne              |  | Key, blank                                              |  | 660137-1                                                   |                     |
| 20             | 1             | Låsarm                    |  | Lock arm                                                |  | 664549-3                                                   |                     |
| 21             | 1             | Skruv                     |  | Screw                                                   |  | 664551-9                                                   |                     |
| 22             | 1             | Bricka                    |  | Washer                                                  |  | 664550-1                                                   |                     |
| 23             | 1             | Skruv                     |  | Bolt                                                    |  | 940204-1                                                   |                     |
| 24             | 1             | Bricka                    |  | Washer                                                  |  | 940090-4                                                   |                     |
| 25             | 1             | Låsbricka                 |  | Lock washer                                             |  | 941905-2                                                   |                     |
| 26             | 1             | Påfyllningslock           |  | Filler cap                                              |  | 664287-0                                                   |                     |
| 27             | 1             | . Lock, undre             |  | . Cap, lower                                            |  | 664915-6                                                   |                     |
| 28             | 1             | . Fjäder                  |  | . Spring                                                |  | 664923-0                                                   |                     |
| 29             | 1             | . Bricka                  |  | . Washer                                                |  | 192290-5                                                   | <del>665977</del>   |
| 30             | 1             | . Saxpinne                |  | . Split pin                                             |  | 907819-7                                                   |                     |
| 31             | erf           | Justermedellägg           |  | Shim                                                    |  | 668210-8                                                   |                     |
| 32             | 2             | Skruv                     |  | Screw                                                   |  | 190760-9                                                   |                     |
| 33             | 2             | Bricka                    |  | Washer                                                  |  | 192290-5                                                   | <del>665977</del>   |
| 34             | 2             | Låsbricka                 |  | Lock washer                                             |  | 955946-9                                                   |                     |
| 35             | 1             | Packning                  |  | Gasket                                                  |  |                                                            | Se grupp 2c         |

1. Låscylindersats, bestående av 4 st låscylindrar (dörrar, baklucka, bensinpåfyllning) med 2 st gemensamma nycklar, beställes under det nr 664736-4.  
 Lock cylinder set, consisting of 4 lock cylinders (doors, luggage compartment, fuel filler) with 2 common keys, is ordered under Part No 664736-4.  
 Des jeux de cylindres de serrure, se composant de 4 cylindres (portes, malle arrière, bouchon de réservoir de carburant) avec deux clés identiques, peuvent être commandés sous le numéro de détail 664736-4.  
 Schliesszylindersatz, bestehend aus 4 Schliesszylindern (Türen, Kofferraumdeckel, Kraftstofftankverschluss) mit 2 gemeinsamen Schlüsseln. Bestellungs- und Ersatzteilnummer 664736-4.  
 Juego de cilindros para cerradura, compuesto de 4 cilindros de cerradura (puertas, tapa baúl, llenado de gasolina) con 2 llaves comunes, se solicita bajo el número de detalle 664736-4.

| Grupp<br>Group |               | 8                               |                                   | P 180(B18)                                              |                     | VOLVO                                                           |  |
|----------------|---------------|---------------------------------|-----------------------------------|---------------------------------------------------------|---------------------|-----------------------------------------------------------------|--|
| Sida<br>Page   |               | Utgåva<br>Issue                 |                                   | Låsdetaljer för baklucka,<br>lock för bränslepåfyllning |                     | Lock components for luggage<br>compartment lid, fuel filler cap |  |
| 32             |               | 7                               |                                   |                                                         |                     | Reservdelskatalog<br>Parts catalogue                            |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                       | Description                       | Det. nr<br>Part No.                                     | Anmärkning<br>Notes |                                                                 |  |
|                | 1             | Lås .....                       | Lock .....                        | 664738-2                                                |                     |                                                                 |  |
| 36             | 1             | . Hus .....                     | . Housing .....                   |                                                         | Lagerføres ej       |                                                                 |  |
| 37             | 2             | . Mellanlägg .....              | . Spacer .....                    | 664566-7                                                |                     |                                                                 |  |
| 38             | 1             | . Underdel .....                | . Lower section .....             |                                                         | Lagerføres ej       |                                                                 |  |
| 39             | 1             | . Täckbricka .....              | . Cover washer .....              | 664575-8                                                |                     |                                                                 |  |
| 40             | 1             | . Fjäder .....                  | . Spring .....                    | 664569-1                                                |                     |                                                                 |  |
| 41             | 1             | . Låsbricka .....               | . Lock washer .....               | 664568-3                                                |                     |                                                                 |  |
| 42             | 1             | . Låsmutter .....               | . Lock nut .....                  | 664570-9                                                |                     |                                                                 |  |
| 43             | 1             | Låscylinder med 2 nycklar ..... | Lock cylinder with two keys ..... | 664735-8                                                | 1)                  |                                                                 |  |
| 44             | erf           | Nyckel, ämne .....              | Key, blank .....                  | 660137-1                                                |                     |                                                                 |  |
| 45             | 1             | Låsarm .....                    | Lock arm .....                    | 664572-5                                                |                     |                                                                 |  |
| 46             | 1             | Bricka .....                    | Washer .....                      | 192002-4                                                |                     |                                                                 |  |
| 47             | 1             | Skruv .....                     | Screw .....                       | 664574-1                                                |                     |                                                                 |  |
| 48             | 1             | Låsbricka .....                 | Lock washer .....                 | 11944-6                                                 |                     |                                                                 |  |

1. Låscylindersats, bestående av 4 st låscylindrar (dörrar, baklucka, bensinpåfyllning) med 2 st gemensamma nycklar, beställes under det nr 664736-4.  
 Lock cylinder set, consisting of 4 lock cylinders (doors, luggage compartment, fuel filler) with 2 common keys, is ordered under Part No 664736-4.  
 Des jeux de cylindres de serrure, se composant de 4 cylindres (portes, malle arrière, bouchon de réservoir de carburant) avec deux clés identiques, peuvent être commandés sous le numéro de détail 664736-4.  
 Schliesszylindersatz, bestehend aus 4 Schliesszylindern (Türen, Kofferraumdeckel, Kraftstofftankverschluss) mit 2 gemeinsamen Schlüsseln. Bestellungs- und Ersatzteilnummer 664736-4.  
 Juego de cilindros para cerraduras, compuesto de 4 cilindros de cerradura (puertas, tapa baúl, llenado de gasolina) con 2 llaves comunes, se solicita bajo el número de detalle 664736-4.



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| Grupp<br>Group                      |               | 8                |                        | P 180 (B18)                                      |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
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| Sida<br>Page                        |               | 34               |                        | Utgåva<br>Issue                                  |                     | 11                                            |  |
| Vindruta, bakruta<br>bakre sidoruta |               |                  |                        | Windscreen, rear window,<br>rear quarter windows |                     |                                               |  |
| Pos<br>Fig.                         | Antal<br>Qty. | Benämning        | Description            | Del. nr<br>Part No.                              | Anmärkning<br>Notes |                                               |  |
| 1                                   | 1             | Vindruta         | Windscreen             | 664407-4                                         | 1, 2)               |                                               |  |
|                                     | 1             | Vindruta         | Windscreen             | 673139-2                                         | 1, 3)               |                                               |  |
|                                     | 1             | Vindruta         | Windscreen             | 671891-0                                         | 4)                  |                                               |  |
| 2                                   | 1             | Tättningslist    | Seal moulding          | 664507-1                                         | 5, 6)               |                                               |  |
|                                     | 1             | Tättningslist    | Seal moulding          | 673319-0                                         | 7)                  |                                               |  |
| 3                                   | 1             | Prydnadslist     | Trim moulding          |                                                  | Se sida 42          |                                               |  |
| 4                                   | 1             | Bakruta          | Rear window            | 668049-0                                         | <del>664400</del>   |                                               |  |
|                                     | 1             | Bakruta          | Rear window            | 673683-9                                         | 8) MER              |                                               |  |
| 5                                   | 1             | Tättningslist    | Seal moulding          | 664472-8                                         | 5, 9)               |                                               |  |
|                                     | 1             | Tättningslist    | Seal moulding          | 668373-4                                         | 7)                  |                                               |  |
| 6                                   | 1             | Prydnadslist     | Trim moulding          |                                                  | Se sida 44          |                                               |  |
| 7                                   | 1             | Sidoruta, V      | Rear quarter window, L | 665200-2                                         |                     |                                               |  |
|                                     | 1             | Sidoruta, H      | Rear quarter window, R | 665201-0                                         |                     |                                               |  |
| 8                                   | 1             | Tättningslist, V | Seal moulding, L       | 665202-8                                         |                     |                                               |  |
|                                     | 1             | Tättningslist, H | Seal moulding, R       | 665203-6                                         |                     |                                               |  |

1. Ofärgat glas.  
Clear glass.  
Verre non coloré.  
Klarglas.  
Cristal incoloro.

2. P180 excl P180 USA, CAN,  
P180 USA, CAN, ch -24124.

3. P180 USA, CAN, ch 24125-.

4. Grönt glas.  
Green glass.  
Verre vert.  
Grünes Glas.  
Cristal verde.

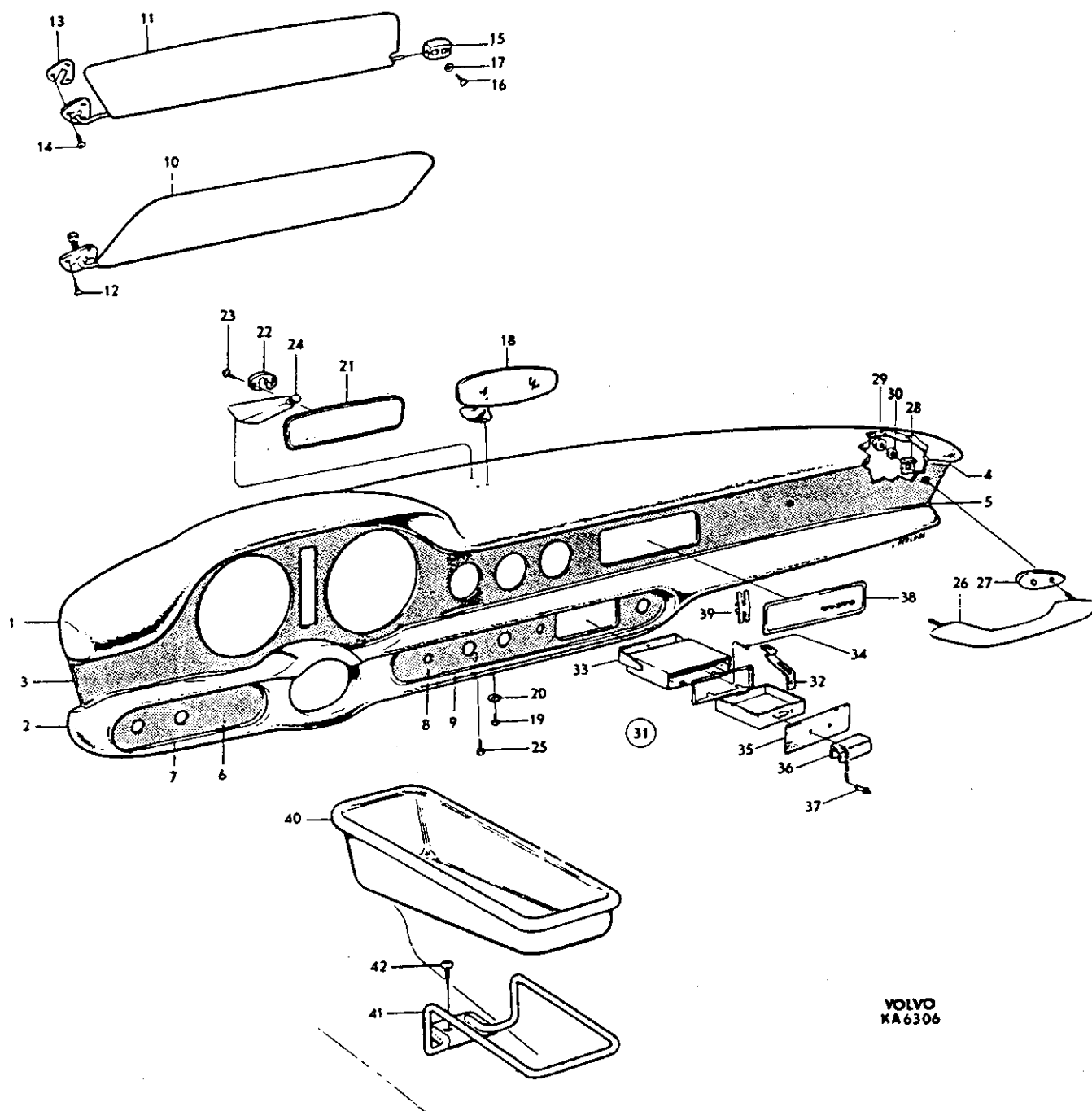
5. Ch -10249.

6. Ers av: 1 st 673319-0, 1 st 669261-0, 1 st 669262-8, 2 st 660151-2.

7. Ch 10250-.

8. Ej standardutrustning. Säljes som tillbehör.  
Optional extra.  
N'est pas équipement standard. Est vendu comme accessoire.  
Nicht serienmässig. Verkauf als Zubehör.  
No forma parte del equipo standard. Se vende como accesorio.

9. Ers av: 1 st 668373-4, 1 st 669328-7, 1 st 669329-5, 2 st 660151-2.



| Grupp<br>Group |               | 8                   |                      | P 180(B18)              |                            | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|---------------------|----------------------|-------------------------|----------------------------|-----------------------------------------------|--|
| Sida<br>Page   |               | 36                  |                      | Utgåva<br>Issue         |                            | 9                                             |  |
|                |               |                     |                      | Diverse inre utrustning |                            | Miscellaneous interior equipment              |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning           | Description          | Det. nr<br>Part No.     | Anmärkning<br>Notes        |                                               |  |
| 1              | 1             | Stoppning, övre     | Upholstery, upper    | 665103-8                | Vst                        |                                               |  |
|                | 1             | Stoppning, övre     | Upholstery, upper    | 665104-6                | Hst                        |                                               |  |
| 2              | 1             | Stoppning, nedre    | Upholstery, lower    | 665101-2                | Vst                        |                                               |  |
|                | 1             | Stoppning, nedre    | Upholstery, lower    | 665102-0                | Hst                        |                                               |  |
| 3              | 1             | Panel, övre         | Panel, upper         | 665432-1                | Vst 1)                     |                                               |  |
|                | 1             | Panel, övre         | Panel, upper         | 665993-2                | Hst                        |                                               |  |
| 4              | 1             | Prydnadslist, övre  | Trim moulding, upper | 665643-3                | Vst                        |                                               |  |
|                | 1             | Prydnadslist, övre  | Trim moulding, upper | 665996-5                | Hst                        |                                               |  |
| 5              | 1             | Prydnadslist, nedre | Trim moulding, lower | 665644-1                | Vst                        |                                               |  |
|                | 1             | Prydnadslist, nedre | Trim moulding, lower | 665997-3                | Hst                        |                                               |  |
| 6              | 1             | Panel, nedre, V     | Panel, lower, L      | 665433-9                | Vst 1-kr ch-25499          |                                               |  |
|                | 1             | Panel, nedre, V     | Panel, lower, L      | 673454-5                | Vst 1-kr ch 25500-         |                                               |  |
|                | 1             | Panel, nedre, V     | Panel, lower, L      | 665433-9                | Vst 2-kr ch-25499          |                                               |  |
|                | 1             | Panel, nedre, V     | Panel, lower, L      | 673371-1                | Vst 2-kr ch 25500-         |                                               |  |
|                | 1             | Panel, nedre, H     | Panel, lower, R      | 665995-7                | Hst                        |                                               |  |
| 7              | 1             | Prydnadslist        | Trim moulding        | 665645-8                |                            |                                               |  |
| 8              | 1             | Panel, nedre, H     | Panel, lower, R      | 668152-2                | Vst, M40                   |                                               |  |
|                | 1             | Panel, nedre, H     | Panel, lower, R      | 665434-7                | Vst, M41                   |                                               |  |
|                | 1             | Panel, nedre, V     | Panel, lower, L      | 668153-0                | Hst, M40                   |                                               |  |
|                | 1             | Panel, nedre, V     | Panel, lower, L      | 665994-0                | Hst, M41                   |                                               |  |
| 9              | 1             | Prydnadslist        | Trim moulding        | 665646-6                |                            |                                               |  |
| 10             | 1             | Solskydd, V         | Sun visor, L         | 668155-5                | Ch -7999 <del>664611</del> |                                               |  |
| 11             | 1             | Solskydd, V         | Sun visor, L         | 673211-9                | Ch 8000- <del>668270</del> |                                               |  |
|                | 1             | Solskydd, H         | Sun visor, R         | 668156-3                | Ch -7999 <del>664612</del> |                                               |  |
|                | 1             | Solskydd, H         | Sun visor, R         | 673212-7                | Ch 8000- <del>668271</del> |                                               |  |
| 12             | 6             | Skruv               | Screw                | 940271-0                | Ch-7999                    |                                               |  |
| 13             | 2             | Mellanlägg          | Spacer               | 670083-5                | Ch 8000-                   |                                               |  |
| 14             | 6             | Skruv               | Screw                | 14893-2                 |                            |                                               |  |
| 15             | 1             | Hållare             | Retainer             | 670014-0                |                            |                                               |  |
| 16             | 2             | Skruv               | Screw                | 955122-7                |                            |                                               |  |
| 17             | 2             | Bricka              | Washer               | 955891-7                |                            |                                               |  |

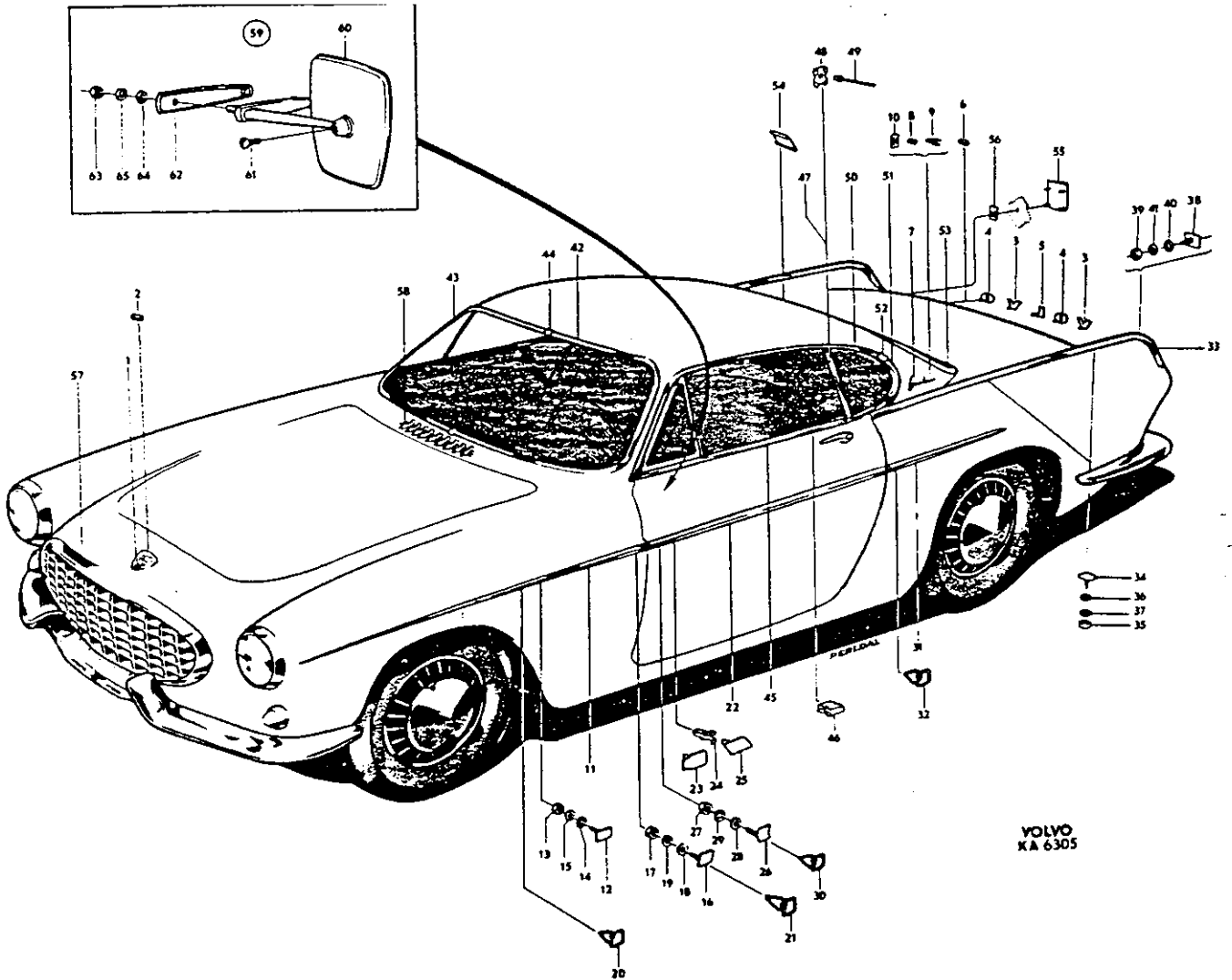
1. För P180 2-kr ch 25500-, borras ytterligare 2 hål i panelen.  
Further two holes must be drilled in the panel for P180 2-kr chassi 25500- .  
Pour P180 à 2 circuits, ch 25500-, percer 2 trous de plus dans la planche de bord.  
Für P180 2-Kreis Fahrgest. 25500-, weitere 2 Löcher im Armaturenbrett ausbohren.  
Para P180, 2 circuitos, Ch. 25500-, se perforan 2 orificios más en el panel.

1. För P180 2-kr ch 25500-, borras ytterligare 2 hål i panelen.  
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 Für P180 2-Kreis Fahrgest. 25500-, weitere 2 Löcher im Armaturenbrett ausbohren.  
 Para P180, 2 circuitos, Ch. 25500-, se perforan 2 orificios más en el panel.

| Grupp<br>Group |               | 8                        |  | P 180 (B18)                  |  | VOLVO                                |                          |
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| Sida<br>Page   |               | 38                       |  | Utgåva<br>Issue              |  | Reservdelskatalog<br>Parts catalogue |                          |
|                |               |                          |  | Diverse inre utrustning      |  | Miscellaneous interior equipment     |                          |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                |  | Description                  |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes      |
| 18             | 1             | Backspegel .....         |  | Rear view mirror .....       |  | 664645-9                             | 1) } Ch-12499 excl 12441 |
| 19             | 3             | Skruv .....              |  | Screw .....                  |  | 940139-9                             |                          |
| 20             | 3             | Låsbricka .....          |  | Lock washer .....            |  | 955946-9                             |                          |
| 21             | 1             | Backspegel .....         |  | Rear view mirror .....       |  | 668299-1                             | } Ch 12500- incl 12441   |
| 22             | 1             | Överfall .....           |  | Cap .....                    |  | 90626-3                              |                          |
| 23             | 2             | Skruv .....              |  | Screw .....                  |  | 956060-8                             |                          |
| 24             | 1             | Hållare .....            |  | Retainer .....               |  | 668296-7                             |                          |
| 25             | 3             | Skruv .....              |  | Screw .....                  |  | 955139-1                             |                          |
| 26             | 1             | Handtag .....            |  | Handle .....                 |  | 668442-7                             |                          |
| 27             | 1             | Bricka, V .....          |  | Washer, L .....              |  | 668438-5                             |                          |
|                | 1             | Bricka, H .....          |  | Washer, R .....              |  | 668437-7                             |                          |
| 28             | 1             | Bricka .....             |  | Washer .....                 |  | 668436-9                             |                          |
| 29             | 2             | Mutter .....             |  | Nut .....                    |  | 955825-5                             |                          |
| 30             | 2             | Fjäderbricka .....       |  | Spring washer .....          |  | 955920-4                             |                          |
|                | 1             | Askkopp .....            |  | Ashtray .....                |  | 665283-8                             | Ch-12275                 |
|                | 1             | Askkopp .....            |  | Ashtray .....                |  | 668402-1                             | Ch 12276-25499           |
|                | 1             | Handtag .....            |  | Fingergrip .....             |  | 665480-0                             | Lagerføres ej            |
|                | 2             | Skruv .....              |  | Screw .....                  |  | 955113-6                             |                          |
|                | 1             | Panel .....              |  | Panel .....                  |  | 665481-8                             |                          |
|                | 1             | Fjäder .....             |  | Spring .....                 |  | 665484-2                             |                          |
|                | 1             | Bygel .....              |  | Brace .....                  |  |                                      |                          |
|                | 1             | Skruv .....              |  | Screw .....                  |  | 192097-4                             |                          |
| 31             | 1             | Askkopp .....            |  | Ashtray .....                |  | 673311-7                             | Ch 25500-                |
| 32             | 1             | Fjäder .....             |  | Spring .....                 |  | 665484-2                             | Lagerføres ej            |
| 33             | 1             | Bygel .....              |  | Brace .....                  |  |                                      |                          |
| 34             | 1             | Skruv .....              |  | Screw .....                  |  | 192090-9                             | Ch 25500-                |
| 35             | 1             | Panel .....              |  | Panel .....                  |  | 665481-8                             |                          |
| 36             | 1             | Handtag .....            |  | Handle .....                 |  | 673202-8                             | Ch 25500-                |
| 37             | 1             | Hålnit .....             |  | Tubular rivet .....          |  | 942668-5                             | Ch 25500-                |
| 38             | 1             | Radiopanel, omålad ..... |  | Radio panel, unpainted ..... |  | 673220-0                             | 66960+                   |
| 39             | 2             | Fästbygel .....          |  | Anchorage brace .....        |  | 665791-0                             | } Ch 21000-              |
| 40             | 1             | Fack .....               |  | Shelf .....                  |  | 672391-0                             |                          |
| 41             | 1             | Bygel .....              |  | Brace .....                  |  | 672392-8                             |                          |
| 42             | 2             | Skruv .....              |  | Screw .....                  |  | 955129-2                             |                          |

673934

1. Ers av: 1 st 668299-1, 1 st 90626-3, 1 st 668296-7, 2 st 956060-8.



VOLVO  
KA 6305

| Grupp<br>Group |               | 8                            |  | P 180(B18)                                        |  | VOLVO                                              |                              |
|----------------|---------------|------------------------------|--|---------------------------------------------------|--|----------------------------------------------------|------------------------------|
| Sida<br>Page   |               | 40                           |  | Utgåva<br>Issue                                   |  | Reservdelskatalog<br>Parts catalogue               |                              |
|                |               |                              |  | Utvändiga prydnadsdetaljer<br>Utvändig backspegel |  | External embellishers<br>External rear view mirror |                              |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                    |  | Description                                       |  | Del. nr<br>Part No.                                | Anmärkning<br>Notes          |
| 1              | 1             | Emblem                       |  | Emblem                                            |  | 664493-4                                           |                              |
| 2              | 3             | Fäste                        |  | Anchorage                                         |  | 665337-2                                           |                              |
| 3              | 2             | Prydnadsbokstav "V"          |  | "V" embellisher                                   |  | 665015-4                                           |                              |
| 4              | 2             | Prydnadsbokstav "O"          |  | "O" embellisher                                   |  | 672783-8                                           | 665016                       |
| 5              | 1             | Prydnadsbokstav "L"          |  | "L" embellisher                                   |  | 665017-0                                           |                              |
| 6              | 10            | Fäste                        |  | Anchorage                                         |  | 192013-1                                           |                              |
| 7              | 2             | Emblem                       |  | Emblem                                            |  | 664617-8                                           |                              |
| 8              | 2             | Fäste                        |  | Anchorage                                         |  | 665337-2                                           |                              |
| 9              | 2             | Fäste                        |  | Anchorage                                         |  | 664621-0                                           | 1)                           |
| 10             | 2             | Spärrbricka                  |  | Lock washer                                       |  | 190384-8                                           |                              |
| 11             | 1             | Prydnadslist, V <i>BKED</i>  |  | Moulding, L                                       |  | 664622-8                                           | 2) <i>209</i>                |
|                | 1             | Prydnadslist, H <i>BKED</i>  |  | Moulding, R                                       |  | 664623-6                                           | 2) <i>✓</i>                  |
|                | 1             | Prydnadslist, V <i>small</i> |  | Moulding, L                                       |  | 671987-6                                           | 3) <i>✓</i>                  |
|                | 1             | Prydnadslist, H <i>small</i> |  | Moulding, R                                       |  | 671988-4                                           | 3) <i>✓</i>                  |
| 12             | 10            | Fäste                        |  | Anchorage                                         |  | 668068-0                                           | 2) <i>ALT. M6</i>            |
| 13             | 10            | Mutter                       |  | Nut                                               |  | 955844-6                                           | 4) NR10-32 UNF-3,3 <i>AL</i> |
|                | 10            | Mutter                       |  | Nut                                               |  | 941478-0                                           | 5) NR10-24 UNC-4 <i>AL</i>   |
| 14             | 10            | Bricka                       |  | Washer                                            |  | 940090-4                                           | <i>ALT. 955892</i>           |
| 15             | 10            | Låsbricka                    |  | Lock washer                                       |  | 955946-9                                           | <i>ALT. 955948</i>           |
| 16             | 1             | Fäste, V                     |  | Anchorage, L                                      |  | 664741-6                                           |                              |
|                | 1             | Fäste, H                     |  | Anchorage, R                                      |  | 664742-4                                           | 2)                           |
| 17             | 2             | Mutter                       |  | Nut                                               |  | 955844-6                                           |                              |
| 18             | 2             | Bricka                       |  | Washer                                            |  | 940090-4                                           |                              |
| 19             | 2             | Låsbricka                    |  | Lock washer                                       |  | 955946-9                                           |                              |
| 20             | 12            | Fäste                        |  | Anchorage                                         |  | 95384-4                                            | 3)                           |
| 21             | 2             | Fäste                        |  | Anchorage                                         |  | 663793-8                                           | 3)                           |
| 22             | 1             | Prydnadslist, V              |  | Moulding, L                                       |  | 664624-4                                           | 2) <i>29</i>                 |
|                | 1             | Prydnadslist, H              |  | Moulding, R                                       |  | 664625-1                                           | 2) <i>29</i>                 |
|                | 1             | Prydnadslist, V              |  | Moulding, L                                       |  | 671981-9                                           | 3) <i>✓</i>                  |
|                | 1             | Prydnadslist, H              |  | Moulding, R                                       |  | 671982-7                                           | 3) <i>✓</i>                  |
| 23             | 8             | Hållöre                      |  | Retainer                                          |  | 664743-2                                           | 2)                           |
| 24             | 8             | Fjäderbussning               |  | Spring bushing                                    |  | 664899-2                                           | 2)                           |
| 25             | 1             | Fäste, V                     |  | Anchorage, L                                      |  | 668125-8                                           | 6)                           |
|                | 1             | Fäste, H                     |  | Anchorage, R                                      |  | 668126-6                                           | 6)                           |
| 26             | 2             | Fäste                        |  | Anchorage                                         |  | 668253-8                                           |                              |
| 27             | 2             | Mutter                       |  | Nut                                               |  | 940092-0                                           |                              |
| 28             | 2             | Bricka                       |  | Washer                                            |  | 940090-4                                           | 7)                           |
| 29             | 2             | Låsbricka                    |  | Lock washer                                       |  | 955946-9                                           |                              |
| 30             | 12            | Fäste                        |  | Anchorage                                         |  | 95384-4                                            | 3)                           |

1. Ch-6177 excl 6142, 6144, 6146, 6148-6152, 6173, 6174.
2. Ch-20999.
3. Ch 21000-.
4. Ch-8615.
5. Ch 8616-20999.
6. Ch-9999 excl 9995.
7. Ch 10000-20999 incl 9995.

| Grupp<br>Group |               | 8                     |                        | P 180(B18)                                        |                        | VOLVO                                              |  |
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| Sida<br>Page   |               | 42                    |                        | Utgåva<br>Issue                                   |                        | 8                                                  |  |
|                |               |                       |                        | Utvändiga prydnadsdetaljer<br>Utvändig backspegel |                        | External embellishers<br>External rear view mirror |  |
|                |               |                       |                        |                                                   |                        | Reservdelskatalog<br>Parts catalogue               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning             | Description            | Det. nr<br>Part No.                               | Anmärkning<br>Notes    |                                                    |  |
| 31             | 1             | Prydnadslist, V ..... | Trim moulding, L ..... | 671989-2                                          | } 2 =<br>} 5 Ch 21000- |                                                    |  |
|                | 1             | Prydnadslist, H ..... | Trim moulding, R ..... | 671990-0                                          |                        |                                                    |  |
| 32             | 6             | Fäste .....           | Anchorage .....        | 95384-4                                           |                        |                                                    |  |
| 33             | 1             | Prydnadslist, V ..... | Trim moulding, L ..... | 669631-4                                          |                        |                                                    |  |
|                | 1             | Prydnadslist, H ..... | Trim moulding, R ..... | 669632-2                                          |                        |                                                    |  |
| 34             | 6             | Fäste, främre .....   | Anchorage, front ..... | 654585-9                                          |                        |                                                    |  |
| 35             | 4             | Mutter .....          | Nut .....              | 940092-0                                          |                        |                                                    |  |
| 36             | 4             | Bricka .....          | Washer .....           | 940090-4                                          |                        |                                                    |  |
| 37             | 4             | Låsbricka .....       | Lock washer .....      | 955946-9                                          |                        |                                                    |  |
| 38             | 4             | Fäste, bakre .....    | Anchorage, rear .....  | 665999-9                                          | 1)                     |                                                    |  |
|                | 4             | Fäste, bakre .....    | Anchorage, rear .....  | 672259-9                                          | 2)                     |                                                    |  |
| 39             | 4             | Mutter .....          | Nut .....              | 955844-6                                          | 1)                     |                                                    |  |
|                | 4             | Mutter .....          | Nut .....              | 940092-0                                          | 2)                     |                                                    |  |
| 40             | 4             | Bricka .....          | Washer .....           | 940090-4                                          |                        |                                                    |  |
| 41             | 4             | Låsbricka .....       | Lock washer .....      | 955946-9                                          |                        |                                                    |  |
| 42             | 1             | Prydnadslist, V ..... | Trim moulding, L ..... | 664413-2                                          | 3)                     |                                                    |  |
|                | 1             | Prydnadslist, V ..... | Trim moulding, L ..... | 669261-0                                          | 4)                     |                                                    |  |
| 43             | 1             | Prydnadslist, H ..... | Trim moulding, R ..... | 664414-0                                          | 3)                     |                                                    |  |
|                | 1             | Prydnadslist, H ..... | Trim moulding, R ..... | 669262-8                                          | 4)                     |                                                    |  |
| 44             | 2             | Skarvstycke .....     | Junction .....         | 664473-6                                          | 3)                     |                                                    |  |
|                | 2             | Skarvstycke .....     | Junction .....         | 660151-2                                          | 4)                     |                                                    |  |
| 45             | 1             | Prydnadslist, V ..... | Trim moulding, L ..... | 668259-5                                          |                        |                                                    |  |
|                | 1             | Prydnadslist, H ..... | Trim moulding, R ..... | 668260-3                                          |                        |                                                    |  |
| 46             | 10            | Fäste .....           | Anchorage .....        | 664872-9                                          |                        |                                                    |  |
| 47             | 1             | Prydnadslist, V ..... | Trim moulding, L ..... | 664632-7                                          |                        |                                                    |  |
|                | 1             | Prydnadslist, H ..... | Trim moulding, R ..... | 664633-5                                          |                        |                                                    |  |
| 48             | 8             | Fäste .....           | Anchorage .....        | 664640-0                                          |                        |                                                    |  |
| 49             | 8             | Nit .....             | Rivet .....            | 664639-2                                          |                        |                                                    |  |
|                |               |                       |                        |                                                   |                        |                                                    |  |

1. Ch-9999 excl 9995.

2. Ch 10000- incl 9995.

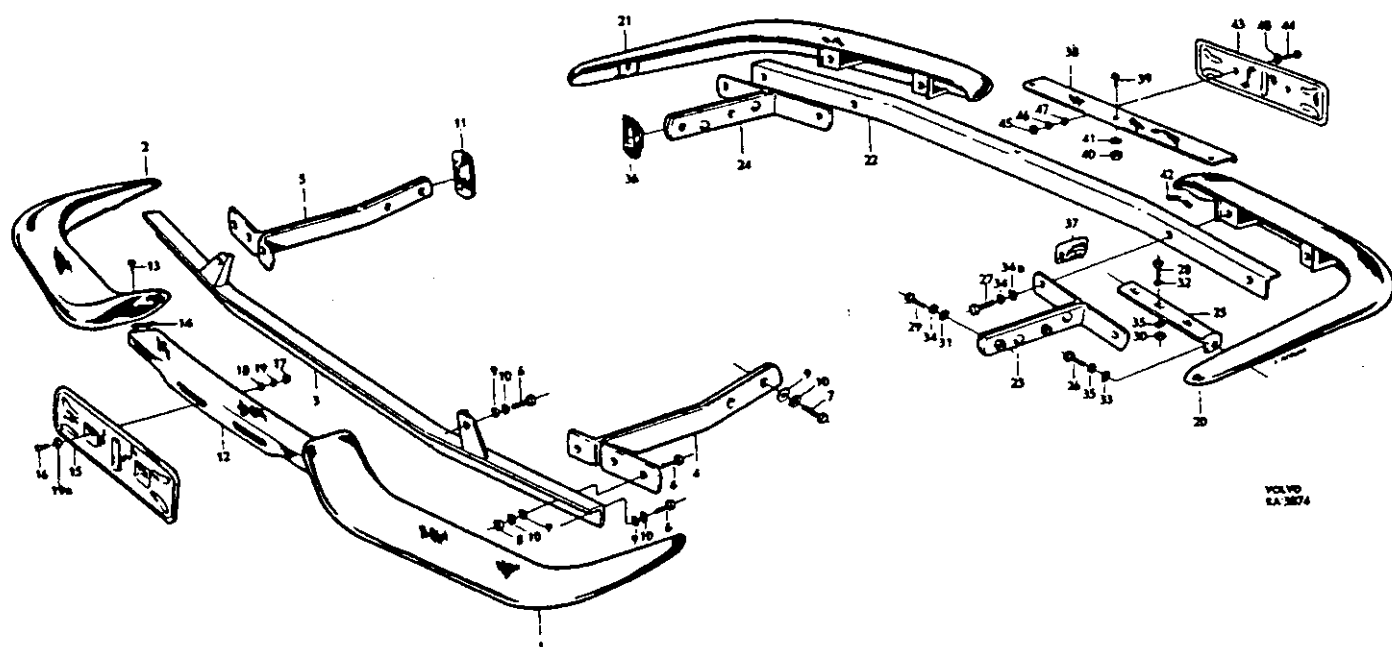
3. Ch-9381 excl 9128, 9247-9255, 9259, 9289, 9290, 9354.

4. Ch 9382- incl 9128, 9247-9255, 9259, 9289, 9290, 9354.

1. Ch-9999 excl 9995.
2. Ch 10000- incl 9995.
3. Ch-9381 excl 9128, 9247-9255, 9259, 9289, 9290, 9354.
4. Ch 9382- incl 9128, 9247-9255, 9259, 9289, 9290, 9354.

| Grupp<br>Group |               | 8                       |  | P 180 (B18)                                       |  | VOLVO                                              |                     |
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| Sida<br>Page   |               | 44                      |  | Utgåva<br>Issue                                   |  | 9                                                  |                     |
|                |               |                         |  | Utvändiga prydnadsdetaljer<br>Utvändig backspegel |  | External embellishers<br>External rear view mirror |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               |  | Description                                       |  | Det. nr<br>Part No.                                | Anmärkning<br>Notes |
| 50             | 1             | Prydnadslist, V .....   |  | Trim moulding, L .....                            |  | 670065-2                                           |                     |
|                | 1             | Prydnadslist, H .....   |  | Trim moulding, R .....                            |  | 670066-0                                           |                     |
| 51             | 1             | Prydnadslist, V .....   |  | Trim moulding, L .....                            |  | 664630-1                                           |                     |
|                | 1             | Prydnadslist, H .....   |  | Trim moulding, R .....                            |  | 664631-9                                           |                     |
| 52             | 2             | Skarvstycke .....       |  | Junction .....                                    |  | 664886-9                                           |                     |
| 53             | 1             | Prydnadslist, V .....   |  | Trim moulding, L .....                            |  | 664405-8                                           | 1)                  |
|                | 1             | Prydnadslist, V .....   |  | Trim moulding, L .....                            |  | 669328-7                                           | 2)                  |
|                | 1             | Prydnadslist, H .....   |  | Trim moulding, R .....                            |  | 664406-6                                           | 1)                  |
|                | 1             | Prydnadslist, H .....   |  | Trim moulding, R .....                            |  | 669329-5                                           | 2)                  |
| 54             | 2             | Skarvstycke .....       |  | Junction .....                                    |  | 664473-6                                           | 1)                  |
|                | 2             | Skarvstycke .....       |  | Junction .....                                    |  | 660151-2                                           | 2)                  |
| 55             | 1             | Emblem "1800S" .....    |  | "1800S" emblem .....                              |  | 670241-9                                           | 3)                  |
| 56             | 4             | Clips .....             |  | Clip .....                                        |  | 192586-6                                           | 3)                  |
| 57             |               | Kylarmaskering .....    |  | Radiator grille .....                             |  |                                                    | Se sida 4           |
| 58             |               | Grill .....             |  | Grille .....                                      |  |                                                    | Se grupp 9          |
| 59             | 1             | Backspegel .....        |  | Rear view mirror .....                            |  | 281497-8                                           | 4)                  |
| 60             | 1             | . Backspegelhuvud ..... |  | . Mirror head .....                               |  | 681610-2                                           |                     |
| 61             | 1             | . Skruv .....           |  | . Screw .....                                     |  | 956313-1                                           |                     |
| 62             | 1             | . Packning .....        |  | . Packing .....                                   |  | 679979-5                                           |                     |
| 63             | 2             | Mutter .....            |  | Nut .....                                         |  | 955781-0                                           | 4)                  |
| 64             | 2             | Bricka .....            |  | Washer .....                                      |  | 960139-4                                           | 4)                  |
| 65             | 2             | Fjäderbricka .....      |  | Spring washer .....                               |  | 955919-6                                           | 4)                  |

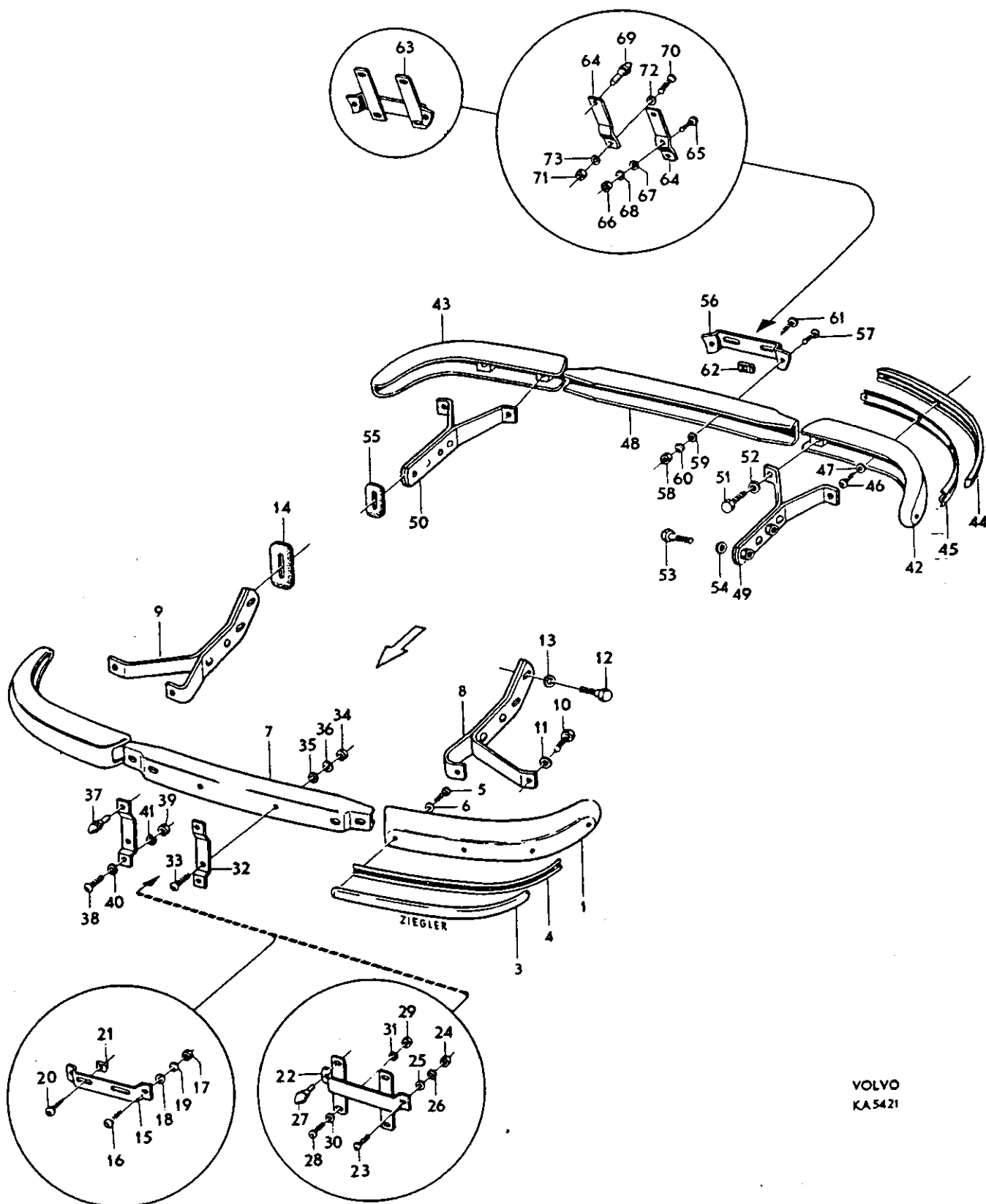
1. Ch-9381 excl 9128, 9247-9255, 9259, 9289, 9290, 9354.
2. Ch 9382- incl 9128, 9247-9255, 9259, 9289, 9290, 9354.
3. Ch 6001-.
4. P180 USA, CAN, ch 25500-.



| Grupp<br>Group |               | P 180 (B18)              |                             |                                      | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|--------------------------|-----------------------------|--------------------------------------|-----------------------------------------------|
| Sida<br>Page   | 46            | Utgåva<br>Issue          | 6                           | Stötfångare<br>Ch - 12499 excl 12441 | Bumpers                                       |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                | Description                 | Det. nr<br>Part No.                  | Anmärkning<br>Notes                           |
| 1              | 1             | Stötfångare, V .....     | Bumper, L .....             | 664654-1                             | USA, CAN<br>Excl USA, CAN                     |
| 2              | 1             | Stötfångare, H .....     | Bumper, R .....             | 664655-8                             |                                               |
| 3              | 1             | Förstärkningsjörn .....  | Reinforcing arm .....       | 664662-8                             |                                               |
| 4              | 1             | Bärjörn, V .....         | Support arm, L .....        | 664668-1                             |                                               |
| 5              | 1             | Bärjörn, H .....         | Support arm, R .....        | 664669-9                             |                                               |
| 6              | 10            | Skruv .....              | Screw .....                 | 940115-9                             |                                               |
| 7              | 4             | Skruv .....              | Screw .....                 | 955535-0                             |                                               |
| 8              | 6             | Mutter .....             | Nut .....                   | 955827-1                             |                                               |
| 9              | 14            | Bricka .....             | Washer .....                | 120097-1                             |                                               |
| 10             | 14            | Fjäderbricka .....       | Spring washer .....         | 940108-4                             |                                               |
| 11             | 2             | Gummiskydd .....         | Rubber protector .....      | 665121-0                             |                                               |
| 12             | 1             | Prydnadsplåt .....       | Embellisher .....           | 665435-4                             |                                               |
| 13             | 2             | Skruv .....              | Screw .....                 | 192073-5                             |                                               |
| 14             | 2             | Tätningslist .....       | Seal moulding .....         | 657133-5                             |                                               |
|                | 1             | Nummerplåtshållare ..... | Number plate retainer ..... | 664878-6                             |                                               |
| 15             | 1             | Nummerplåtshållare ..... | Number plate retainer ..... | 664877-8                             |                                               |
| 16             | 2             | Skruv .....              | Screw .....                 | 955637-4                             |                                               |
| 17             | 2             | Mutter .....             | Nut .....                   | 955846-1                             |                                               |
| 18             | 2             | Bricka .....             | Washer .....                | 192041-2                             |                                               |
| 19             | 2             | Låsbricka .....          | Lock washer .....           | 940155-5                             |                                               |
| 19a            | 2             | Bricka .....             | Washer .....                | 120096-3                             |                                               |
| 20             | 1             | Stötfångare, V .....     | Bumper, L .....             | 664447-0                             |                                               |
| 21             | 1             | Stötfångare, H .....     | Bumper, R .....             | 664448-8                             |                                               |
| 22             | 1             | Förstärkningsjörn .....  | Reinforcing strip .....     | 664461-1                             |                                               |
| 23             | 1             | Bärjörn, V .....         | Support arm, L .....        | 664462-9                             |                                               |
| 24             | 1             | Bärjörn, H .....         | Support arm, R .....        | 664463-7                             |                                               |
| 25             | 2             | Bärjörn .....            | Support arm .....           | 664468-6                             |                                               |

| Grupp<br>Group |               | 8                        |   | P 180 (B18)                 |                       |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|--------------------------|---|-----------------------------|-----------------------|---------------------|-----------------------------------------------|
| Sida<br>Page   | 48            | Utgåva<br>Issue          | 7 | Stötfångare                 | Ch - 12499 excl 12441 | Bumpers             |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                |   | Description                 |                       | Det. nr<br>Part No. | Anmärkning<br>Notes                           |
| 26             | 2             | Skruv .....              |   | Screw .....                 |                       | 955524-4            |                                               |
| 27             | 4             | Skruv .....              |   | Screw .....                 |                       | 940134-0            | 1)                                            |
|                | 4             | Skruv .....              |   | Screw .....                 |                       | 955535-0            | 2)                                            |
| 28             | 6             | Skruv .....              |   | Screw .....                 |                       | 955525-1            |                                               |
| 29             | 4             | Skruv .....              |   | Screw .....                 |                       | 940134-0            | 1)                                            |
|                | 4             | Skruv .....              |   | Screw .....                 |                       | 940115-9            | 2)                                            |
| 30             | 4             | Mutter .....             |   | Nut .....                   |                       | 955826-3            |                                               |
| 31             | 4             | Bricka .....             |   | Washer .....                |                       | 955896-6            | 1)                                            |
|                | 4             | Bricka .....             |   | Washer .....                |                       | 120097-1            | 2)                                            |
| 32             | 10            | Bricka .....             |   | Washer .....                |                       | 955894-1            |                                               |
| 33             | 2             | Bricka .....             |   | Washer .....                |                       | 955894-1            |                                               |
| 34             | 8             | Fjäderbricka .....       |   | Spring washer .....         |                       | 940110-0            | 1)                                            |
|                | 8             | Fjäderbricka .....       |   | Spring washer .....         |                       | 940108-4            | 2)                                            |
| 34a            | 4             | Bricka .....             |   | Washer .....                |                       | 955896-6            | 1)                                            |
|                | 4             | Bricka .....             |   | Washer .....                |                       | 940097-9            | 2)                                            |
| 35             | 8             | Fjäderbricka .....       |   | Spring washer .....         |                       | 955921-2            |                                               |
| 36             | 2             | Gummiskydd .....         |   | Rubber guard .....          |                       | 665124-4            |                                               |
| 37             | 2             | Gummiskydd .....         |   | Rubber guard .....          |                       | 665125-1            |                                               |
| 38             | 1             | Prydnadsplåt .....       |   | Embellisher .....           |                       | 665478-4            |                                               |
| 39             | 3             | Skruv .....              |   | Screw .....                 |                       | 192010-7            |                                               |
| 40             | 3             | Mutter .....             |   | Nut .....                   |                       | 955844-6            |                                               |
| 41             | 3             | Fjäderbricka .....       |   | Spring washer .....         |                       | 955918-8            |                                               |
| 42             | 2             | Tättningslist .....      |   | Seal moulding .....         |                       | 657133-5            |                                               |
|                | 1             | Nummerplåtshållare ..... |   | Number plate retainer ..... |                       | 664879-4            | USA, CAN                                      |
| 43             | 1             | Nummerplåtshållare ..... |   | Number plate retainer ..... |                       | 665619-3            | Excl USA, CAN                                 |
| 44             | 2             | Skruv .....              |   | Screw .....                 |                       | 955637-4            |                                               |
| 45             | 2             | Mutter .....             |   | Nut .....                   |                       | 955846-1            |                                               |
| 46             | 2             | Bricka .....             |   | Washer .....                |                       | 192041-2            |                                               |
| 47             | 2             | Låsbricka .....          |   | Lock washer .....           |                       | 940155-5            |                                               |
| 48             | 2             | Bricka .....             |   | Washer .....                |                       | 120096-3            |                                               |

1. Ch - 9532.
2. Ch 9533-12440, 12442-12499.

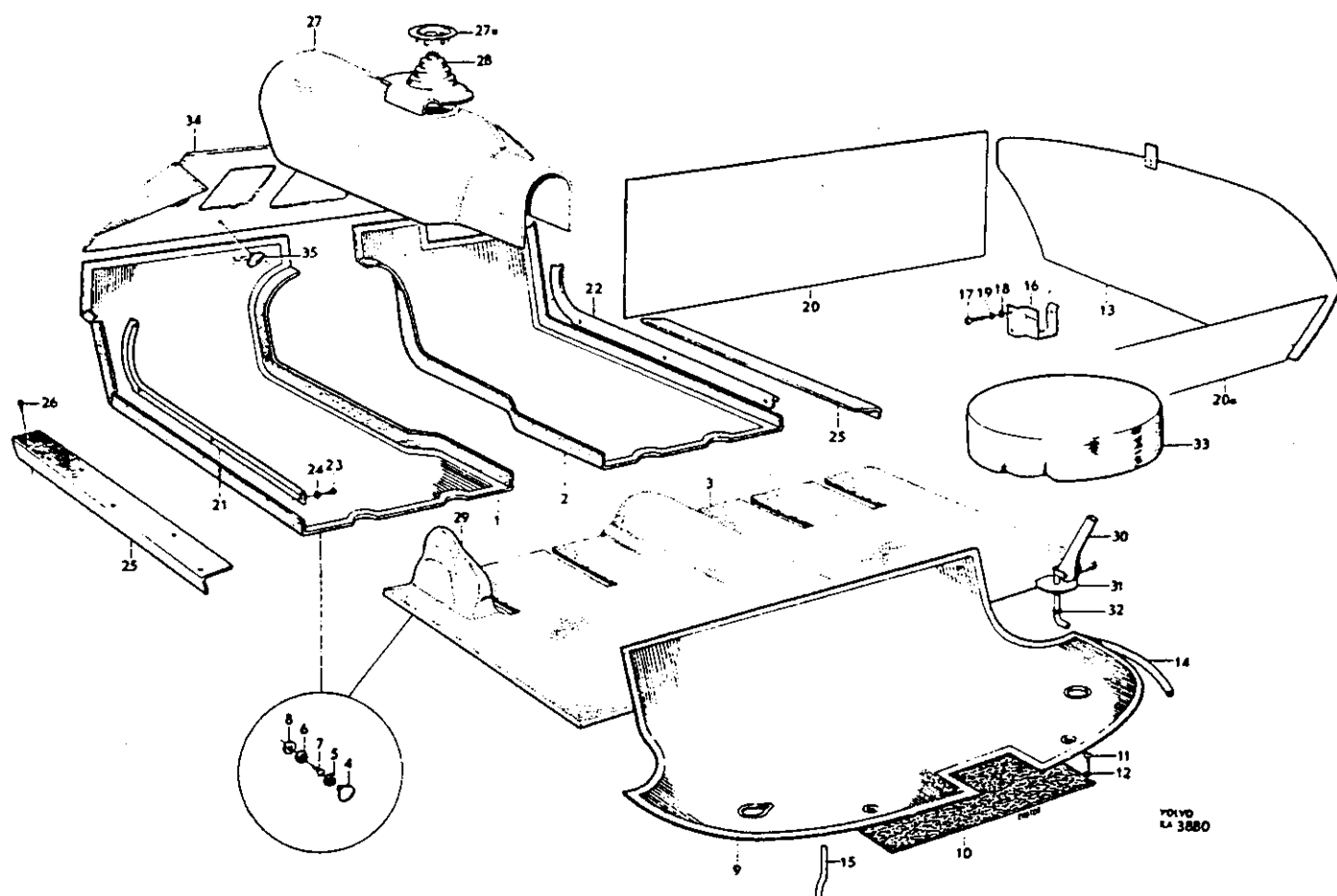


| Grupp<br>Group |               | 8                        |   | P 180 (B18)                 |                      |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue                                                                                                                       |
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| Sida<br>Page   | 50            | Utgåva<br>Issue          | 6 | Stötfångare                 | Ch 12500- incl 12441 | Bumpers             |                                                                                                                                                                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                |   | Description                 |                      | Del. nr<br>Part No. | Anmärkning<br>Notes                                                                                                                                                 |
| 1              | 1             | Stötfångare, V .....     |   | Bumper, L .....             |                      | 668326-2            | <div>668369-</div> <div>Ch-21402</div> <div>Ch 21403-</div> <div>Ch-21402</div> <div>Ch 21403-</div> <div>1)</div> <div>2)</div> <div>3)</div> <div>Ch 21000-</div> |
| 2              | 1             | Stötfångare, H .....     |   | Bumper, R .....             |                      | 668327-0            |                                                                                                                                                                     |
| 3              | 2             | List .....               |   | Moulding .....              |                      | 668311-4            |                                                                                                                                                                     |
| 4              | 2             | Hållare .....            |   | Retainer .....              |                      | 668312-2            |                                                                                                                                                                     |
| 5              | 8             | Skruv .....              |   | Screw .....                 |                      | 941739-5            |                                                                                                                                                                     |
| 6              | 8             | Bricka .....             |   | Washer .....                |                      | 192292-1            |                                                                                                                                                                     |
| 7              | 1             | Mittstycke .....         |   | Centre section .....        |                      | 672312-6            |                                                                                                                                                                     |
| 8              | 1             | Bärjörn, V .....         |   | Support arm, L .....        |                      | 668318-9            |                                                                                                                                                                     |
| 9              | 1             | Bärjörn, H .....         |   | Support arm, R .....        |                      | 668319-7            |                                                                                                                                                                     |
| 10             | 4             | Skruv .....              |   | Screw .....                 |                      | 940115-9            |                                                                                                                                                                     |
|                | 4             | Skruv .....              |   | Screw .....                 |                      | 940114-2            |                                                                                                                                                                     |
| 11             | 4             | Fjädrande bricka .....   |   | Resilient washer .....      |                      | 942336-9            |                                                                                                                                                                     |
|                | 4             | Bricka .....             |   | Washer .....                |                      | 940097-9            |                                                                                                                                                                     |
| 12             | 4             | Skruv .....              |   | Screw .....                 |                      | 955535-0            |                                                                                                                                                                     |
| 13             | 4             | Fjädrande bricka .....   |   | Resilient washer .....      |                      | 942336-9            |                                                                                                                                                                     |
| 14             | 2             | Gummiskydd .....         |   | Rubber guard .....          |                      | 665121-0            |                                                                                                                                                                     |
| 15             | 1             | Nummerplåtshållare ..... |   | Number plate retainer ..... |                      | 668359-3            |                                                                                                                                                                     |
| 16             | 2             | Skruv .....              |   | Bolt .....                  |                      | 950046-3            |                                                                                                                                                                     |
| 17             | 2             | Mutter .....             |   | Nut .....                   |                      | 955825-5            |                                                                                                                                                                     |
| 18             | 2             | Bricka .....             |   | Washer .....                |                      | 955893-3            |                                                                                                                                                                     |
| 19             | 2             | Låsbricka .....          |   | Lock washer .....           |                      | 940155-5            |                                                                                                                                                                     |
| 20             | 2             | Skruv .....              |   | Screw .....                 |                      | 955138-3            |                                                                                                                                                                     |
| 21             | 2             | Fjädermutter .....       |   | Spring nut .....            |                      | 191391-2            |                                                                                                                                                                     |
| 22             | 1             | Nummerplåtshållare ..... |   | Number plate retainer ..... |                      | 668361-9            |                                                                                                                                                                     |
| 23             | 2             | Skruv .....              |   | Bolt .....                  |                      | 950046-3            |                                                                                                                                                                     |
| 24             | 2             | Mutter .....             |   | Nut .....                   |                      | 955825-5            |                                                                                                                                                                     |
| 25             | 2             | Bricka .....             |   | Washer .....                |                      | 955893-3            |                                                                                                                                                                     |
| 26             | 2             | Låsbricka .....          |   | Lock washer .....           |                      | 940155-5            |                                                                                                                                                                     |
| 27             | 2             | Gummipropp .....         |   | Rubber plug .....           |                      | 660545-5            |                                                                                                                                                                     |
| 28             | 2             | Skruv .....              |   | Bolt .....                  |                      | 950045-5            |                                                                                                                                                                     |
| 29             | 2             | Mutter .....             |   | Nut .....                   |                      | 955825-5            |                                                                                                                                                                     |
| 30             | 2             | Bricka .....             |   | Washer .....                |                      | 955893-3            |                                                                                                                                                                     |
| 31             | 2             | Fjäderbricka .....       |   | Spring washer .....         |                      | 955920-4            |                                                                                                                                                                     |
| 32             | 2             | Nummerplåtshållare ..... |   | Number plate retainer ..... |                      | 676848-5            |                                                                                                                                                                     |
| 33             | 2             | Skruv .....              |   | Bolt .....                  |                      | 950046-3            |                                                                                                                                                                     |
| 34             | 2             | Mutter .....             |   | Nut .....                   |                      | 955825-5            |                                                                                                                                                                     |
| 35             | 2             | Bricka .....             |   | Washer .....                |                      | 955893-3            |                                                                                                                                                                     |
| 36             | 2             | Låsbricka .....          |   | Lock washer .....           |                      | 940155-5            |                                                                                                                                                                     |
| 37             | 2             | Gummipropp .....         |   | Rubber plug .....           |                      | 660545-5            |                                                                                                                                                                     |
| 38             | 2             | Skruv .....              |   | Bolt .....                  |                      | 950045-5            |                                                                                                                                                                     |
| 39             | 2             | Mutter .....             |   | Nut .....                   |                      | 955825-5            |                                                                                                                                                                     |
| 40             | 2             | Bricka .....             |   | Washer .....                |                      | 955893-3            |                                                                                                                                                                     |
| 41             | 2             | Fjäderbricka .....       |   | Spring washer .....         |                      | 955920-4            |                                                                                                                                                                     |

1. P180 excl P180 USA, CAN, ch -20999.
2. Ers av 2 st 676848-5.
3. P180 USA, CAN, ch -20999.

| Grupp<br>Group |               | P 180(B18)               |                             |                                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|--------------------------|-----------------------------|-------------------------------------|-----------------------------------------------|
| Sida<br>Page   | 52            | Utgåva<br>Issue          | 7                           | Stötfångare<br>Ch 12500- incl 12441 | Bumpers                                       |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                | Description                 | Del. nr<br>Part No.                 | Anmärkning<br>Notes                           |
| 42             | 1             | Stötfångare, V .....     | Bumper, L .....             | 668327-0                            |                                               |
| 43             | 1             | Stötfångare, H .....     | Bumper, R .....             | 668326-2                            |                                               |
| 44             | 2             | List .....               | Moulding .....              | 668311-4                            |                                               |
| 45             | 2             | Hållare .....            | Retainer .....              | 668312-2                            |                                               |
| 46             | 8             | Skruv .....              | Screw .....                 | 941739-5                            |                                               |
| 47             | 8             | Bricka .....             | Washer .....                | 192292-1                            |                                               |
| 48             | 1             | Mittstycke .....         | Centre section .....        | 672312-6                            | 668309                                        |
| 49             | 1             | Bärjörn, V .....         | Support arm, L .....        | 668324-7                            |                                               |
| 50             | 1             | Bärjörn, H .....         | Support arm, R .....        | 668325-4                            |                                               |
| 51             | 4             | Skruv .....              | Screw .....                 | 940115-9                            | Ch-21402                                      |
|                | 4             | Skruv .....              | Screw .....                 | 940114-2                            | Ch 21403-                                     |
| 52             | 4             | Fjädrande bricka .....   | Resilient washer .....      | 942336-9                            | Ch-21402                                      |
|                | 4             | Bricka .....             | Washer .....                | 940097-9                            | Ch 21403-                                     |
| 53             | 4             | Skruv .....              | Screw .....                 | 955535-0                            |                                               |
| 54             | 4             | Fjädrande bricka .....   | Resilient washer .....      | 942336-9                            |                                               |
| 55             | 2             | Gummiskydd .....         | Rubber guard .....          | 665124-4                            |                                               |
| 56             | 1             | Nummerplåtshållare ..... | Number plate retainer ..... | 668362-7                            |                                               |
| 57             | 2             | Skruv .....              | Bolt .....                  | 950046-3                            |                                               |
| 58             | 2             | Mutter .....             | Nut .....                   | 955825-5                            |                                               |
| 59             | 2             | Bricka .....             | Washer .....                | 955893-3                            | 1)                                            |
| 60             | 2             | Låsbricka .....          | Lock washer .....           | 940155-5                            |                                               |
| 61             | 2             | Skruv .....              | Screw .....                 | 955138-3                            |                                               |
| 62             | 2             | Fjädermutter .....       | Spring nut .....            | 191391-2                            |                                               |
| 63             | 1             | Nummerplåtshållare ..... | Number plate retainer ..... | 668364-3                            | Ch-20999                                      |
| 64             | 2             | Nummerplåtshållare ..... | Number plate retainer ..... | 672322-5                            | Ch 21000-                                     |
| 65             | 2             | Skruv .....              | Bolt .....                  | 950046-3                            |                                               |
| 66             | 2             | Mutter .....             | Nut .....                   | 955825-5                            |                                               |
| 67             | 2             | Bricka .....             | Washer .....                | 955893-3                            |                                               |
| 68             | 2             | Låsbricka .....          | Lock washer .....           | 940155-5                            | 2)                                            |
| 69             | 2             | Gummipropp .....         | Rubber plug .....           | 660545-5                            |                                               |
| 70             | 2             | Skruv .....              | Bolt .....                  | 950045-5                            |                                               |
| 71             | 2             | Mutter .....             | Nut .....                   | 955825-5                            |                                               |
| 72             | 2             | Bricka .....             | Washer .....                | 955893-3                            |                                               |
| 73             | 2             | Fjäderbricka .....       | Spring washer .....         | 955920-4                            |                                               |

1. P180 för Sverige.  
P180 for the Swedish market.  
P180 pour Suède.  
P180 für Schweden.  
P180 para Sueco.
2. P180 utom för Sverige.  
P180 except for the Swedish market.  
P180 sauf Suède.  
P180 ausser für Schweden.  
P180 fuera Sueco.



| Grupp<br>Group |               | 8                |  | P 180 (B18)                                 |  |                     | VOLVO |                                            |  |
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| Sida<br>Page   |               | 54               |  | Utgåva<br>Issue                             |  | 5                   |       | Reservdelskatalog<br>Parts catalogue       |  |
|                |               |                  |  | Mattor, tröskelplåtar<br>reservhjulsmontage |  | Ch- 7999            |       | Mats, sill plates<br>spare wheel mountings |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning        |  | Description                                 |  | Det. nr<br>Part No. |       | Anmärkning<br>Notes                        |  |
| 1              | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 668010-2            |       | Vst ch-6000                                |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | —                   |       | 1) VST ch 6001-7999                        |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 668012-8            |       | Hst ch-6000                                |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 668976-4            |       | Hst 6001-7999                              |  |
| 2              | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 668011-0            |       | Vst ch-6000                                |  |
|                | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 668974-9            |       | Vst ch 6001-7999                           |  |
|                | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 668013-6            |       | Hst ch-6000                                |  |
|                | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 668977-2            |       | Hst ch 6001-7999                           |  |
| 3              | 1             | Matta            |  | Mat                                         |  | 668014-4            |       | Vst ch-6000                                |  |
|                | 1             | Matta            |  | Mat                                         |  | 668975-6            |       | Vst ch 6001-7999                           |  |
|                | 1             | Matta            |  | Mat                                         |  | 668015-1            |       | Hst ch-6000                                |  |
|                | 1             | Matta            |  | Mat                                         |  | 668978-0            |       | Hst ch 6001-7999                           |  |
| 4              | 16            | . Knapp          |  | . Button                                    |  | 94944-6             |       |                                            |  |
| 5              | 16            | . Hållare        |  | . Retainer                                  |  | 94945-3             |       |                                            |  |
| 6              | 16            | Fäste            |  | Anchorage                                   |  | 668036-7            |       |                                            |  |
| 7              | 16            | Skruv            |  | Screw                                       |  | 955155-5            |       |                                            |  |
| 8              | 16            | Bricka           |  | Washer                                      |  |                     |       | 1)                                         |  |
| 9              | 1             | Matta            |  | Mat                                         |  | 665117-8            |       |                                            |  |
| 10             | 1             | Filtplatta       |  | Felt plate                                  |  | 665169-9            |       |                                            |  |
| 11             | 4             | Skruv            |  | Screw                                       |  | 106987-1            |       |                                            |  |
| 12             | 4             | Bricka           |  | Washer                                      |  | 959056-3            |       |                                            |  |
| 13             | 1             | Panel, V         |  | Panel, L                                    |  | 665170-7            |       | 2)                                         |  |
|                | 1             | Panel, H         |  | Panel, R                                    |  | 665171-5            |       | 2)                                         |  |
| 14             | 1             | Tätninglist      |  | Seal moulding                               |  | 665289-5            |       |                                            |  |
| 15             | 500           | Gummislang       |  | Rubber hose                                 |  | 952968-6            |       |                                            |  |
| 16             | 1             | Hållare          |  | Retainer                                    |  |                     |       |                                            |  |
| 17             | 2             | Skruv            |  | Screw                                       |  | 955636-6            |       | Tid utf                                    |  |
| 18             | 2             | Bricka           |  | Washer                                      |  | 955893-3            |       |                                            |  |
| 19             | 2             | Fjäderbricka     |  | Spring washer                               |  | 955920-4            |       |                                            |  |
| 20             | 1             | Panel            |  | Panel                                       |  |                     |       | 1)                                         |  |
| 20a            | 1             | Panel            |  | Panel                                       |  |                     |       | 1)                                         |  |
| 21             | 1             | Tröskelplåt, V   |  | Sill plate, L                               |  | 664609-5            |       |                                            |  |
| 22             | 1             | Tröskelplåt, H   |  | Sill plate, R                               |  | 664610-3            |       |                                            |  |
| 23             | 6             | Skruv            |  | Screw                                       |  | 955157-3            |       |                                            |  |
| 24             | 6             | Bricka           |  | Washer                                      |  | 959056-3            |       |                                            |  |
| 25             | 2             | Tröskelplåt      |  | Sill plate                                  |  | 664709-3            |       |                                            |  |
| 26             | 10            | Skruv            |  | Screw                                       |  | 106938-4            |       |                                            |  |

1. Lagerföres ej.

2. Ers av: 1 st 670288-0, 1 st 670289-8.

1. Lagerföres ej.

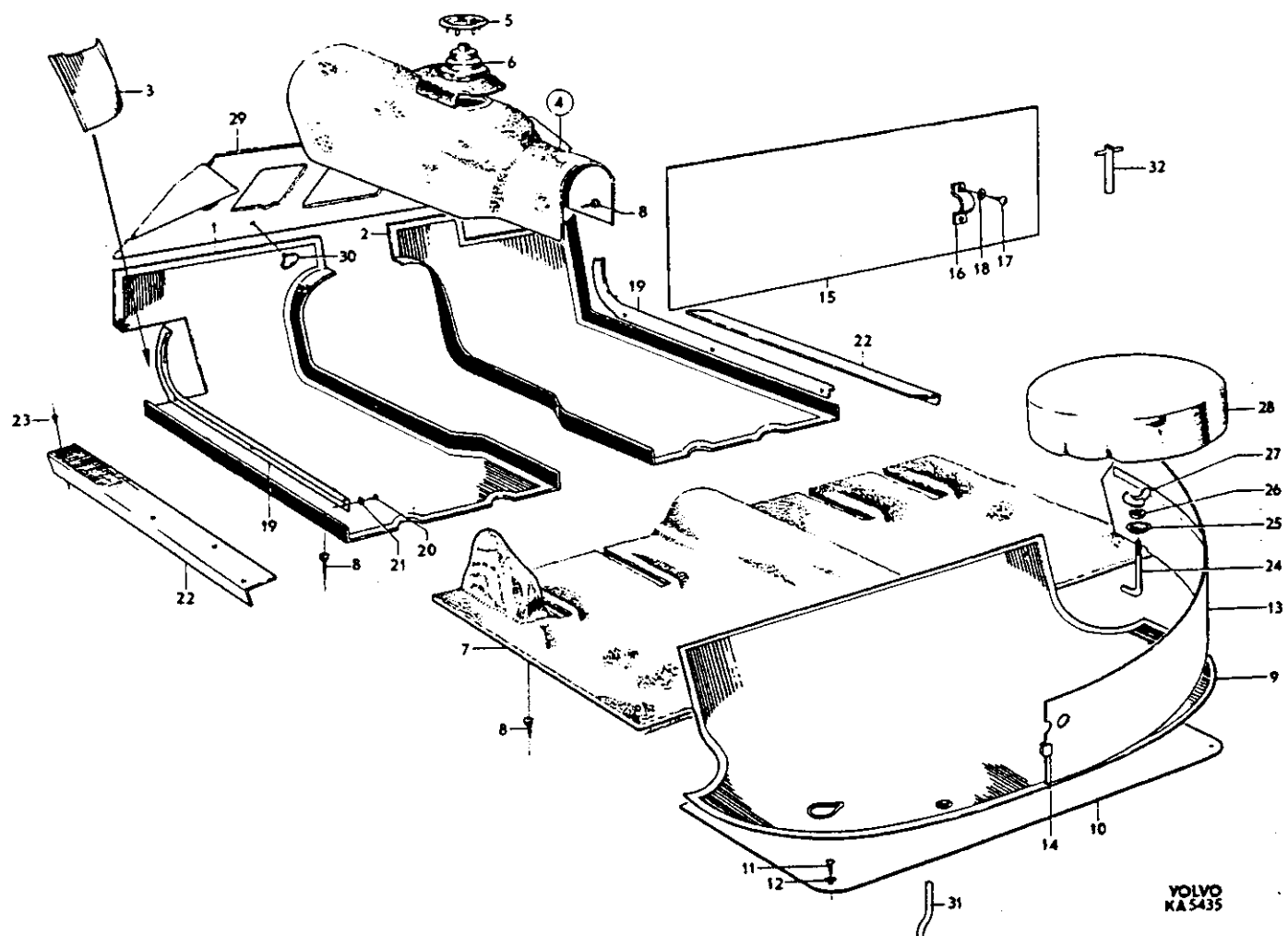
2. Ers av: 1 st 670288-0, 1 st 670289-8.

| Grupp<br>Group |               | 8                   |  | P 180(B18)                                  |  | VOLVO                                      |                       |
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| Sida<br>Page   |               | 56                  |  | Utgåva<br>Issue                             |  | 5                                          |                       |
|                |               |                     |  | Mattor, tröskelplåtar<br>reservhjulsmontage |  | Mats, sill plates<br>spare wheel mountings |                       |
|                |               |                     |  | Ch-7999                                     |  |                                            |                       |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning           |  | Description                                 |  | Det. nr<br>Part No.                        | Anmärkning<br>Notes   |
| 27             | 1             | Matta .....         |  | Mat .....                                   |  | 665655-7                                   | Ch-6000               |
|                | 1             | Matta .....         |  | Mat .....                                   |  |                                            | 1) Ch 6001-7999       |
| 27a            | 1             | Prydnadsring .....  |  | Escutcheon ring .....                       |  | 668130-8                                   |                       |
| 28             |               | Gummikåpa .....     |  | Rubber casing .....                         |  |                                            | Se grupp 4            |
| 29             |               | Kåpa .....          |  | Casing .....                                |  |                                            | Se grupp 5            |
| 30             | 1             | Spännarm .....      |  | Tensioner arm .....                         |  | 664416-5                                   | 2)                    |
| 31             | 1             | Stödplåt .....      |  | Support plate .....                         |  |                                            | 1)                    |
| 32             | 1             | Gummibussning ..... |  | Rubber bushing .....                        |  | 664425-6                                   |                       |
| 33             | 1             | Kåpa .....          |  | Casing .....                                |  | 665116-0                                   |                       |
| 34             | 1             | Matta .....         |  | Mat .....                                   |  | 691587-0                                   | Vst <del>691020</del> |
|                | 1             | Matta .....         |  | Mat .....                                   |  | 691588-8                                   | Hst <del>691021</del> |
| 35             | 2             | Gummipropp .....    |  | Rubber plug .....                           |  | 671261-6                                   |                       |

1. Lagerföres ej

2. Ers av: 1 st 668243-9, 1 st 96634-1, 1 st 82430-0, 1 st 666135-9.

|                                                      |                                              |          |                                            |                   |  |
|------------------------------------------------------|----------------------------------------------|----------|--------------------------------------------|-------------------|--|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180(B18)</b>                            |          |                                            | Grupp 8<br>Group  |  |
|                                                      |                                              |          |                                            | Utgåva 5<br>Issue |  |
|                                                      | Mattor, tröskelplåtar,<br>reservhjulsmontage | Ch 8000- | Mats, sill plates<br>spare wheel mountings |                   |  |

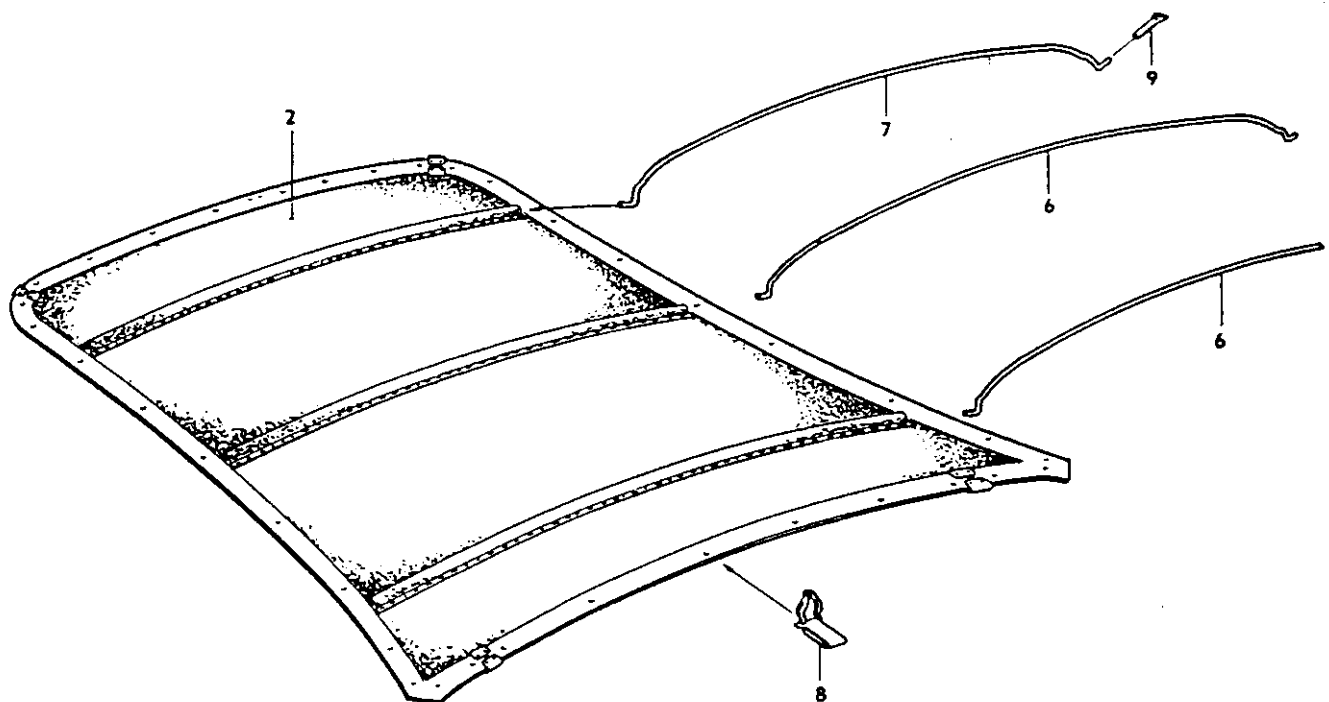
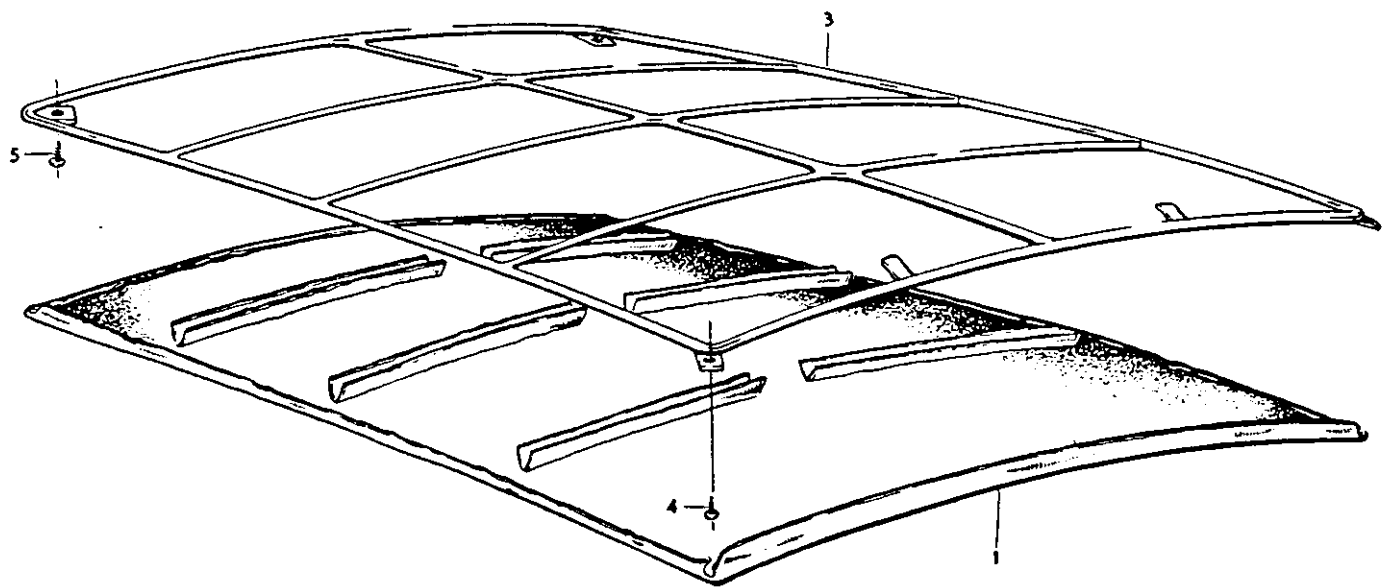


VOLVO  
KA 5435

| Grupp<br>Group |               | 8                |  | P 180 (B18)                                 |  |                     | VOLVO |                                            |  |
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|                |               |                  |  | Mattor, tröskelplåtar<br>reservhjulsmontage |  | Ch 8000-            |       | Mats, sill plates<br>spare wheel mountings |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning        |  | Description                                 |  | Det. nr<br>Part No. |       | Anmärkning<br>Notes                        |  |
| 1              | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 691075-6            |       | 1)                                         |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 691406-3            |       | Komb. 307, 308                             |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 691660-5            |       | Komb. 309, 310                             |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 691078-0            |       | Komb. 317, 318                             |  |
|                | 1             | Matta, främre, V |  | Mat, forward, L                             |  | 691662-1            |       | Komb. 319, 320                             |  |
| 2              | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 691076-4            |       | Komb. 307, 308                             |  |
|                | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 691661-3            |       | Komb. 309, 310                             |  |
|                | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 691079-8            |       | Komb. 317, 318                             |  |
|                | 1             | Matta, främre, H |  | Mat, forward, R                             |  | 691663-9            |       | Komb. 319, 320                             |  |
| 3              | 1             | Matta            |  | Mat                                         |  | 691369-3            |       | Komb. 307, 308                             |  |
|                | 1             | Matta            |  | Mat                                         |  | 691666-2            |       | Komb. 309, 310                             |  |
| 4              | 1             | Matta            |  | Mat                                         |  | 691074-9            |       | Komb. 307, 308, 317, 318                   |  |
|                | 1             | Matta            |  | Mat                                         |  | 691659-7            |       | Komb. 309, 310 319, 320                    |  |
| 5              | 1             | Prydnadsring     |  | Trim ring                                   |  | 668130-8            |       |                                            |  |
| 6              |               | Gummikåpa        |  | Rubber casing                               |  |                     |       | Se grupp 4                                 |  |
|                | 1             | Matta, bakre     |  | Mat, rear                                   |  | 691077-2            |       | Komb. 307, 308                             |  |
|                | 1             | Matta, bakre     |  | Mat, rear                                   |  | 691664-7            |       | Komb. 309, 310                             |  |
|                | 1             | Matta, bakre     |  | Mat, rear                                   |  | 691080-6            |       | Komb. 317, 318                             |  |
|                | 1             | Matta, bakre     |  | Mat, rear                                   |  | 691665-4            |       | Komb. 319, 320                             |  |
| 8              | 21            | Fäste            |  | Anchorage                                   |  | 94942-0             |       |                                            |  |
| 9              | 1             | Matta            |  | Mat                                         |  | 665117-8            |       |                                            |  |
| 10             | 1             | Panel            |  | Panel                                       |  | 664896-8            |       |                                            |  |
| 11             | 4             | Skruv            |  | Screw                                       |  | 955119-3            |       |                                            |  |
| 12             | 4             | Bricka           |  | Washer                                      |  | 955891-7            |       |                                            |  |

1. Vst ch 8000-9994, 9996-9999. Ers av 691406-3.

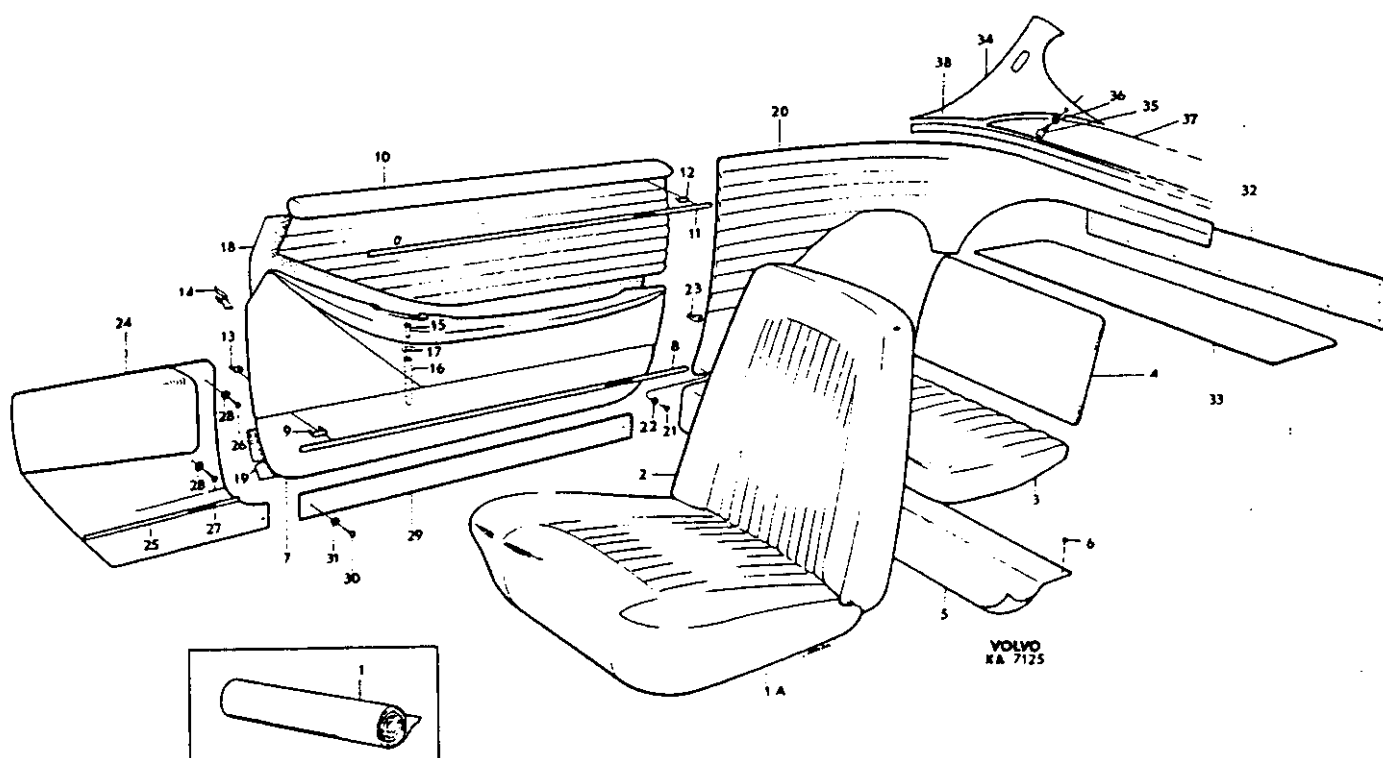
| Grupp<br>Group |               | 8                     |  | P 180(B18)                                   |  | VOLVO               |                                                           |
|----------------|---------------|-----------------------|--|----------------------------------------------|--|---------------------|-----------------------------------------------------------|
| Sida<br>Page   |               | 60                    |  | Utgåva<br>Issue                              |  | 4                   |                                                           |
|                |               |                       |  | Mattor, tröskelplåtar,<br>reservhjulsmontage |  | Ch 8000-            |                                                           |
|                |               |                       |  | Mats, sill plates,<br>spare wheel mountings  |  |                     |                                                           |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning             |  | Description                                  |  | Det. nr<br>Part No. | Anmärkning<br>Notes                                       |
| 13             | 1             | Panel, V .....        |  | Panel, L .....                               |  | 670288-0            | Lagerføres ej                                             |
|                | 1             | Panel, H .....        |  | Panel, R .....                               |  | 670289-8            |                                                           |
| 14             | 2             | Klammer .....         |  | Clamp .....                                  |  | 663035-4            |                                                           |
| 15             | 1             | Panel .....           |  | Panel .....                                  |  |                     |                                                           |
| 16             | 2             | Verktygshållare ..... |  | Tool holder .....                            |  | 668508-5            | Ch-16774<br>Ch 16775-                                     |
| 17             | 2             | Skruv .....           |  | Screw .....                                  |  | 955122-7            |                                                           |
| 18             | 2             | Bricka .....          |  | Washer .....                                 |  | 955891-7            |                                                           |
| 19             | 1             | Tröskelplåt, V .....  |  | Sill plate, L .....                          |  | 664609-5            |                                                           |
|                | 1             | Tröskelplåt, H .....  |  | Sill plate, R .....                          |  | 664610-3            |                                                           |
| 20             | 6             | Skruv .....           |  | Screw .....                                  |  | 955157-3            |                                                           |
| 21             | 6             | Bricka .....          |  | Washer .....                                 |  | 959056-3            |                                                           |
|                | 6             | Skruv .....           |  | Screw .....                                  |  | 192318-4            |                                                           |
| 22             | 2             | Tröskelplåt .....     |  | Sill plate .....                             |  | 664709-3            |                                                           |
| 23             | 10            | Skruv .....           |  | Screw .....                                  |  | 192318-4            |                                                           |
| 24             | 1             | Hökskruv .....        |  | Screw .....                                  |  | 668243-9            | Vst<br>Hst<br>1/4"-28 UNF Tid utf<br>5/16"-18 UNC Sen utf |
| 25             | 1             | Bricka .....          |  | Washer .....                                 |  | 96634-1             |                                                           |
| 26             | 1             | Gummibricka .....     |  | Rubber washer .....                          |  | 82430-0             |                                                           |
| 27             | 1             | Vingmutter .....      |  | Butterfly nut .....                          |  | 666135-9            |                                                           |
| 28             | 1             | Kåpa .....            |  | Casing .....                                 |  | 665116-0            |                                                           |
| 29             | 1             | Matta .....           |  | Mat .....                                    |  | 691587-0            |                                                           |
|                | 1             | Matta .....           |  | Mat .....                                    |  | 691588-8            |                                                           |
| 30             | 2             | Gummipropp .....      |  | Rubber plug .....                            |  | 671261-6            |                                                           |
| 31             | 500           | Plastslang .....      |  | Plastic hose .....                           |  | 941406-1            |                                                           |
| 32             | 1             | Vingmutter .....      |  | Butterfly nut .....                          |  | 192015-6            |                                                           |
|                | 1             | Vingmutter .....      |  | Butterfly nut .....                          |  | 668411-2            |                                                           |



| Grupp<br>Group |               | 8                           |  | P 180(B18)                 |  |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
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|                |               |                             |  | Taktyg                     |  | Headlining          |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   |  | Description                |  | Det. nr<br>Part No. | Anmärkning<br>Notes                           |  |
| 1              | 1             | Taktyg .....                |  | Headlining .....           |  | 665398-4            | Ch-6000                                       |  |
|                | 1             | Taktyg .....                |  | Headlining .....           |  |                     | 1) Ch 6001-7999                               |  |
| 2              | 1             | Taktyg .....                |  | Headlining .....           |  | 692407-0            | Ch 8000- <del>691070</del>                    |  |
| 3              | 1             | Hållare .....               |  | Retainer .....             |  | 665381-0            | Ch-7999                                       |  |
| 4              | 2             | Skruv .....                 |  | Screw .....                |  | 192293-9            |                                               |  |
| 5              | 2             | Skruv .....                 |  | Screw .....                |  | 955149-0            |                                               |  |
| 6              | 2             | Taksprygel nr 1 och 2 ..... |  | Roof bow Nos 1 and 2 ..... |  | 669903-7            | Ch 8000-                                      |  |
| 7              | 1             | Taksprygel nr 3 .....       |  | Roof bow No 3 .....        |  | 669904-5            |                                               |  |
| 8              | 36            | Klammer .....               |  | Clamp .....                |  | 666171-4            |                                               |  |
| 9              | 6             | Gummiskoning .....          |  | Rubber pad .....           |  | 669908-6            |                                               |  |

1. Lagerföres ej

1. Lagerföres ej



| Grupp<br>Group                             |                                        | 8   |     |     |     |     | P 180(B18)                                                                            |                                                                                                   | VOLVO               |                            |  |  |  |                                      |  |
|--------------------------------------------|----------------------------------------|-----|-----|-----|-----|-----|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------|----------------------------|--|--|--|--------------------------------------|--|
| Sida<br>Page                               |                                        | 64  |     |     |     |     | Utgåva<br>Issue                                                                       |                                                                                                   | 4                   |                            |  |  |  |                                      |  |
| Innerklädsel<br>Klädselkombination 301-306 |                                        |     |     |     |     |     | Interior upholstery<br>Upholstery combinations 301-306                                |                                                                                                   |                     |                            |  |  |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.                                | Antal<br>Qty.                          |     |     |     |     |     | Benämning                                                                             | Description                                                                                       | Del. nr<br>Part No. | Anmärkning<br>Notes        |  |  |  |                                      |  |
|                                            | Klädselkombination<br>Upholstery comb. |     |     |     |     |     |                                                                                       |                                                                                                   |                     |                            |  |  |  |                                      |  |
|                                            | 301                                    | 302 | 303 | 304 | 305 | 306 |                                                                                       |                                                                                                   |                     |                            |  |  |  |                                      |  |
| 1                                          | x                                      |     |     |     |     |     | Vävplast, röd .....<br>Chassinummerplåten stämplad<br>301-176                         | Plastic-coated fabric, red ...<br>Chassis number plate<br>stamped 301-176                         | 665594-8            | Metervara                  |  |  |  |                                      |  |
|                                            |                                        | x   |     |     |     |     | Vävplast, vit .....<br>Chassinummerplåten stämplad<br>302-177                         | Plastic-coated fabric, white .<br>Chassis number plate<br>stamped 302-177                         | 665591-4            | Metervara                  |  |  |  |                                      |  |
|                                            |                                        |     | x   |     |     |     | Läder, rött .....<br>Vävplast, röd .....<br>Chassinummerplåten stämplad<br>303-213    | Leather, red .....<br>Plastic-coated fabric, red ...<br>Chassis number plate<br>stamped 303-213   | 665594-8            | Lagerföres ej<br>Metervara |  |  |  |                                      |  |
|                                            |                                        |     |     | x   |     |     | Läder, vitt .....<br>Vävplast, vit .....<br>Chassinummerplåten stämplad<br>304-214    | Leather, white .....<br>Plastic-coated fabric, white .<br>Chassis number plate<br>stamped 304-214 | 665721-7            | Lagerföres ej<br>Metervara |  |  |  |                                      |  |
|                                            |                                        |     |     |     | x   |     | Läder, rött .....<br>Vävplast, röd .....<br>Chassinummerplåten stämplad<br>305-218    | Leather, red .....<br>Plastic-coated fabric, red ...<br>Chassis number plate<br>stamped 305-218   | 665594-8            | Lagerföres ej<br>Metervara |  |  |  |                                      |  |
|                                            |                                        |     |     |     |     | x   | Läder, svart .....<br>Vävplast, svart .....<br>Chassinummerplåten stämplad<br>306-219 | Leather, black .....<br>Plastic-coated fabric, black<br>Chassis number plate<br>stamped 306-219   |                     | Lagerföres ej              |  |  |  |                                      |  |
| 1a                                         |                                        | 2   |     |     |     |     | Klädsel .....                                                                         | Cover .....                                                                                       |                     | 1) -665582-                |  |  |  |                                      |  |
|                                            | 2                                      |     | 2   |     | 2   |     | Klädsel .....                                                                         | Cover .....                                                                                       | 668052-4            |                            |  |  |  |                                      |  |
|                                            |                                        |     |     | 2   |     |     | Klädsel .....                                                                         | Cover .....                                                                                       | 668053-2            |                            |  |  |  |                                      |  |
|                                            |                                        |     |     |     | 2   |     | Klädsel .....                                                                         | Cover .....                                                                                       | 690708-3            |                            |  |  |  |                                      |  |
| 2                                          |                                        | 2   |     |     |     |     | Klädsel .....                                                                         | Cover .....                                                                                       | 665583-1            |                            |  |  |  |                                      |  |
|                                            | 2                                      |     | 2   |     | 2   |     | Klädsel .....                                                                         | Cover .....                                                                                       |                     | 1) -690684                 |  |  |  |                                      |  |
|                                            |                                        |     |     | 2   |     |     | Klädsel .....                                                                         | Cover .....                                                                                       |                     | 1) -668055-                |  |  |  |                                      |  |
|                                            |                                        |     |     |     | 2   |     | Klädsel .....                                                                         | Cover .....                                                                                       | 690709-1            |                            |  |  |  |                                      |  |
| 3                                          |                                        | 2   |     | 2   |     |     | Klädsel .....                                                                         | Cover .....                                                                                       |                     | 1) -665590-                |  |  |  |                                      |  |
|                                            | 2                                      |     | 2   |     | 2   |     | Klädsel .....                                                                         | Cover .....                                                                                       | 690687-9            |                            |  |  |  |                                      |  |
|                                            |                                        |     |     |     | 2   |     | Klädsel .....                                                                         | Cover .....                                                                                       |                     | 1) -690714                 |  |  |  |                                      |  |
| 4                                          | erf                                    |     | erf |     |     |     | Vävplast .....                                                                        | Plastic-coated fabric ...                                                                         | 665594-8            |                            |  |  |  |                                      |  |
|                                            |                                        | erf |     | erf |     |     | Vävplast .....                                                                        | Plastic-coated fabric ...                                                                         | 665591-4            |                            |  |  |  |                                      |  |
|                                            |                                        |     |     |     | erf |     | Vävplast .....                                                                        | Plastic-coated fabric ...                                                                         | 665594-8            |                            |  |  |  |                                      |  |
|                                            |                                        |     |     |     |     | erf | Vävplast .....                                                                        | Plastic-coated fabric ...                                                                         |                     | Lagerföres ej              |  |  |  |                                      |  |

1. Ers av motsvarande klädselmateriel i metervara.  
Replaced by the corresponding material which is sold by length.  
Remplacement de gamiture correspondante en metre.  
Wird durch das jetzige Bezugsmaterial in Meterware ersetzt.  
Sustituye el tapizado correspondiente vendido por metro.

1. Ers av motsvarande klädselmaterial i metervara.  
 Replaced by the corresponding material which is sold by length.  
 Remplacement de garniture correspondante en mètre.  
 Wird durch das jetzige Bezugsmaterial in Meterware ersetzt.  
 Sustituye el tapizado correspondiente vendido por metro.

| Grupp<br>Group |                                        | 8   |     |                 |     |                                            |                           | P 180(B18)                                             |                     | VOLVO                                |  |
|----------------|----------------------------------------|-----|-----|-----------------|-----|--------------------------------------------|---------------------------|--------------------------------------------------------|---------------------|--------------------------------------|--|
| Sida<br>Page   |                                        | 66  |     | Utgåva<br>Issue |     |                                            |                           | 4                                                      |                     | Reservdelskatalog<br>Parts catalogue |  |
|                |                                        |     |     |                 |     | Innerklädsel<br>Klädselkombination 301-306 |                           | Interior upholstery<br>Upholstery combinations 301-306 |                     |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty.                          |     |     |                 |     |                                            | Benämning                 | Description                                            | Del. nr<br>Part No. | Anmärkning<br>Notes                  |  |
|                | Klädselkombination<br>Upholstery comb. |     |     |                 |     |                                            |                           |                                                        |                     |                                      |  |
|                | 301                                    | 302 | 303 | 304             | 305 | 306                                        |                           |                                                        |                     |                                      |  |
| 5              | 1                                      |     | 1   |                 |     |                                            | Klädsel .....             | Cover .....                                            | 665505-4            |                                      |  |
|                |                                        | 1   |     | 1               |     |                                            | Klädsel .....             | Cover .....                                            | 664674-9            |                                      |  |
|                |                                        |     |     |                 |     | 1                                          | Klädsel .....             | Cover .....                                            |                     | 1) -690688                           |  |
|                |                                        |     |     |                 |     | 1                                          | Klädsel .....             | Cover .....                                            |                     | 1) -690716                           |  |
| 6              | 4                                      | 4   | 4   | 4               | 4   | 4                                          | Skruv .....               | Screw .....                                            | 955154-0            |                                      |  |
|                | 1                                      |     | 1   |                 |     |                                            | Dörrpanel, nedre, V ..... | Door panel, lower, L .....                             | 665401-6            |                                      |  |
|                |                                        | 1   |     | 1               |     |                                            | Dörrpanel, nedre, V ..... | Door panel, lower, L .....                             |                     | Lagerföres ej                        |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, nedre, V ..... | Door panel, lower, L .....                             | 690690-3            | 2)                                   |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, nedre, V ..... | Door panel, lower, L .....                             | 690718-2            | 3)                                   |  |
|                | 1                                      | 1   | 1   | 1               | 1   | 1                                          | . Prydnadslist .....      | . Moulding .....                                       | 665418-0            |                                      |  |
|                | 7                                      | 7   | 7   | 7               | 7   | 7                                          | . Fäste .....             | . Anchorage .....                                      | 665421-4            |                                      |  |
| 7              | 1                                      |     | 1   |                 |     |                                            | Dörrpanel, nedre, H ..... | Door panel, lower, R .....                             | 665402-4            |                                      |  |
|                |                                        | 1   |     | 1               |     |                                            | Dörrpanel, nedre, H ..... | Door panel, lower, R .....                             | 665406-5            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, nedre, H ..... | Door panel, lower, R .....                             | 690691-1            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, nedre, H ..... | Door panel, lower, R .....                             | 690719-0            |                                      |  |
| 8              | 1                                      | 1   | 1   | 1               | 1   | 1                                          | . Prydnadslist .....      | . Moulding .....                                       | 665419-8            |                                      |  |
| 9              | 7                                      | 7   | 7   | 7               | 7   | 7                                          | . Fäste .....             | . Anchorage .....                                      | 665421-4            |                                      |  |
|                | 1                                      |     | 1   |                 |     |                                            | Dörrpanel, övre, V .....  | Door panel, upper, L .....                             | 665403-2            |                                      |  |
|                |                                        | 1   |     | 1               |     |                                            | Dörrpanel, övre, V .....  | Door panel, upper, L .....                             | 665407-3            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, övre, V .....  | Door panel, upper, L .....                             | 690692-9            | 4)                                   |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, övre, V .....  | Door panel, upper, L .....                             | 690720-8            | 5)                                   |  |
| 10             | 1                                      |     | 1   |                 |     |                                            | Dörrpanel, övre, H .....  | Door panel, upper, R .....                             | 665404-0            |                                      |  |
|                |                                        | 1   |     | 1               |     |                                            | Dörrpanel, övre, H .....  | Door panel, upper, R .....                             | 665408-1            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, övre, H .....  | Door panel, upper, R .....                             | 690693-7            | 4)                                   |  |
|                |                                        |     |     |                 | 1   |                                            | Dörrpanel, övre, H .....  | Door panel, upper, R .....                             | 690721-6            | 5)                                   |  |
| 11             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | . Prydnadslist .....      | . Moulding .....                                       | 665430-5            |                                      |  |
| 12             | 12                                     | 12  | 12  | 12              | 12  | 12                                         | . Fäste .....             | . Anchorage .....                                      |                     | Lagerföres ej                        |  |
| 13             | 24                                     | 24  | 24  | 24              | 24  | 24                                         | Fäste .....               | Anchorage .....                                        | 665816-5            |                                      |  |
| 14             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Fäste .....               | Anchorage .....                                        | 668017-7            |                                      |  |
| 15             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Dräneringsrör .....       | Drain pipe .....                                       | 667827-0            |                                      |  |
| 16             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Slang .....               | Hose .....                                             | 667826-2            |                                      |  |
| 17             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Spärrbricka .....         | Catch washer .....                                     | 667828-8            |                                      |  |
| 18             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Skyddspapp, större .....  | Liner, large .....                                     | 668986-3            |                                      |  |
| 19             | 6                                      | 6   | 6   | 6               | 6   | 6                                          | Skyddspapp, mindre .....  | Liner, small .....                                     | 668987-1            |                                      |  |
|                | 1                                      |     | 1   |                 |     |                                            | Panel, V .....            | Panel, L .....                                         |                     | 1) -665617-                          |  |
|                |                                        | 1   |     | 1               |     |                                            | Panel, V .....            | Panel, L .....                                         | 665613-6            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Panel, V .....            | Panel, L .....                                         | 690743-0            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Panel, V .....            | Panel, L .....                                         | 690753-9            |                                      |  |
| 20             | 1                                      |     | 1   |                 |     |                                            | Panel, H .....            | Panel, R .....                                         | 665618-5            |                                      |  |
|                |                                        | 1   |     | 1               |     |                                            | Panel, H .....            | Panel, R .....                                         | 665614-4            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Panel, H .....            | Panel, R .....                                         | 690744-8            |                                      |  |
|                |                                        |     |     |                 | 1   |                                            | Panel, H .....            | Panel, R .....                                         | 690754-7            |                                      |  |
| 21             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Skruv .....               | Screw .....                                            | 14892-4             |                                      |  |
| 22             | 2                                      | 2   | 2   | 2               | 2   | 2                                          | Bricka .....              | Washer .....                                           | 959056-3            |                                      |  |
| 23             | 6                                      | 6   | 6   | 6               | 6   | 6                                          | Fäste .....               | Anchorage .....                                        | 665816-5            |                                      |  |

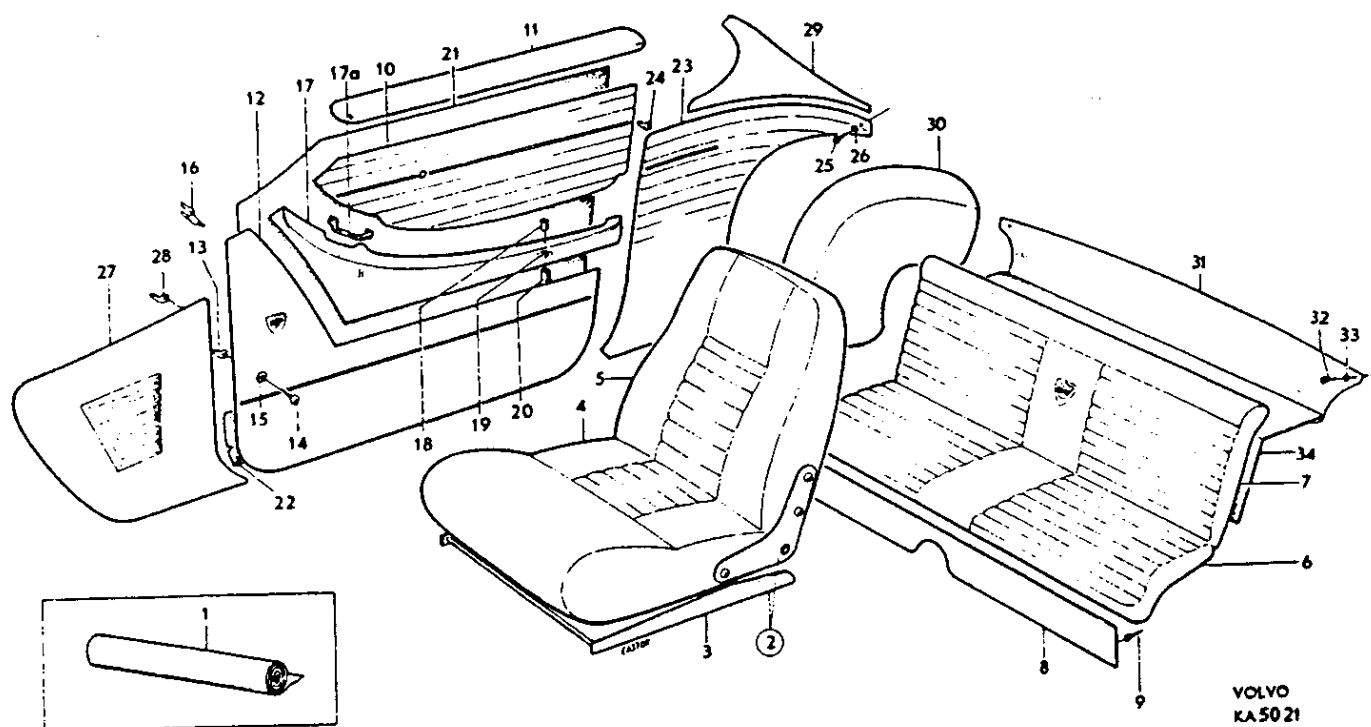
1. Ers av motsvarande klädselmaterial i metervara. Se sida 64.  
Replaced by the corresponding materials sold by length. See page 64.  
Remplacement de garniture correspondante en metre. Voir page 64.  
Wird durch das jetzige Bezugsmaterial in Meterware ersetzt. Siehe Seite 64.  
Sustituye el tapizado correspondiente vendido por metro. Véase pag. 64.

2. Ers av: 1 st 691047-5, 1 st 691048-3.  
3. Ers av: 1 st 691062-4, 1 st 691063-2.  
4. Ers av: 1 st 691045-9, 1 st 691046-7.  
5. Ers av: 1 st 691060-8, 1 st 691061-6.

1. Ers av motsvarande klädselmaterial i metervara. Se sida 64.  
 Replaced by the corresponding materials sold by length. See page 64.  
 Remplacement de garniture correspondante en metre. Voir page 64.  
 Wird durch das jetzige Bezugsmaterial in Meterware ersetzt. Siehe Seite 64.  
 Sustituye el tapizado correspondiente vendido por metro. Véase pag. 64.
2. Ers av: 1 st 691047-5, 1 st 691048-3.  
 3. Ers av: 1 st 691062-4, 1 st 691063-2.  
 4. Ers av: 1 st 691045-9, 1 st 691046-7.  
 5. Ers av: 1 st 691060-8, 1 st 691061-6.

| Grupp<br>Group |                                        | 8   |     |                 |     |           | P 180(B18)           |                                            |                     |                                                       | VOLVO |                                      |  |
|----------------|----------------------------------------|-----|-----|-----------------|-----|-----------|----------------------|--------------------------------------------|---------------------|-------------------------------------------------------|-------|--------------------------------------|--|
| Sida<br>Page   |                                        | 68  |     | Utgåva<br>Issue |     | 4         |                      | Innerklädsel<br>Klädselkombination 301-306 |                     | Interior upholstery<br>Upholstery combination 301-306 |       | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty.                          |     |     |                 |     | Benämning | Description          | Det. nr<br>Part No.                        | Anmärkning<br>Notes |                                                       |       |                                      |  |
|                | Klädselkombination<br>Upholstery comb. |     |     |                 |     |           |                      |                                            |                     |                                                       |       |                                      |  |
|                | 301                                    | 302 | 303 | 304             | 305 | 306       |                      |                                            |                     |                                                       |       |                                      |  |
| 24             | 1                                      |     | 1   |                 |     |           | Torpedpanel, V ..... | Cowl panel, L .....                        |                     | 1) <del>665760</del>                                  |       |                                      |  |
|                |                                        | 1   |     | 1               |     |           | Torpedpanel, V ..... | Cowl panel, L .....                        |                     | 1) <del>664751</del>                                  |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Torpedpanel, V ..... | Cowl panel, L .....                        | 691034-3            | <del>690694</del>                                     |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Torpedpanel, V ..... | Cowl panel, L .....                        | 691049-1            | <del>690722</del>                                     |       |                                      |  |
|                | 1                                      | 1   |     |                 |     |           | Torpedpanel, H ..... | Cowl panel, R .....                        |                     | 1) <del>665761</del>                                  |       |                                      |  |
|                |                                        | 1   |     | 1               |     |           | Torpedpanel, H ..... | Cowl panel, R .....                        | 664752-3            |                                                       |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Torpedpanel, H ..... | Cowl panel, R .....                        | 691035-0            | <del>690695</del>                                     |       |                                      |  |
| 25             |                                        |     |     |                 |     | 1         | Torpedpanel, H ..... | Cowl panel, R .....                        |                     | 1) <del>690723</del>                                  |       |                                      |  |
| 26             | 2                                      | 2   | 2   | 2               | 2   | 2         | . Prydnadslist ..... | . Moulding .....                           |                     | Lagerföres ej                                         |       |                                      |  |
| 27             | 2                                      | 2   | 2   | 2               | 2   | 2         | Skruv, l = 12 .....  | Screw, l = 12 .....                        | 955153-2            |                                                       |       |                                      |  |
| 28             | 8                                      | 8   | 8   | 8               | 8   | 8         | Skruv, l = 19 .....  | Screw, l = 19 .....                        | 955157-3            |                                                       |       |                                      |  |
| 29             | 11                                     | 11  | 11  | 11              | 11  | 11        | Bricka .....         | Washer .....                               | 959056-3            |                                                       |       |                                      |  |
|                | 1                                      |     | 1   |                 | 1   |           | Panel, V .....       | Panel, L .....                             |                     | 1) <del>665747</del>                                  |       |                                      |  |
|                |                                        | 1   |     | 1               |     |           | Panel, V .....       | Panel, L .....                             | 665022-0            |                                                       |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Panel, V .....       | Panel, L .....                             | 690724-0            |                                                       |       |                                      |  |
|                | 1                                      | 1   |     | 1               |     |           | Panel, H .....       | Panel, R .....                             | 665748-0            |                                                       |       |                                      |  |
|                |                                        | 1   |     | 1               |     |           | Panel, H .....       | Panel, R .....                             | 665023-8            |                                                       |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Panel, H .....       | Panel, R .....                             |                     | 1) <del>690725</del>                                  |       |                                      |  |
| 30             | 4                                      | 4   | 4   | 4               | 4   | 4         | Skruv .....          | Screw .....                                | 955153-2            |                                                       |       |                                      |  |
| 31             | 4                                      | 4   | 4   | 4               | 4   | 4         | Bricka .....         | Washer .....                               | 959056-3            | <del>192017</del>                                     |       |                                      |  |
| 32             | 1                                      |     | 1   |                 | 1   |           | Panel .....          | Panel .....                                |                     | 1) <del>665627</del>                                  |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Panel .....          | Panel .....                                |                     | 1) <del>690731</del>                                  |       |                                      |  |
|                | 1                                      | 1   |     | 1               |     |           | Panel .....          | Panel .....                                | 665607-8            |                                                       |       |                                      |  |
| 33             |                                        | 1   |     | 1               |     |           | Panel .....          | Panel .....                                | 665508-8            |                                                       |       |                                      |  |
|                |                                        |     |     |                 |     | 1         | Panel .....          | Panel .....                                |                     | 1) <del>690732</del>                                  |       |                                      |  |
|                | 1                                      | 1   | 1   | 1               |     |           | Panel, V .....       | Panel, L .....                             |                     | 1) Ch -6000 <del>665027</del>                         |       |                                      |  |
|                |                                        | 1   | 1   | 1               | 1   |           | Panel, V .....       | Panel, L .....                             | 690702-6            | Ch 60001-                                             |       |                                      |  |
|                |                                        | 1   | 1   | 1               | 1   |           | Panel, H .....       | Panel, R .....                             |                     | 1) Ch -6000 <del>665028</del>                         |       |                                      |  |
| 34             |                                        | 1   | 1   | 1               | 1   |           | Panel, H .....       | Panel, R .....                             | 690703-4            | Ch 6001-                                              |       |                                      |  |
|                | 4                                      | 4   | 4   | 4               |     |           | Skruv .....          | Screw .....                                | 14892-4             |                                                       |       |                                      |  |
|                | 4                                      | 4   | 4   | 4               |     |           | Bricka .....         | Washer .....                               | 959056-3            | <del>192017</del>                                     |       |                                      |  |
|                | 1                                      | 1   | 1   | 1               |     |           | Hylla .....          | Shelf .....                                | 665767-0            |                                                       |       |                                      |  |
| 35             | 1                                      | 1   | 1   | 1               |     |           | Stoppning .....      | Upholstery .....                           | 665542-7            |                                                       |       |                                      |  |
|                | 1                                      | 1   | 1   | 1               |     |           | . Prydnadslist ..... | . Moulding .....                           | 664765-5            |                                                       |       |                                      |  |

1. Ers av motsvarande klädselmateriel i metervara. Se sida 64.  
 Replaced by the corresponding materials sold by length. See page 64.  
 Remplacement de garniture correspondante en metre. Voir page 64.  
 Wird durch das jetzige Bezugsmateriel in Meterware ersetzt. Siehe Seite 64.  
 Sustituye el tapizado correspondiente vendido por metro. Véase pág. 64.



VOLVO  
KA 5021

| Grupp<br>Group |                                              | 8               |     |     |     |                                    |           | P 180 (B18)      |                                                          |                                                          |          | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|----------------------------------------------|-----------------|-----|-----|-----|------------------------------------|-----------|------------------|----------------------------------------------------------|----------------------------------------------------------|----------|-----------------------------------------------|--|
| Sida<br>Page   | 70                                           | Utgåva<br>Issue |     | 5   |     | Innerklädsel<br>Klädselkombination |           | 307-310, 317-320 |                                                          | Interior upholstery<br>Upholstery combinations           |          |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty.                                |                 |     |     |     |                                    | Benämning | Description      | Det. nr<br>Part No.                                      | Anmärkning<br>Notes                                      |          |                                               |  |
|                | Klädselkombination<br>Upholstery combination |                 |     |     |     |                                    |           |                  |                                                          |                                                          |          |                                               |  |
|                | 307                                          | 308             | 309 | 310 | 317 | 318                                | 319       | 320              |                                                          |                                                          |          |                                               |  |
| 1              | x                                            |                 |     |     |     |                                    |           |                  | Vävplast, röd .....<br>Läder, rött .....                 | Plastic-coated fabric, red<br>Leather, red .....         | 99617-3  | Metervara<br>Lagerföres ej                    |  |
|                |                                              | x               |     |     |     |                                    |           |                  | Chassinummerplåten stämplad<br>307-265 eller 307-500 ... | Chassis number plate stamped<br>307-265 or 307-500 ..... |          |                                               |  |
|                |                                              |                 | x   |     |     |                                    |           |                  | Vävplast, svart .....<br>Läder, svart .....              | Plastic-coated fabric, black<br>Leather, black .....     | 99619-9  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     | x   |     |                                    |           |                  | Chassinummerplåten stämplad<br>308-266 eller 308-501     | Chassis number plate stamped<br>308-266 or 308-501       |          |                                               |  |
|                |                                              |                 |     |     | x   |                                    |           |                  | Vävplast, svart .....<br>Läder, svart .....              | Plastic-coated fabric, black<br>Leather, black .....     | 99619-9  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     |     |     | x                                  |           |                  | Chassinummerplåten stämplad<br>309-522                   | Chassis number plate stamped<br>309-522                  |          |                                               |  |
|                |                                              |                 |     |     |     |                                    | x         |                  | Vävplast, läderfärg .....<br>Läder, läderfärg .....      | Plastic-coated fabric, hide<br>Leather, hide .....       | 99766-8  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     |     |     |                                    |           | x                | Produktskylten stämplad<br>310-557                       | Production plate stamped<br>310-557                      |          |                                               |  |
|                |                                              |                 |     |     |     |                                    |           | x                | Vävplast, röd .....<br>Läder, rött .....                 | Plastic-coated fabric, red<br>Leather, red .....         | 99617-3  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     |     |     |                                    |           |                  | Chassinummerplåten stämplad<br>317-540                   | Chassis number plate stamped<br>317-540                  |          |                                               |  |
|                |                                              |                 |     |     |     |                                    |           | x                | Vävplast, svart .....<br>Läder, svart .....              | Plastic-coated fabric, black<br>Leather, black .....     | 99619-9  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     |     |     |                                    |           |                  | Chassinummerplåten stämplad<br>318-541                   | Chassis number plate stamped<br>318-541                  |          |                                               |  |
|                |                                              |                 |     |     |     |                                    |           | x                | Vävplast, svart .....<br>Läder, svart .....              | Plastic-coated fabric, black<br>Leather, black .....     | 99619-9  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     |     |     |                                    |           |                  | Chassinummerplåten stämplad<br>319-542                   | Chassis number plate stamped<br>319-542                  |          |                                               |  |
|                |                                              |                 |     |     |     |                                    |           | x                | Vävplast, läderfärg .....<br>Läder, läderfärg .....      | Plastic-coated fabric, hide<br>Leather, hide .....       | 99766-8  | Metervara<br>Lagerföres ej                    |  |
|                |                                              |                 |     |     |     |                                    |           |                  | Produktskylten stämplad<br>320-558                       | Production plate stamped<br>320-558                      |          |                                               |  |
| 2              | 1                                            |                 |     |     | 1   |                                    |           |                  | Framstol, V .....                                        | Front seat, L .....                                      | 682495-7 | <del>691400</del>                             |  |
|                |                                              | 1               | 1   |     |     | 1                                  | 1         |                  | Framstol, V .....                                        | Front seat, L .....                                      | 682497-3 | <del>691402</del>                             |  |
|                |                                              |                 |     | 1   |     |                                    |           | 1                | Framstol, V .....                                        | Front seat, L .....                                      | 682499-9 | <del>692190</del>                             |  |
|                |                                              | 1               |     |     | 1   |                                    |           |                  | Framstol, H .....                                        | Front seat, R .....                                      | 682496-5 | <del>691401</del>                             |  |
|                |                                              | 1               | 1   |     |     | 1                                  | 1         |                  | Framstol, H .....                                        | Front seat, R .....                                      | 682498-1 | <del>691403</del>                             |  |
|                |                                              |                 |     | 1   |     |                                    |           | 1                | Framstol, H .....                                        | Front seat, R .....                                      | 682500-4 | <del>692191</del>                             |  |
| 3              | 2                                            |                 |     |     | 2   |                                    |           |                  | . Klädsel .....                                          | . Cover .....                                            | 691036-8 |                                               |  |
|                |                                              | 2               | 2   |     |     | 2                                  | 2         |                  | . Klädsel .....                                          | . Cover .....                                            | 99619-9  | Metervara                                     |  |
|                |                                              |                 | erf |     |     |                                    |           | erf              | . Klädsel .....                                          | . Cover .....                                            | 99766-8  | Metervara                                     |  |
| 4              | 2                                            |                 |     |     | 2   |                                    |           |                  | . Klädsel .....                                          | . Cover .....                                            | 691037-6 |                                               |  |
|                |                                              | 2               | 2   |     |     | 2                                  | 2         |                  | . Klädsel .....                                          | . Cover .....                                            | 691052-5 |                                               |  |
|                |                                              |                 |     | 2   |     |                                    |           | 2                | . Klädsel .....                                          | . Cover .....                                            | 692171-2 |                                               |  |

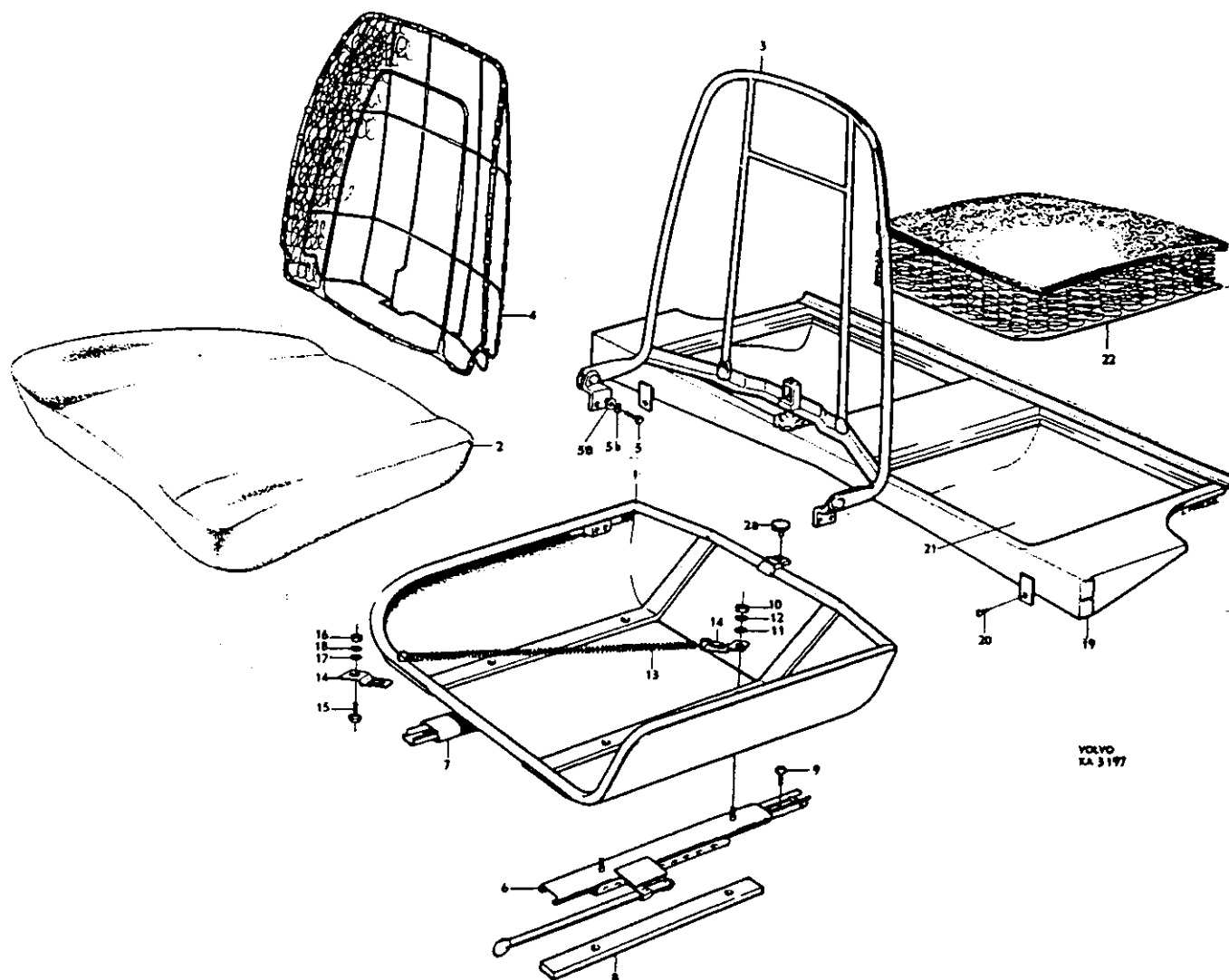
| Grupp<br>Group |    | 8                                            |     |                 |     |     |     |                                    |     | P 180(B18)                   |                                          |                     |                     |  |  |                                               |  |  |  | VOLVO                                |  |
|----------------|----|----------------------------------------------|-----|-----------------|-----|-----|-----|------------------------------------|-----|------------------------------|------------------------------------------|---------------------|---------------------|--|--|-----------------------------------------------|--|--|--|--------------------------------------|--|
| Sida<br>Page   |    | 72                                           |     | Utgåva<br>Issue |     | 6   |     | Innerklädsel<br>Klädselkombination |     |                              |                                          | 307-310, 317-320    |                     |  |  | Interior upholstery<br>Upholstery combination |  |  |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    |    | Antal<br>Qty.                                |     |                 |     |     |     |                                    |     | Benämning                    | Description                              | Det. nr<br>Part No. | Anmärkning<br>Notes |  |  |                                               |  |  |  |                                      |  |
|                |    | Klädselkombination<br>Upholstery combination |     |                 |     |     |     |                                    |     |                              |                                          |                     |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 307                                          | 308 | 309             | 310 | 317 | 318 | 319                                | 320 |                              |                                          |                     |                     |  |  |                                               |  |  |  |                                      |  |
| 5              | 2  |                                              |     |                 |     | 2   |     |                                    |     | . Klädsel .....              | . Cover, .....                           | 691038-4            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 2                                            | 2   |                 |     |     | 2   | 2                                  |     | . Klädsel .....              | . Cover .....                            | 691053-3            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 2               |     |     |     |                                    | 2   | . Klädsel .....              | . Cover .....                            | 692172-0            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     |                 |     |     |     |                                    |     | . Övriga ing. det se sida 78 | . Other pertaining parts,<br>see page 78 |                     |                     |  |  |                                               |  |  |  |                                      |  |
| 6              | 1  |                                              |     |                 |     | 1   |     |                                    |     | Klädsel .....                | Cover .....                              | 691071-5            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            | 1   |                 |     |     | 1   | 1                                  |     | Klädsel .....                | Cover .....                              | 691072-3            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Klädsel .....                | Cover .....                              | 692173-8            |                     |  |  |                                               |  |  |  |                                      |  |
| 7              | 1  |                                              |     |                 |     | 1   |     |                                    |     | Klädsel .....                | Cover .....                              | 691039-2            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            |     |                 |     |     | 1   |                                    |     | Klädsel .....                | Cover .....                              | 691054-1            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              | 1   |                 |     |     |     | 1                                  |     | Klädsel .....                | Cover .....                              | 691656-3            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Klädsel .....                | Cover .....                              | 692174-6            |                     |  |  |                                               |  |  |  |                                      |  |
| 8              | 1  |                                              |     |                 |     | 1   |     |                                    |     | Klädsel .....                | Cover .....                              | 691040-0            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            |     |                 |     |     | 1   |                                    |     | Klädsel .....                | Cover .....                              | 691055-8            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              | 1   |                 |     |     |     | 1                                  |     | Klädsel .....                | Cover .....                              | 691657-1            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Klädsel .....                | Cover .....                              | 692177-9            |                     |  |  |                                               |  |  |  |                                      |  |
| 9              | 4  | 4                                            | 4   | 4               | 4   | 4   | 4   | 4                                  | 4   | Fäste .....                  | Anchorage .....                          | 94942-0             |                     |  |  |                                               |  |  |  |                                      |  |
| 10             | 1  |                                              |     |                 |     |     |     |                                    |     | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 691045-9            | 1)                  |  |  |                                               |  |  |  |                                      |  |
|                | 1  |                                              |     |                 |     |     |     |                                    |     | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 691415-4            | 2)                  |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     |                 |     | 1   |     |                                    |     | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 691415-4            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            |     |                 |     |     |     |                                    |     | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 691060-8            | 1)                  |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            |     |                 |     |     |     |                                    |     | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 691417-0            | 2)                  |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              | 1   |                 |     |     | 1   | 1                                  |     | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 691417-0            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Dörrpanel, övre, V .....     | Door panel, upper, L ...                 | 692178-7            |                     |  |  |                                               |  |  |  |                                      |  |
|                | 1  |                                              |     |                 |     |     |     |                                    |     | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 691046-7            | 1)                  |  |  |                                               |  |  |  |                                      |  |
|                | 1  |                                              |     |                 |     |     |     |                                    |     | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 691416-2            | 2)                  |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     |                 |     | 1   |     |                                    |     | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 691416-2            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            |     |                 |     |     |     |                                    |     | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 691061-6            | 1)                  |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            |     |                 |     |     |     |                                    |     | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 691418-8            | 2)                  |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              | 1   |                 |     |     | 1   | 1                                  |     | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 691418-8            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Dörrpanel, övre, H .....     | Door panel, upper, R ...                 | 692179-5            |                     |  |  |                                               |  |  |  |                                      |  |
| 11             | 1  | 1                                            | 1   | 1               | 1   | 1   | 1   | 1                                  | 1   | Dyna, V .....                | Cushion, L .....                         | 668378-3            |                     |  |  |                                               |  |  |  |                                      |  |
|                | 1  | 1                                            | 1   | 1               | 1   | 1   | 1   | 1                                  | 1   | Dyna, H .....                | Cushion, R .....                         | 668379-1            |                     |  |  |                                               |  |  |  |                                      |  |
| 12             | 1  |                                              |     |                 |     | 1   |     |                                    |     | Dörrpanel, nedre, V ...      | Door panel, lower, L ...                 | 691047-5            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            | 1   |                 |     |     | 1   | 1                                  |     | Dörrpanel, nedre, V ...      | Door panel, lower, L ...                 | 691062-4            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Dörrpanel, nedre, V ...      | Door panel, lower, L ...                 | 692180-3            |                     |  |  |                                               |  |  |  |                                      |  |
|                | 1  |                                              |     |                 |     | 1   |     |                                    |     | Dörrpanel, nedre, H ...      | Door panel, lower, R ...                 | 691048-3            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            | 1   |                 |     |     | 1   | 1                                  |     | Dörrpanel, nedre, H ...      | Door panel, lower, R ...                 | 691063-2            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Dörrpanel, nedre, H ...      | Door panel, lower, R ...                 | 692181-1            |                     |  |  |                                               |  |  |  |                                      |  |
| 13             | 30 | 30                                           | 30  | 30              | 30  | 30  | 30  | 30                                 | 30  | Fäste .....                  | Anchorage .....                          | 95290-3             |                     |  |  |                                               |  |  |  |                                      |  |
| 14             | 4  | 4                                            | 4   | 4               | 4   | 4   | 4   | 4                                  | 4   | Skruv .....                  | Screw .....                              | 955156-5            |                     |  |  |                                               |  |  |  |                                      |  |
| 15             | 4  | 4                                            | 4   | 4               | 4   | 4   | 4   | 4                                  | 4   | Bricka .....                 | Washer .....                             | 959058-9            |                     |  |  |                                               |  |  |  |                                      |  |
| 16             | 2  | 2                                            | 2   | 2               | 2   | 2   | 2   | 2                                  | 2   | Fäste .....                  | Anchorage .....                          | 668017-7            |                     |  |  |                                               |  |  |  |                                      |  |
| 17             | 1  |                                              |     |                 |     | 1   |     |                                    |     | Armstöd, V .....             | Armrest, L .....                         | 691084-8            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    | 1                                            | 1   |                 |     |     | 1   | 1                                  |     | Armstöd, V .....             | Armrest, L .....                         | 665409-9            |                     |  |  |                                               |  |  |  |                                      |  |
|                |    |                                              |     | 1               |     |     |     |                                    | 1   | Armstöd, V .....             | Armrest, L .....                         | 692197-7            |                     |  |  |                                               |  |  |  |                                      |  |

1. Ch-9999 excl 9995.  
2. Ch 10000- incl 9995.

| Grupp<br>Group |                                              | 8   |     | P 180(B18)      |     |     |     |                                    |                    |                  |                     |                                                |  | VOLVO                                |  |
|----------------|----------------------------------------------|-----|-----|-----------------|-----|-----|-----|------------------------------------|--------------------|------------------|---------------------|------------------------------------------------|--|--------------------------------------|--|
| Sida<br>Page   |                                              | 74  |     | Utgåva<br>Issue |     | 3   |     | Innerklädsel<br>Klädselkombination |                    | 307-310, 317-320 |                     | Interior upholstery<br>Upholstery combinations |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty.                                |     |     |                 |     |     |     |                                    | Benämning          | Description      | Det. nr<br>Part No. | Anmärkning<br>Notes                            |  |                                      |  |
|                | Klädselkombination<br>Upholstery combination |     |     |                 |     |     |     |                                    |                    |                  |                     |                                                |  |                                      |  |
|                | 307                                          | 308 | 309 | 310             | 317 | 318 | 319 | 320                                |                    |                  |                     |                                                |  |                                      |  |
| 7              | 1                                            |     |     |                 | 1   |     |     |                                    | Armstöd, H         | Armrest, R       | 691085-5            | } Tid utf                                      |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Armstöd, H         | Armrest, R       | 665410-7            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Armstöd, H         | Armrest, R       | 692198-5            |                                                |  |                                      |  |
| 7a             | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | . Prydnadsbricka   | . Trim washer    | 668277-7            |                                                |  |                                      |  |
| 8              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | . Dräneringsrör    | . Drain tube     | 667827-0            |                                                |  |                                      |  |
| 9              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | . Spärrbricka      | . Lock washer    | 667828-8            |                                                |  |                                      |  |
| 0              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Slang              | Hose             | 667826-2            |                                                |  |                                      |  |
| 1              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Skyddspapp, större | Liner, large     | 668986-3            |                                                |  |                                      |  |
| 2              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Skyddspapp, mindre | Liner, small     | 668987-1            |                                                |  |                                      |  |
| 3              | 1                                            |     |     |                 | 1   |     |     |                                    | Panel, V           | Panel, L         | 691041-8            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Panel, V           | Panel, L         | 691056-6            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Panel, V           | Panel, L         | 692182-9            |                                                |  |                                      |  |
|                | 1                                            |     |     |                 | 1   |     |     |                                    | Panel, H           | Panel, R         | 691042-6            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Panel, H           | Panel, R         | 691057-4            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Panel, H           | Panel, R         | 692183-7            |                                                |  |                                      |  |
| 4              | 18                                           | 18  | 18  | 18              | 18  | 18  | 18  | 18                                 | Fäste              | Anchorage        | 95290-3             |                                                |  |                                      |  |
| 5              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Skruv              | Screw            | 955165-6            |                                                |  |                                      |  |
| 6              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Bricka             | Washer           | 959058-9            |                                                |  |                                      |  |
| 7              | 1                                            |     |     |                 | 1   |     |     |                                    | Torpedpanel, V     | Cowl panel, L    | 691034-3            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Torpedpanel, V     | Cowl panel, L    | 691049-1            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Torpedpanel, V     | Cowl panel, L    | 692186-0            |                                                |  |                                      |  |
|                | 1                                            |     |     |                 | 1   |     |     |                                    | Torpedpanel, H     | Cowl panel, R    | 691035-0            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Torpedpanel, H     | Cowl panel, R    | 691050-9            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Torpedpanel, H     | Cowl panel, R    | 692187-8            |                                                |  |                                      |  |
| 8              | 12                                           | 12  | 12  | 12              | 12  | 12  | 12  | 12                                 | Fäste              | Anchorage        | 95290-3             |                                                |  |                                      |  |
| 9              | 1                                            |     |     |                 | 1   |     |     |                                    | Panel, V           | Panel, L         | 691027-7            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Panel, V           | Panel, L         | 691029-3            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Panel, V           | Panel, L         | 692184-5            |                                                |  |                                      |  |
|                | 1                                            |     |     |                 | 1   |     |     |                                    | Panel, H           | Panel, R         | 691028-5            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Panel, H           | Panel, R         | 691030-1            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Panel, H           | Panel, R         | 692185-2            |                                                |  |                                      |  |
| 0              | 1                                            |     |     |                 | 1   |     |     |                                    | Klädsel, V         | Upholstery, L    | 691043-4            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Klädsel, V         | Upholstery, L    | 691058-2            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Klädsel, V         | Upholstery, L    | 692188-6            |                                                |  |                                      |  |
|                | 1                                            |     |     |                 | 1   |     |     |                                    | Klädsel, H         | Upholstery, R    | 691044-2            |                                                |  |                                      |  |
|                |                                              | 1   | 1   |                 |     |     | 1   | 1                                  | Klädsel, H         | Upholstery, R    | 691059-0            |                                                |  |                                      |  |
|                |                                              |     |     | 1               |     |     |     | 1                                  | Klädsel, H         | Upholstery, R    | 692189-4            |                                                |  |                                      |  |
| 1              | 1                                            | 1   |     |                 | 1   |     |     |                                    | Klädsel,           | Upholstery       | 691066-5            |                                                |  |                                      |  |
|                |                                              |     | 1   | 1               |     |     | 1   | 1                                  | Klädsel            | Upholstery       | 691658-9            |                                                |  |                                      |  |
| 2              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Skruv              | Screw            | 955165-6            |                                                |  |                                      |  |
| 3              | 2                                            | 2   | 2   | 2               | 2   | 2   | 2   | 2                                  | Bricka             | Washer           | 959058-9            |                                                |  |                                      |  |
| 4              |                                              |     |     |                 |     |     |     |                                    | Hylla              | Shelf            |                     |                                                |  |                                      |  |

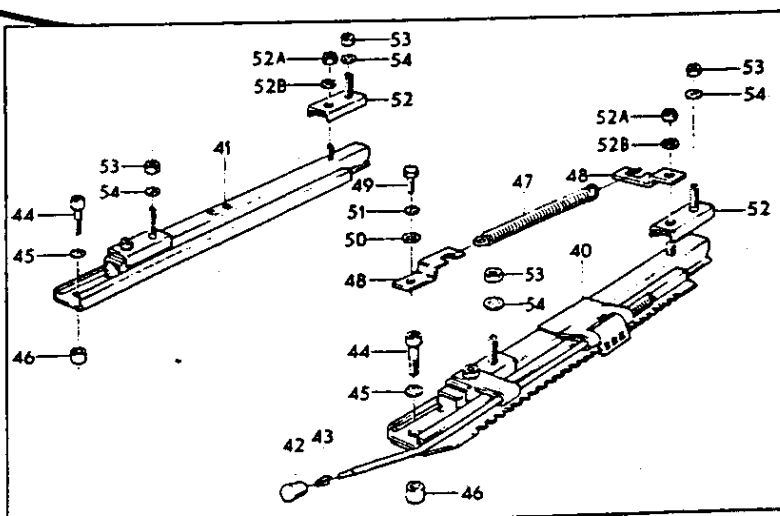
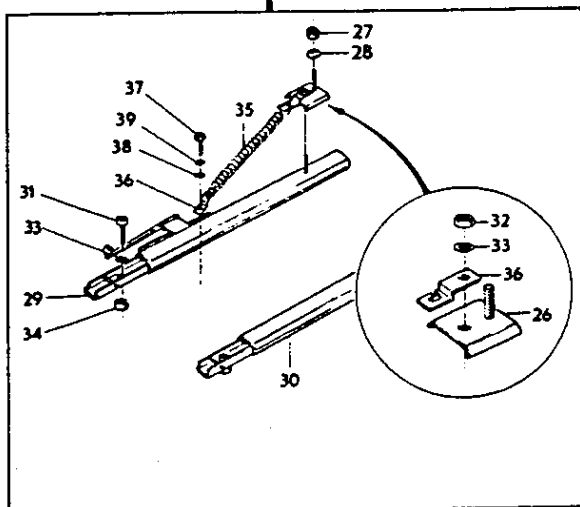
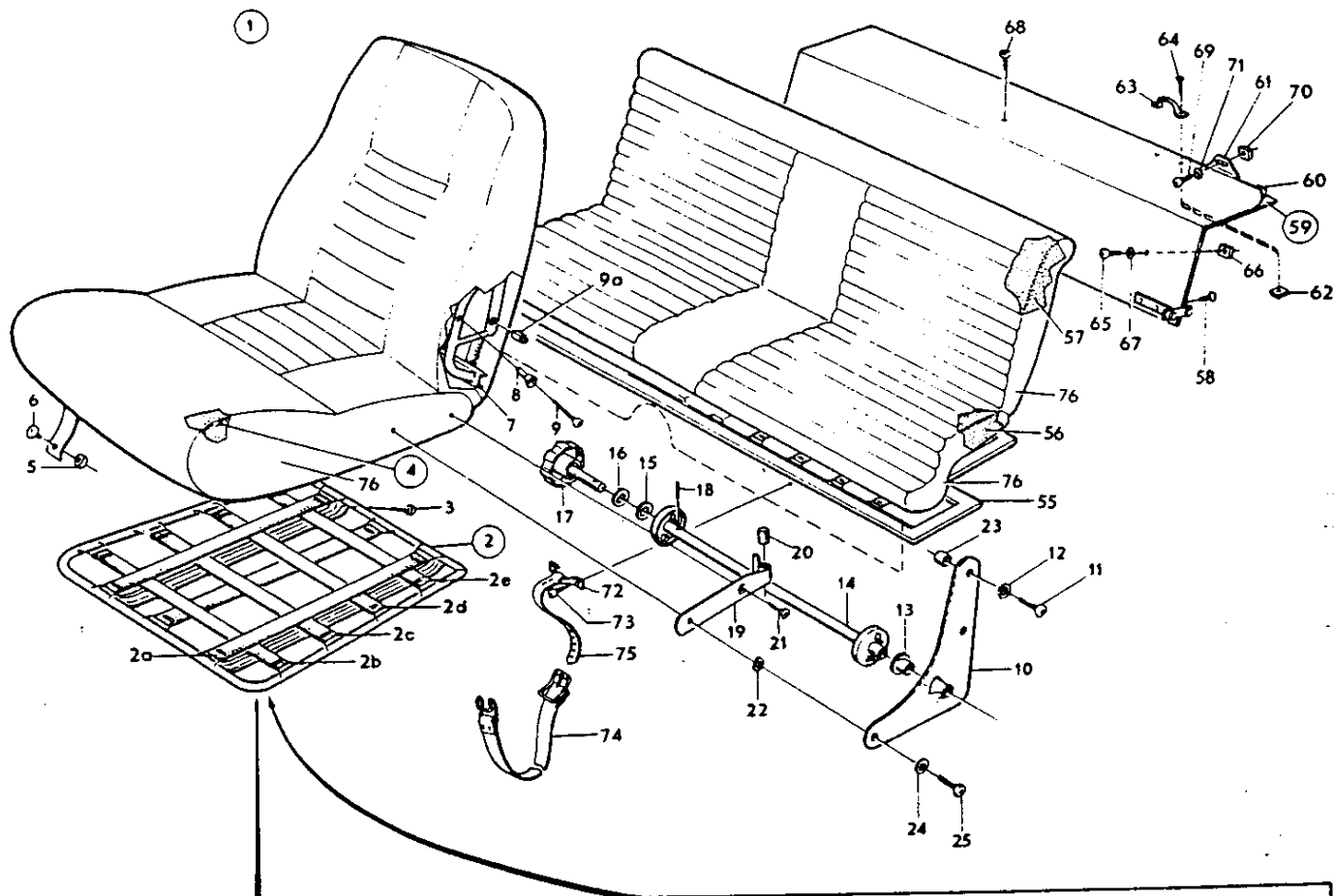
Se sida 80

Se sida 80



VOLVO  
KA 3197

|                |               |                    |  |                        |  |                     |                                               |                                                         |  |  |
|----------------|---------------|--------------------|--|------------------------|--|---------------------|-----------------------------------------------|---------------------------------------------------------|--|--|
| Grupp<br>Group |               | 8                  |  | P 180(B18)             |  |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                                                         |  |  |
| Sida<br>Page   |               | 76                 |  | Utgåva<br>Issue        |  | 5                   |                                               | Framstolar, baksäte<br>Ch- 7999<br>Front and rear seats |  |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning          |  | Description            |  | Del. nr<br>Part No. |                                               | Anmärkning<br>Notes                                     |  |  |
| 1              | 1             | Sitsram, V .....   |  | Seat frame, L .....    |  | 665704-3            |                                               |                                                         |  |  |
|                | 1             | Sitsram, H .....   |  | Seat frame, R .....    |  | 665705-0            |                                               |                                                         |  |  |
| 2              | 2             | Dyna .....         |  | Cushion .....          |  | 665579-9            |                                               |                                                         |  |  |
| 2a             | 2             | Buffert .....      |  | Cushion .....          |  | 82429-2             |                                               |                                                         |  |  |
| 3              | 2             | Ryggram .....      |  | Backrest frame .....   |  |                     |                                               | Lagerföres ej                                           |  |  |
| 4              | 2             | Resårhus .....     |  | Spring housing .....   |  |                     |                                               | Lagerföres ej                                           |  |  |
| 5              | 8             | Skruv .....        |  | Screw .....            |  | 955637-4            |                                               |                                                         |  |  |
| 5a             | 8             | Bricka .....       |  | Washer .....           |  | 955893-3            |                                               |                                                         |  |  |
| 5b             | 8             | Fjäderbricka ..... |  | Spring washer .....    |  | 955920-4            |                                               |                                                         |  |  |
| 6              | 1             | Glidskena, V ..... |  | Adjuster rail, L ..... |  | 670413-4            |                                               |                                                         |  |  |
|                | 1             | Glidskena, H ..... |  | Adjuster rail, R ..... |  | 665304-2            |                                               | <del>665303-</del>                                      |  |  |
| 7              | 2             | Glidskena .....    |  | Adjuster rail .....    |  | 670415-9            |                                               | <del>665305</del>                                       |  |  |
| 8              | 4             | Mellanlägg .....   |  | Spacer .....           |  | 664838-0            |                                               |                                                         |  |  |
| 9              | 8             | Skruv .....        |  | Screw .....            |  | 192095-8            |                                               |                                                         |  |  |
| 10             | 8             | Mutter .....       |  | Nut .....              |  | 955846-1            |                                               |                                                         |  |  |
| 11             | 8             | Bricka .....       |  | Washer .....           |  | 955893-3            |                                               |                                                         |  |  |
| 12             | 8             | Fjäderbricka ..... |  | Spring washer .....    |  | 955920-4            |                                               |                                                         |  |  |
| 13             | 2             | Returfjäder .....  |  | Return spring .....    |  | 665833-0            |                                               |                                                         |  |  |
| 14             | 4             | Fäste .....        |  | Anchorage .....        |  | 665832-2            |                                               |                                                         |  |  |
| 15             | 2             | Skruv .....        |  | Screw .....            |  | 955636-6            |                                               |                                                         |  |  |
| 16             | 2             | Mutter .....       |  | Nut .....              |  | 955846-1            |                                               |                                                         |  |  |
| 17             | 2             | Bricka .....       |  | Washer .....           |  | 955893-3            |                                               |                                                         |  |  |
| 18             | 2             | Fjäderbricka ..... |  | Spring washer .....    |  | 955920-4            |                                               |                                                         |  |  |
| 19             | 1             | Sitsram .....      |  | Seat frame .....       |  |                     |                                               |                                                         |  |  |
| 20             | 4             | Skruv .....        |  | Screw .....            |  | 955126-8            |                                               | Lagerföres ej                                           |  |  |
| 21             | 1             | Klädsel, V .....   |  | Upholstery, L .....    |  |                     |                                               | Lagerföres ej                                           |  |  |
|                | 1             | Klädsel, H .....   |  | Upholstery, R .....    |  |                     |                                               | Lagerföres ej                                           |  |  |
| 22             | 2             | Resårhus .....     |  | Spring housing .....   |  |                     |                                               | Lagerföres ej                                           |  |  |
|                |               | Klädsel .....      |  | Upholstery .....       |  |                     |                                               | Se sida 64-68                                           |  |  |



| Grupp<br>Group                                                                                                                                                                                                                                              |               | 8            |  | P 180(B18)           |  | VOLVO                                |                     |
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| Sida<br>Page                                                                                                                                                                                                                                                |               | 78           |  | Utgåva<br>Issue      |  | Reservdelskatalog<br>Parts catalogue |                     |
|                                                                                                                                                                                                                                                             |               |              |  | Framstolar, baksäte  |  | Ch 8000 - Front and rear seats       |                     |
| Pos<br>Fig.                                                                                                                                                                                                                                                 | Antal<br>Qty. | Benämning    |  | Description          |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes |
| 1                                                                                                                                                                                                                                                           |               | Framstol     |  | Front seat           |  |                                      | Se sida 70          |
| 2                                                                                                                                                                                                                                                           | 2             | Sitsram      |  | Seat frame           |  | 670085-0                             | 68252-8             |
| 2a                                                                                                                                                                                                                                                          | 3             | Resårband    |  | Rubber strap         |  | 669776-7                             |                     |
| 2b                                                                                                                                                                                                                                                          | 1             | Resårband    |  | Rubber strap         |  | 669777-5                             |                     |
| 2c                                                                                                                                                                                                                                                          | 1             | Resårband    |  | Rubber strap         |  | 669778-3                             |                     |
| 2d                                                                                                                                                                                                                                                          | 1             | Resårband    |  | Rubber strap         |  | 669779-1                             |                     |
| 2e                                                                                                                                                                                                                                                          | 1             | Resårband    |  | Rubber strap         |  | 669780-9                             |                     |
| 3                                                                                                                                                                                                                                                           | 8             | Fäste        |  | Anchorage            |  | 94942-0                              |                     |
| 4                                                                                                                                                                                                                                                           |               | Dyna         |  | Cushion              |  |                                      | Lagerføres ej       |
| 5                                                                                                                                                                                                                                                           | 8             | Knapp        |  | Button               |  | 94944-6                              |                     |
| 6                                                                                                                                                                                                                                                           | 8             | Hållare      |  | Retainer             |  | 94945-3                              |                     |
| 7                                                                                                                                                                                                                                                           | 2             | Ryggram      |  | Squab                |  | 670087-6                             |                     |
| 8                                                                                                                                                                                                                                                           | 4             | Bussning     |  | Bushing              |  | 671370-5                             | Ch 12500-           |
| 9                                                                                                                                                                                                                                                           | 4             | Skruv        |  | Screw                |  | 950054-7                             | Ch 12500-           |
| 9a                                                                                                                                                                                                                                                          | 8             | Mutter       |  | Nut                  |  | 670136-1                             |                     |
| 10                                                                                                                                                                                                                                                          | 2             | Beslag, V    |  | Fitting, L           |  | 668232-2                             |                     |
|                                                                                                                                                                                                                                                             | 2             | Beslag, H    |  | Fitting, R           |  | 668233-0                             |                     |
| 11                                                                                                                                                                                                                                                          | 8             | Skruv        |  | Screw                |  | 950254-3                             |                     |
| 12                                                                                                                                                                                                                                                          | 8             | Låsbricka    |  | Lock washer          |  | 18891-2                              |                     |
| 13                                                                                                                                                                                                                                                          | 2             | Bussning     |  | Bushing              |  | 661857-3                             |                     |
| 14                                                                                                                                                                                                                                                          | 2             | Excenteraxel |  | Eccentric shaft      |  |                                      | Lagerføres ej       |
| 15                                                                                                                                                                                                                                                          | 2             | Bricka       |  | Washer               |  | 940097-9                             |                     |
| 16                                                                                                                                                                                                                                                          | 2             | Bricka       |  | Washer               |  | 120680-4                             |                     |
| 17                                                                                                                                                                                                                                                          | 2             | Rätt         |  | Knob                 |  | 670185-8                             |                     |
| 18                                                                                                                                                                                                                                                          | 2             | Räffelpinne  |  | Grooved straight pin |  | 907174-7                             |                     |
| 19                                                                                                                                                                                                                                                          | 2             | Konsol, V    |  | Bracket, L           |  | 668341-1                             |                     |
|                                                                                                                                                                                                                                                             | 2             | Konsol, H    |  | Bracket, R           |  |                                      | Lagerføres ej       |
| 20                                                                                                                                                                                                                                                          | 2             | Buffert      |  | Cushion              |  | 668236-3                             | 1)                  |
| 21                                                                                                                                                                                                                                                          | 2             | Skruv        |  | Screw                |  | 950158-6                             |                     |
| 22                                                                                                                                                                                                                                                          | 2             | Bricka       |  | Washer               |  | 120680-4                             |                     |
| 23                                                                                                                                                                                                                                                          | 2             | Distansrör   |  | Spacer tube          |  | 670084-3                             |                     |
| 24                                                                                                                                                                                                                                                          | 2             | Bricka       |  | Washer               |  | 955894-1                             |                     |
| 25                                                                                                                                                                                                                                                          | 2             | Skruv        |  | Screw                |  | 950063-8                             |                     |
| 26                                                                                                                                                                                                                                                          | 8             | Konsol       |  | Bracket              |  | 670160-1                             |                     |
| 27                                                                                                                                                                                                                                                          | 8             | Mutter       |  | Nut                  |  | 955826-3                             |                     |
| 28                                                                                                                                                                                                                                                          | 8             | Fjäderbricka |  | Spring washer        |  | 955921-2                             |                     |
| 29                                                                                                                                                                                                                                                          | 1             | Glidskena, V |  | Adjuster rail, L     |  | 670413-4                             | 2)                  |
|                                                                                                                                                                                                                                                             | 1             | Glidskena, H |  | Adjuster rail, R     |  | 670414-2                             | 2)                  |
| 30                                                                                                                                                                                                                                                          | 2             | Glidskena    |  | Adjuster rail        |  | 670415-9                             | 3)                  |
| 31                                                                                                                                                                                                                                                          | 8             | Skruv        |  | Bolt                 |  | 192095-8                             |                     |
| 32                                                                                                                                                                                                                                                          | 8             | Mutter       |  | Nut                  |  | 955826-3                             |                     |
| 33                                                                                                                                                                                                                                                          | 8             | Låsbricka    |  | Lock washer          |  | 955949-3                             |                     |
| 34                                                                                                                                                                                                                                                          | 8             | Distanshylsa |  | Spacer sleeve        |  | 670432-4                             |                     |
| 35                                                                                                                                                                                                                                                          | 2             | Returfjäder  |  | Return spring        |  | 665833-0                             |                     |
| 36                                                                                                                                                                                                                                                          | 4             | Fäste        |  | Anchorage            |  | 665832-2                             |                     |
| 37                                                                                                                                                                                                                                                          | 2             | Skruv        |  | Bolt                 |  | 955636-6                             |                     |
| 38                                                                                                                                                                                                                                                          | 2             | Bricka       |  | Washer               |  | 955893-3                             |                     |
| 39                                                                                                                                                                                                                                                          | 2             | Fjäderbricka |  | Spring washer        |  | 955920-4                             |                     |
| 1. Ch 8000-9999 excl 9995.<br>2. Ers av 1 st 673500-5, 1 st 673502-1, 2 st 673499-0, 1 st 678860-8,<br>1 st 667969-0, 4 st 955827-1, 2 st 955950-1<br>3. 1 st 670415-9 ers av 1 st 673501-3, 1 st 673502-1, 2 st 673499-0,<br>4 st 955827-1, 2 st 955950-1. |               |              |  |                      |  |                                      |                     |

| Grupp<br>Group |               | P 180 (B18)              |                               |                                                         | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
|----------------|---------------|--------------------------|-------------------------------|---------------------------------------------------------|-----------------------------------------------|
| Sida<br>Page   | 80            | Utgåva<br>Issue          | 6                             | Framstolar, baksäte<br>Ch 8000-<br>Front and rear seats |                                               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                | Description                   | Del. nr<br>Part No.                                     | Anmärkning<br>Notes                           |
| 40             | 2             | Glidskena med spärr      | Adjuster rail with catch      | 673500-5                                                | Ch 25500-                                     |
| 41             | 2             | Glidskena utan spärr     | Adjuster rail without catch   | 673501-3                                                |                                               |
| 42             | 2             | Knopp                    | Button                        | 678860-8                                                |                                               |
| 43             | 2             | Låsfjäder                | Lock spring                   | 667969-0                                                |                                               |
| 44             | 8             | Skruv                    | Screw                         | 192095-8                                                |                                               |
| 45             | 8             | Låsbricka                | Lock washer                   | 955949-3                                                |                                               |
| 46             | 8             | Distanshylsa             | Spacer sleeve                 | 673499-0                                                |                                               |
| 47             | 2             | Returfjäder              | Return spring                 | 665833-0                                                |                                               |
| 48             | 4             | Fäste                    | Anchorage                     | 665832-2                                                |                                               |
| 49             | 2             | Skruv                    | Screw                         | 955636-6                                                |                                               |
| 50             | 2             | Bricka                   | Washer                        | 955893-3                                                |                                               |
| 51             | 2             | Fjäderbricka             | Spring washer                 | 955920-4                                                |                                               |
| 52             | 4             | Konsol för sitsram       | Bracket, seat frame           | 673502-1                                                |                                               |
| 52a            | 4             | Mutter                   | Nut                           | 955826-3                                                |                                               |
| 52b            | 4             | Fjäderbricka             | Spring washer                 | 955921-2                                                |                                               |
| 53             | 16            | Mutter glidskena-sitsram | Nut, adjuster rail-seat frame | 955827-1                                                |                                               |
| 54             | 8             | Låsbricka                | Lock washer                   | 955950-1                                                | Lagerföres ej                                 |
| 55             | 1             | Sitsram                  | Seat frame                    | 669781-1                                                |                                               |
| 56             |               | Dyna                     | Cushion                       |                                                         |                                               |
| 57             | 1             | Rygg med stoppning       | Squab with upholstery         | 691091-3                                                |                                               |
| 58             | 4             | Skruv                    | Screw                         | 950144-6                                                |                                               |
| 59             | 1             | Hylla                    | Shelf                         | 691094-7                                                |                                               |
|                | 1             | Hylla                    | Shelf                         | 691652-2                                                |                                               |
| 60             |               | Klädsel                  | Cover                         |                                                         |                                               |
| 61             | 2             | Konsol                   | Bracket                       | 669658-7                                                |                                               |
| 62             | 4             | Korgmutter               | Basket nut                    | 190320-2                                                |                                               |
| 63             | 2             | Bygel                    | Brace                         | 669657-9                                                | Se sida 70-74                                 |
| 64             | 4             | Skruv                    | Screw                         | 950230-3                                                |                                               |
| 65             | 2             | Skruv                    | Screw                         | 950045-5                                                |                                               |
| 66             | 2             | Korgmutter               | Basket nut                    | 150188-1                                                |                                               |
| 67             | 2             | Bricka                   | Washer                        | 192041-2                                                |                                               |
| 68             | 1             | Fäste                    | Anchorage                     | 94942-0                                                 |                                               |
| 69             | 2             | Skruv                    | Screw                         | 950024-0                                                |                                               |
| 70             | 2             | Korgmutter               | Basket nut                    | 190320-2                                                |                                               |
| 71             | 2             | Bricka                   | Washer                        | 192041-2                                                |                                               |
| 72             | 2             | Bygel                    | Brace                         | 669657-9                                                |                                               |
| 73             | 4             | Skruv                    | Screw                         | 950028-1                                                |                                               |
| 74             | 2             | Bagagerem                | Luggage strap                 | 670157-7                                                |                                               |
| 75             | 2             | Bagagerem                | Luggage strap                 | 670149-4                                                |                                               |
| 76             |               | Klädsel                  | Cover                         |                                                         |                                               |

1. P180 Klädselkombination 307, 308, 317, 318.  
P180 Upholstery combinations 307, 308, 317, 318.  
P180 Combinaison de garniture 307, 308, 317, 318.  
P180 Bezugkombination 307, 308, 317, 318.  
P180 Combinación de tapizado 307, 308, 317, 318.
2. P180 Klädselkombination 309, 310, 319, 320.  
P180 Upholstery combination 309, 310, 319, 320.  
P180 Combinaison de garniture 309, 310, 319, 320.  
P180 Bezugkombination 309, 310, 319, 320.  
P180 Combinación de tapizado 309, 310, 319, 320.

| Grupp<br>Group |               | P 180(B18)              |    |                                                           |      |    |      | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                           |                           |                     |                       |
|----------------|---------------|-------------------------|----|-----------------------------------------------------------|------|----|------|-----------------------------------------------|---------------------------|---------------------------|---------------------|-----------------------|
| Sida<br>Page   |               | Utgåva<br>Issue         |    | Färg, syntetisk<br>Färgkod 19, 46, 79, 79/1, 80, 80/1, 89 |      |    |      | Enamel, synthetic<br>Colour codes             |                           |                           |                     |                       |
| Pos<br>Fig.    | Antal<br>Qty. | Färgkod<br>Colour codes |    |                                                           |      |    |      | Benämning                                     | Description               | Del. nr<br>Part No.       | Anmärkning<br>Notes |                       |
|                |               | 19                      | 46 | 79                                                        | 79/1 | 80 | 80/1 |                                               |                           |                           |                     | 89                    |
| 1              |               |                         | 1  |                                                           |      |    |      |                                               | Färg, lufttorkande, svart | Enamel, air-drying, black | 79982-5             | 1 kg                  |
|                |               |                         |    | 1                                                         |      |    |      |                                               | röd                       | red                       | 279266-1            |                       |
|                |               |                         |    |                                                           | 1    |    |      |                                               | pärlvit                   | pearl white               | 277343-0            |                       |
|                |               |                         |    |                                                           |      | 1  |      |                                               | pärlvit                   | pearl white               | 277434-7            |                       |
|                |               |                         |    |                                                           |      |    | 1    |                                               | grafitgrå                 | graphite grey             | 277347-1            |                       |
|                |               |                         |    |                                                           |      |    |      | 1                                             | grafitgrå                 | graphite grey             | 277901-5            |                       |
|                |               |                         |    |                                                           |      |    |      |                                               | ljusblå                   | light blue                | 277548-4            | 0,1 kg                |
| 1              |               |                         | 1  |                                                           |      |    |      |                                               | Färg, lufttorkande, svart | Enamel, air-drying, black | 79993-2             |                       |
|                |               |                         |    | 1                                                         |      |    |      |                                               | röd                       | red                       | 279265-3            |                       |
|                |               |                         |    |                                                           | 1    |    |      |                                               | pärlvit                   | pearl white               | 277344-8            |                       |
|                |               |                         |    |                                                           |      | 1  |      |                                               | pärlvit                   | pearl white               | 277435-4            |                       |
|                |               |                         |    |                                                           |      |    | 1    |                                               | grafitgrå                 | graphite grey             | 277348-9            |                       |
|                |               |                         |    |                                                           |      |    |      | 1                                             | grafitgrå                 | graphite grey             | 277900-7            | 0,03 kg <sup>1)</sup> |
|                |               |                         |    |                                                           |      |    |      |                                               | ljusblå                   | light blue                | 277547-6            |                       |
| 1              |               |                         | 1  |                                                           |      |    |      |                                               | Färg, lufttorkande, svart | Enamel, air-drying, black | 277020-4            |                       |
|                |               |                         |    | 1                                                         |      |    |      |                                               | röd                       | red                       | 277025-3            |                       |
|                |               |                         |    |                                                           | 1    |    |      |                                               | pärlvit                   | pearl white               | 277346-3            |                       |
|                |               |                         |    |                                                           |      | 1  |      |                                               | grafitgrå                 | graphite grey             | 277350-5            |                       |
|                |               |                         |    |                                                           |      |    |      | 1                                             | ljusblå                   | light blue                | 277549-2            | 1 kg                  |
| 1              |               |                         | 1  |                                                           |      |    |      |                                               | Färg, 80°                 | Enamel, 80°               | 279082-2            |                       |
|                |               |                         |    | 1                                                         |      |    |      |                                               | röd                       | red                       | 279264-6            |                       |
|                |               |                         |    |                                                           | 1    |    |      |                                               | pärlvit                   | pearl white               | 277345-5            |                       |
|                |               |                         |    |                                                           |      | 1  |      |                                               | pärlvit                   | pearl white               | 277436-2            |                       |
|                |               |                         |    |                                                           |      |    | 1    |                                               | grafitgrå                 | graphite grey             | 277349-7            |                       |
|                |               |                         |    |                                                           |      |    |      | 1                                             | grafitgrå                 | graphite grey             | 277902-3            | 1 kg                  |
|                |               |                         |    |                                                           |      |    |      |                                               | ljusblå                   | light blue                | 277550-0            |                       |



1. Penselflaska.  
Brush bottle.  
Bouteille-pinceau.  
Pinselflasche.  
Botella con pincel.

VOLVO  
KA 3368



1. Penselflaske.  
Brush bottle.  
Bouteille-pinceau.  
Pinselflasche.  
Botella con pincel.

VOLVO  
KA 3368

| VOLVO                                |               |    |    |      |    | P 180 (B18)                  |                                 |                     | Grupp<br>Group 8                  |  |                   |  |                 |  |
|--------------------------------------|---------------|----|----|------|----|------------------------------|---------------------------------|---------------------|-----------------------------------|--|-------------------|--|-----------------|--|
| Reservdelskatalog<br>Parts catalogue |               |    |    |      |    | Färg, syntetisk<br>Färgkod   |                                 |                     | Enamel, synthetic<br>Colour codes |  | Utgåva<br>Issue 3 |  | Sida<br>Page 83 |  |
| Pos<br>Fig.                          | Antal<br>Qty. |    |    |      |    | Benämning                    | Description                     | Det. nr<br>Part No. | Anmärkning<br>Notes               |  |                   |  |                 |  |
|                                      | 91            | 94 | 95 | 95-1 | 98 |                              |                                 |                     |                                   |  |                   |  |                 |  |
|                                      | 1             |    |    |      |    | Färg, lufttorkande, ljusgrön | Enamel, air-drying, light green | 277905-6            | 1 kg                              |  |                   |  |                 |  |
|                                      |               | 1  |    |      |    | mörkgrön                     | dark green                      | 281061-2            |                                   |  |                   |  |                 |  |
|                                      |               |    | 1  |      |    | ljusblå                      | light blue                      | 281073-7            |                                   |  |                   |  |                 |  |
|                                      |               |    |    | 1    |    | ljusblå                      | light blue                      | 281143-8            |                                   |  |                   |  |                 |  |
|                                      |               |    |    |      | 1  | grå                          | grey                            | 281192-5            |                                   |  |                   |  |                 |  |
|                                      | 1             |    |    |      |    | Färg, lufttorkande, ljusgrön | Enamel, air-drying, light green | 277904-9            | 0,1 kg                            |  |                   |  |                 |  |
|                                      |               | 1  |    |      |    | mörkgrön                     | dark green                      | 281060-4            |                                   |  |                   |  |                 |  |
|                                      |               |    | 1  |      |    | ljusblå                      | light blue                      | 281072-9            |                                   |  |                   |  |                 |  |
|                                      |               |    |    | 1    |    | ljusblå                      | light blue                      | 281142-0            |                                   |  |                   |  |                 |  |
|                                      |               |    |    |      | 1  | grå                          | grey                            | 281193-3            |                                   |  |                   |  |                 |  |
|                                      | 1             |    |    |      |    | Färg, lufttorkande, ljusgrön | Enamel, air-drying, light green | 277907-2            | 0,03 kg <sup>1)</sup>             |  |                   |  |                 |  |
|                                      |               | 1  |    |      |    | mörkgrön                     | dark green                      | 281063-8            |                                   |  |                   |  |                 |  |
|                                      |               |    | 1  | 1    |    | ljusblå                      | light blue                      | 281075-2            |                                   |  |                   |  |                 |  |
|                                      |               |    |    |      | 1  | grå                          | grey                            | 281197-4            |                                   |  |                   |  |                 |  |
|                                      | 1             |    |    |      |    | Färg, lufttorkande, ljusgrön | Enamel, air-drying, light green | 277940-3            |                                   |  |                   |  |                 |  |
|                                      |               | 1  |    |      |    | mörkgrön                     | dark green                      | 281065-3            | 0,37 kg <sup>2)</sup>             |  |                   |  |                 |  |
|                                      |               |    | 1  | 1    |    | ljusblå                      | light blue                      | 281077-8            |                                   |  |                   |  |                 |  |
|                                      |               |    |    |      | 1  | grå                          | grey                            | 281195-8            |                                   |  |                   |  |                 |  |
|                                      | 1             |    |    |      |    | Färg, lufttorkande, ljusgrön | Enamel, air-drying, light green | 277513-8            |                                   |  |                   |  |                 |  |
|                                      |               | 1  |    |      |    | mörkgrön                     | dark green                      | 281064-6            |                                   |  |                   |  |                 |  |
|                                      |               |    | 1  | 1    |    | ljusblå                      | light blue                      | 281076-0            | 0,13 kg <sup>2)</sup>             |  |                   |  |                 |  |
|                                      |               |    |    |      | 1  | grå                          | grey                            | 281196-6            |                                   |  |                   |  |                 |  |
|                                      | 1             |    |    |      |    | Färg, 80°, ljusgrön          | Enamel, 80°, light green        | 277906-4            |                                   |  |                   |  |                 |  |
|                                      |               | 1  |    |      |    | mörkgrön                     | dark green                      | 281062-0            |                                   |  |                   |  |                 |  |
|                                      |               |    | 1  |      |    | ljusblå                      | light blue                      | 281074-5            |                                   |  |                   |  |                 |  |
|                                      |               |    |    | 1    |    | ljusblå                      | light blue                      | 281144-6            | 1 kg                              |  |                   |  |                 |  |
|                                      |               |    |    |      | 1  | grå                          | grey                            | 281194-1            |                                   |  |                   |  |                 |  |



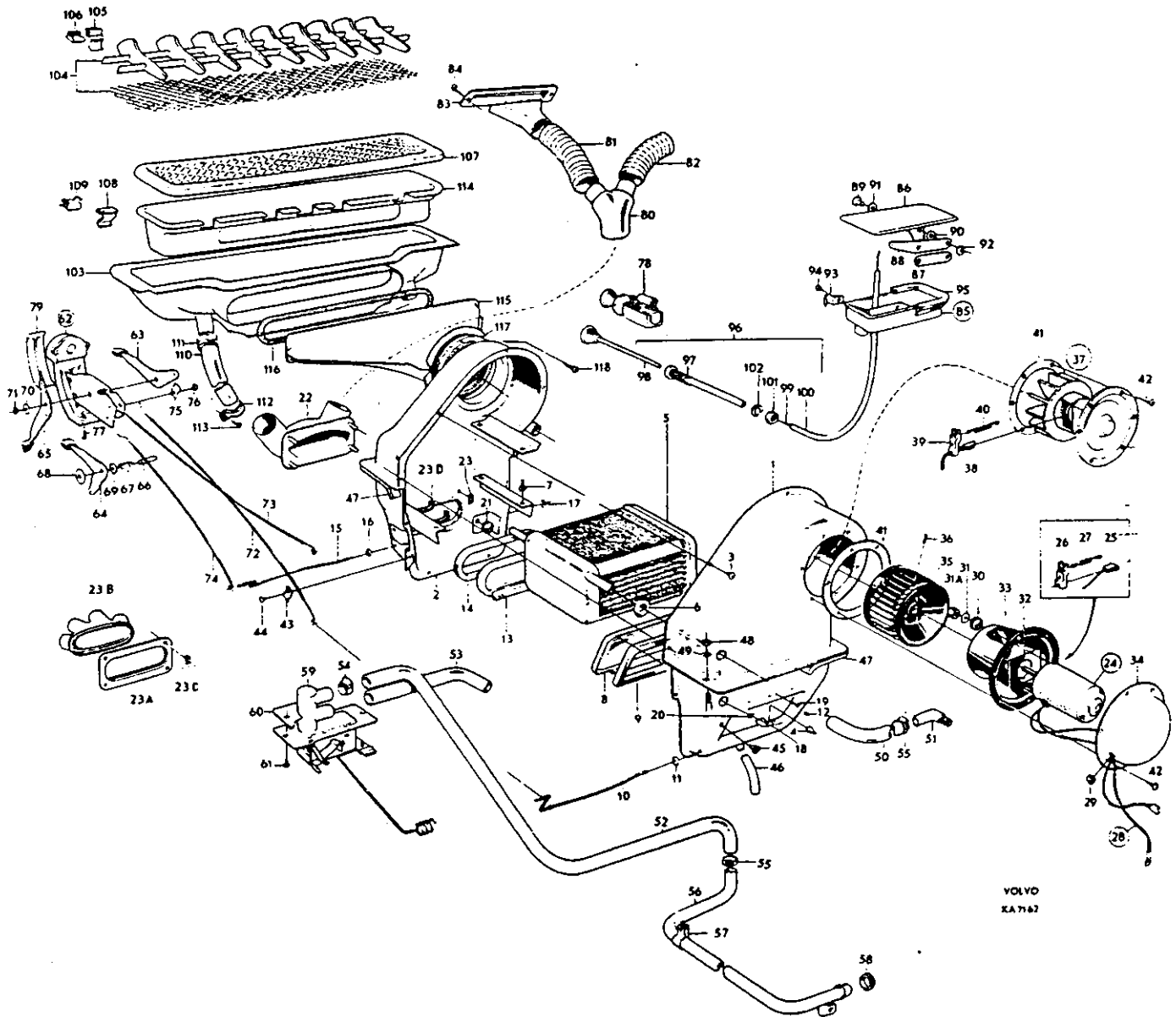
1. Penselflaska.  
Brush bottle.  
Bouteille-pinceau.  
Pinselflasche.  
Botella con pincel.
2. Sprayflaska.  
Spray can.  
Bouteille vaporisateur.  
Spray-Flasche.  
Envase spray.

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|                  |                   |              |              |                                               |
|------------------|-------------------|--------------|--------------|-----------------------------------------------|
| Grupp<br>Group 8 |                   | P 180 (B18)  |              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |
| Sida<br>Page 84  | Utgåva<br>Issue 4 | Gummipluggar | Rubber plugs |                                               |

| Pos<br>Fig. | Antal<br>Qty. | Benämning                                          | Description                                              | Del. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|----------------------------------------------------|----------------------------------------------------------|---------------------|---------------------|
| erf         |               | Gummiplugg i bakre sidobalk ...                    | Rubber plug in rear side member .....                    | 668106-8            |                     |
| erf         |               | Gummiplugg för framstolpe och<br>främre golv ..... | Rubber plug for front pillar and front<br>flooring ..... | 664768-9            |                     |
| erf         |               | Gummiplugg i tröskelplåt ...                       | Rubber plug in sill plate .....                          | 668159-7            |                     |
| erf         |               | Gummiplugg i bottensvällare ...                    | Rubber plug in cant rail .....                           | 668257-9            |                     |
| erf         |               | Gummiplugg för kåpa över<br>växellåda .....        | Rubber plug for casing over gearbox ...                  | 665831-4            |                     |
| erf         |               | Gummiplugg för klädsel till<br>mellanbräda .....   | Rubber plug for firewall upholstery ...                  | 671261-6            |                     |

Heater


 VOLVO  
 KA 7167

| Grupp<br>Group |     | 9               |  | P 180 (B18)               |                                 | VOLVO               |                  |
|----------------|-----|-----------------|--|---------------------------|---------------------------------|---------------------|------------------|
| Sida<br>Page   |     | Utgåva<br>Issue |  | Värmeanläggning           |                                 | Heater              |                  |
| Pos<br>Fig.    |     | Antal<br>Qty.   |  | Benämning                 |                                 | Del. nr<br>Part No. |                  |
|                |     |                 |  |                           |                                 | Anmärkning<br>Notes |                  |
|                | 1   |                 |  | Värmeanläggning .....     | Heater .....                    | 661563-7            | 1) Ch-2139       |
|                | 1   |                 |  | Värmeanläggning .....     | Heater .....                    | 669800-5            | Ch 2140-25499    |
|                | 1   |                 |  | Värmeanläggning .....     | Heater .....                    | 673267-2            | Ch 2500-27345    |
|                | 1   |                 |  | Värmeanläggning .....     | Heater .....                    | 673723-3            | Ch 27346-        |
| 1              | 1   |                 |  | . Käpa, främre .....      | . Casing, forward .....         | 661540-5            |                  |
| 2              | 1   |                 |  | . Käpa, bakre .....       | . Casing, rear .....            | 661542-1            | Ch-25499         |
|                | 1   |                 |  | . Käpa, bakre .....       | . Casing, rear .....            | 673444-6            | Ch 25500-        |
| 3              | 8   |                 |  | . Skruv .....             | . Screw .....                   | 955137-5            |                  |
| 4              | 2   |                 |  | . Gummiknapp .....        | . Rubber button .....           | 93963-7             |                  |
| 5              | 1   |                 |  | . Cellsystem .....        | . Core .....                    | 661546-2            |                  |
| 6              | 2   |                 |  | . Gummitätning .....      | . Rubber seal .....             | 653207-1            |                  |
| 7              | 8   |                 |  | . Gummiknapp .....        | . Rubber button .....           | 82429-2             |                  |
| 8              | 1   |                 |  | . Värmespjäll .....       | . Heater flap .....             | 658725-7            |                  |
| 9              | 1   |                 |  | . Packning .....          | . Gasket .....                  | 658728-1            |                  |
| 10             | 1   |                 |  | . Axel .....              | . Spindle .....                 | 658727-3            |                  |
| 11             | 2   |                 |  | . Bussning .....          | . Bushing .....                 | 658729-9            |                  |
| 12             | 1   |                 |  | . Plåtmutter .....        | . Speed nut .....               | 190113-1            | Ch-25499         |
|                | 1   |                 |  | . Bricka .....            | . Washer .....                  | 942408-6            | Ch 25500-        |
| 13             | 1   |                 |  | . Defrosterspjäll .....   | . Defroster flap .....          | 658720-8            |                  |
| 14             | 1   |                 |  | . Packning .....          | . Gasket .....                  | 658722-4            |                  |
| 15             | 1   |                 |  | . Axel .....              | . Spindle .....                 | 658724-0            |                  |
| 16             | 2   |                 |  | . Bussning .....          | . Bushing .....                 | 658729-9            |                  |
| 17             | 1   |                 |  | . Plåtmutter .....        | . Speed nut .....               | 190113-1            | Ch-25499         |
|                | 1   |                 |  | . Bricka .....            | . Washer .....                  | 942408-6            | Ch 25500-        |
| 18             | 2   |                 |  | . Dämpfjäder .....        | . Damping spring .....          | 661559-5            |                  |
| 19             | 4   |                 |  | . Skruv .....             | . Screw .....                   | 955136-7            |                  |
| 20             | 4   |                 |  | . Plåtmutter .....        | . Speed nut .....               | 95258-0             |                  |
| 21             | 1   |                 |  | . Gummibussning .....     | . Rubber bushing .....          | 40136-4             |                  |
| 22             | 1   |                 |  | . Defrosteruttag .....    | . Defroster recess .....        | 658715-8            | Ch-27345         |
| 23             | 4   |                 |  | . Plåtmutter .....        | . Speed nut .....               | 941569-6            | Ch-27345         |
| 23A            | 1   |                 |  | . Hållare .....           | . Holder .....                  | 673710-0            | Ch 27346-        |
| 23B            | 1   |                 |  | . Defrosteruttag .....    | . Defroster recess .....        | 673701-9            | Ch 27346-        |
| 23C            | 4   |                 |  | . Spärrbricka .....       | . Stop washer .....             | 92397-9             | Ch 27346-        |
| 23D            | 100 |                 |  | . Skydd .....             | . Protection .....              | 185501-4            | 2 x 50 ch 25500- |
| 24             | 1   |                 |  | . Motor .....             | . Motor .....                   | 668606-7            | 2, 3)            |
| 25             | 2   |                 |  | . . Elborste .....        | . . Carbon brush .....          | 671984-3            |                  |
| 26             | 2   |                 |  | . . Hållare .....         | . . Holder .....                | 671921-5            |                  |
| 27             | 2   |                 |  | . . Fjäder .....          | . . Spring .....                | 671985-0            |                  |
| 28             | 1   |                 |  | . Ledningsmatta .....     | . Cable harness .....           |                     | Se grupp 3       |
| 29             | 1   |                 |  | . . Gummibussning .....   | . . Rubber bushing .....        |                     | Ch-2139          |
|                | 1   |                 |  | . Gummibussning .....     | . Rubber bushing .....          | 40136-4             |                  |
| 30             | 2   |                 |  | . Gummibussning .....     | . Rubber bushing .....          | 94026-2             |                  |
| 31             | 2   |                 |  | . Bricka .....            | . Washer .....                  | 955891-7            |                  |
| 31A            | 2   |                 |  | . Mutter .....            | . Nut .....                     | 667891-6            |                  |
| 32             | 1   |                 |  | . Gummimellanlägg .....   | . Rubber spacer .....           | 95327-3             | - 2)             |
| 33             | 1   |                 |  | . Motorkäpa .....         | . Motor casing .....            | 658730-7            |                  |
| 34             | 1   |                 |  | . Lock .....              | . Cover .....                   | 658717-4            |                  |
| 35             | 1   |                 |  | . Turbinhjul .....        | . Turbine rotor .....           | 95217-6             |                  |
| 36             | 1   |                 |  | . . Stoppskruv .....      | . . Set screw .....             | 915522-7            |                  |
| 37             | 1   |                 |  | . Elmotor med fläkt ..... | . Electric motor with fan ..... | 671436-4            | 4)               |
| 38             | 2   |                 |  | . . Elborste .....        | . . Carbon brush .....          | 671984-3            |                  |
| 39             | 2   |                 |  | . . Hållare .....         | . . Holder .....                | 671921-5            |                  |

1. Ers av 669800-5.

2. Ch-15173 excl 15037, 15041-15043, 15069-15082, 15091-15112, 15127-15142, 15145-15165, 15170, 15171.

3. Ers av 1 st 671436-4.

4. Ch 15174- incl 15037, 15041-15043, 15069-15082, 15091-15112, 15127-15142, 15145-15165, 15170, 15171.

| Grupp<br>Group |               | 9                         |  | P 180 (B18)                |  | VOLVO                                |                     |
|----------------|---------------|---------------------------|--|----------------------------|--|--------------------------------------|---------------------|
| Sida<br>Page   |               | 4                         |  | Utgåva<br>Issue            |  | Reservdelskatalog<br>Parts catalogue |                     |
|                |               |                           |  | Värmeanläggning            |  | Heater                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 |  | Description                |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes |
| 40             | 1             | . . Fjäder .....          |  | . . Spring .....           |  | 671985-0                             |                     |
| 41             | 1             | . Packning .....          |  | . Gasket .....             |  | 659139-0                             |                     |
| 42             | 9             | . Skruv .....             |  | . Screw .....              |  | 955136-7                             |                     |
| 43             | 2             | . Klammer .....           |  | . Clamp .....              |  | 191138-7                             |                     |
| 44             | 2             | . Skruv .....             |  | . Screw .....              |  | 955137-5                             |                     |
| 45             | 1             | . Gummiknapp .....        |  | . Rubber button .....      |  | 661553-8                             |                     |
| 46             | 1             | . Dräneringsslang .....   |  | . Drain hose .....         |  | 661063-8                             |                     |
| 47             | 1             | Packning .....            |  | Gasket .....               |  | 661561-1                             |                     |
| 48             | 4             | Mutter .....              |  | Nut .....                  |  | 955825-5                             |                     |
| 49             | 4             | Bricka .....              |  | Washer .....               |  | 192287-1                             |                     |
| 50             | 1             | Gummislang .....          |  | Rubber hose .....          |  | 661552-0                             |                     |
| 51             | 1             | Vinkelnippel .....        |  | Elbow nipple .....         |  | 418421-4                             |                     |
| 52             | 1             | Gummislang .....          |  | Rubber hose .....          |  | 661560-3                             |                     |
| 53             | 1             | Gummislang .....          |  | Rubber hose .....          |  | 673706-8                             | <del>661551</del>   |
| 54-55          | 6             | Slangklammer .....        |  | Hose clip .....            |  | 951789-7                             | <del>952652</del>   |
| 56             | 1             | Returrör .....            |  | Return pipe .....          |  | 418628-4                             | Ch-16499            |
|                | 1             | Returrör .....            |  | Return pipe .....          |  | 419414-8                             | Ch 16500-           |
| 57             | 1             | Klammer .....             |  | Clamp .....                |  | 192334-1                             |                     |
| 58             | 1             | Tätningssring .....       |  | Seal ring .....            |  | 418411-5                             |                     |
| 59             | 1             | Värmekontrollventil ..... |  | Heater control valve ..... |  | 673451-1                             | <del>661566</del>   |
| 60             | 1             | Gummipackning .....       |  | Rubber gasket .....        |  | 659357-8                             |                     |
| 61             | 2             | Skruv .....               |  | Screw .....                |  | 955126-8                             |                     |
| 62             | 1             | Värmereglage .....        |  | Heater control .....       |  | 661661-9                             | 1)                  |
|                | 1             | Värmereglage .....        |  | Heater control .....       |  | 673265-5                             | 2)                  |
| 63             | 1             | . Håvvarm .....           |  | . Lever .....              |  | 658745-5                             | 1)                  |
|                | 1             | . Håvvarm .....           |  | . Lever .....              |  | 673258-0                             | 2)                  |
| 64             | 1             | . Håvvarm .....           |  | . Lever .....              |  | 658746-3                             | 1)                  |
|                | 1             | . Håvvarm .....           |  | . Lever .....              |  | 673260-6                             | 2)                  |
| 65             | 1             | . Håvvarm .....           |  | . Lever .....              |  | 658747-1                             | 1)                  |
|                | 1             | . Håvvarm .....           |  | . Lever .....              |  | 673259-8                             | 2)                  |
| 66             | 1             | . Axel .....              |  | . Shaft .....              |  | 658963-4                             |                     |
| 67             | 1             | . Fjäder .....            |  | . Spring .....             |  | 658748-9                             |                     |
| 68             | 3             | . Fiberbricka .....       |  | . Fibre washer .....       |  | 654333-4                             |                     |
| 69             | 1             | . Bricka .....            |  | . Washer .....             |  | 955893-3                             | <del>906824</del>   |
| 70             | 2             | . Bricka .....            |  | . Washer .....             |  | 61544-3                              |                     |
| 71             | 2             | . Spårnyttare .....       |  | . Lock washer .....        |  | 951668-3                             |                     |
| 72             | 1             | . Spiral med tråd .....   |  | . Cable and sheath .....   |  | 661662-7                             |                     |
| 73             | 1             | . Spiral med tråd .....   |  | . Cable and sheath .....   |  | 661663-5                             |                     |
| 74             | 1             | . Spiral med tråd .....   |  | . Cable and sheath .....   |  | 661664-3                             |                     |
| 75             | 3             | . Klammer .....           |  | . Clamp .....              |  | 191138-7                             |                     |
| 76             | 3             | . Skruv .....             |  | . Screw .....              |  | 955137-5                             |                     |
| 77             | 3             | Skruv .....               |  | Screw .....                |  | 955126-8                             |                     |
| 78             |               | Strömställare .....       |  | Switch .....               |  |                                      |                     |
| 79             |               | Skylt .....               |  | Plate .....                |  |                                      |                     |
| 80             | 2             | Grenrör .....             |  | Junction .....             |  | 671863-9                             | Ch-28345            |
| 81             | 500           | Gummislang, inre .....    |  | Rubber hose, inner .....   |  | 941424-4                             | 2 x 250 ch-28345    |
|                | 600           | Gummislang, inre .....    |  | Rubber hose, inner .....   |  | 941424-4                             | 2 x 300 ch 28346-   |
| 82             | 940           | Gummislang, yttre .....   |  | Rubber hose, outer .....   |  | 941424-4                             | 2 x 470 ch-28345    |
|                | 1050          | Gummislang, yttre .....   |  | Rubber hose, outer .....   |  | 941424-4                             | 2 x 525 ch 28346-   |
| 83             | 4             | Prydnadsbricka .....      |  | Embellisher washer .....   |  | 665672-2                             |                     |
| 84             | 8             | Skruv .....               |  | Screw .....                |  | 941515-9                             |                     |

1. Ch-25499.

2. Ch 25500-.

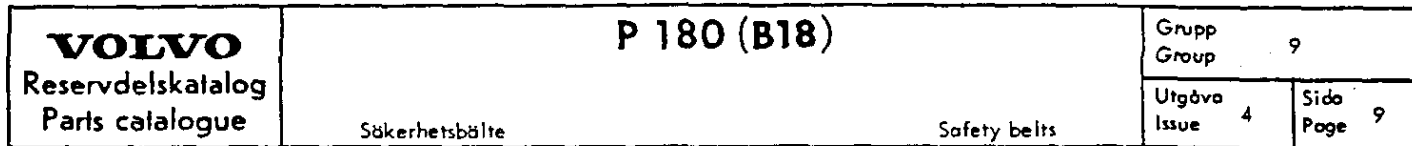
| Grupp<br>Group  |               | 9                       |                      | P 180 (B18)         |                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|-----------------|---------------|-------------------------|----------------------|---------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page    |               | 6                       |                      | Utgåva<br>Issue     |                     | 11                                            |  |
| Värmeanläggning |               |                         |                      | Heater unit         |                     |                                               |  |
| Pos<br>Fig.     | Antal<br>Qty. | Benämning               | Description          | Det. nr<br>Part No. | Anmärkning<br>Notes |                                               |  |
| 85              | 2             | Ventilationslucka ..... | Ventilator .....     | 662957-0            |                     |                                               |  |
| 86              | 2             | . Lock .....            | . Cover .....        | 662959-6            |                     |                                               |  |
| 87              | 2             | . Länk, undre .....     | . Link, lower .....  | 662966-1            |                     |                                               |  |
| 88              | 2             | . Länk, övre .....      | . Link, upper .....  | 662967-9            |                     |                                               |  |
| 89              | 8             | . Topp .....            | . Pin .....          | 662965-3            |                     |                                               |  |
| 90              | 8             | . Fiberbricka .....     | . Fibre washer ..... | 659923-7            |                     |                                               |  |
| 91              | 8             | . Bricka .....          | . Washer .....       | 61544-3             |                     |                                               |  |
| 92              | 8             | . Spörryttare .....     | . E-ring .....       | 951668-3            |                     |                                               |  |
| 93              | 2             | . Klammer .....         | . Clamp .....        | 191138-7            |                     |                                               |  |
| 94              | 2             | . Skruv .....           | . Screw .....        | 955136-7            |                     |                                               |  |
| 95              | 2             | . Packning .....        | . Packing .....      | 662968-7            |                     |                                               |  |
| 96              | 2             | Reglage .....           | Control .....        | 662958-8            | 1) Ch-2989          |                                               |  |
|                 | 2             | Reglage .....           | Control .....        | 668046-6            | Ch 2990-            |                                               |  |
| 97              | 2             | . Styrhylsa .....       | . Guide sleeve ..... | 654437-3            | Ch-2989             |                                               |  |
|                 | 2             | . Styrhylsa .....       | . Guide sleeve ..... | 661439-0            | Ch 2990-            |                                               |  |
| 98              | 2             | . Knapp .....           | . Button .....       | 654095-9            | Ch-2989             |                                               |  |
|                 | 2             | . Knapp .....           | . Button .....       | 661174-3            | Ch 2990-            |                                               |  |
| 99              | 1100          | . Tråd .....            | . Cable .....        | 55192-9             | 2)                  |                                               |  |
|                 | 1360          | . Tråd .....            | . Cable .....        | 55192-9             | 3)                  |                                               |  |
| 100             | 1100          | . Ytterspiral .....     | . Sheath .....       | 88783-6             | 2)                  |                                               |  |
|                 | 1260          | . Ytterspiral .....     | . Sheath .....       | 88783-6             | 3)                  |                                               |  |
| 101             | 2             | . Mutter .....          | . Nut .....          | 951209-6            | Ch-2989             |                                               |  |
|                 | 2             | . Mutter .....          | . Nut .....          | 940154-8            | Ch 2990-            |                                               |  |
| 102             | 2             | . Låsbricka .....       | . Lock washer .....  | 955922-0            | Ch-2989 -966993-    |                                               |  |
|                 | 2             | . Låsbricka .....       | . Lock washer .....  | 951702-0            | Ch 2990-            |                                               |  |
| 103             |               | Luftintag .....         | Air intake .....     |                     | Se grupp 8          |                                               |  |
| 104             | 1             | Grill .....             | Grille .....         | 665291-1            | 4) Ch-7999          |                                               |  |
| 105             | 8             | . Fäste .....           | . Anchorage .....    | 665287-9            |                     |                                               |  |
| 106             | 8             | Clips .....             | Clip .....           | 192366-3            | Ch-7999             |                                               |  |
| 107             | 1             | Galler .....            | Grille .....         | 672489-2            | Ch 8000- -669584-   |                                               |  |
| 108             | 6             | Clips .....             | Clip .....           | 669356-8            | Ch 8000-            |                                               |  |
| 109             | 6             | Clips .....             | Clip .....           | 941502-7            |                     |                                               |  |
| 110             | 1300          | Slang .....             | Hose .....           | 941507-6            | 2 x 650             |                                               |  |
| 111             | 2             | Slangklammer .....      | Hose clip .....      | 951787-1            | Tid utf             |                                               |  |
| 112             | 2             | Klammer .....           | Clamp .....          | 951193-2            |                     |                                               |  |
| 113             | 2             | Skruv .....             | Screw .....          | 955137-5            | Ch 10000-incl 9995  |                                               |  |
| 114             | 1             | Stänkskydd .....        | Baffle .....         | 668265-2            | Ch 6765-            |                                               |  |
|                 | 1             | Luftkanal .....         | Air duct .....       | 664887-7            | Ch-7999             |                                               |  |
| 115             | 1             | Luftkanal .....         | Air duct .....       | 669547-2            | Ch 8000-            |                                               |  |
|                 | 1             | Packning .....          | Gasket .....         | 664750-7            | Ch-7999             |                                               |  |
| 116             | 1             | Packning .....          | Gasket .....         | 670384-7            |                     |                                               |  |
| 117             | 1             | Tätningssring .....     | Seal ring .....      | 669544-9            | Ch 8000-            |                                               |  |
| 118             | 2             | Skruv .....             | Screw .....          | 955131-8            |                     |                                               |  |

1. Ers av: 1 st 668046-6.

2. Ch-26855 excl. 26787-26796, 26823, 26832, 26836-26839, 26841, 26845-26848.

3. Ch 26856- incl. 26787-26796, 26823, 26832, 26836-26839, 26841, 26845-26848.

4. Ers av: 1 st 669584-5, 6 st 669356-0, 6 st 941502-7.



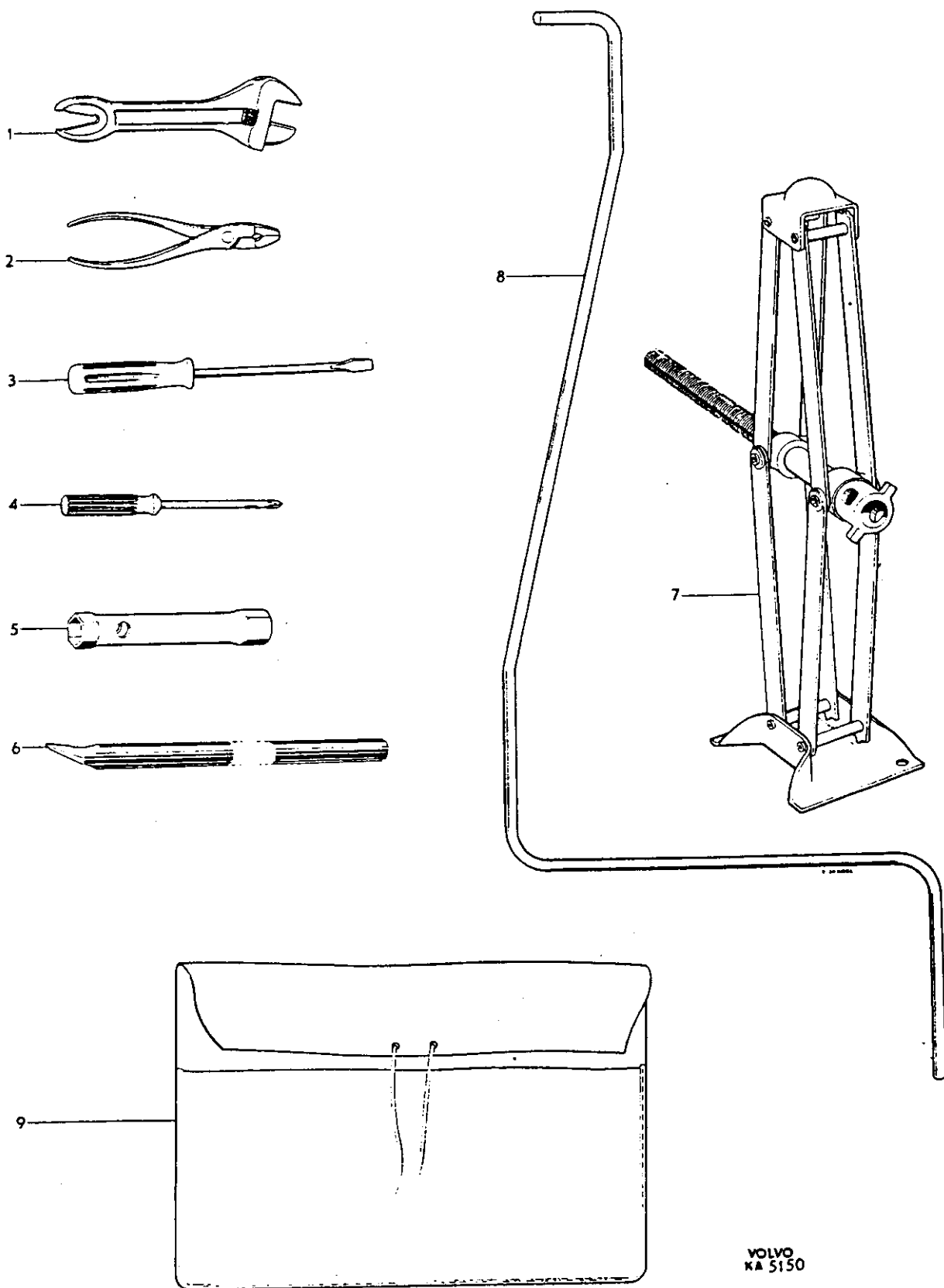
| Grupp<br>Group |               | 9                    |  | P 180(B18)               |  | VOLVO                                |                        |
|----------------|---------------|----------------------|--|--------------------------|--|--------------------------------------|------------------------|
| Sida<br>Page   |               | 8                    |  | Utgåva<br>Issue          |  | Reservdelskatalog<br>Parts catalogue |                        |
|                |               | 11                   |  | Säkerhetsbälte           |  | Safety belts                         |                        |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning            |  | Description              |  | Del. nr<br>Part No.                  | Anmärkning<br>Notes    |
|                | 2             | SÄKERHETSBELT        |  |                          |  | 1107410                              |                        |
| 1              | 2             | Säkerhetsbälte       |  | Safety belt              |  | 670425-8                             | 1)                     |
|                | 2             | Säkerhetsbälte       |  | Safety belt              |  | 672743-3                             | 2)                     |
|                | 2             | Säkerhetsbälte       |  | Safety belt              |  | 672347-2                             | 3)                     |
|                | 2             | Säkerhetsbälte       |  | Safety belt              |  | 679265-9                             | 4)                     |
|                | 2             | Säkerhetsbälte, kmpf |  | Safety belt, cpl         |  | 673051-9                             | 5)                     |
|                | 1             | . Bandhållare        |  | . Belt retainer          |  | 673057-6                             |                        |
| 2              | 2             | Skruv                |  | Screw                    |  | 191855-6                             | 6)                     |
|                | 2             | Skruv                |  | Screw                    |  | 942355-9                             | 7)                     |
| 3              | 2             | Bricka               |  | Washer                   |  | 191862-2                             | 6)                     |
|                | 2             | Bricka               |  | Washer                   |  | 942357-5                             | 7)                     |
| 4              | 4             | Plastbussning        |  | Plastic bushing          |  | 661804-5                             | 6)                     |
|                | 4             | Plastbussning        |  | Plastic bushing          |  | 672075-9                             | 7)                     |
| 5              | 2             | Bricka               |  | Washer                   |  | 942060-5                             | 6)                     |
|                | 2             | Bricka               |  | Washer                   |  | 942356-7                             | 7)                     |
| 6              | 1             | Fästbygel            |  | Anchorage brace          |  | 670569-3                             | 1)                     |
|                | 1             | Fästbygel            |  | Anchorage brace          |  | 671897-7                             | 3)                     |
| 7              | 1             | Saxlås               |  | Catch                    |  | 672451-2                             | 2)                     |
|                | 1             | Saxlås               |  | Catch                    |  | 673054-3                             | 8)                     |
| 8              | 1             | . Bricka             |  | . Washer                 |  |                                      | Lagerföres ej          |
| 9              | 1             | . Konsol             |  | . Bracket                |  |                                      | Lagerföres ej          |
| 10             | 1             | Skruv, tid utf       |  | Screw, early prod        |  | 956614-2                             | 1/2"-13 UNC x 1"       |
|                | 1             | Skruv, mellanutf     |  | Screw, intermediate prod |  | 955562-4                             | 1/2"-13 UNC x 1 1/2"   |
|                | 1             | Skruv, sen utf       |  | Screw, late prod         |  | 955692-9                             | 7) 7/16"-20 UNFx1 1/4" |
| 11             | 1             | Låsbricka            |  | Lock washer              |  | 955951-9                             | 6)                     |
|                | 1             | Låsbricka            |  | Lock washer              |  | 940147-2                             | 7)                     |
| 12             | 2             | Skruv                |  | Screw                    |  | 192558-5                             | 9)                     |
| 13             | 2             | Bricka               |  | Washer                   |  | 940097-9                             |                        |
| 14             | 2             | Bussning             |  | Bushing                  |  | 661804-5                             |                        |
| 15             | 2             | Skruv                |  | Screw                    |  | 192558-5                             | 10)                    |
|                | 2             | Skruv                |  | Screw                    |  | 942359-1                             | 11)                    |
| 16             | 2             | Fjäder               |  | Spring                   |  | 669378-2                             | 10)                    |
|                | 2             | Fjäder               |  | Spring                   |  | 671886-0                             | 11)                    |
| 17             | 2             | Bricka               |  | Washer                   |  | 191862-2                             | 10)                    |
|                | 2             | Bricka               |  | Washer                   |  | 942357-5                             | 12)                    |
|                | 2             | Plastbussning        |  | Plastic bushing          |  | 672075-9                             | 13)                    |
| 18             | 2             | Fästknapp            |  | Hang button              |  | 660634-7                             | Ch-4378                |
| 19             | 2             | Skruv                |  | Screw                    |  | 955122-7                             |                        |
| 20             | 2             | Bricka               |  | Washer                   |  | 192290-5                             |                        |
| 21             | 2             | Upphängningskrok     |  | Hook                     |  | 669256-0                             | 14)                    |
| 22             | 2             | Upphängningskrok     |  | Hook                     |  | 672805-9                             | 2) 5)                  |
| 23             | 2             | Skruv                |  | Screw                    |  | 955138-3                             | Ch 4379-               |
| 24             | 2             | Låsbricka            |  | Lock washer              |  | 941738-7                             | 15)                    |
| 25             | 2             | Kåpa                 |  | Cover                    |  | 673162-4                             | 16)                    |

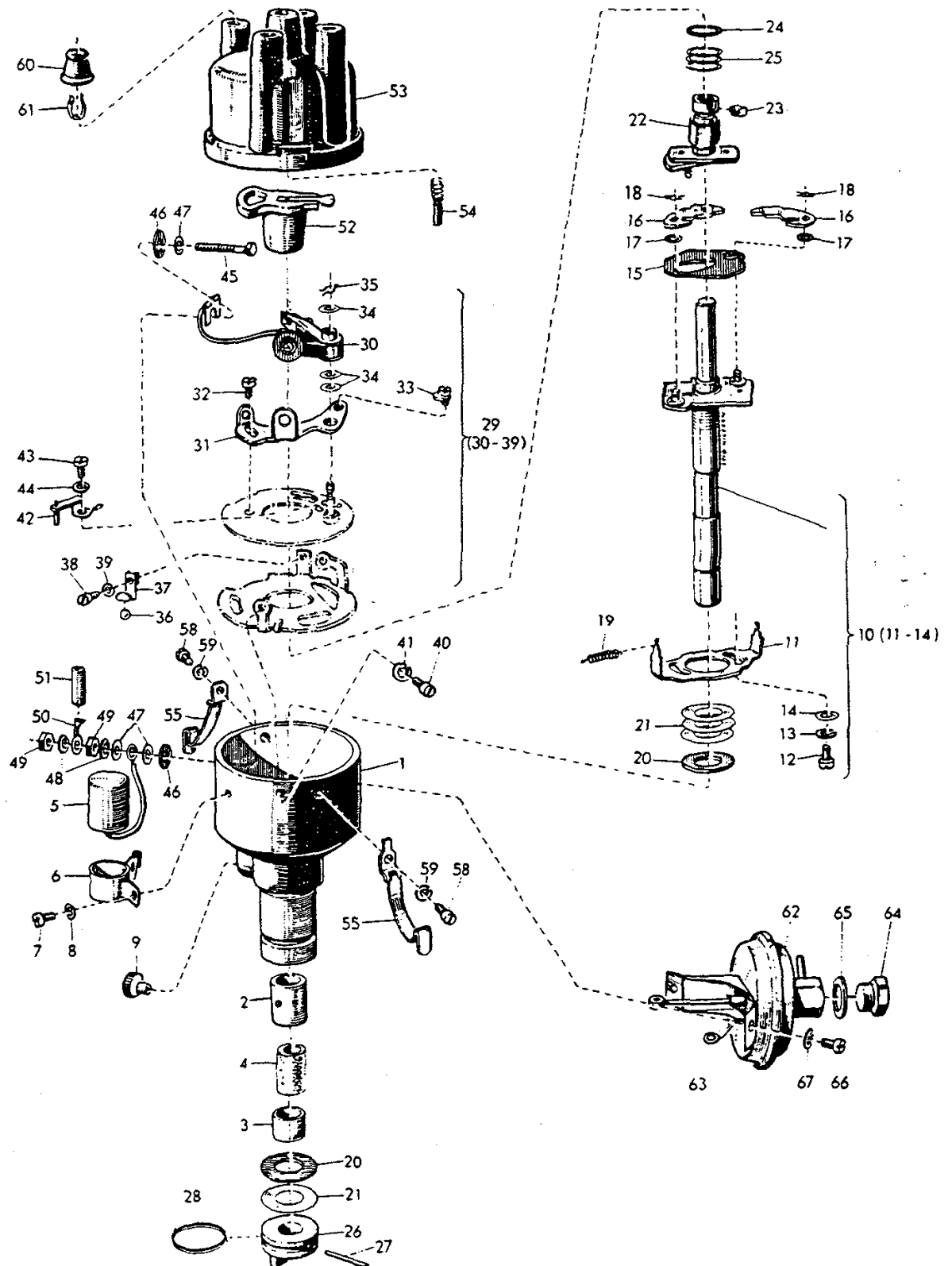
1. P180 excl P180 USA, CAN, ch-20999.
2. P180 excl P180 USA, CAN, ch 21000- 23487
3. P180 USA, CAN, ch-23487.
4. P180 USA, CAN, ch 23488-26460.
5. P180 USA, CAN, ch 26461-.
6. Kaross-17394 (ch omkr-17395).
7. Kaross 17395- (ch omkr 17395-).
8. Ch 23488-.

9. Ch-6000.
10. Ch 6001- omkr 17395.
11. Ch omkr 17395-.
12. Ch omkr 17395-20999.
13. Ch 21000-.
14. P180 excl USA, CAN, ch 4379-20999.  
P180 USA, CAN, ch 4379-26460.
15. P180 excl USA, CAN, ch 4379-20999.  
P180 USA, CAN, ch 4379-.
16. P180 excl P180 USA, Can, Ch 25500-.

| Grupp<br>Group |               | 9                       |                          | P 180(B18)                           |                     | VOLVO |  |
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| Sida<br>Page   |               | 10                      |                          | Utgåva<br>Issue                      |                     | 2     |  |
| Verktyg        |               | Tools                   |                          | Reservdelskatalog<br>Parts catalogue |                     |       |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning               | Description              | Det. nr<br>Part No.                  | Anmärkning<br>Notes |       |  |
| 1              | 1             | Skiftmyckel .....       | Adjustable spanner ..... | 755-9                                |                     |       |  |
| 2              | 1             | Tång .....              | Plier .....              | 754-2                                |                     |       |  |
| 3              | 1             | Skruvmejsel .....       | Screwdriver .....        | 210091-5                             |                     |       |  |
| 4              | 1             | Skruvmejsel .....       | Screwdriver .....        | 210072-5                             |                     |       |  |
| 5              | 1             | Hylsnyckel .....        | Box spanner .....        | 210107-9                             |                     |       |  |
| 6              | 1             | Hävarm .....            | Lever .....              | 210082-4                             |                     |       |  |
| 7              | 1             | Domkraft .....          | Jack .....               | 664480-1                             | 1, 2)               |       |  |
|                | 1             | Domkraft .....          | Jack .....               | 668413-8                             | 3)                  |       |  |
| 8              | 1             | Spak för domkraft ..... | Jack lever .....         | 664605-3                             | 2)                  |       |  |
|                | 1             | Spak för domkraft ..... | Jack lever .....         | 668414-6                             | 3)                  |       |  |
| 9              | 1             | Verktygsväska .....     | Tool bag .....           | 670916-6                             |                     |       |  |

- Ch-14825 excl 14166, 14197, 14236, 14275, 14313, 14318, 14319, 14322, 14326, 14332-14334, 14337, 14339, 14341, 14342, 14344, 14347, 14352, 14355, 14358, 14359, 14374, 14395-14397, 14400, 14402, 14406, 14407, 14409-14411, 14413-14416, 14420, 14422-14432, 14434-14445, 14447-14453, 14455, 14459-14463, 14465-14469, 14471-14474, 14476, 14477, 14479-14486, 14488-14492, 14494, 14497-14507, 14509-14524, 14526-14543, 14545-14549, 14551-14552, 14554-14575, 14577-14582, 14585-14589, 14591-14594, 14596-14685, 14687-14824.
- Ers av: 1 st 668413-8, 1 st 668414-6.
- Ch 14826- incl 14166, 14197, 14236, 14275, 14313, 14318, 14319, 14322, 14326, 14332-14334, 14337, 14339, 14341, 14342, 14344, 14347, 14352, 14355, 14358, 14359, 14374, 14395-14397, 14400, 14402, 14406, 14407, 14409-14411, 14413-14416, 14420, 14422-14432, 14434-14445, 14447-14453, 14455, 14459-14463, 14465-14469, 14471-14474, 14476-14477, 14479-14486, 14488-14492, 14494, 14497-14507, 14509-14524, 14526-14543, 14545-14549, 14551, 14552, 14554-14575, 14577-14582, 14585-14589, 14591-14594, 14596-14685, 14687-14824.

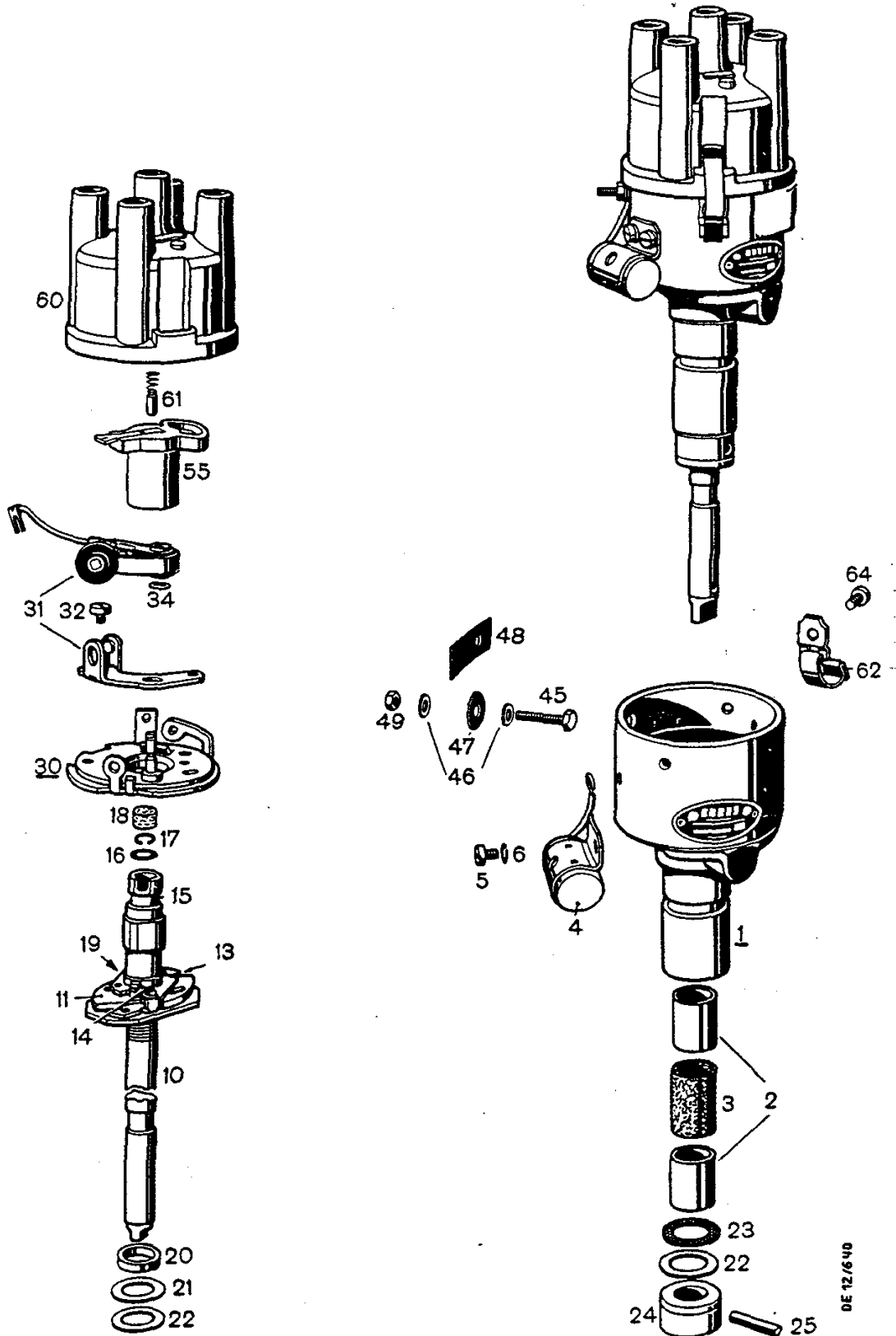




| Grupp<br>Group |                 | 10              |                           | P 180(B18)               |                              |                              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|-----------------|-----------------|---------------------------|--------------------------|------------------------------|------------------------------|-----------------------------------------------|--|
| Sida<br>Page   | 2               | Utgåva<br>Issue | 6                         | Fördelare                | 238731, 239447               | Distributör                  |                                               |  |
| Pos<br>Fig.    | Antal<br>Qty.   |                 | Benämning                 | Description              | Del. nr<br>Part No.<br>Volvo | Del. nr<br>Part No.<br>Bosch |                                               |  |
|                | 238731<br>BL 33 | 239447<br>BL 34 |                           |                          |                              |                              |                                               |  |
|                | 1               |                 | Fördelare .....           | Distributör .....        | 238731-4                     | VJU 4 BL 33 <sup>1)</sup>    | 0 231 112 046                                 |  |
|                |                 | 1               | Fördelare .....           | Distributör .....        | 239447-6                     | VJ 4 BL 34 <sup>1)</sup>     | 0 231 110 040                                 |  |
| 1              | 1               |                 | . Hus .....               | . Housing .....          | 238849-4                     | ZGE 154 Z 123                | 1 235 100 305                                 |  |
|                |                 | 1               | . Hus .....               | . Housing .....          | 240164-4                     | ZGE 154 Z 137                | 1 235 100 334                                 |  |
| 2              | 1               |                 | . Bussning, övre ....     | . Bearing bushing, upper | 233262-5                     | WMB 50 Z 4                   | 1 230 301 002                                 |  |
|                |                 | 1               | . Bussning, övre ....     | . Bearing bushing, upper | 233263-3                     | WMB 50 Z 3                   | 1 230 301 001                                 |  |
| 3              | 1               | 1               | . Bussning, undre ...     | . Bearing bushing, lower | 238850-2                     | WMB 50 Z 15                  | 1 230 301 005                                 |  |
| 4              | 1               | 1               | . Smörjfilt .....         | . Lubricating felt ...   | 233264-1                     | WDO 402 Z 15                 | 1 234 702 004                                 |  |
| 5              | 1               | 1               | . Kondensator .....       | . Capacitor .....        | 233842-4                     | LMKO 1 sort 1                | 1 217 017 100                                 |  |
| 6              | 1               |                 | . Fäste .....             | . Fixing clip .....      | 238853-6                     | ZVBE 5 Z 5                   | 1 231 310 003                                 |  |
|                |                 | 1               | . Fäste .....             | . Fixing clip .....      | 239589-5                     | ZVBE 5 Z 4                   | 1 231 310 002                                 |  |
| 7              | 2               | 2               | . Skruv .....             | . Screw .....            | 956058-2                     | NSR 5262/9                   | 2 910 021 116                                 |  |
| 8              | 2               | 2               | . Fjäderbricka .....      | . Lock washer .....      | 955917-0                     | NMS 440/3                    | 2 916 690 003                                 |  |
| 9              | 1               | 1               | . Smörjkopp .....         | . Oil cup .....          | 35028-0                      | WOL 1/1                      | 1 237 400 010                                 |  |
| 10             | 1               | 1               | . Fördelaraxel .....      | . Shaft .....            | 238854-4                     | ZAC 70 Z 566                 | 1 236 101 123                                 |  |
| 11             | 1               | 1               | . Spännbygel .....        | . Bracket .....          | 48316-4                      | 1 231 321 007                | 1 231 321 007                                 |  |
| 12             | 2               | 2               | . Skruv .....             | . Screw .....            | 25503-4                      | WSR 113/1                    | 1 233 415 006                                 |  |
| 13             | 2               | 2               | . Fjäderbricka .....      | . Lock washer .....      | 955916-2                     | NMS 440/2                    | 2 916 690 002                                 |  |
| 14             | 2               | 2               | . Bricka .....            | . Washer .....           | 35431-6                      | 1 210 100 002                | 1 210 100 002                                 |  |
| 15             | 1               | 1               | . Dämpningsplatta ....    | . Damping plate .....    | 76973-7                      | ZPT 410 Z 1                  | 1 230 131 000                                 |  |
| 16             | 2               | 2               | . Regulatorvikt .....     | . Centrifugal weight ... | 238855-1                     | ZPT 214 Z 39                 | 1 230 059 126                                 |  |
| 17             | 2               | 2               | . Isolerbricka .....      | . Insulating washer ...  | 82387-2                      | WNS 11 Z 8                   | 1 230 107 002                                 |  |
| 18             | 2               | 2               | . Låsfjäder .....         | . Clip spring .....      | 76928-1                      | WMR 118 Z 1                  | 1 234 602 000                                 |  |
| 19             | 2               | 2               | . Regulatorfjäder .....   | . Spring .....           | 233267-4                     | WSF 89 Z 40                  | 1 234 650 023                                 |  |
| 20             | 2               | 2               | . Fiberbricka .....       | . Fibre disc .....       | 25929-1                      | WNS 31/3                     | 1 230 107 008                                 |  |
| 21             | erf             | erf             | . Justerbricka,           | . Compensating washer,   |                              |                              |                                               |  |
|                |                 |                 | . tj. = 0,1 .....         | . Th. = 0.1 .....        | 25930-9                      | WMS 101/12                   | 1 230 101 607                                 |  |
|                |                 |                 | . tj. = 0,3 .....         | . Th. = 0.3 .....        | 239337-9                     | WMS 101 Z 38                 | 1 230 101 610                                 |  |
| 22             | 1               |                 | . Brytarkam .....         | . Cam .....              | 238857-7                     | ZNC 46 Z 451                 | 1 232 200 151                                 |  |
|                |                 | 1               | . Brytarkam .....         | . Cam .....              | 240165-1                     | ZNC 46 Z 468                 | 1 232 200 171                                 |  |
| 23             | 1               | 1               | . Smörjfilt .....         | . Lubricating felt ..... | 48401-4                      | WDO 401/13                   | 1 234 702 000                                 |  |
| 24             | 1               | 1               | . Fiberbricka .....       | . Fibre disc .....       | 48328-9                      | WNS 416/8                    | 1 230 112 015                                 |  |
| 25             | erf             | erf             | . Justerbricka,           | . Compensating washer,   |                              |                              |                                               |  |
|                |                 |                 | . tj. = 0,3 .....         | . Th. = 0.3 .....        | 120760-4                     | WMS 401 Z 69                 | 1 230 101 629                                 |  |
|                |                 |                 | . tj. = 0,5 .....         | . Th. = 0.5 .....        | 48327-1                      | WMS 401/27                   | 1 230 101 628                                 |  |
|                |                 |                 | . tj. = 1,0 .....         | . Th. = 1.0 .....        | 48326-3                      | WMS 401/26                   | 1 230 101 627                                 |  |
| 26             | 1               | 1               | . Koppling .....          | . Coupling .....         | 233836-6                     | ZKH 15/21                    | 1 236 445 031                                 |  |
| 27             | 1               | 1               | . Stift .....             | . Pin .....              | 233837-4                     | WST 402/32                   | 1 233 101 025                                 |  |
| 28             | 1               | 1               | . Fjädderring .....       | . Retaining ring .....   | 233838-2                     | ZMR 39/1                     | 1 234 603 000                                 |  |
| 29             | 1               |                 | . Brytarplatta .....      | . Contact breaker plate  | 238858-5                     | ZUB 17 Z 37                  | 1 237 110 012                                 |  |
|                |                 | 1               | . Brytarplatta .....      | . Contact breaker plate  | 239595-2                     | ZUB 17 Z 39                  | 1 237 110 018                                 |  |
| 30,31          | 1               |                 | . Kontaktsats .....       | . Breaker point set ..   | 238859-3                     | ZKT 67 sort 6                | 1 237 013 027                                 |  |
|                |                 | 1               | . Kontaktsats .....       | . Breaker point set ..   | 240149-5                     | ZKT 48 sort 2                | 1 237 013 001                                 |  |
| 32             | 1               | 1               | . Skruv .....             | . Screw .....            | 77543-7                      | WSR 400/32                   | 1 233 410 025                                 |  |
| 33             | 1               |                 | . Excenterbult .....      | . Eccentric pin .....    | 25936-6                      | WBO 277/1                    | 1 233 180 010                                 |  |
| 34             | erf             | erf             | . Justerbricka, tj. = 0,1 | . Shim Th. = 0.1 ...     | 48332-1                      | WMS 23/3                     | 1 230 100 616                                 |  |
|                | erf             | erf             | . Justerbricka, tj. = 0,2 | . Shim Th. = 0.2 ...     | 48331-3                      | WMS 23/1                     | 1 230 100 615                                 |  |

1) Ers. av 240208-9

| Grupp<br>Group |                  | 10               |                                                                                              | P 180 (B18)                                                                                        |                              |                              | VOLVO         |                                      |
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| Sida<br>Page   |                  | Utgåva<br>Issue  |                                                                                              | Fördelare                                                                                          |                              | Distributör                  |               | Reservdelskatalog<br>Parts catalogue |
| Pos<br>Fig.    | Antal<br>Qty.    |                  | Benämning                                                                                    | Description                                                                                        | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |               |                                      |
|                | 238731<br>B1. 33 | 239417<br>B1. 34 |                                                                                              |                                                                                                    |                              |                              |               |                                      |
| 35             | 1                | 1                | . . Låsfjäder .....                                                                          | . . Clip spring .....                                                                              | 77683-1                      | WMR 20/2                     | 1 234 680 000 |                                      |
| 36             | 1                | 1                | . . Kula .....                                                                               | . . Ball .....                                                                                     | 77692-2                      | NKU 4/11                     | 1 903 230 311 |                                      |
| 37             | 1                | 1                | . . Fjäderhållare .....                                                                      | . . Retainer spring .....                                                                          | 77668-2                      | ZBF 129/1                    | 1 231 253 050 |                                      |
| 38             | 1                | 1                | . . Skruv .....                                                                              | . . Screw .....                                                                                    | 956042-6                     | NSR 5260/3                   | 2 910 021 045 |                                      |
| 39             | 1                | 1                | . . Fjäderbricka .....                                                                       | . . Lock washer .....                                                                              | 955915-4                     | NMS 440/1                    | 2 916 693 001 |                                      |
| 40             | 2                | 1                | . Skruv .....                                                                                | . Screw .....                                                                                      | 956059-0                     | NSR 5262/13                  | 2 910 021 118 |                                      |
| 41             | 2                | 1                | . Fjäderbricka .....                                                                         | . Lock washer .....                                                                                | 955917-0                     | NMS 440/3                    | 2 916 690 003 |                                      |
| 42             | 1                |                  | . Inställningsvinkel ...                                                                     | . Adjusting angle .....                                                                            | 233306-0                     | ZBE 167/2                    | 1 231 322 023 |                                      |
| 43             | 1                |                  | . Skruv .....                                                                                | . Screw .....                                                                                      | 956058-2                     | NSR 5262/9                   | 2 910 021 116 |                                      |
| 44             | 1                |                  | . Fjäderbricka .....                                                                         | . Lock washer .....                                                                                | 955917-0                     | NMS 440/3                    | 2 916 690 003 |                                      |
| 45             | 1                | 1                | . Anslutningsskruv ...                                                                       | . Connecting screw ...                                                                             | 955229-0                     | NSR 5357/54                  | 2 911 051 130 |                                      |
| 46             | 2                |                  | . Isolerbricka .....                                                                         | . Insulating washer ...                                                                            | 120213-4                     | WNS 416/40                   | 1 230 112 016 |                                      |
|                |                  | 1                | . Isolerbricka .....                                                                         | . Insulating washer ...                                                                            | 25716-2                      | WNS 115/16                   | 1 230 112 011 |                                      |
| 46/1           | 1                |                  | . Bricka .....                                                                               | . Washer .....                                                                                     | 77546-0                      | WPT 38/1                     | 1 231 335 010 |                                      |
| 46/2           | 1                |                  | . Isolerplatta .....                                                                         | . Insulating plate .....                                                                           | 25714-7                      | WPT 34/1                     | 1 231 031 030 |                                      |
| 46/3           | 1                |                  | . Isolerremsa .....                                                                          | . Insulating strip .....                                                                           | 25713-9                      | WNT 82/1                     | 1 231 031 020 |                                      |
| 47             | 4                | 2                | . Bricka .....                                                                               | . Washer .....                                                                                     | 25195-9                      | 1 230 100 005                | 1 230 100 005 |                                      |
| 48             | 2                | 2                | . Fjäderbricka .....                                                                         | . Lock washer .....                                                                                | 955917-0                     | NMS 440/3                    | 2 916 690 003 |                                      |
| 49             | 2                | 2                | . Mutter .....                                                                               | . Nut .....                                                                                        | 955779-4                     | NMU 40/2                     | 2 915 011 005 |                                      |
| 50             | 1                |                  | . Ledningssko .....                                                                          | . Cable terminal .....                                                                             | 48402-2                      | WKS 33/2                     | 1 331 354 001 |                                      |
| 51             | 1                |                  | . Isolerrör .....                                                                            | . Insulating tube .....                                                                            | 25795-6                      | NNH 6/7                      | 1 900 703 026 |                                      |
| 52             | 1                | 1                | . Fördelararm .....                                                                          | . Distributor rotor ....                                                                           | 76977-8                      | ZVT 53 Z 9                   | 1 234 332 028 |                                      |
| 53             | 1                | 1                | . Fördelarlock .....                                                                         | . Distributor cap .....                                                                            | 870690-5                     | 1 235 522 173                | 1 235 522 173 |                                      |
| 54             | 1                | 1                | . . Elborste .....                                                                           | . . Brush .....                                                                                    | 60799-4                      | NSK 2/1                      | 1 904 321 010 |                                      |
|                | 1                | 1                | . Hållfjädersats .....                                                                       | . Spring set .....                                                                                 | 238851-0                     | ZBF 75/0                     | 9 231 240 018 |                                      |
| 55             | 1                | 1                | . . Hållfjäder .....                                                                         | . . Holding spring .....                                                                           | 233729-3                     | ZVBF 6 Z 1                   | 1 231 251 080 |                                      |
| 56             | 1                | 1                | . . Fästlänk med klack                                                                       | . . Shackle with lug ...                                                                           | 77660-9                      | ZBE 40/2                     | 1 231 335 031 |                                      |
| 57             | 1                | 1                | . . Fästlänk utan klack                                                                      | . . Shackle without lug .                                                                          | 77659-1                      | ZBE 40/1                     | 1 231 335 030 |                                      |
| 58             | 2                | 2                | . Skruv .....                                                                                | . Screw .....                                                                                      | 956059-0                     | NSR 5262/13                  | 2 910 021 118 |                                      |
| 59             | 2                | 2                | . Fjäderbricka .....                                                                         | . Lock washer .....                                                                                | 955917-0                     | NMS 440/3                    | 2 916 690 003 |                                      |
| 60             | 5                | 5                | . Gummimuff .....                                                                            | . Rubber cap .....                                                                                 | 20366-1                      | WNK 1 Z 13                   | 1 230 522 007 |                                      |
| 61             | 5                | 5                | . Ledningshylsa .....                                                                        | . Cable sleeve .....                                                                               | 954514-6                     | WEA 52/1                     | 1 231 290 020 |                                      |
| 62             | 1                |                  | . Vakuumregulator ...                                                                        | . Vacuum governor ...                                                                              | 238861-9                     | ZSV 22 Z 59                  | 1 237 121 157 |                                      |
| 63             | 1                |                  | . . Stomledning .....                                                                        | . . Ground strap .....                                                                             | 233861-4                     | ZE 50/2                      | 1 234 440 004 |                                      |
| 64             | 1                |                  | . . Tätplugg .....                                                                           | . . Screw plug .....                                                                               | 239338-7                     | ZVMU 1 Z 1                   | 1 233 455 030 |                                      |
| 65             | 1                |                  | . . Packning .....                                                                           | . . Packing .....                                                                                  | 239339-5                     | WMR 26 Z 2                   | 1 230 203 000 |                                      |
| 66             | 2                |                  | . Skruv .....                                                                                | . Screw .....                                                                                      | 956058-2                     | NSR 5262/9                   | 2 910 021 116 |                                      |
| 67             | 2                |                  | . Fjäderbricka .....                                                                         | . Lock washer .....                                                                                | 239340-3                     | NMS 727/6                    | 1 600 150 006 |                                      |
|                |                  | 2                | . Bricka .....                                                                               | . Washer .....                                                                                     | 25195-9                      | 1 230 100 005                | 1 230 100 005 |                                      |
|                | 1                | 1                | Reparationssats .....                                                                        | Parts set .....                                                                                    | 239417-9                     | T 56                         | 9 231 240 006 |                                      |
|                |                  |                  | (innehåller pos. nr 7, 8, 18, 20, 21, 24, 25, 27, 32, 34, 35, 40, 41, 45-49, 58, 59, 66, 67) | (consisting of figs. nos. 7, 8, 18, 20, 21, 24, 25, 27, 32, 34, 35, 40, 41, 45-49, 58, 59, 66, 67) |                              |                              |               |                                      |



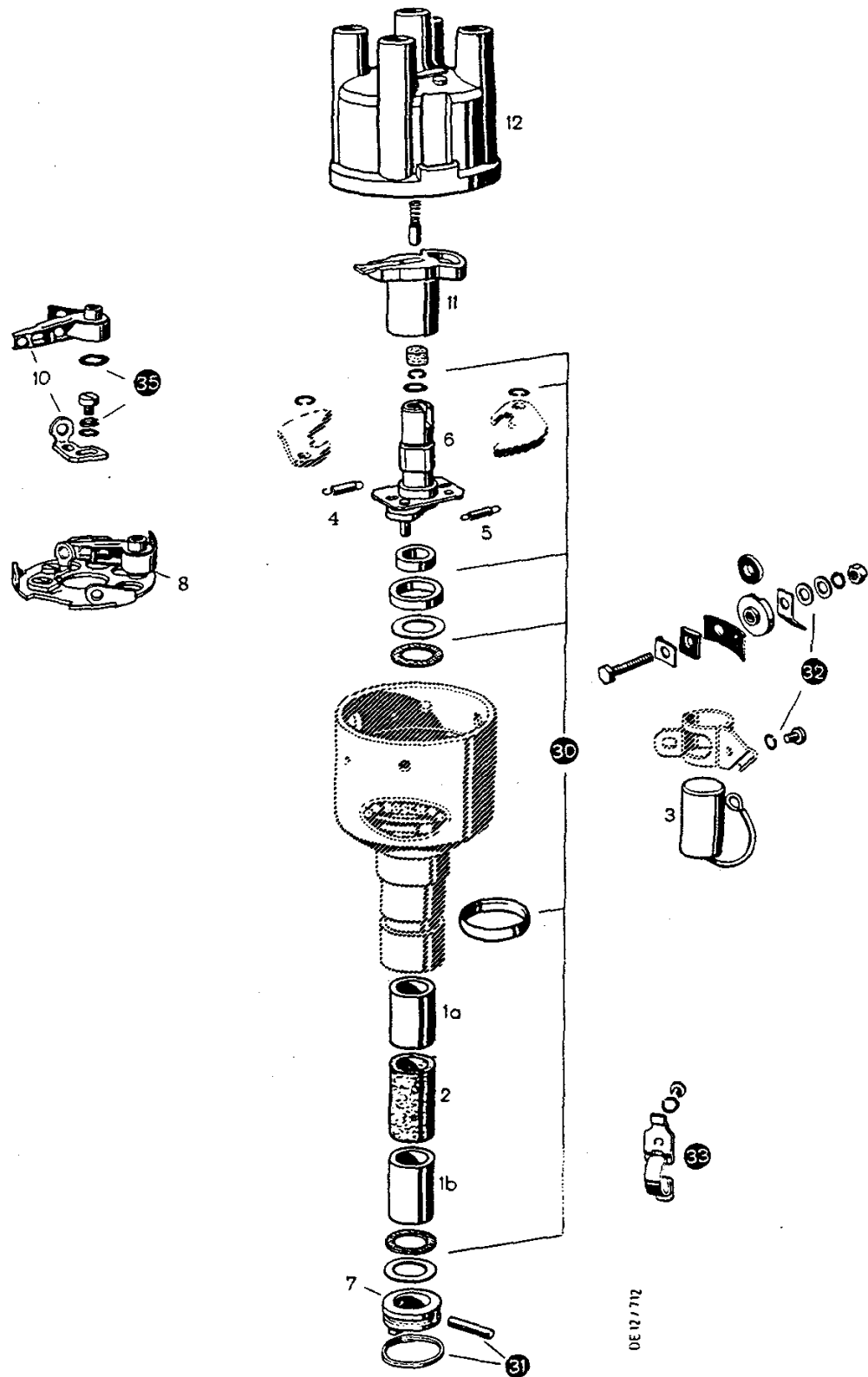
| Grupp<br>Group |        | 10              |            | P 180 (B18)                     |                                        |                              |                              | VOLVO         |  |                                      |  |
|----------------|--------|-----------------|------------|---------------------------------|----------------------------------------|------------------------------|------------------------------|---------------|--|--------------------------------------|--|
| Sida<br>Page   |        | Utgåva<br>Issue |            | Fördelare                       |                                        | 239935, 240208               |                              | Distributör   |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | 239935 | Antal<br>Qty.   |            | Benämning                       | Description                            | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |               |  |                                      |  |
|                |        | 240208          |            |                                 |                                        |                              |                              |               |  |                                      |  |
|                |        | Tid<br>ulf      | Sen<br>ulf |                                 |                                        |                              |                              |               |  |                                      |  |
|                | 1      |                 |            | Fördelare .....                 | Distributör .....                      | 239935-0                     | 0 231 154 001 *)             | 0 231 154 001 |  |                                      |  |
|                |        | 1               |            | Fördelare .....                 | Distributör .....                      | 240208-9                     | 0 231 153 002 **)            | 0 231 153 002 |  |                                      |  |
|                |        |                 | 1          | Fördelare .....                 | Distributör .....                      | 240208-9                     | 0 231 153 003                | 0 231 153 003 |  |                                      |  |
| 1              | 1      |                 |            | Hus .....                       | Housing .....                          | <del>240189-1</del>          | ZGE 154 Z 154                | 1 235 100 364 |  |                                      |  |
| 2              | 1      | 1               | 1          | Bussning, övre ...              | Bearing bushing,<br>upper              | 233262-5                     | WMB 50 Z 4                   | 1 230 301 002 |  |                                      |  |
|                | 1      | 1               | 1          | Bussning, undre ..              | Bearing bushing,<br>lower              | 238850-2                     | WMB 50 Z 15                  | 1 230 301 005 |  |                                      |  |
| 3              | 1      | 1               | 1          | Smörjfilt .....                 | Lubricating felt ....                  | 233264-1                     | WDO 402 Z 15                 | 1 234 702 004 |  |                                      |  |
| 4              | 1      |                 |            | Kondensator .....               | Capacitor .....                        | 240190-9                     | LMKO 1 Z 42                  | 1 237 330 067 |  |                                      |  |
|                |        | 1               | 1          | Kondensator .....               | Capacitor .....                        | 233842-4                     | LMKO 1 sort 1                | 1 217 017 100 |  |                                      |  |
| 5              | 2      | 2               | 2          | Skruv .....                     | Screw .....                            | 956058-2                     | NSR 5262/9                   | 2 910 021 116 |  |                                      |  |
| 6              | 2      | 2               | 2          | Fjäderbricka .....              | Lock washer .....                      | 955917-0                     | NMS 440/3                    | 2 916 690 003 |  |                                      |  |
| 10             | 1      |                 |            | Axel .....                      | Shaft .....                            | <del>240191-7</del>          | ZVAC 9 Z 6                   | 1 236 101 305 |  |                                      |  |
| 11             | 2      |                 |            | Regulatorvikt .....             | Centrifugal weight ...                 | <del>240192-5</del>          | ZVPT 19 Z 1                  | 1 230 059 301 |  |                                      |  |
| 13             | 2      | 2               | 2          | Låsbricka .....                 | Lock washer .....                      | 240193-3                     | NMS 662/1                    | 2 916 080 006 |  |                                      |  |
| 14             | 1      | 1               |            | Fjäder .....                    | Spring .....                           | 240194-1                     | WSF 147 Z 13                 | 1 234 650 087 |  |                                      |  |
|                |        |                 | 1          | Fjäder .....                    | Spring .....                           | 240580-1                     | 1 234 650 128                | 1 234 650 128 |  |                                      |  |
|                | 1      | 1               |            | Fjäder .....                    | Spring .....                           | 240195-8                     | WSF 147 Z 14                 | 1 234 650 088 |  |                                      |  |
|                |        |                 | 1          | Fjäder .....                    | Spring .....                           | 240581-9                     | 1 234 650 129                | 1 234 650 129 |  |                                      |  |
| 15             | 1      | 1               |            | Brytarkam .....                 | Cam .....                              | 240308-1                     | ZVNC 7 Z 8                   | 1 232 200 207 |  |                                      |  |
|                |        |                 | 1          | Brytarkam .....                 | Cam .....                              | 240646-0                     | 1 232 200 225                | 1 232 200 225 |  |                                      |  |
| 16             | 1      | 1               | 1          | Bricka .....                    | Washer .....                           | 233143-7                     | WMS 20 S 31                  | 1 420 100 624 |  |                                      |  |
| 17             | 1      | 1               | 1          | Låsring .....                   | Lock ring .....                        | 233835-8                     | WMR 61 Z 8                   | 1 234 601 012 |  |                                      |  |
| 18             | 1      |                 |            | Smörjfilt .....                 | Lubricating felt ....                  | 233834-1                     | WDO 401 Z 17                 | 1 234 702 002 |  |                                      |  |
| 19             | 1      |                 |            | Isolerbricka .....              | Insulating washer ....                 | 240197-4                     | ZVNR 2 Z 2                   | 1 230 209 001 |  |                                      |  |
| 20             | 1      |                 |            | Isolerbussning .....            | Insulating bushing ...                 | 240198-2                     | ZVNR 2 Z 1                   | 1 230 209 000 |  |                                      |  |
| 21             | 1      |                 |            | Justerbricka, tj. = 0,3         | Compensating washer,<br>Th. = 0.3      | 239337-9                     | WMS 101 Z 38                 | 1 230 101 610 |  |                                      |  |
| 22             | erf    | erf             | erf        | Justerbricka, tj. = 0,1         | Compensating washer,<br>Th. = 0.1      | 25930-9                      | WMS 101/12                   | 1 230 101 607 |  |                                      |  |
| 23             | 1      | 1               | 1          | Fiberbricka .....               | Fibre disc .....                       | 25929-1                      | WNS 31/3                     | 1 230 107 008 |  |                                      |  |
| 24             | 1      | 1               | 1          | Koppling .....                  | Coupling .....                         | 233836-6                     | ZKH 15/21                    | 1 236 445 031 |  |                                      |  |
| 25             | 1      | 1               | 1          | Stift .....                     | Pin .....                              | 233837-4                     | WST 402/32                   | 1 233 101 025 |  |                                      |  |
| -              | 1      | 1               | 1          | Fjädderring .....               | Retaining ring .....                   | 233838-2                     | ZMR 39/1                     | 1 234 603 000 |  |                                      |  |
| 30             | 1      | 1               | 1          | Brytarplatta .....              | Contact breaker plate                  | 239595-2                     | ZUB 17 Z 39                  | 1 237 110 018 |  |                                      |  |
| 31             | 1      | 1               | 1          | Kontaktsats .....               | Breaker point set ..                   | 240149-5                     | ZKT 48 sort 2                | 1 237 013 001 |  |                                      |  |
| 32             | 1      | 1               | 1          | Skruv .....                     | Screw .....                            | 77543-7                      | WSR 400/32                   | 1 233 410 025 |  |                                      |  |
| 34             | erf    | erf             | erf        | Justerbricka<br>tj. = 0,1 ..... | Compensating washer<br>Th. = 0.1 ..... | 48332-1                      | WMS 23/3                     | 1 230 100 616 |  |                                      |  |
|                | erf    | erf             | erf        | Justerbricka<br>tj. = 0,2 ..... | Compensating washer<br>Th. = 0.2 ..... | 48331-3                      | WMS 23/1                     | 1 230 100 615 |  |                                      |  |
| 45             | 1      | 1               | 1          | Skruv .....                     | Screw .....                            | 955229-0                     | NSR 5357/54                  | 2 911 051 130 |  |                                      |  |
| -              | 1      | 1               | 1          | Bricka .....                    | Washer .....                           | 77546-0                      | WPT 38/1                     | 1 231 335 010 |  |                                      |  |
| 46             | 2      | 2               | 2          | Bricka .....                    | Washer .....                           | 25195-9                      | 1 230 100 005                | 1 230 100 005 |  |                                      |  |
| 47             | 1      | 1               | 1          | Isolerbricka .....              | Insulating washer ....                 | 25716-2                      | WNS 115/16                   | 1 230 112 011 |  |                                      |  |
| -              | 1      | 1               | 1          | Isolerplatta .....              | Insulating plate .....                 | 25714-7                      | WPT 34/1                     | 1 231 031 030 |  |                                      |  |
| 48             | 1      | 1               | 1          | Isolerremsa .....               | Insulating strip .....                 | 25713-9                      | WNT 82/1                     | 1 231 031 020 |  |                                      |  |
| -              |        | 2               | 2          | Fjäderbricka .....              | Lock washer .....                      | 955917-0                     | NMS 440/3                    | 2 916 690 003 |  |                                      |  |

\*) Ers av: 1 st 240208-9.

\*\*) Ers av: 1 st Bosch 0 231 153 003.

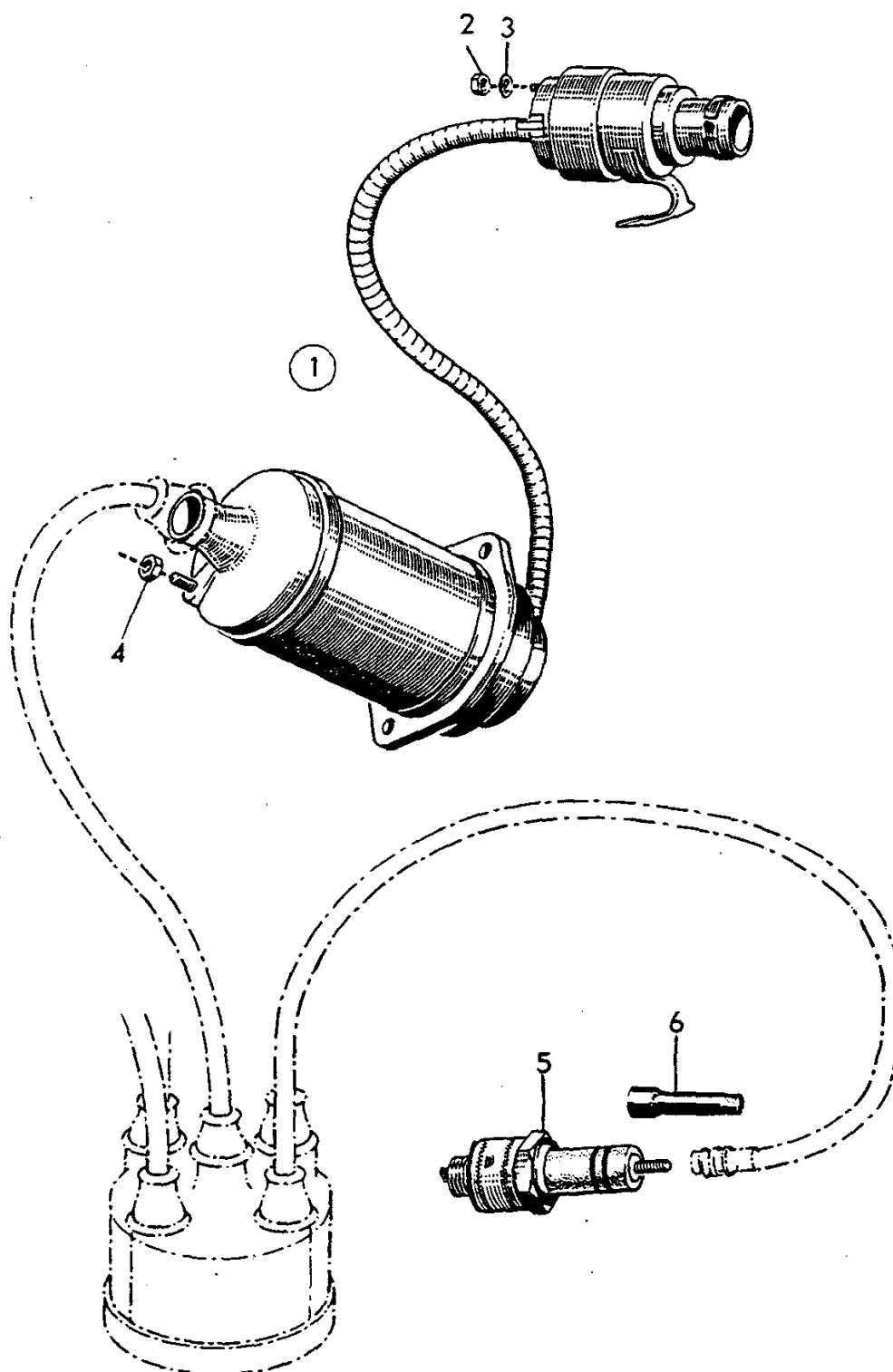
| Grupp<br>Group |               | 10         |            | P 180 (B18)            |                         |                              |                              |                             |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|------------|------------|------------------------|-------------------------|------------------------------|------------------------------|-----------------------------|--|-----------------------------------------------|--|
| Sida<br>Page   |               | 8          |            | Utgåva<br>Issue        |                         | 5                            |                              | Fördelare<br>239935, 240208 |  | Distributör                                   |  |
| Pos<br>Fig.    | Antal<br>Qty. |            |            | Benämning              | Description             | Del. nr<br>Part No.<br>Volvo | Del. nr<br>Part No.<br>Bosch |                             |  |                                               |  |
|                | 240208        |            |            |                        |                         |                              |                              |                             |  |                                               |  |
|                | 239935        | Tid<br>ulf | Sen<br>ulf |                        |                         |                              |                              |                             |  |                                               |  |
| 49             | 2             | 2          | 2          | . Mutter .....         | . Nut .....             | 955779-4                     | NMU 40/2                     | 2 915 011 005               |  |                                               |  |
| 55             | 1             |            |            | . Fördelararm .....    | . Distrubutor rotor ... | 240247-7                     | ZVT 53 Z 12                  | 1 234 332 033               |  |                                               |  |
|                |               | 1          | 1          | . Fördelararm .....    | . Distributor rotor ... | 240305-3                     | ZVVT 5 Z 6                   | 1 234 332 074               |  |                                               |  |
| 60             | 1             | 1          | 1          | . Fördelarlock .....   | . Distributor cap ..... | 370690-5                     | 1 235 522 173                | 1 235 522 173               |  |                                               |  |
| 61             | 1             | 1          | 1          | . Elborste .....       | . Brush .....           | 60799-4                      | NSK 2/1                      | 1 904 321 010               |  |                                               |  |
| 62             | 1             | 1          | 1          | . Hållfjädersats ..... | . Spring set .....      | 238851-0                     | ZBF 75/0                     | 9 231 240 018               |  |                                               |  |
| 64             | 3             | 3          | 3          | . Skruv .....          | . Screw .....           | 956059-7                     | NSR 5262/13                  | 2 910 021 118               |  |                                               |  |
| -              | 3             | 3          | 3          | . Fjäderbricka .....   | . Lock washer .....     | 955917-0                     | NMS 440/3                    | 2 916 690 003               |  |                                               |  |

|                                                      |                    |        |             |                 |     |
|------------------------------------------------------|--------------------|--------|-------------|-----------------|-----|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180 (BI8)</b> |        |             | Grupp<br>Group  | 10  |
|                                                      | Fördelare          | 241298 | Distributör | Utgåva<br>Issue | 2   |
|                                                      |                    |        |             | Sida<br>Page    | 9:3 |



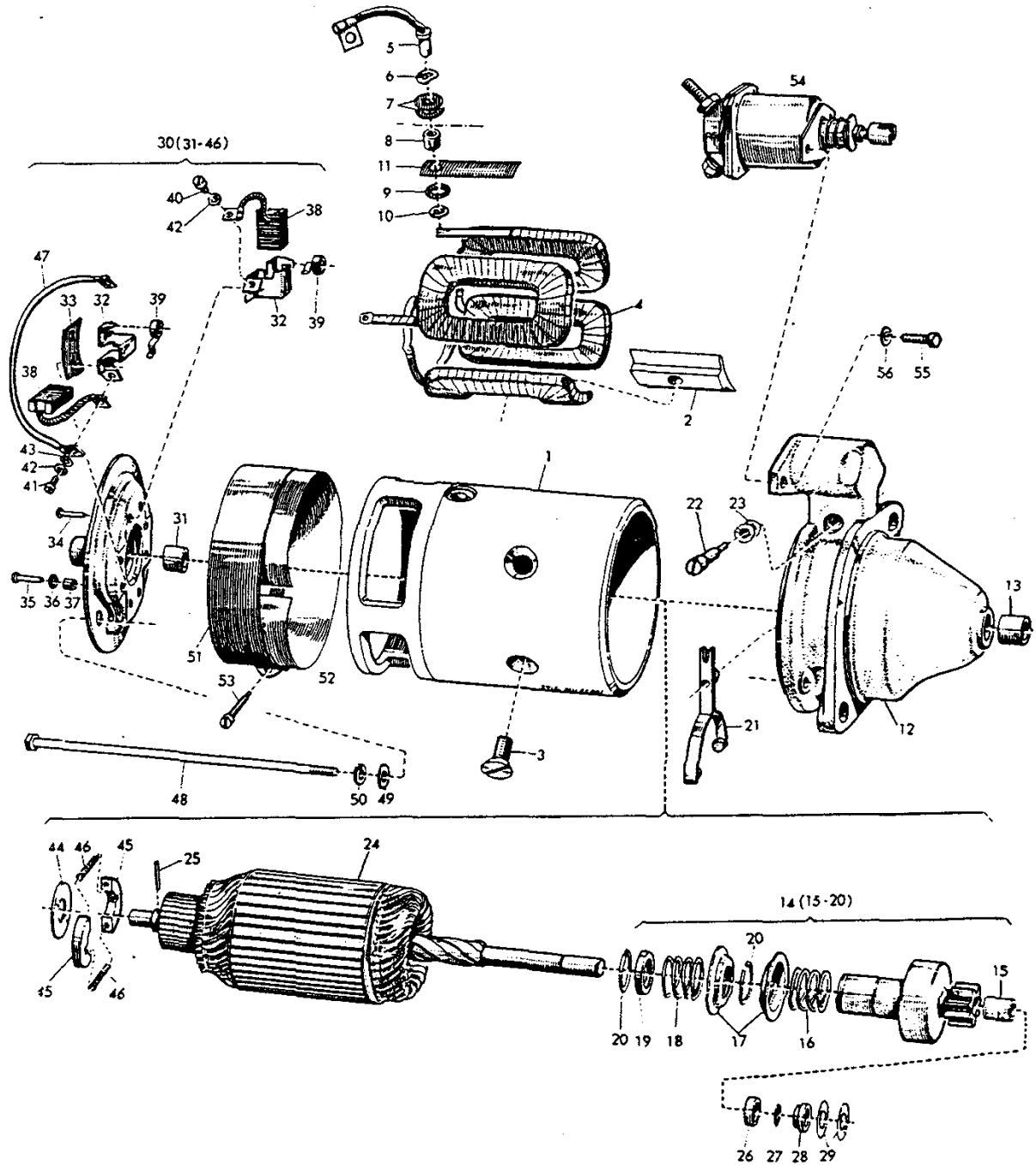
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| Grupp<br>Group |               | 10                                        |  | P 180 (B18)                                    |  |                              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                              |  |               |  |
|----------------|---------------|-------------------------------------------|--|------------------------------------------------|--|------------------------------|-----------------------------------------------|------------------------------|--|---------------|--|
| Sida<br>Page   |               | 9:2                                       |  | Utgåva<br>Issue                                |  | 2                            |                                               | Fördelare<br>241298          |  | Distributör   |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                 |  | Description                                    |  | Det. nr<br>Part No.<br>Volvo |                                               | Det. nr<br>Part No.<br>Bosch |  |               |  |
|                | 1             | Fördelare .....                           |  | Distributör .....                              |  | 241298-6                     |                                               | 0 231 153 009                |  | 0 231 153 009 |  |
| 1a             | 1             | . Bussning, övre .....                    |  | . Bearing bushing, upper ..                    |  | 238850-2                     |                                               | WMB 50 Z 15                  |  | 1 230 301 005 |  |
| 1b             | 1             | . Bussning, undre .....                   |  | . Bearing bushing, lower ..                    |  | 233262-5                     |                                               | WMB 50 Z 4                   |  | 1 230 301 002 |  |
| 2              | 1             | . Smörjfilt .....                         |  | . Lubricating felt .....                       |  | 241396-1                     |                                               | WDO 402 Z 23                 |  | 1 234 702 008 |  |
| 3              | 1             | . Kondensator .....                       |  | . Capacitor .....                              |  | 241397-9                     |                                               | 1 237 330 086                |  | 1 237 330 086 |  |
| 4              | 1             | . Fjäder .....                            |  | . Spring .....                                 |  | 241398-7                     |                                               | 1 234 650 133                |  | 1 234 650 133 |  |
| 5              | 1             | . Fjäder .....                            |  | . Spring .....                                 |  | 241399-5                     |                                               | 1 234 650 190                |  | 1 234 650 190 |  |
| 6              | 1             | . Brytarkam .....                         |  | . Cam .....                                    |  | 241400-1                     |                                               | 1 232 200 281                |  | 1 232 200 281 |  |
| 7              | 1             | . Koppling .....                          |  | . Coupling .....                               |  | 233836-6                     |                                               | ZKH 15/21                    |  | 1 236 445 031 |  |
| 8              | 1             | . Brytarplatta .....                      |  | . Contact breaker plate ....                   |  | 239595-2                     |                                               | ZUB 17 Z 39                  |  | 1 237 110 018 |  |
| 10             | 1             | . . Kontaktsats .....                     |  | . . Breaker point set .....                    |  | 240149-5                     |                                               | ZKT 48 sort 2                |  | 1 237 013 001 |  |
| 11             | 1             | . Fördelararm .....                       |  | . Distributor rotor .....                      |  | 240305-3                     |                                               | ZVVT 5 Z 6                   |  | 1 234 332 074 |  |
| 12             | 1             | . Fördelarlock .....                      |  | . Distributor cap .....                        |  | 870690-5                     |                                               | 1 235 522 173                |  | 1 235 522 173 |  |
| 30             | 1             | Reparationssats för<br>fördelaraxel ..... |  | Small-parts kit for<br>distributor shaft ..... |  | 240586-8                     |                                               | 1 237 010 000                |  | 1 237 010 000 |  |
| 31             | 1             | Reparationssats för<br>medbringare .....  |  | Small-parts kit for<br>companion flange .....  |  | 240587-6                     |                                               | 1 237 010 001                |  | 1 237 010 001 |  |
| 32             | 1             | Reparationssats för<br>anslutning .....   |  | Small-parts kit for<br>terminal .....          |  | 240588-4                     |                                               | 1 237 011 500                |  | 1 237 011 500 |  |
| 33             | 1             | Hållfjädersats .....                      |  | Retainer spring set .....                      |  | 240589-2                     |                                               | 1 237 011 001                |  | 1 237 011 001 |  |
| 35             | 1             | Reparationssats för<br>brytarplatta ..... |  | Small-parts kit for<br>contact breaker .....   |  | 240591-8                     |                                               | 1 237 011 000                |  | 1 237 011 000 |  |



| Grupp<br>Group    |               | 10           |                  | P 180 (B18)                  |                              | VOLVO                                |  |
|-------------------|---------------|--------------|------------------|------------------------------|------------------------------|--------------------------------------|--|
| Sida<br>Page      |               | 10           |                  | Utgåva<br>Issue              |                              | Reservdelskatalog<br>Parts catalogue |  |
|                   |               |              |                  | Tändspole, tändstift         |                              | Ignition coil, spark plugs           |  |
| Pos<br>Fig.       | Antal<br>Qty. | Benämning    | Description      | Del. nr<br>Part No.<br>Volvo | Del. nr<br>Part No.<br>Bosch |                                      |  |
| 1                 | 1             | Tändspole *  | Ignition coil *  | 238641-5                     | ZS/KZ 1/12 A (14/3)          | 0 221 111 011                        |  |
| 1                 | 1             | Tändspole ** | Ignition coil ** | 239451-8                     | ZS/KZ 1/12 A (18/1)          | 0 221 111 015                        |  |
| 2                 | 3             | . Mutter     | . Nut            | 955779-4                     | NMU 40/2                     | 2 915 011 005                        |  |
| 3                 | 3             | . Låsbricka  | . Lock washer    | 955945-1                     | NMS 625/1                    | 2 916 033 006                        |  |
| 4                 | 1             | . Mutter     | . Nut            | 955780-2                     | NMU 2055/1                   | 2 915 051 105                        |  |
| 5                 | 4             | Tändstift    | Spark plug       | 238808-0                     | W 225 T 1/0,7                | 0 241 245 001                        |  |
| 6                 | 4             | Dämpmotstånd | Damping resistor | 239240-5                     | EM/W 1 A 14                  | 0 356 100 014                        |  |
| *) Vst<br>**) Hst |               |              |                  |                              |                              |                                      |  |

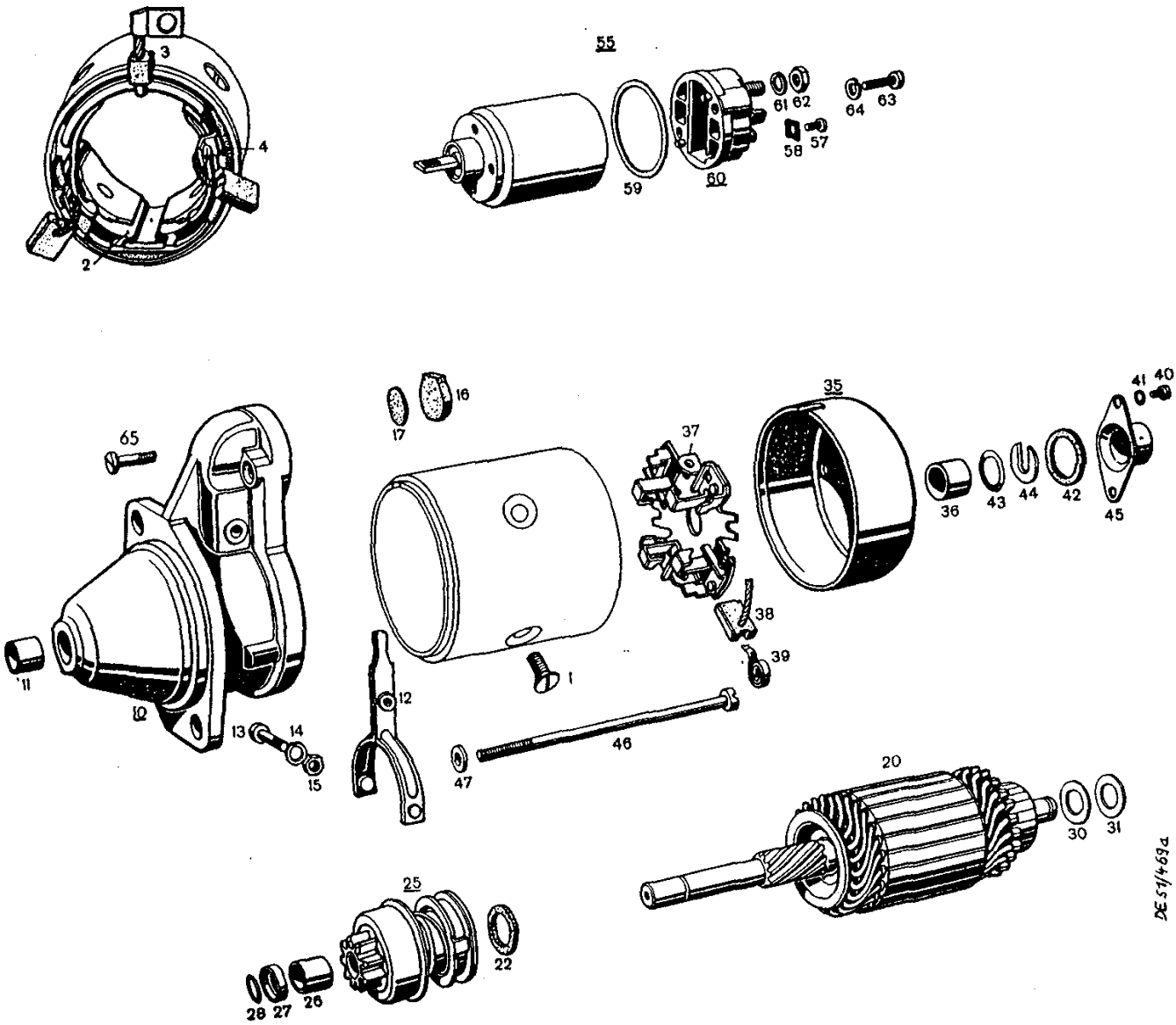
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|------------------------------------------------------|-------------------|---------------|-----------------|----|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180(B18)</b> |               | Grupp<br>Group  | 10 |
|                                                      | Startmotor        | 238620        | Utgåva<br>Issue | 3  |
|                                                      |                   | Starter motor | Sida<br>Page    | 13 |



| Grupp<br>Group |               |                           | P 180 (B18) |                            |        | VOLVO                        |                              |
|----------------|---------------|---------------------------|-------------|----------------------------|--------|------------------------------|------------------------------|
| 10             |               |                           |             |                            |        | Reservdelskatalog            |                              |
| Sida<br>Page   | 12            | Utgåva<br>Issue           | 5           | Startmotor                 | 238620 | Starter motor                | Parts catalogue              |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 |             | Description                |        | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |
|                | 1             | Startmotor                |             | Starter motor              |        | 238620-9                     | EGD 1/12 AR 37 <sup>1)</sup> |
| 1              |               | . Polhus                  |             | . Yoke                     |        | SES                          | SES                          |
| 2              |               | . Polsko                  |             | . Pole terminal            |        | SES                          | SES                          |
| 3              | 4             | . Skruv                   |             | . Screw                    | S      | 190888-8                     | NSR 5576/22                  |
| 4              | 1             | . Fältlindning, spole 1-4 |             | . Field winding, coils 1-4 |        | 233863-0                     | DWC 107 L 31                 |
| 5              | 1             | . Anslutning              |             | . Connector                |        | 238809-8                     | ALEA 26 sort 6               |
| 6              | 1             | . Fjäderbricka            |             | . Lock washer              | S      | 233865-5                     | WMS 706 L 8                  |
| 7              | 2             | . Isolerbricka            |             | . Insulating washer        | S      | 238811-4                     | WNS 16 L 73                  |
| 8              | 1             | . Isolerbussning          |             | . Insulating bushing       | S      | 18198-2                      | WNB 541/15                   |
| 9              | 1             | . Isolerbricka            |             | . Insulating washer        | S      | 120651-5                     | WNS 15 L 7                   |
| 10             | 1             | . Bricka                  |             | . Washer                   | S      | 238810-6                     | WMS 25 L 40                  |
| 11             | 1             | . Isolerremsa             |             | . Insulating strip         | S      | 72471-6                      | WNT 533/1                    |
| 12             | 1             | . Drivlager               |             | . Driving end bearing      |        | 238812-2                     | ALLG 46 L 8                  |
| 13             | 1             | . Lagerbussning           |             | . Bearing bushing          |        | 238813-0                     | WMB 50 L 21                  |
| 14             | 1             | . Startmotordrev          |             | . Drive with pinion        |        | 238824-7                     | 1 006 209 017                |
| 15             | 2             | . Bussning                |             | . Bearing bushing          |        | 240620-5                     | WMB 50 L 19                  |
| 16             | 1             | . Fjäder                  |             | . Spring                   |        | <del>233815-0</del>          | WSF 11 L 54                  |
| 17             | 2             | . Styrhylsa               |             | . Guide ring               |        | <del>238826-2</del>          | ALMR 68 L 3                  |
| 18             | 1             | . Fjäder                  |             | . Spring                   |        | <del>238827-0</del>          | WSF 11 L 52                  |
| 19             | 1             | . Stödring                |             | . Retaining ring           |        | <del>48058-2</del>           | DMR 54/2                     |
| 20             | 2             | . Fjädderring             |             | . Spring ring              |        | <del>48060-8</del>           | WMR 602/5                    |
| 21             | 1             | . Kopplingsarm            |             | . Engaging lever           |        | 76595-8                      | DHE 31/1                     |
| 22             | 1             | . Bult                    |             | . Bolt                     |        | 76596-6                      | ALSR 6 L 1                   |
| 23             |               | . Justerbricka,           |             | . Adjuster washer,         |        |                              |                              |
|                | erf           | . tj. = 0,1               |             | . Th. = 0.1                | S      | 120649-9                     | WMS 100/40                   |
|                | erf           | . tj. = 0,3               |             | . Th. = 0.3                | S      | 238834-6                     | WMS 100/43                   |
| 24             | 1             | . Rotor                   |             | . Rotor                    |        | 238818-9                     | ALAN 21 L 5                  |
| 25             | 1             | . Stift                   |             | . Pin                      | S      | 131015-0                     | WST 512/15                   |
| 26             | 1             | . Anslagsring             |             | . Stop ring                |        | 238819-7                     | ALMR 5 E 9                   |
| 27             | 1             | . Fjädderring             |             | . Spring ring              |        | 238820-5                     | WMR 61 E 5                   |
| 28             | 1             | . Anslagsring             |             | . Stop ring                |        | 238821-3                     | ALMR 78 E 1                  |
| 29             |               | . Justerbricka,           |             | . Adjuster washer,         |        |                              |                              |
|                | erf           | . tj. = 0,3               |             | . Th. = 0.3                |        | 238823-9                     | WMS 25 E 28                  |
|                | erf           | . tj. = 1,0               |             | . Th. = 1.0                |        | 238822-1                     | WMS 25 E 29                  |
| 30             | 1             | . Kommutatorlager         |             | . Commutator end bearing   |        | 238814-8                     | ALLG 40 L 3                  |
| 31             | 1             | . Lagerbussning           |             | . Bearing bushing          |        | 76603-0                      | WMB 651/35                   |
| 32             | 4             | . Borsthållare            |             | . Brush holder             | S      | 76598-2                      | ALSA 7 L 2                   |
| 33             | 2             | . Isolerplatta            |             | . Insulating plate         | S      | 233871-3                     | WPT 80 L 17                  |
| 34             | 4             | . Nit                     |             | . Rivet                    |        | <del>238816-3</del>          | WNJ 18 L 1                   |
| 35             | 4             | . Nit                     |             | . Rivet                    |        | <del>238815-5</del>          | WNJ 18 L 2                   |
| 36             | 4             | . Isolerbussning          |             | . Insulating bushing       | S      | 120654-9                     | WNB 578/107                  |
| 37             | 4             | . Isolerbricka            |             | . Insulating washer        | S      | 48492-3                      | NNS 101/4                    |
| 38             | 1             | . Elborstsats             |             | . Carbon brush set         |        | 233679-0                     | WSK 19 sort 1                |
| 39             | 4             | . Borstfjäder             |             | . Brush spring             |        | 238817-1                     | WSF 40 L 2                   |
| 40             | 2             | . Skruv                   |             | . Screw                    | S      | 956058-2                     | NSR 5262/9                   |
| 41             | 2             | . Skruv                   |             | . Screw                    | S      | 956059-0                     | NSR 5262/13                  |
| 42             | 4             | . Fjäderbricka            |             | . Lock washer              | S      | 955917-0                     | NMS 440/3                    |

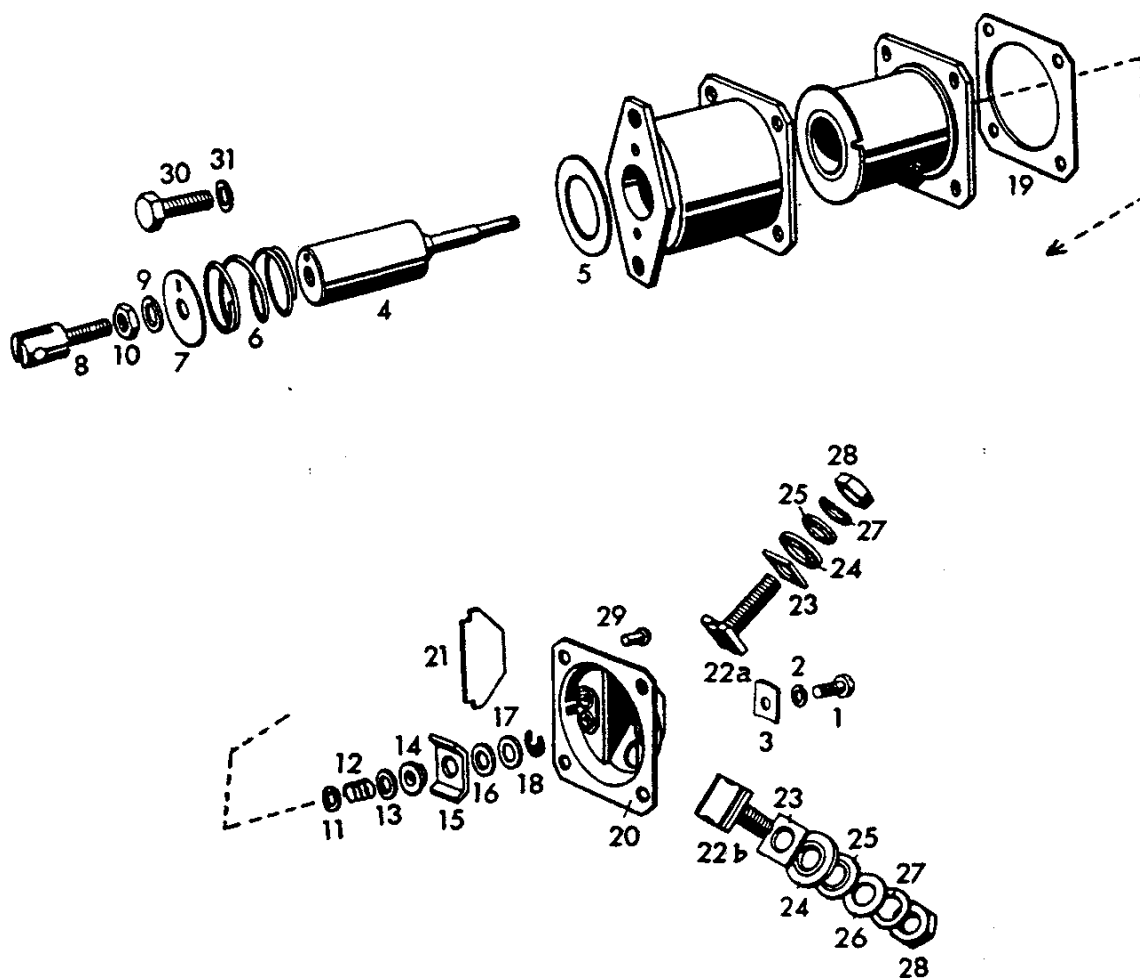
1) Ers av: 1 st. 240360-8.

| Grupp<br>Group |   | 10            | P 180 (B18)                                                                                                          |                                                                                                                       |                              | VOLVO                        |               |
|----------------|---|---------------|----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|------------------------------|------------------------------|---------------|
| Sida<br>Page   |   | 14            | Utgåva<br>Issue                                                                                                      | 5                                                                                                                     | Startmotor                   | 238620                       | Starter motor |
| Pos<br>Fig.    |   | Antal<br>Qty. | Benämning                                                                                                            | Description                                                                                                           | Del. nr<br>Part No.<br>Volvo | Del. nr<br>Part No.<br>Bosch |               |
| 43             | 4 |               | . . Bricka . . . . .                                                                                                 | . . Washer . . . . . S                                                                                                | 25407-8                      | NMS 8/1                      | 2 916 011 009 |
| 44             | 1 |               | . . Bricka . . . . .                                                                                                 | . . Washer . . . . . S                                                                                                | 120648-1                     | WMS 552/86                   | 1 000 101 020 |
| 45             | 2 |               | . . Bromsback . . . . .                                                                                              | . . Brake shoe . . . . . S                                                                                            | 76604-8                      | DNF 20/1                     | 1 000 026 011 |
| 46             | 2 |               | . . Fjäder . . . . .                                                                                                 | . . Spring . . . . . S                                                                                                | 76605-5                      | WSF 650/57                   | 1 004 611 000 |
| 47             | 1 |               | . Anslutningsledning . . . . .                                                                                       | . Connecting cable . . . . .                                                                                          | 233872-1                     | WEA 176 L 1                  | 1 004 446 000 |
| 48             | 2 |               | . Skruv . . . . .                                                                                                    | . Screw . . . . .                                                                                                     | 25687-5                      | 1 003 410 004                | 1 003 410 004 |
| 49             | 2 |               | . Bricka . . . . .                                                                                                   | . Washer . . . . . S                                                                                                  | 86287-0                      | WMS 519/23                   | 1 190 100 029 |
| 50             | 2 |               | . Fjäderbricka . . . . .                                                                                             | . Spring washer . . . . . S                                                                                           | 955919-6                     | NMS 440/5                    | 2 916 693 005 |
| 51             | 1 |               | . Skyddsband . . . . .                                                                                               | . Cover band . . . . .                                                                                                | 76606-3                      | DVU 9/2                      | 1 001 316 011 |
| 52             | 1 |               | . Isolerremsa . . . . .                                                                                              | . Insulating strip . . . . .                                                                                          | 76607-1                      | WBA 504 L 400                | 1 001 007 003 |
| 53             | 1 |               | . Skruv . . . . .                                                                                                    | . Screw . . . . . S                                                                                                   | 25651-1                      | WSR 567/1                    | 1 103 412 001 |
| 54             | 1 |               | . Manövermagnet . . . . .                                                                                            | . Solenoid switch . . . . .                                                                                           | 238830-4                     | SSM 120 L 39                 | 0 331 300 025 |
|                |   |               | . . Det, se sida 18                                                                                                  | . . Components, see page 18                                                                                           |                              |                              |               |
| 55             | 2 |               | . Fästskruv . . . . .                                                                                                | . Fixing screw . . . . . S                                                                                            | 955270-4                     | NSR 5368/44                  | 2 911 061 196 |
| 56             | 2 |               | . Fjäderbricka . . . . .                                                                                             | . Lock washer . . . . . S                                                                                             | 955919-6                     | NMS 440/5                    | 2 916 693 005 |
|                | 1 |               | Reparationssats<br>(innehåller pos. nr 3, 6-11,<br>23, 40-44, 46, 49, 50, 53,<br>55, 56)                             | Parts set<br>(consisting of figs. nos. 3,<br>6-11, 23, 40-44, 46, 49, 50,<br>53, 55, 56)                              | 239416-1                     | S 69                         | 9 001 240 037 |
|                | 1 |               | Reparationssats<br>(innehåller pos. nr 6-11):<br>Ch-14044, Excl 14006-<br>14007, 14018-14021, 14030-<br>14031.       | Parts set<br>(consisting of figs. nos. 6-11):<br>Ch-14044, Excl 14006-14007,<br>14018-14021, 14030-14031.             | 273046-3                     | —                            | —             |
|                | 1 |               | Reparationssats<br>(innehåller pos. nr 32, 33<br>36, 37) Ch-14044, Excl<br>14006-14007, 14018-14021,<br>14030-14031. | Parts set<br>(consisting of figs. nos. 32,<br>33, 36, 37) Ch-14044, Excl<br>14006-14007, 14018-14021,<br>14030-14031. | 273047-1                     | —                            | —             |
|                | 1 |               | Reparationssats<br>(innehåller pos. nr 25, 44-<br>46) Ch-14044, Excl 14006-<br>14007, 14018-14021, 14030-<br>14031.  | Parts set<br>(consisting of figs. nos. 25,<br>44-46) Ch-14044, Excl 14006-<br>14007, 14018-14021, 14030-<br>14031.    | 273048-9                     | —                            | —             |



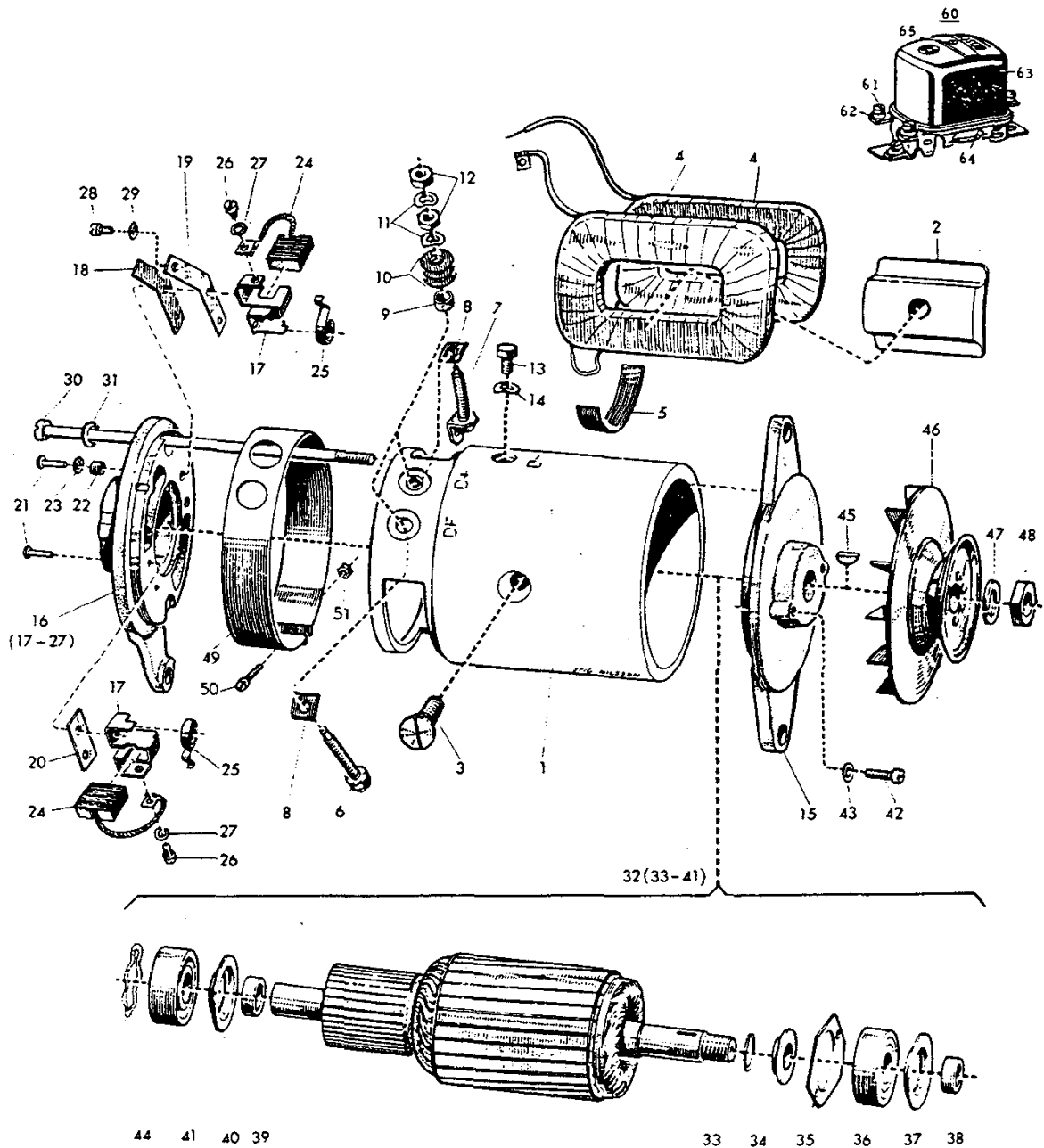
| Grupp<br>Group |               | 10                          |  | P 180 (B18)                  |  | VOLVO                                                 |                              |
|----------------|---------------|-----------------------------|--|------------------------------|--|-------------------------------------------------------|------------------------------|
| Sida<br>Page   |               | Utgåva<br>Issue             |  | Startmotor<br>240360         |  | Starter motor<br>Reservdelskatalog<br>Parts catalogue |                              |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   |  | Description                  |  | Def. nr<br>Part No.<br>Volvo                          | Def. nr<br>Part No.<br>Bosch |
|                | 1             | Startmotor .....            |  | Starter motor .....          |  | 240360-8                                              | 0 001 311 001                |
| 1              | 4             | . Skruv .....               |  | . Screw .....                |  | 240594-4                                              | NSR 5576/19                  |
| 2              | 1             | . Fältlindning, spole 1-4 . |  | . Field winding, coils 1-4 . |  | 240595-9                                              | 1 004 113 502                |
| 3              | 1             | . Kabelgenomföring .....    |  | . Grommet .....              |  | 240597-5                                              | ALNB 5 L 2                   |
| 4              | 1             | . Isolerremsa .....         |  | . Insulating strip .....     |  | 240730-2                                              | ALNT 1 L 1                   |
| erf            |               | . Isolerremsa .....         |  | . Insulating strip .....     |  | 240596-7                                              | ALNT 1 L 2                   |
| 10             | 1             | . Drivlager .....           |  | . Drive end bearing .....    |  | 240598-3                                              | 1 005 823 183                |
| 11             | 1             | . Lagerbussning .....       |  | . Bearing bushing .....      |  | 238813-0                                              | WMB 50 L 21                  |
| 12             | 1             | . Kopplingsarm .....        |  | . Engaging lever .....       |  | 241305-2                                              | 1 001 933 070                |
| 13             | 1             | . Skruv .....               |  | . Screw .....                |  | 240622-1                                              | WSR 30 L 38                  |
| 14             | 1             | . Fjäderbricka .....        |  | . Spring washer .....        |  | 955919-6                                              | NMS 440/5                    |
| 15             | 1             | . Mutter .....              |  | . Nut .....                  |  | 955781-0                                              | NMU 2056/1                   |
| 16             | 1             | . Packning .....            |  | . Gasket .....               |  | 240599-1                                              | ALNF 5 L 1                   |
| 17             | 1             | . Platta .....              |  | . Plate .....                |  | 240600-7                                              | WPT 10 L 14                  |
| 20             | 1             | . Rotor .....               |  | . Rotor .....                |  | 240731-0                                              | 1 004 003 127                |
| 22             | 1             | . Packning .....            |  | . Gasket .....               |  | 241306-0                                              | WNS 13 J 48                  |
| 25             | 1             | . Startmotordrev .....      |  | . Drive with pinion .....    |  | 240619-7                                              | 1 006 209 047                |
| 26             | 2             | . Bussning .....            |  | . Bushing .....              |  | 240620-5                                              | WMB 50 L 19                  |
| 27             | 1             | . Anslagsring .....         |  | . Stop ring .....            |  | 238819-7                                              | ALMR 5 E 9                   |
| 28             | 1             | . Sprängring .....          |  | . Spring ring .....          |  | 240616-3                                              | WMR 61 L 22                  |
| 30             | 1             | . Bricka .....              |  | . Washer .....               |  | 240617-1                                              | WMS 25 L 43                  |
| 31             | 1             | . Isolerbricka .....        |  | . Insulating washer .....    |  | 240618-9                                              | WNS 16 L 83                  |
| 35             | 1             | . Kommutatorlager .....     |  | . Commutator end bearing .   |  | 240601-5                                              | 1 005 853 385                |
| 36             | 1             | . Lagerbussning .....       |  | . Bearing bushing .....      |  | 240602-3                                              | WMB 50 L 7                   |
| 37             | 1             | . Borsthållarplatta .....   |  | . Brush holder plate .....   |  | 240603-1                                              | 1 004 336 005                |
| 38             | 2             | . Elborstsats .....         |  | . Carbon brush set .....     |  | 240604-9                                              | WSK 19 sort 8                |
| 39             | 4             | . Borstfjäder .....         |  | . Brush spring .....         |  | 240605-6                                              | WSF 40 L 5                   |
| 40             | 2             | . Skruv .....               |  | . Screw .....                |  | 956058-2                                              | NSR 5262/9                   |
| 41             | 2             | . Fjäderbricka .....        |  | . Lock washer .....          |  | 239340-3                                              | NMS 727/6                    |
| 42             | 1             | . Packning .....            |  | . Packing .....              |  | 240607-2                                              | WNR 13 L 12                  |
| 43             |               | . Justerbricka,             |  | . Adjuster washer,           |  |                                                       |                              |
| erf            |               | . tj. = 0,1 .....           |  | . Th. = 0.1 .....            |  | 240609-8                                              | WMS 552/30                   |
| erf            |               | . tj. = 0,2 .....           |  | . Th. = 0.2 .....            |  | 240610-6                                              | WMS 552/99                   |
| erf            |               | . tj. = 0,3 .....           |  | . Th. = 0.3 .....            |  | 120657-2                                              | WMS 552/31                   |
| erf            |               | . tj. = 0,5 .....           |  | . Th. = 0.5 .....            |  | 240611-4                                              | 1 000 101 009                |
| erf            |               | . tj. = 0,8 .....           |  | . Th. = 0.8 .....            |  | 240612-2                                              | WMS 25 L 49                  |
| 44             | 1             | . Fixerbricka .....         |  | . Setting washer .....       |  | 240608-0                                              | ALMS 50 L 1                  |
| 45             | 1             | . Skyddskåpa .....          |  | . Protector casing .....     |  | 240606-4                                              | ALMK 14 L 1                  |
| 46             | 2             | . Skruv .....               |  | . Screw .....                |  | 240613-0                                              | WSR 30 L 37                  |
| 47             | 2             | . Bricka .....              |  | . Washer .....               |  | 240614-8                                              | 1 000 100 024                |
| 55             | 1             | . Manövermagnet .....       |  | . Solenoid switch .....      |  | 240623-9                                              | 0 331 302 030                |
| 57             | 1             | . Skruv .....               |  | . Screw .....                |  | 956059-0                                              | NSR 5262/13                  |
| 58             | 1             | . Underläggsplatta .....    |  | . Plate .....                |  | 240499-4                                              | NBE 28/4                     |
| 59             |               | . Packning,                 |  | . Gasket,                    |  |                                                       |                              |
| erf            |               | . tj. = 0,5 .....           |  | . Th. = 0.5 .....            |  | 240626-2                                              | WNS 15 L 23                  |
| erf            |               | . tj. = 1,0 .....           |  | . Th. = 1.0 .....            |  | 240627-0                                              | WNS 15 L 24                  |
| 60             | 1             | . Lock .....                |  | . Switch cover .....         |  | 240624-7                                              | SHDE 20 L 4                  |
| 61             | 3             | . Fjäderbricka .....        |  | . Spring washer .....        |  | 955918-8                                              | NMS 440/6                    |
| 62             | 3             | . Mutter .....              |  | . Nut .....                  |  | 955782-8                                              | NMU 2057/1                   |
| 63             | 2             | . Skruv .....               |  | . Screw .....                |  | 956079-8                                              | NSR 5264/27                  |
| 64             | 2             | . Fjäderbricka .....        |  | . Spring washer .....        |  | 955918-8                                              | NMS 440/4                    |
| 65             | 2             | . Skruv .....               |  | . Screw .....                |  | 240628-8                                              | WSR 50 L 12                  |

|                                                      |                    |        |                 |                                   |
|------------------------------------------------------|--------------------|--------|-----------------|-----------------------------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180 (BI8)</b> |        |                 | Grupp<br>Group 10                 |
|                                                      | Manövermagnet      | 238830 | Solenoid switch | Utgåva<br>Issue 3 Sida<br>Page 19 |



| Grupp<br>Group |               | 10                        |  |                                | P 180 (B18)   |                              | VOLVO                        |                                      |
|----------------|---------------|---------------------------|--|--------------------------------|---------------|------------------------------|------------------------------|--------------------------------------|
| Sida<br>Page   |               | 18                        |  | Utgåva<br>Issue                | Manövermagnet | 238830                       | Solenoid switch              | Reservdelskatalog<br>Parts catalogue |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                 |  | Description                    |               | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |                                      |
|                | 1             | Manövermagnet .....       |  | Solenoid switch .....          |               | 238830-4                     | SSM 120 L 39                 | 0 331 300 025                        |
| 1              | 1             | . Anslutningsskruv .....  |  | . Terminal screw .....         |               | 956059-0                     | NSR 5262/13                  | 2 910 021 118                        |
| 2              | 1             | . Fjäderbricka .....      |  | . Spring washer .....          |               | 955917-0                     | NMS 440/3                    | 2 916 690 003                        |
| 3              | 1             | . Underläggsplatta .....  |  | . Plate .....                  |               | <del>238229-9</del>          | WPT 100 L 3                  | 1 331 030 000                        |
| 4              | 1             | . Ankare med axel .....   |  | . Armature with shaft .....    |               | <del>239341-1</del>          | SAN 30 L 10                  | 1 330 363 007                        |
| 5              | 1             | . Packning .....          |  | . Packing washer .....         |               | <del>48814-8</del>           | WNS 4/1                      | 1 200 111 001                        |
| 6              | 1             | . Fjäder .....            |  | . Armature return spring ..... |               | <del>239342-9</del>          | WSF 650/84                   | 1 334 616 015                        |
| 7              | 1             | . Stödbricka .....        |  | . Retaining disk .....         |               | <del>239343-7</del>          | SMS 48/1                     | 1 330 100 001                        |
| 8              | 1             | . Länkgaffel .....        |  | . Link fork .....              |               | <del>239344-5</del>          | SHGK 3 L 2                   | 1 332 121 001                        |
| 9              | 1             | . Fjäderbricka .....      |  | . Lock washer .....            |               | <del>239345-3</del>          | WMR 50 L 3                   | 1 330 224 000                        |
| 10             | 1             | . Mutter .....            |  | . Nut .....                    |               | 955781-0                     | NMU 2056/1                   | 2 915 051 106                        |
| 11             | 1             | . Justerbricka .....      |  | . Shim .....                   |               | <del>239346-0</del>          | WMS 552/36                   | 1 330 100 030                        |
| 12             | 1             | . Fjäder .....            |  | . Spring .....                 |               | <del>239347-8</del>          | WSF 650/78                   | 1 334 612 005                        |
| 13             | 1             | . Bricka .....            |  | . Washer .....                 |               | <del>25261-9</del>           | NMS 10/1                     | 2 916 011 011                        |
| 14             | 1             | . Isolerbussning .....    |  | . Insulating bushing .....     |               | <del>239348-6</del>          | WNB 20 J 1                   | 1 330 321 005                        |
| 15             | 1             | . Kontaktskena .....      |  | . Contact rail .....           |               | <del>239349-4</del>          | SKT 3/8                      | 1 331 321 020                        |
| 16             | 1             | . Isolerbricka .....      |  | . Insulating washer .....      |               | <del>239350-2</del>          | WNS 539/58                   | 1 330 112 020                        |
| 17             | 1             | . Tallriksbricka .....    |  | . Dished washer .....          |               | <del>239351-0</del>          | WMS 794/1                    | 1 330 500 010                        |
| 18             | 1             | . Låsbricka .....         |  | . Retaining ring .....         |               | <del>238531-8</del>          | NMS 663/1                    | 2 916 085 007                        |
| 19             |               | . Packning,               |  | . Gasket,                      |               |                              |                              |                                      |
|                | erf           | . tj. = 0,2 .....         |  | . Th. = 0.2 .....              |               | <del>239352-8</del>          | SHPT 222 L 1                 | 1 331 015 010                        |
|                | erf           | . tj. = 0,4 .....         |  | . Th. = 0.4 .....              |               | <del>239353-6</del>          | SHPT 222 L 2                 | 1 331 015 011                        |
|                | erf           | . tj. = 0,6 .....         |  | . Th. = 0.6 .....              |               | <del>239354-4</del>          | SHPT 222 L 3                 | 1 331 015 012                        |
|                | erf           | . tj. = 0,8 .....         |  | . Th. = 0.8 .....              |               | <del>239355-1</del>          | SHPT 222 L 4                 | 1 331 015 013                        |
| 20             | 1             | . Lock .....              |  | . Switch cover .....           |               | <del>239356-9</del>          | SHDE 6 L 26                  | 1 330 520 143                        |
| 21             | 2             | . Isolерplatta .....      |  | . Insulating plate .....       |               | <del>239357-7</del>          | SHPT 64 L 7                  | 1 331 008 014                        |
| 22a            | 1             | . Kontaktbult, lång ..... |  | . Contact bolt, long .....     |               | <del>239358-5</del>          | SHBO 40 L 1                  | 1 333 149 040                        |
| 22b            | 1             | . Kontaktbult, kort ..... |  | . Contact bolt, short .....    |               | <del>239359-3</del>          | SHBO 40 L 8                  | 1 333 149 047                        |
| 23             |               | . Isolерplatta,           |  | . Insulating plate,            |               |                              |                              |                                      |
|                | erf           | . tj. = 0,2 .....         |  | . Th. = 0.2 .....              |               | <del>239360-1</del>          | SPT 285 L 11                 | 1 331 031 000                        |
|                | erf           | . tj. = 0,5 .....         |  | . Th. = 0.5 .....              |               | <del>239361-9</del>          | SPT 285 L 12                 | 1 331 031 001                        |
|                | 2             | . tj. = 2,0 .....         |  | . Th. = 2.0 .....              |               | <del>239362-7</del>          | SPT 285 L 13                 | 1 331 031 002                        |
| 24             | 2             | . Isolерbricka .....      |  | . Insulating washer .....      |               | <del>77587-4</del>           | WNS 568/5                    | 1 330 121 000                        |
| 25             | 2             | . Bricka .....            |  | . Washer .....                 |               | <del>238831-3</del>          | WMS 50 L 18                  | 1 330 120 000                        |
| 26             | 1             | . Låsbricka .....         |  | . Tightening washer .....      |               | <del>77586-6</del>           | WMS 789/2                    | 1 330 170 001                        |
| 27             | 3             | . Fjäderbricka .....      |  | . Spring washer .....          |               | 955921-2                     | NMS 440/6                    | 2 916 693 007                        |
| 28             | 2             | . Mutter .....            |  | . Hexagon nut .....            |               | 955782-8                     | NMU 2057/1                   | 2 915 051 107                        |
| 29             | 4             | . Nit .....               |  | . Rivet .....                  |               | <del>239363-5</del>          | WNJ 16 L 2                   | 1 333 132 005                        |
| 30             | 2             | . Fästskruv .....         |  | . Fixing screw .....           |               | 955270-4                     | NSR 5368/44 1)               | 2 911 061 196                        |
| 31             | 2             | . Fjäderbricka .....      |  | . Spring washer .....          |               | 955919-6                     | NMS 440/5 1)                 | 2 916 693 005                        |

1. Ingår ej i manövermagnet, kmpl.  
Not included in solenoid switch, cpl.  
Ne fait pas partie de contacteur, complet.  
Gehört nicht zur Anlassmagnetschalter, komplett.  
No forma parte de solenoide de control, completo.

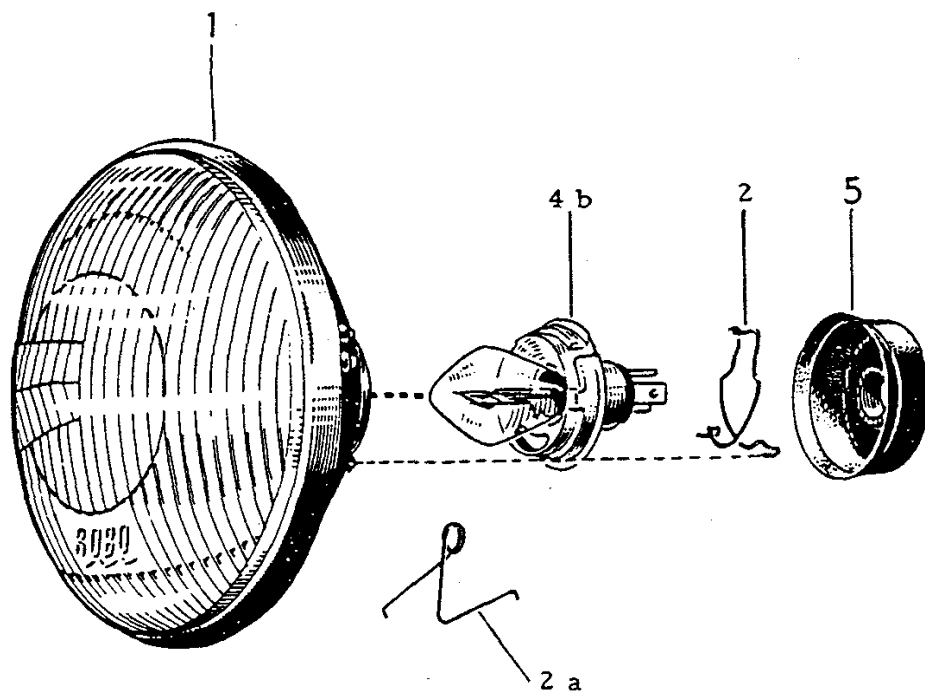
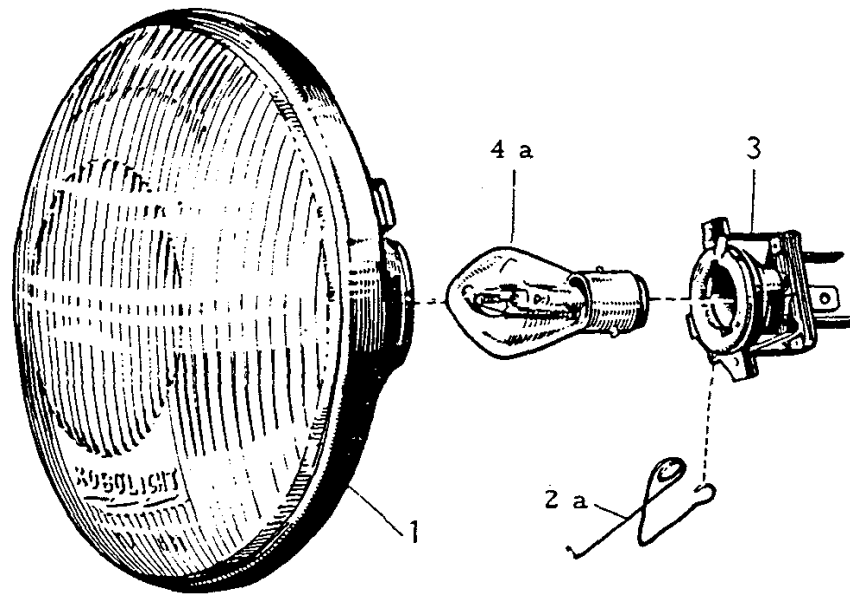


| Grupp<br>Group |               | 10                               |                                | P 180 (B18)                  |                              | VOLVO         |                                      |
|----------------|---------------|----------------------------------|--------------------------------|------------------------------|------------------------------|---------------|--------------------------------------|
| Sida<br>Page   | 20            | Utgåva<br>Issue                  | 4                              | Generator                    | 238621                       | Generator     | Reservdelskatalog<br>Parts catalogue |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                        | Description                    | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |               |                                      |
|                | 1             | Generator .....                  | Generator .....                | 238621-7                     | LJ/GG 240/12-<br>2400 AR 7   | 0 101 302 027 |                                      |
| 1              |               | . Polhus .....                   | . Yoke .....                   | S. E. S.                     | S. E. S.                     |               |                                      |
| 2              |               | . Polsko .....                   | . Pole terminal .....          | S. E. S.                     | S. E. S.                     |               |                                      |
| 3              | 2             | . Skruv .....                    | . Screw .....                  | 190888-8                     | NSR 5576/22                  | 2 910 551 284 |                                      |
| 4              | 1             | . Fältlindning, spole 1 (röd)    | . Field winding, coil 1 (red)  | 240561-8                     | LJWC 16 L 15                 | 1 104 103 024 |                                      |
|                | 1             | . Fältlindning, spole 2 (blå)    | . Field winding, coil 2 (blue) | 240562-1                     | LJWC 16 L 16                 | 1 104 103 025 |                                      |
| 5              | 1             | . Isolerremsa .....              | . Insulating strip .....       | 77674-0                      | WBA 504/388                  | 3 131 007 000 |                                      |
| 6              | 1             | . Anslutningsskruv, klämma<br>DF | . Connecting screw, DF ...     | 238866-8                     | WSR 75 L 30                  | 1 103 454 006 |                                      |
| 7              | 1             | . Anslutning, klämma D+          | . Connector, D+ .....          | 238790-0                     | LJEA 19 L 9                  | 1 101 332 009 |                                      |
| 8              | 2             | . Isolerplatta .....             | . Insulating plate .....       | 238791-8                     | LJPT 7 L 7                   | 1 101 031 013 |                                      |
| 9              | 2             | . Isolerbussning .....           | . Insulating bushing .....     | 238792-6                     | WNB 410/3                    | 1 000 307 010 |                                      |
| 10             | 4             | . Isolerbricka .....             | . Insulating washer .....      | 238865-0                     | NNS 27/15                    | 1 900 112 307 |                                      |
| 11             | 4             | . Fjäderbricka .....             | . Spring washer .....          | 955920-4                     | NMS 727/7                    | 2 916 060 006 |                                      |
| 12             | 4             | . Mutter .....                   | . Nut .....                    | 955780-2                     | NMU 42/2                     | 2 915 012 006 |                                      |
| 13             | 1             | . Skruv, D- .....                | . Screw, D- .....              | 104306-6                     | NSR 5450/13                  | 2 911 121 150 |                                      |
| 14             | 1             | . Fjäderbricka .....             | . Spring washer .....          | 955920-4                     | NMS 727/7                    | 2 916 060 006 |                                      |
|                | 2             | . Gummimuff .....                | . Rubber cap .....             | 76614-7                      | WNK 500/4                    | 3 130 558 000 |                                      |
| 15             | 1             | . Drivlager .....                | . Driving end bearing .....    | 238793-4                     | LJLG 42 L 1                  | 1 105 823 020 |                                      |
| 16             | 1             | . Kommutatorlager .....          | . Commutator end bearing .     | 238794-2                     | LJLG 41 L 1                  | 1 105 853 181 |                                      |
| 17             | 2             | . Borsthållare .....             | . Brush holder .....           | 238795-9                     | LJSA 8 L 1                   | 1 101 323 070 |                                      |
| 18             | 1             | . Isolerplatta .....             | . Insulating plate .....       | 238796-7                     | LJPT 19 L 9                  | 1 101 022 002 |                                      |
| 19             | 1             | . Anslutningsplatta .....        | . Terminal plate .....         | 238797-5                     | LJPT 18 L 12                 | 1 101 021 005 |                                      |
| 20             | 1             | . Underläggsplatta .....         | . Base plate .....             | 238799-1                     | LJPT 18 L 13                 | 1 101 021 006 |                                      |
| 21             | 4             | . Nit .....                      | . Rivet .....                  | 238798-3                     | WNJ 18 L 4                   | 1 103 132 005 |                                      |
| 22             | 2             | . Isolerbussning .....           | . Insulating bushing .....     | 77511-4                      | WNB 578/106                  | 1 100 308 006 |                                      |
| 23             | 2             | . Isolerbricka .....             | . Insulating washer .....      | 48492-3                      | NNS 101/4                    | 1 900 112 203 |                                      |
| 24             | 1             | . Elborstsats .....              | . Carbon brush .....           | 273500-9                     | 1 107 014 141                | 1 107 014 141 |                                      |
| 25             | 2             | . Borstfjäder .....              | . Brush spring .....           | 238801-5                     | WSF 40 L 4                   | 1 104 652 005 |                                      |
| 26             | 2             | . Skruv .....                    | . Screw .....                  | 956058-2                     | NSR 5596/7                   | 2 910 021 115 |                                      |
| 27             | 2             | . Fjäderbricka .....             | . Spring washer .....          | 955917-0                     | NMS 440/3                    | 2 916 690 003 |                                      |
| 28             | 1             | . Skruv .....                    | . Screw .....                  | 956058-2                     | NSR 5596/9                   | 2 910 021 116 |                                      |
| 29             | 1             | . Fjäderbricka .....             | . Spring washer .....          | 955917-0                     | NMS 440/3                    | 2 916 690 003 |                                      |
| 30             | 2             | . Skruv .....                    | . Screw .....                  | 190721-1                     | WSR 30 L 26                  | 1 103 410 008 |                                      |
| 31             | 2             | . Fjäderbricka .....             | . Spring washer .....          | 955919-6                     | NMS 440/5                    | 2 916 693 005 |                                      |
| 32             | 1             | . Rotor .....                    | . Rotor .....                  | 238804-9                     | LJAN 21 L 99                 | 1 104 013 943 |                                      |
| 33             | 1             | . Fjädersring .....              | . Spring ring .....            | 238805-6                     | WMR 61 L 21                  | 1 104 601 005 |                                      |
| 34             | 1             | . Oljeskyddsbricka .....         | . Splash ring .....            | 238806-4                     | LJMS 4 L 7                   | 1 100 120 023 |                                      |
| 35             | 1             | . Täckbricka .....               | . Cover disk .....             | 238807-2                     | LJPT 24 L 1                  | 1 100 551 040 |                                      |
| 36             | 1             | . Kullager .....                 | . Ball bearing .....           | 11010-6                      | NKL 20/17                    | 1 900 900 305 |                                      |
| 37             | 1             | . Oljeskyddsbricka .....         | . Splash ring .....            | 233774-9                     | LJMS 7 L 11                  | 1 100 500 058 |                                      |
| 38             | 1             | . Mellanring .....               | . Intermediate ring .....      | 77691-4                      | WMR 618 L 70                 | 2 010 202 000 |                                      |
| 39             | 1             | . Mellanring .....               | . Intermediate ring .....      | 233776-4                     | WMR 22 L 4                   | 1 100 202 000 |                                      |
| 40             | 1             | . Oljeskyddsbricka .....         | . Splash ring .....            | 233775-6                     | LJMS 7 L 5                   | 1 100 500 056 |                                      |
| 41             | 1             | . Kullager .....                 | . Ball bearing .....           | 11009-8                      | NKL 20/15                    | 1 900 900 303 |                                      |
| 42             | 2             | . Skruv .....                    | . Screw .....                  | 956060-8                     | NSR 5252/17                  | 2 910 011 120 |                                      |

| Grupp<br>Group |               | 10                                                                               |                                                                                   | P 180 (B18)                  |                              |               |  | VOLVO<br>Reservdelskatalog<br>Parts catalogue |  |
|----------------|---------------|----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------|------------------------------|---------------|--|-----------------------------------------------|--|
| Sida<br>Page   |               | 22                                                                               |                                                                                   | Utgåva<br>Issue              |                              | 5             |  | Generator<br>238621<br>Generator              |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                                                                        | Description                                                                       | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |               |  |                                               |  |
| 43             | 2             | . Fjäderbricka .....                                                             | . Spring washer .....                                                             | S 955917-0                   | NMS 440/3                    | 2 916 690 003 |  |                                               |  |
| 44             | 1             | . Fjäderring .....                                                               | . Washer .....                                                                    | S 233667-5                   | WMR 51 L 1                   | 1 100 150 000 |  |                                               |  |
| 45             | 1             | . Kil .....                                                                      | . Woodruff key .....                                                              | S 910115-5                   | NKE 5/2                      | 1 900 023 008 |  |                                               |  |
| 46             | 1             | . Remskiva .....                                                                 | . Belt pulley .....                                                               | 238623-3                     | LJRJ 8 L 10                  | 1 106 604 021 |  |                                               |  |
| 47             | 1             | . Fjäderbricka .....                                                             | . Spring washer .....                                                             | S 955926-1                   | NMS 440/10                   | 2 916 693 011 |  |                                               |  |
| 48             | 1             | . Mutter .....                                                                   | . Nut .....                                                                       | S 190718-7                   | WMU 10 L 11                  | 1 103 300 003 |  |                                               |  |
| 49             | 1             | . Skyddsband .....                                                               | . Cover band .....                                                                | 238802-3                     | LJVU 3 L 6                   | 1 101 316 033 |  |                                               |  |
| 50             | 1             | . Skruv .....                                                                    | . Screw .....                                                                     | 956062-4                     | NSR 5252/22                  | 2 910 011 125 |  |                                               |  |
| 51             | 1             | . Mutter .....                                                                   | . Nut .....                                                                       | 238803-1                     | NMU 2221/4                   | 2 915 051 004 |  |                                               |  |
|                |               | LADDNINGSREGULATOR                                                               | CHARGING RELAY                                                                    |                              |                              |               |  |                                               |  |
| 60             | 1             | . Laddningsregulator, kmpl.                                                      | . Charging relay, cpl. ....                                                       | 238640-7                     | RS/VA 240/12/2               | 0 190 350 005 |  |                                               |  |
| 61             | 2             | . . Skruv (D+/61, D-) ...                                                        | . . Screw (D+/61, D-) ...                                                         | 6605110-3                    | NSR 5597/9                   | 2 910 003 148 |  |                                               |  |
|                | 1             | . . Skruv (DF) .....                                                             | . . Screw (DF) .....                                                              | 6605147-5                    | WSR 32 L 2                   | 1 193 412 004 |  |                                               |  |
|                | 1             | . . Skruv (B+) .....                                                             | . . Screw (B+) .....                                                              | 956074-9                     | NSR 5254/13                  | 2 910 021 150 |  |                                               |  |
| 62             | 4             | . . Fjäderbricka .....                                                           | . . Spring washer .....                                                           | 955920-4                     | NMS 727/7                    | 2 916 060 006 |  |                                               |  |
| 63             | 1             | . . Skyddskåpa .....                                                             | . . Protector case .....                                                          | <del>239366-8</del>          | RSMK 11 L 2                  | 1 190 582 030 |  |                                               |  |
| 64             | 1             | . . Gummipackning .....                                                          | . . Rubber packing .....                                                          | <del>239367-6</del>          | RSPT 92 L 2                  | 1 191 015 013 |  |                                               |  |
| 65             | 1             | . . Skruv .....                                                                  | . . Screw .....                                                                   | 239368-4                     | WSR 113 L 1                  | 1 193 429 000 |  |                                               |  |
|                |               | 1 Reparationssats<br>(innehåller pos. nr 3, 5, 12,<br>26, 27, 31, 42-45, 47, 48) | Parts set<br>(consisting of figs. nos. 3, 5,<br>12, 26, 27, 31, 42-45, 47,<br>48) | 239430-2                     | G 65                         | 9 101 240 026 |  |                                               |  |
|                |               | 1 Reparationssats<br>(innehåller pos. nr 17-23,<br>27, 28).                      | Parts set<br>(consisting of figs. nos. 17-<br>23, 27, 28).                        | 273049-7                     | —                            | —             |  |                                               |  |
|                |               | 1 Reparationssats<br>(innehåller pos. nr 8-10, 12,<br>14).                       | Parts set<br>(consisting of figs. nos. 8-10,<br>12, 14).                          | 273051-3                     | —                            | —             |  |                                               |  |

|                                                      |                                             |                   |                 |
|------------------------------------------------------|---------------------------------------------|-------------------|-----------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180 (B18)</b><br><br>Strålkastarinsats | Grupp<br>Group 10 |                 |
|                                                      |                                             | Utgåva<br>Issue 5 | Side<br>Page 25 |

Headlamps

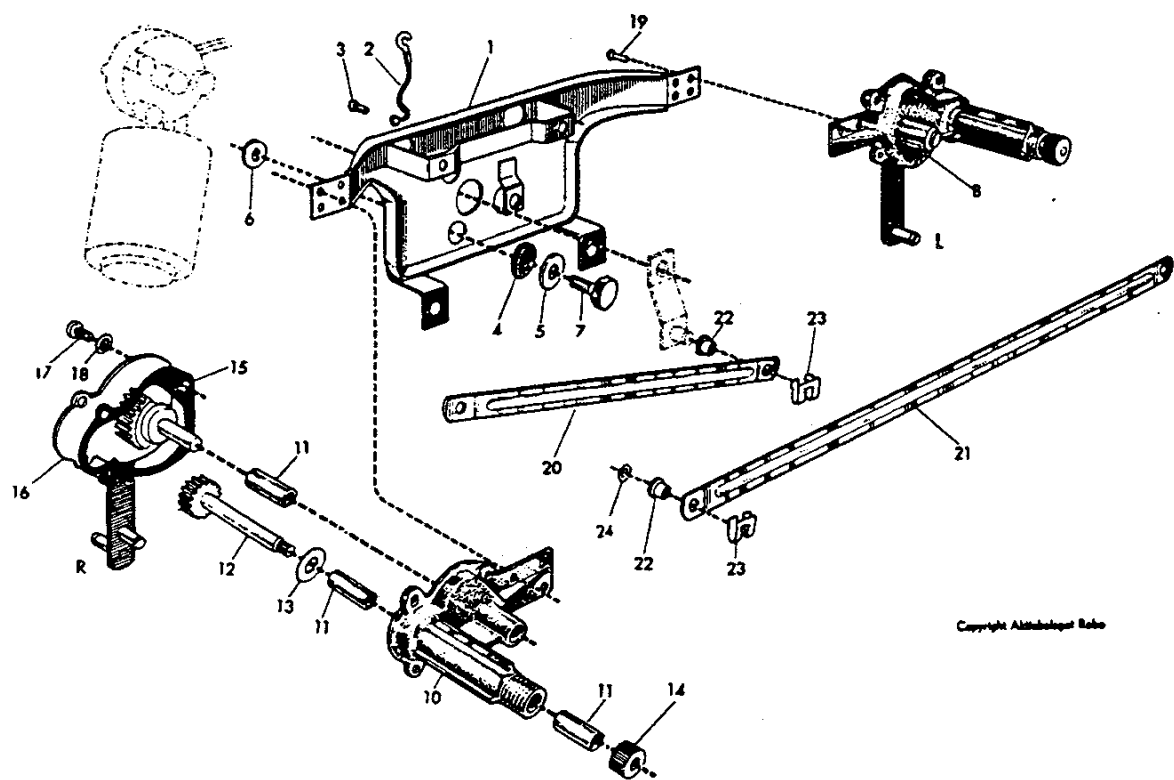


|                |    |                 |   |                   |  |                                      |  |
|----------------|----|-----------------|---|-------------------|--|--------------------------------------|--|
| Grupp<br>Group |    | 10              |   | P 180 (BI8)       |  | VOLVO                                |  |
| Sida<br>Page   | 24 | Utgåva<br>Issue | 6 | Strålkastarinsats |  | Headlamps                            |  |
|                |    |                 |   |                   |  | Reservdelskatalog<br>Parts catalogue |  |

| Pos<br>Fig. | Antal<br>Qty. | Benämning                   | Description                 | Det. nr<br>Part No.<br>Volvo | Det. nr<br>Part No.<br>Bosch |               |
|-------------|---------------|-----------------------------|-----------------------------|------------------------------|------------------------------|---------------|
| 1           | 1             | Strålkastarinsats .....     | Headlamps .....             | 238775-1                     | 1) B 31/11                   | 9 300 241 011 |
| 2a          | 1             | Hållfjäder .....            | Holding spring .....        | 240736-9                     | 1) 9 301 240 200             | 9 301 240 200 |
| 3           | 1             | Lampfattning .....          | Bulb socket .....           | 238776-9                     | 1) B 31/12                   | 9 301 240 090 |
| 4a          | 1             | Glödlampa .....             | Bulb .....                  | 277732-4                     | 1) 7351                      | 9 995 248 088 |
| 1           | 1             | Strålkastarinsats .....     | Headlamps .....             | 240518-1                     | 2) B 30 A/11                 | 9 300 241 008 |
| 2           | 1             | . Hållfjäder, sen utf ..... | . Holding spring, late prod | 240147-9                     | 2) B 30/16                   | 9 301 240 088 |
| 2a          | 2             | Hållfjäder, tid utf .....   | Holding spring, early prod  | 240736-9                     | 2) 9 301 240 200             | 9 301 240 200 |
| 4b          | 1             | Glödlampa .....             | Bulb .....                  | 277730-8                     | 2) 7951                      | 9 995 248 142 |
| 5           | 1             | Gummikåpa .....             | Rubber cap .....            | 240148-7                     | 2) B 30/17                   | 9 301 240 089 |
| 1           | 1             | Strålkastarinsats .....     | Headlamps .....             | 241067-8                     | 3) 9 300 241 028             | 9 300 241 028 |
| 2           | 1             | . Hållfjäder .....          | . Holding spring .....      | 240147-9                     | 3) B 30/16                   | 9 301 240 088 |
| 4b          | 1             | Glödlampa .....             | Bulb .....                  | 277730-8                     | 3) 7951                      | 9 995 248 142 |
| 5           | 1             | Gummikåpa .....             | Rubber cap .....            | 240148-7                     | 3) B 30/17                   | 9 301 240 089 |

1. Symmetriskt ljus.  
Symmetric lamp.  
Code symétrique.  
Symmetrisches Abblendlicht.  
Luz simétrica.
2. Asymmetriskt ljus för länder med vänstertrafik.  
Asymmetric lamp for countries with LH traffic.  
Code asymétrique pour pays à conduite à gauche.  
Asymmetrisches Abblendlicht für Länder mit Linksverkehr.  
Luz asimétrica para países con tráfico de circulación a la izquierda.
3. Asymmetriskt ljus för länder med högertrafik.  
Asymmetric lamp for countries with RH traffic.  
Code asymétrique pour pays à conduite à droite.  
Asymmetrisches Abblendlicht für Länder mit Rechtsverkehr.  
Luz asimétrica para países con tráfico de circulación a la derecha.

|                                                      |                    |        |                  |                 |   |              |
|------------------------------------------------------|--------------------|--------|------------------|-----------------|---|--------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 180 (B18)</b> |        |                  | Grupp<br>Group  |   | 10           |
|                                                      | Vindrutetorkare    | 665267 | Windscreen wiper | Utgåva<br>Issue | 6 | Sida<br>Page |



| Grupp<br>Group |               | 10                                      |   | P 180 (B18)                             |        |                              | VOLVO<br>Reservdelskatalog<br>Parts catalogue |               |
|----------------|---------------|-----------------------------------------|---|-----------------------------------------|--------|------------------------------|-----------------------------------------------|---------------|
| Sida<br>Page   | 26            | Utgåva<br>Issue                         | 5 | Vindrutetorkare                         | 665267 | Windscreen wiper             |                                               |               |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                               |   | Description                             |        | Del. nr<br>Part No.<br>Volvo | Del. nr<br>Part No.<br>Bosch                  |               |
|                | 1             | Vindrutetorkare .....                   |   | Windscreen wiper .....                  |        | 665267-1                     | T 376                                         | 9 391 240 048 |
| 1              | 1             | Konsol .....                            |   | Clamping bracket .....                  |        | SES                          | SES                                           | SES           |
| 2              | 1             | Stomledning .....                       |   | Earth cable .....                       |        | <del>656949-5</del>          | T 365/34                                      | 9 391 240 044 |
| 3              | 1             | Nit .....                               |   | Rivet .....                             |        | SES                          | SES                                           | SES           |
| 4              | 3             | Gummibussning .....                     |   | Rubber bushing .....                    |        | 43138-7                      | T 365/29                                      | 9 391 240 039 |
| 5              | 2             | Bricka 8,5 x 18 .....                   |   | Washer 8.5 x 18 .....                   |        | 120096-3                     | T 365/32                                      | 9 391 240 042 |
| 6              | 3             | Bricka 6,5 x 16 .....                   |   | Washer 6.5 x 16 .....                   |        | 192287-1                     | T 365/30                                      | 9 391 240 040 |
| 7              | 3             | Skruv .....                             |   | Screw .....                             |        | 190355-8                     | T 365/28                                      | 9 391 240 038 |
| 8              | 1             | Växelhus, kompl V ....                  |   | Gear housing, cpl L ....                |        | 654582-6                     | T 365/11                                      | 9 391 240 025 |
|                | 1             | Växelhus, kompl H ....                  |   | Gear housing, cpl R ....                |        | 654583-4                     | T 365/12                                      | 9 391 240 026 |
| 10             | 2             | Växelhus med bussningar .....           |   | Gearing housing with bushings .....     |        | SES                          | SES                                           | SES           |
| 11             | 6             | Oljebronsbussning ..                    |   | Bushing .....                           |        | 658004-7                     | T 365/38                                      | 9 391 240 047 |
| 12             | 2             | Axel med drev .....                     |   | Axle with gear .....                    |        | 661421-8                     | T 365/13                                      | 9 391 240 027 |
| 13             | 2             | Nylonbricka .....                       |   | Nylon washer .....                      |        | 654462-1                     | T 365/26                                      | 9 391 240 037 |
| 14             | 2             | Fästhylsa .....                         |   | Fixing bushing .....                    |        | 654460-5                     | T 365/31                                      | 9 391 240 041 |
| 15             | 2             | Packning .....                          |   | Packing .....                           |        | 654454-8                     | T 365/18                                      | 9 391 240 031 |
| 16             | 1             | Kuggsegment med lock och hävarm V ..... |   | Gear drive with cover and lever L ..... |        | 655766-4                     | T 365/15                                      | 9 391 240 028 |
|                | 1             | Kuggsegment med lock och hävarm H ..... |   | Gear drive with cover and lever R ..... |        | 655765-6                     | T 365/16                                      | 9 391 240 029 |
|                | 2             | Bricka .....                            |   | Washer .....                            |        | 191947-1                     | T 363                                         | 9 391 240 022 |
| 17             | 8             | Skruv .....                             |   | Screw .....                             |        | 955127-6                     | T 365/19                                      | 9 391 240 032 |
| 18             | 8             | Låsbricka .....                         |   | Lock washer .....                       |        | 955945-1                     | NMS 605/1                                     | 2 916 043 005 |
| 19             | 8             | Nit .....                               |   | Rivet .....                             |        | 190672-6                     | SES                                           | SES           |
| 20             | 1             | Drivlänk .....                          |   | Drive lever .....                       |        | 654537-0                     | T 365/21                                      | 9 391 240 034 |
| 21             | 1             | Parallelllänk .....                     |   | Parallel lever .....                    |        | 654538-8                     | T 365/22                                      | 9 391 240 035 |
| 22             | 4             | Nylonbussning .....                     |   | Nylon bushing .....                     |        | 656894-3                     | T 365/33                                      | 9 391 240 043 |
| 23             | 4             | Låsklammer .....                        |   | Lock clip .....                         |        | 94641-8                      | T 365/25                                      | 9 391 240 036 |
| 24             | 2             | Fjädrande bricka .....                  |   | Spring washer .....                     |        | 61544-3                      | SES                                           | SES           |

| VOLVO                                |                |              |                     | P 180 (B18)    |              |                     | Grupp 11b      |              |
|--------------------------------------|----------------|--------------|---------------------|----------------|--------------|---------------------|----------------|--------------|
| Reservdelskatalog<br>Parts catalogue |                |              |                     | Nummerregister |              |                     | Utgåva 11      |              |
|                                      |                |              |                     |                |              |                     | Sida 1         |              |
| Det. nr<br>Part No.                  | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page |
| 755                                  | 9              | 9            | 25195               | 9              | 10           | 73537               | 3              | 2C           |
| 10817                                | 5              | 4            |                     |                | 10           | 73539               | 9              | 2C           |
| 11009                                | 2              | 2A           |                     |                | 10           | 73575               | 3              | 2C           |
|                                      |                | 4            | 25407               | 8              | 10           | 73580               | 3              | 2C           |
|                                      |                | 14           | 25503               | 4              | 10           |                     |                | 2C           |
|                                      |                | 20           | 25651               | 1              | 10           |                     |                | 2C           |
| 11010                                | 6              | 10           | 25687               | 5              | 10           | 73582               | 9              | 2C           |
| 11013                                | 0              | 4            | 25713               | 9              | 10           |                     |                | 2C           |
| 11024                                | 7              | 4            |                     |                | 10           |                     |                | 2C           |
| 11145                                | 0              | 4            | 25714               | 7              | 10           | 73602               | 5              | 2C           |
| 11417                                | 3              | 3            |                     |                | 10           | 73606               | 6              | 2C           |
| 11521                                | 2              | 3            | 25716               | 2              | 10           | 76595               | 8              | 10           |
| 11025                                | 5              | 3            |                     |                | 10           | 76596               | 6              | 10           |
| 11044                                | 6              | 8            | 25795               | 6              | 10           | 76598               | 2              | 10           |
| 11092                                | 5              | 4            | 25929               | 1              | 10           | 76603               | 0              | 10           |
|                                      |                | 5            |                     |                | 10           | 76604               | 8              | 10           |
| 11096                                | 6              | 4            | 25930               | 9              | 10           | 76605               | 5              | 10           |
| 13319                                | 9              | 3            |                     |                | 10           | 76606               | 3              | 10           |
| 13793                                | 5              | 2A           | 25936               | 6              | 10           | 76607               | 1              | 10           |
|                                      |                | 2A           | 31449               | 2              | 4            | 76614               | 7              | 10           |
|                                      |                | 2A           | 35028               | 0              | 10           | 76928               | 1              | 10           |
|                                      |                | 5            | 35431               | 6              | 10           | 76973               | 7              | 10           |
|                                      |                | 5            | 40136               | 4              | 3            | 76977               | 8              | 10           |
|                                      |                | 5            |                     |                | 3            | 77511               | 4              | 10           |
| 14185                                | 3              | 2C           |                     |                | 30           | 77543               | 7              | 10           |
|                                      |                | 2C           |                     |                | 32           |                     |                | 10           |
| 14892                                | 4              | 3            |                     |                | 9            | 77546               | 0              | 10           |
|                                      |                | 8            | 43138               | 7              | 2C           |                     |                | 10           |
|                                      |                | 8            |                     |                | 3            | 77659               | 1              | 10           |
| 14893                                | 2              | 8            |                     |                | 10           | 77660               | 9              | 10           |
| 15260                                | 3              | 4            | 48316               | 4              | 10           | 77668               | 2              | 10           |
| 15517                                | 6              | 2C           | 48326               | 3              | 10           | 77674               | 0              | 10           |
| 15521                                | 8              | 2C           | 48327               | 1              | 10           | 77683               | 1              | 10           |
| 15550                                | 7              | 4            | 48328               | 9              | 10           | 77691               | 4              | 10           |
| 16218                                | 0              | 3            | 48331               | 3              | 10           | 77692               | 2              | 10           |
| 18130                                | 5              | 2A           |                     |                | 10           | 79072               | 5              | 3            |
| 18198                                | 2              | 10           | 48332               | 1              | 10           | 79982               | 5              | 8            |
| 18301                                | 2              | 5            |                     |                | 10           | 79993               | 2              | 8            |
|                                      |                | 5            | 48401               | 4              | 10           | 80506               | 9              | 4            |
|                                      |                | 5            | 48402               | 2              | 10           | 80507               | 7              | 4            |
| 18335                                | 0              | 20           | 48492               | 3              | 10           | 80513               | 5              | 4            |
|                                      |                | 5            |                     |                | 10           |                     |                | 4            |
|                                      |                | 5            | 55192               | 0              | 20           |                     |                | 4            |
|                                      |                | 5            |                     |                | 20           | 80969               | 9              | 5            |
|                                      |                | 5            |                     |                | 20           | 81182               | 8              | 6            |
|                                      |                | 5            |                     |                | 20           | 81374               | 1              | 4            |
| 18363                                | 2              | 5            |                     |                | 9            | 81375               | 8              | 4            |
|                                      |                | 5            |                     |                | 9            | 81377               | 4              | 4            |
| 18366                                | 5              | 3            | 80799               | 4              | 10           | 81388               | 1              | 4            |
| 18373                                | 1              | 5            |                     |                | 10           | 82385               | 6              | 3            |
|                                      |                | 5            |                     |                | 10           | 82387               | 2              | 10           |
| 18387                                | 1              | 3            | 61177               | 2              | 3            | 82429               | 2              | 8            |
|                                      |                | 5            | 61544               | 3              | 3            |                     |                | 0            |
| 18444                                | 1              | 6            |                     |                | 9            | 82430               | 0              | 3            |
| 18651                                | 0              | 4            |                     |                | 9            | 82744               | 4              | 2A           |
|                                      |                | 4            |                     |                | 10           | 83107               | 3              | 4            |
|                                      |                | 4            | 61830               | 6              | 2C           |                     |                | 6            |
|                                      |                | 5            | 61842               | 0              | 2C           | 83108               | 1              | 4            |
|                                      |                | 5            | 61844               | 5              | 2C           |                     |                | 4            |
|                                      |                | 5            | 61845               | 2              | 2C           | 83125               | 5              | 5            |
|                                      |                | 5            | 61847               | 8              | 2C           | 83126               | 3              | 6            |
| 18665                                | 0              | 5            |                     |                | 4            | 85612               | 0              | 6            |
|                                      |                | 5            | 61849               | 4              | 2C           | 85613               | 5              | 6            |
| 18677                                | 5              | 5            | 84757               | 8              | 2C           | 85616               | 1              | 6            |
| 18696                                | 5              | 4            | 85652               | 9              | 5            | 85617               | 9              | 6            |
| 18702                                | 1              | 3            | 86080               | 1              | 3            | 85618               | 7              | 5            |
| 18806                                | 0              | 5            | 87049               | 3              | 4            | 85627               | 8              | 5            |
| 18818                                | 5              | 2A           |                     |                | 4            | 86246               | 7              | 5            |
| 18820                                | 1              | 4            | 70494               | 1              | 2C           | 86287               | 0              | 10           |
|                                      |                | 4            | 71815               | 3              | 2C           | 86660               | 8              | 5            |
|                                      |                | 4            |                     |                | 2C           | 86713               | 5              | 4            |
| 18822                                | 7              | 3            | 71823               | 0              | 2C           |                     |                | 4            |
| 18891                                | 2              | 8            |                     |                | 2C           | 86851               | 3              | 5            |
| 18946                                | 8              | 4            | 71844               | 4              | 2A           | 86889               | 3              | 4            |
| 19561                                | 0              | 4            |                     |                | 2C           | 86930               | 1              | 4            |
| 19567                                | 7              | 4            |                     |                | 2C           | 86991               | 9              | 4            |
| 19730                                | 1              | 2A           | 71856               | 0              | 2C           | 87033               | 7              | 4            |
| 19833                                | 1              | 4            |                     |                | 2C           |                     |                | 6            |
| 20356                                | 1              | 3            | 72471               | 6              | 10           |                     |                | 0            |
|                                      |                | 3            | 73529               | 0              | 2C           |                     |                | 0            |
|                                      |                | 10           | 73536               | 5              | 2C           | 87176               | 4              | -            |

| Group 11b           |                |                    | F 100 (D10)         |                |              | VOLVO               |                |              |                                      |                |              |
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| Sida<br>Page        | 2              | Utgåva<br>Issue 11 | Nummerregister      |                |              | Numerical register  |                |              | Reservdelskatalog<br>Parts catalogue |                |              |
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| 47455               | 2              | 5                  | 29                  |                |              | 121585              | 4              | 5            | 10                                   |                |              |
| 47462               | 4              | 5                  | 29                  |                |              |                     |                | 5            | 26                                   |                |              |
| 47464               | 4              | 6                  | 6                   |                |              | 131015              | 0              | 10           | 12                                   |                |              |
| 47465               | 1              | 6                  | 6                   |                |              | 131016              | 8              | 2C           | 12                                   |                |              |
| 47502               | 1              | 2A                 | 4                   |                |              |                     |                | 2C           | 15                                   |                |              |
| 47572               | 4              | 4                  | 6                   |                |              | 133023              | 2              | 8            | 26                                   |                |              |
| 47573               | 2              | 4                  | 8                   |                |              | 150169              | 1              | 2A           | 14                                   |                |              |
| 47574               | 0              | 4                  | 3                   |                |              | 150183              | 2              | 2C           | 10                                   |                |              |
| 47614               | 4              | 4                  | 20                  |                |              |                     |                | 20           | 10                                   |                |              |
| 47648               | 2              | 4                  | 40                  |                |              | 150188              | 1              | 8            | 80                                   |                |              |
| 47651               | 6              | 4                  | 40                  |                |              | 150203              | 8              | 6            | 12                                   |                |              |
| 47655               | 7              | 4                  | 42                  |                |              | 151205              | 2              | 3            | 34                                   |                |              |
| 47696               | 1              | 5                  | 18                  |                |              |                     |                | 3            | 34                                   |                |              |
|                     |                | 5                  | 22                  |                |              | 153031              | 0              | 4            | 38                                   |                |              |
|                     |                | 5                  | 26                  |                |              | 153042              | 7              | 6            | 2                                    |                |              |
| 47699               | 5              | 6                  | 6                   |                |              | 160553              | 4              | 4            | 38                                   |                |              |
| 47740               | 7              | 6                  | 4                   |                |              | 180764              | 3              | 6            | 12                                   |                |              |
| 47741               | 5              | 4                  | 44                  |                |              | 181063              | 9              | 4            | 28                                   |                |              |
|                     |                | 4                  | 46                  |                |              | 181120              | 7              | 4            | 18                                   |                |              |
|                     |                | 6                  | 4                   |                |              | 181130              | 6              | 6            | 6                                    |                |              |
| 47841               | 3              | 3                  | 10                  |                |              | 181149              | 2              | 4            | 38                                   |                |              |
| 47842               | 1              | 2B                 | 4                   |                |              | 181217              | 1              | 4            | 38                                   |                |              |
| 47941               | 1              | 4                  | 34                  |                |              | 181252              | 8              | 4            | 30                                   |                |              |
|                     |                | 4                  | 36                  |                |              | 181258              | 5              | 6            | 14                                   |                |              |
| 47944               | 5              | 4                  | 34                  |                |              | 181301              | 3              | 4            | 42                                   |                |              |
|                     |                | 4                  | 34                  |                |              | 181302              | 1              | 4            | 42                                   |                |              |
| 47959               | 3              | 4                  | 3                   |                |              | 181303              | 9              | 4            | 42                                   |                |              |
| 47962               | 7              | 4                  | 3                   |                |              | 181304              | 7              | 4            | 42                                   |                |              |
| 47963               | 5              | 4                  | 3                   |                |              | 181305              | 4              | 4            | 42                                   |                |              |
| 47964               | 3              | 4                  | 3                   |                |              | 181306              | 2              | 4            | 42                                   |                |              |
| 47965               | 0              | 4                  | 3                   |                |              | 181330              | 2              | 4            | 18                                   |                |              |
| 47968               | 4              | 4                  | 3                   |                |              |                     |                | 4            | 20                                   |                |              |
| 47972               | 6              | 4                  | 20                  |                |              | 181331              | 0              | 4            | 18                                   |                |              |
| 48273               | 8              | 3                  | 30                  |                |              | 181457              | 3              | 6            | 6                                    |                |              |
| 48495               | 7              | 3                  | 2                   |                |              | 181458              | 1              | 6            | 6                                    |                |              |
| 48640               | 8              | 6                  | 6                   |                |              | 181549              | 7              | 4            | 30                                   |                |              |
| 48726               | 5              | 4                  | 20                  |                |              | 181662              | 8              | 4            | 42                                   |                |              |
|                     |                | 4                  | 42                  |                |              | 185500              | 6              | 3            | 10                                   |                |              |
| 48754               | 7              | 6                  | 6                   |                |              |                     |                | 3            | 34                                   |                |              |
| 48793               | 6              | 2D                 | 8                   |                |              | 185501              | 4              | 3            | 10                                   |                |              |
|                     |                | 2D                 | 8                   |                |              |                     |                | 3            | 34                                   |                |              |
|                     |                | 2D                 | 8                   |                |              |                     |                | 9            | 2                                    |                |              |
|                     |                | 9                  | 6                   |                |              | 185507              | 1              | 3            | 8                                    |                |              |
|                     |                | 9                  | 6                   |                |              |                     |                | 3            | 34                                   |                |              |
| 48830               | 5              | 5                  | 12                  |                |              | 190065              | 3              | 4            | 6                                    |                |              |
| 49253               | 9              | 4                  | 40                  |                |              |                     |                | 5            | 16                                   |                |              |
| 49254               | 7              | 4                  | 40                  |                |              | 190084              | 4              | 6            | 2                                    |                |              |
| 49328               | 9              | 4                  | 44                  |                |              | 190113              | 1              | 9            | 2                                    |                |              |
|                     |                | 4                  | 46                  |                |              |                     |                | 9            | 2                                    |                |              |
|                     |                | 6                  | 4                   |                |              | 190142              | 0              | 6            | 4                                    |                |              |
|                     |                | 6                  | 4                   |                |              | 190198              | 2              | 3            | 10                                   |                |              |
| 49369               | 3              | 6                  | 2                   |                |              |                     |                | 3            | 34                                   |                |              |
| 49673               | 8              | 4                  | 40                  |                |              | 190279              | 0              | 5            | 16                                   |                |              |
| 49674               | 6              | 4                  | 40                  |                |              |                     |                | 5            | 20                                   |                |              |
| 49679               | 5              | 4                  | 38                  |                |              |                     |                | 5            | 20                                   |                |              |
| 49818               | 9              | 4                  | 44                  |                |              |                     |                | 5            | 26                                   |                |              |
|                     |                | 4                  | 46                  |                |              | 190296              | 4              | 6            | 12                                   |                |              |
| 49949               | 2              | 4                  | 40                  |                |              | 190317              | 8              | 6            | 4                                    |                |              |
| 90626               | 3              | 8                  | 38                  |                |              | 190320              | 2              | 3            | 2                                    |                |              |
| 92397               | 9              | 9                  | 2                   |                |              |                     |                | 8            | 80                                   |                |              |
| 92509               | 9              | 3                  | 20                  |                |              |                     |                | 8            | 80                                   |                |              |
| 93554               | 4              | 3                  | 26                  | 3              |              | 190339              | 2              | 3            | 34                                   |                |              |
| 93963               | 7              | 9                  | 2                   |                |              | 190349              | 1              | 2C           | 10                                   |                |              |
| 94026               | 2              | 9                  | 2                   |                |              |                     |                | 2C           | 16                                   |                |              |
| 94099               | 9              | 3                  | 2                   |                |              | 190355              | 8              | 3            | 16                                   |                |              |
| 94100               | 5              | 3                  | 2                   |                |              |                     |                | 10           | 26                                   |                |              |
| 94341               | 5              | 8                  | 26                  |                |              | 190364              | 0              | 8            | 4                                    |                |              |
| 94641               | 8              | 3                  | 16                  |                |              |                     |                | 8            | 12                                   |                |              |
|                     |                | 3                  | 16                  |                |              | 190371              | 5              | 3            | 16                                   |                |              |
|                     |                | 10                 | 26                  |                |              |                     |                | 3            | 17                                   | 2              |              |
| 44942               | 0              | 8                  | 58                  |                |              | 190384              | 8              | 8            | 40                                   |                |              |
|                     |                | 8                  | 72                  |                |              | 190424              | 2              | 4            | 30                                   |                |              |
|                     |                | 8                  | 78                  |                |              | 190425              | 9              | 4            | 32                                   |                |              |
|                     |                | 8                  | 80                  |                |              | 190426              | 7              | 4            | 30                                   |                |              |
| 44944               | 6              | 8                  | 54                  |                |              | 190427              | 5              | 4            | 30                                   |                |              |
|                     |                | 8                  | 78                  |                |              | 190428              | 3              | 4            | 32                                   |                |              |
| 44945               | 3              | 3                  | 54                  |                |              | 190524              | 9              | 2B           | 2                                    |                |              |
|                     |                | 3                  | 78                  |                |              |                     |                | 2C           | 4                                    |                |              |
| 95018               | 4              | 3                  | 32                  |                |              | 190573              | 6              | 6            | 16                                   |                |              |
| 95068               | 3              | 4                  | 26                  |                |              | 190611              | 4              | 4            | 24                                   |                |              |
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| VOLVO                                |                |              |                     | P 180 (B18)    |              |                     | Grupp 11b          |              |        |
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| Reservdelskatalog<br>Parts catalogue |                |              |                     | Nummerregister |              |                     | Numerical register |              |        |
|                                      |                |              |                     |                |              |                     | Utgåva 11          |              | Sida 3 |
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| 190633 8                             | 2C             | 8            | 191495 1            | 4              | 18           | 192041 2            | 8                  | 80           |        |
| 190665 0                             | 2C             | 2            | 191496 9            | 4              | 16           |                     | 8                  | 80           |        |
|                                      | 2C             | 8            | 191497 7            | 4              | 18           | 192073 5            | 8                  | 46           |        |
|                                      | 2D             | 8            | 191498 5            | 4              | 18           | 192090 9            | 8                  | 14           |        |
|                                      | 3              | 2            | 191499 3            | 4              | 18           |                     | 3                  | 38           |        |
|                                      | 5              | 20           | 191523 0            | 2A             | 6            | 192095 8            | 8                  | 76           |        |
|                                      | 5              | 20           | 191529 7            | 4              | 16           |                     | 8                  | 78           |        |
|                                      | 5              | 22           | 191540 4            | 8              | 14           |                     | 8                  | 80           |        |
|                                      | 5              | 22           | 191622 0            | 6              | 10           | 192097 4            | 8                  | 38           |        |
|                                      | 5              | 26           | 191685 7            | 4              | 16           | 192100 6            | 6                  | 14           |        |
| 190672 6                             | 3              | 16           | 191687 3            | 2A             | 2            | 192106 3            | 8                  | 14           |        |
|                                      | 10             | 26           | 191688 1            | 2A             | 12           | 192110 5            | 8                  | 20           |        |
| 190684 1                             | 4              | 18           | 191689 9            | 2A             | 14           | 192113 9            | 6                  | 4            |        |
| 190685 8                             | 4              | 18           | 191690 7            | 4              | 12           | 192196 4            | 3                  | 34           |        |
| 190686 6                             | 4              | 18           | 191698 0            | 2A             | 2            | 192204 6            | 2C                 | 24           |        |
| 190687 4                             | 4              | 18           | 191701 2            | 2A             | 18           |                     | 2C                 | 24           |        |
| 190688 2                             | 4              | 18           | 191707 9            | 6              | 6            |                     | 2C                 | 24           |        |
| 190702 1                             | 6              | 14           | 191753 3            | 2A             | 12           | 192214 5            | 3                  | 34           |        |
|                                      | 6              | 14           | 191761 6            | 8              | 8            | 192243 4            | 4                  | 48           |        |
| 190711 2                             | 6              | 14           | 191807 7            | 4              | 42           | 192244 2            | 8                  | 10           |        |
|                                      | 6              | 14           |                     | 4              | 42           |                     | 8                  | 18           |        |
| 190718 7                             | 10             | 22           | 191834 1            | 4              | 42           | 192245 9            | 2C                 | 8            |        |
| 190721 1                             | 10             | 20           | 191835 8            | 4              | 42           |                     | 8                  | 4            |        |
| 190731 0                             | 5              | 38           | 191836 6            | 4              | 42           |                     | 8                  | 20           |        |
| 190737 7                             | 4              | 16           | 191837 4            | 4              | 42           | 192247 5            | 3                  | 32           |        |
| 190738 5                             | 4              | 18           | 191838 2            | 4              | 40           |                     | 8                  | 16           |        |
| 190739 3                             | 4              | 18           | 191840 8            | 4              | 42           | 192248 3            | 3                  | 22 1         |        |
| 190760 9                             | 8              | 30           | 191841 6            | 4              | 42           |                     | 3                  | 27 3         |        |
| 190767 4                             | 6              | 12           | 191848 1            | 2A             | 12           |                     | 3                  | 32           |        |
|                                      | 6              | 12           | 191855 6            | 9              | 8            | 192265 7            | 5                  | 34           |        |
| 190768 2                             | 6              | 12           | 191862 2            | 9              | 8            | 192284 8            | 3                  | 26 3         |        |
| 190777 3                             | 3              | 18           |                     | 9              | 8            |                     | 3                  | 32           |        |
| 190778 1                             | 3              | 18           | 191873 9            | 2A             | 12           | 192285 5            | 3                  | 22 1         |        |
| 190782 3                             | 6              | 14           | 191882 0            | 4              | 22           |                     | 5                  | 34           |        |
| 190784 9                             | 4              | 6            | 191899 4            | 5              | 34           |                     | 8                  | 16           |        |
| 190798 9                             | 2A             | 16           |                     | 5              | 38           |                     | 8                  | 24           |        |
| 190814 4                             | 4              | 16           | 191900 0            | 4              | 11           | 192287 1            | 3                  | 16           |        |
| 190815 1                             | 4              | 16           | 191905 9            | 5              | 8            |                     | 9                  | 4            |        |
| 190819 3                             | 4              | 12           | 191947 1            | 10             | 26           |                     | 10                 | 26           |        |
| 190848 2                             | 5              | 40           | 191962 0            | 8              | 2            | 192290 5            | 2D                 | 2            |        |
| 190852 4                             | 2C             | 24           |                     | 8              | 8            |                     | 3                  | 2            |        |
|                                      | 2C             | 24           |                     | 8              | 26           |                     | 8                  | 4            |        |
| 190888 8                             | 10             | 12           | 192001 6            | 5              | 16           |                     | 8                  | 14           |        |
|                                      | 10             | 20           | 192002 4            | 8              | 32           |                     | 8                  | 30           |        |
| 190896 1                             | 3              | 26 3         | 192004 0            | 5              | 18           |                     | 8                  | 30           |        |
| 190912 6                             | 4              | 6            | 192005 7            | 5              | 38           |                     | 9                  | 8            |        |
|                                      | 5              | 16           | 192006 5            | 5              | 38           | 192292 1            | 3                  | 2            |        |
|                                      | 5              | 20           | 192007 3            | 5              | 34           |                     | 3                  | 2            |        |
|                                      | 5              | 24           | 192010 7            | 3              | 6            |                     | 8                  | 50           |        |
| 190990 2                             | 4              | 20           |                     | 3              | 10           |                     | 8                  | 52           |        |
| 191026 4                             | 2C             | 2            |                     | 3              | 26 3         | 192293 9            | 8                  | 62           |        |
|                                      | 5              | 26           |                     | 3              | 32           | 192298 8            | 3                  | 32           |        |
| 191030 6                             | 5              | 40           |                     | 3              | 32           | 192318 4            | 8                  | 60           |        |
| 191038 9                             | 3              | 2            |                     | 5              | 40           |                     | 8                  | 60           |        |
| 191046 2                             | 2D             | 6            |                     | 8              | 4            | 192326 2            | 4                  | 8            |        |
| 191098 3                             | 3              | 10           |                     | 8              | 14           | 192334 1            | 9                  | 4            |        |
| 191105 6                             | 4              | 16           |                     | 8              | 16           | 192341 6            | 3                  | 10           |        |
| 191109 8                             | 2C             | 2            |                     | 8              | 20           | 192366 3            | 8                  | 8            |        |
| 191117 1                             | 4              | 12           |                     | 8              | 22           |                     | 9                  | 6            |        |
| 191130 4                             | 3              | 10           |                     | 8              | 22           | 192360 7            | 2D                 | 2            |        |
| 191138 7                             | 2D             | 8            |                     | 8              | 24           |                     | 2D                 | 6            |        |
|                                      | 6              | 4            |                     | 8              | 48           | 192388 7            | 8                  | 14           |        |
|                                      | 6              | 4            | 192013 1            | 8              | 40           | 192477 8            | 6                  | 14           |        |
|                                      | 6              | 6            | 192015 6            | 2C             | 20           |                     | 6                  | 14           |        |
| 191150 2                             | 3              | 15 2         |                     | 3              | 4            | 192481 0            | 5                  | 4            |        |
| 191160 2                             | 2A             | 8            |                     | 8              | 60           | 192490 1            | 6                  | 14           |        |
| 191172 6                             | 3              | 6            | 192017 2            | 3              | 38 2         | 192495 0            | 6                  | 16           |        |
| 191174 2                             | 4              | 38           | 192020 6            | 3              | 14           |                     | 6                  | 16           |        |
| 191203 8                             | 2D             | 6            | 192026 3            | 2C             | 2            | 192550 2            | 4                  | 38           |        |
| 191249 2                             | 2A             | 14           |                     | 5              | 26           | 192554 4            | 4                  | 38           |        |
| 191260 8                             | 5              | 42           | 192027 1            | 6              | 2            |                     | 6                  | 26           |        |
| 191275 7                             | 4              | 26           | 192038 7            | 2C             | 4            | 192558 5            | 8                  | 2            |        |
| 191280 8                             | 5              | 2            |                     | 2C             | 4            |                     | 8                  | 2            |        |
| 191290 4                             | 5              | 22           | 192040 4            | 2C             | 24           | 192560 0            | 3                  | 22 1         |        |
|                                      | 5              | 26           | 192041 2            | 2              | 2            |                     | 3                  | 22 1         |        |
| 191301 2                             | 8              | 20           |                     | 2              | 2            |                     | 3                  | 22 1         |        |
|                                      | 8              | 22           |                     | 2              | 2            |                     | 3                  | 22 1         |        |
| 191410 0                             | 2A             | 10           |                     | 2              | 2            | 192041 2            | 2                  | 22 1         |        |
| 191466 2                             | 2C             | 28           |                     | 2              | 2            |                     | 2                  | 22 1         |        |
| 191493 6                             | 4              | 18           |                     | 2              | 2            |                     | 2                  | 22 1         |        |
| 191494 4                             | 4              | 18           |                     | 2              | 2            |                     | 2                  | 22 1         |        |

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|---------------------|----------------|--------------|---------------------|----------------|--------------|---------------------|----------------|--------------|
| 142543              | 6              | 3            | 44                  | 237002         | 9            | 2C                  |                | 12           |
| 142549              | 0              | 3            | 37                  |                | 2C           |                     |                | 13           |
| 142593              | 2              | 2C           | 20                  | 237103         | 7            | 2C                  |                | 17           |
| 142622              | 9              | 4            | 16                  | 237104         | 5            | 2C                  |                | 10           |
|                     |                | 4            | 16                  | 237105         | 2            | 2C                  |                | 10           |
| 192647              | 6              | 3            | 34                  |                | 2C           |                     |                | 16           |
| 192650              | 0              | 4            | 48                  | 237106         | 0            | 2C                  |                | 12           |
| 207076              | 2              | 2A           | 5                   |                | 2C           |                     |                | 16           |
| 207080              | 4              | 2A           | 5                   | 237108         | 6            | 2C                  |                | 12           |
| 210072              | 5              | 9            | 10                  | 237109         | 4            | 2C                  |                | 12           |
| 210082              | 4              | 9            | 10                  | 237110         | 2            | 2C                  |                | 14           |
| 210091              | 5              | 9            | 10                  |                | 2D           |                     |                | 4            |
| 210107              | 9              | 9            | 10                  |                | 2D           |                     |                | 6            |
| 233143              | 7              | 10           | 6                   | 237111         | 0            | 2C                  |                | 14           |
| 233262              | 5              | 10           | 2                   |                | 2D           |                     |                | 4            |
|                     |                | 10           | 6                   |                | 2D           |                     |                | 6            |
|                     |                | 10           | 92                  | 237113         | 6            | 2A                  |                | 8            |
| 233263              | 3              | 10           | 2                   |                | 2C           |                     |                | 14           |
| 233264              | 1              | 10           | 2                   | 237116         | 9            | 2C                  |                | 14           |
|                     |                | 10           | 6                   |                | 2C           |                     |                | 18           |
| 233267              | 4              | 10           | 2                   | 237117         | 7            | 2C                  |                | 14           |
| 233306              | 0              | 10           | 4                   | 237118         | 5            | 2C                  |                | 14           |
| 233667              | 5              | 10           | 22                  | 237119         | 3            | 2C                  |                | 14           |
| 233679              | 0              | 10           | 12                  |                | 2C           |                     |                | 13           |
| 233729              | 3              | 10           | 4                   | 237120         | 1            | 2C                  |                | 14           |
| 233774              | 9              | 10           | 20                  |                | 2C           |                     |                | 18           |
| 233775              | 6              | 10           | 20                  | 237121         | 9            | 2C                  |                | 14           |
| 233776              | 4              | 10           | 20                  |                | 2C           |                     |                | 18           |
| 233834              | 1              | 10           | 6                   | 237122         | 7            | 2C                  |                | 14           |
| 233835              | 8              | 10           | 6                   |                | 2C           |                     |                | 18           |
| 233836              | 6              | 10           | 2                   | 237123         | 5            | 2C                  |                | 14           |
|                     |                | 10           | 6                   |                | 2C           |                     |                | 18           |
|                     |                | 10           | 97                  | 237124         | 3            | 2C                  |                | 14           |
| 233837              | 4              | 10           | 2                   | 237125         | 0            | 2C                  |                | 14           |
|                     |                | 10           | 6                   |                | 2C           |                     |                | 18           |
| 233838              | 2              | 10           | 2                   | 237131         | 8            | 2C                  |                | 12           |
|                     |                | 10           | 6                   |                | 2C           |                     |                | 16           |
| 233842              | 4              | 10           | 2                   | 237135         | 9            | 2C                  |                | 10           |
|                     |                | 10           | 6                   | 237136         | 7            | 2C                  |                | 10           |
| 233861              | 4              | 10           | 4                   | 237137         | 5            | 2C                  |                | 10           |
| 233863              | 0              | 10           | 12                  | 237140         | 9            | 2C                  |                | 10           |
| 233865              | 5              | 10           | 12                  |                | 2C           |                     |                | 16           |
| 233871              | 3              | 10           | 12                  | 237141         | 7            | 2C                  |                | 10           |
| 233872              | 1              | 10           | 14                  |                | 2C           |                     |                | 16           |
| 234002              | 4              | 2C           | 6                   | 237142         | 5            | 2C                  |                | 10           |
| 234003              | 2              | 2C           | 4                   |                | 2C           |                     |                | 16           |
| 234008              | 1              | 2C           | 2                   | 237143         | 3            | 2C                  |                | 10           |
|                     |                | 2C           | 8                   |                | 2C           |                     |                | 16           |
| 237043              | 5              | 2C           | 10                  | 237144         | 1            | 2C                  |                | 10           |
|                     |                | 2C           | 16                  | 237168         | 0            | 2C                  |                | 10           |
| 237072              | 4              | 2C           | 10                  | 237170         | 6            | 2C                  |                | 10           |
| 237073              | 2              | 2C           | 10                  |                | 2D           |                     |                | 10           |
| 237074              | 0              | 2C           | 10                  | 237176         | 3            | 2D                  |                | 4            |
| 237078              | 1              | 2C           | 12                  |                | 2D           |                     |                | 6            |
| 237079              | 9              | 2C           | 12                  | 237177         | 1            | 2D                  |                | 4            |
| 237080              | 7              | 2C           | 12                  |                | 2D           |                     |                | 6            |
| 237081              | 5              | 2C           | 12                  | 237178         | 9            | 2C                  |                | 10           |
| 237082              | 3              | 2C           | 12                  |                | 2D           |                     |                | 10           |
| 237083              | 1              | 2C           | 12                  | 237179         | 7            | 2C                  |                | 14           |
|                     |                | 2C           | 16                  |                | 2C           |                     |                | 18           |
| 237084              | 9              | 2C           | 10                  | 237184         | 7            | 2C                  |                | 10           |
|                     |                | 2C           | 16                  |                | 2C           |                     |                | 16           |
| 237085              | 6              | 2C           | 10                  | 237185         | 4            | 2C                  |                | 10           |
|                     |                | 2C           | 14                  |                | 2C           |                     |                | 16           |
| 237086              | 4              | 2C           | 12                  | 237186         | 2            | 2C                  |                | 12           |
|                     |                | 2C           | 16                  | 237187         | 0            | 2C                  |                | 12           |
| 237087              | 2              | 2C           | 12                  | 237188         | 8            | 2C                  |                | 12           |
|                     |                | 2C           | 16                  |                | 2C           |                     |                | 16           |
| 237088              | 0              | 2C           | 12                  | 237189         | 6            | 2C                  |                | 12           |
|                     |                | 2C           | 16                  |                | 2C           |                     |                | 16           |
| 237094              | 8              | 2C           | 12                  | 237190         | 4            | 2C                  |                | 12           |
|                     |                | 2C           | 18                  |                | 2C           |                     |                | 16           |
| 237095              | 5              | 2A           | 8                   | 237191         | 2            | 2C                  |                | 16           |
|                     |                | 2C           | 14                  |                | 7            | 2C                  |                | 12           |
|                     |                | 2C           | 18                  | 237192         | 0            | 2C                  |                | 12           |
| 237096              | 3              | 2C           | 14                  |                | 2C           |                     |                | 16           |
|                     |                | 2C           | 18                  | 237214         | 2            | 2C                  |                | 12           |
| 237097              | 1              | 2C           | 14                  | 237215         | 9            | 2C                  |                | 12           |
|                     |                | 2C           | 18                  |                | 2C           |                     |                | 16           |
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| VOLVO                                |                |              | P 180 (B18)         |                |              | Grupp 11b           |                |              |
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| Reservdelskatalog<br>Parts catalogue |                |              | Nummerregister      |                |              | Numerical register  |                |              |
|                                      |                |              |                     |                |              | Utgåva 11           | Sida 5         |              |
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| 238A05                               | 6              | 10           | 24020A              | 9              | 3            | 2500A6              | 6              | 6            |
| 238A06                               | 4              | 10           |                     |                | 3            |                     | 6              | 12           |
| 238A07                               | 2              | 10           |                     |                | 10           | 2520A6              | 4              | 28           |
| 238A08                               | 0              | 10           |                     |                | 10           | 252111              | 0              | 28           |
| 238A09                               | 8              | 10           | 240247              | 7              | 10           | 254211              | 6              | 4            |
| 238A10                               | 6              | 10           | 240305              | 3              | 10           |                     | 4              | 12           |
| 238A11                               | 4              | 10           |                     |                | 10           | 254225              | 6              | 4            |
| 238A12                               | 2              | 10           | 240308              | 1              | 10           |                     | 4              | 12           |
| 238A13                               | 0              | 10           | 240360              | 8              | 3            | 254226              | 4              | 4            |
|                                      |                | 10           |                     |                | 10           |                     | 4              | 11           |
|                                      |                | 16           | 240499              | 4              | 10           | 254247              | 0              | 4            |
| 238A14                               | 8              | 10           | 24051A              | 1              | 3            |                     | 4              | 14           |
| 238A17                               | 1              | 10           |                     |                | 10           | 254379              | 1              | 4            |
| 238A18                               | 9              | 10           |                     |                | 24           |                     | 4              | 12           |
| 238A19                               | 7              | 10           | 240561              | 8              | 10           |                     | 4              | 16           |
|                                      |                | 10           | 240562              | 1              | 10           | 254411              | 2              | 4            |
|                                      |                | 16           | 240580              | 1              | 10           |                     | 4              | 24           |
| 238A20                               | 5              | 10           | 240581              | 9              | 10           | 254524              | 2              | 4            |
| 238A21                               | 3              | 10           | 240586              | 8              | 10           |                     | 4              | 14           |
| 238A22                               | 1              | 10           | 240587              | 6              | 10           | 254575              | 4              | 4            |
| 238A23                               | 9              | 10           | 240588              | 4              | 10           |                     | 4              | 12           |
| 238A24                               | 7              | 10           | 240589              | 2              | 10           | 254580              | 4              | 4            |
| 238A30                               | 4              | 10           | 240591              | 8              | 10           |                     | 4              | 16           |
|                                      |                | 18           | 240594              | 4              | 10           | 255469              | 9              | 4            |
| 238A34                               | 6              | 10           | 240595              | 9              | 10           |                     | 4              | 38           |
| 238A49                               | 4              | 10           | 240596              | 7              | 10           | 255470              | 7              | 4            |
| 238A50                               | 2              | 10           | 240597              | 5              | 10           |                     | 4              | 40           |
|                                      |                | 6            | 240598              | 3              | 10           | 255485              | 5              | 4            |
|                                      |                | 92           | 240599              | 1              | 10           |                     | 4              | 38           |
| 238A51                               | 0              | 10           | 240600              | 7              | 10           | 255490              | 5              | 4            |
|                                      |                | 8            | 240601              | 5              | 10           |                     | 4              | 40           |
| 238A53                               | 6              | 10           | 240602              | 3              | 10           | 240037              | 7              | 2C           |
| 238A54                               | 4              | 10           | 240603              | 1              | 10           | 261012              | 9              | 3            |
| 238A55                               | 1              | 10           | 240604              | 9              | 10           | 261028              | 5              | 3            |
| 238A57                               | 7              | 10           | 240605              | 6              | 10           | 271003              | 6              | 2A           |
| 238A58                               | 5              | 10           | 240606              | 4              | 10           | 271004              | 4              | 2A           |
| 238A59                               | 3              | 10           | 240607              | 2              | 10           | 271051              | 5              | 2A           |
| 238A61                               | 9              | 10           | 240608              | 0              | 10           | 271052              | 3              | 2A           |
| 238A65                               | 0              | 10           | 240609              | 8              | 10           | 271053              | 1              | 2A           |
| 238A66                               | 8              | 10           | 240610              | 6              | 10           | 271204              | 0              | 2A           |
| 239240                               | 5              | 10           | 240611              | 4              | 10           | 271205              | 7              | 2A           |
| 239337                               | 9              | 10           | 240612              | 2              | 10           | 271215              | 6              | 2A           |
|                                      |                | 6            | 240613              | 0              | 10           | 271216              | 4              | 2A           |
| 239338                               | 7              | 10           | 240614              | 8              | 10           | 272000              | 1              | 2A           |
| 239339                               | 5              | 10           | 240616              | 3              | 10           | 272001              | 9              | 2A           |
| 239340                               | 3              | 10           | 240617              | 1              | 10           | 273046              | 3              | 10           |
|                                      |                | 16           | 240618              | 9              | 10           | 273047              | 1              | 10           |
| 239364                               | 4              | 10           | 240619              | 7              | 10           | 273048              | 9              | 10           |
| 239416                               | 1              | 10           | 240620              | 5              | 10           | 273049              | 7              | 10           |
| 239417                               | 9              | 10           |                     |                | 16           | 273051              | 3              | 10           |
| 239430                               | 2              | 10           | 240622              | 1              | 10           | 273070              | 3              | 8            |
| 239447                               | 6              | 3            | 240623              | 9              | 10           | 273104              | 0              | 5            |
|                                      |                | 2            | 240624              | 7              | 10           |                     |                | 22           |
| 239451                               | 8              | 3            | 240626              | 2              | 10           |                     | 5              | 24           |
|                                      |                | 2            | 240627              | 0              | 10           | 273126              | 3              | 4            |
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|                     |                | 5            | 16                  | 654583         | 4            | 3                                    | 16             | 656737       | 4  | 3  | 18 |
|                     |                | 5            | 20                  |                | 10           | 26                                   |                | 656738       | 2  | 3  | 18 |
|                     |                | 5            | 24                  | 654585         | 9            | 8                                    | 42             | 656739       | 0  | 3  | 18 |
| 653092              | 7              | 4            | 10                  | 654980         | 2            | 5                                    | 40             | 656740       | 8  | 3  | 18 |
| 653094              | 3              | 4            | 6                   | 655765         | 6            | 10                                   | 26             | 656741       | 6  | 3  | 18 |
|                     |                | 4            | 10                  | 655766         | 4            | 10                                   | 26             | 656744       | 0  | 3  | 18 |
| 653131              | 3              | 6            | 2                   | 655879         | 5            | 5                                    | 16             | 656746       | 5  | 3  | 18 |
| 653168              | 5              | 4            | 44                  |                | 5            | 31                                   |                | 656747       | 3  | 3  | 18 |
| 653184              | 2              | 6            | 4                   | 656086         | 6            | 3                                    | 15             | 656748       | 1  | 3  | 18 |
| 653207              | 1              | 9            | 2                   | 656138         | 5            | 4                                    | 18             | 656749       | 9  | 3  | 18 |
| 653218              | 8              | 2D           | 2                   |                | 4            | 20                                   |                | 656755       | 6  | 3  | 18 |
| 653238              | 6              | 4            | 6                   | 656290         | 4            | 3                                    | 20             | 656756       | 4  | 3  | 18 |
|                     |                | 5            | 16                  | 656349         | 8            | 5                                    | 31             | 656766       | 3  | 4  | 34 |
|                     |                | 5            | 20                  | 656350         | 6            | 5                                    | 31             |              | 4  | 4  | 36 |
|                     |                | 5            | 24                  | 656351         | 4            | 5                                    | 31             | 656785       | 3  | 5  | 42 |
| 653260              | 0              | 4            | 44                  | 656352         | 2            | 5                                    | 31             | 656794       | 5  | 4  | 30 |
|                     |                | 4            | 46                  | 656353         | 0            | 5                                    | 31             |              | 4  | 4  | 34 |
| 653263              | 4              | 4            | 44                  | 656354         | 8            | 4                                    | 10             | 656803       | 5  | 4  | 6  |
| 653267              | 5              | 4            | 44                  |                | 5            | 31                                   |                |              | 5  | 5  | 16 |
| 653343              | 4              | 6            | 4                   | 656355         | 5            | 4                                    | 10             |              | 5  | 5  | 20 |
| 653344              | 2              | 6            | 4                   |                | 5            | 31                                   |                |              | 5  | 5  | 24 |
| 653356              | 6              | 6            | 6                   | 656356         | 3            | 4                                    | 10             | 656894       | 3  | 3  | 16 |
| 653361              | 6              | 4            | 44                  |                | 5            | 31                                   |                |              | 3  | 3  | 16 |
|                     |                | 4            | 46                  | 656357         | 1            | 4                                    | 10             |              | 10 | 26 |    |
| 653392              | 1              | 6            | 6                   |                | 5            | 31                                   |                | 656945       | 3  | 5  | 42 |
| 653409              | 3              | 6            | 2                   | 656358         | 9            | 4                                    | 10             | 656973       | 5  | 4  | 44 |
|                     |                | 6            | 4                   |                | 5            | 31                                   |                | 657133       | 5  | 3  | 46 |
| 653410              | 1              | 6            | 2                   | 656359         | 7            | 4                                    | 10             |              | 8  | 48 |    |
|                     |                | 6            | 4                   |                | 5            | 31                                   |                | 657163       | 2  | 4  | 12 |
| 653422              | 6              | 5            | 42                  | 656365         | 4            | 5                                    | 31             | 657292       | 9  | 3  | 2  |
| 653433              | 3              | 4            | 6                   | 656366         | 2            | 5                                    | 31             | 657538       | 5  | 5  | 40 |
| 653442              | 4              | 4            | 44                  | 656367         | 0            | 5                                    | 31             | 657539       | 3  | 5  | 40 |
| 653443              | 2              | 4            | 44                  | 656368         | 8            | 5                                    | 31             | 657593       | 0  | 4  | 6  |
| 653448              | 1              | 4            | 44                  | 656441         | 3            | 4                                    | 42             | 657834       | 8  | 6  | 16 |
| 653449              | 9              | 5            | 40                  | 656455         | 3            | 4                                    | 5              | 657835       | 5  | 6  | 16 |
| 653456              | 4              | 4            | 44                  |                | 5            | 28                                   |                | 657836       | 3  | 4  | 30 |
| 653459              | 8              | 4            | 6                   | 656456         | 1            | 4                                    | 5              |              | 4  | 4  | 34 |
| 653461              | 4              | 4            | 44                  |                | 5            | 4                                    |                | 657838       | 9  | 6  | 6  |
| 653465              | 5              | 5            | 40                  |                | 5            | 28                                   |                | 657839       | 7  | 6  | 6  |
|                     |                |              |                     |                |              |                                      |                | 657841       | 3  | 6  | 6  |

| VOLVO                                |                |              |                     | P 180 (B18)    |              |                     | Grupp 11b          |              |              |
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| Reservdelskatalog<br>Parts catalogue |                |              |                     | Nummerregister |              |                     | Numerical register |              |              |
|                                      |                |              |                     |                |              |                     | Utgåva<br>Issue    | 12           | Sida<br>Page |
| Det. nr<br>Part No.                  | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No. | Grupp<br>Group     | Sida<br>Page |              |
| 657A43                               | 9              | 44           | 659603              | 5              | 40           | 661563              | 7                  | 9            | 2            |
| 657A46                               | 2              | 4            | 659663              | 9              | 12           | 661589              | 2                  | 5            | 42           |
| 657A47                               | 0              | 4            | 659664              | 7              | 12           | 661610              | 6                  | 8            | 20           |
| 657A48                               | 2              | 4            | 659666              | 2              | 12           | 661661              | 9                  | 9            | 4            |
| 657A49                               | 6              | 4            | 659670              | 4              | 12           | 661662              | 7                  | 9            | 4            |
| 657A50                               | 4              | 5            | 659672              | 0              | 12           | 661663              | 5                  | 9            | 4            |
| 657A51                               | 2              | 5            | 659676              | 1              | 12           | 661664              | 3                  | 9            | 4            |
| 657A57                               | 9              | 12           | 659679              | 5              | 12           | 661748              | 4                  | 20           | 8            |
| 657A74                               | 4              | 6            | 659690              | 3              | 12           | 661804              | 5                  | 9            | 8            |
| 657A76                               | 9              | 4            | 659691              | 1              | 12           |                     |                    | 9            | 8            |
| 657A79                               | 3              | 6            | 659692              | 9              | 12           | 661857              | 3                  | 8            | 78           |
| 657A87                               | 6              | 12           | 659697              | 8              | 29           | 661966              | 2                  | 20           | 6            |
| 657A89                               | 2              | 12           | 659726              | 4              | 2            | 661978              | 7                  | 4            | 6            |
| 657A92                               | 6              | 12           | 659774              | 4              | 20           | 661979              | 5                  | 4            | 6            |
| 657A93                               | 4              | 5            | 659776              | 9              | 20           | 661996              | 9                  | 20           | 6            |
|                                      | 4              | 6            | 659778              | 5              | 20           | 662006              | 6                  | 20           | 6            |
| 657A94                               | 2              | 8            | 659779              | 3              | 20           | 662014              | 0                  | 4            | 38           |
| 657A96                               | 7              | 36           | 659780              | 1              | 20           | 662058              | 7                  | 4            | 12           |
| 657A97                               | 5              | 38           | 659785              | 0              | 20           | 662059              | 5                  | 4            | 12           |
| 657A98                               | 7              | 34           | 659788              | 4              | 20           | 662060              | 3                  | 4            | 12           |
| 65A004                               | 7              | 26           | 659792              | 6              | 20           | 662067              | 8                  | 4            | 12           |
| 65A043                               | 5              | 2            | 659794              | 2              | 20           | 662068              | 6                  | 4            | 12           |
| 65A201                               | 9              | 26           | 659799              | 8              | 22           | 662069              | 4                  | 4            | 12           |
| 65A332                               | 2              | 40           | 659809              | 3              | 6            | 662072              | 8                  | 28           | 4            |
| 65A431                               | 7              | 18           | 659923              | 7              | 18           | 662101              | 5                  | 3            | 16           |
| 65A432                               | 0              | 18           | 659927              | 8              | 22           |                     |                    | 3            | 18           |
| 65A510                               | 3              | 10           |                     | 5              | 18           | 662108              | 0                  | 3            | 26           |
| 65A513                               | 7              | 34           | 659979              | 9              | 22           | 662118              | 9                  | 3            | 26           |
| 65A516                               | 0              | 30           |                     | 5              | 18           | 662186              | 6                  | 5            | 16           |
| 65A596                               | 2              | 16           | 660013              | 4              | 22           |                     |                    | 5            | 20           |
| 65A597                               | 0              | 16           |                     | 5              | 22           |                     |                    | 5            | 32           |
| 65A620                               | 0              | 40           | 660051              | 4              | 6            | 662203              | 9                  | 6            | 4            |
| 65A653                               | 1              | 24           | 660088              | 6              | 6            | 662268              | 2                  | 5            | 40           |
|                                      | 4              | 30           | 660137              | 1              | 16           | 662292              | 2                  | 4            | 14           |
| 65A715                               | 8              | 2            |                     | 8              | 22           | 662297              | 1                  | 4            | 28           |
| 65A717                               | 4              | 2            |                     | 8              | 30           | 662344              | 1                  | 4            | 30           |
| 65A720                               | 8              | 2            | 660140              | 5              | 32           |                     |                    | 4            | 34           |
| 65A722                               | 4              | 2            | 660151              | 2              | 2            | 662345              | 8                  | 6            | 17           |
| 65A724                               | 0              | 2            |                     | 8              | 42           | 662346              | 6                  | 6            | 12           |
| 65A725                               | 7              | 2            | 660397              | 1              | 44           | 662347              | 4                  | 6            | 12           |
| 65A727                               | 3              | 2            |                     | 3              | 16           | 662348              | 2                  | 6            | 12           |
| 65A728                               | 1              | 2            | 660545              | 5              | 17           | 662349              | 0                  | 6            | 17           |
| 65A729                               | 9              | 2            |                     | 8              | 50           | 662350              | 8                  | 6            | 12           |
|                                      | 9              | 2            |                     | 8              | 50           | 662453              | 0                  | 3            | 20           |
| 65A730                               | 7              | 2            | 660634              | 7              | 52           | 662454              | 8                  | 3            | 20           |
| 65A745                               | 5              | 4            |                     | 0              | 8            | 662458              | 9                  | 3            | 20           |
| 65A746                               | 3              | 4            | 660651              | 1              | 40           | 662460              | 5                  | 3            | 20           |
| 65A747                               | 1              | 4            | 660682              | 9              | 8            | 662494              | 4                  | 5            | 8            |
| 65A748                               | 9              | 4            | 660686              | 7              | 8            | 662495              | 1                  | 5            | 8            |
| 65A760                               | 5              | 2            | 660687              | 5              | 14           | 662500              | 8                  | 5            | 8            |
|                                      | 8              | 12           | 660688              | 3              | 14           | 662501              | 6                  | 5            | 8            |
| 65A770                               | 3              | 7            | 660697              | 4              | 14           | 662502              | 4                  | 5            | 8            |
|                                      | 8              | 12           | 660698              | 2              | 14           | 662503              | 2                  | 5            | 8            |
| 65A843                               | 8              | 42           | 660979              | 6              | 14           | 662504              | 0                  | 5            | 8            |
| 65A844                               | 6              | 42           |                     | 6              | 14           | 662505              | 7                  | 5            | 8            |
| 65A810                               | 5              | 2            | 661063              | 8              | 4            | 662506              | 5                  | 5            | 8            |
| 65A863                               | 4              | 4            | 661104              | 0              | 4            | 662507              | 3                  | 5            | 8            |
| 659040                               | 3              | 6            | 661134              | 7              | 42           | 662508              | 1                  | 5            | 8            |
|                                      | 5              | 16           | 661174              | 3              | 8            | 662509              | 9                  | 5            | 8            |
|                                      | 5              | 20           |                     | 9              | 6            | 662511              | 5                  | 5            | 10           |
| 659130                               | 0              | 4            | 661232              | 9              | 18           | 662512              | 3                  | 5            | 10           |
| 659154                               | 4              | 44           | 661248              | 1              | 18           | 662513              | 1                  | 5            | 28           |
|                                      | 4              | 46           | 661249              | 0              | 18           |                     |                    | 5            | 28           |
| 659214                               | 1              | 12           | 661324              | 4              | 20           | 662515              | 6                  | 5            | 28           |
| 659215                               | 2              | 12           | 661345              | 0              | 22           | 662516              | 4                  | 5            | 28           |
| 659216                               | 0              | 12           |                     | 8              | 26           | 662517              | 2                  | 5            | 28           |
| 659220                               | 8              | 12           | 661421              | 8              | 8            | 662518              | 0                  | 5            | 10           |
| 659221                               | 6              | 12           | 661430              | 0              | 8            | 662622              | 0                  | 3            | 18           |
| 659222                               | 4              | 12           |                     | 0              | 6            | 662623              | 8                  | 3            | 18           |
| 659223                               | 2              | 12           | 661515              | 7              | 40           | 662624              | 6                  | 3            | 18           |
| 659224                               | 0              | 12           | 661516              | 5              | 42           | 662625              | 3                  | 3            | 18           |
| 659225                               | 7              | 12           | 661517              | 3              | 42           | 662626              | 1                  | 3            | 18           |
| 659240                               | 9              | 22           | 661518              | 1              | 2            | 662627              | 0                  | 3            | 18           |
|                                      | 3              | 22           | 661540              | 5              | 2            | 662644              | 4                  | 20           | 8            |
| 659322                               | 5              | 44           | 661542              | 1              | 2            | 662710              | 3                  | 8            | 26           |
|                                      | 4              | 46           | 661546              | 2              | 4            | 662734              | 3                  | 20           | 8            |
| 659357                               | 8              | 4            | 661552              | 0              | 4            | 662750              | 0                  | 5            | 36           |
| 659365                               | 1              | 6            | 661553              | 8              | 2            | 662751              | 7                  | 5            | 36           |
|                                      |                |              | 661554              | 5              | 4            | 662752              | 5                  | 5            | 36           |
|                                      |                |              | 661560              | 3              | 4            | 662753              | 3                  | 5            | 36           |
|                                      |                |              | 661561              | 1              | 4            |                     |                    |              |              |

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| Sida<br>Page 10     |                | Utgåva<br>Issue 12 | Nummerregister      |                |              | Numerical register                   |                |              |
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| Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page       | Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No.                  | Grupp<br>Group | Sida<br>Page |
| AA2754              | 1              | 36                 | AA3066              | 0              | 40           | AA4324                               | 1              | 10           |
| AA2755              | 8              | 36                 | AA3067              | 8              | 40           | AA4325                               | 8              | 10           |
| AA2756              | 6              | 36                 | AA3068              | 6              | 40           | AA4330                               | 8              | 6            |
| AA2757              | 4              | 36                 | AA3072              | 8              | 44           | AA4333                               | 7              | 8            |
| AA2758              | 2              | 36                 | AA3089              | 2              | 44           | AA4334                               | 0              | 6            |
| AA2759              | 0              | 36                 |                     |                | 46           | AA4335                               | 7              | 10           |
| AA2760              | 8              | 36                 | AA3094              | 2              | 4            | AA4342                               | 3              | 2            |
| AA2761              | 6              | 36                 | AA4000              | 7              | 17           | AA4343                               | 1              | 2            |
| AA2762              | 4              | 36                 | AA4012              | 2              | 12           | AA4344                               | 9              | 4            |
| AA2763              | 2              | 36                 | AA4013              | 0              | 17           | AA4346                               | 4              | 10           |
| AA2764              | 0              | 36                 | AA4022              | 1              | 6            | AA4347                               | 2              | 10           |
| AA2765              | 7              | 36                 | AA4029              | 6              | 10           | AA4348                               | 0              | 6            |
| AA2766              | 5              | 36                 |                     |                | 10           | AA4350                               | 6              | 6            |
| AA2767              | 3              | 36                 | AA4030              | 4              | 10           | AA4357                               | 1              | 6            |
| AA2768              | 1              | 36                 |                     |                | 10           | AA4359                               | 7              | 2            |
| AA2770              | 7              | 36                 | AA4038              | 7              | 10           | AA4360                               | 5              | 4            |
| AA2771              | 5              | 36                 | AA4047              | 8              | 12           | AA4368                               | 8              | 2            |
| AA2772              | 3              | 36                 | AA4054              | 4              | 10           | AA4371                               | 2              | 2            |
| AA2773              | 1              | 36                 | AA4055              | 1              | 10           | AA4372                               | 0              | 2            |
| AA2774              | 9              | 38                 | AA4056              | 9              | 10           | AA4373                               | 8              | 2            |
| AA2775              | 6              | 38                 | AA4057              | 7              | 10           | AA4374                               | 6              | 6            |
| AA2776              | 4              | 38                 | AA4058              | 5              | 10           | AA4375                               | 3              | 6            |
| AA2777              | 2              | 38                 | AA4062              | 7              | 10           | AA4376                               | 1              | 6            |
| AA2778              | 0              | 38                 | AA4063              | 5              | 10           | AA4377                               | 9              | 6            |
| AA2779              | 8              | 38                 | AA4092              | 4              | 6            | AA4378                               | 7              | 6            |
| AA2780              | 6              | 38                 | AA4093              | 2              | 6            | AA4380                               | 3              | 10           |
| AA2781              | 4              | 38                 | AA4102              | 1              | 12           | AA4381                               | 1              | 10           |
| AA2782              | 2              | 38                 | AA4111              | 2              | 14           | AA4382                               | 9              | 11 2         |
| AA2783              | 0              | 3                  | AA4130              | 2              | 10           | AA4383                               | 7              | 11 2         |
| AA2785              | 5              | 2                  | AA4131              | 0              | 10           | AA4386                               | 0              | 11 2         |
| AA2787              | 0              | 44                 | AA4159              | 1              | 2            | AA4387                               | 8              | 11 2         |
|                     | 8              | 46                 | AA4168              | 2              | 7            | AA4388                               | 6              | 11 2         |
| AA2890              | 4              | 38                 | AA4169              | 0              | 2            | AA4389                               | 4              | 11 2         |
| AA2928              | 1              | 8                  | AA4170              | 8              | 17           | AA4390                               | 2              | 11 2         |
| AA2957              | 0              | 6                  | AA4171              | 6              | 12           | AA4391                               | 0              | 11 2         |
| AA2958              | 8              | 6                  | AA4172              | 4              | 17           | AA4397                               | 8              | 12           |
| AA2959              | 6              | 6                  | AA4173              | 2              | 3            | AA4393                               | 6              | 12           |
| AA2965              | 3              | 6                  | AA4175              | 7              | 8            | AA4405                               | 8              | 44           |
| AA2966              | 1              | 6                  | AA4176              | 5              | 4            | AA4406                               | 6              | 44           |
| AA2967              | 9              | 6                  | AA4187              | 2              | 11 2         | AA4407                               | 4              | 34           |
| AA2968              | 7              | 6                  | AA4188              | 0              | 11 2         | AA4409                               | 0              | 20           |
| AA3035              | 4              | 60                 | AA4192              | 2              | 7            | AA4410                               | 8              | 20           |
| AA3052              | 9              | 20                 | AA4196              | 3              | 10           | AA4413                               | 2              | 42           |
| AA3185              | 7              | 40                 | AA4197              | 1              | 10           | AA4414                               | 0              | 42           |
| AA3269              | 9              | 34                 | AA4199              | 7              | 12           | AA4415                               | 7              | 34           |
| AA3304              | 4              | 20                 | AA4200              | 3              | 10           | AA4416                               | 5              | 56           |
| AA3389              | 5              | 6                  | AA4201              | 1              | 10           | AA4425                               | 6              | 20           |
|                     |                | 16                 | AA4211              | 0              | 10           |                                      |                | 28           |
|                     |                | 16                 | AA4212              | 8              | 10           |                                      |                | 28           |
|                     |                | 20                 | AA4222              | 7              | 17           |                                      |                | 32           |
|                     |                | 24                 | AA4225              | 0              | 14           |                                      |                | 36           |
| AA3422              | 4              | 20                 | AA4246              | 6              | 7            | AA4427                               | 2              | 10           |
| AA3476              | 0              | 4                  | AA4253              | 2              | 30           | AA4428                               | 0              | 8            |
| AA3477              | 8              | 4                  | AA4256              | 5              | 14           | AA4430                               | 6              | 8            |
| AA3482              | 8              | 26                 | AA4257              | 3              | 2            | AA4437                               | 1              | 8            |
| AA3483              | 6              | 26                 | AA4270              | 6              | 14           | AA4445                               | 4              | 10           |
| AA3497              | 6              | 28                 | AA4279              | 7              | 17           | AA4446                               | 2              | 6            |
| AA3534              | 6              | 20                 | AA4280              | 5              | 12           | AA4447                               | 0              | 46           |
| AA3605              | 4              | 12                 | AA4282              | 1              | 10           | AA4448                               | 8              | 46           |
| AA3606              | 2              | 14                 | AA4283              | 9              | 10           | AA44461                              | 1              | 46           |
| AA3614              | 6              | 3                  | AA4284              | 7              | 10           | AA44462                              | 9              | 46           |
| AA3625              | 2              | 14                 | AA4285              | 4              | 2            | AA44463                              | 7              | 46           |
| AA3627              | 8              | 14                 | AA4286              | 2              | 10           | AA44464                              | 6              | 46           |
| AA3628              | 6              | 14                 | AA4287              | 0              | 20           | AA4470                               | 2              | 4            |
| AA3633              | 6              | 4                  |                     |                | 30           | AA4471                               | 0              | 4            |
| AA3634              | 4              | 5                  | AA4290              | 4              | 10           | AA4472                               | 8              | 34           |
|                     |                | 28                 | AA4291              | 2              | 10           | AA4473                               | 6              | 42           |
| AA3641              | 9              | 22 1               | AA4292              | 0              | 2            |                                      |                | 44           |
| AA3661              | 7              | 4                  | AA4297              | 9              | 7            | AA4474                               | 4              | 10           |
| AA3662              | 5              | 4                  |                     |                | 12           | AA4477                               | 7              | 17           |
| AA3675              | 7              | 4                  | AA4305              | 0              | 30           | AA4478                               | 5              | 12           |
| AA3709              | 4              | 14                 | AA4306              | 8              | 14           | AA4480                               | 1              | 10           |
| AA3743              | 8              | 40                 | AA4307              | 6              | 14           | AA4486                               | 8              | 3            |
| AA3794              | 6              | 24                 | AA4308              | 4              | 14           | AA4487                               | 6              | 28 5         |
| AA3798              | 7              | 12                 | AA4309              | 2              | 14           | AA4491                               | 8              | 14           |
| AA3879              | 5              | 12                 | AA4310              | 0              | 12           | AA4492                               | 6              | 14           |
| AA3882              | 9              | 4                  | AA4311              | 2              | 12           | AA4493                               | 4              | 40           |
| AA3897              | 7              | 30                 | AA4321              | 7              | 2            | AA4496                               | 7              | 14           |
| AA3962              | 9              | 40                 | AA4322              | 5              | 6            | AA4499                               | 3              | 14           |
| AA3965              | 2              | 40                 | AA4323              | 3              | 6            | AA4505                               | 5              | 14           |

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|--------------------------------------|----------------|--------------|---------------------|----------------|--------------|---------------------|----------------|--------------------|---|--------------|----|
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| 664507                               | 1              | 8            | 34                  | 664639         | 2            | 8                   | 42             | 664893             | 5 | 3            | 30 |
| 664512                               | 1              | 3            | 26                  | 664640         | 0            | 8                   | 42             |                    |   | 3            | 32 |
| 664513                               | 9              | 8            | 4                   | 664642         | 6            | 3                   | 30             | 664896             | 8 | 8            | 58 |
| 664517                               | 0              | 8            | 16                  | 664643         | 4            | 3                   | 30             | 664898             | 4 | 8            | 26 |
|                                      |                | 8            | 22                  | 664644         | 2            | 3                   | 30             | 664899             | 2 | 8            | 40 |
| 664518                               | 8              | 8            | 16                  | 664645         | 9            | 8                   | 38             | 664909             | 9 | 8            | 16 |
|                                      |                | 8            | 22                  | 664654         | 1            | 8                   | 46             |                    |   | 8            | 22 |
| 664519                               | 6              | 8            | 16                  | 664655         | 8            | 8                   | 46             | 664910             | 7 | 8            | 16 |
|                                      |                | 3            | 24                  | 664662         | 8            | 8                   | 46             |                    |   | 8            | 22 |
| 664520                               | 4              | 8            | 16                  | 664668         | 1            | 8                   | 46             | 664913             | 1 | 8            | 16 |
|                                      |                | 8            | 24                  | 664669         | 9            | 8                   | 46             |                    |   | 8            | 22 |
| 664525                               | 3              | 8            | 16                  | 664674         | 9            | 8                   | 66             | 664914             | 9 | 8            | 16 |
|                                      |                | 8            | 24                  | 664682         | 2            | 2C                  | 24             |                    |   | 8            | 27 |
| 664526                               | 1              | 8            | 16                  | 664684         | 8            | 2C                  | 24             | 664915             | 6 | 8            | 30 |
|                                      |                | 8            | 24                  | 664690         | 5            | 2C                  | 24             | 664923             | 0 | 8            | 30 |
| 664527                               | 9              | 8            | 16                  |                |              | 2C                  | 24             | 665000             | 6 | 5            | 16 |
|                                      |                | 8            | 24                  | 664706         | 9            | 2C                  | 2              | 665001             | 4 | 5            | 16 |
| 664528                               | 7              | 8            | 16                  | 664707         | 7            | 2C                  | 2              | 665002             | 2 | 5            | 16 |
|                                      |                | 8            | 24                  | 664708         | 5            | 3                   | 26             | 665003             | 0 | 5            | 16 |
| 664530                               | 3              | 8            | 16                  | 664709         | 3            | 8                   | 54             | 665005             | 5 | 5            | 18 |
|                                      |                | 8            | 24                  |                |              | 8                   | 60             | 665006             | 3 | 5            | 18 |
| 664531                               | 1              | 8            | 18                  | 664723         | 4            | 8                   | 6              | 665007             | 1 | 5            | 18 |
|                                      |                | 8            | 24                  | 664724         | 2            | 8                   | 6              | 665008             | 9 | 5            | 18 |
| 664532                               | 9              | 8            | 18                  | 664725         | 9            | 8                   | 6              | 665009             | 7 | 5            | 18 |
|                                      |                | 8            | 24                  | 664726         | 7            | 8                   | 6              | 665010             | 5 | 5            | 16 |
| 664533                               | 7              | 8            | 18                  | 664729         | 1            | 8                   | 2              | 665012             | 1 | 5            | 34 |
|                                      |                | 8            | 24                  | 664730         | 9            | 8                   | 12             | 665013             | 9 | 5            | 34 |
|                                      |                | 8            | 30                  | 664731         | 7            | 8                   | 17             | 665014             | 7 | 5            | 34 |
| 664535                               | 2              | 8            | 18                  | 664732         | 5            | 8                   | 14             | 665015             | 4 | 8            | 40 |
|                                      |                | 8            | 24                  | 664733         | 3            | 8                   | 16             | 665017             | 0 | 8            | 40 |
| 664536                               | 0              | 8            | 18                  |                |              | 8                   | 22             | 665022             | 0 | 8            | 68 |
|                                      |                | 8            | 24                  | 664734         | 1            | 8                   | 30             | 665023             | 8 | 8            | 68 |
| 664537                               | 8              | 8            | 18                  | 664735         | 8            | 8                   | 32             | 665033             | 7 | 5            | 34 |
|                                      |                | 8            | 24                  | 664737         | 4            | 8                   | 30             | 665035             | 2 | 5            | 34 |
| 664543                               | 6              | 8            | 30                  | 664738         | 2            | 8                   | 32             | 665038             | 6 | 2C           | 8  |
| 664545                               | 1              | 8            | 30                  | 664741         | 6            | 8                   | 40             |                    |   | 3            | 22 |
| 664547                               | 7              | 8            | 30                  | 664742         | 4            | 8                   | 40             |                    |   | 3            | 22 |
| 664548                               | 5              | 8            | 30                  | 664743         | 2            | 8                   | 40             |                    |   | 3            | 32 |
| 664549                               | 3              | 8            | 30                  | 664750         | 7            | 9                   | 6              |                    |   | 5            | 16 |
| 664550                               | 1              | 8            | 30                  | 664752         | 3            | 8                   | 58             |                    |   | 5            | 20 |
| 664551                               | 9              | 8            | 30                  | 664755         | 5            | 8                   | 54             |                    |   | 5            | 26 |
| 664552                               | 7              | 8            | 30                  | 664768         | 9            | 8                   | 84             | 665040             | 2 | 3            | 8  |
| 664553                               | 5              | 8            | 30                  | 664800         | 0            | 5                   | 16             | 665041             | 0 | 3            | 8  |
| 664554                               | 3              | 8            | 30                  |                |              | 5                   | 20             | 665043             | 6 | 3            | 8  |
| 664556                               | 8              | 8            | 18                  |                |              | 5                   | 26             | 665044             | 4 | 3            | 8  |
|                                      |                | 8            | 24                  | 664902         | 6            | 5                   | 16             | 665045             | 1 | 6            | 8  |
| 664558                               | 4              | 8            | 18                  | 664903         | 4            | 5                   | 16             | 665046             | 0 | 3            | 14 |
|                                      |                | 8            | 24                  |                |              | 5                   | 16             | 665078             | 2 | 5            | 8  |
| 664566                               | 7              | 3            | 32                  | 664904         | 2            | 5                   | 16             | 665079             | 0 | 8            | 8  |
| 664568                               | 3              | 3            | 32                  | 664915         | 8            | 5                   | 4              | 665101             | 2 | 8            | 36 |
| 664569                               | 1              | 3            | 32                  | 664916         | 6            | 5                   | 4              | 665102             | 0 | 8            | 36 |
| 664570                               | 9              | 8            | 32                  | 664919         | 0            | 5                   | 4              | 665103             | 8 | 8            | 36 |
| 664572                               | 5              | 8            | 32                  | 664920         | 8            | 5                   | 4              | 665104             | 6 | 8            | 36 |
| 664574                               | 1              | 8            | 32                  | 664921         | 6            | 5                   | 4              | 665112             | 9 | 6            | 8  |
| 664575                               | 8              | 8            | 32                  | 664922         | 4            | 5                   | 4              | 665113             | 7 | 6            | 8  |
| 664576                               | 6              | 3            | 2                   | 664923         | 4            | 5                   | 4              | 665115             | 2 | 6            | 8  |
| 664587                               | 3              | 8            | 20                  | 664929         | 0            | 5                   | 34             | 665116             | 0 | 8            | 60 |
|                                      |                | 8            | 28                  | 664930         | 7            | 5                   | 34             |                    |   | 8            | 60 |
| 664589                               | 0              | 5            | 2                   | 664938         | 0            | 5                   | 16             | 665117             | 8 | 8            | 28 |
| 664590                               | 7              | 5            | 2                   | 664939         | 8            | 3                   | 32             | 665118             | 6 | 2C           | 2  |
| 664592                               | 3              | 3            | 2                   | 664941         | 4            | 8                   | 4              | 665119             | 4 | 2C           | 2  |
| 664603                               | 8              | 5            | 16                  | 664943         | 0            | 2C                  | 24             | 665120             | 2 | 4            | 8  |
| 664604                               | 6              | 5            | 16                  | 664944         | 8            | 2C                  | 26             | 665121             | 0 | 8            | 46 |
| 664605                               | 3              | 5            | 16                  | 664957         | 0            | 8                   | 20             |                    |   | 8            | 58 |
| 664607                               | 0              | 5            | 16                  | 664958         | 8            | 8                   | 20             | 665123             | 6 | 6            | 8  |
|                                      |                | 5            | 17                  | 664959         | 6            | 8                   | 20             | 665124             | 4 | 8            | 46 |
| 664609                               | 5              | 8            | 34                  | 664960         | 4            | 8                   | 20             |                    |   | 8            | 52 |
|                                      |                | 8            | 60                  | 664963         | 8            | 8                   | 20             | 665125             | 1 | 8            | 46 |
| 664610                               | 3              | 5            | 34                  | 664966         | 1            | 3                   | 20             | 665130             | 1 | 8            | 4  |
|                                      |                | 8            | 60                  |                |              | 8                   | 28             | 665134             | 3 | 8            | 4  |
| 664617                               | 8              | 5            | 40                  | 664967         | 0            | 8                   | 20             | 665142             | 6 | 3            | 34 |
| 664621                               | 0              | 8            | 40                  | 664971         | 1            | 8                   | 20             | 665143             | 4 | 5            | 34 |
| 664622                               | 8              | 8            | 40                  |                |              | 8                   | 20             | 665144             | 2 | 3            | 32 |
| 664623                               | 6              | 4            | 40                  | 664972         | 0            | 8                   | 42             | 665145             | 0 | 5            | 32 |
| 664624                               | 4              | 8            | 40                  | 664977         | 8            | 8                   | 46             | 665160             | - | 2C           | 2  |
| 664625                               | 1              | 5            | 40                  | 664978         | 6            | 8                   | 46             |                    |   | 2C           | 2  |
| 664630                               | 1              | 8            | 44                  | 664979         | 4            | 8                   | 46             | 665161             | 6 | 2C           | 2  |
| 664631                               | 0              | 8            | 44                  | 664980         | 1            | 3                   | 30             | 665162             | 4 | 2C           | 2  |
| 664632                               | 7              | 8            | 42                  | 664980         | 0            | 8                   | 44             | 665163             | 2 | 2C           | 2  |
| 664633                               | 5              | 8            | 42                  | 664987         | 7            | 8                   | 5              |                    |   |              |    |

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| 665164              | 1              | 2C                 | 2                   | 665454         | 5            | 3                   | 14             | 665420       | 7                                    | 3              | 33 2         |
| 665169              | 9              | 8                  | 34                  | 665455         | 2            | 3                   | 14             | 665424       | 0                                    | 8              | 14           |
| 665170              | 7              | 8                  | 34                  |                |              | 3                   | 14             | 665431       | 4                                    | 8              | 84           |
| 665171              | 5              | 8                  | 34                  | 665466         | 9            | 20                  | 8              | 665432       | 2                                    | 8              | 76           |
| 665172              | 3              | 4                  | 6                   | 665469         | 3            | 20                  | 8              |              |                                      | 8              | 78           |
| 665200              | 2              | 8                  | 34                  | 665474         | 3            | 20                  | 8              |              |                                      | 8              | 80           |
| 665201              | 0              | 8                  | 34                  | 665475         | 0            | 20                  | 8              | 665433       | 0                                    | 8              | 76           |
| 665202              | 8              | 8                  | 34                  | 665478         | 4            | 8                   | 48             |              |                                      | 8              | 78           |
| 665203              | 6              | 8                  | 34                  | 665480         | 0            | 8                   | 38             |              |                                      | 8              | 80           |
| 665212              | 7              | 3                  | 12                  | 665481         | 8            | 8                   | 38             | 665434       | 8                                    | 6              | 8            |
| 665236              | 6              | 5                  | 40                  |                |              | 8                   | 38             | 665444       | 8                                    | 3              | 34           |
| 665254              | 9              | 4                  | 6                   | 665484         | 2            | 8                   | 38             | 665400       | 7                                    | 8              | 6            |
| 665256              | 4              | 3                  | 28                  |                |              | 8                   | 38             | 665401       | 5                                    | 8              | 6            |
| 665257              | 2              | 3                  | 28                  | 665505         | 4            | 8                   | 66             | 665413       | 0                                    | 8              | 10           |
| 665258              | 0              | 3                  | 28                  | 665508         | 8            | 8                   | 68             | 665417       | 1                                    | 8              | 6            |
| 665259              | 8              | 3                  | 28                  | 665536         | 9            | 8                   | 18             | 665420       | 5                                    | 8              | 8            |
| 665260              | 6              | 3                  | 28                  | 665537         | 7            | 8                   | 18             | 665421       | 3                                    | 8              | 8            |
| 665261              | 4              | 3                  | 30                  | 665538         | 5            | 8                   | 18             | 665460       | 1                                    | 8              | 2            |
| 665262              | 2              | 3                  | 30                  | 665539         | 3            | 8                   | 18             | 665476       | 7                                    | 8              | 16           |
| 665265              | 5              | 3                  | 26 3                | 665542         | 7            | 8                   | 68             |              |                                      | 8              | 22           |
| 665267              | 1              | 10                 | 26                  | 665544         | 4            | 20                  | 2              | 665478       | 3                                    | 8              | 14           |
| 665268              | 9              | 3                  | 16                  | 665549         | 2            | 20                  | 2              | 665484       | 1                                    | 8              | 8            |
| 665283              | 8              | 8                  | 38                  | 665551         | 8            | 20                  | 2              | 665485       | 8                                    | 8              | 6            |
| 665287              | 9              | 9                  | 6                   | 665553         | 4            | 20                  | 2              | 665490       | 8                                    | 3              | 4            |
| 665289              | 5              | 8                  | 34                  | 665554         | 2            | 20                  | 2              | 665491       | 6                                    | 3              | 4            |
| 665290              | 3              | 6                  | 8                   | 665555         | 9            | 20                  | 2              | 665493       | 2                                    | 8              | 36           |
| 665291              | 1              | 9                  | 6                   | 665559         | 1            | 20                  | 2              | 665494       | 0                                    | 8              | 36           |
| 665297              | 8              | 6                  | 8                   | 665563         | 3            | 20                  | 2              | 665495       | 7                                    | 8              | 36           |
| 665298              | 6              | 3                  | 26 3                | 665579         | 9            | 8                   | 76             | 665496       | 5                                    | 8              | 36           |
| 665304              | 2              | 8                  | 76                  | 665583         | 1            | 8                   | 64             | 665497       | 3                                    | 8              | 36           |
| 665330              | 7              | 3                  | 8                   | 665591         | 4            | 8                   | 64             | 665499       | 9                                    | 8              | 42           |
|                     |                | 3                  | 32                  |                |              | 8                   | 64             | 666075       | 7                                    | 5              | 16           |
| 665331              | 5              | 3                  | 32                  | 665594         | 8            | 8                   | 64             | 666118       | 5                                    | 5              | 40           |
| 665332              | 3              | 3                  | 32                  |                |              | 8                   | 64             | 666119       | 3                                    | 5              | 40           |
| 665334              | 9              | 3                  | 22 1                |                |              | 8                   | 64             | 666124       | 3                                    | 5              | 36           |
|                     |                | 3                  | 22 3                |                |              | 8                   | 64             | 666125       | 0                                    | 5              | 36           |
| 665335              | 6              | 2C                 | 4                   |                |              | 8                   | 64             | 666126       | 0                                    | 5              | 36           |
| 665337              | 2              | 8                  | 40                  | 665607         | 8            | 8                   | 68             | 666127       | 6                                    | 5              | 36           |
|                     |                | 8                  | 40                  | 665613         | 6            | 8                   | 66             | 666128       | 4                                    | 5              | 36           |
| 665341              | 4              | 8                  | 18                  | 665614         | 4            | 8                   | 66             | 666129       | 2                                    | 5              | 36           |
| 665342              | 2              | 8                  | 18                  | 665618         | 5            | 8                   | 66             | 666135       | 9                                    | 8              | 50           |
| 665343              | 0              | 8                  | 18                  | 665619         | 3            | 8                   | 48             | 666143       | 3                                    | 20             | 2            |
| 665344              | 8              | 8                  | 18                  | 665633         | 4            | 8                   | 20             |              |                                      | 20             | 6            |
| 665348              | 9              | 8                  | 18                  |                |              | 8                   | 26             | 666144       | 1                                    | 5              | 32           |
| 665349              | 7              | 8                  | 20                  | 665636         | 7            | 3                   | 16             | 666145       | 8                                    | 5              | 32           |
| 665350              | 5              | 8                  | 20                  |                |              | 3                   | 17 2           | 666146       | 6                                    | 5              | 32           |
| 665351              | 3              | 8                  | 18                  | 665637         | 5            | 3                   | 16             | 666147       | 4                                    | 5              | 32           |
| 665352              | 1              | 8                  | 18                  |                |              | 3                   | 17 2           | 666148       | 2                                    | 5              | 32           |
| 665356              | 2              | 5                  | 40                  | 665638         | 3            | 3                   | 16             | 666149       | 0                                    | 5              | 32           |
| 665366              | 1              | 8                  | 16                  |                |              | 3                   | 17 2           | 666150       | 8                                    | 5              | 32           |
|                     |                | 8                  | 22                  | 665643         | 3            | 8                   | 36             | 666151       | 6                                    | 5              | 32           |
| 665377              | 8              | 8                  | 20                  | 665644         | 1            | 8                   | 36             | 666152       | 4                                    | 5              | 32           |
| 665378              | 6              | 8                  | 20                  | 665645         | 8            | 8                   | 36             | 666153       | 2                                    | 5              | 32           |
| 665379              | 4              | 8                  | 20                  | 665646         | 6            | 8                   | 36             | 666154       | 0                                    | 5              | 32           |
| 665380              | 2              | 8                  | 20                  | 665647         | 4            | 8                   | 4              | 666155       | 7                                    | 5              | 32           |
| 665381              | 0              | 8                  | 62                  | 665648         | 2            | 8                   | 4              | 666156       | 5                                    | 5              | 32           |
| 665384              | 4              | 8                  | 62                  | 665655         | 7            | 8                   | 36             | 666171       | 4                                    | 5              | 62           |
| 665401              | 6              | 8                  | 66                  | 665670         | 6            | 20                  | 2              | 666205       | 0                                    | 3              | 22 3         |
| 665402              | 4              | 8                  | 66                  | 665672         | 2            | 9                   | 4              | 666226       | 6                                    | 4              | 30           |
| 665403              | 2              | 8                  | 66                  | 665681         | 3            | 3                   | 26 3           | 666244       | 9                                    | 4              | 46           |
| 665404              | 0              | 8                  | 66                  | 665687         | 0            | 5                   | 34             | 666245       | 6                                    | 4              | 45           |
| 665406              | 5              | 8                  | 66                  | 665688         | 8            | 5                   | 34             | 666246       | 4                                    | 4              | 48           |
| 665407              | 3              | 8                  | 66                  | 665689         | 6            | 5                   | 34             | 666247       | 2                                    | 4              | 45           |
| 665408              | 1              | 8                  | 66                  | 665696         | 1            | 3                   | 26             | 666248       | 0                                    | 4              | 48           |
| 665409              | 9              | 8                  | 72                  |                |              | 3                   | 32             | 666249       | 8                                    | 4              | 45           |
| 665410              | 7              | 8                  | 74                  | 665704         | 3            | 5                   | 76             | 666250       | 6                                    | 4              | 46           |
| 665414              | 0              | 8                  | 66                  | 665705         | 0            | 8                   | 76             | 666251       | 4                                    | 4              | 45           |
| 665419              | 8              | 8                  | 66                  | 665716         | 7            | 8                   | 2              | 666349       | 6                                    | 6              | 8            |
| 665421              | 4              | 8                  | 66                  | 665721         | 7            | 8                   | 64             | 666350       | 4                                    | 5              | 5            |
|                     |                | 8                  | 66                  | 665744         | 0            | 5                   | 55             | 666351       | 2                                    | 6              | 14           |
| 665430              | 5              | 8                  | 66                  | 665767         | 0            | 8                   | 64             | 666352       | 0                                    | 5              | 14           |
| 665432              | 1              | 8                  | 36                  | 665789         | 4            | 3                   | 30             | 666353       | 4                                    | 6              | 14           |
| 665433              | 9              | 8                  | 36                  |                |              | 3                   | 30             | 666355       | 3                                    | 5              | 14           |
|                     |                | 8                  | 36                  | 665790         | 2            | 3                   | 30             | 666356       | 1                                    | 5              | 14           |
| 665434              | 7              | 8                  | 36                  |                |              | 3                   | 30             | 666402       | 3                                    | 5              | 14           |
| 665435              | 4              | 8                  | 46                  |                |              | 3                   | 30             | 666418       | 0                                    | 5              | 42           |
| 665449              | 5              | 3                  | 14                  |                |              | 3                   | 30             | 666420       | 5                                    | 5              | 40           |
| 665450              | 3              | 3                  | 14                  | 665791         | 0            | 8                   | 64             | 666445       | 2                                    | 2C             | 4            |
| 665451              | 1              | 3                  | 14                  | 665816         | 5            | 8                   | 66             | 666475       | 1                                    | 5              | 6            |
| 665452              | 9              | 3                  | 14                  |                |              | 8                   | 66             | 666522       | 5                                    | 5              | 4            |

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| 666529              | 3              | 5            | 668038              | 3              | 8            | 668196              | 9              | 3            |
| 666543              | 4              | 2D           | 668045              | 8              | 6            | 668200              | 9              | 3            |
| 666545              | 9              | 2D           | 668046              | 6              | 9            | 668206              | 6              | 8            |
| 666756              | 2              | 3            | 668049              | 0              | 8            | 668207              | 4              | 8            |
| 666890              | 9              | 2A           | 668052              | 4              | 8            | 668210              | 8              | 8            |
| 666916              | 2              | 4            | 668053              | 2              | 8            | 668211              | 6              | 8            |
| 666921              | 2              | 2D           | 668066              | 4              | 3            | 668216              | 5              | 8            |
| 666925              | 3              | 2D           |                     |                | 3            | 668219              | 9              | 8            |
| 666965              | 9              | 5            | 668067              | 2              | 3            | 668220              | 7              | 8            |
| 666966              | 7              | 5            |                     |                | 3            | 668225              | 6              | 8            |
| 666969              | 1              | 2A           | 668068              | 0              | 8            | 668227              | 2              | 8            |
| 666970              | 9              | 2A           | 668069              | 8              | 3            | 668228              | 0              | 8            |
| 666974              | 1              | 3            | 668070              | 6              | 3            | 668229              | 8              | 8            |
| 666977              | 4              | 3            | 668071              | 4              | 3            | 668232              | 2              | 8            |
| 666999              | 8              | 6            | 668072              | 2              | 3            | 668233              | 0              | 8            |
| 667029              | 3              | 2D           | 668073              | 0              | 3            | 668236              | 3              | 8            |
| 667030              | 1              | 2D           | 668074              | 8              | 3            | 668239              | 7              | 3            |
| 667036              | 8              | 2D           | 668075              | 5              | 3            |                     |                | 3            |
| 667037              | 6              | 2D           | 668076              | 3              | 3            | 668243              | 9              | 8            |
| 667039              | 2              | 6            | 668077              | 1              | 3            | 668253              | 8              | 8            |
| 667040              | 0              | 6            | 668078              | 9              | 3            | 668255              | 3              | 3            |
| 667042              | 6              | 2C           | 668079              | 7              | 3            | 668257              | 9              | 8            |
| 667100              | 2              | 4            | 668082              | 1              | 3            | 668258              | 7              | 8            |
| 667133              | 3              | 3            | 668095              | 3              | 2D           |                     |                | 8            |
| 667166              | 3              | 5            | 668097              | 9              | 3            | 668259              | 5              | 8            |
|                     |                | 5            | 668101              | 9              | 8            | 668260              | 3              | 8            |
| 667167              | 1              | 5            | 668103              | 5              | 2C           | 668265              | 2              | 9            |
| 667179              | 6              | 4            | 668104              | 3              | 8            | 668277              | 7              | 8            |
| 667232              | 3              | 2D           | 668106              | 8              | 8            |                     |                | 8            |
| 667339              | 6              | 3            | 668111              | 8              | 3            |                     |                | 8            |
| 667341              | 2              | 3            | 668112              | 6              | 3            | 668278              | 5              | 8            |
| 667343              | 8              | 3            | 668113              | 4              | 3            |                     |                | 8            |
| 667352              | 4              | 3            | 668114              | 2              | 3            |                     |                | 8            |
| 667359              | 4              | 5            | 668116              | 7              | 3            | 668280              | 1              | 6            |
| 667360              | 2              | 5            | 668118              | 3              | 3            | 668288              | 4              | 3            |
| 667361              | 0              | 5            | 668122              | 5              | 3            |                     |                | 3            |
| 667400              | 6              | 2B           | 668125              | 8              | 8            | 668296              | 7              | 8            |
| 667512              | 8              | 2D           | 668126              | 6              | 8            | 668299              | 1              | 8            |
|                     |                | 3            | 668128              | 2              | 8            | 668301              | 5              | 8            |
|                     |                | 3            | 668129              | 0              | 8            | 668304              | 9              | 8            |
| 667518              | 5              | 2D           | 668130              | 8              | 8            | 668311              | 4              | 8            |
| 667524              | 3              | 2D           |                     |                | 8            |                     |                | 8            |
| 667535              | 9              | 4            | 668131              | 6              | 5            | 668312              | 2              | 8            |
| 667578              | 9              | 2B           |                     |                | 5            |                     |                | 8            |
| 667581              | 3              | 4            | 668132              | 4              | 3            | 668318              | 9              | 8            |
| 667583              | 9              | 2C           | 668133              | 2              | 3            | 668319              | 7              | 8            |
| 667592              | 0              | 5            |                     |                | 3            | 668324              | 7              | 8            |
| 667593              | 8              | 5            | 668134              | 0              | 3            | 668325              | 4              | 8            |
| 667595              | 3              | 5            |                     |                | 3            | 668326              | 2              | 8            |
| 667646              | 0              | 4            |                     |                | 3            |                     |                | 8            |
|                     |                | 4            |                     |                | 3            | 668327              | 0              | 8            |
|                     |                | 4            | 668135              | 7              | 3            |                     |                | 8            |
| 667742              | 1              | 3            |                     |                | 3            | 668333              | 0              | 5            |
| 667754              | 6              | 5            | 668136              | 5              | 3            | 668334              | 8              | 5            |
| 667791              | 8              | 6            | 668137              | 3              | 3            | 668337              | 9              | 8            |
| 667792              | 6              | 6            | 668139              | 9              | 3            |                     |                | 8            |
| 667826              | 2              | 8            | 668140              | 7              | 3            | 668341              | 1              | 8            |
|                     |                | 8            | 668141              | 5              | 3            | 668349              | 4              | 8            |
| 667827              | 0              | 8            | 668142              | 3              | 3            | 668350              | 2              | 8            |
|                     |                | 8            | 668143              | 1              | 3            | 668354              | 4              | 8            |
| 667828              | 8              | 8            | 668144              | 0              | 6            | 668359              | 3              | 8            |
|                     |                | 8            | 668150              | 6              | 8            | 668361              | 9              | 8            |
| 667889              | 0              | 5            | 668152              | 2              | 8            | 668362              | 7              | 8            |
| 667891              | 6              | 9            | 668153              | 0              | 8            | 668364              | 3              | 8            |
| 667967              | 4              | 2C           | 668155              | 5              | 8            | 668365              | 0              | 4            |
| 667969              | 0              | 8            | 668156              | 3              | 8            |                     |                | 4            |
| 667980              | 7              | 2C           | 668159              | 7              | 3            | 668370              | 0              | 3            |
| 667987              | 3              | 2C           | 668165              | 4              | 8            | 668371              | 8              | 3            |
| 668002              | 9              | 8            | 668166              | 2              | 3            | 668373              | 4              | 8            |
| 668003              | 7              | 5            | 668169              | 6              | 3            | 668378              | 3              | 8            |
| 668010              | 2              | 8            | 668173              | 8              | 3            | 668379              | 1              | 8            |
| 668011              | 0              | 8            | 668175              | 3              | 3            | 668385              | 8              | 4            |
| 668012              | 8              | 8            | 668178              | 7              | 3            | 668386              | 6              | 4            |
| 668013              | 6              | 8            | 668179              | 5              | 3            | 668391              | 6              | 4            |
| 668014              | 4              | 8            | 668180              | 3              | 3            | 668399              | 9              | 3            |
| 668015              | 1              | 8            | 668181              | 1              | 3            | 668400              | 5              | 3            |
| 668017              | 7              | 8            | 668182              | 0              | 3            | 668401              | 3              | 3            |
|                     |                | 8            | 668189              | 4              | 8            | 668402              | 1              | 8            |
| 668028              | 4              | 5            | 668190              | 2              | 8            | 668405              | 4              | 8            |
| 668035              | 0              | 5            | 668195              | 1              | 3            | 668406              | 2              | 8            |
| 668036              | 7              | 8            |                     |                | 9            |                     |                | 28           |

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|---------------------|----------------|--------------|---------------------|----------------|--------------|---------------------|----------------|--------------|---|---|------|
| 668407              | 0              | 8            | 28                  | 669359         | 2            | 3                   | 30             | 670129       | 6 | 4 | 44   |
| 668408              | 8              | 8            | 28                  | 669360         | 0            | 3                   | 30             |              |   | 4 | 46   |
| 668411              | 2              | 8            | 60                  | 669378         | 2            | 9                   | 8              | 670136       | 1 | 8 | 78   |
| 668413              | 8              | 9            | 10                  | 669391         | 5            | 8                   | 24             | 670149       | 4 | 8 | 80   |
| 668414              | 6              | 9            | 10                  | 669392         | 3            | 8                   | 24             | 670157       | 7 | 8 | 80   |
| 668417              | 9              | 3            | 14                  | 669399         | 8            | 8                   | 24             | 670160       | 1 | 8 | 78   |
| 668418              | 7              | 3            | 14                  | 669400         | 4            | 8                   | 24             | 670185       | 8 | 8 | 78   |
| 668420              | 3              | 8            | 20                  | 669405         | 3            | 8                   | 24             | 670195       | 7 | 5 | 20   |
|                     |                | 8            | 24                  | 669406         | 1            | 8                   | 24             | 670200       | 5 | 5 | 22   |
| 668428              | 6              | 3            | 15 2                | 669415         | 2            | 8                   | 26             | 670201       | 3 | 5 | 18   |
| 668429              | 4              | 3            | 15 2                | 669416         | 0            | 8                   | 26             |              |   | 5 | 22   |
| 668433              | 6              | 4            | 12                  | 669417         | 8            | 8                   | 26             |              |   | 5 | 26   |
| 668436              | 9              | 8            | 38                  | 669418         | 6            | 8                   | 20             | 670239       | 3 | 3 | 22 1 |
| 668437              | 7              | 8            | 38                  |                |              | 8                   | 28             |              |   | 3 | 22 3 |
| 668438              | 5              | 8            | 38                  | 669419         | 4            | 8                   | 28             | 670240       | 1 | 3 | 22 1 |
| 668442              | 7              | 8            | 38                  | 669436         | 8            | 8                   | 28             |              |   | 3 | 22 3 |
| 668445              | 0              | 8            | 24                  | 669472         | 3            | 8                   | 26             | 670241       | 9 | 8 | 44   |
| 668508              | 5              | 8            | 60                  | 669473         | 1            | 8                   | 26             | 670288       | 0 | 8 | 60   |
| 668510              | 1              | 2C           | 24                  | 669478         | 0            | 4                   | 38             | 670289       | 8 | 8 | 60   |
| 668558              | 0              | 2D           | 4                   |                |              | 4                   | 40             | 670384       | 7 | 9 | 6    |
|                     |                | 2D           | 6                   | 669514         | 2            | 5                   | 8              | 670400       | 1 | 5 | 8    |
| 668559              | 8              | 2D           | 4                   | 669515         | 9            | 5                   | 8              | 670401       | 9 | 5 | 8    |
|                     |                | 2D           | 6                   | 669516         | 7            | 5                   | 8              | 670404       | 3 | 5 | 10   |
| 668606              | 7              | 9            | 2                   | 669517         | 5            | 5                   | 8              |              |   | 5 | 28   |
| 668646              | 3              | 2D           | 8                   | 669520         | 9            | 5                   | 8              | 670413       | 4 | 8 | 76   |
| 668648              | 9              | 6            | 8                   | 669521         | 7            | 5                   | 8              |              |   | 8 | 78   |
| 668667              | 9              | 5            | 10                  | 669544         | 9            | 9                   | 6              | 670414       | 2 | 8 | 76   |
| 668668              | 7              | 5            | 10                  | 669547         | 2            | 9                   | 6              | 670415       | 9 | 8 | 76   |
| 668724              | 8              | 4            | 6                   | 669548         | 0            | 4                   | 42             |              |   | 8 | 78   |
| 668735              | 4              | 5            | 4                   | 669585         | 2            | 8                   | 28             | 670420       | 9 | 6 | 16   |
| 668736              | 2              | 5            | 4                   | 669586         | 0            | 8                   | 28             |              |   | 6 | 18   |
| 668787              | 5              | 3            | 34                  | 669587         | 8            | 5                   | 34             | 670425       | 8 | 9 | 8    |
| 668905              | 3              | 5            | 4                   |                |              | 5                   | 36             | 670432       | 4 | 8 | 78   |
| 668974              | 9              | 8            | 54                  | 669588         | 6            | 5                   | 36             | 670437       | 3 | 6 | 6    |
| 668975              | 6              | 8            | 54                  | 669589         | 4            | 5                   | 36             | 670567       | 7 | 5 | 4    |
| 668976              | 4              | 8            | 54                  | 669590         | 2            | 5                   | 36             | 670569       | 3 | 9 | 8    |
| 668977              | 2              | 8            | 54                  | 669591         | 0            | 5                   | 36             | 670580       | 0 | 3 | 28   |
| 668978              | 0              | 8            | 54                  | 669592         | 8            | 5                   | 38             | 670728       | 5 | 5 | 4    |
| 668980              | 6              | 8            | 14                  | 669631         | 4            | 8                   | 42             | 670729       | 3 | 5 | 4    |
| 668981              | 4              | 8            | 14                  | 669632         | 2            | 8                   | 42             | 670730       | 1 | 5 | 9    |
| 668986              | 3              | 8            | 66                  | 669637         | 1            | 8                   | 12             | 670731       | 9 | 5 | 8    |
|                     |                | 8            | 74                  | 669638         | 9            | 8                   | 12             | 670736       | 8 | 5 | 20   |
| 668987              | 1              | 8            | 66                  | 669657         | 9            | 8                   | 80             |              |   | 5 | 24   |
|                     |                | 8            | 74                  |                |              | 8                   | 80             | 670737       | 6 | 5 | 20   |
| 668992              | 1              | 5            | 4                   | 669658         | 7            | 8                   | 80             |              |   | 5 | 24   |
| 668993              | 9              | 5            | 4                   | 669706         | 4            | 4                   | 38             | 670738       | 4 | 5 | 20   |
| 669012              | 7              | 5            | 4                   |                |              | 4                   | 40             |              |   | 5 | 24   |
| 669015              | 0              | 5            | 4                   | 669712         | 2            | 4                   | 40             | 670739       | 2 | 5 | 20   |
| 669016              | 8              | 5            | 4                   | 669730         | 4            | 3                   | 22 3           | 670840       | 8 | 5 | 12   |
| 669023              | 4              | 5            | 8                   | 669776         | 7            | 8                   | 78             | 670841       | 6 | 5 | 12   |
| 669024              | 2              | 5            | 8                   | 669777         | 5            | 8                   | 78             | 670877       | 0 | 6 | 16   |
| 669034              | 1              | 5            | 22                  | 669778         | 3            | 8                   | 78             |              |   | 6 | 18   |
| 669035              | 8              | 5            | 22                  | 669779         | 1            | 8                   | 78             | 670916       | 6 | 9 | 10   |
| 669048              | 1              | 8            | 2                   | 669780         | 9            | 8                   | 78             | 670921       | 6 | 5 | 34   |
| 669105              | 9              | 8            | 4                   | 669781         | 1            | 8                   | 80             |              |   | 5 | 36   |
|                     |                | 8            | 28                  | 669782         | 5            | 4                   | 5              | 670923       | 2 | 3 | 12   |
| 669146              | 3              | 8            | 26                  |                |              | 4                   | 6              | 671071       | 1 | 5 | 36   |
| 669208              | 1              | 5            | 4                   | 669796         | 5            | 3                   | 16             | 671075       | 0 | 5 | 36   |
| 669209              | 9              | 5            | 4                   |                |              | 3                   | 17 2           | 671076       | 8 | 5 | 38   |
| 669255              | 2              | 6            | 14                  | 669800         | 5            | 9                   | 2              | 671077       | 6 | 5 | 38   |
| 669256              | 0              | 9            | 8                   | 669803         | 7            | 8                   | 62             | 671086       | 7 | 3 | 17   |
| 669261              | 0              | 8            | 42                  | 669804         | 5            | 8                   | 62             | 671154       | 4 | 3 | 34   |
| 669262              | 8              | 8            | 42                  | 669808         | 6            | 8                   | 62             | 671194       | 9 | 3 | 10   |
| 669266              | 9              | 4            | 30                  | 669816         | 9            | 5                   | 12             | 671201       | 2 | 5 | 4    |
|                     |                | 4            | 34                  | 669825         | 0            | 4                   | 12             | 671202       | 0 | 5 | 4    |
| 669267              | 7              | 4            | 30                  | 669848         | 2            | 4                   | 10             | 671203       | 8 | 5 | 4    |
|                     |                | 4            | 34                  | 669849         | 0            | 4                   | 10             | 671207       | 9 | 5 | 10   |
| 669269              | 3              | 4            | 30                  | 669850         | 8            | 4                   | 10             |              |   | 5 | 28   |
|                     |                | 4            | 34                  |                |              | 5                   | 31             | 671209       | 5 | 5 | 24   |
| 669316              | 2              | 2C           | 26                  | 669859         | 9            | 5                   | 31             | 671210       | 3 | 5 | 28   |
| 669325              | 3              | 8            | 28                  | 669860         | 7            | 5                   | 31             | 671261       | 6 | 5 | 36   |
| 669326              | 1              | 8            | 28                  | 670014         | 0            | 8                   | 36             |              |   | 8 | 60   |
| 669328              | 7              | 8            | 44                  | 670049         | 6            | 3                   | 34             |              |   | 8 | 34   |
| 669329              | 5              | 8            | 44                  | 670051         | 2            | 6                   | 2              | 671351       | 5 | 6 | 4    |
| 669331              | 1              | 5            | 16                  | 670065         | 2            | 8                   | 44             | 671352       | 3 | 6 | 4    |
| 669338              | 6              | 3            | 4                   | 670066         | 0            | 8                   | 44             | 671370       | 5 | 8 | 78   |
| 669339              | 4              | 3            | 4                   | 670083         | 5            | 8                   | 36             | 671436       | 4 | 9 | 2    |
| 669340              | 2              | 8            | 26                  | 670084         | 3            | 8                   | 78             | 671440       | 6 | 6 | 2    |
| 669341              | 0              | 8            | 26                  | 670085         | 0            | 8                   | 78             | 671444       | 8 | 6 | 14   |
| 669356              | 8              | 9            | 6                   | 670087         | 6            | 8                   | 78             | 671446       | 3 | 4 | 32   |



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| 673327              | 3              | 5            | 673789              | 4              | 4            | 682500              | 4              | 8            |
| 673328              | 1              | 5            | 673791              | 0              | 4            | 690687              | 9              | 8            |
| 673329              | 9              | 5            | 673792              | 8              | 2C           | 690690              | 3              | 8            |
| 673330              | 7              | 5            | 673802              | 5              | 3            | 690691              | 1              | 8            |
| 673331              | 5              | 5            |                     |                | 3            | 690692              | 9              | 8            |
| 673334              | 9              | 8            | 673803              | 3              | 3            | 690693              | 7              | 8            |
| 673335              | 6              | 8            | 673953              | 6              | 3            | 690702              | 6              | 8            |
| 673336              | 4              | 28           | 673981              | 7              | 2C           | 690703              | 4              | 8            |
| 673339              | 8              | 3            | 673989              | 0              | 2B           | 690704              | 3              | 8            |
| 673356              | 2              | 5            | 675365              | 1              | 4            | 690709              | 1              | 8            |
| 673357              | 0              | 5            | 675367              | 7              | 4            | 690718              | 2              | 8            |
| 673361              | 2              | 5            | 675582              | 1              | 4            | 690719              | 0              | 8            |
| 673362              | 0              | 5            | 675587              | 0              | 4            | 690720              | 8              | 8            |
| 673363              | 8              | 5            | 675771              | 0              | 4            | 690721              | 6              | 8            |
| 673364              | 6              | 5            | 675948              | 4              | 5            | 690724              | 0              | 8            |
| 673365              | 3              | 5            | 676215              | 7              | 8            | 690743              | 0              | 8            |
| 673366              | 1              | 5            | 676553              | 1              | 2B           | 690744              | 8              | 8            |
| 673367              | 9              | 5            | 676556              | 4              | 2B           | 690753              | 9              | 8            |
| 673368              | 7              | 5            | 676558              | 0              | 2B           | 690754              | 7              | 8            |
| 673369              | 5              | 5            | 676660              | 4              | 3            | 691027              | 7              | 8            |
| 673370              | 3              | 5            | 676848              | 5              | 8            | 691028              | 5              | 8            |
| 673371              | 1              | 8            | 677607              | 4              | 2A           | 691029              | 3              | 8            |
| 673380              | 2              | 3            |                     |                | 2C           | 691030              | 1              | 8            |
| 673381              | 0              | 3            |                     |                | 2C           | 691034              | 3              | 8            |
| 673383              | 6              | 3            |                     |                | 2C           |                     |                | 8            |
| 673384              | 4              | 3            | 677626              | 4              | 4            | 691035              | 0              | 8            |
| 673385              | 1              | 3            |                     |                | 4            |                     |                | 8            |
| 673386              | 9              | 3            | 677627              | 2              | 4            | 691036              | 8              | 8            |
| 673387              | 7              | 3            |                     |                | 4            | 691037              | 6              | 8            |
| 673388              | 5              | 3            | 677980              | 5              | 5            | 691038              | 4              | 8            |
| 673389              | 3              | 3            |                     |                | 5            | 691039              | 2              | 8            |
| 673399              | 2              | 5            | 678124              | 9              | 5            | 691040              | 0              | 8            |
| 673400              | 8              | 5            | 678127              | 2              | 8            | 691041              | 8              | 8            |
| 673423              | 0              | 6            | 678237              | 9              | 5            | 691042              | 6              | 8            |
| 673424              | 8              | 3            | 678249              | 4              | 6            | 691043              | 4              | 8            |
| 673433              | 9              | 20           | 678626              | 3              | 5            | 691044              | 2              | 8            |
| 673434              | 8              | 20           | 678628              | 9              | 5            | 691045              | 9              | 8            |
| 673435              | 4              | 20           | 678633              | 9              | 5            | 691046              | 7              | 8            |
| 673436              | 2              | 20           | 678634              | 7              | 5            | 691047              | 5              | 8            |
| 673438              | 8              | 3            | 678635              | 4              | 5            | 691048              | 3              | 8            |
| 673439              | 6              | 3            | 678636              | 2              | 5            | 691049              | 1              | 8            |
| 673444              | 6              | 9            | 678790              | 7              | 4            |                     |                | 8            |
| 673448              | 7              | 3            | 678841              | 8              | 3            | 691050              | 9              | 8            |
|                     |                | 3            | 678860              | 8              | 8            | 691052              | 5              | 8            |
| 673449              | 5              | 3            | 678883              | 0              | 3            | 691053              | 3              | 8            |
|                     |                | 3            | 678887              | 1              | 4            | 691054              | 1              | 8            |
| 673450              | 3              | 3            | 679265              | 9              | 9            | 691055              | 8              | 8            |
| 673451              | 1              | 9            | 679337              | 6              | 3            | 691056              | 6              | 8            |
| 673454              | 5              | 8            | 679364              | 0              | 5            | 691057              | 4              | 8            |
| 673459              | 4              | 8            | 679391              | 3              | 8            | 691059              | 2              | 8            |
| 673460              | 2              | 8            | 679558              | 7              | 2C           | 691059              | 0              | 8            |
| 673478              | 4              | 3            | 679622              | 1              | 2A           | 691060              | 8              | 8            |
| 673496              | 6              | 2C           | 679623              | 9              | 2C           | 691061              | 6              | 8            |
| 673499              | 0              | 8            | 679658              | 5              | 2C           | 691062              | 4              | 8            |
| 673500              | 5              | 8            | 679715              | 3              | 5            | 691063              | 2              | 8            |
| 673501              | 3              | 8            | 679938              | 1              | 5            | 691066              | 5              | 8            |
| 673502              | 1              | 8            | 679979              | 5              | 8            | 691071              | 5              | 8            |
| 673503              | 9              | 8            | 680022              | 1              | 8            | 691072              | 3              | 8            |
| 673509              | 6              | 3            | 680086              | 6              | 8            | 691074              | 9              | 8            |
| 673514              | 6              | 6            | 680743              | 2              | 2C           | 691075              | 6              | 8            |
| 673516              | 1              | 6            | 681043              | 6              | 2C           | 691076              | 4              | 8            |
| 673518              | 7              | 6            | 681610              | 2              | 8            | 691077              | 2              | 8            |
| 673519              | 5              | 6            | 681654              | 9              | 5            | 691078              | 0              | 8            |
| 673520              | 3              | 6            | 681660              | 7              | 5            | 691079              | 8              | 8            |
| 673521              | 1              | 6            | 681852              | 0              | 2C           | 691080              | 6              | 8            |
| 673522              | 9              | 6            | 681856              | 1              | 3            | 691084              | 8              | 8            |
| 673523              | 7              | 6            | 681857              | 9              | 3            | 691085              | 5              | 8            |
| 673524              | 4              | 6            | 681858              | 7              | 3            | 691091              | 3              | 8            |
| 673526              | 0              | 6            | 681968              | 4              | 3            | 691094              | 7              | 8            |
| 673541              | 9              | 8            | 681969              | 2              | 3            | 691369              | 3              | 8            |
| 673544              | 3              | 3            | 681970              | 0              | 3            | 691406              | 3              | 8            |
| 673583              | 1              | 8            | 681971              | 8              | 3            | 691415              | 4              | 8            |
| 673640              | 9              | 8            | 681972              | 6              | 3            |                     |                | 8            |
| 673648              | 2              | 2C           | 681973              | 4              | 3            | 691416              | 2              | 8            |
| 673683              | 9              | 8            | 682294              | 4              | 2B           |                     |                | 8            |
| 673701              | 9              | 9            | 682495              | 7              | 8            | 691417              | 0              | 8            |
| 673706              | 8              | 9            | 682496              | 5              | 8            |                     |                | 8            |
| 673710              | 0              | 9            | 682497              | 3              | 8            | 691418              | 2              | 8            |
| 673723              | 3              | 9            | 682498              | 1              | 8            |                     |                | 8            |
| 673788              | 6              | 4            | 682499              | 9              | 8            |                     |                | 8            |

| VOLVO                                |                |              | P 180 (B18)         |                |              | Grupp 11b<br>Group  |                |              |
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| 691587                               | 0              | 8 56         | 940090              | 4              | 2D 2         | 940135              | 7              | 2A 6         |
|                                      |                | 8 60         |                     |                | 3 10         |                     |                | 2A 16        |
| 691588                               | 8              | 8 56         |                     |                | 3 14         |                     |                | 2B 2         |
|                                      |                | 8 60         |                     |                | 3 15 2       |                     |                | 4 2          |
| 691652                               | 2              | 8 80         |                     |                | 3 28         |                     |                | 4 4          |
| 691656                               | 3              | 8 72         |                     |                | 3 33 2       |                     |                | 4 6          |
| 691657                               | 1              | 8 72         |                     |                | 5 38         |                     |                | 4 12         |
| 691658                               | 9              | 8 74         |                     |                | 6 8          |                     |                | 5 16         |
| 691659                               | 7              | 8 58         |                     |                | 8 10         |                     |                | 5 20         |
| 691660                               | 5              | 8 58         |                     |                | 8 12         |                     |                | 5 24         |
| 691661                               | 3              | 8 58         |                     |                | 8 12         |                     |                | 5 40         |
| 691662                               | 1              | 8 58         |                     |                | 8 18         |                     |                | 6 2          |
| 691663                               | 9              | 8 58         |                     |                | 8 20         | 940136              | 5              | 2C 20        |
| 691664                               | 7              | 8 58         |                     |                | 8 20         |                     |                | 2C 20        |
| 691665                               | 4              | 8 58         |                     |                | 8 24         |                     |                | 2C 24        |
| 691666                               | 2              | 8 58         |                     |                | 8 24         |                     |                | 2C 24        |
| 692171                               | 2              | 8 70         |                     |                | 8 24         |                     |                | 2C 24        |
| 692172                               | 0              | 8 72         |                     |                | 8 30         |                     |                | 2C 26        |
| 692173                               | 8              | 8 72         |                     |                | 8 40         | 940139              | 9              | 5 38         |
| 692174                               | 6              | 8 72         |                     |                | 8 40         |                     |                | 5 38         |
| 692177                               | 9              | 8 72         |                     |                | 8 40         |                     |                | 8 38         |
| 692178                               | 7              | 8 72         |                     |                | 8 42         | 940143              | 1              | 5 24         |
| 692179                               | 5              | 8 72         |                     |                | 8 42         |                     |                | 5 42         |
| 692180                               | 3              | 8 72         | 940092              | 0              | 8 40         | 940144              | 9              | 3 4          |
| 692181                               | 1              | 8 72         |                     |                | 8 42         | 940147              | 2              | 4 6          |
| 692182                               | 9              | 8 74         |                     |                | 8 42         |                     |                | 4 12         |
| 692183                               | 7              | 8 74         | 940095              | 3              | 5 36         |                     |                | 9 8          |
| 692184                               | 5              | 8 74         | 940096              | 1              | 2A 8         | 940153              | 0              | 4 6          |
| 692185                               | 2              | 8 74         |                     |                | 2A 8         | 940154              | 8              | 2D 8         |
| 692186                               | 0              | 8 74         | 940097              | 0              | 2D 8         |                     |                | 9 6          |
| 692187                               | 8              | 8 74         |                     | 9              | 2C 4         | 940155              | 5              | 2D 2         |
| 692188                               | 6              | 8 74         |                     |                | 2D 2         |                     |                | 2D 6         |
| 692189                               | 4              | 8 74         |                     |                | 3 6          |                     |                | 3 20         |
| 692197                               | 7              | 8 72         |                     |                | 3 10         |                     |                | 5 10         |
| 692198                               | 5              | 8 74         |                     |                | 3 33 2       |                     |                | 5 10         |
| 692407                               | 0              | 8 62         |                     |                | 4 38         |                     |                | 6 8          |
| 870690                               | 5              | 10 4         |                     |                | 5 6          |                     |                | 8 2          |
|                                      |                | 10 92        |                     |                | 5 18         |                     |                | 8 2          |
| 907174                               | 7              | 2C 12        |                     |                | 5 34         |                     |                | 8 26         |
|                                      |                | 2C 18        |                     |                | 6 4          |                     |                | 8 26         |
|                                      |                | 8 78         |                     |                | 8 2          |                     |                | 8 28         |
| 907181                               | 2              | 4 24         |                     |                | 8 48         |                     |                | 8 28         |
| 907819                               | 7              | 2D 2         |                     |                | 8 50         |                     |                | 8 46         |
|                                      |                | 8 30         |                     |                | 8 52         |                     |                | 8 48         |
| 907824                               | 7              | 2D 6         |                     |                | 8 78         |                     |                | 8 50         |
|                                      |                | 4 6          |                     |                | 9 8          |                     |                | 8 50         |
|                                      |                | 5 16         | 940098              | 7              | 2C 4         |                     |                | 8 50         |
|                                      |                | 5 20         | 940100              | 1              | 2A 12        |                     |                | 8 52         |
|                                      |                | 5 24         |                     |                | 2A 18        |                     |                | 8 52         |
|                                      |                | 6 16         |                     |                | 2A 18        | 940157              | 1              | 2A 4         |
| 907834                               | 6              | 2D 2         |                     |                | 2C 24        |                     |                | 2A 4         |
|                                      |                | 2D 2         | 940108              | 4              | 3 10         |                     |                | 3 4          |
|                                      |                | 2D 2         |                     |                | 3 33 2       |                     |                | 4 12         |
| 907849                               | 4              | 4 28         |                     |                | 4 12         | 940158              | 0              | 2A 2         |
|                                      |                | 5 40         |                     |                | 4 12         | 940159              | 7              | 2B 2         |
|                                      |                | 5 40         |                     |                | 4 44         |                     |                | 3 12         |
|                                      |                | 6 2          |                     |                | 8 46         | 940160              | 5              | 2A 4         |
|                                      |                | 6 4          |                     |                | 8 48         | 940161              | 3              | 2B 2         |
|                                      |                | 6 14         | 940110              | 0              | 2A 4         |                     |                | 6 2          |
| 910115                               | 5              | 10 22        |                     |                | 4 12         | 940162              | 1              | 2A 4         |
| 910118                               | 9              | 2A 14        |                     |                | 8 48         |                     |                | 6 8          |
| 910123                               | 9              | 2A 12        | 940111              | 8              | 2A 12        | 940184              | 5              | 2A 4         |
| 913128                               | 5              | 4 6          | 940114              | 2              | 3 32         |                     |                | 3 4          |
|                                      |                | 5 16         |                     |                | 4 12         | 940204              | 1              | 5 36         |
|                                      |                | 5 20         |                     |                | 6 6          |                     |                | 5 36         |
|                                      |                | 5 24         |                     |                | 8 50         |                     |                | 5 38         |
| 914170                               | 6              | 6 14         |                     |                | 8 52         |                     |                | 5 38         |
| 914456                               | 9              | 2A 14        | 940115              | 9              | 3 6          |                     |                | 5 38         |
| 914510                               | 3              | 2A 10        |                     |                | 4 44         |                     |                | 8 12         |
| 914533                               | 5              | 4 18         |                     |                | 4 46         |                     |                | 8 16         |
| 914537                               | 6              | 4 18         |                     |                | 8 46         |                     |                | 8 22         |
| 915514                               | 4              | 3 20         |                     |                | 8 48         |                     |                | 8 30         |
| 915522                               | 7              | 9 2          |                     |                | 8 50         | 940207              | 4              | 3 32         |
| 921780                               | 3              | 4 26         |                     |                | 8 52         |                     |                | 8 20         |
| 921781                               | 1              | 2A 14        | 940117              | 5              | 2A 4         |                     |                | 8 28         |
| 925060                               | 6              | 3 2          | 940134              | 0              | 8 48         | 940221              | 5              | 4 46         |
| 925066                               | 3              | 2C 4         |                     |                | 8 48         |                     |                | 4 46         |
| 925255                               | 2              | 2A 16        |                     |                | 8 48         |                     |                | 8 4          |

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| 940766              | 0              | 5 20            | 942355              | 9              | 8            | 950356              | 6              | 4 46         |                                      |                |              |
|                     |                | 5 26            | 942356              | 7              | 8            |                     |                | 4 46         |                                      |                |              |
| 940769              | 4              | 3 28            | 942357              | 5              | 8            |                     |                | 6 14         |                                      |                |              |
| 940271              | 0              | 8 36            |                     |                | 8            |                     |                | 6 14         |                                      |                |              |
| 940220              | 1              | 4 46            | 942359              | 1              | 8            | 950357              | 4              | 6 4          |                                      |                |              |
| 940330              | 4              | 20 2            | 942408              | 6              | 2            | 950364              | 0              | 3 5          |                                      |                |              |
| 941140              | 6              | 5 24            |                     |                | 2            | 950366              | 5              | 4 44         |                                      |                |              |
| 941265              | 1              | 3 28            | 942412              | 8              | 20 6         |                     |                | 4 44         |                                      |                |              |
|                     |                | 3 30            | 942434              | 2              | 26           |                     |                | 4 44         |                                      |                |              |
|                     |                | 3 32            | 942461              | 5              | 2A 2         |                     |                | 4 44         |                                      |                |              |
| 941368              | 3              | 6 10            | 942529              | 9              | 6 16         |                     |                | 4 46         |                                      |                |              |
| 941405              | 3              | 2C 2            | 942547              | 1              | 6 8          |                     |                | 6 2          |                                      |                |              |
| 941406              | 1              | 2C 2            | 942624              | 8              | 2A 16        |                     |                | 6 4          |                                      |                |              |
|                     |                | 2C 2            | 942668              | 5              | 8 38         |                     |                | 6 14         |                                      |                |              |
|                     |                | 3 50            | 942700              | 6              | 2B 4         | 950372              | 3              | 20 8         |                                      |                |              |
| 941424              | 4              | 9 4             | 942704              | 8              | 8 26         |                     |                | 6 8          |                                      |                |              |
|                     |                | 9 4             | 942895              | 4              | 5 20         |                     |                | 8 4          |                                      |                |              |
|                     |                | 9 4             |                     |                | 5 22         | 950373              | 1              | 4 30         |                                      |                |              |
|                     |                | 9 4             |                     |                | 5 26         |                     |                | 5 42         |                                      |                |              |
| 941478              | 0              | 8 40            | 942905              | 1              | 4 42         | 950376              | 4              | 6 4          |                                      |                |              |
| 941502              | 7              | 9 6             | 942914              | 3              | 5 24         | 950377              | 2              | 4 46         |                                      |                |              |
| 941507              | 6              | 9 6             |                     |                | 42           | 950384              | 8              | 3 6          |                                      |                |              |
| 941515              | 9              | 9 4             | 942928              | 3              | 2A 2         | 950389              | 7              | 6 8          |                                      |                |              |
| 941569              | 6              | 9 2             |                     |                | 34           | 950393              | 9              | 5 40         |                                      |                |              |
| 941738              | 7              | 3 10            |                     |                | 34           | 950394              | 7              | 4 44         |                                      |                |              |
|                     |                | 3 15 2          | 942942              | 4              | 6 2          |                     |                | 5 18         |                                      |                |              |
|                     |                | 3 28            | 942988              | 7              | 20 6         |                     |                | 6 4          |                                      |                |              |
|                     |                | 9 8             | 943054              | 7              | 8 22         |                     |                | 6 8          |                                      |                |              |
| 941739              | 5              | 8 50            | 943097              | 6              | 2A 6         | 950406              | 9              | 4 6          |                                      |                |              |
|                     |                | 8 52            | 943114              | 9              | 3 10         |                     |                | 5 16         |                                      |                |              |
| 941858              | 3              | 4 46            |                     |                | 15 2         |                     |                | 5 20         |                                      |                |              |
| 941905              | 2              | 8 22            | 943417              | 6              | 2C 22        |                     |                | 5 24         |                                      |                |              |
|                     |                | 8 22            | 943571              | 0              | 2C 4         |                     |                | 6 2          |                                      |                |              |
|                     |                | 8 24            | 943572              | 8              | 2C 4         |                     |                | 6 14         |                                      |                |              |
|                     |                | 8 30            | 950001              | 8              | 8 20         | 950428              | 3              | 4 20         |                                      |                |              |
| 941906              | 0              | 2A 2            | 950003              | 4              | 2C 8         | 950542              | 1              | 4 20         |                                      |                |              |
|                     |                | 2A 12           |                     |                | 20 8         | 951188              | 2              | 3 30         |                                      |                |              |
|                     |                | 2C 20           |                     |                | 20 8         | 951189              | 0              | 2C 2         |                                      |                |              |
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|                     |                | 5 24            | 950010              | 9              | 2C 2         | 951193              | 2              | 9 6          |                                      |                |              |
|                     |                | 5 24            | 950018              | 2              | 20 8         | 951209              | 6              | 9 6          |                                      |                |              |
|                     |                | 8 16            | 950021              | 6              | 20 8         | 951271              | 6              | 3 18         |                                      |                |              |
|                     |                | 8 22            |                     |                | 3 6          | 951668              | 3              | 8 16         |                                      |                |              |
| 941907              | 8              | 2A 8            |                     |                | 3 22 1       |                     |                | 8 22         |                                      |                |              |
|                     |                | 2A 16           |                     |                | 3 26 3       |                     |                | 9 4          |                                      |                |              |
|                     |                | 28 2            |                     |                | 3 32         |                     |                | 9 6          |                                      |                |              |
|                     |                | 28 2            | 950024              | 0              | 8 80         | 951669              | 1              | 4 11         |                                      |                |              |
|                     |                | 2C 20           | 950028              | 1              | 8 80         |                     |                | 4 12         |                                      |                |              |
|                     |                | 2C 20           | 950032              | 3              | 8 28         | 951670              | 9              | 3 17 2       |                                      |                |              |
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|                     |                | 2C 22           | 950045              | 5              | 2A 8         | 951696              | 4              | 4 24         |                                      |                |              |
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|                     |                | 3 6             |                     |                | 8 50         | 951739              | 2              | 4 34         |                                      |                |              |
|                     |                | 5 22            |                     |                | 8 52         | 951742              | 6              | 3 18         |                                      |                |              |
|                     |                | 5 24            |                     |                | 8 80         | 951747              | 1              | 2C 2         |                                      |                |              |
|                     |                | 5 34            | 950046              | 3              | 3 50         |                     |                | 2C 2         |                                      |                |              |
| 941909              | 4              | 2A 4            |                     |                | 8 50         |                     |                | 3 32         |                                      |                |              |
|                     |                | 3 4             |                     |                | 8 50         |                     |                | 9 6          |                                      |                |              |
| 941939              | 1              | 4 16            |                     |                | 8 52         | 951749              | 7              | 2A 4         |                                      |                |              |
| 941964              | 9              | 8 4             |                     |                | 8 52         |                     |                | 9 4          |                                      |                |              |
|                     |                | 8 22            | 950052              | 1              | 4 20         | 951797              | 0              | 2C 2         |                                      |                |              |
| 941975              | 5              | 8 2             | 950054              | 7              | 8 78         | 951798              | 8              | 2C 22        |                                      |                |              |
|                     |                | 8 8             | 950059              | 6              | 2C 20        | 951901              | 8              | 4 16         |                                      |                |              |
|                     |                | 8 28            | 950063              | 8              | 8 78         | 951935              | 4              | 4 12         |                                      |                |              |
| 942054              | 8              | 20 8            | 950104              | 0              | 8 18         | 951965              | 3              | 4 20         |                                      |                |              |
| 942060              | 5              | 9 8             | 950144              | 6              | 8 80         | 952069              | 3              | 2A 2         |                                      |                |              |
| 942267              | 6              | 4 30            | 950148              | 7              | 8 28         |                     |                | 2A 18        |                                      |                |              |
| 942270              | 0              | 6 10            | 950158              | 6              | 8 78         | 952070              | 1              | 2B 4         |                                      |                |              |
| 942336              | 9              | 2A 4            | 950230              | 3              | 8 80         | 952075              | 0              | 2A 2         |                                      |                |              |
|                     |                | 3 6             | 950254              | 3              | 8 78         |                     |                | 2A 8         |                                      |                |              |
|                     |                | 4 46            | 950255              | 8              | 4 20         |                     |                | 2A 8         |                                      |                |              |
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|                     |                | 8 52            |                     |                | 6 8          | 952355              | 8              | 4 40         |                                      |                |              |
|                     |                | 8 52            | 950354              | 1              | 5 6          | 952404              | 3              | 5 12         |                                      |                |              |
| 942339              | 4              | 4 18            |                     |                | 6 2          | 952624              | 5              | 3 26         |                                      |                |              |
| 942340              | 1              | 4 18            |                     |                | 6 4          | 952625              | 2              | 3 32         |                                      |                |              |
| 942350              | 0              | 4 16            |                     |                | 6 8          | 952626              | 0              | 3 32         |                                      |                |              |
|                     |                |                 |                     |                | 6 16         |                     |                |              |                                      |                |              |



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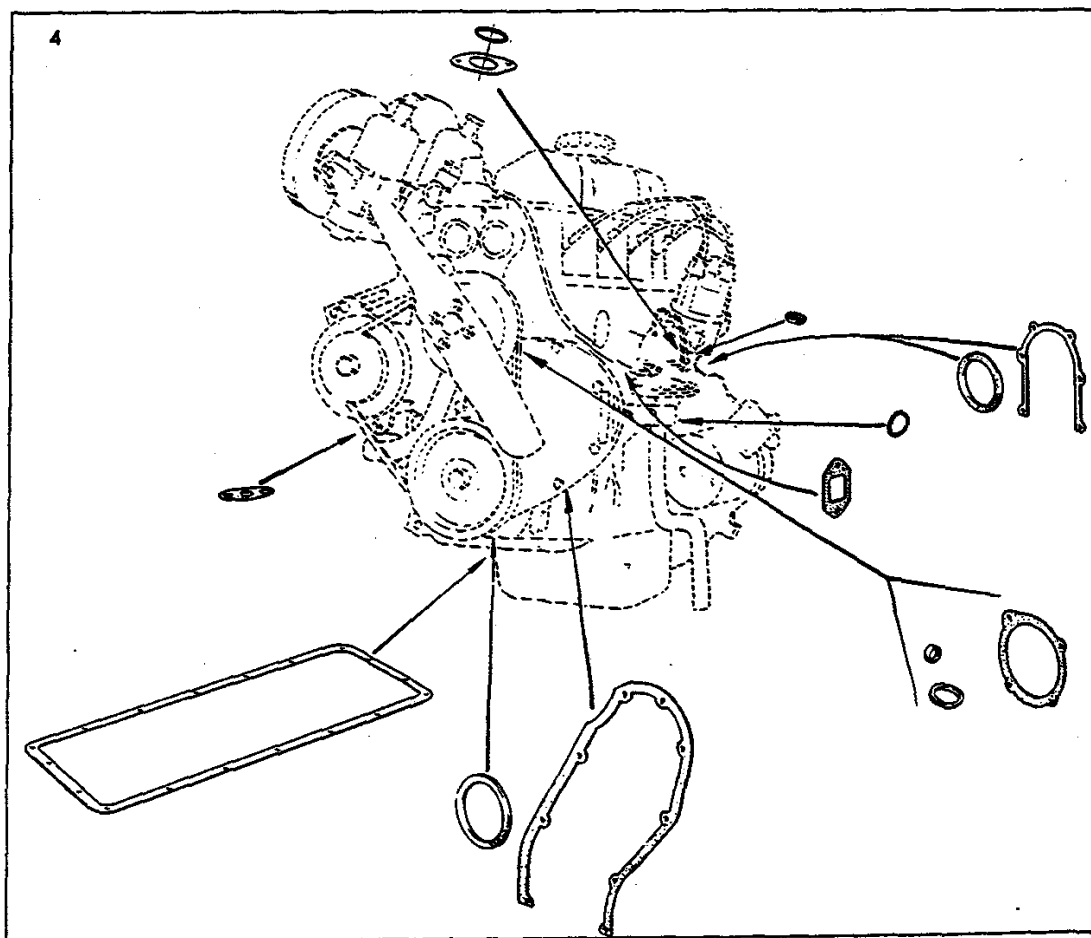
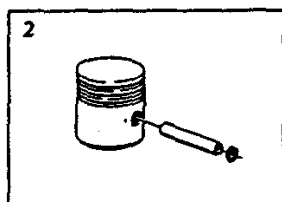
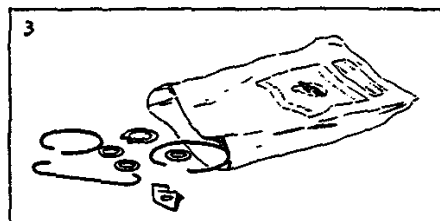
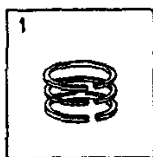
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| 955779 4            | 3              | 2            | 955A47 9            | 2C             | 20           | 955893 3            | 8              | 52           |
|                     | 10             | 4            |                     | 2C             | 24           |                     | 8              | 54           |
|                     | 10             | 8            |                     | 2C             | 24           |                     | 8              | 76           |
|                     | 10             | 10           |                     | 2C             | 26           |                     | 8              | 76           |
| 9557A0 2            | 2D             | 2            |                     | 2C             | 26           |                     | 8              | 76           |
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| 9557A1 0            | 3              | 15 2         |                     | 4              | 6            |                     | 2A             | 16           |
|                     | 3              | 19 2         |                     | 4              | 30           |                     | 2B             | 2            |
|                     | 8              | 44           |                     | 5              | 16           |                     | 2C             | 20           |
|                     | 10             | 16           |                     | 5              | 16           |                     | 2C             | 24           |
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| 9557A2 8            | 3              | 10           |                     | 5              | 20           |                     | 3              | 2            |
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|                     | 10             | 18           |                     | 8              | 2            |                     | 5              | 34           |
| 9557A3 6            | 4              | 44           | 955A48 7            | 3              | 10           |                     | 5              | 40           |
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|                     | 8              | 50           | 955A57 8            | 8              | 2            |                     | 8              | 48           |
|                     | 8              | 50           | 955A58 6            | 5              | 16           |                     | 8              | 48           |
|                     | 8              | 50           |                     | 5              | 18           |                     | 8              | 78           |
|                     | 8              | 52           |                     | 5              | 20           | 955A95 8            | 3              | 17 2         |
|                     | 9              | 4            |                     | 5              | 22           | 955A96 6            | 2A             | 4            |
| 955A26 3            | 2A             | 8            |                     | 5              | 26           |                     | 8              | 48           |
|                     | 2C             | 6            | 955A91 7            | 3              | 19 2         |                     | 8              | 48           |
|                     | 2C             | 20           |                     | 8              | 12           | 955A97 4            | 3              | 26 3         |
|                     | 2C             | 20           |                     | 8              | 36           | 955A98 2            | 6              | 2            |
|                     | 2C             | 20           |                     | 8              | 58           | 955900 6            | 4              | 20           |
|                     | 2C             | 24           |                     | 8              | 60           | 955915 4            | 10             | 4            |
|                     | 2C             | 24           |                     | 9              | 2            | 955916 2            | 3              | 20           |
|                     | 2C             | 26           | 955A92 5            | 4              | 24           |                     | 10             | 2            |
|                     | 2C             | 26           |                     | 8              | 28           | 955917 0            | 3              | 19 2         |
|                     | 3              | 6            | 955A93 3            | 2A             | 16           |                     | 3              | 19 2         |
|                     | 3              | 12           |                     | 2C             | 12           |                     | 3              | 28           |
|                     | 5              | 40           |                     | 2C             | 16           |                     | 3              | 28           |
|                     | 6              | 6            |                     | 2C             | 24           |                     | 3              | 30           |
|                     | 8              | 48           |                     | 2C             | 26           |                     | 3              | 30           |
|                     | 8              | 78           |                     | 2C             | 26           |                     | 3              | 30           |
|                     | 8              | 78           |                     | 2D             | 2            |                     | 10             | 2            |
|                     | 8              | 80           |                     | 2D             | 2            |                     | 10             | 4            |
| 955A27 1            | 8              | 46           |                     | 2D             | 6            |                     | 10             | 4            |
|                     | 8              | 80           |                     | 3              | 2            |                     | 10             | 4            |
| 955A37 6            | 6              | 4            |                     | 3              | 4            |                     | 10             | 4            |
| 955A44 6            | 2D             | 2            |                     | 3              | 16           |                     | 10             | 6            |
|                     | 3              | 10           |                     | 3              | 18           |                     | 10             | 6            |
|                     | 3              | 14           |                     | 3              | 26 3         |                     | 10             | 8            |
|                     | 3              | 15 2         |                     | 3              | 33 2         |                     | 10             | 12           |
|                     | 3              | 33 2         |                     | 5              | 24           |                     | 10             | 18           |
|                     | 5              | 34           |                     | 6              | 8            |                     | 10             | 20           |
|                     | 5              | 34           |                     | 8              | 2            |                     | 10             | 20           |
|                     | 8              | 12           |                     | 8              | 2            |                     | 10             | 22           |
|                     | 8              | 24           |                     | 8              | 2            | 955918 8            | 2C             | 4            |
|                     | 8              | 40           |                     | 8              | 2            |                     | 2C             | 8            |
|                     | 8              | 40           |                     | 8              | 2            |                     | 2C             | 12           |
|                     | 8              | 42           |                     | 8              | 4            |                     | 2C             | 16           |
|                     | 8              | 48           |                     | 8              | 18           |                     | 2D             | 2            |
| 955A46 1            | 2C             | 20           |                     | 8              | 18           |                     | 2D             | 2            |
|                     | 2C             | 26           |                     | 8              | 20           |                     | 3              | 14           |
|                     | 2D             | 2            |                     | 8              | 20           |                     | 3              | 15 2         |
|                     | 4              | 24           |                     | 8              | 26           |                     | 3              | 18           |
|                     | 5              | 10           |                     | 8              | 28           |                     | 3              | 22 1         |
|                     | 8              | 4            |                     | 9              | 50           |                     | 3              | 28           |
|                     | 8              | 18           |                     | 8              | 50           |                     | 3              | 33 2         |
|                     | 8              | 20           |                     | 8              | 50           |                     | 5              | 40           |
|                     | 8              | 46           |                     | 8              | 50           |                     | 8              | 48           |
|                     | 8              | 48           |                     | 8              | 52           |                     | 10             | 16           |
|                     | 8              | 76           |                     | 8              | 52           |                     | 10             | 16           |
|                     | 8              | 76           |                     | 8              | 52           |                     |                |              |

| VOLVO                                |                |              | P 180 (B18)         |                |              | Grupp 11b           |                |              |
|--------------------------------------|----------------|--------------|---------------------|----------------|--------------|---------------------|----------------|--------------|
| Reservdelskatalog<br>Parts catalogue |                |              | Nummerregister      |                |              | Utgåva 2            |                | Sida 21      |
| Numerical register                   |                |              | Numerical register  |                |              |                     |                |              |
| Det. nr<br>Part No.                  | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page | Det. nr<br>Part No. | Grupp<br>Group | Sida<br>Page |
| 955919 6                             | 8              | 44           | 955921 2            | 8              | 4            | 955951 9            | 2D             | 8            |
|                                      | 10             | 14           |                     | 8              | 8            |                     | 9              | 8            |
|                                      | 10             | 14           |                     | 8              | 48           | 955973 3            | 3              | 32           |
|                                      | 10             | 16           |                     | 8              | 78           | 956042 6            | 10             | 4            |
|                                      | 10             | 18           |                     | 8              | 80           | 956058 2            | 10             | 2            |
|                                      | 10             | 20           |                     | 10             | 18           |                     | 10             | 4            |
| 955920 4                             | 2A             | 16           | 955922 0            | 4              | 44           |                     | 10             | 4            |
|                                      | 2A             | 18           |                     | 4              | 46           |                     | 10             | 6            |
|                                      | 2A             | 18           |                     | 6              | 4            |                     | 10             | 12           |
|                                      | 2C             | 12           |                     | 9              | 6            |                     | 10             | 16           |
|                                      | 2C             | 16           | 955926 1            | 10             | 22           |                     | 10             | 20           |
|                                      | 2C             | 20           | 955944 4            | 3              | 30           |                     | 10             | 20           |
|                                      | 2C             | 24           |                     | 8              | 24           | 956059 0            | 10             | 4            |
|                                      | 2C             | 26           | 955945 1            | 3              | 2            |                     | 10             | 4            |
|                                      | 2C             | 26           |                     | 3              | 20           |                     | 10             | 12           |
|                                      | 2D             | 2            |                     | 3              | 26 3         |                     | 10             | 16           |
|                                      | 2D             | 2            |                     | 3              | 33 2         |                     | 10             | 18           |
|                                      | 2D             | 6            |                     | 10             | 10           |                     | 10             | 8            |
|                                      | 2D             | 6            |                     | 10             | 26           | 956060 8            | 3              | 19 2         |
|                                      | 2D             | 8            | 955946 9            | 3              | 6            |                     | 8              | 38           |
|                                      | 3              | 16           |                     | 3              | 26 3         |                     | 10             | 20           |
|                                      | 3              | 17 2         |                     | 3              | 26 3         | 956062 4            | 10             | 22           |
|                                      | 3              | 18           |                     | 3              | 32           | 956065 7            | 3              | 20           |
|                                      | 3              | 32           |                     | 4              | 24           | 956074 9            | 10             | 22           |
|                                      | 4              | 24           |                     | 4              | 26           | 956076 8            | 3              | 17 2         |
|                                      | 4              | 24           |                     | 5              | 34           |                     | 4              | 19 2         |
|                                      | 5              | 12           |                     | 5              | 34           | 956078 0            | 2C             | 4            |
|                                      | 5              | 16           |                     | 5              | 36           | 956079 8            | 10             | 16           |
|                                      | 5              | 16           |                     | 5              | 38           | 956312 3            | 3              | 19 2         |
|                                      | 5              | 16           |                     | 8              | 4            | 956313 1            | 8              | 44           |
|                                      | 5              | 18           |                     | 8              | 10           | 956504 5            | 3              | 34           |
|                                      | 5              | 22           |                     | 8              | 12           | 956552 4            | 2D             | 6            |
|                                      | 5              | 26           |                     | 8              | 14           | 956553 2            | 4              | 12           |
|                                      | 6              | 8            |                     | 8              | 16           | 956554 0            | 4              | 16           |
|                                      | 8              | 2            |                     | 8              | 18           | 956556 4            | 5              | 22           |
|                                      | 8              | 2            |                     | 8              | 22           |                     | 5              | 24           |
|                                      | 8              | 2            |                     | 8              | 24           | 956570 6            | 4              | 11           |
|                                      | 8              | 4            |                     | 8              | 24           | 956601 9            | 4              | 12           |
|                                      | 8              | 38           |                     | 8              | 30           | 956614 2            | 9              | 6            |
|                                      | 8              | 50           |                     | 8              | 38           | 956903 9            | 3              | 4            |
|                                      | 8              | 50           |                     | 8              | 40           | 956913 8            | 3              | 4            |
|                                      | 8              | 52           |                     | 8              | 40           | 956946 8            | 3              | 33 2         |
|                                      | 8              | 54           |                     | 8              | 40           | 956953 4            | 3              | 33 2         |
|                                      | 8              | 76           |                     | 8              | 42           | 956954 2            | 3              | 33 2         |
|                                      | 8              | 76           |                     | 8              | 42           | 956955 9            | 3              | 33 2         |
|                                      | 8              | 76           |                     | 8              | 28           | 956956 7            | 3              | 33 2         |
|                                      | 8              | 78           | 955947 7            | 8              | 28           | 956958 3            | 3              | 33 2         |
|                                      | 8              | 80           | 955949 3            | 2A             | 8            | 958200 8            | 3              | 33 2         |
|                                      | 10             | 20           |                     | 2C             | 20           | 958236 2            | 2C             | 2            |
|                                      | 10             | 20           |                     | 2C             | 20           | 958239 6            | 8              | 4            |
|                                      | 10             | 22           |                     | 3              | 12           | 959056 3            | 8              | 54           |
| 955921 2                             | 2A             | 4            |                     | 4              | 8            |                     | 8              | 54           |
|                                      | 2A             | 16           |                     | 4              | 40           |                     | 8              | 60           |
|                                      | 2A             | 16           |                     | 4              | 44           |                     | 8              | 66           |
|                                      | 2B             | 2            |                     | 4              | 46           |                     | 8              | 68           |
|                                      | 2B             | 2            |                     | 5              | 16           |                     | 8              | 68           |
|                                      | 2B             | 2            |                     | 5              | 24           |                     | 8              | 68           |
|                                      | 2C             | 4            |                     | 6              | 6            |                     | 8              | 68           |
|                                      | 2C             | 24           |                     | 8              | 2            | 959058 9            | 8              | 72           |
|                                      | 2C             | 24           |                     | 8              | 12           |                     | 8              | 74           |
|                                      | 2C             | 26           |                     | 8              | 12           |                     | 8              | 74           |
|                                      | 2C             | 26           |                     | 8              | 30           | 959088 6            | 2D             | 6            |
|                                      | 3              | 2            |                     | 8              | 30           |                     | 2D             | 6            |
|                                      | 3              | 6            |                     | 8              | 78           | 959093 6            | 2D             | 6            |
|                                      | 3              | 10           |                     | 8              | 80           |                     | 2D             | 6            |
|                                      | 3              | 12           |                     | 5              | 20           |                     | 2D             | 2            |
|                                      | 4              | 2            | 955950 1            | 2A             | 12           | 960139 4            | 8              | 44           |
|                                      | 4              | 6            |                     | 2B             | 4            | 960140 2            | 5              | 24           |
|                                      | 4              | 6            |                     | 4              | 38           |                     | 8              | 12           |
|                                      | 4              | 6            |                     | 5              | 6            | 9773164 3           | 28             | 2            |
|                                      | 4              | 6            |                     | 5              | 16           | 9605110 3           | 10             | 22           |
|                                      | 4              | 30           |                     | 5              | 18           | 9605147 5           | 10             | 22           |
|                                      | 4              | 30           |                     | 5              | 20           |                     |                |              |
|                                      | 5              | 16           |                     | 5              | 22           |                     |                |              |
|                                      | 5              | 20           |                     | 5              | 26           |                     |                |              |
|                                      | 5              | 24           |                     | 5              | 34           |                     |                |              |
|                                      | 5              | 40           |                     | 6              | 6            |                     |                |              |
|                                      | 6              | 6            |                     | 6              | 6            |                     |                |              |
|                                      | 6              | 12           |                     | 6              | 2            |                     |                |              |
|                                      | 6              | 2            |                     | 8              | 14           |                     |                |              |
|                                      |                |              |                     | 8              | 80           |                     |                |              |

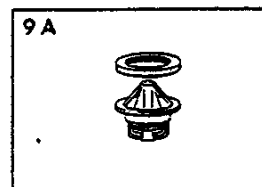
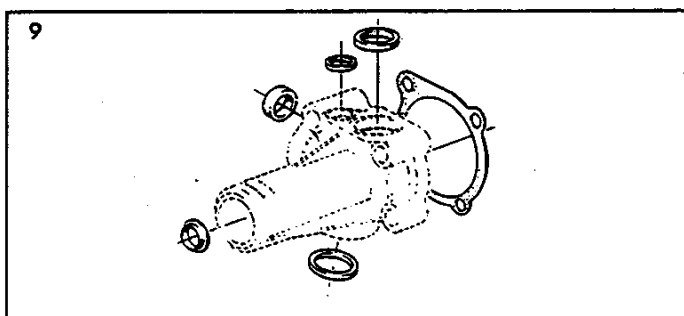
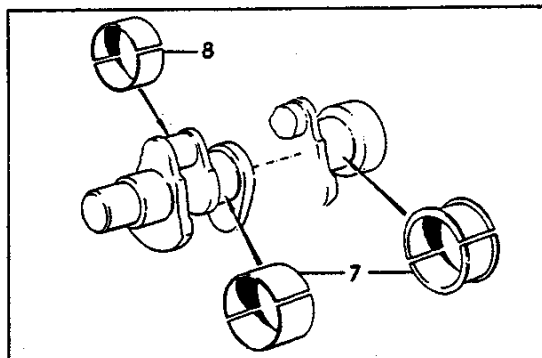
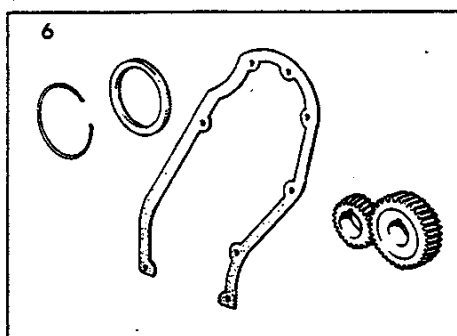
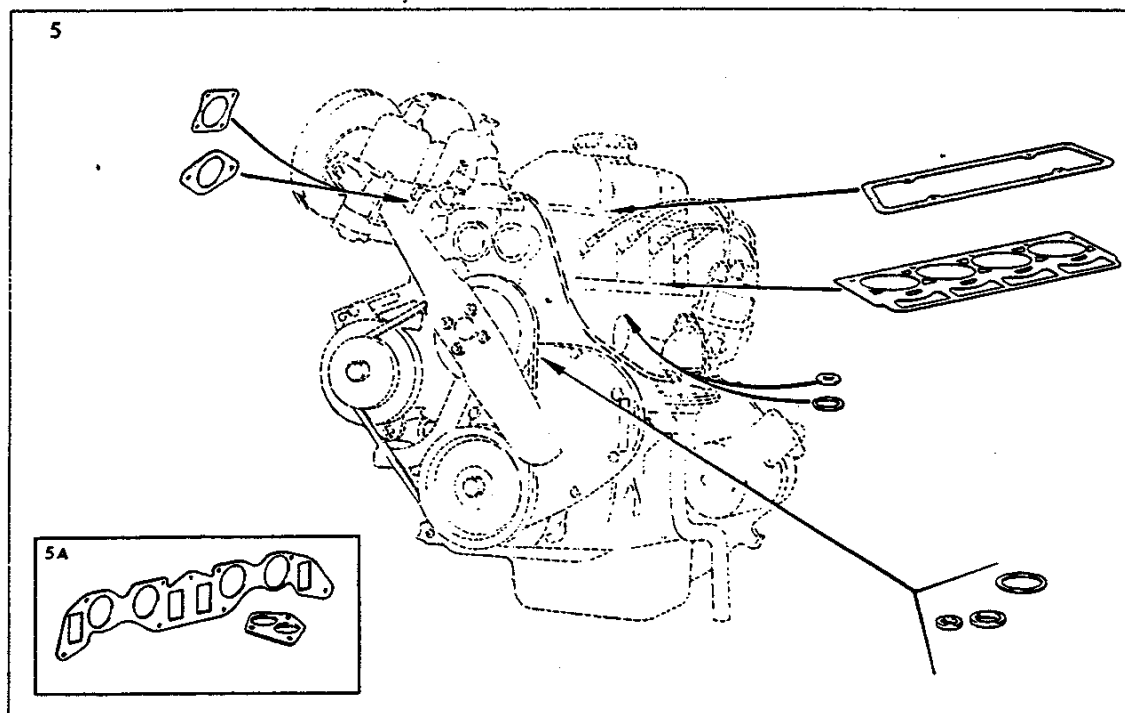
GRUPP 2A-D



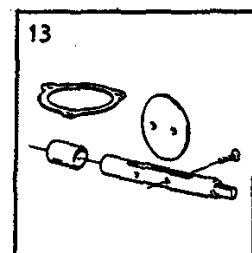
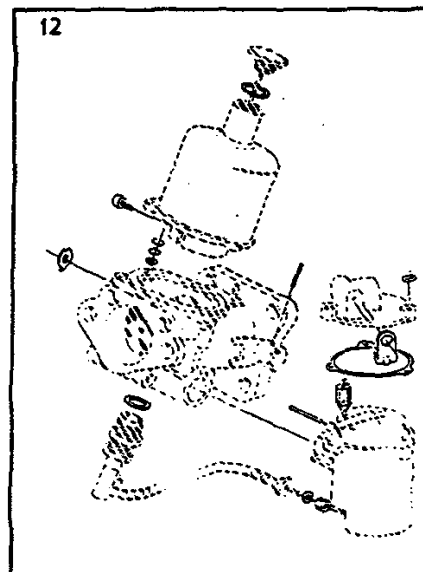
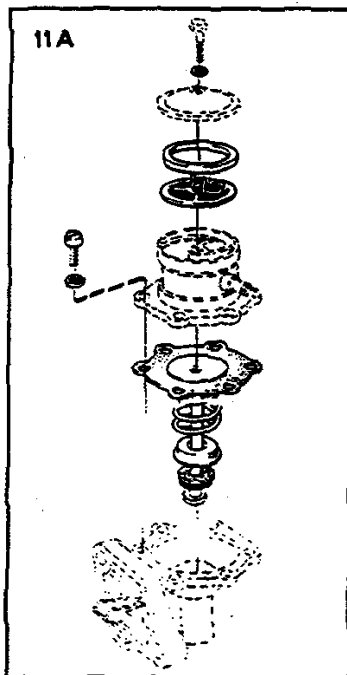
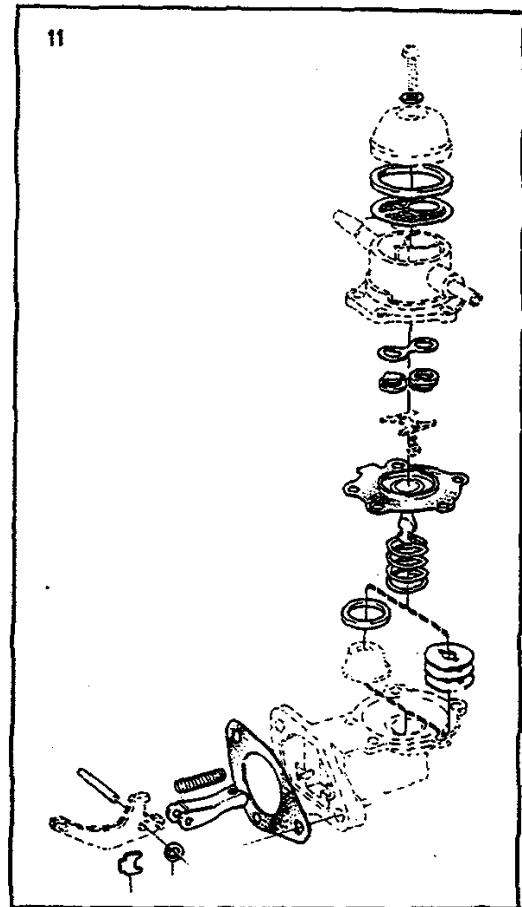
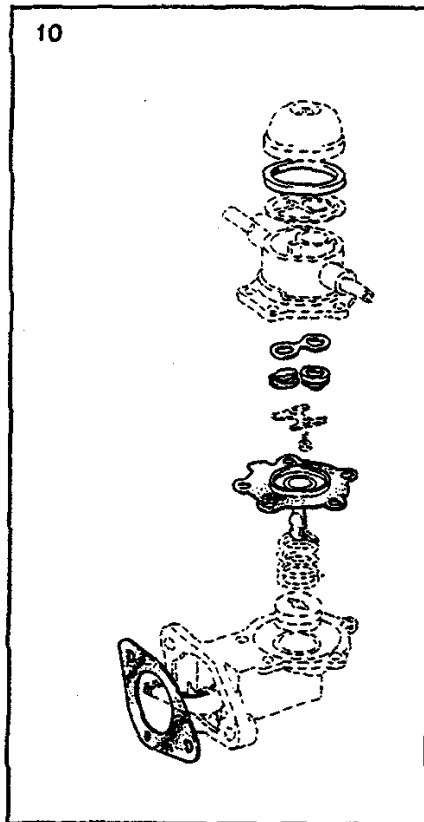
CASTOR

VOLVO  
KA 5850

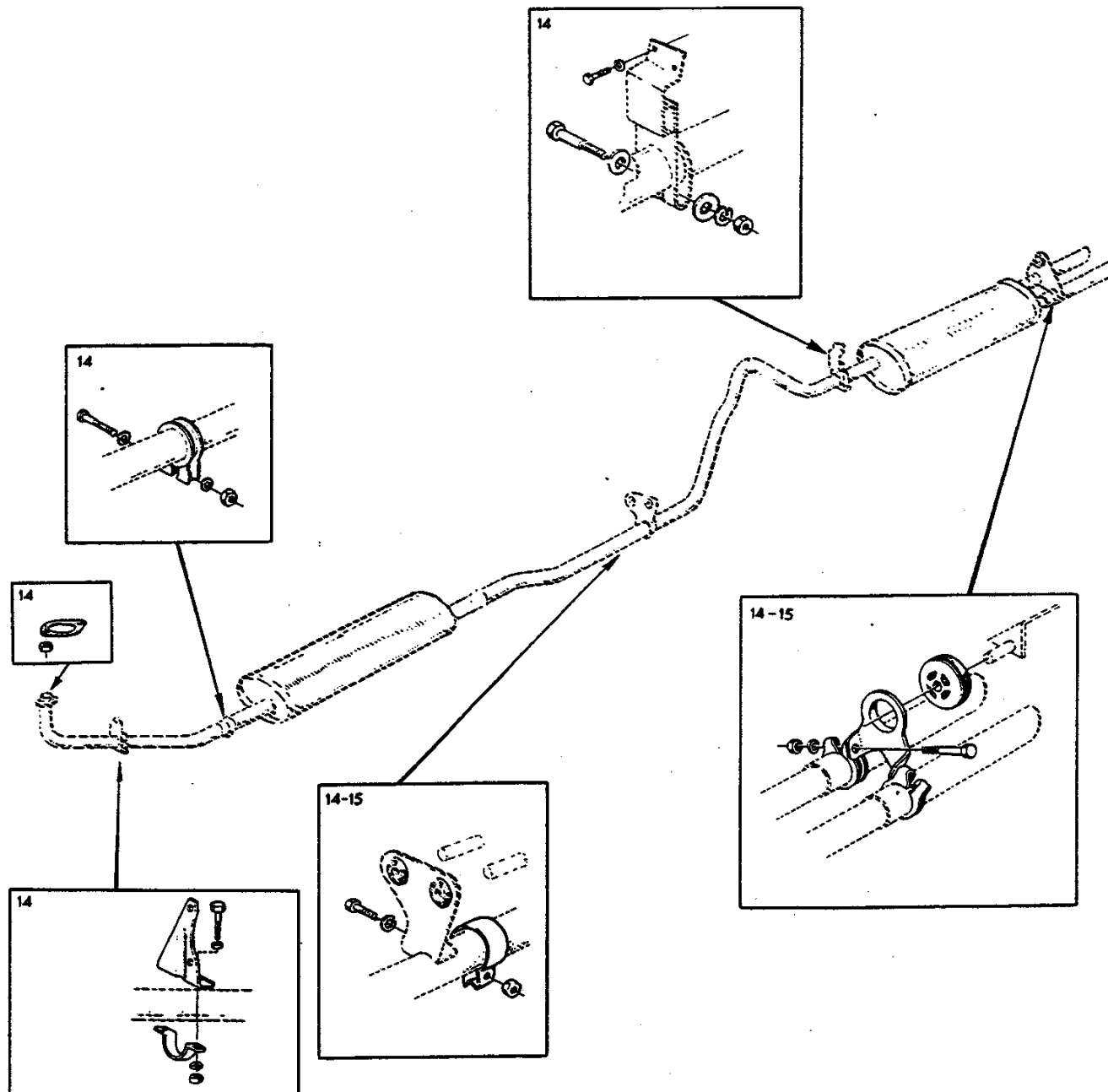
## GRUPP 2A-D



GRUPP 2 A-D



## GRUPP 2 A-D



| VOLVO                                |                   | P 180(B18)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                            |                                           |                                                      |                                            | Grupp<br>Group 11c                    |  |
|--------------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|-------------------------------------------|------------------------------------------------------|--------------------------------------------|---------------------------------------|--|
| Reservdelskatalog<br>Parts catalogue |                   | Reparationssatser<br>"Specification" se specialkatalog                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                            |                                           | Repair kits<br>"Specification" see Special Catalogue |                                            | Utgåva<br>Issue 5      Sido<br>Page 3 |  |
| Pos.<br>Fig.                         | Del nr<br>Part No | Benämning<br>Grupp 2 a-d                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Description<br>Group 2 a-d | Désignation<br>Groupe 2 a-d               | Benennung<br>Gruppe 2 a-d                            | Denominación<br>Grupo 2 a-d                | Anmärkning<br>Notes                   |  |
| 1                                    | 275282-2          | Kolvringsats, std d                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Piston ring kit, std       | Jeu de segments de piston, dim. std       | Kolbenringsatz, Stand. d.                            | Juego de aros de pistón, dim. st.          | 275226                                |  |
|                                      | 275283-0          | Kolvringsats, 0,020" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Piston ring kit, 0.020" os | Jeu de segments de piston, 0,020" surdim. | Kolbenringsatz, 0,020" Übergrösse                    | Juego de aros de pistón, 0,020" sobre-dim  | 275227                                |  |
|                                      | 275284-8          | Kolvringsats, 0,030" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Piston ring kit, 0.030" os | Jeu de segments de piston, 0,030" surdim. | Kolbenringsatz, 0,030" Übergrösse                    | Juego de aros de pistón, 0,030" sobre-dim. | 1)<br>275228                          |  |
|                                      | 275285-5          | Kolvringsats, 0,040" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Piston ring kit, 0.040" os | Jeu de segments de piston, 0,040" surdim. | Kolbenringsatz, 0,040" Übergrösse                    | Juego de aros de pistón, 0,040" sobre-dim. | 275229                                |  |
|                                      | 275286-3          | Kolvringsats, 0,050" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Piston ring kit, 0.050" os | Jeu de segments de piston, 0,050" surdim. | Kolbenringsatz, 0,050" Übergrösse                    | Juego de aros de pistón, 0,050" sobre-dim. | 275230                                |  |
| 2                                    | 272000-1          | Kolvsats, std d                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Piston kit, std            | Jeu de pistons dim. std                   | Kolbensatz, Stand. d                                 | Juego de pistón, dim. st                   | 2, 3) alt. 1.                         |  |
|                                      | 275159-2          | Kolvsats, 0,020" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Piston kit, 0.020" os      | Jeu de pistons, 0,020" surdim.            | Kolbensatz, 0,020" Übergrösse                        | Juego de pistón, 0,020" sobre-dim.         |                                       |  |
|                                      | 275160-0          | Kolvsats, 0,030" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Piston kit, 0.030" os      | Jeu de pistons, 0,030" surdim.            | Kolbensatz, 0,030" Übergrösse                        | Juego de pistón, 0,030" sobre-dim.         |                                       |  |
|                                      | 275161-8          | Kolvsats, 0,040" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Piston kit, 0.040" os      | Jeu de pistons, 0,040" surdim.            | Kolbensatz, 0,040" Übergrösse                        | Juego de pistón, 0,040" sobre-dim.         |                                       |  |
|                                      | 275162-6          | Kolvsats, 0,050" ød                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Piston kit, 0.050" os      | Jeu de pistons, 0,050" surdim.            | Kolbensatz, 0,050" Übergrösse                        | Juego de pistón, 0,050" sobre-dim.         |                                       |  |
|                                      |                   | 1. Sats för en kolv.<br>2. B18 (496800).<br>3. Monteras vid byte av enstaka satser. Vid byte av samtliga satser skall detaljnummer enligt alt. 3, sida 4 beställas.<br>Installed in conjunction with single kit replacement. When replacing a l kits those listed alt. 3, on page 4 should be ordered.<br>Monté lors du changement de jeux isolés. Lors de remplacement de tous les jeux, les pièces portant les numéros qui ressortent alt. 3 de la page 4 doivent être commandées.<br>Beim Austausch einzelner Sätze einzubauen, Beim Austausch von sämtlichen Sätzen muss die Ersatzteilnummer lt. Alt. 3, Seite 4 angegeben werden.<br>Se monta al cambiarse juegos parciales. Al realizarse el cambio de todos los juegos se debe solicitar alt. 3, el nro. de det. indicado en la pág. 4 . | 1. Kit for one piston.     | 1. Jeu pour un piston.                    | 1. Satz für einen Kolben.                            | 1. Juego para un pistón.                   |                                       |  |

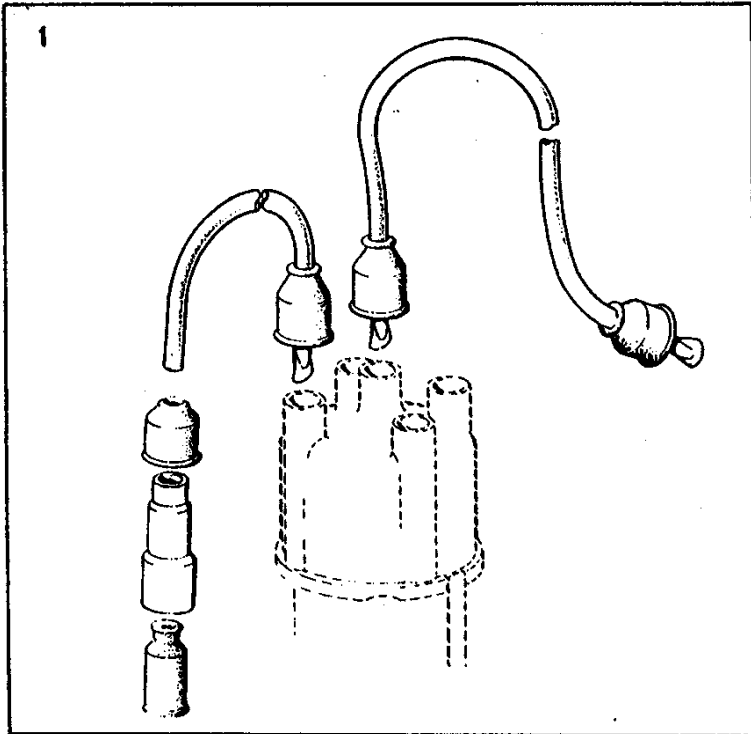
| VOLVO                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | P 180 (B18)                                            |                            |                                  |                                                      |                                    | Grupp<br>Group 11c  |           |
|--------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|----------------------------|----------------------------------|------------------------------------------------------|------------------------------------|---------------------|-----------|
| Reservdelskatalog<br>Parts catalogue |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Reparationssatser<br>"Specification" se specialkatalog |                            |                                  | Repair kits<br>"Specification" see Special Catalogue |                                    | Utgåva<br>Issue 4   |           |
| Sida<br>Page 4                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                        |                            |                                  |                                                      |                                    |                     |           |
| Pos.<br>Fig.                         | Del nr<br>Part No                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Benämning<br>Group 2 a-d                               | Description<br>Group 2 a-d | Désignation<br>Groupe 2 a-d      | Benennung<br>Gruppe 2 a-d                            | Denominación<br>Grupo 2 a-d        | Anmärkning<br>Notes |           |
| 2                                    | 272001-9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, std d                                         | Piston kit, std            | Jeu de pistons dim. std          | Kolbensatz, Stand. d                                 | Juego de pistón, dim. st           | 1, 2) Alt 2.        |           |
|                                      | 275183-2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,020" ød                                     | Piston kit, 0,020" øs      | Jeu de pistons, 0,020" øurdim.   | Kolbensatz, 0,020" Übergrösse                        | Juego de pistón, 0,020" sobre-dim. |                     |           |
|                                      | 275184-0                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,030" ød                                     | Piston kit, 0,030" øs      | Jeu de pistons, 0,030" øurdim.   | Kolbensatz, 0,030" Übergrösse                        | Juego de pistón, 0,030" sobre-dim. |                     |           |
|                                      | 275185-7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,040" ød                                     | Piston kit, 0,040" øs      | Jeu de pistons, 0,040" øurdim.   | Kolbensatz, 0,040" Übergrösse                        | Juego de pistón, 0,040" sobre-dim. |                     |           |
|                                      | 275186-5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,050" ød                                     | Piston kit, 0,050" øs      | Jeu de pistons, 0,050" øurdim.   | Kolbensatz, 0,050" Übergrösse                        | Juego de pistón, 0,050" sobre-dim. |                     |           |
|                                      | 275190-7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, std d klass C                                 | Piston kit, std, class C   | Jeu de pistons dim. std classe C | Kolbensatz, Stand. d, Klasse C                       | Juego de pistón, dim. st. clase C  |                     |           |
|                                      | 275191-5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, std d klass D                                 | Piston kit, std, class D   | Jeu de pistons dim. std classe D | Kolbensatz, Stand. d, Klasse D                       | Juego de pistón, dim. st. clase D  |                     |           |
|                                      | 275192-3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, std d klass E                                 | Piston kit, std, class E   | Jeu de pistons dim. std classe E | Kolbensatz, Stand. d, Klasse E                       | Juego de pistón, dim. st. clase E  |                     |           |
|                                      | 275193-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, std d klass G                                 | Piston kit, std, class G   | Jeu de pistons dim. std classe G | Kolbensatz, Stand. d, Klasse G                       | Juego de pistón, dim. st. clase G  |                     |           |
|                                      | 275194-9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,020" ød                                     | Piston kit, 0,020" øs      | Jeu de pistons, 0,020" øurdim.   | Kolbensatz, 0,020" Übergrösse                        | Juego de piston, 0,020" sobre-dim. |                     |           |
|                                      | 275195-6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,030" ød                                     | Piston kit, 0,030" øs      | Jeu de pistons, 0,030" øurdim.   | Kolbensatz, 0,030" Übergrösse                        | Juego de piston, 0,030" sobre-dim. |                     |           |
|                                      | 275196-4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,040" ød                                     | Piston kit, 0,040" øs      | Jeu de pistons, 0,040" øurdim.   | Kolbensatz, 0,040" Übergrösse                        | Juego de piston, 0,040" sobre-dim. |                     |           |
|                                      | 275197-2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Kolvets, 0,050" ød                                     | Piston kit, 0,050" øs      | Jeu de pistons, 0,050" øurdim.   | Kolbensatz, 0,050" Übergrösse                        | Juego de piston, 0,050" sobre-dim. |                     |           |
|                                      | 1. B18 (496812), B18 (496817) mo -3104.<br>2. Monterings vid byte av enskilda satser. Vid byte av samtliga satser skall detaljnummer enligt alt 3 beställas.<br>Installed in conjunction with single kit replacement. When replacing all kits those listed on alt. 3 should be ordered.<br>Monté lors du changement de jeux isolés. Lors de remplacement de tous les jeux, les pièces portant les numéros qui ressortent de alt. 3 doivent être commandées.<br>Beim Austausch einzelner Sätze einzubauen. Beim Austausch von sämtlichen Sätzen muss die Ersatzteilnummer lt. Alt. 3 angegeben werden.<br>Se monta al cambiarse juegos parciales. Al realizarse el cambio de todos los juegos se debe solicitar el nro. de det. alt. 3 indicado.<br>3. B18 (496817) mo 3105-. B18 (496819, 496842). |                                                        |                            |                                  |                                                      |                                    |                     | 3) Alt 3. |

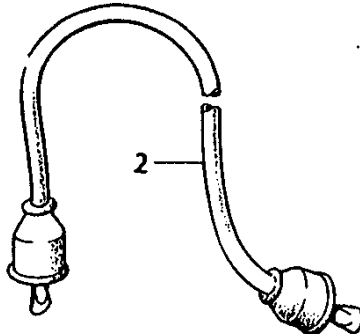
| VOLVO<br>Reservdelskatalog<br>Parts catalogue |                   | P 180 (B18)                                            |                                      |                                                                 |                                              |                                                                  | Grupp<br>Group 11c             |  |  |
|-----------------------------------------------|-------------------|--------------------------------------------------------|--------------------------------------|-----------------------------------------------------------------|----------------------------------------------|------------------------------------------------------------------|--------------------------------|--|--|
|                                               |                   | Reparationssatser<br>"Specifikation" se specialkatalog |                                      | Repair kits<br>"Specification" see Special Catalogue            |                                              |                                                                  | Utgåva<br>Issue 4 Sida<br>Page |  |  |
| Pos.<br>Fig.                                  | Del nr<br>Part No | Benämning<br>Grupp 2 a-d                               | Description<br>Group 2 a-d           | Désignation<br>Groupe 2 a-d                                     | Benennung<br>Gruppe 2 a-d                    | Denominación<br>Grupo 2 a-d                                      | Anmärkning<br>Notes            |  |  |
| 3                                             | 275701-1          | Låsbrickssats, motor                                   | Lock washer kit, engine              | Jeu de rondelles de<br>sécurité, moteur                         | Sicherungsscheibensatz,<br>Motor             | Juego de arandelas de<br>seguridad, motor                        |                                |  |  |
|                                               | --                | Packningssats,<br>helrenovering                        | Gasket kit, engine<br>reconditioning | Jeu de joints,<br>complète rénovation                           | Dichtungssatz,<br>Generalüberholung          | Juego de empaquetaduras,<br>renovación total                     |                                |  |  |
| 4                                             | 275494-3          | . Tilläggsats (packningar)                             | . Small gasket kit                   | . Jeu complémentaire                                            | . Engänzungssatz                             | . Juego complementario                                           |                                |  |  |
| 5                                             | 275411-7          | . Tilläggsats (packningar)                             | . Small gasket kit                   | . Jeu complémentaire                                            | . Engänzungssatz                             | . Juego complementario                                           |                                |  |  |
| 5a                                            | 275439-8          | . Packningssats,<br>insugnings- och avgasrör           | . Gasket kit, manifolds              | . Jeu de joints, collecteur<br>d'aspiration et<br>d'échappement | . Dichtungssatz, Ansaug-<br>und Auspuffrohr  | . Juego de empaquetaduras<br>múltiple de admisión<br>y de escape | 1)                             |  |  |
|                                               | 275480-2          | . Packningssats,<br>insugnings- och avgasrör           | . Gasket kit, manifolds              | Jeu de joints, collecteur<br>d'aspiration et<br>d'échappement   | . Dichtungssatz, Ansaug-<br>und Auspuffrohr. | . Juego de empaquetaduras<br>múltiple de admisión y<br>de escape | 2)                             |  |  |
|                                               | --                | Packningssats, sotning                                 | Gasket kit, engine<br>decarbonizing  | Jeu de joints,<br>décalaminage du moteur                        | Dichtungssatz,<br>Entrussen                  | Juego de empaquetaduras<br>descarbonización del<br>motor         |                                |  |  |
|                                               | 275411-7          | . Tilläggsats (packningar)                             | . Small gasket kit                   | . Jeu complémentaire                                            | . Engänzungssatz                             | . Juego complementario                                           |                                |  |  |
|                                               | 275439-8          | . Packningssats,<br>insugnings- och avgasrör           | . Gasket kit, manifolds              | . Jeu de joints, collecteur<br>d'aspiration et<br>d'échappement | . Dichtungssatz, Ansaug-<br>und Auspuffrohr  | . Juego de empaquetaduras<br>múltiple de admisión y<br>de escape | 1)                             |  |  |
|                                               | 275480-2          | . Packningssats,<br>insugnings- och avgasrör           | . Gasket kit, manifolds              | . Jeu de joints, collecteur<br>d'aspiration et<br>d'échappement | . Dichtungssatz, Ansaug-<br>und Auspuffrohr  | . Juego de empaquetaduras<br>múltiple de admisión y<br>de escape | 2)                             |  |  |
| 6                                             | 276275-5          | Transmissionsdrevsats                                  | Timing gear kit                      | Jeu d'engrenages de<br>distribution                             | Steuerrädersatz                              | Juego engranajes de<br>distribución                              |                                |  |  |
|                                               |                   | 1. Ch -16499.<br>2. Ch 16500-.                         |                                      |                                                                 |                                              |                                                                  |                                |  |  |

| VOLVO             |                | P 180 (B18)                                            |                                |                                                  |                                    |                                             | Grupp 11c                                            |  |
|-------------------|----------------|--------------------------------------------------------|--------------------------------|--------------------------------------------------|------------------------------------|---------------------------------------------|------------------------------------------------------|--|
| Reservdelskatalog |                |                                                        |                                |                                                  |                                    |                                             | Utgåva 5                                             |  |
| Parts catalogue   |                | Reparationssatser<br>"Specifikation" se specialkatalog |                                |                                                  |                                    |                                             | Repair kits<br>"Specification" see Special Catalogue |  |
| Pos. Fig.         | Del nr Part No | Benämning<br>Grupp 2 a-d                               | Description<br>Group 2 a-d     | Désignation<br>Groupe 2 a-d                      | Benennung<br>Gruppe 2 a-d          | Denominación<br>Grupo 2 a-d                 | Anmärkning<br>Notes                                  |  |
| 7                 | 276698-8       | Ramlagersats, std d                                    | Main bearing kit, std          | Jeu de paliers de vilebrequin, dimension std.    | Hauptlagersatz, Stand. d           | Juego cojinetes de bancada, dim. st.        |                                                      |  |
|                   | 271215-6       | Ramlagersats, 0,010" ud                                | Main bearing kit, 0,010" us    | Jeu de paliers de vilebrequin, 0,010" sous. dim. | Hauptlagersatz, 0,010" Untergrösse | Juego cojinetes de bancada, 0,010" sub-dim. | <del>-276669-</del>                                  |  |
|                   | 271216-4       | Ramlagersats, 0,020" ud                                | Main bearing kit, 0,020" us    | Jeu de paliers de vilebrequin, 0,020" sous. dim. | Hauptlagersatz, 0,020" Untergrösse | Juego cojinetes de bancada, 0,020" sub-dim. | <del>-276700-</del>                                  |  |
|                   | 276701-0       | Ramlagersats, 0,030" ud                                | Main bearing kit, 0,030" us    | Jeu de paliers de vilebrequin, 0,030" sous. dim. | Hauptlagersatz, 0,030" Untergrösse | Juego cojinetes de bancada, 0,030" sub-dim. |                                                      |  |
|                   | 271204-0       | Ramlagersats, 0,040" ud                                | Main bearing kit, 0,040" us    | Jeu de paliers de vilebrequin, 0,040" sous. dim. | Hauptlagersatz, 0,040" Untergrösse | Juego cojinetes de bancada, 0,040" sub-dim. |                                                      |  |
|                   | 271205-7       | Ramlagersats, 0,050" ud                                | Main bearing kit, 0,050" us    | Jeu de paliers de vilebrequin, 0,050" sous. dim. | Hauptlagersatz, 0,050" Untergrösse | Juego cojinetes de bancada, 0,050" sub-dim. |                                                      |  |
| 8                 | 271051-5       | Vevlagersats, std d                                    | Big end bearing kit, std       | Jeu de coussinets de bielle, dimension std.      | Hublagersatz, Stand. d             | Juegos cojinetes de bielas, dim. st.        | <del>-276662-</del>                                  |  |
|                   | 271052-3       | Vevlagersats, 0,010" ud                                | Big end bearing kit, 0,010" ud | Jeu de coussinets de bielle, 0,010" sous. dim.   | Hublagersatz, 0,010" Untergrösse   | Juegos cojinetes de bielas, 0,010" sub-dim. | <del>-276663-</del>                                  |  |
|                   | 271053-1       | Vevlagersats, 0,020" ud                                | Big end bearing kit, 0,020" ud | Jeu de coussinets de bielle, 0,020" sous. dim.   | Hublagersatz, 0,020" Untergrösse   | Juegos cojinetes de bielas, 0,020" sub-dim. | <del>-276664-</del>                                  |  |
|                   | 276665-7       | Vevlagersats, 0,030" ud                                | Big end bearing kit, 0,030" ud | Jeu de coussinets de bielle, 0,030" sous. dim.   | Hublagersatz, 0,030" Untergrösse   | Juegos cojinetes de bielas, 0,030" sub-dim. |                                                      |  |
|                   | 271003-6       | Vevlagersats, 0,040" ud                                | Big end bearing kit, 0,040" ud | Jeu de coussinets de bielle, 0,040" sous. dim.   | Hublagersatz, 0,040" Untergrösse   | Juegos cojinetes de bielas, 0,040" sub-dim. |                                                      |  |
|                   | 271004-4       | Vevlagersats, 0,050" ud                                | Big end bearing kit, 0,050" ud | Jeu de coussinets de bielle, 0,050" sous. dim.   | Hublagersatz, 0,050" Untergrösse   | Juegos cojinetes de bielas, 0,050" sub-dim. |                                                      |  |

| VOLVO<br>Reservdelskatalog<br>Parts catalogue |                   | P 180 (B18)                                                        |                                                                        |                                                                                    |                                                                        |                                                                               | Grupp<br>Group 11c  |
|-----------------------------------------------|-------------------|--------------------------------------------------------------------|------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------|-------------------------------------------------------------------------------|---------------------|
|                                               |                   | Reparationssatser<br>"Specifikation" se specialkatalog             |                                                                        | Repair kits<br>"Specification" see Special Catalogue                               |                                                                        | Utgåva<br>Issue 5                                                             | Sida<br>Page 7      |
| Pos.<br>Fig.                                  | Del nr<br>Part No | Benämning<br>Grupp 2 a-d                                           | Description<br>Group 2 a-d                                             | Désignation<br>Groupe 2 a-d                                                        | Benennung<br>Gruppe 2 a-d                                              | Denominación<br>Grupo 2 a-d                                                   | Anmärkning<br>Notes |
| 9                                             | 275540-3          | Packningssats,<br>Vattenpump                                       | Gasket kit,<br>water pump                                              | Jeu de joints,<br>pompe à eau                                                      | Dichtungssatz,<br>Wasserpumpe                                          | Juego de empaquetaduras<br>Bomba de agua                                      |                     |
| 9a                                            | 5273164-3         | Termostatsats 82 °C                                                | Thermostat kit 82 °C                                                   | Jeu de carter de thermostat<br>82 °C                                               | Thermostatsatz 82 °C                                                   | Juego de termostato 82 °C                                                     |                     |
| 10                                            | 276223-5          | Membransats,<br>bensinpump 234008                                  | Diaphragm kit, fuel pump<br>234008                                     | Jeu de diaphragme,<br>pompe à essence 234008                                       | Membranensatz,<br>Kraftstoffpumpe 234008                               | Juego de diafragma,<br>bomba de gasolina 234008                               | AC 7950581          |
|                                               | 276281-3          | Membransats,<br>bensinpump 419291                                  | Diaphragm kit,<br>fuel pump 419291                                     | Jeu de diaphragme,<br>pompe à essence 419291                                       | Membranensatz,<br>Kraftstoffpumpe 419291                               | Juego de diafragma,<br>bomba de gasolina 419291                               | AC 7950916          |
| 11                                            | 276224-3          | Reparationssats,<br>bensinpump 234008                              | Repair kit, fuel pump<br>234008                                        | Jeu de réparation,<br>pompe à essence 234008                                       | Reparatursatz,<br>Kraftstoffpumpe 234008                               | Juego de reparaciones,<br>bomba de gasolina 234008                            | AC 7950581          |
|                                               | 276282-1          | Reparationssats,<br>bensinpump 419291                              | Repair kit,<br>fuel pump 419291                                        | Jeu de réparation,<br>pompe à essence 419291                                       | Reparatursatz,<br>Kraftstoffpumpe 419291                               | Juego de reparaciones,<br>bomba de gasolina 419291                            | AC 7950916          |
| 11a                                           | 276520-4          | Reparationssats, bensin-<br>pump, 418878                           | Repair kit, fuel pump<br>418878                                        | Jeu de réparation,<br>pompe à essence, 418878                                      | Reparatursatz,<br>Kraftstoffpumpe, 418878                              | Juego de reparaciones,<br>bomba de gasolina, 418878                           |                     |
| 12                                            | 276278-9          | Reparationssats,<br>förgasare                                      | Repair kit, carburetter                                                | Jeu de réparation,<br>carburateur                                                  | Reparatursatz,<br>Vergaser                                             | Juego de reparaciones,<br>carburador                                          |                     |
| 13                                            | 276292-0          | Reparationssats,<br>gasspjällaxel                                  | Repair kit, throttle<br>spindle                                        | Jeu de réparation, axe de<br>volet d'accélérateur                                  | Reparatursatz,<br>Drosselklappenwelle                                  | Juego de reparaciones, eje<br>válvula de aceleración                          |                     |
| 14                                            | 273068-7          | Sats för byte av avgas-<br>system<br>(upphängningsdetaljer)        | Exhaust system<br>replacement kit<br>(suspension components)           | Jeu pour remplacement<br>du système d'échappement<br>(détails de suspension)       | Satz zum Austausch der<br>Auspuffanlage<br>(Aufhängungsteile)          | Juego para el cambio del<br>sistema de escape<br>(detalles de suspensión)     | Ch-16499            |
|                                               | 273185-9          | Sats för byte av avgas-<br>system<br>(upphängningsdetaljer)        | Exhaust system<br>replacement kit<br>(suspension components)           | Jeu pour remplacement<br>du système d'échappement<br>(détails de suspension)       | Satz zum Austausch der<br>Auspuffanlage<br>(Aufhängungsteile)          | Juego para el cambio del<br>sistema de escape<br>(detalles de suspensión)     | Ch 16500-           |
| 15                                            | 273069-5          | Sats för byte av bakre<br>utblåsningsrör<br>(upphängningsdetaljer) | Kit for replacement of<br>rear exhaust pipe<br>(suspension components) | Jeu pour remplacement de<br>tuyau d'échappement arrière<br>(détails de suspension) | Satz zum Auswechseln des<br>Auspuffrohres hinten<br>(Aufhängungsteile) | Juego para cambio del tubo<br>de escape posterior<br>(detalles de suspensión) |                     |

| VOLVO<br>Reservdelskatalog<br>Parts catalogue |                   | P 180 (B18)                                            |                         |                                                         |                                         |                                                             | Grupp<br>Group 11c  |                 |
|-----------------------------------------------|-------------------|--------------------------------------------------------|-------------------------|---------------------------------------------------------|-----------------------------------------|-------------------------------------------------------------|---------------------|-----------------|
|                                               |                   | Reparationssatser<br>"Specification" se specialkatalog |                         | Repair kits<br>"Specification" see Special Catalogue    |                                         |                                                             | Utgåva<br>Issue 4   | Sida<br>Page 13 |
| Pos.<br>Fig.                                  | Del nr<br>Part No | Benämning<br>Grupp 3                                   | Description<br>Group 3  | Désignation<br>Groupe 3                                 | Benennung<br>Gruppe 3                   | Denominación<br>Grupo 3                                     | Anmärkning<br>Notes |                 |
| 1                                             | 275661-7          | Tändledningssats                                       | Ignition cable kit      | Jeu de câbles d'allumage                                | Zündkabelsatz                           | Juego cables de encendido                                   | Vst -275656-        |                 |
|                                               | 275654-2          | Tändledningssats                                       | Ignition cable kit      | Jeu de câbles d'allumage                                | Zündkabelsatz                           | Juego cables de encendido                                   | 1) Hst              |                 |
|                                               | --                | Tändledningssats, kompl.                               | Ignition cable kit, cpl | Jeu de câbles d'allumage compl.                         | Zündkabelsatz, kompl                    | Juego cables de encendido compl.                            | 2) Hst -275657-     |                 |
|                                               | 275660-9          | Tändledningssats                                       | Ignition cable kit      | Jeu de câbles d'allumage                                | Zündkabelsatz                           | Juego cables de encendido                                   |                     |                 |
| 2                                             | 419708-3          | Tändledning,<br>tändspole-fördelare                    | High tension cable      | Câble d'allumage<br>bobine d'allumage -<br>distributeur | Zündkabel, Zündspule -<br>Zündverteiler | Cable de encendido,<br>bomba de encendido -<br>distribuidor |                     |                 |

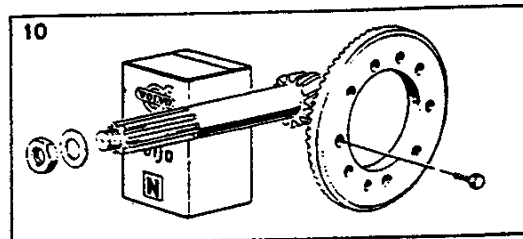
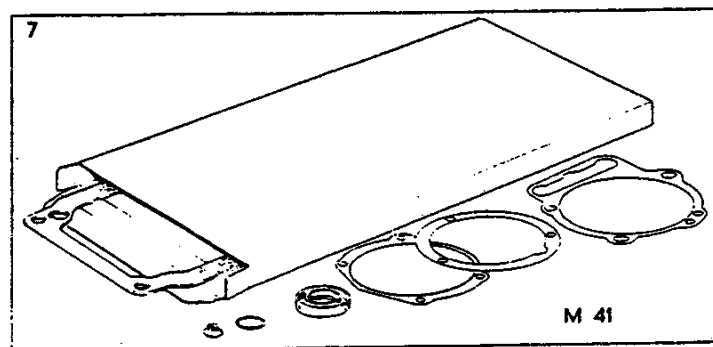
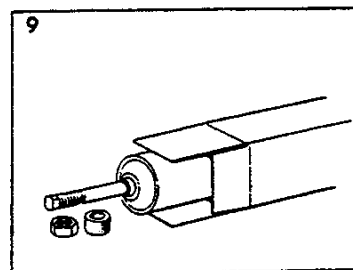
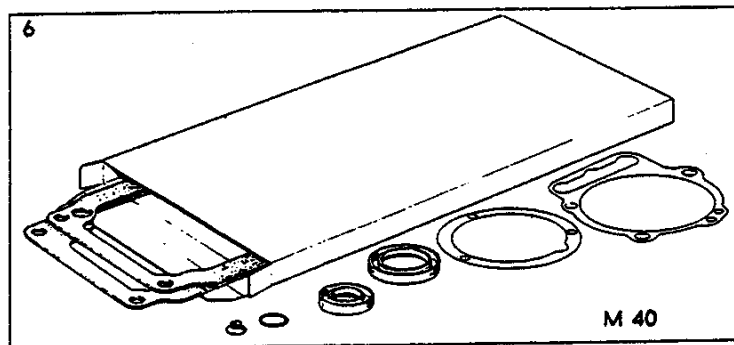
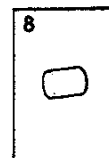
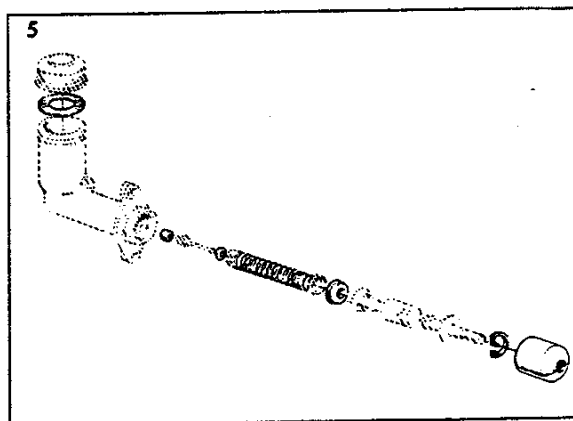
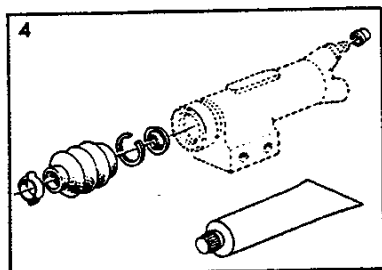
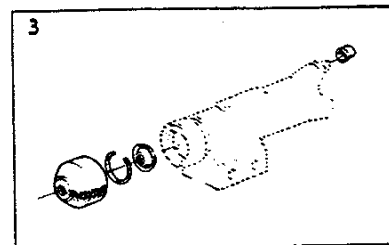
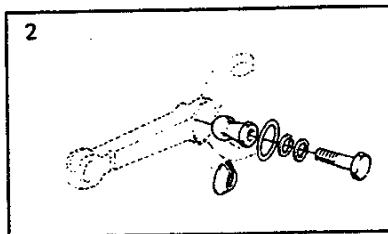
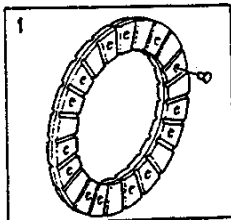




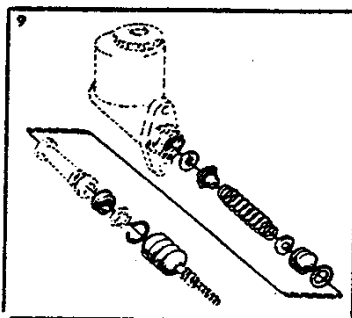
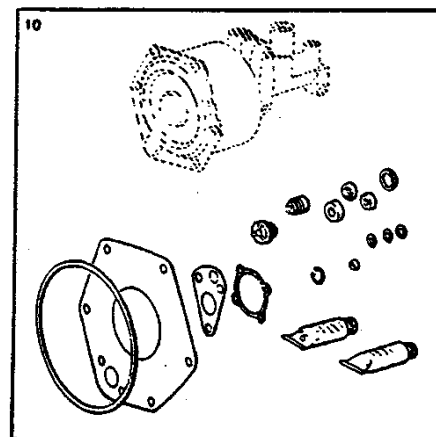
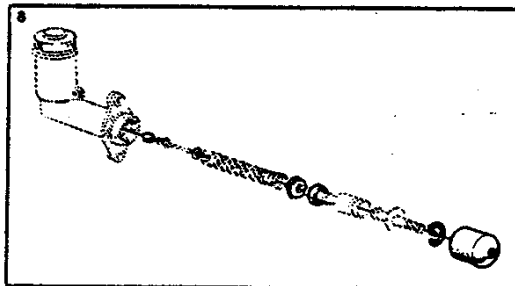
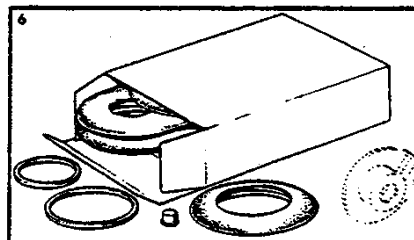
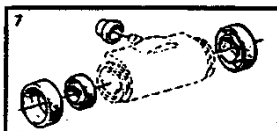
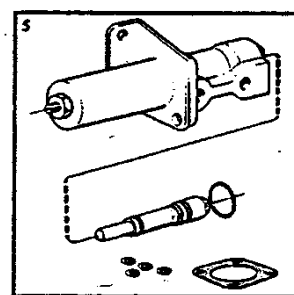
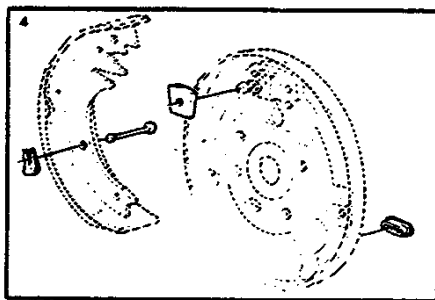
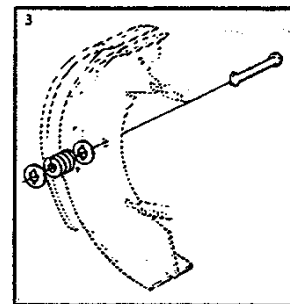
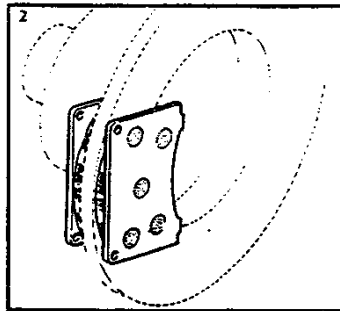
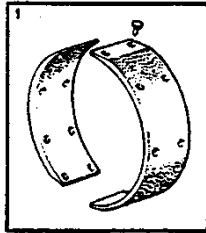
1. Ch -9999 excl 9995.  
2. Ch 10000~ incl 9995.

**VOLVO**  
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GRUPP 4



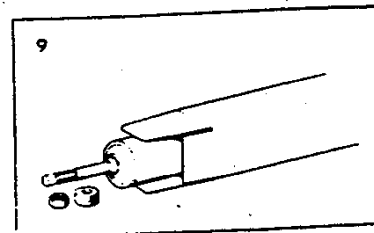
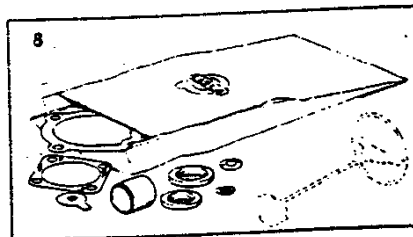
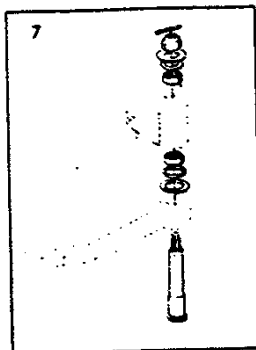
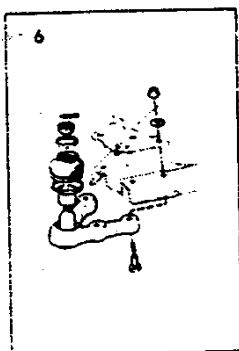
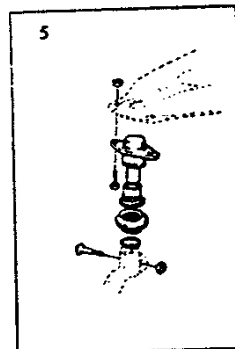
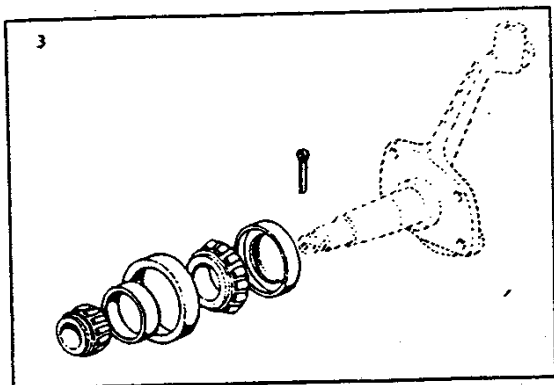
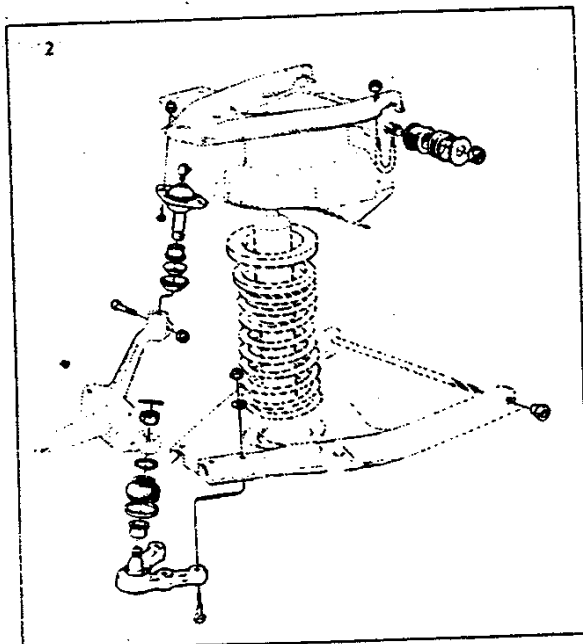
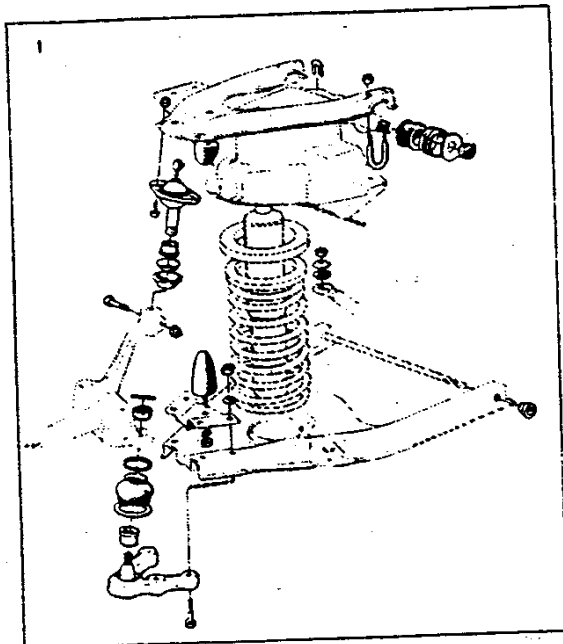
| VOLVO<br>Reservdelskatalog<br>Parts catalogue                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                   | P 180 (B18)                                            |                                                  |                                                                |                                                    |                                                                   | Grupp<br>Group 11c                |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|--------------------------------------------------------|--------------------------------------------------|----------------------------------------------------------------|----------------------------------------------------|-------------------------------------------------------------------|-----------------------------------|--|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                   | Reparationssatser<br>"Specifikation" se specialkatalog |                                                  | Repair kits<br>"Specifications" see Special Catalogue          |                                                    |                                                                   | Utgåva<br>Issue 1 Sida<br>Page 15 |  |
| Pos.<br>Fig.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Del nr<br>Part No | Benämning<br>Grupp 4                                   | Description<br>Group 4                           | Désignation<br>Groupe 4                                        | Benennung<br>Gruppe 4                              | Denominación<br>Grupo 4                                           | Anmärkning<br>Notes               |  |
| 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 275908-2          | Lamellbeläggsats                                       | Clutch lining kit                                | Jeu de garnitures de<br>disque d'embrayage                     | Kupplungsbelagsatz                                 | Juego de forros de disco                                          |                                   |  |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 273067-9          | Reparationssats<br>(kopplingsmanövrering)              | Repair kit,<br>(clutch linkage)                  | Jeu de réparation,<br>(manœuvre d'embrayage)                   | Reparatursatz,<br>(Kupplungsbetätigung)            | Juego de reparaciones,<br>(mandos del embrague)                   |                                   |  |
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 276451-2          | Reparationssats,<br>manövercylinder 657893,<br>669782  | Repair kit, operating<br>cylinder 657893, 669782 | Jeu de réparation,<br>cylindre principal 657893,<br>669782     | Reparatursatz,<br>Steuerzylinder 657893,<br>669782 | Juego de reparaciones,<br>cilindro de maniobras<br>657893, 669782 | 1)                                |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 276572-5          | Reparationssats,<br>manövercylinder 668365             | Repair kit, operating<br>cylinder 668365         | Jeu de réparation, cylindre<br>principal 668365                | Reparatursatz,<br>Steuerzylinder 668365            | Juego de reparaciones,<br>cilindro de maniobras<br>668365         | 2)                                |  |
| 4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 273169-3          | Reparationssats,<br>manövercylinder 673030             | Repair kit, operating<br>cylinder 673030         | Jeu de réparation, pompe<br>du cylindre de commande            | Überholungssatz,<br>Steuerzylinder 673030          | Juego de reparación,<br>cilindro de maniobras                     | 3)                                |  |
| 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 276513-9          | Reparationssats,<br>tryckpump                          | Repair kit,<br>master cylinder                   | Jeu de réparation, pompe<br>du cylindre de commande            | Reparatursatz,<br>Druckpumpe                       | Juego de reparaciones,<br>cilindro principal                      | <del>276454</del>                 |  |
| 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 275415-8          | Packningssats, växellåda                               | Gasket kit, gearbox                              | Jeu de joints, boîte<br>de vitesses                            | Dichtungssatz, Getriebe                            | Juegos de empaquetaduras<br>caja de cambios                       | M40                               |  |
| 7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 275416-6          | Packningssats, växellåda                               | Gasket kit, gearbox                              | Jeu de joints, boîte<br>de vitesses                            | Dichtungssatz, Getriebe                            | Juegos de empaquetaduras<br>caja de cambios                       | M41                               |  |
| 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 273152-9          | Stålrullesats (frihjul)<br>överväxel                   | Steel roller kit<br>(freewheel overdrive)        | Jeu de roues en acier<br>(roues libres) surmulti-<br>plicateur | Stahlrollensatz (Freilauf)<br>Overdrive            | Juego de rodillas de acero<br>(rueda libre) supermarcha           |                                   |  |
| 9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 276553-5          | Stötdämparsats, bakre                                  | Shock absorber kit, rear                         | Jeu d'amortisseurs,<br>arrière                                 | Stossdämpfersatz, hinten                           | Juegos amortiguadores,<br>traseros                                | <del>276456</del>                 |  |
| 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 273126-3          | Kronhjul och pinjongsats                               | Crown wheel and pinion kit                       | Couronne et pignon                                             | Tellerrad und Antriebs-<br>kegelradsatz            | Corona y juego de piñon                                           | 4) Utv. 4, 1:1                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 273127-1          | Kronhjul och pinjongsats                               | Crown wheel and pinion kit                       | Couronne et pignon                                             | Tellerrad und Antriebs-<br>kegelradsatz            | Corona y juego de piñon                                           | 4) Utv. 4, 56:1                   |  |
| <div>1. Ch-10535 excl. 10526-10534.<br/>2. Ch 10526-10534, 10536-24424.<br/>3. Ch 24425-.<br/>4. Vid byte av kronhjul och pinjongsats på "Anti-Spinn" -axlar, skall olja 281478-8 användas.<br/>Oil 281478-8 must be used in conjunction with the replacement of "Anti-Spinn" crown wheel and pinion sets.<br/>Lors de remplacement de la couronne et de jeu de pignons sur les essieux "Anti-Spinn" de l'huile 281478-8 doit être employée.<br/>Beim Ausbau von Tellerrad und Antriebskegelrad bei "Anti-Spinn" Wellen ist Öl 281478-8 zu verwenden.<br/>Al realizarse el cambio de corona y piñon en los ejes con "Anti-Spinn", debe utilizarse aceite 281478-8.</div> |                   |                                                        |                                                  |                                                                |                                                    |                                                                   |                                   |  |



| VOLVO<br>Reservdelskatalog<br>Parts catalogue |                   | P 180 (B18)                                                                                                                                                                                             |                                                   |                                                        |                                                      |                                                                         | Grupp<br>Group      | 11c          |
|-----------------------------------------------|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|--------------------------------------------------------|------------------------------------------------------|-------------------------------------------------------------------------|---------------------|--------------|
|                                               |                   | Reparationssatser<br>"Specification" se specialkatalog                                                                                                                                                  |                                                   |                                                        | Repair kits<br>"Specification" see Special Catalogue |                                                                         | Utgåva<br>Issue     | Sida<br>Page |
| Pos.<br>Fig.                                  | Del nr<br>Part No | Beskrivning<br>Grupp 5                                                                                                                                                                                  | Description<br>Group 5                            | Désignation<br>Groupe 5                                | Benennung<br>Gruppe 5                                | Denominación<br>Grupo 5                                                 | Anmärkning<br>Notes |              |
| 1                                             | 275820-9          | Bromsbelägsats,<br>bakhjul                                                                                                                                                                              | Brake lining kit,<br>rear wheel                   | Jeu de garnitures de frein,<br>roue arrière            | Bremsbelagsatz,<br>Hinterräder                       | Juegos forros de frenos,<br>ruedas traseras                             | 1, 3)               |              |
|                                               | 275872-0          | Bromsbelägsats,<br>bakhjul                                                                                                                                                                              | Brake lining kit,<br>rear wheel                   | Jeu de garnitures de frein,<br>roue arrière            | Bremsbelagsatz,<br>Hinterräder                       | Juegos forros de frenos,<br>ruedas traseras                             | 4)                  |              |
|                                               | 275858-9          | Bromsbelägsats,<br>bakhjul                                                                                                                                                                              | Brake lining kit,<br>rear wheel                   | Jeu de garnitures de frein,<br>roue arrière            | Bremsbelagsatz,<br>Hinterräder                       | Juegos forros de frenos,<br>ruedas traseras                             | 2, 3)               |              |
| 2                                             | 275819-1          | Bromsklotsats,<br>framhjul                                                                                                                                                                              | Brake pad kit, front wheel                        | Jeu de patins de frein,<br>roue avant                  | Bremsklotzsatz,<br>Vorderräder                       | Juego de pastillas de<br>fricción, frenos de disco<br>ruedas delanteras | 5)                  |              |
|                                               | 275849-8          | Bromsklotsats,<br>framhjul                                                                                                                                                                              | Brake pad kit, front wheel                        | Jeu de patins de frein,<br>roue avant                  | Bremsklotzsatz,<br>Vorderräder                       | Juego de pastillas de<br>fricción, frenos de disco<br>ruedas delanteras | 6)                  |              |
|                                               | 275869-6          | Bromsklotsats,<br>framhjul                                                                                                                                                                              | Brake pad kit, front wheel                        | Jeu de patins de frein,<br>roue avant                  | Bremsklotzsatz,<br>Vorderräder                       | Juego de pastillas de<br>fricción, frenos de disco<br>ruedas delanteras | 4)                  |              |
| 3                                             | 5273171-9         | Styrpinnesats,<br>bakhjulsbroms                                                                                                                                                                         | Guide pin kit,<br>rear wheel brakes               | Jeu de goujons de guidage,<br>freins de roues arrière  | Führungsstift-Satz<br>Hinterradbremse                | Juego eje guía,<br>frenos ruedas traseras                               | 1-Kr                |              |
| 4                                             | 5273172-7         | Styrpinnesats,<br>bakhjulsbroms                                                                                                                                                                         | Guide pin kit,<br>rear wheel brakes               | Jeu de goujons de guidage,<br>freins de roues arrière  | Führungsstift-Satz<br>Hinterradbremse                | Juego eje guía,<br>frenos ruedas traseras                               | 2-Kr                |              |
| 5                                             | 273104-0          | Reparationssats,<br>bromsventil                                                                                                                                                                         | Repair kit, brake valve                           | Jeu de réparation,<br>soupape de frein                 | Überholungsatz,<br>Bremsventil                       | Juego de reparación,<br>válvula de freno                                | -273028- Ch 16500-  |              |
| 6                                             | 276406-6          | Reparationssats,<br>framhjulsbroms                                                                                                                                                                      | Repair kit,<br>front wheel brakes                 | Jeu de réparation, pompe<br>de frein de roues avant    | Überholungsatz,<br>Vorderradbremse                   | Juego de reparación, frenos<br>de ruedas delanteras                     | Ch-6999             |              |
|                                               | 276489-2          | Reparationssats,<br>framhjulsbroms                                                                                                                                                                      | Repair kit,<br>front wheel brakes                 | Jeu de réparation, pompe<br>de frein de roues avant    | Überholungsatz,<br>Vorderradbremse                   | Juego de reparación, frenos<br>de ruedas delanteras                     | Ch-7000             |              |
| 7                                             | 276407-4          | Reparationssats, hjul-<br>cylinder 662513, 670404                                                                                                                                                       | Repair kit, wheel unit<br>cylinder 662513, 670404 | Jeu de réparation, cylindre<br>de roues 662513, 670404 | Überholungsatz, Rad-<br>zylinder 662513, 670404      | Juego de reparación,<br>cilindros de ruedas<br>662513, 670404           |                     |              |
|                                               | 276574-1          | Reparationssats, hjul-<br>cylinder 671207                                                                                                                                                               | Repair kit, wheel unit<br>cylinder 671207         | Jeu de réparation, cylindre<br>de roues 671207         | Überholungsatz,<br>Radzylinder 671207                | Juego de reparación, cilind-<br>ros de ruedas 671207                    |                     |              |
|                                               |                   | 1. Avsedd för nitning.<br>2. Avsedd för limning.<br>3. Ch -12436 excl 12394-12396, 12418-12435.<br>4. Ch 12437- incl 12394-12396, 12418-12435.<br>5. Ch -6999.<br>6. Ch 7000-12393, 12397-12417, 12436. | 1. For riveting.<br>1. For bonding.               | 1. Fixée par rivetage.<br>2. Fixée par collage.        | 1. Zum Nieten.<br>2. Zum Kleben.                     | 1. Para vimachar.<br>2. Para pegar.                                     |                     |              |

| VOLVO                                |                   | P 180 (B18)                                           |                                      |                                                          |                                                       |                                                        | Grupp<br>Group 11c  |  |
|--------------------------------------|-------------------|-------------------------------------------------------|--------------------------------------|----------------------------------------------------------|-------------------------------------------------------|--------------------------------------------------------|---------------------|--|
| Reservdelskatalog<br>Parts catalogue |                   | Reparationsatser<br>"Specifikation" se specialkatalog |                                      |                                                          | Repair kits<br>"Specifications" see Special Catalogue |                                                        | Utgåva<br>Issue 2   |  |
| Sida<br>Page 20                      |                   |                                                       |                                      |                                                          |                                                       |                                                        |                     |  |
| Pos.<br>Fig.                         | Del nr<br>Part No | Benämning<br>Grupp 5                                  | Description<br>Group 5               | Désignation<br>Groupe 5                                  | Benennung<br>Gruppe 5                                 | Denominación<br>Grupo 5                                | Anmärkning<br>Notes |  |
| 8                                    | 276405-8          | Reparationsatser,<br>huvudcylinder                    | Repair kit,<br>master cylinder       | Jeu de réparation,<br>cylindre principal                 | Überholungsatser,<br>Hauptzylinder                    | Juego de reparación,<br>cilindro principal             | Ch-35               |  |
| 9                                    | 276461-1          | Reparationsatser,<br>huvudcylinder                    | Repair kit,<br>master cylinder       | Jeu de réparation,<br>cylindre principal                 | Überholungsatser,<br>Hauptzylinder                    | Juego de reparación,<br>cilindro principal             | Ch 36-              |  |
| 10                                   | 276556-8          | Reparationsatser,<br>vakuumbromscylinder              | Repair kit, vacuum brake<br>cylinder | Jeu de réparation,<br>cylindres de frein à<br>dépression | Überholungsatser,<br>Vakuumbremszylinder              | Juego de reparación,<br>cilindro del freno de<br>vacío |                     |  |

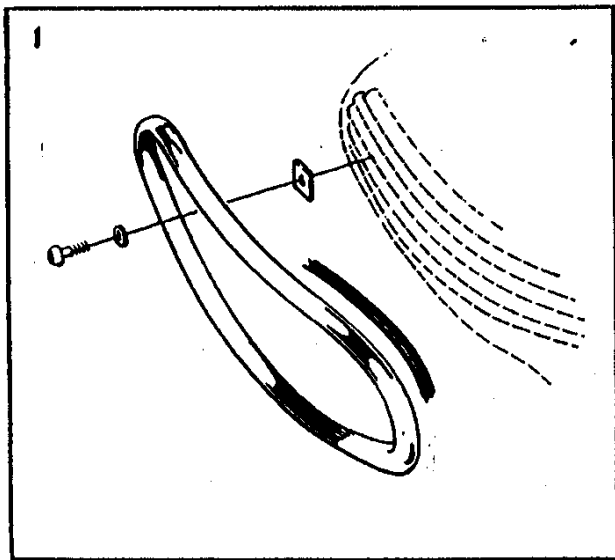
GRUPP 6



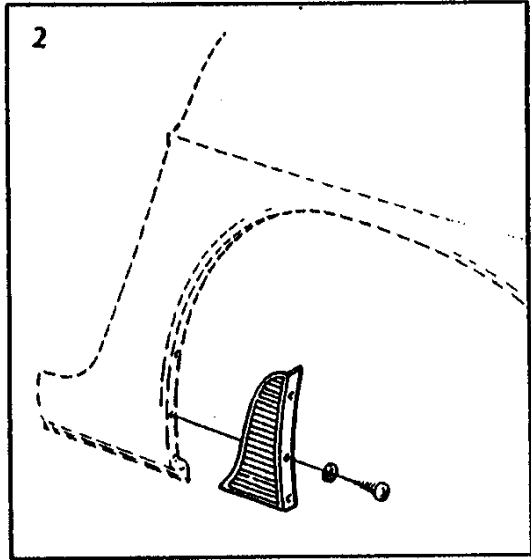
| Pos.<br>Fig. | Del nr<br>Part No | Beskrivning<br>Grupp 6                | Description<br>Group 6                       | Désignation<br>Groupe 6                           | Benennung<br>Gruppe 6                      | Denominación<br>Grupo 6                                       | Anmärkning<br>Notes |
|--------------|-------------------|---------------------------------------|----------------------------------------------|---------------------------------------------------|--------------------------------------------|---------------------------------------------------------------|---------------------|
| 1            | 276378-7          | Framvagnsrenoverings-<br>sats, större | Front axle reconditioning<br>kit, large      | Jeu de rénovation de train<br>avant, plus grand   | Überholungssatz,<br>Vorderachse, grösserer | Juego de renovación tren<br>delantero, mayor                  | Ch-7999             |
|              | 276597-2          | Framvagnsrenoverings-<br>sats, större | Front axle reconditioning<br>kit, large      | Jeu de rénovation de train<br>avant, plus grand   | Überholungssatz,<br>Vorderachse, grösserer | Juego de renovación tren<br>delantero, mayor                  | Ch 8000-16499       |
|              | 273031-5          | Framvagnsrenoverings-<br>sats, större | Front axle reconditioning<br>kit, large      | Jeu de rénovation de train<br>avant, plus grand   | Überholungssatz,<br>Vorderachse, grösserer | Juego de renovación tren<br>delantero, mayor                  | Ch 16500-           |
|              | 276379-5          | Framvagnsrenoverings-<br>sats, mindre | Front axle reconditioning<br>kit, small      | Jeu de rénovation de train<br>avant, plus petit   | Überholungssatz,<br>Vorderachse, kleinerer | Juego de renovación tren<br>delantero, menor                  | Ch -7999            |
|              | 276598-0          | Framvagnsrenoverings-<br>sats, mindre | Front axle reconditioning<br>kit, small      | Jeu de rénovation de train<br>avant, plus petit   | Überholungssatz,<br>Vorderachse, kleinerer | Juego de renovación tren<br>delantero, menor                  | Ch 8000-16499       |
| 2            | 273032-3          | Framvagnsrenoverings-<br>sats, mindre | Front axle reconditioning<br>kit, small      | Jeu de rénovation de train<br>avant, plus petit   | Überholungssatz,<br>Vorderachse, kleinerer | Juego de renovación tren<br>delantero, menor                  | Ch 16500-           |
| 3            | 273160-2          | Framhjulslagersats<br>(för ett hjul)  | Front wheel bearing kit,<br>(one wheel only) | Jeu de roulement de roue<br>avant (pour une roue) | Vorderradlagersatz,<br>(für ein Rad)       | Juego de cojinete de<br>ruedas delanteras<br>(para una rueda) |                     |
| 4            | 273004-2          | Reparationssats, kullad,<br>övre      | Repair kit, ball joint,<br>upper             | Jeu de réparation,<br>articulation à rotule, sup. | Überholungssatz,<br>Kugelgelenk, obere     | Juego de reparación,<br>rótula, superior                      | Ch-16499            |
| 5            | 273030-7          | Reparationssats, kullad,<br>övre      | Repair kit, ball joint,<br>upper             | Jeu de réparation,<br>articulation à rotule, sup. | Überholungssatz,<br>Kugelgelenk, obere     | Juego de reparación,<br>rótula, superior                      | Ch 16500-           |
| 6            | 273038-0          | Reparationssats, kullad,<br>undre     | Repair kit, ball joint,<br>lower             | Jeu de réparation,<br>articulation à rotule, inf. | Überholungssatz,<br>Kugelgelenk, untere    | Juego de reparación,<br>rótula, inferior                      |                     |
| 7            | 54928-7           | Reparationssats, mellan-<br>arm       | Repair kit, steering<br>idler arm            | Jeu de réparation,<br>bras intermédiaire          | Überholungssatz,<br>Umlenkhebel            | Juego de reparación,<br>brazo intermediario                   | Ch-3322             |
|              | 276521-2          | Reparationssats, mellan-<br>arm       | Repair kit, steering<br>idler arm            | Jeu de réparation,<br>bras intermédiaire          | Überholungssatz,<br>Umlenkhebel            | Juego de reparación,<br>brazo intermediario                   | Ch 3323-16499       |
| 8            | 54929-5           | Styrinrättningsombuss-<br>ningsats    | Steering gear rebushing<br>kit               | Jeu de bagues pour<br>mécanisme de direction      | Lenkvorrichtung-<br>Buchsensatz            | Juego para cambios bujes<br>sistema de dirección              |                     |
| 9            | 276552-7          | Stötdämparsats, fram                  | Shock absorber kit,<br>forward               | Jeu d'amortisseurs,<br>avant                      | Stossdämpfersatz,<br>vorn                  | Juegos amortiguadores<br>delanteros                           | <del>276455</del>   |

| VOLVO                                |                   | P 180 (B18)                                            |                                         |                                                |                                                      |                                              | Grupp<br>Group 11c  |  |
|--------------------------------------|-------------------|--------------------------------------------------------|-----------------------------------------|------------------------------------------------|------------------------------------------------------|----------------------------------------------|---------------------|--|
| Reservdelskatalog<br>Parts catalogue |                   | Reparationssatser<br>"Specification" se specialkatalog |                                         |                                                | Repair kits<br>"Specification" see Special Catalogue |                                              | Utgåva<br>Issue 2   |  |
| Sida<br>Page 27                      |                   |                                                        |                                         |                                                |                                                      |                                              |                     |  |
| Pos.<br>Fig.                         | Del nr<br>Part No | Benämning<br>Grupp 8                                   | Description<br>Group 8                  | Désignation<br>Groupe 8                        | Benennung<br>Gruppe 8                                | Denominación<br>Grupo 8                      | Anmärkning<br>Notes |  |
| 1                                    | 273070-3          | Monteringsats, sarg                                    | Installation kit, radiator grille frame | Jeu de montage, bordure de grille de radiateur | Montagesatz, Kühlergrilleinfassung                   | Juego de montaje, marco                      |                     |  |
| 2                                    | 276497-5          | Monteringsats, stenskydd                               | Installation kit, gravel deflector      | Jeu de montage, protection contre les pierres  | Montagesatz, Steinschlagschutz                       | Juego de montaje, protección contra pedradas |                     |  |

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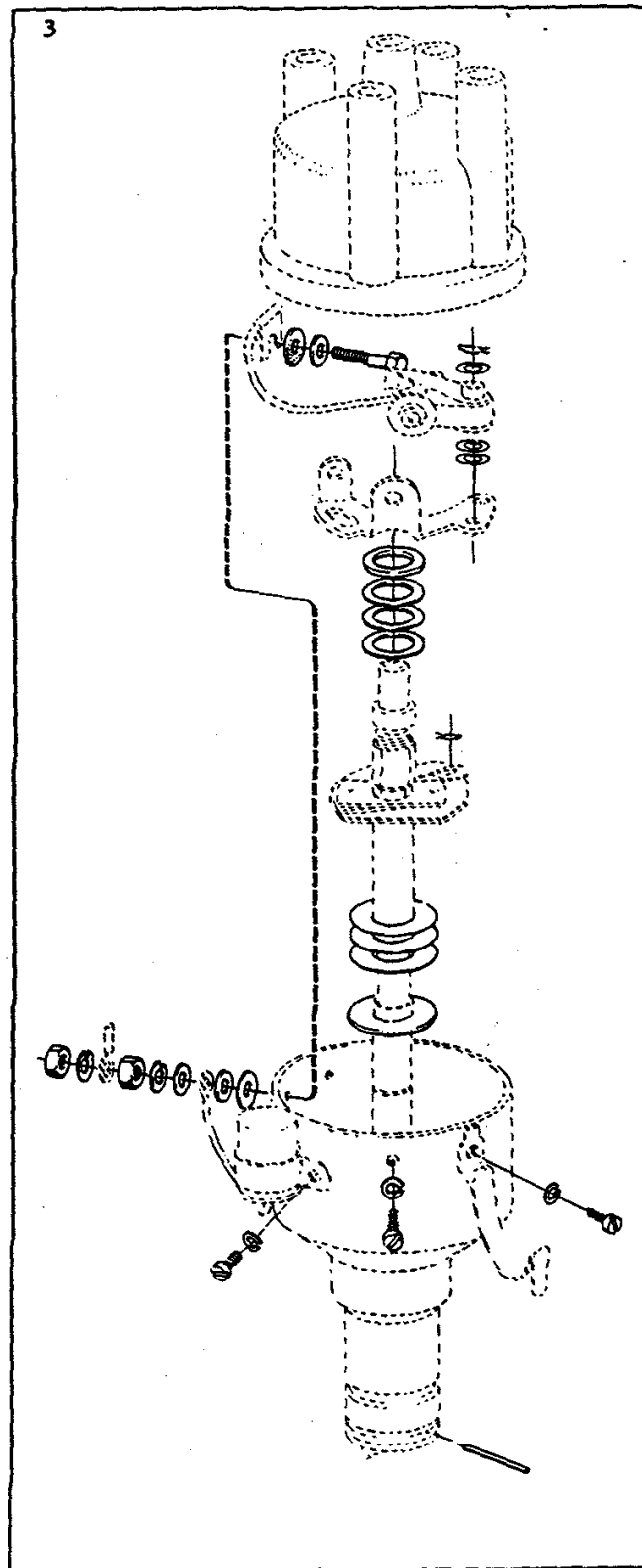
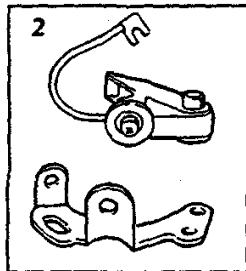
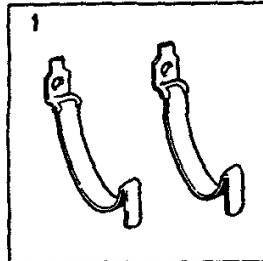


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VOLVO  
KA 5114

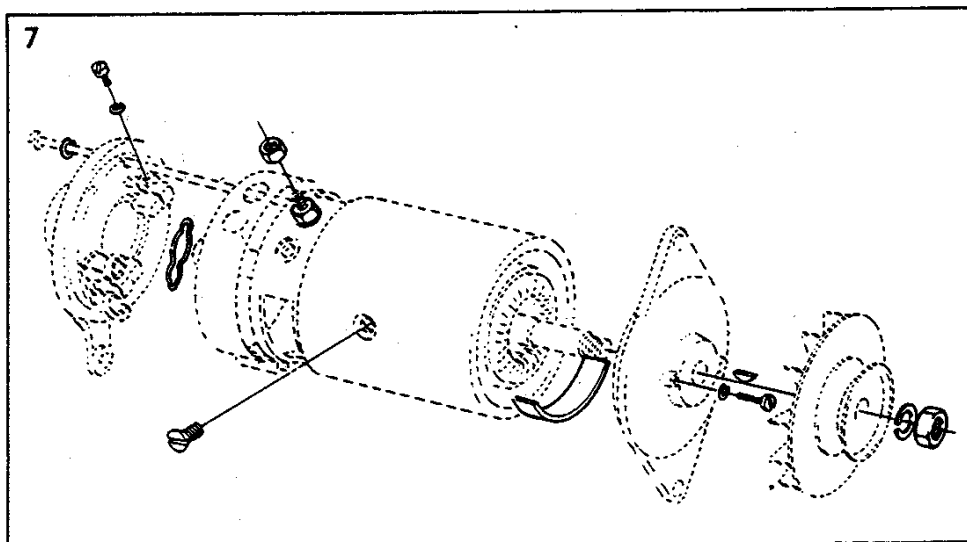
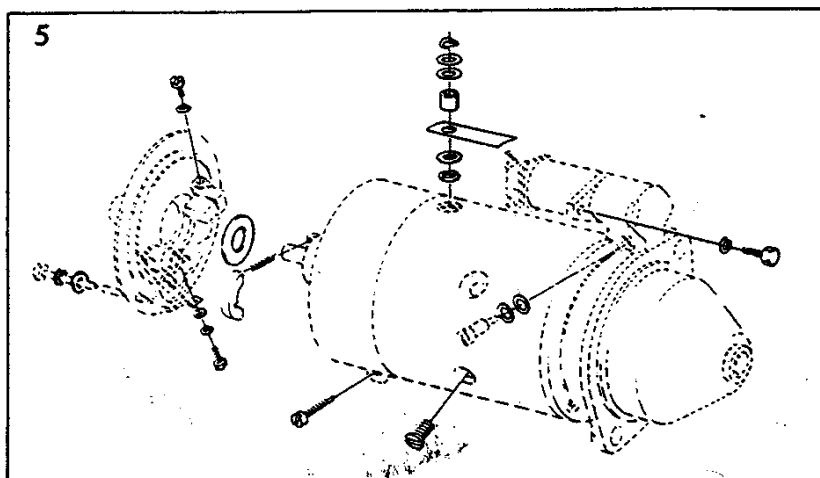
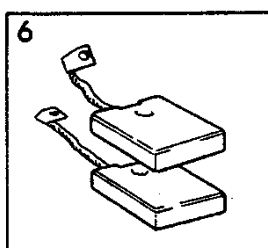
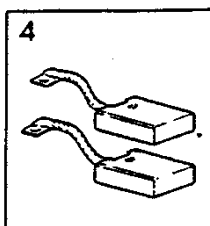
GRUPP 10



VOLVO  
KA 4389

CASTOR

## GRUPP 10



CASTOR

**VOLVO**  
KA 4390

| VOLVO                                |                   | P 180 (B18)                                            |                                                       |                                                      |                                                   |                                                                  | Grupp 11c           |
|--------------------------------------|-------------------|--------------------------------------------------------|-------------------------------------------------------|------------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------|---------------------|
| Reservdelskatalog<br>Parts catalogue |                   | Satsförpackningar<br>"Specification" se specialkatalog |                                                       | Parts kits<br>"Specification" see Special Catalogue  |                                                   | Utgåva 1<br>Issue 1                                              | Sida 29<br>Page 29  |
| Pos. Fig.                            | Del nr<br>Part No | Benämning<br>Grupp 10                                  | Description<br>Group 10                               | Désignation<br>Groupe 10                             | Benennung<br>Gruppe 10                            | Denominación<br>Grupo 10                                         | Anmärkning<br>Notes |
| 1                                    | 238851-0          | Hållfjädersats, fördelare                              | Retainer spring kit, distributor                      | Jeu de ressort à soufflet, distributeur              | Haltefedersatz, Zündverteiler                     | Juego de resortes, distribuidor                                  |                     |
| 2                                    | 238859-3          | Kontaktsats, fördelare 238731                          | Breaker point kit, distributor 238731                 | Jeu de contact, distributeur 238731                  | Kontaktsatz, Zündverteiler 238731                 | Juego de puntas de contacto, distribuidor 238731                 |                     |
|                                      | 240149-5          | Kontaktsats, fördelare 239447, 239935, 240208          | Breaker point kit, distributor 239447, 239935, 240208 | Jeu de contact, distributeur 239447, 239935, 240208  | Kontaktsatz, Zündverteiler 239447, 239935, 240208 | Juego de puntas de contacto, distribuidor 239447, 239935, 240208 |                     |
| 3                                    | 239417-9          | Reservdelsats, fördelare 238731, 239447                | Spare parts kit, distributor 238731, 239447           | Jeu de pièces détachées, distributeur 238731, 239447 | Ersatzteilsatz, Zündverteiler 238731, 239447      | Juego de repuestos, distribuidor 238731, 239447                  |                     |
| 4                                    | 233679-0          | Elborstsats, startmotor                                | Carbon brush kit, starter motor                       | Jeu de balai, démarreur                              | Kohlebürstensatz, Anlasser                        | Juego de escobillas, motor de arranque                           |                     |
| 5                                    | 239416-1          | Reservdelsats, startmotor                              | Spare parts kit, starter motor                        | Jeu de pièces détachées, démarreur                   | Ersatzteilsatz, Anlasser                          | Juego de repuestos, motor de arranque                            |                     |
| 6                                    | 273500-9          | Elborstsats, generator                                 | Carbon brush kit, dynamo                              | Jeu de balai, dynamo                                 | Kohlebürstensatz, Lichtmaschine                   | Juego de escobillas, dínamo                                      | <del>239445</del>   |
| 7                                    | 239430-2          | Reservdelsats, generator                               | Spare parts kit, dynamo                               | Jeu de pièces détachées, dynamo                      | Ersatzteilsatz, Lichtmaschine                     | Juego de repuestos, dínamo                                       |                     |