

FOREWORD

This catalogue lists spare parts for cars of the P444 series with effect from chassis No. 131918.

The P444 series incorporates type designations P44403, P44404, P44408 and P44409. Type designations P44403 and P44404 appear on all markets except the North American market whereas P44408 and P44409 are exclusive to the North American market.

<u>Type designation</u>	<u>Engine</u>	<u>Transmission</u>
P44403 (Std. chassis)	B16A	H6
P44404 (Special chassis)	B16A or B16B	H6 or M4
P44408	B16B	H6 or M4
P44409	B16D	H6
<u>Engine designation</u>	<u>Part No.</u>	
B16A	495382	
B16B	495385	
B16D	495386	

There is an index on pages 1-3 which shows the main component groups into which the catalogue is divided. As well as this there is an alphabetical and numerical register at the rear of the catalogue. The type designation, chassis number, colour code and upholstery combination are stamped on a plate attached to the front left of the firewall.

The engine designation and number, on earlier engines, are stamped on a plate attached to the right-hand side of the engine block. In the case of late engines the designation and the first five figures of the part number are cast into the left-hand side of the engine block and the final figure is die-stamped. The engine serial number is also die-stamped. If the engine designation is quoted in conjunction with an inquiry or order the part number must also be quoted.

Certain units in this catalogue are designated "complete". All components displaced to the right under a complete unit are included when the unit concerned is purchased.

AKTIEBOLAGET VOLVO
Gothenburg - Sweden
March 1961

Abbreviations and designations

A	=	Ampere
alt.	=	Alternatives
b	=	Width
cpl.	=	Complete
d	=	Internal diameter
D	=	External diameter
erf	=	Order as required, state required length, etc.
l	=	Length
L	=	Left
LHD	=	Left-hand drive
MF	=	With fresh air unit
mm	=	Millimetre
MV	=	Cars fitted with heater units
N	=	Width across flats
o.s.	=	Oversize
R	=	Right
RD	=	Tube diameter
rat.	=	Ratio
RHD	=	Right-hand drive
sep.	=	Separate
S.E.S.	=	Not sold separately
std.	=	Standard (size)
Th.	=	Thickness
u.s.	=	Undersize
UV	=	Vans not fitted with heater units
V	=	Volt
W	=	Watt
w.e.f.	=	With effect from

Values without suffixes are in mm.

INDEX

<u>Group</u>	<u>Page No.</u>
<u>ENGINE</u>	
Cylinder block, inspection covers, timing gear casing	5:1
Flywheel casing	6:1
Cylinder head, manifolds, valve casing	7:1
<u>Crankshaft and related parts</u>	
Pistons, piston pins, piston rings, connecting rods, connecting rod bearings	8:1
Crankshaft, crankshaft bearings	9:1
<u>Valve mechanism</u>	
Valve, rocker arms, push rods, valve lifters, camshaft	10:1
<u>Engine mountings</u>	11:1
<u>Lubricating system</u>	
Oil pump, oil pan	12:1
Oil filter, relief valve, dipstick	13:1
<u>Cooling system</u>	
Water pump, fan, fan belt, thermostat housing	14:1
Thermostat, radiator, radiator hoses, radiator blind	15:1
<u>ELECTRICAL EQUIPMENT</u>	
Distributor	16:1
Ignition coil	17:1
Ignition switch, spark plugs, ignition cables	18:1
Generator	19:1
Charging relay	20:1
Starter motor	21:1
Battery, horns, horn relay, headlights	23:1
Light switch, foot-dimmer switch	24:1
Number plate lighting, interior lamp, instrument lighting, forward directional indicators	25:1
Rear directional indicators, stop and tail lights	26:1
Windshield wipers	27:1
Electrical cables, cable harnesses, terminals, etc.	29:1
Fusebox, fuses	32:1
<u>FUEL AND EXHAUST SYSTEMS</u>	
<u>Fuel system</u>	
Fuel tank, fuel gauge sender, fuel lines	33:1
Fuel pump, hoses	34:1
Carburetor - B16A, B16D	35:1
Vacuum line, air filter - B16A, B16D	37:1
Carburetors - B16B	38:1
Vacuum line air filters - B16B	40:1

<u>Group</u>	<u>Page No.</u>
<u>Exhaust system</u>	41: 1
 <u>POWER TRAIN</u>	
Clutch, disk, withdrawal bearing	43: 1
Clutch linkage	44: 1
H6 transmission	45: 1
H6 transmission mountings	47: 1
M4 transmission	48: 1
M4 transmission mountings	50: 1
Propeller shafts, center bearing	51: 1
 <u>FRONT AND REAR AXLES</u>	
<u>Front axle</u>	
Front suspension cross member, steering knuckles, King pins, steering arms, tie rod	53: 1
Steering rods, control arms	54: 1
Front springs, front shock absorbers, track rod	55: 1
Hubs	56: 1
<u>Rear axle</u>	
Chassis No. - Rear axle No. index	57: 1
ENV rear axle	59: 1
Spicer rear axle	61: 1
Rear axle mountings, rear springs	63: 1
Rear shock absorbers	64: 1
<u>Wheels</u>	64: 1
 <u>BRAKES</u>	
Front wheel brakes	65: 1
Rear wheel brakes	67: 1
Foot brake linkage	69: 1
Master cylinder, brake lines	70: 1
Handbrake	72: 1
 <u>OPERATING CONTROLS</u>	
Steering gear	74: 1
Steering wheel, horn ring	75: 1
Pitman arm, directional indicator switch	76: 1
Throttle control	77: 1
Choke control	78: 1
Instruments	79: 1
Instrument lighting switch, speedometer cable	80: 1

<u>Group</u>	<u>Page No.</u>
<u>CHASSIS AND BODY UNITS</u>	
Fenders	81: 1
Mud flaps, gravel deflectors, wheel housing, engine protector plates, front end	82: 1
Radiator grille, hood, hood hinges	83: 1
Hood lock	84: 1
Front bumpers	85: 1
Rear bumpers	
<u>Body</u>	
Cowl section, tunnel plating, firewall	87: 1
Instrument panel, locker, ashtray	88: 1
Cigarette lighter, defroster mask	89: 1
Roof, body sides, rear quarter	90: 1
Floor	91: 1
Rubber mats	92: 1
Luggage compartment, spare wheel retainer	93: 1
Seats	94: 1
Doors	95: 1
Windows	97: 1
Mouldings	100: 1
<u>MISCELLANEOUS EQUIPMENT</u>	
Seats and internal upholstery	101: 1
Ashtrays, rear view mirror, cigarette lighter, hand straps, sun visors	104: 1
Heater unit	105: 1
<u>ALPHABETICAL AND NUMERICAL REGISTERS</u>	

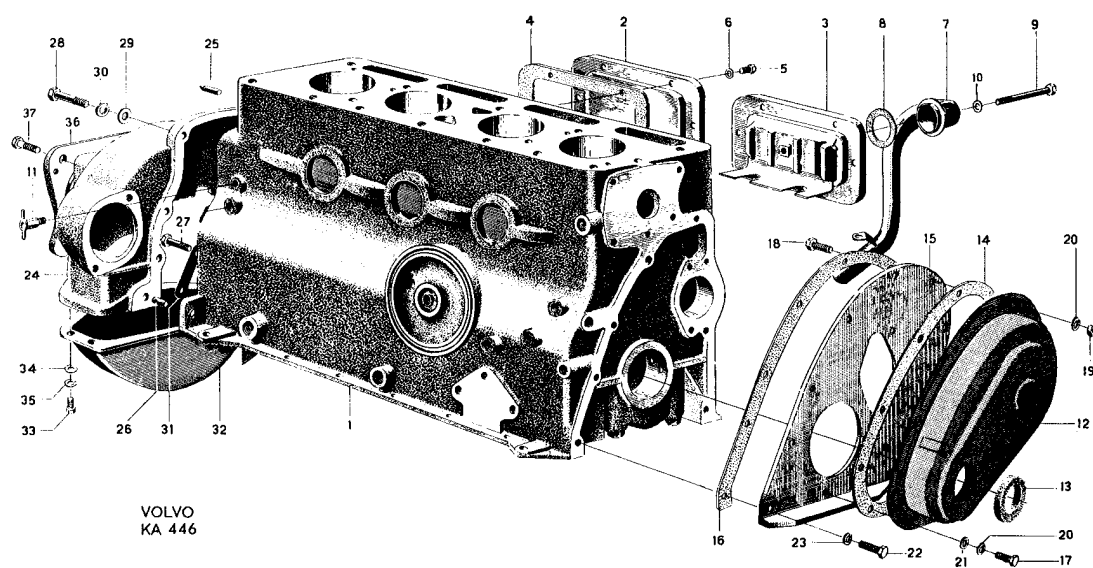


Fig. 1

Fig. No.	Description	Part No.	B 16		
			A	B	D
1- 1	Cylinder block, cpl.	403937	1	1	1
	. Pistons sets, see crankshaft and related parts	-			
	. Crankshaft bearing cap	N.S.S.			
	. Guide sleeve	70415	6	6	6
	. Stud	17041	6	6	6
	. Nut	150104	6	6	6
	. Lock washer	15232 ¹⁾	3	3	3
	. Camshaft bushing, forward	403110	1	1	1
	. Camshaft bushing, center	403111	1	1	1
	. Camshaft bushing, rear	403112	1	1	1
	. Seal washer for camshaft	403194	1	1	1
	. Flushing plug, D = 50 (1.97")	70792	3	3	3
	. Plug, 1/4" pipe thread in front end	952075	1	1	1
	. Plug for oil channel in rear end	955081	2	2	2
	. Plug for oil channel, 1/8" pipe thread and hexagon head	16318	2	2	2
	. Copper packing	18665	2	2	2
	. Plug for oil channel, 1/8" pipe thread, slotted head	16325	1	1	1
	. Plug, D = 18 (0.71") in right side	190682	1	1	1
	. Plug in hole for generator anchorage	180725	3	3	3
	. Copper packing	11992	3	3	3
	. Guide pin for flywheel housing	17125	2	2	2
1- 2	Inspection cover, rear	403051	1	1	1
1- 3	Inspection cover, forward	403050	1	1	1
1- 4	Gasket	403052	2	2	2
1- 5	Bolt	902251	12	12	12
1- 6	Copper packing	11991	12	12	12
1- 7	Breather pipe	418012	1	1	1
1- 8	Gasket	60924 ²⁾	1	1	1
	Gasket	191101 ³⁾	1	1	1
1- 9	Bolt	902288	1	1	1
1-10	Copper packing	11992	1	1	1
1-11	Drain cock	82744	1	1	1
1-12	Timing gear casing, cpl.	403893	1	1	1
1-13	. Felt ring	190537	1	1	1
1-14	Gasket	403075	1	1	1
1-15	Seal plate	403073	1	1	1
1-16	Gasket	403074	1	1	1
1-17	Bolt, l = 8 (0.32")	100101	2	2	2
1-18	Bolt, l = 16 (0.63")	902253	8	8	8
1-19	Nut	906575	4	4	4
1-20	Spring washer	906987	7	7	7
1-21	Copper packing	11991	3	3	3

1. Early prod. Sufficient locking is obtained without a lock washer.

2. Early prod. Cork gasket.

3. Late prod. Rubber gasket.

Engine
Cylinder block

6:1

Fig. No.	Description	Part No.	B 16		
			A	B	D
1-22	Bolt, l = 19 (0.75")	902279	4	4	4
1-23	Spring washer	906990	4	4	4
1-24	Flywheel casing, cpl.	418134	1	1	1
1-25	. Setting indicator	190222	1	1	1
1-26	Guide pin	17125	2	2	2
1-27	Bolt, l = 30 (1.18")	902306	4	4	4
1-28	Bolt, l = 40 (1.58")	105234	2	2	2
1-29	Base washer	190523	2	2	2
1-30	Spring washer	18876	2	2	2
1-31	Lock washer	15269	2	2	2
1-32	Protector casing	87195	1	1	1
1-33	Bolt	902279	6	6	6
1-34	Washer	11962	6	6	6
1-35	Spring washer	906990	6	6	6

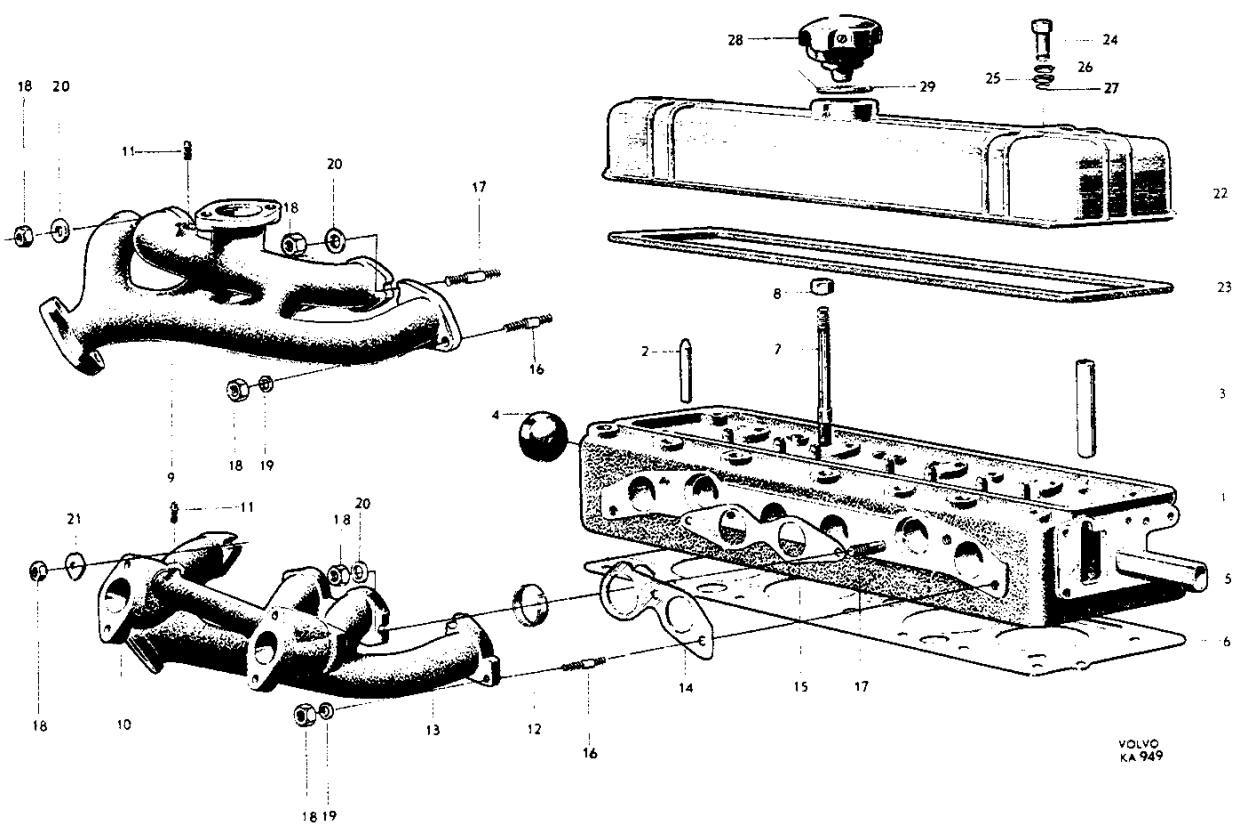


Fig.2

Fig. No.	Description	Part No.	A	B 16 B	D
CYLINDER HEAD					
2- 1	Cylinder head, cpl.	403938	1		
	Cylinder head, cpl.	403939		1	1
2- 2	. Valve guide	403390	8	8	8
2- 3	. Sleeve	403747	8	8	8
2- 4	. Flushing plug	70792	1	1	1
2- 5	. Water distributor pipe	403411	1	1	1
2- 6	Gasket	403808	1	1	1
2- 7	Stud, l = 128	190066	10	12	10
	Stud, l = 132	191091	2		2
2- 8	Nut	10567	12	12	12
2- 9	Intake and exhaust manifolds	403831 ¹⁾	1		1
	Intake and exhaust manifolds	418101 ²⁾	1		1
2-10	Intake manifold	403917		1	
2-11	Plug	16325	1	1	1
2-12	Guide sleeve	403815	2	2	2
2-13	Exhaust manifold	403895		1	
2-14	Gasket	403833	2	2	2
2-15	Gasket	403832	1	1	1
2-16	Stud, l = 40	924064	2	1	2
2-17	Stud, l = 42	924065	4	5	4
2-18	Nut	17624	6	6	6
2-19	Washer, D = 16	951717	2	3	2
2-20	Washer, D = 22	191169	4	2	4
2-21	Washer, heart-shaped	403918		2	
2-22	Valve casing, cpl.	403086	1		
	Valve casing, cpl.	403520		1	1
	. Collar, early prod. without flange	403019	1		1
	. Collar, late prod. with flange	N.S.S.	1	1	
2-23	Gasket	403087	1	1	1
2-24	Cap nut	403097	2		
	Cap nut	150146		2	2
2-25	Packing	190817	2	2	2
2-26	Washer	403990	2		
	Washer	403996		2	2
2-27	Lock ring	403098	2	2	2
2-28	Breather cap, cpl.	403515	1	1	1
2-29	. Gasket	940096	1	1	1

1. Up to engine No. 103492.

2. W.e.f. engine No. 103493.

Crankshaft and related parts

Fig. No.	Description	B 16 A	Qty.	B 16 B-D	Qty.
<u>CRANKSHAFT AND RELATED PARTS</u>					
3- 1	Piston, cpl., std., marked A	275112	4	275112	4
	marked B	275113		275113	
	marked C	275114		275114	
	marked D	275115		275115	
	marked E	275116		275116	
	marked F	275117		275117	
	marked G	275118		275118	
	marked H	275119		275119	
	0.020" o.s.	275121		275121	
	0.030" o.s.	275122		275122	
	0.040" o.s.	275123		275123	
	0.050" o.s.	275124		275124	
3- 2	. Piston pin, std.	403876	4	403876	4
3- 3	. Circlip	914507	8	914507	8
	Piston pin, 0.05 o.s.	403844		403844	
	0.10 o.s.	403845		403845	
	0.20 o.s.	403846		403846	
3- 4	<u>Compression ring</u> , std., upper, alt. 1, chromed	403858 ¹⁾	4	403858 ¹⁾	4
	std., upper, alt. 2, non-chromed	403864 ²⁾	4	403864 ²⁾	4
	std., lower	403864 ²⁾	4	403864 ²⁾	4
	0.020" o.s., upper and lower	403866		403866	
	0.030" o.s., upper and lower	403867		403867	
	0.040" o.s., upper and lower	403868		403868	
	0.050" o.s., upper and lower	403869		403869	
3- 5	<u>Oil scraper ring</u> , std.	403870 ²⁾	4	403870 ²⁾	4
	0.020" o.s.	403872		403872	
	0.030" o.s.	403873		403873	
	0.040" o.s.	403874		403874	
	0.050" o.s.	403875		403875	
	Piston ring set, cpl., std. expander rings	279705	1	279705	1
3- 6	<u>Connecting rod</u> , cpl.	403829 ³⁾	4	403829 ³⁾	4
3- 7	. Bushing	403187	4	403187	4
3- 8	. Bolt	403484	8	403484	8
3- 9	. Nut	150106	8	150106	8
3-10	Lock washer	120320 ⁴⁾	4	120320 ⁴⁾	4
3-11	<u>Connecting rod bearing shell</u> , std.	403924	8	403494	8
	0.010" u.s.	403933		403566	
	0.020" u.s.	403934		403758	
	0.030" u.s.	403935		403759	
	0.040" u.s.	403936		403760	

1. Should only be mounted in new cylinder blocks.

2. For o.s. up to 0.010" see "Piston ring set" on this page.

3. Connecting rods are stocked in weight-classes A-D. The letter, which is stamped in the connecting rod, determines if alternatives A, B, C or D should be ordered.

4. Early prod. Sufficient locking is obtained without lock washer.

Fig. No.	Description	B 16 A	Qty.	B 16 B-D	Qty
3-12	Crankshaft	418160	1	418161	1
3-13	Pulley	403854	1	403854	1
3-14	Woodruff key	910121	1	910121	1
3-15	Nut	10768	1	10768	1
3-16	Lock washer	15181	1	15181	1
3-17	Crankshaft and camshaft gears	418121 ¹⁾	1 set	418121 ¹⁾	1
3-18	Woodruff key	910121	1	910121	1
3-19	Oil slinger	403913	1	403913	1
3-20	Washer	403079	1	403079	1
3-21	Flywheel, cpl.	403582	1	403582	1
3-22	. Ring gear	403276	1	403276	1
3-23	Bolt	403038	6	403038	6
3-24	Nut	150102	6	150102	6
3-25	Retainer	403039	1	403039	1
3-26	Ball bearing, SKF:6202	11009	1	11009	1
	Cap for crankshaft bearing	N.S.S.		N.S.S.	
3-27	Guide sleeve	70415	6	70415	6
3-28	Stud	17041	6	17041	6
3-29	Nut	150104	6	150104	6
3-30	Lock washer	15232 ²⁾	3	15232 ²⁾	3
3-31	<u>Bearing shell for crankshaft forward and centre bearing journals</u>				
	Std.	403028	4	403946	4
	0.010" u.s.	403045		403565	
	0.020" u.s.	403046		403755	
	0.030" u.s.	403047		403756	
	0.040" u.s.	403048		403757	
3-32	<u>Bearing shell for crankshaft rear bearing journal</u>				
	Std.	403281	2	403281	2
	0.010" u.s.	403282		403282	
	0.020" u.s.	403283		403283	
	0.030" u.s.	403284		403284	
	0.040" u.s.	403285		403285	
	Seal flange, upper, cpl.	403316 ^{3,4)}	1	403316 ^{4,5)}	1
3-33	Seal flange, upper, cpl.	403888 ⁶⁾	1	403888 ⁶⁾	1
3-34	. Guide pin	950512	2	950512	2
3-35	Bolt	902253	5	902253	5
3-36	Spring washer	906987	5	906987	5

1. Sold as set. Crankshaft gears are not sold separately. For separate camshaft gears see Fig. 5-24.

2. Early prod. Sufficient locking is obtained without a lock washer.

3. Up to engine No. 4485.

4. Replaced by 1 pc. 403888, 2 pcs. 403887, 1 pc. 403890 and 2 pcs. 190219.

5. B 16 B. Up to engine No. 933.

6. B 16 A. W.e.f. engine No. 4486. B 16 B. W.e.f. engine No. 934. B 16 D.

Fig. No.	Description	B 16 A	Qty.	B 16 B-D	Qty.
3-37	Seal flange, lower	403089 ¹⁾	1	403089 ²⁾	1
	Seal flange, lower	403890 ²⁾	1	403890 ⁴⁾	1
3-38	Felt ring	13236 ¹⁾	2	13236 ²⁾	2
	Felt ring	190219 ²⁾	2	190219 ⁴⁾	2
3-39	Gasket	403887 ³⁾	2	403887 ⁴⁾	2
3-40	Screw	14109	2	14109	2
3-41	Seal fillet	403090	2	403090	2

1. Up to engine No. 4485.

2. B 16 B up to engine No. 933.

3. W.e.f. engine No. 4486.

4. B 16 B. W.e.f. engine engine No. 934. B 16 D.

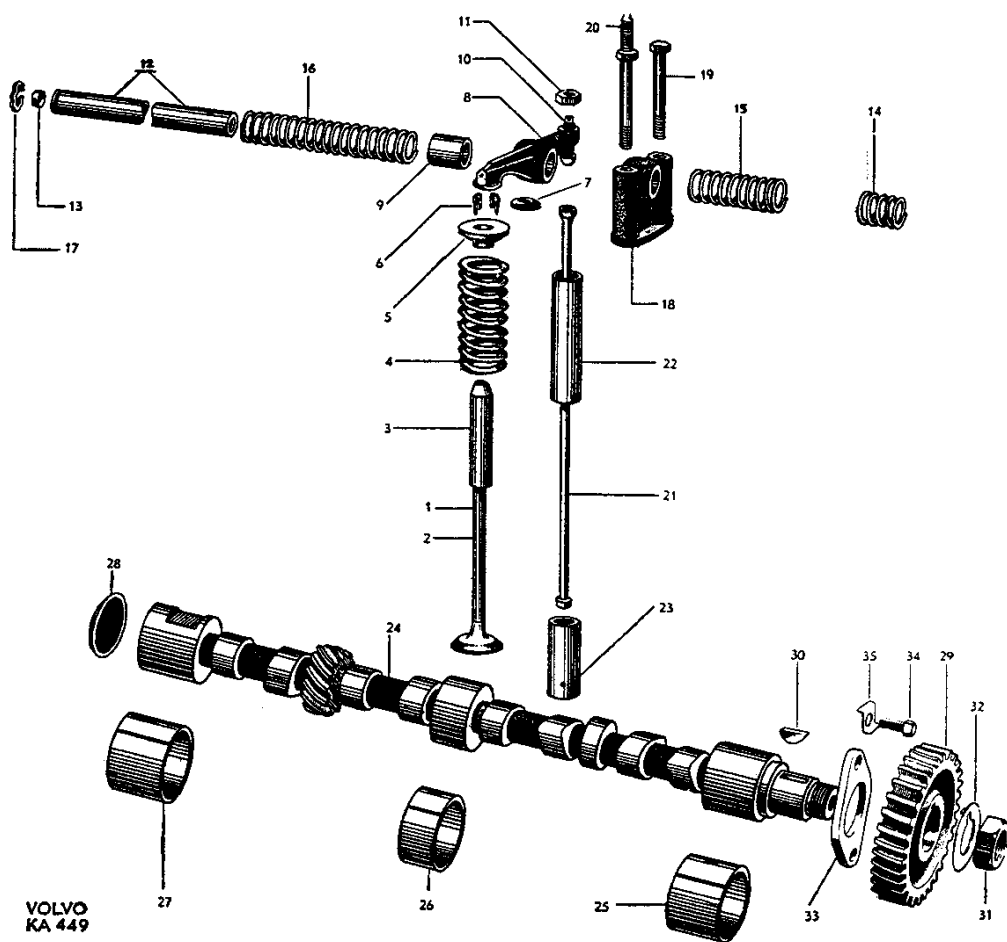


Fig.4

Fig. No.	Description	B 16 A	Qty.	B 16 B-D	Qty.
VALVE MECHANISM					
4- 1	<u>Intake valve</u>	403881	4	403881	4
4- 2	<u>Exhaust valve</u>	403486	4	403486	4
4- 3	<u>Valve guide</u>	403390 ¹⁾	8	403390 ¹⁾	8
4- 4	<u>Valve spring</u>	403717	8	403717	8
4- 5	<u>Washer</u>	403500	8	403500	8
4- 6	<u>Lock</u>	403315	16	403315	16
4- 7	<u>Protector ring</u>	405357	8	405357	8
4- 8	<u>Rocker arm, complete, counted from the front</u>				
	Nos. 1, 3, 5 and 7	403561	4	403561	4
	Nos. 2, 4, 6 and 8	403560	4	403560	4
4- 9	. Bushing	18146	8	18146	8
4-10	. Adjuster screw	403155	8	403155	8
4-11	. Nut	951200	8	951200	8
4-12	<u>Rocker arm shaft, complete</u>	403383	1	403383	1
4-13	. End washer	955082	2	955082	2
4-14	<u>Spacer spring, counted from the front</u>				
4-14	Nos. 1 and 5	405140	2	405140	2
4-15	Nos. 2 and 4	403392	2	403392	2
4-16	No. 3	403393	1	403393	1
4-17	Lock ring for spring No. 405140	914452	2	914452	2
4-18	<u>Bearing bracket, counted from the front</u>				
	Nos. 1, 2 and 3	403386	3	403386	3
	No. 4	403385	1	403385	1
4-19	Bolt	902287	6	902287	6
4-20	Stud	130078	2	130078	2
4-21	<u>Push rod</u>	403689	8	403489	8
4-22	<u>Sleeve</u>	403747	8	403747	8
4-23	<u>Valve lifter</u>	403584	8	403584	8
4-24	<u>Camshaft</u>	403736	1	403737	1
4-25	Bushing	403110	1	403110	1
4-26	Bushing	403111	1	403111	1
4-27	Bushing	403112	1	403112	1
4-28	<u>Expander washer</u>	403194	1	403194	1
4-29	<u>Camshaft gear</u>	403944	1	403944	1
4-30	<u>Woodruff key</u>	910121	1	910121	1
4-31	Nut	10768	1	10768	1
4-32	Lock washer	15181	1	15181	1
4-33	Thrust flange	403182	1	403182	1
4-34	Bolt	902253	2	902253	2
4-35	Lock washer	15252	2	15252	2

1. Included in complete cylinder head.

Fig. No.	Description	B 16 A	Qty.	B 16 B-D	Qty
<u>ENGINE MOUNTINGS</u>					
<u>Forward engine mountings</u>					
	Bracket	403834	2	403834	2
	Stud	17394	6	17394	6
	Nut	906576	6	906576	6
	Spring washer	906990	6	906990	6
	Rubber cushion for forward engine mounting	89095	2	89095	2
	Nut	921784	4	921784	4
	Base washer	11982	2	11982	2
	Spring washer	906996	4	906996	4
<u>Rear engine mountings; see transmission (gearbox)</u>					
<u>mountings.</u>					

VOLVO
KA 184

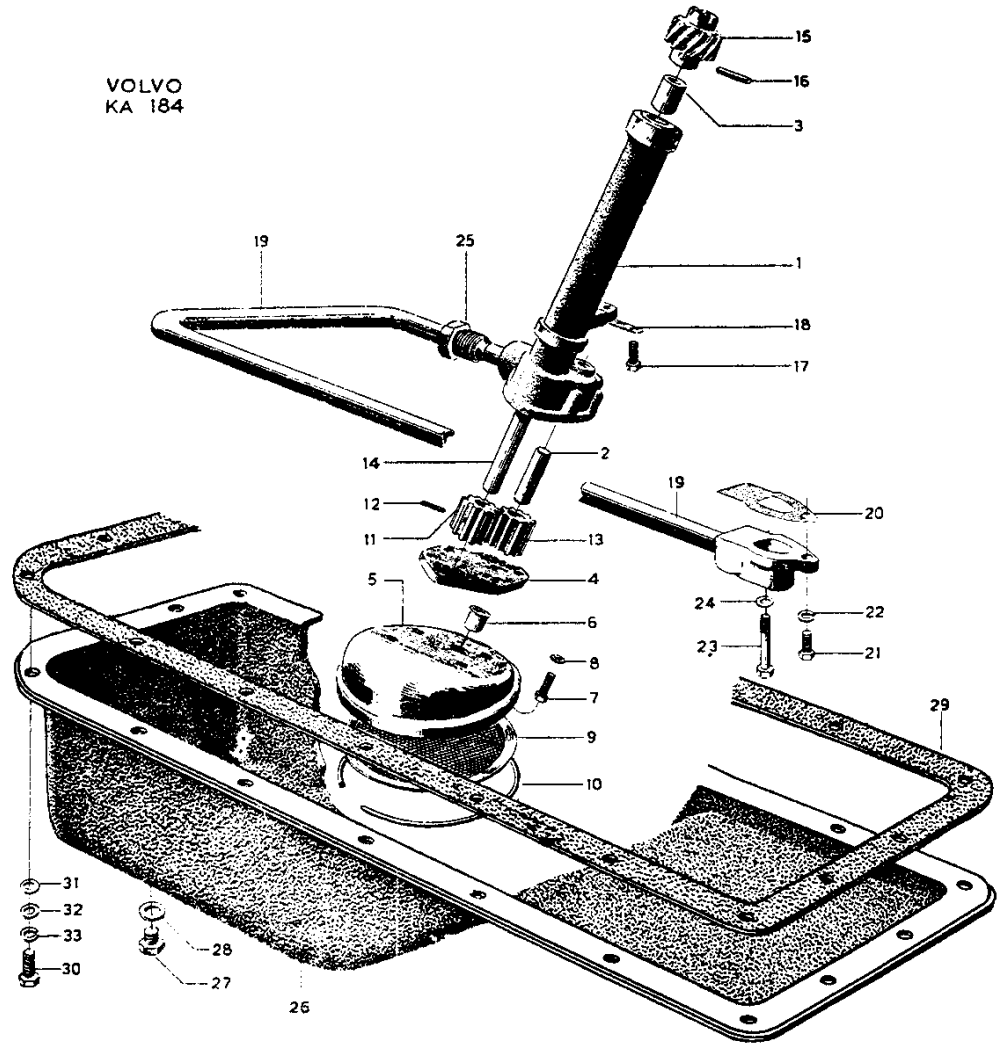


Fig.5

Fig. No.	Description	Part No.	Qty.
<u>LUBRICATING SYSTEM</u>			
	<u>Oil pump, cpl. (steel drive gear)</u>	403021 ^{1)*}	1
	<u>Oil pump, cpl. (cast-iron drive gear)</u>	403962 ²⁾	1
5- 1	. Housing, cpl.	403022	1
5- 2	. . Bearing pin for gear	44451	1
5- 3	. . Bushing for drive shaft	18130	2
5- 4	. Cover	403568	1
5- 5	. <u>Strainer housing</u>	403464	1
5- 6	. Suction pipe	403571	1
5- 7	. Bolt	902253	4
5- 8	. Spring washer	906987	4
5- 9	. Strainer	403483	1
5-10	. Lock ring	118123	1
5-11	. Gear, driving	418104	1
5-12	. Slotted pin	907177	1
5-13	. Gear, driven	418103	1
5-14	. Drive shaft	403067	1
	. Gear at camshaft, steel	403068 ^{3)*}	1
5-15	. Gear at camshaft, cast-iron	403884 ²⁾	1
5-16	. Slotted pin	907178	1
5-17	Bolt	902281	2
5-18	Lock washer	403181	1
5-19	<u>Delivery pipe</u>	403232	1
5-20	Gasket	403122	1
5-21	Bolt, l = 16	902253	1
5-22	Spring washer	906987	1
5-23	Bolt, l = 35	902258	1
5-24	Copper packing	11991	1
5-25	Screw union	20139	1
5-26	<u>Oil pan</u>	403827	1
5-27	Oil drain plug	16322	1
5-28	Copper packing	11994	1
5-29	Gasket	403017	1
5-30	Bolt	902251	18
5-31	Base washer	11961	15
5-32	Copper packing	11991	2
5-33	Spring washer	906987	16

1. B 16 A engines up to engine No. 21571, except Nos. 9538-9735, 10351-10622.

2. B 16 A engines w.e.f. engine No. 21572 and Nos. 9538-9735, 10351-10622.
All B 16 B and B 16 D engines.

3. B 16 A engines up to engine No. 21571, except Nos. 9538-9735, 10351-10622.
Can have already been replaced, through a spare parts replacement, with a cast-iron drive gear.

* See Service Bulletin Group 205 No. A 19.

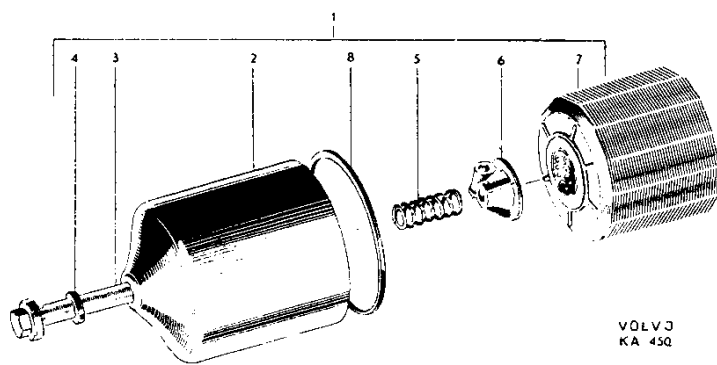


Fig.6

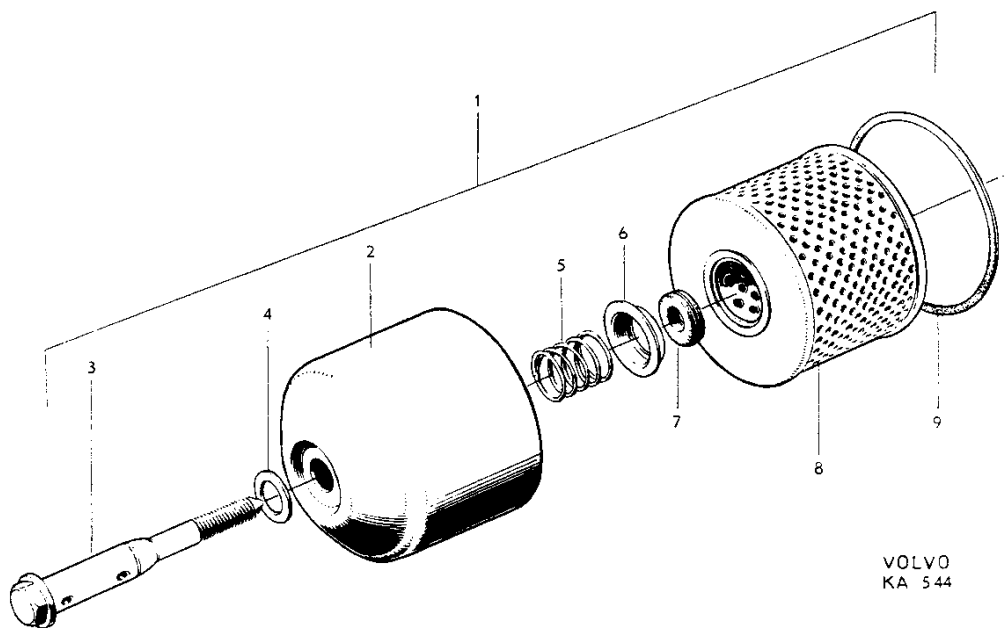


Fig.7

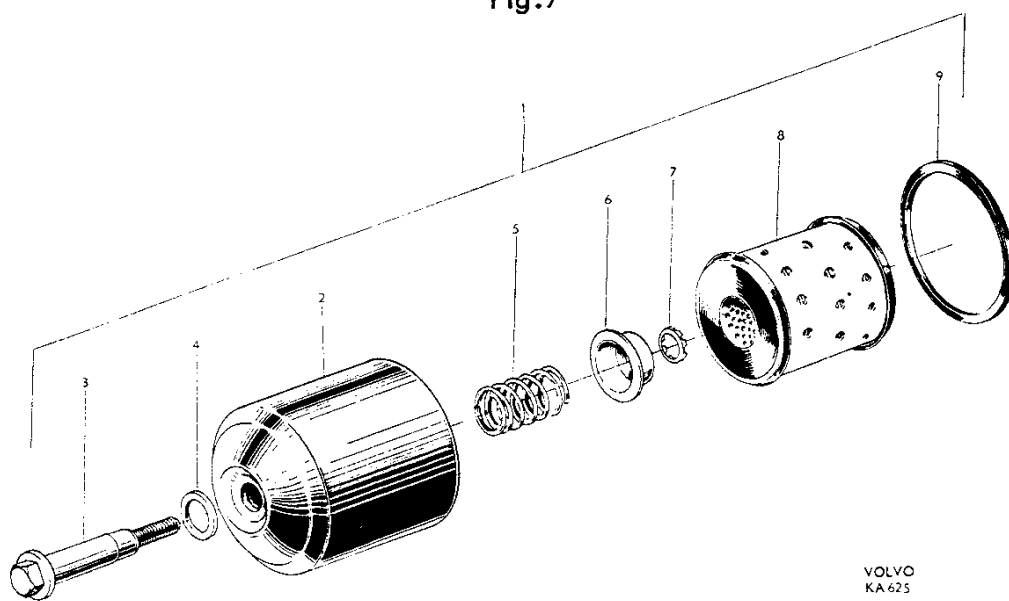


Fig.8

Fig. No.	Description	Part No.	Qty.
6- 1	<u>Oil filter</u> , cpl., AC:1531567	73584 ¹⁾	1
6- 2	. Housing	N.S.S.	
6- 3	. Center bolt	73594	1
6- 4	. Gasket	73595	1
6- 5	. Spring	73596	1
6- 6	. Guide	73597	1
6- 7	. Filter insert, cpl.	403984	1
6- 8	. . Gasket	415376 ²⁾	1
7- 1	<u>Oil filter</u> , cpl., Mann & Hummel	403910 ^{3, 4)}	1
7- 2	. Housing	N.S.S.	
7- 3	. Center bolt and overflow valve	403983	1
7- 4	. Gasket	18840	1
7- 5	. Spring	418003	1
7- 6	. Retainer	418004	1
7- 7	. Rubber bushing	418005	1
7- 8	. Filter insert, cpl.	403984	1
7- 9	. Gasket	415376 ²⁾	1
8- 1	<u>Oil filter</u> , cpl., fram	418026 ⁴⁾	1
8- 2	. Housing	N.S.S.	
8- 3	. Center bolt	418081	1
8- 4	. Gasket	418082	1
8- 5	. Spring	418078	1
8- 6	. Retainer	418079	1
8- 7	. Lock ring	418080	1
8- 8	. Filter insert, cpl.	418030	1
8- 9	. . Gasket	415376 ²⁾	1
	<u>Oil pressure relief valve</u> , consisting of:		
	. Plunger	403125	1
	. Spring	403126	1
	. Plug	16365	1
	. Packing	11996	1
	<u>Pipe for oil pressure gauge</u> : see instruments		
	<u>Oil dipstick</u>	403903	1
	Pipe	405101	1
	Plug for oil channel in front end of block, 1/4" pipe thread	952075	1
	Plug for oil channel, 1/8" pipe thread and hexagon head	16318	2
	Copper packing	18665	2
	Plug for oil channel, in rear end of block	955081	2
	Plug for oil channel, 1/8" pipe thread and slotted head	16325	1

1. B 16 A engines up to engine No. 17692. Replaced by filter No. 403910.

B 16 B engines up to engine No. 2523. Replaced by filter No. 418026.

2. Not included in complete oil filter.

3. B 16 A engines w.e.f. engine No. 17693. All B 16 D engines.

B 16 B engines w.e.f. engine No. 2524. Replaced as a complete unit by filter No. 418026.

4. Complete oil filters 403910 and 418026 and their respective inserts 403984 and 418030 are interchangeable.

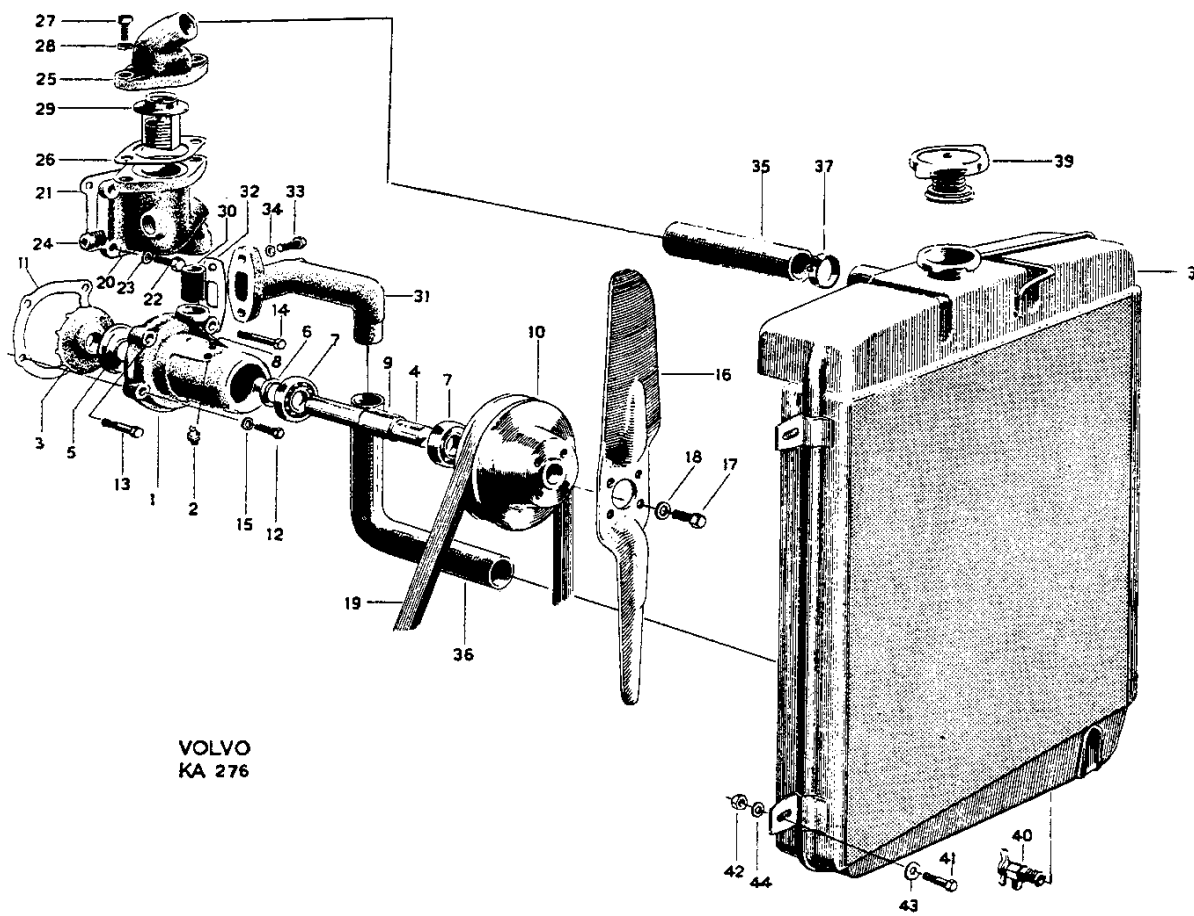


Fig.9

Fig. No.	Description	Part No.	Qty.
	<u>COOLING SYSTEM</u>		
	<u>Water pump, cpl.</u>	403838 ^{1, 3)}	1
	<u>Water pump, cpl.</u>	418031 ²⁾	1
9- 1	. Housing	403349	1
9- 2	. Lubricator	951740	1
9- 3	. Impeller	403853	1
9- 4	. Shaft	403352	1
9- 5	. Seal ring	412338	1
9- 6	. Slinger ring	70913	1
9- 7	. Ball bearing, SKF:1 200449	11136	2
9- 8	. . Lock pin	43019	1
9- 9	. Sleeve	403414	1
9-10	. Pulley	403855 ¹⁾	1
	. Pulley	418029 ²⁾	1
9-11	<u>Gasket</u>	403105	1
9-12	Bolt, l = 30	902282	2
9-13	Bolt, l = 35	105208	1
9-14	Bolt, l = 45	902285	1
9-15	Copper packing	11992	3
	Lock washer	17835	1
9-16	<u>Fan (2-bladed)</u>	89225 ^{1, 4)}	1
	Fan (2-bladed)	657924 ²⁾	1
	Fan (4-bladed)	658294 ⁵⁾	1
9-17	Bolt	105212	4
9-18	Spring washer	18874	4
9-19	<u>Drive belt</u>	951684	1
9-20	<u>Thermostat housing</u>	403969	1
9-21	Gasket	403793	1
9-22	Bolt	902254	4
9-23	Spring washer	906987	4
9-24	Plug, early prod., diam. = 3/8"	952076	1
	Plug, late prod., diam. = 18	190682	1
9-25	<u>Elbow bend</u>	403160	1
9-26	Gasket	403161	1
9-27	Bolt	902280	2
9-28	Spring washer	906990	2

1. B 16 A engines up to No. 69043. B 16 B engines up to No. 21429.

2. B 16 A engines w.e.f No. 69044. B 16 B engines w.e.f. No. 21430.

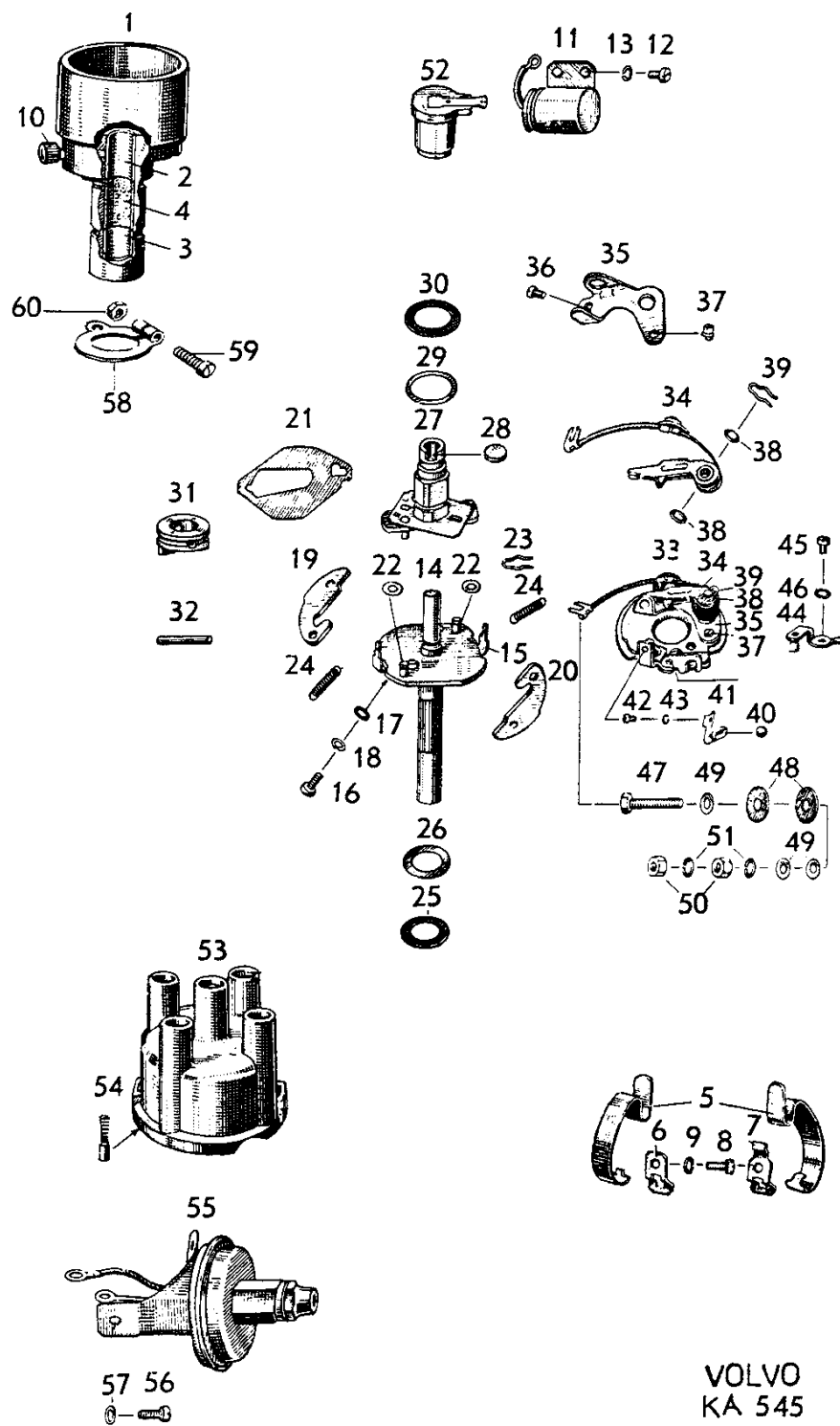
3. Replaced by 1 water pump No. 418031 and 1 fan No. 657924.

4. Replaced by 1 fan No. 657924, 1 spacer sleeve No. 418014 and 4 bolts No. 902280.
See service bulletin group 218 No. 14X.

5. Special type for tropical climate and high altitudes.

Fig. No.	Description	Part No.	Qty
9-29	<u>Thermostat</u>	403994	1
9-30	Hose	13911	1
	Elbow bend	403547 ¹⁾	1
9-31	Elbow bend	418025 ²⁾	1
	Plug in elbow bend	952076 ³⁾	1
9-32	Gasket	403163	1
9-33	Bolt	902280	2
9-34	Spring washer	906990	2
9-35	<u>Radiator hose, upper</u>	660094	1
9-36	Radiator hose, lower	660095	1
9-37	Hose clamp	951792 ¹⁾	4
	Radiator unit	28471 ⁴⁾	1
9-38	Radiator unit	252078 ^{2, 5)}	1
	Radiator unit	252079 ⁶⁾	1
9-39	Filler cap	87842	1
9-40	Drain cock	87502	1
9-41	Bolt	902252	4
9-42	Nut	906575	4
9-43	Base washer	11961	4
9-44	Spring washer	906987	4
	<u>Radiator blind</u>	658538	1
	Screw, self-tapping	955141	2
	Base washer	120085	2
	Speed nut	95258	2
	Chain for radiator blind	88436	1
	Draw ring	88495	1
	Chain lock	88434	1
	Screw	107400	2
	Rubber bushing in firewall	656234	1

1. Up to chassis No. 195858 except Nos. 194287-194292, 194880-194904.
2. W.e.f. 195859 and Nos. 194287-194292, 194880-194904.
3. For vehicles not fitted with heater units.
4. Replaced by 1 radiator unit 252078 and 1 elbow bend 418025.
5. Standard type.
6. For tropical climate and high altitudes.



VOLVO
KA 545

Fig. 10

Fig. No.	Description	Part No.	Qty.
<u>ELECTRICAL EQUIPMENT</u>			
	<u>Distributor, cpl., Bosch VJU 4 BR 20 mk</u>	233347	1
10- 1	. Housing, cpl.	233261	1
10- 2	. . Bushing, upper	233262	1
10- 3	. . Bushing, lower	233263	1
10- 4	. . Lubricating wick	233264	1
10- 5	. Lock clamp	233729	2
10- 6	. Clamp	77659	1
10- 7	. Clamp	77660	1
10- 8	. Screw	14114	2
10- 9	. Spring washer	906983	2
10-10	. Lubricating cup	35028	1
10-11	. Condenser	77732	1
10-12	. Screw	14116	2
10-13	. Spring washer	906983	2
10-14	. Shaft and tensioner brace	233742	1
10-15	. Tensioner brace	48316	1
10-16	. Screw	25503	2
10-17	. Base washer	35431	2
10-18	. Spring washer	906983	2
10-19	. Setting weight, marked 36	233743	1
10-20	. Setting weight, marked 29	233744	1
10-21	. Damping plate	76973	1
10-22	. Insulating washer	82387	2
10-23	. Lock spring	76928	2
10-24	. Spring	233267	2
10-25	. Fibre washer	25929	2
10-26	. Shim, Th. = 0.1	25930	*
10-27	. Breaker cam	233745	1
10-28	. Lubricator	48401	1
10-29	. Adjuster washer, Th. = 0.5, size = 17.3 x 19.5	48400	2
	. Adjuster washer, Th. = 0.5, size = 17.2 x 21.2	48327	*
	. Adjuster washer, Th. = 0.3, size = 17.2 x 21.2	120760	*
10-30	. Insulating washer	48328	1
10-31	. Coupling	76976	1
10-32	. Slotted pin	907186	1
10-33	. <u>Breaker, cpl.</u>	77664	1
	. . Set of breaker points, cpl.	233910	1
10-34	. . Breaker arm and cable	N.S.S.	1
10-35	. . Breaker contact	N.S.S.	1
10-36	. . Screw	77543	1
10-37	. . Eccentric bolt	25936	1

* Order as required.

Fig. No.	Description	Part No.	Q
10-38	. Shim, Th. = 0.2	48331	*
	. Shim, Th. = 0.1	48332	*
	. Shim, Th. = 0.05	48333	*
10-39	. Lock spring	77683	1
10-40	. Ball	77692	1
10-41	. Lock washer	77668	1
10-42	. Screw	115001	1
10-43	. Spring washer	906981	1
10-44	. Elbow and pin	77669	1
10-45	. Screw	14116	1
10-46	. Spring washer	906983	1
	. Screw for breaker plate	14114	2
	. Spring washer	906983	2
10-47	. Screw	105215	1
10-48	. Insulating washer	120213	2
10-49	. Base washer	25195	4
10-50	. Nut	151207	2
10-51	. Spring washer	906983	2
10-52	. <u>Distributor arm</u>	76977	1
10-53	. <u>Distributor cap, cpl.</u>	233260	1
10-54	. . Carbon brush and spring	60799	1
10-55	. <u>Vacuum governor</u>	233746	1
10-56	. Screw	14116	2
10-57	. Spring washer	906983	2
	. Ground strap	233861	1
10-58	. Control arm, cpl.	233270	1
10-59	. . Clamp screw	902258	1
10-60	. . Nut	906575	1
	Drive gear at camshaft; see oil pump		
	Rubber ring for distributor	925060	1
	Screw, control arm - cylinder block	105212	1
	Spring washer	18874	1
	<u>Vacuum line for distributor; see page 40:1</u>		
	<u>Ignition coil, cpl., Bosch ZS/K2 1/6A (6/3)</u>	233795	1
	. Ignition coil	N.S.S.	
	. Ignition switch and cable	N.S.S.	
	Nut for cable connection	151207	3
	Lock washer	951692	3
	Rubber packing	94099	1
	Screw for ignition coil	105210	3
	Nut	190320	3
	Rubber washer	94100	3
	Base washer	120085	3

* Order as required.

Ignition system

Fig. No.	Description	Part No.	Qty.
	<u>Lock cylinder, cpl., for ignition switch</u>	657289	1
	. Key, marked "Assa-Volvo"	657291 ¹⁾	2
	<u>Keys for early production lock cylinders :</u>		
	. Key, marked with Bosch emblem, code designation E or C	76809 ^{1,2)}	*
	. Key, marked "IRA" code designation R	656608 ¹⁾	*
	. Key, marked "Wilmot Breeden", code designation FP	653731 ¹⁾	*
	Base washer, chromed, for cylinder	94856	1
	Screw, self-tapping, for distributor	190665	2
	. Base washer	18709	2
	<u>High tension cable, cpl.</u>	655986	1
	. Cable terminal	954513	2
	. Rubber protector	20366	2
	<u>Low tension cable, cpl.</u>	88613	1
	. Cable terminal	11423	2
	. Rubber protector	83403	2
	<u>Spark plug</u>	- ³⁾	4
	Ignition cable, for 1st cylinder	403973	1
	Ignition cable, for 2nd cylinder	403974	1
	Ignition cable, for 3rd and 4th cylinders	403975	2
	. Cable terminal at distributor	11569	4
	. Cable terminal at spark plug	954515	4
	Rubber protector for ignition cables	20366	4

1. The key markings, code designation and serial number should be stated when a new key is ordered.

2. Can also be ordered direct from your nearest Bosch representative.

3. B 16 A. Bosch W175 T3, Champion J7, AC C44 Com., etc.

B 16 B-D. Bosch W225 T3, Champion J6, AC C43, etc.

* Order as required.

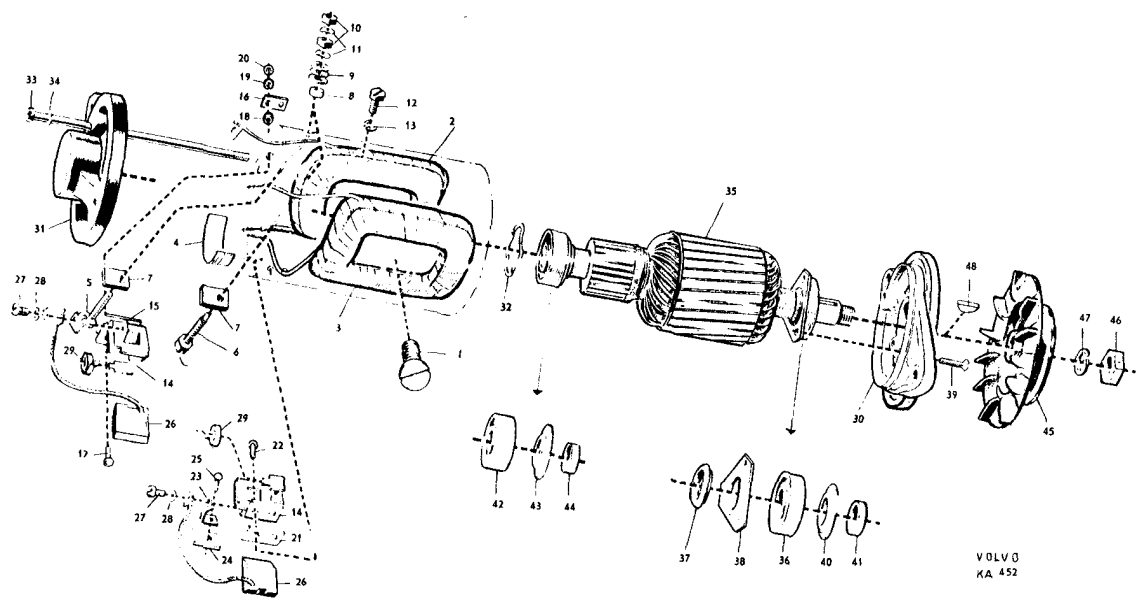


Fig. 11

Fig. No.	Description	Part No.
	<u>Generator, cpl., Bosch LJ/GG 200/6/2300 R 7</u>	233630
	. Housing	N.S.S.
	. Pole terminal	N.S.S.
11- 1	. Screw	190888
11- 2	. Field winding, coil 1	233755
11- 3	. Field winding, coil 2	233756
11- 4	. Insulating strip	233757
11- 5	. Screw, D plus	233758
11- 6	. Screw, "DF"	233760
11- 7	. Insulating plate	233759
11- 8	. Insulating bushing	190575
11- 9	. Insulating washer	120023
11-10	. Nut	906574
11-11	. Lock washer	190577
11-12	. Connecting screw, D minus	940102
11-13	. Lock washer	190577
11-14	. Brush retainer	238472
11-15	. Insulating plate	233763
11-16	. Insulating plate	233777
11-17	. Rivet	233765
11-18	. Insulating bushing	233767
11-19	. Insulating washer	233768
11-20	. Base washer	76820
11-21	. Base plate	233764
11-22	. Rivet	233766
11-23	. Connecting elbow	233778
11-24	. Base plate	233779
11-25	. Rivet	233780
	. Carbon brush set, cpl.	238479
11-26	. . Carbon brush	N.S.S.
11-27	. Screw	115103
11-28	. Spring washer	906983
11-29	. Brush spring	233770
11-30	. <u>End frame</u>	233771
11-31	. End frame	233772
11-32	. Spring ring	233667

Generator

Fig. No.	Description	Part No.	Qty.
11-33	. Screw	190721	2
11-34	. Spring washer	17895	2
11-35	. Rotor, cpl.	233773	1
11-36	. . Ball bearing	11010	1
11-37	. . Splash washer (round)	77680	1
11-38	. . Splash washer (triangular)	48007	1
11-39	. . Screw	115669 ¹⁾	3
11-40	. . Splash washer (round)	233774	1
11-41	. . Spacer ring	77691	1
11-42	. . Ball bearing	11009	1
11-43	. . Splash washer	233775	1
11-44	. . Spacer ring	233776	1
11-45	. <u>Pulley</u>	233577	1
11-46	. Nut	190718	1
11-47	. Spring washer	906998	1
11-48	. Woodruff key	910115	1
	Bolt for generator	921842	2
	Nut	950364	2
	Washer	951719	2
	<u>Bracket</u> for generator	403891	1
	Bolt	902282	3
	Rubber bushing	403877	8
	Washer	403878	8
	Spacer sleeve	403894	4
	Lock washer	403839	1
	Tensioner for generator	418009	1
	Bolt, tensioner - generator	105217	1
	Nut	191081	1
	Base washer, D = 18	120096	1
	Base washer, D = 20	191172	1
	Spring washer	18874	1
	<u>Drive belt</u> for generator and fan	951684	1
	Charging relay, Bosch: RS/UA/200/6	233506	1
	Screw	190364	3

1. Not included in complete generator.

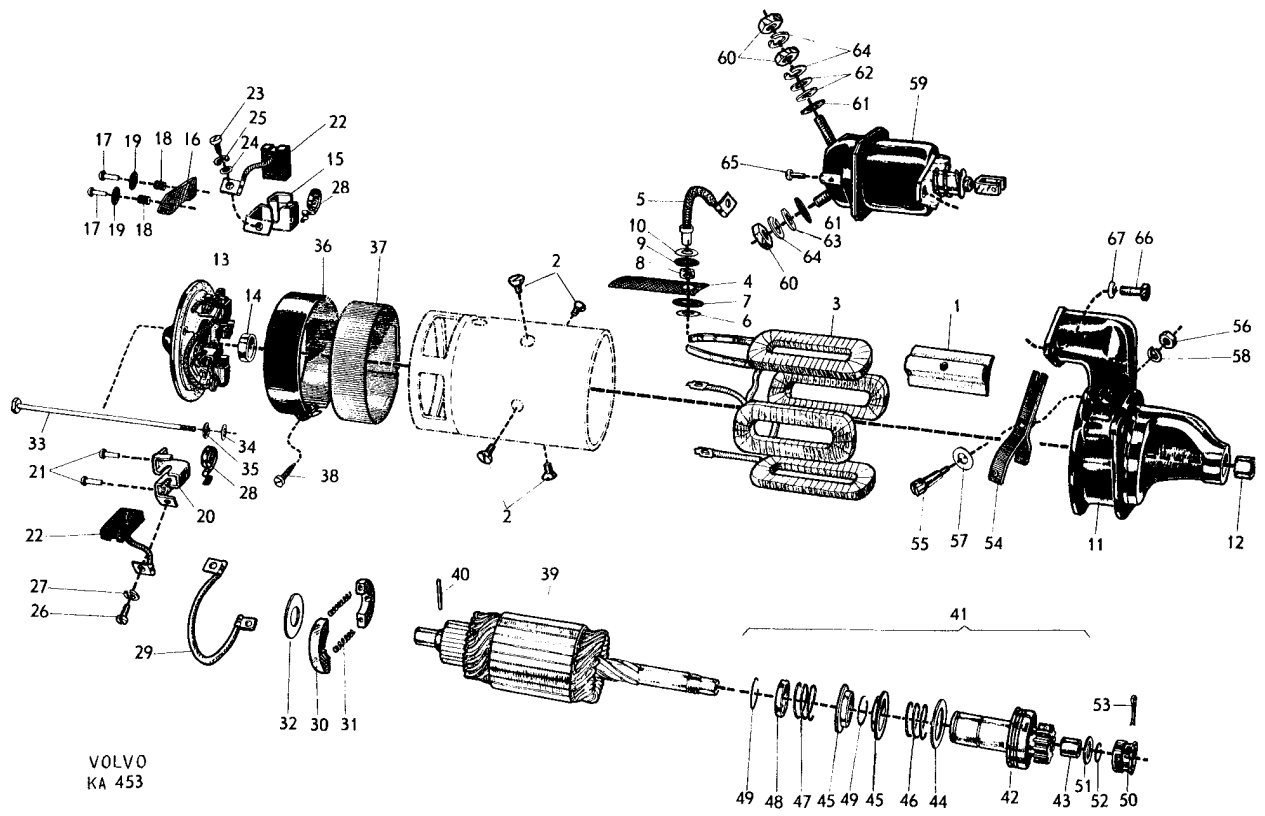


Fig. 12

Fig. No.	Description	Part No.	Qty
	<u>Starter motor, cpl., Bosch: EGD 0.6/6 AR 19</u>	77800	1
	. Housing	N.S.S.	
12- 1	. Pole terminal	76586	4
12- 2	. Screw	115009	4
12- 3	. Field winding, coils 1 and 2	76587	1
	. Field winding, coils 3 and 4	76588	1
12- 4	. Insulating strip	72471	1
12- 5	. Connecting bolt with cable	76589	1
12- 6	. Base washer	48106	1
12- 7	. Insulating washer, inner	120651	1
12- 8	. Insulating bushing	18198	1
12- 9	. Insulating washer, outer	48104	1
12-10	. Spring washer	72473	1
12-11	. <u>End frame, cpl.</u>	76590	1
12-12	. . Bushing	76603	1
12-13	. <u>Commutator bearing</u>	76597	1
12-14	. . Bushing	76603	1
12-15	. . Brush retainer, positive	76598	2
12-16	. . Insulating plate	76599	2
12-17	. . Rivet	112064	4
12-18	. . Insulating bushing	120654	4
12-19	. . Insulating washer	48492	4
12-20	. . Brush retainer, negative	76598	2
12-21	. . Rivet	112005	4
	. . Set of carbon brushes, cpl.	233679	1
12-22	. . Carbon brush	N.S.S.	4
12-23	. . Screw	48068	2
12-24	. . Base washer	25407	2
12-25	. . Spring washer	906983	2
12-26	. . Screw	115114	2
12-27	. . Spring washer	906983	2
12-28	. . Brush spring	76601	4
12-29	. . Union cable	76602	1
12-30	. . Brake shoe	76604	2
12-31	. . Spring	76605	2
12-32	. . Washer	120648	1
12-33	. Screw	25687	2
12-34	. Base washer	86287	2
12-35	. Spring washer	906987	2
12-36	. Cover band	76606	1
12-37	. Gasket	76607	1
12-38	. Screw	25651	1
12-39	. <u>Rotor, cpl.</u>	76608	1
12-40	. . Guide pin for brake shoes	131015	1

Starter motor

Fig. No.	Description	Part No.	Qty.
12-41	. <u>Starter gear</u> , cpl.	76592	1
12-42	. . Starter gear, sep.	N.S.S.	1
12-43	. . Bushing	233478	1
12-44	. . Stop ring	76594	1
12-45	. . Thrust washer	48052	2
12-46	. . Spring, l = 1 1/2"	72749	1
12-47	. . Spring, l = 3/4"	48056	1
12-48	. . Stop ring	48058	1
12-49	. . Lock ring	48060	2
12-50	. Nut	48076	1
12-51	. Adjuster washer, Th. = 1.0	120656	1
	. Adjuster washer, Th. = 0.3	120657	*
12-52	. Lock ring	48077	1
12-53	. Cotter pin	907816	1
12-54	. <u>Coupling lever</u>	76595	1
12-55	. Bolt	76596	1
12-56	. Nut	151215	1
12-57	. Adjuster washer	120649	*
12-58	. Spring washer	906987	1
12-59	. <u>Solenoid switch</u> , cpl.	238102	1
12-60	. . Nut	906576	3
12-61	. . Insulating washer	77587	2
12-62	. . Base washer	25703	2
12-63	. . Lock washer	77586	1
12-64	. . Spring washer	906990	3
12-65	. . Screw	115103	1
	. . Base washer	238229	1
	. . Spring washer	906983	1
12-66	. Screw	902252	2
12-67	. Spring washer	906987	2
	Stud for starter motor	191165	2
	Nut	191170	2
	Lock washer	940147	2

* Order as required.

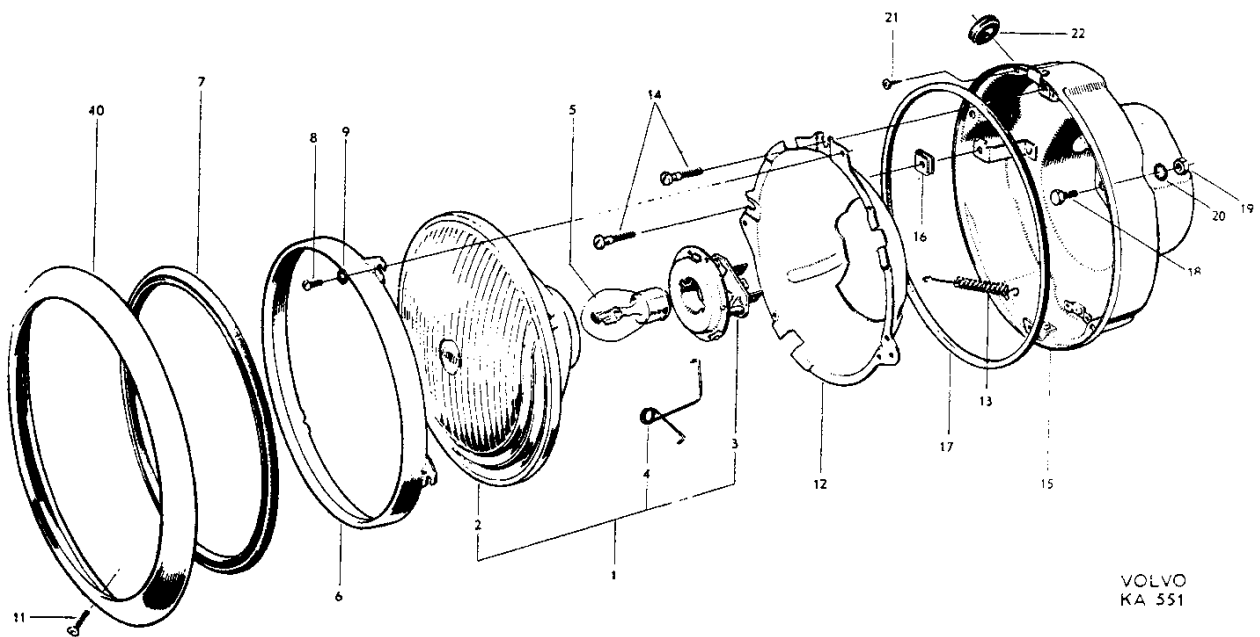


Fig. 13

Fig. No.	Description	Part No.	Qty
	<u>Battery</u>	- 1)	
	Base plate for battery	87253	1
	Screw	955153	2
	Tensioner for battery	651760 ²⁾	1
	Tensioner for battery	656995 ³⁾	1
	Tensioner screw	87251 ²⁾	2
	Tensioner screw	659302 ³⁾	2
	Nut	906576 ²⁾	2
	Nut	151232 ³⁾	2
	Bolt, tensioner - firewall	902252 ²⁾	4
	Spring washer	906987 ²⁾	4
	Spring for tensioner screw	658479 ³⁾	2
	Base washer	120787 ³⁾	2
	<u>Horn, high tone, Bosch: HO/FDG 6 5/9</u>	233995 ⁴⁾	1
	Nut, early prod., 10 x 1.5	150133 ⁴⁾	1
	Washer, 10.5 x 40 x 5	87506	1
	Nut, late prod., 8 x 1.25	191098 ⁴⁾	1
	Washer, 8.4 x 36 x 5	191130 ⁴⁾	1
	Washer, 10.5 x 25 x 3.4	11975 ⁴⁾	1
	Washer, 14.5 x 38 x 3	18702 ⁴⁾	1
	Rubber bushing	66089 ²⁾	1
	<u>Horn, low tone, Bosch: FDG 6 1/9</u>	233996 ⁵⁾	1
	Nut, early prod., 10 x 1.5	150133 ⁵⁾	1
	Washer, 10.5 x 40 x 5	87506 ⁵⁾	1
	Nut, late prod., 8 x 1.25	191098 ⁵⁾	1
	Washer, 8.4 x 36 x 5	191130 ⁵⁾	1
	Washer, 10.5 x 25 x 3.4	11975 ⁵⁾	1
	Washer, 14.5 x 38 x 3	18702 ⁵⁾	1
	Rubber bushing	66089 ⁵⁾	1
	<u>Relay for horn, Bosch: SH/SE 16/2</u>	76951 ⁵⁾	1
	Screw	955126 ⁵⁾	2
	. Base washer	120098 ⁵⁾	2
	<u>Horn components at steering wheel: see "Steering gear"</u>		
13- 1	<u>Headlight insert unit, cpl.</u>	233333 ⁶⁾	2
13- 2	. Reflector with lens and gasket	233169	2
13- 3	. Socket	233334	2
13- 4	. Spring	233170	2
13- 5	Bulb	182035 ⁶⁾	2
	Sealed beam unit, cpl.	661504 ⁷⁾	2
	. Rubber gasket	661883 ⁷⁾	2

1. Tudor 3DF6, Noack 312, SAAJ GH-13, etc.

2. Early prod. l = 271 mm.

3. Late prod. l = 256 mm.

4. P44403-09.

5. P44404-09.

6. P44403-04.

7. P44408-09.

Fig. No.	Description	Part No.	Qty.
13- 6	<u>Retainer</u> 88050	88050	2
13- 7	Rubber gasket	88052	2
13- 8	Screw	115481	6
13- 9	Lock washer	951692	6
13-10	Frame	660092	2
13-11	Screw	115895	2
13-12	Slide cap	83590	2
13-13	Washer	83591	8
13-14	Adjuster screw	87690	4
13-15	<u>Protector cover, L, cpl.</u>	87680	1
	<u>Protector cover, R, cpl.</u>	87681	1
13-16	. Nut	83587	4
13-17	Rubber gasket	88051	2
13-18	Bolt	902225	8
13-19	Nut	906574	8
13-20	Lock washer	951693	8
13-21	Self-tapping screw	955153	4
13-22	Rubber bushing	88273	2
	<u>Light switch, cpl.</u>	651810	1
	. Lock screw for cable	14102	1
	. Lock screw for sheath	14836	1
	Screw for cable connection	115114	6
	Spring washer	906983	6
	<u>Push-pull mechanism, cpl., for light switch</u>	89999	1
	. Button	88462	1
	. Sleeve	309832	1
	. Nut	951209	1
	. Lock washer	951699	1
	. Cable	55192	*
	. Sheath	88783	*
	"Light" embellisher	651789	1
	<u>Foot-dimmer switch, R.B.M. Mfg. 4260</u>	307785	1
	Screw	14081	2
	Spring washer	906988	2
	Lock washer	951692	1
	Cover for foot-dimmer switch	87481	1
	Gasket	87482	1
	Screw	955125	2
	Nut	82660	2
	Rubber bushing	87687	1

* State required length.

Fig. No.	Description	Part No.	G
	<u>Stop and rear light, see rear directional indicator</u>		
	<u>Housing</u> , for rear number plate lighting	655361 ¹⁾	
	Rubber casing	655947	
	Bulb	11480	
	Lens	655362	
	Frame	655363	
	Screw	190287	
	<u>Interior lamp</u> , cpl.	96635	
	. Anchorage plate with switch	96890	
	. Lens	96981	
	. Bulb	182057	
	Screw	106986	
	Door switch	95084	
	<u>Instrument lighting</u>		
	<u>Bulb for instrument lighting</u>	19901	
	Bulb for headlamp warning lamp	19901	
	Bulb for directional indicator warning lamp	19901	
	Socket	82159	
	Spring	82385	
	Bushing	82386	
	Washer	82387	
	Rheostat switch	88281	
	Screw	950008	
	Lock washer	658184	
	<u>Directional indicator</u> , forward, cpl.	651801	
	. Housing (rubber cover)	651958	
	. Lens	651962	
	. Frame for lens	651960	
	. Socket	651963	
	Bulb	19897	
	Rubber cover, L	655872 ²⁾	
	Rubber cover, R	655873 ²⁾	
	Screw	955123 ²⁾	
	Screw	955119 ³⁾	

1. Replaced by 1 pc. 660054 and 1 pc. 660569.

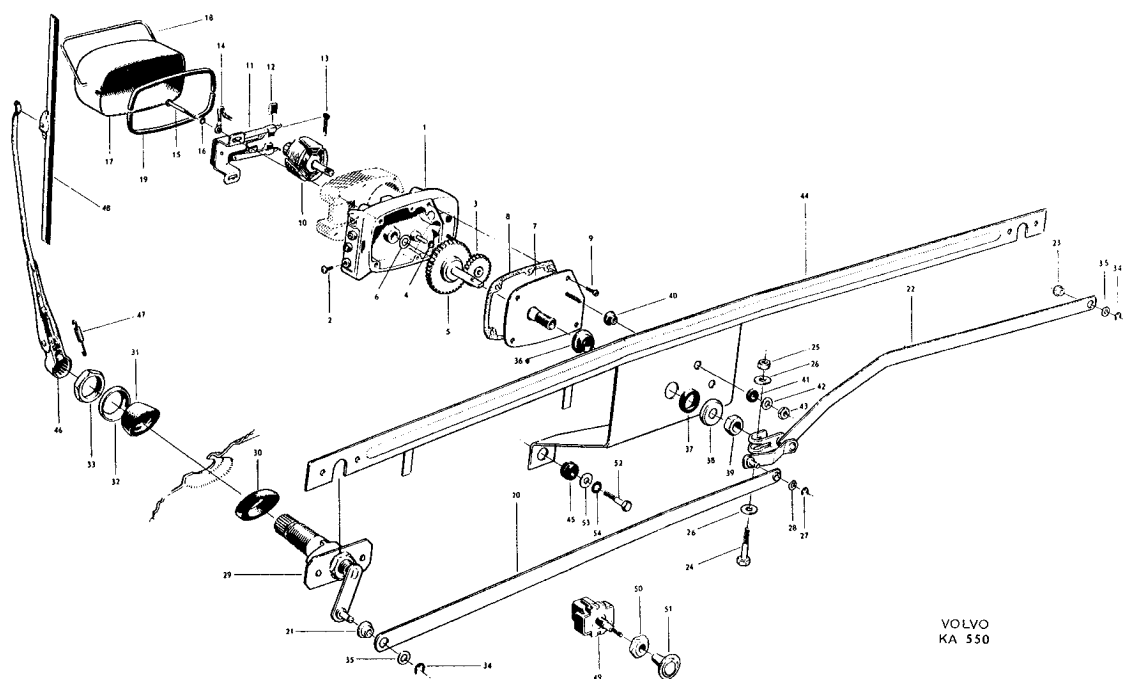
2. P 44408.

3. P 44403-04 and P 44409.

Fig. No.	Description	Part No.	Qty.
	<u>Directional indicator, rear, and stop and rear lights, cpl.</u>	654916	2
	. Housing (rubber cover)	651958	2
	. Lens	651959	2
	. Frame	651960	2
	. Socket	651963	2
	Bulb	19897	2
	Screw	106908 ¹⁾	6
	Rubber cover, early prod.	655358 ¹⁾	2
	Screw, long	655359 ¹⁾	2
	Screw, short	655360 ¹⁾	4
	Metal cover, L, late prod.	655605	1
	Metal cover, R, late prod.	655606	1
	Seal strip (rubber)	13319	*
	Screw	14925	4
	<u>Switch for directional indicators; see page 76:1</u>		

1. P 44408.

* State required length.



VOLVO
KA 550

Fig. 14

Fig. No.	Description	Part No.	Qty
	<u>Windshield wiper, consisting of:</u>		
	. Motor, cpl.	656468	
14- 1	. . Housing, cpl.	656277	
14- 2	. . Screw	190730	
14- 3	. . Gear	656278	
14- 4	. . Washer	656279	
14- 5	. . Gear	656280	
14- 6	. . Washer	656281	
14- 7	. . Cover	656282	
14- 8	. . Gasket	656286	
14- 9	. . Screw	190730	
14-10	. Rotor	656287	
14-11	. <u>Brush holder, cpl.</u>	656288	
14-12	. . Carbon brush	656289	
14-13	. . Spring	656290	
14-14	. Union cable	656291	
14-15	. Screw	190733	
14-16	. Lock washer	951691	
14-17	. Cover	656292	
14-18	. Brace	656293	
	. Rubber sleeve	659351	
14-19	. . Rubber ring	656294	
	. <u>Link for motor, consisting of:</u>		
14-20	. . Union link, cpl., L	656297	
14-21	. . . Bushing	656342	
14-22	. . Union link, cpl., R	656472	
14-23	. . . Bushing	656342	
14-24	. . Bolt	105205	
14-25	. . Nut	151215	
14-26	. . Base washer	190074	
14-27	. . Lock washer	190775	
14-28	. . Washer	190774	
14-29	. Shaft	656471	
14-30	. Rubber washer	656300	
14-31	. Rubber washer	656301	
14-32	. Retainer	190735	
14-33	. Nut	190734	
14-34	. Lock washer	190775	
14-35	. Washer	190774	
14-36	. Rubber bushing	656283	
14-37	. Rubber washer	190731	
14-38	. Retainer	190732	
14-39	. Nut	656284	

Windshield wiper

Fig. No.	Description	Part No.	Qty.
14-40	. Rubber bushing	658150	2
14-41	. Rubber washer	120901	2
14-42	. Washer	190074	2
14-43	. Nut	151223	2
14-44	. Anchorage	656470	1
14-45	. Rubber bushing	656467	1
14-46	<u>Wiper arm</u> , cpl., L	94713	1
	Wiper arm, cpl., R	94714	1
14-47	. Spring	95514	2
14-48	Rubber blade	657144	2
14-49	Switch	656123	1
14-50	Nut	656837	1
14-51	Button	656122	1
14-52	Screw	190693	1
14-53	Base washer	11961	1
14-54	Lock washer	951695	1

Fig. No.	Description	Part No.	Qty.
<u>ELECTRICAL CABLES</u>			
	<u>Ignition cable</u> , cpl., for 1st. cylinder	403973	1
	<u>Ignition cable</u> , cpl., for 2nd. cylinder	403974	1
	<u>Ignition cable</u> , cpl., for 3rd. and 4th. cylinders	403975	2
	Cable terminal at distributor	954513	4
	Tubular cable terminal at spark plug	954515	4
	Rubber protector for ignition cables	20366	4
	<u>High tension cable</u> , cpl.	655986	1
	. Clamp cable terminal	11569	2
	. Rubber protector	20366	2
	<u>Low tension cable</u> , cpl.	88613	1
	. Cable terminal	11423	2
	. Rubber protector	83403	2
	<u>Ground strap</u> for engine, flywheel housing - body	11525 ¹⁾	1
	<u>Ground strap</u> for engine, flywheel housing - body	190339 ²⁾	1
	Bolt	902307	1
	Nut	906577	1
	Washer	11963	1
	Bolt	940148	1
	Washer	120097	1
	<u>Ground strap</u> , cpl., for battery	11521	1
	Bolt	105154	1
	Nut	151205	1
	Screw	190693	1
	Nut	151215	1
	Washer	120095	1
	Spring washer	906987	1
	<u>Ground strap</u> , generator - body	658423 ³⁾	1
	<u>Starter motor cable</u> , cpl.	190828	1
	. Cable terminal, cpl., at battery	190827	1
	. Bolt	105154	1
	. Nut	151205	1
	. Cable terminal at starter motor	954508	1
	. Protector sleeve	185502	*
	Nut	151216	1
	Spring washer	906990	1
	Rubber cover	95018	1
	<u>Cable harness</u> , cpl., for L headlamp	651869	1
	<u>Cable harness</u> , cpl., for R headlamp	651870	1
	Cable terminal	11423	2
	Contact sleeve	654365	2
	Contact washer	654366	6

1. B 16 A engines.

2. B 16 B engines.

3. W.e.f. chassis No. 183136.

* State required length.

Fig. No.	Description	Part No.	Qty.
	Screw for cables	115483	1
	Lock washer	951693	1
	Cable harness, cpl., on firewall	651871	1
	. Cable terminal, 0.75-2.5 mm ² , hole diam. = 5.3	11423	6
	. Cable terminal, 4-6 mm ² , hole diam. = 5.3	11409	1
	. Clamp cable terminal	11576	1
	Cable harness, cpl., for instrument lighting	88499	1
	. Cable terminal	11409	1
	. Socket	82159	2
	. Spring	82385	2
	. Bushing	82386	2
	. Washer	82387	2
	Cable harness, cpl., in left body side	651872	1
	. Cable terminal, 0.75-2.5 mm ² , hole diam. = 3.5	13753	2
	0.75-2.5 mm ² , hole diam. = 5.3	11423	9
	4-6 mm ² , hole diam. = 5.3	11409	5
	. Clamp cable terminal	11576	1
	. Socket	82159	1
	. Spring	82385	1
	. Bushing	82386	1
	. Washer	82387	1
	Clamp for cable in luggage compartment	951189	1
	Screw	107401	1
	Cable harness, cpl., for directional indicator, forward, L	651910	1
	forward, R	651911	1
	rear, L	651912	1
	rear, R	651913	1
	Cable terminal	11423	4
	Cable harness, cpl., for directional indicator control lamp	89376	2
	. Socket	82159	2
	. Spring	82385	2
	. Bushing	82386	2
	. Washer	82387	2
	Cable harness, cpl., for windshield wiper motor	656131	1
	. Clamp cable terminal	190683	4
	. Cable terminal	11570	1
	Cable, windshield wiper motor - switch	656143	1
	Cable harness, cpl., generator - charging relay	88798	1
	. Cable terminal, 0.75-2.5 mm ² , hole diam. = 5.3	11423	2
	. Cable terminal, 4-6 mm ² , hole diam. = 5.3	11409	1
	. Cable terminal, 4-6 mm ² , hole diam. = 6.7	11405	1
	Cable, cpl., for horn	89270	1
	. Cable terminal	190151	1
	. Clamp cable terminal	11576	2

Fig. No.	Description	Part No.	Qty.
	Ground strap, cpl., for horn	89271	2
	Cable terminal	11423	2
	Clamp cable terminal	11576	2
	Screw for horn ground strap	107400	2
	Ground strap for rear number plate lighting	655966	2
	<u>Plastic insulated cable</u>		
	1.5 mm ² blue	954448	*
	1.5 mm ² green	954447	*
	1.5 mm ² red	954445	*
	1.5 mm ² black	954443	*
	2.5 mm ² blue	954456	*
	2.5 mm ² green	954455	*
	2.5 mm ² red	954453	*
	2.5 mm ² black	954451	*
	2.5 mm ² white	954458	*
	4 mm ² red	954461	*
	6 mm ² red	954469	*
	6 mm ² black	954467	*
	<u>Terminals</u>		
	0.75-2.5 mm ² , hole diam. = 3.5	13753	**
	0.75-2.5 mm ² , hole diam. = 5.3	11423	**
	4-6 mm ² , hole diam. = 5.3	11409	**
	4-6 mm ² , hole diam. = 8.4	11410	**
	<u>Clamp cable terminals</u>		
	0.75-2.5 mm ²	11576	**
	4-6 mm ²	190157	**
	<u>Rubber bushings and cable protectors</u>		
	<u>Rubber bushings for cables</u>		
	D = 3/4"	43138	**
	D = 7/8"	91395	**
	D = 1 3/16", d = 3/8"	88273	**
	D = 1 3/16", d = 1"	90882	**
	D = 1 7/16"	87841	**
	D = 1 5/8"	66089	**
	<u>Cable protectors</u>		
	Plastic cable, d = 8	185501	**
	Plastic cable, d = 5	185506	**
	Rubber protector, d = 4, l = 20	83403	1

* State required length.

** Order as required.

Fig. No.	Description	Part No.	Qty.
	<u>Connector</u> , cpl., 12 units	182008	*
	Screw for cable connection	11410	*
	<u>Fusebox</u>	140302	1
	Screw	955119	2
	Plate	656129	1
	Cover	140330	1
	Fuse, 8-amp.	11433	3
	Fuse, 25-amp.	11434	3
	Spacer sleeve	140348	

* Order as required.

Fig. No.	Description	Part No.	Qty
<u>FUEL AND EXHAUST SYSTEMS</u>			
<u>FUEL SYSTEM</u>			
15- 1	<u>Fuel tank</u> , cpl.	28053	1
15- 2	. Drain plug	191026	1
15- 3	Screw	955138	10
15- 4	Filler pipe, cpl.	86455	1
15- 5	. Collar	81891	1
15- 6	Rubber hose	13525	*
15- 7	Clamp	121520	2
15- 8	Cap, cpl.	662463	1
15- 9	. Gasket	16335	1
15-10	Rubber collar	80148	1
	Air pipe for fuel tank (included in complete body)	93960	1
15-11	Rubber hose	191511	*
15-12	Cover	651722	1
15-13	Bolt	105951	2
15-14	<u>Fuel gauge sender</u>	89244	1
15-15	Gasket	89865	1
15-16	Screw	950021	5
15-17	Cover over fuel gauge sender	96666	1
	<u>Fuel line</u> , 5/16"	954315	*
	Junction screw connection	954329	1
	Screw connection on fuel tank	954336	1
	Union nut	954322	4
	Clamp for fuel line	951189	2
	Screw	107401 ¹⁾	2
	Screw	190665 ²⁾	2
	Hose, fuel line - fuel pump	64757	1

1. Up to chassis No. 187327.

2. W.e.f. chassis No. 187328.

* State required length.

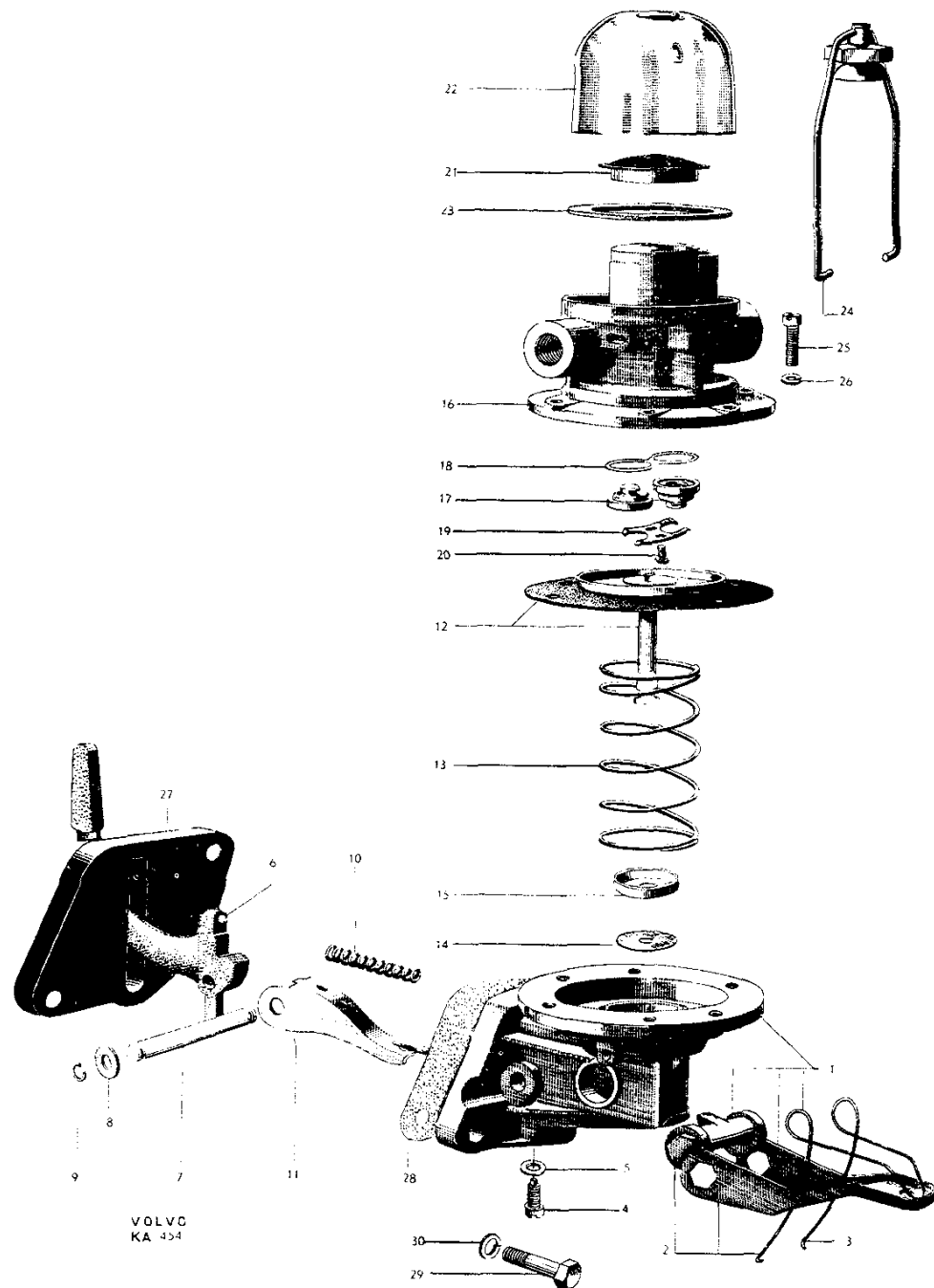


Fig. 16

Fuel pump

Fig. No.	Description	Part No.	Qty.
	<u>Fuel pump</u> , cpl., AC: 1524489	403269	1
16- 1	. Lower section, cpl.	61943	1
16- 2	. . Hand lever, shaft and spring, packed as set	73526	1
16- 3	. . Spring	73527	1
16- 4	. . Stop screw	115263	1
16- 5	. . Copper washer	18806	1
16- 6	. Rocker arm	73542	1
16- 7	. Shaft	73529	1
16- 8	. Spacer washer	61947	2
16- 9	. Lock ring	70498	2
16-10	. Spring	61949	1
16-11	. Link arm	61945	1
16-12	. <u>Diaphragm</u>	61942	1
16-13	. Return spring	73530	1
16-14	. Seal washer, rubber, for pull rod	234002	1
16-15	. Retainer	234003	1
16-16	. <u>Upper section</u>	73533	1
16-17	. Valve	73580	2
16-18	. Gasket	73582	1
16-19	. Retainer	73536	1
16-20	. Screw	950003	2
16-21	. Strainer	73537	1
16-22	. Glass bowl	73575	1
16-23	. Cork gasket	18780	1
16-24	. Brace	73539	1
16-25	. Screw	115265	6
16-26	. Spring washer	906985	6
16-27	<u>Spacer</u>	301002	1
16-28	Gasket	61830	2
16-29	Bolt	902282	2
16-30	Spring washer	906990	2
	<u>Hose</u> , fuel pump - carburetor	652137 ¹⁾	1
	Elbow screw connection at fuel pump	16218 ¹⁾	1
	Fuel line (steel piping), 5/16", fuel pump - carburetor	954315 ²⁾	*
	Elbow union	954343 ²⁾	2
	Union nut	954322 ²⁾	2
	Clamp for fuel line	18351 ²⁾	1
	Bolt	902276 ²⁾	1

1. In conjunction with B 16 B engines.

2. In conjunction with B 16 A and B 16 D engines.

* State required length.

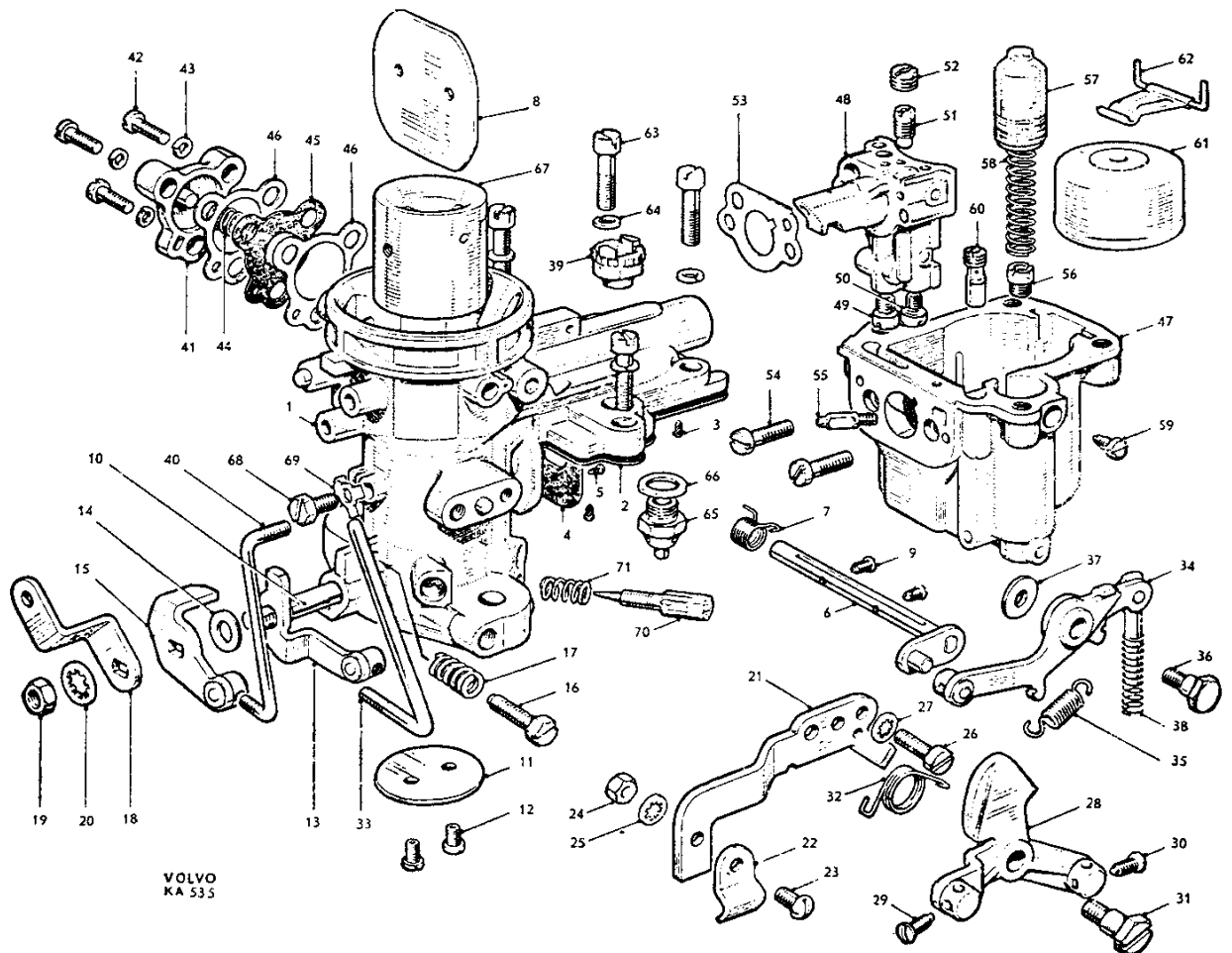


Fig. 17

Fig. No.	Description	Part No.	Qty.
	Carburetor, cpl.	71876 ¹⁾	1
	Carburetor, cpl.	237027 ²⁾	1
17- 1	. Carburetor barrel	N.S.S.	1
	. Lead plug, large	71810	1
	. Lead plug, small	71811	1
17- 2	. Gasket	71916	1
17- 3	. Drive screw	950885	4
17- 4	. Gasket	71917	1
17- 5	. Drive screw	950885	2
17- 6	. Choke lever and spindle	71918	1
17- 7	. Automaticity spring	71919	1
17- 8	. Choke flap	71920	1
17- 9	. Screw	71890	2
17-10	. Throttle spindle	71921	1
17-11	. Throttle	71922	1
17-12	. Screw	71683	2
17-13	. Floating lever	71923	1
17-14	. Washer	190691	1
17-15	. Throttle stop	71924	1
17-16	. Throttle stop screw	71715	1
17-17	. Screw	71916	1
17-18	. Throttle lever for carburetor No. 71876	71925	1
	. Throttle lever for carburetor No. 237027	656695	1
17-19	. Nut	190481	1
17-20	. Shake-proof washer	951696	1
17-21	. Support arm	71926	1
17-22	. Clip	71927	1
17-23	. Screw	115494	1
17-24	. Nut	151223	1
17-25	. Shake-proof washer	951693	1
17-26	. Screw	61641	1
17-27	. Shake-proof washer	951693	1
17-28	. Choke control lever, cpl.	71928	1
17-29	. . Lock screw	71693	1
17-30	. Lock screw	71695	1
17-31	. Journal screw	71929	1
17-32	. Spring	71930	1
17-33	. Interconnection rod	71931	1
17-34	. Pump lever and rod, cpl.	71932	1
17-35	. . Follow-up spring	71933	1
17-36	. Pivot screw	71934	1
17-37	. Washer	71709	1
17-38	. Spring for pump rod	71708	1

1. Up to chassis No. 191021 except Nos. 182640-182739, 188418-189037, 189143-191020.

2. W.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.

Fig. No.	Description	Part No.	Qty.
17-39	. Pump stop	237026	1
17-40	. Packing	190967 ¹⁾	1
	. Pump link	71936	1
	. Gasoline union adapter	71887	1
	. Gasket	71202	1
	. <u>Economy valve</u>		
17-41	. . Cover	71937	1
17-42	. . Screw	71686	3
17-43	. . Spring washer	906983	3
17-44	. . Spring	71938	1
17-45	. . Diaphragm	237058	1
17-46	. . Gasket	71689	2
17-47	. <u>Float chamber</u>	71939	1
17-48	. <u>Emulsion block</u>	71940	1
17-49	. Main jet, 97	71941	1
17-50	. Compensating jet, 97	71942	1
17-51	. Slow-running jet, 50	71943	1
17-52	. Plug over slow-running jet	71944	1
17-53	. Gasket	71945	1
17-54	. Screw	71946	1
17-55	. Pump jet, 40	71947	1
17-56	. Pump check valve	71948	1
17-57	. Pump piston	71725	1
17-58	. Spring	71726	1
17-59	. Stop screw	71727	1
17-60	. Pump discharge valve	71728	1
17-61	. <u>Float</u>	71949 ^{2, 3)}	1
17-62	. Float arm and pivot	71950 ^{2, 3)}	1
	. Float	237023 ⁴⁾	1
	. <u>Spindle</u>	237024 ⁴⁾	1
	. Spring	237025 ⁴⁾	1
17-63	. Screw	71951	4
17-64	. Spring washer	906988	4
17-65	. Float needle and seat, 1.75	71952	1
17-66	. Washer	120297	1
17-67	. Choke tube	71953	1
17-68	. Screw	71188	1
17-69	. Tab washer	71954	1

1. Only fitted in barrels with 7.5 mm. pump stop apertures.

2. Early prod. Brass float.

3. Replaced by items marked "4".

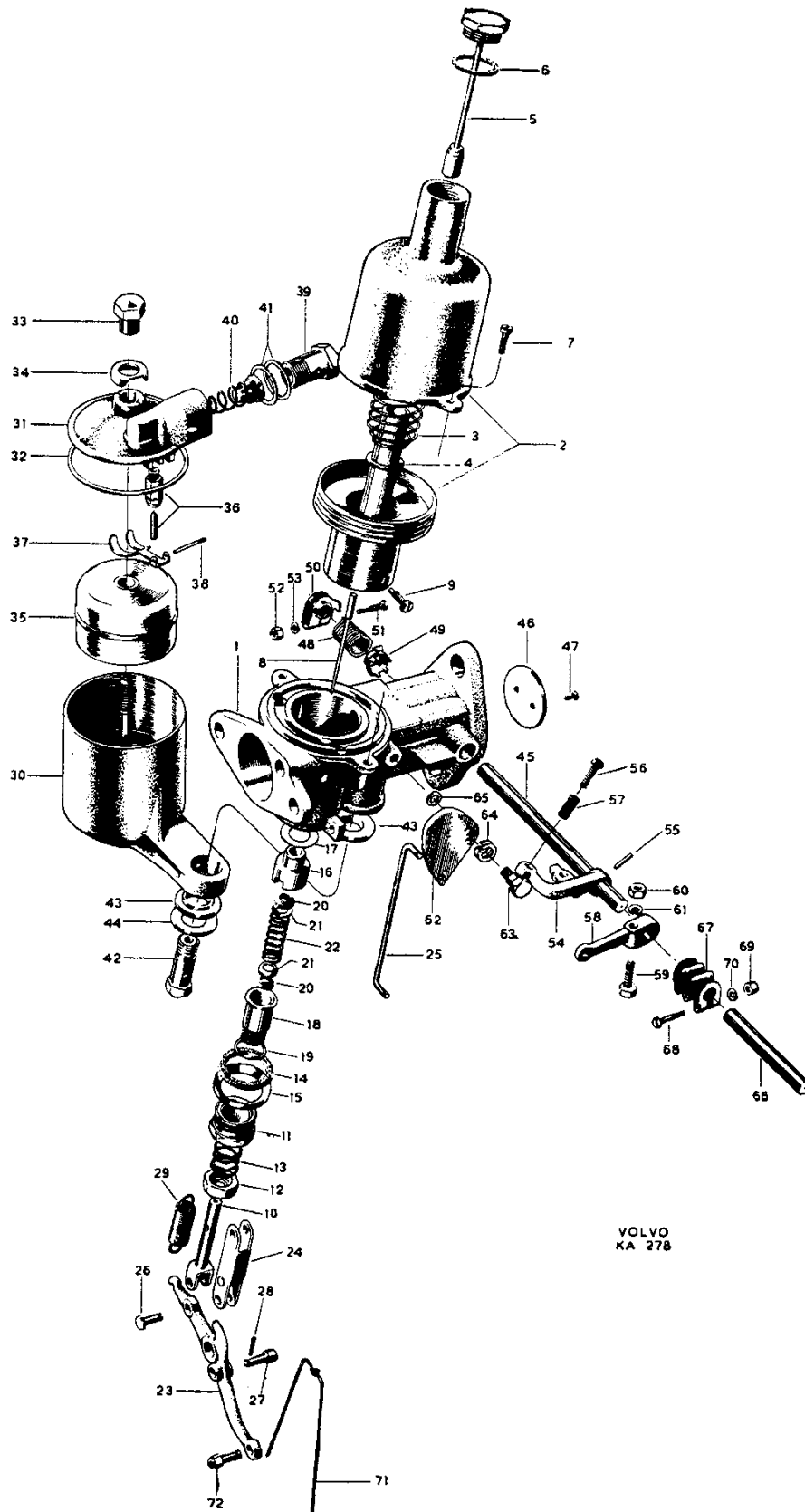
4. Late prod. Nylon float.

Fig. No.	Description	Part No.	Q
17-70	. Volume control screw	71955	
17-71	. Spring, l = 1177	71956	
	Stud for carburetor	953237	
	Nut	190217	
	Insulating flange for carburetor	403882	
	<u>Vacuum line</u> , carburetor - distributor	954313	
	Screw union at carburetor	190804	
	Double cone	954363	
	Elbow union at distributor	954341	
	Union nut	954320	
	Clamp for vacuum line	190557	
	Bolt on engine	902250	
	Lock washer	951695	
	Air filter, cpl.	656922 ¹⁾	
	Air filter, cpl.	657145	
	. Housing for 656922	654792 ²⁾	
	. Housing for 657145	656872	
	. Cover	654306	
	. Nut	950352	
	. Filter element	654312	
	<u>Clamp</u> for 656922	190338	
	Screw for 656922	115063	
	Nut for 656922	10805	
	Stay for 656922	651984	
	<u>Bracket</u> for 657145	656867	
	Bolt	950332	
	Spring washer	906988	
	Spacer ring for air filter	656871	

1. Not stocked. Replaced by 1 pc. 657154, 1 pc. 656867, 1 pc. 656871, 2 pcs. 921803 and 2 pcs. 906988.

2. Not stocked. Replaced by 1 pc. 656872, 1 pc. 656871, 1 pc. 656867, 2 pcs. 921803 and 2 pcs. 906988.

* State required length.



VOLVO
KA 278

Fig. 18

Carburetor - B 16 B

Fig. No.	Description	Part No.	Qty.
	<u>Carburetor</u> , forward, cpl.	71908	1
	<u>Carburetor</u> , rear, cpl.	71909 ¹⁾	1
	<u>Carburetor</u> , rear, cpl.	237028 ²⁾	1
18- 1	. Housing for forward carburetor	237005	1
	. Housing for rear carburetor	237006	1
	. Pin	237041	2
	. Spring	237042	2
	. Lock washer	237043	2
18- 2	. Vacuum chamber with plunger	237007	2
18- 3	. Spring (red)	71816	2
18- 4	. Washer	120791	2
18- 5	. Damper	237008	2
18- 6	. Washer, fiber	190349	2
18- 7	. Screw	14185	4
18- 8	. <u>Jet needle</u>	237009	2
18- 9	. Screw	237010	2
18-10	. Jet	71820	2
18-11	. Nut	71821	2
18-12	. Adjuster nut	71822	2
18-13	. Spring	71823	2
18-14	. Cork gasket	71824	2
18-15	. Retainer	71825	2
18-16	. Bushing, upper	71826	2
18-17	. Copper washer	18846	2
18-18	. Bushing	71827	2
18-19	. Copper washer	18847	2
18-20	. Cork gasket	71828	4
18-21	. Washer	71829	4
18-22	. Spring	71830	2
18-23	. Lever	71831	2
18-24	. Link	71832	2
18-25	. Link rod	237011	1
18-26	. Cotter pin bolt	14507	6
18-27	. Cotter pin bolt	71834	1
18-28	. Cotter pin	907812	9
18-29	. Return spring	71833	2
	. <u>Float chamber</u> , forward	71836	1
18-30	. Float chamber, rear	71837	1
18-31	. Cover	71838	2
18-32	. Gasket	16347	2
18-33	. Nut	150182	2

1. Up to chassis No. 191021 except Nos. 182640-182739, 188418-189037, 189143-191020.
Not stocked. Replaced as a complete unit by 237028.

2. W.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.

Fig. No.	Description	Part No.	Qty.
18-34	. Protector washer	71839	2
18-35	. Float	71840	2
18-36	. <u>Float needle</u> and seat	71841	2
18-37	. Lever	71842	2
18-38	. Pin	131016	2
	. Banjo bolt for hose, forward carburetor	180332	1
18-39	. Banjo bolt for hose, rear carburetor	180333	1
18-40	. Filter	71843	2
18-41	. Fiber washer	191228	4
18-42	. Banjo bolt	180334	2
18-43	. Rubber seal	237059	4
18-44	. Washer	71845	2
	. <u>Throttle spindle</u> for forward carburetor	237012	1
18-45	. Throttle spindle for rear carburetor	237013	1
18-46	. Throttle disk	237014	2
18-47	. Screw	71849	4
18-48	. Return spring	71850	2
18-49	. Lock washer	71851	2
18-50	. Retainer	71852	2
18-51	. Screw	106837	2
18-52	. Nut	150183	2
18-53	. Base washer	120006	2
	. Stop lever, for forward carburetor	71853	1
18-54	. Stop lever, for rear carburetor	237015	1
18-55	. Pin	907174	2
18-56	. Adjuster screw	71855	3
18-57	. Spring	71856	3
18-58	. Lever	237016 ¹⁾	1
18-59	. Clamp screw	106836 ¹⁾	1
18-60	. Nut	150118 ¹⁾	1
18-61	. Spring washer	906985 ¹⁾	1
18-62	. Adjuster cam for idling, for rear carburetor	71857	1
18-63	. Screw	106835	1
18-64	. Washer, sprung	71858	1
18-65	. Washer	120672	1
18-66	<u>Throttle spindle</u>	71910	1
18-67	Coupling, sprung, cpl.	71676	2
18-68	. Screw	106837	4
18-69	. Nut	150183	4
18-70	. Base washer	120006	4

1. Not included in carburetor No. 237028.

Fig. No.	Description	Part No.	Qty.
18-71	Wire stirrup	71679	1
18-72	Link pin, cpl.	71678	2
	. Lock screw	237017	2
	Coupling, sprung, link rod - rear carburetor	71676	1
	Screw	106837	2
	Nut	150183	2
	Base washer	120006	2
	Insulating flange (gasket), carburetor - intake manifold	418052 ¹⁾	1
	Gasket	418053 ¹⁾	2
	Stud for carburetor	190565	4
	Nut	950364	4
	Hose between carburetors	652136	1
	Banjo bolt at forward carburetor	180332 ²⁾	1
	Banjo bolt at rear carburetor	180333 ²⁾	1
	Filter	71843 ²⁾	2
	Fiber washer	191228 ²⁾	4
	<u>Vacuum line</u> , carburetor - distributor	954313	*
	Screw union at carburetor	190614	1
	Gasket	190619	1
	Elbow union at distributor	954341	1
	Union nut	954320	1
	Clamp for vacuum line	190557	1
	Bolt on engine	902250	1
	Lock washer	951695	1
	<u>Air filter</u> for carburetor	660447	2
	Gasket	403919	2
	Screw	921623	4
	Lock washer	951697	4

1. Replaces early prod. insulating flange.

2. Included in complete carburetor.

* State required length.

Fig. No.	Description	Part No.	Q
	<u>EXHAUST SYSTEM</u>	660514 ¹⁾	
19- 1	<u>Exhaust pipe</u> , forward	660514 ¹⁾	
19- 2	Gasket	403546	
19- 3	Stud	190353	:
19- 4	Nut	190852	:
	Stay plate	655880 ²⁾	
19- 5	Bracket	657783 ³⁾	
19- 6	Bolt	902279	:
19- 7	Spring washer	906990	:
19- 8	Clamp	657784 ⁴⁾	
19- 9	Bolt	190364	:
19-10	Base washer	190954	:
19-11	Spring washer	906990	:
19-12	Support arm	89113	:
19-13	Clamp	87299	:
19-14	Nut	906576	:
19-15	Lock washer	15025	:
19-16	Suspension band	87763	:
19-17	Bolt	902278	:
19-18	Nut	906576	:
19-19	Base washer	86480	:
19-20	Rubber bushing	86442	:
19-21	Bolt	86441	:
19-22	Nut	951201	:
19-23	Washer	86775	:
19-24	Spring washer	906993	:
19-25	Retainer	89112	:
19-26	Bolt	902277	:
19-27	Nut	906576	:
19-28	Spring washer	906990	:
19-29	<u>Exhaust pipe</u> , intermediary	89819	:
19-30	Clamp	89814	:
19-31	Bolt	902288	:
19-32	Nut	906576	:
19-33	Base washer	120265	:
19-34	<u>Muffler</u>	89826	:
19-35	Clamp	89814	:
19-36	Bolt	902288	:
19-37	Nut	906576	:
19-38	Base washer	120265	:

1. Replaces early prod. exhaust pipe with 38mm. diam. at manifold. 1 clamp 191583 and 1 gasket 403546 should be mounted simultaneously. See Parts Bulletin Group 3 No. 13 of the 20th May 1960.

2. Replaced by late prod. bracket 657783.

3. Replaces early prod. stay plate.

4. Replaces early prod. clamp.

Exhaust system

Fig. No.	Description	Part No.	Qty.
19-39	Mounting plate	89815	2
19-40	Suspension band, rubber	89817	2
19-41	Bolt	902278	4
19-42	Nut	906576	2
19-43	Washer (round)	86840	2
19-44	Washer (square)	89838	2
19-45	<u>Exhaust pipe</u> , rear	659555	1

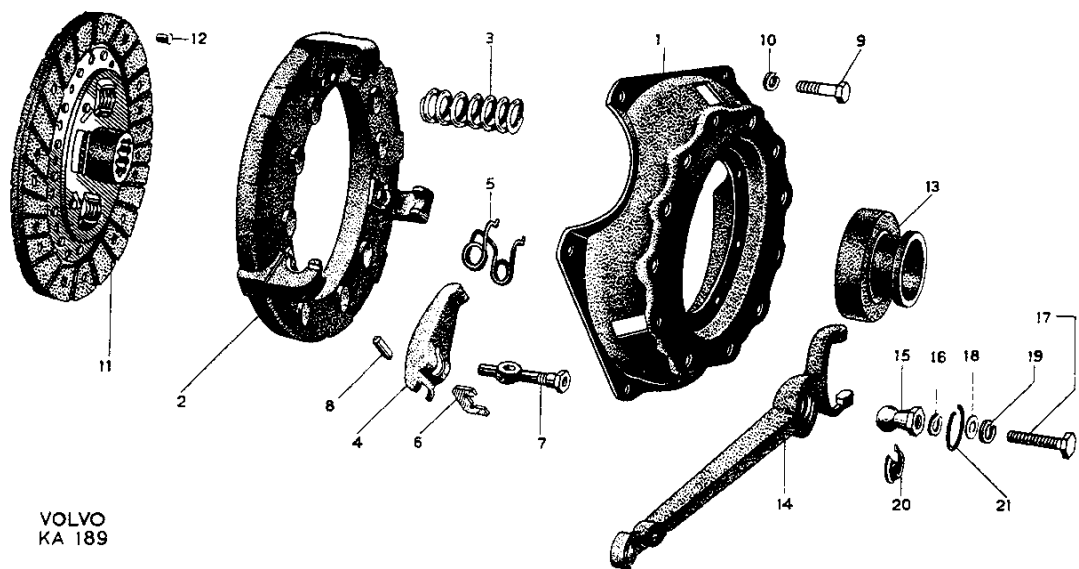


Fig. 20

Fig. No.	Description	Part No.	Qty.
<u>POWER TRAIN</u>			
<u>CLUTCH</u>			
	Clutch, cpl.	651951	1
20- 1	. Metal cover	87959	1
20- 2	. Thrust plate	87960	1
20- 3	. Clutch spring	651990	6
20- 4	. Lever	87962	3
20- 5	. Spring	87963	3
20- 6	. Key	87964	3
20- 7	. Bolt with nut	87965	3
20- 8	. Cross pin	87968	3
20- 9	Bolt	102701	6
20-10	. Spring washer	906990	6
20-11	Clutch disk, cpl.	659699	1
	. Set of clutch linings, cpl.	54033	1
20-12	. . Rivet	952493	16
20-13	<u>Withdrawal bearing</u> , SKF 225073	19561	1
20-14	Withdrawal fork	87199 ¹⁾	1
	Withdrawal fork	657593 ²⁾	1
20-15	Guide pin	87572	1
20-16	Spring washer	906990	1
20-17	Bolt	100185	1
20-18	Base washer	11962	1
20-19	Lock washer	951697	1
20-20	Ball shell	87573	1
20-21	Lock ring	87574	1
20-22	Return spring	83242 ³⁾	1
	Return spring	657987 ⁴⁾	1
20-23	Bolt	14503 ³⁾	1
20-24	Anchorage	655993	1
20-25	Bolt	902279	2
20-26	Spring washer	906990	2

1. Early prod. with aperture for return spring anchorage. Replaced by 1 withdrawal fork No. 657593 and 1 spring No. 657987.

2. Late prod. with slot for return spring anchorage.

3. Fitted in conjunction with withdrawal fork No. 87199.

4. Fitted in conjunction with withdrawal fork No. 657593.

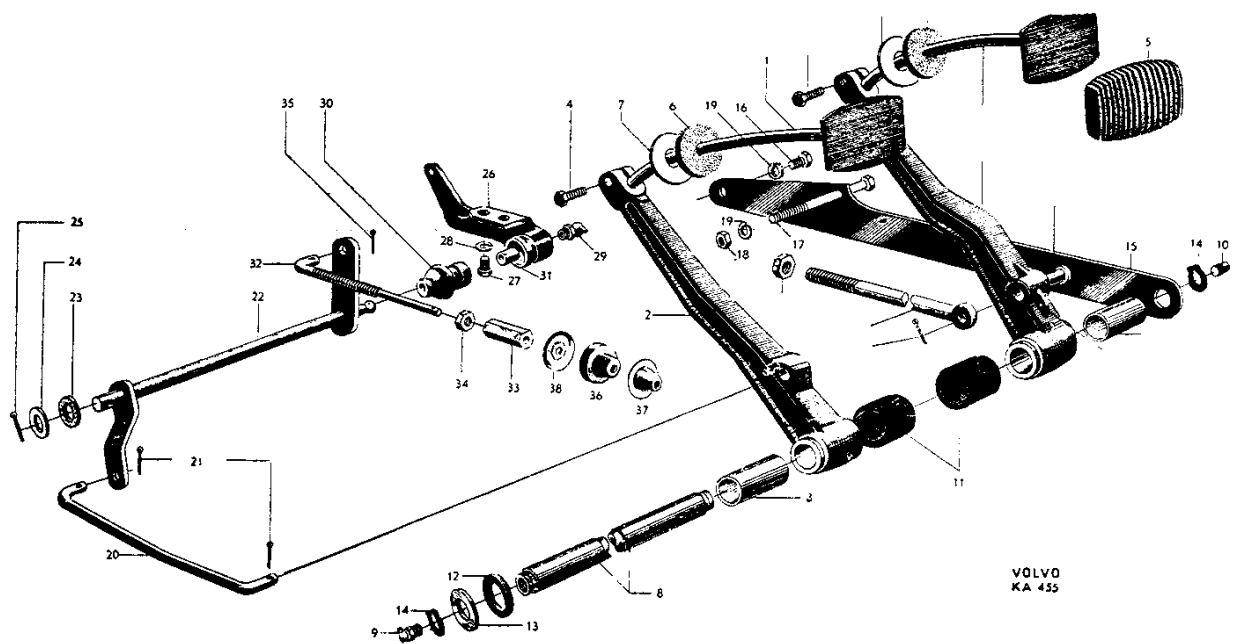


Fig.21

Clutch control linkage

Fig. No.	Description	Part No.	Qty.
CLUTCH CONTROL LINKAGE			
<u>Clutch pedal</u> , consisting of:			
21- 1	. Clutch pedal, upper section	657113	1
21- 2	. Clutch pedal, lower section, cpl.	87110	1
21- 3	. . Bushing	83154	2
21- 4	. Clamp screw	902280	1
21- 5	Rubber pad	83079	1
21- 6	Rubber seal	87130	1
21- 7	Washer	87487	1
21- 8	<u>Shaft</u>	87404	1
21- 9	Lubricator	180224	1
21-10	Plug	952075	1
21-11	Rubber seal	87491	2
21-12	Rubber seal	87490	1
21-13	Washer	87489	1
21-14	Lock ring	914451	2
21-15	Support plate	87115	1
21-16	Bolt, l = 9/16"	101924	1
21-17	Bolt, l = 3"	902291	1
21-18	Nut	906576	1
21-19	Spring washer	906990	2
21-20	<u>Thrust link</u>	87120	1
21-21	Cotter pin	907844	2
21-22	<u>Intermediary shaft</u>	87116	1
21-23	Felt ring	19238	1
21-24	Washer	120135	1
21-25	Cotter pin	907844	1
21-26	Anchorage	655993	1
21-27	Bolt	902279	2
21-28	Spring washer	906990	2
21-29	Lubricator	914170	1
21-30	Rubber bushing	655995	1
21-31	Sleeve	655996	1
21-32	<u>Thrust link</u>	660045	1
21-33	Adjuster nut	655983	1
21-34	Lock nut	951209	1
21-35	Cotter pin	907844	1
21-36	Rubber bushing	655985	1
21-37	Shell	655984	1
21-38	Washer	656823	1

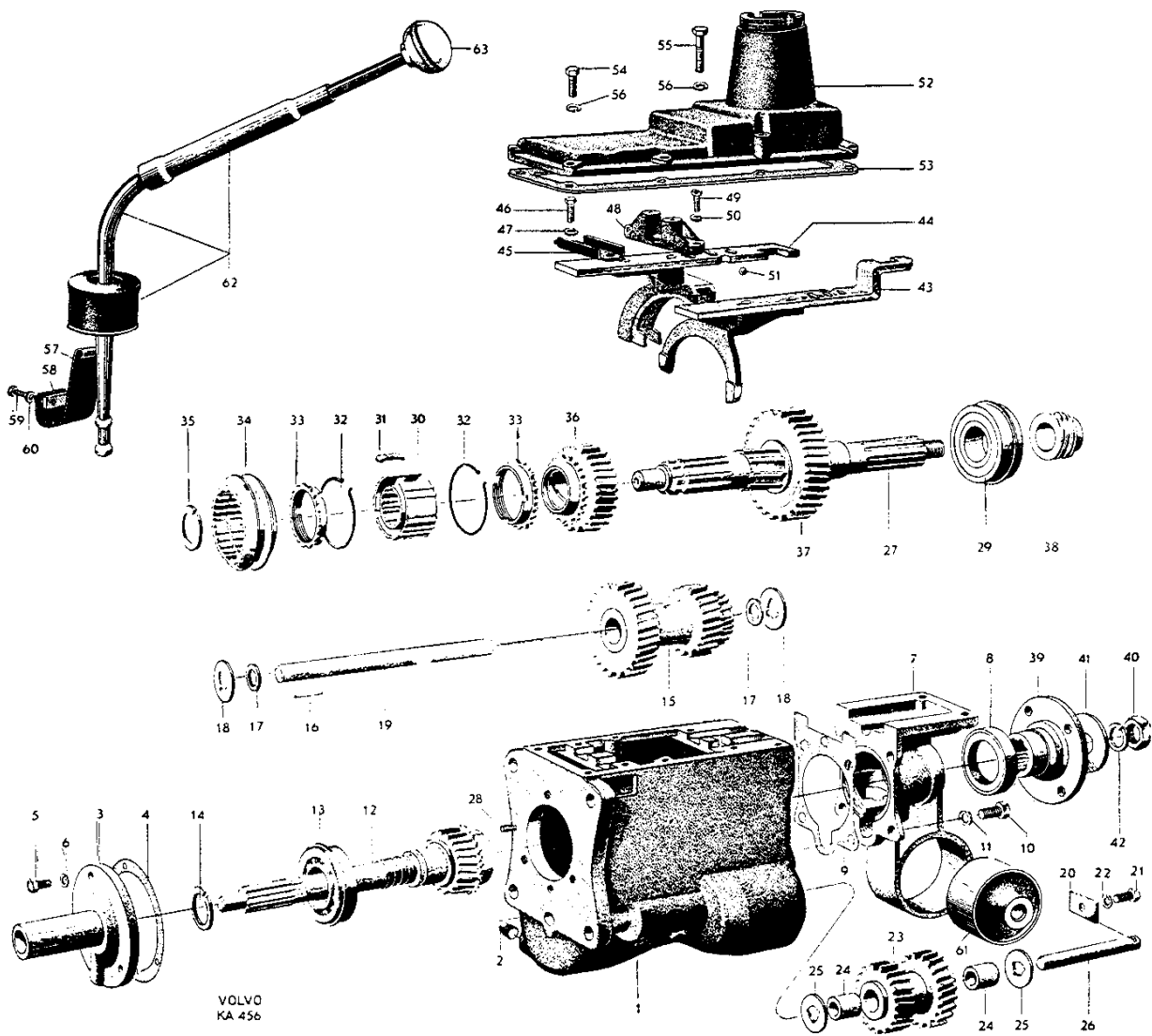


Fig.22

Fig. No.	Description	Part No.	Q
TRANSMISSION (GEARBOX)			
	<u>H 6 transmission, cpl.</u>	254144	
22- 1	. Housing	87004	
22- 2	. Oil filler and drain plug	952358	2
22- 3	. Cover	87087	1
22- 4	. Gasket	87088	1
22- 5	. Bolt	902279	3
22- 6	. Copper packing	11992	3
22- 7	. Retainer	89927	1
22- 8	. Oil seal	19933	1
22- 9	. Gasket	87089	1
22-10	. Bolt, l = 19	902303	3
	. Bolt, l = 45	902309	1
22-11	. Copper packing	18665	4
22-12	. <u>Main drive pinion</u>	88075	1
22-13	. Ball bearing, SKF: 6206 ZNR	19568	1
22-14	. Lock ring	87562	1
22-15	. Cluster gear	655646	1
22-16	. Roller	19567	48
22-17	. Spacer ring	190684	4
22-18	. Thrust washer	87078	2
22-19	. <u>Countershaft</u>	87085	1
22-20	. Lock	70442	1
22-21	. Bolt	902278	1
22-22	. Copper packing	11992	1
22-23	. <u>Reverse gear</u>	655649	1
22-24	. . Bushing	18133	2
22-25	. Thrust washer	87079	2
22-26	. Shaft	87086	1
22-27	. <u>Main shaft</u>	89733	1
22-28	. Roller	181120	14
22-29	. Ball bearing	19568	1
	. <u>Synchronizing unit, consisting of:</u>		
22-30	. Synchronizing hub	88083 ¹⁾	1
22-31	. Locating key (4mm guide)	87081 ¹⁾	3
22-32	. Spring ring	86713 ¹⁾	2
22-33	. Synchronizing cone	87073 ¹⁾	2
22-34	. Coupling sleeve	87071 ^{1, 2)}	1

1. Early prod. Components composing this type synchronizing unit are recognized by the fact that the coupling sleeve inner groove has a width of 4 mm.
2. Replaced by set No. 656687, consisting of 3 keys No. 656140, 2 synchronizing cones No. 656138 and 1 coupling sleeve No. 656139.

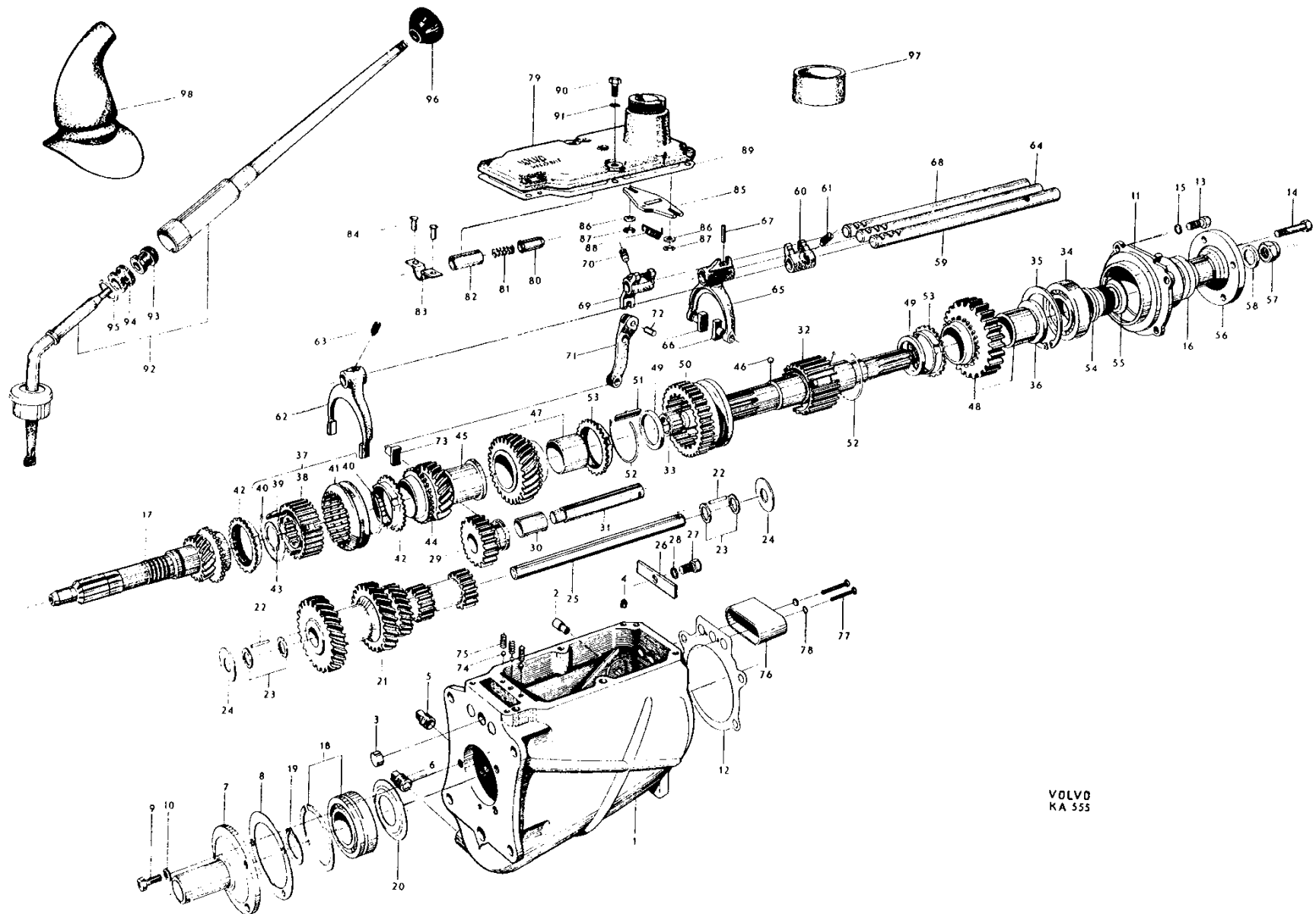
Transmission (Gearbox)

Fig. No.	Description	Part No.	Qty.
	. <u>Synchronizing unit</u> , consisting of:		
	. Synchronizing hub	88083 ¹⁾	1
	. Locating key (8mm guide)	656140 ¹⁾	3
	. Spring ring	86713 ¹⁾	2
	. Synchronizing cone	656138 ¹⁾	2
	. Coupling sleeve for 2nd and 3rd speeds	656139 ¹⁾	1
22-35	. Lock ring, Th. = 2.00	190684 ²⁾	1
	Th. = 2.10	190685 ²⁾	1
	Th. = 2.15	190686 ²⁾	1
	Th. = 2.25	190687 ²⁾	1
	Th. = 2.30	190688 ²⁾	1
22-36	. Gear	88080	1
22-37	. Gear	655647	1
22-38	. Speedometer adapter	655714	1
22-39	. Companion flange	87614	1
22-40	. Nut	951213	1
22-41	. Washer	89719	1
22-42	. Spring washer	906998	1
22-43	. Shift fork	87147	1
22-44	. Shift fork	86535	1
22-45	. Cap	70473	1
22-46	. Bolt	902278	2
22-47	. Spring washer	906990	2
22-48	. Cap	86699	1
22-49	. Bolt	100233	2
22-50	. Spring washer	906990	2
22-51	. Interlock ball	70472	1
22-52	. <u>Cover</u>	87002	1
22-53	. Gasket	87090	1
22-54	. Bolt	902280	6
22-55	. Bolt	902283	2
22-56	. Spring washer	906990	8
22-57	. Leaf spring	87735	1
22-58	. Nut plate	87736	1
22-59	. Bolt	902226	2
22-60	. Spring washer	906985	2
22-61	. Rubber cushion	89731	1

1. Late prod. Components composing this type of synchronizing unit are recognized by the fact that the coupling sleeve inner groove has a width of 8 mm.
2. Alt.

Fig. No.	Description	Part No.	Qty.
22-62	<u>Gearshift lever, cpl.</u>	656011	1
	. Rubber bushing, upper	656020	1
	. Rubber bushing, lower	656019	1
	. Washer	190658	1
22-63	Knob	661169	1
	Rubber casing for gearbox cover, alt. 1 gray	659493	1
	Rubber casing for gearbox cover, alt. 2 black	656034	1
	<u>Speedometer adapter, large</u>	655714 ¹⁾	1
	Speedometer adapter, small, 18 teeth	655715	1
	<u>H6 TRANSMISSION MOUNTINGS</u>		
	Bolt, transmission - flywheel housing	105137	4
	Lock washer	951701	4
	Rubber cushion for transmission	89731	1
	Support plate for transmission	89743	1
	Bolt	921680	1
	Nut	951756	1
	Spring washer	906996	1
	Bolt, support plate - body	902278	4
	Spring washer	906990	4

1. Included in complete transmission.



VOLVO
KA 555

Fig. 23

Transmission (Gearbox)

Fig. No.	Description	Part No.	Qty.
	<u>M-4 transmission, cpl.</u>	254160	1
23- 1	. Housing	656500	1
23- 2	. Bearing pin	656517	1
23- 3	. Plug	955084	3
23- 4	. Pin	950562	2
23- 5	. Filler plug	952358	1
23- 6	. Drain plug	951901	1
23- 7	. Cover	656504	1
23- 8	. Gasket	656505	1
23- 9	. Bolt	950333	3
23-10	. Copper packing	190990	3
23-11	. Cover	656528	1
23-12	. Gasket	656531	1
23-13	. Bolt	921840	3
23-14	. Bolt	921846	1
23-15	. Copper packing	18651	4
23-16	. Oil seal	19933	1
	. Air-venting nipple	951101	1
23-17	. <u>Main drive pinion</u>	656567	1
23-18	. Ball bearing, SKF:6207 NR	18431	1
23-19	. Lock ring, Th. = 2.0	190737	*
	Th. = 2.1	190814	*
	Th. = 2.2	190815	*
	Th. = 2.3	191105	*
23-20	. Oil slinger	656508	1
23-21	. <u>Cluster gear</u>	656568	1
23-22	. Roller	19567	48
23-23	. Spacer	87176	4
23-24	. Thrust washer	656551	2
23-25	. <u>Countershaft</u>	656507	1
23-26	. Lock	70442	1
23-27	. Bolt	921822	1
23-28	. Copper packing	11992	1
23-29	. <u>Reverse gear</u> , 19 teeth	656510	1
23-30	. Bushing	190743	1
23-31	. Shaft	656512	1
23-32	. <u>Main shaft</u>	656513	1
23-33	. Needle bearing, INA-K 20 x 26 x 13	181273	1
23-34	. Ball bearing, SKF:6206	11013	1
23-35	. Lock ring, Th. = 2.0	914533	*
	Th. = 2.1	190738	*
	Th. = 2.2	190739	*
23-36	. Spacer ring	656527	1

* Alternatives.

Fig. No.	Description	Part No.	Qty
	. <u>Synchronizing unit</u> for 3rd and 4th speeds, consisting of:		
23-37	. Synchronizing hub, cpl.	656565	1
23-38	. . Synchronizing hub	656516	1
23-39	. . Locating key	656514	3
23-40	. . Spring ring	86713	2
23-41	. . Coupling sleeve	656518	1
23-42	. Synchronizing cone	656138	2
23-43	. Lock ring, Th. = 2.00	190684	*
	Th. = 2.10	190685	*
	Th. = 2.15	190686	*
	Th. = 2.25	190687	*
23-44	. Gear, 21 teeth	656569	1
23-45	. Bushing	656520	1
23-46	. Interlock ball	190740	1
23-47	. Gear, 28 teeth	656570	1
23-48	. Gear, 31 teeth	656572	1
23-49	. Spacer ring	656526	2
	. <u>Synchronizing unit</u> for 1st and 2nd speeds, consisting of:		
23-50	. Coupling sleeve	656523	1
23-51	. Locating key	656515	3
23-52	. Spring ring	86713	2
23-53	. Synchronizing cone	656138	2
23-54	. Speedometer adapter	655714	1
23-56	. Companion flange	87614	1
23-57	. Nut	950428	1
23-58	. Washer	906832	1
23-59	. Shift rail	656534	1
23-60	. Flange	656540	1
23-61	. Screw	656553	1
23-62	. Shift fork	656537	1
23-63	. Screw	656553	1
23-64	. Shift rail	656533	1
23-65	. Shift fork	656536	1
23-66	. Pin	656549	2
23-67	. Pin	951965	1
23-68	. Shift rail	656535	1
23-69	. Shift fork	656538	1
23-70	. Screw	656553	1
23-71	. Shift arm, cpl.	656539	1
23-72	. Pin	950542	1
23-73	. Pin	656549	1

* Alternatives.

Fig. No.	Description	Part No.	Qty.
23-74	. Interlock ball	67089	3
23-75	. Spring	87972	3
23-76	. Protector casing	656529	1
23-77	. Screw	950027	2
23-78	. Copper packing	18806	2
23-79	. Cover, cpl.	656541	1
23-80	. Pin	656575	1
23-81	. Spring	656576	1
23-82	. Bushing	656574	1
23-83	. Cap	656547	1
23-84	. Rivet	952517	2
23-85	. Lock plate	656542	1
23-86	. Washer	18696	2
23-87	. Lock washer	951669	2
23-88	. Spring	656544	1
23-89	. Gasket	656548	1
23-90	. Bolt	921824	6
23-91	. Spring washer	190819	6
23-92	<u>Gearshift lever, cpl.</u>	656555	1
23-93	. Rubber bushing	656020	1
23-94	. Rubber bushing	656019	1
23-95	. Washer	190658	1
23-96	Knob	659027	1
23-97	Rubber collar	658494	1
23-98	Rubber casing	659493	1
	Speedometer adapter, large	655714 ¹⁾	1
	Speedometer adapter, small, 18 teeth	655715	1
	<u>M4 TRANSMISSION MOUNTINGS</u>		
	Screw, transmission - flywheel housing	105137	4
	Lock washer	951701	4
	Rubber cushion for transmission	89731	1
	Engine anchorage, rear	656558	1
	Bolt	921842	2
	Spring washer	906992	2
	Member for rear engine mountings	656559	1
	Bolt	921680	1
	Nut	951756	1
	Spring washer	906996	1
	Bolt, member - body	902279	4
	Spring washer	906990	4

1. Included in complete transmission.

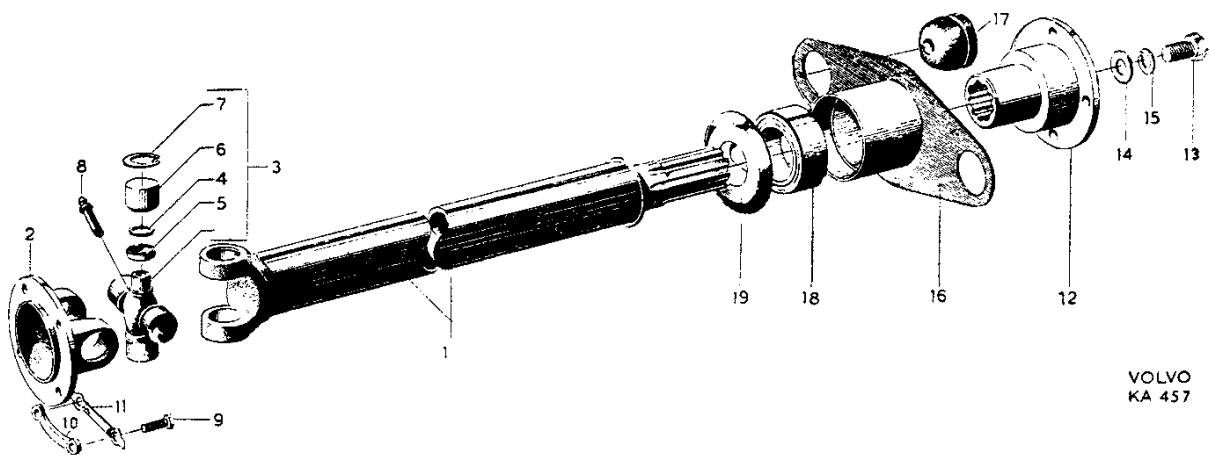


Fig.24

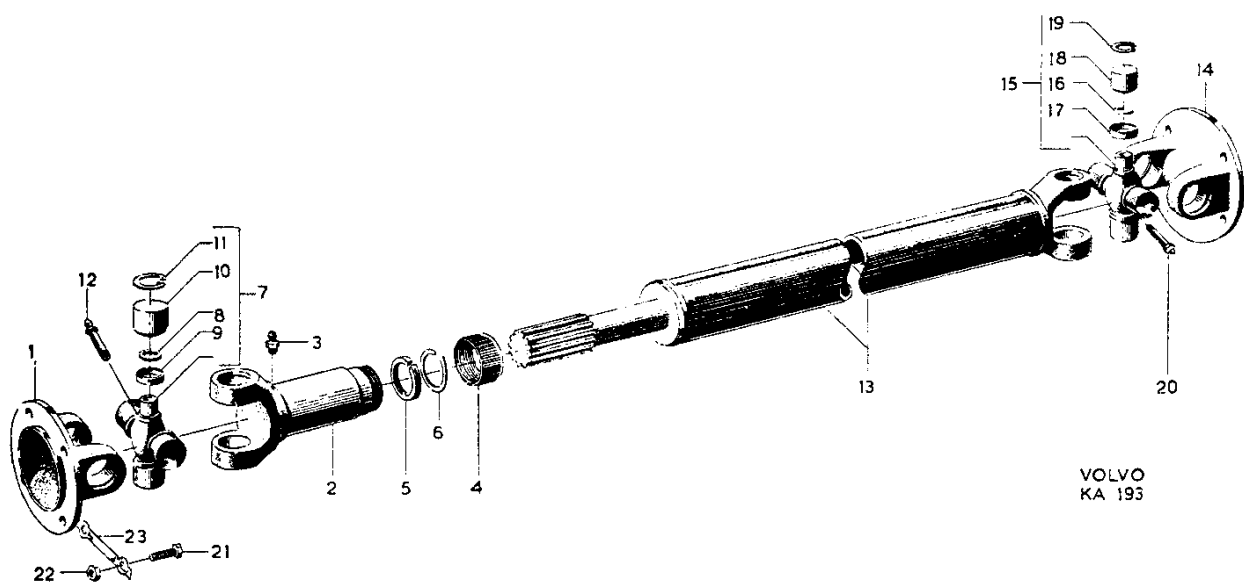


Fig.25

Fig. No.	Description	Part No.	Qty.
<u>PROPELLER SHAFTS</u>			
	<u>Propeller shaft, forward, cpl.</u>	89854 ¹⁾	1
	<u>Propeller shaft, forward, cpl.</u>	656554 ²⁾	1
24- 1	. <u>Tubular shaft</u>	89932 ¹⁾	1
	. Tubular shaft	659063 ²⁾	1
24- 2	. Flange yoke	87941	1
24- 3	. Joint cross, cpl.	87977	1
24- 4	. . Cork gasket	15551	4
24- 5	. . Retainer	87944	4
24- 6	. . Needle bearing	87945	4
24- 7	. . Lock ring	118006	4
24- 8	. . Lubricator	180007	1
24- 9	Bolt	102754	4
24-10	Nut plate	89891	2
24-11	Lock washer	15260	2
24-12	Companion flange	86460	1
24-13	Bolt	921659	1
24-14	Base washer	120065	1
24-15	Spring washer	906994	1
	<u>Center bearing</u>		
24-16	Center bearing housing	657112	1
24-17	Rubber bushing	653192	2
24-18	Ball bearing, SKF:24 G-88506	181261	1
24-19	Splash protector	86443	1
	<u>Propeller shaft, rear, cpl.</u>	89460	1
	. Universal joint, forward, cpl.	89963	1
25- 1	. . Flange yoke	87941	1
25- 2	. . Sleeve yoke	89964	1
25- 3	. . Lubricator	951739	1
25- 4	. . Cap nut	87946	1
25- 5	. . Cork gasket	15550	1
25- 6	. . Washer	18735	2
25- 7	. . <u>Joint cross, cpl.</u>	87977	1
25- 8	. . . Cork packing	15551	4
25- 9	. . . Retainer	87944	4
25-10	. . . Needle bearing	87945	4
25-11	. . . Lock ring	118006	4
25-12	. . . Lubricator	180007	1
25-13	. <u>Tubular shaft</u>	89965	1

1. For cars with H-6 transmissions.

2. For cars with M-4 transmissions.

Propeller shaft

Fig. No.	Description	Part No.	Qty.
25-14	. Flange yoke	87941	1
25-15	. <u>Joint cross</u> , cpl.	87977	1
25-16	. . Cork packing	15551	4
25-17	. . Retainer	87944	4
25-18	. . Needle bearing	87945	4
25-19	. . Lock ring	118006	4
25-20	. . Lubricator	180007	1
25-21	Bolt	102754	8
25-22	Nut	10817	8
25-23	Lock washer	15260	8

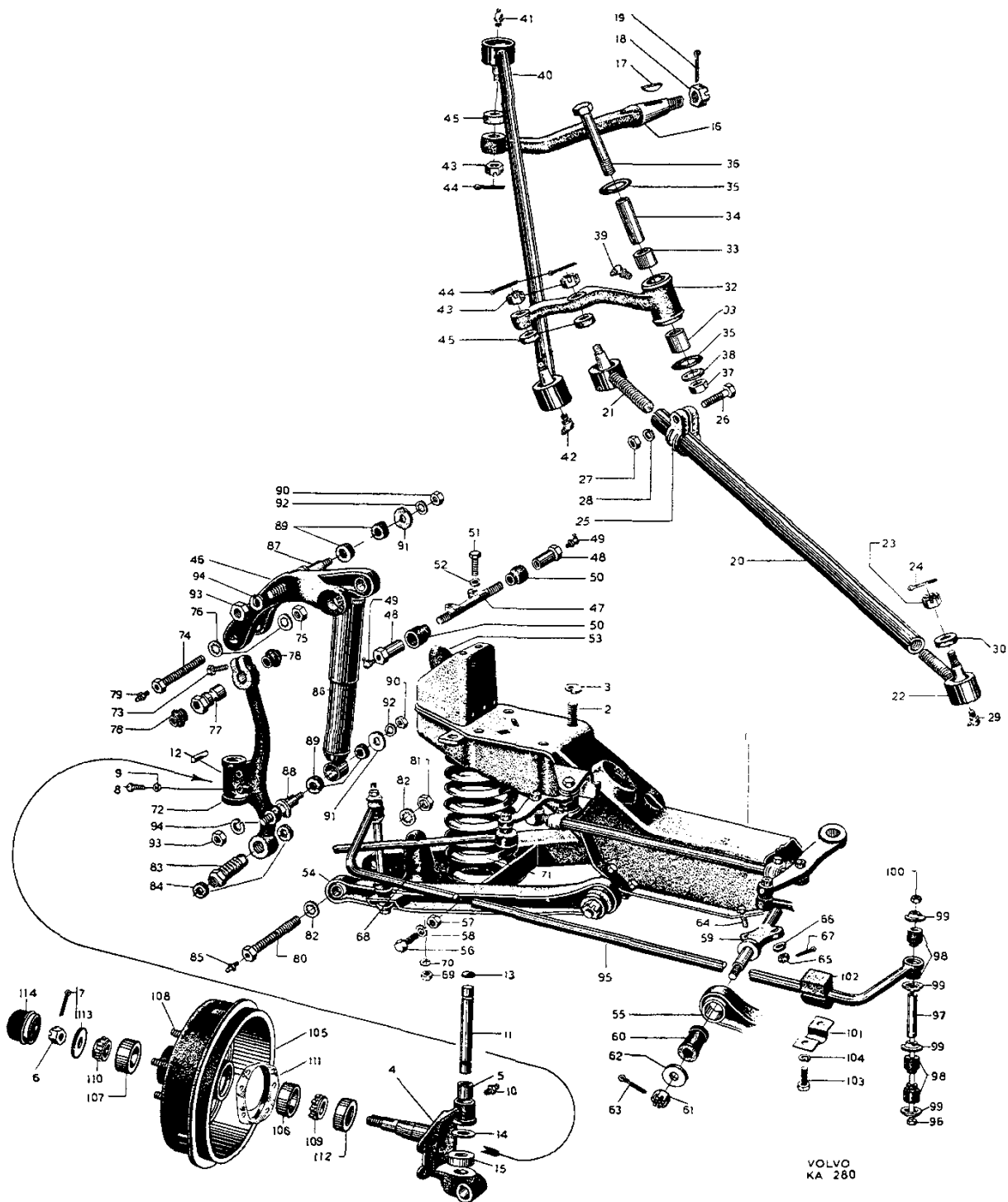


Fig. 26

Fig. No.	Description	Part No.	Qty.
<u>FRONT AND REAR AXLES</u>			
FRONT AXLE			
26- 1	<u>Front suspension cross member</u>	88393	1
26- 2	Bolt	902304	8
	Nut (welded in body)	89661	8
26- 3	Lock washer	951699	8
26- 4	<u>Steering knuckle, L, cpl.</u>	88647	1
	Steering knuckle, R, cpl.	88648	1
26- 5	. Bushing	18262	4
26- 6	Nut	10521	2
26- 7	Cotter pin	907849	2
26- 8	Stop screw	100210	2
26- 9	Lock nut	906576	2
26-10	Lubricator	914167	4
26-11	<u>King pin</u>	88649	2
26-12	Lock pin	80856	2
26-13	Washer	83414	4
26-14	Shim, Th. = 0.10	87209	*
	Th. = 0.35	87210	*
	Th. = 0.50	120766	*
26-15	Ball bearing	19597	2
26-16	<u>Steering arm, L</u>	88915	1
	Steering arm, R	88916	1
26-17	Woodruff key	910116	2
26-18	Nut	10521	2
26-19	Cotter pin	907849	2
	Tie rod, cpl.	660980	1
26-20	. Tube, l = 300	661231 ¹⁾	1
26-21	. End, cpl., LH thread, ball stud l = 54	659849 ²⁾	1
26-22	. End, cpl., RH thread, ball stud l = 54	659850 ²⁾	1
	. End, cpl., LH thread, ball stud l = 63	658431 ³⁾	1
	. End, cpl., RH thread, ball stud l = 63	658432 ³⁾	1
26-23	. . Nut	190573 ⁴⁾	2
26-24	. . Cotter pin	907824 ⁴⁾	2
26-25	. Clamp, cpl.	89412 ⁵⁾	2
26-26	. . Bolt	100155	2
26-27	. . Nut	951200	2
26-28	. . Spring washer	906990	2

1. Without slitted ends. Replaces early prod. tube with slitted ends.
With transition from early to late prod. stop nuts 661288 and 661289 shall be fitted simultaneously.
 2. P 44403-04. 1 pc. 659849 and 1 pc. 659850 replace early prod. tie rod ends, the ball studs of which have a length of 61mm. Mounted as a pair.
 3. P 44408-09.
 4. Not included in complete tie rod.
 5. For tubes with slitted ends.
- * Order as required.

Front axle

Fig. No.	Description	Part No.	Qty.
	. Nut, LH thread	661288 ¹⁾	1
	. Nut, RH thread	661289 ¹⁾	1
26-29	. Lubricator	951739	1
26-30	Dust cover	89369	2
26-32	Steering idler arm, cpl.	651797	1
26-33	. Bushing	18133	2
26-34	Spacer sleeve	87526	1
26-35	Rubber seal	87158	2
26-36	Bolt	100264	1
26-37	. Nut	951201	1
26-38	. Lock washer	951699	1
26-39	Lubricator	914167	1
26-40	Steering rod, L, cpl.	89221	1
	Steering rod, R, cpl.	89222	1
26-41	. Lubricator	951739	2
26-42	. Lubricator	951740	2
26-43	Nut	190573	4
26-44	Cotter pin	907824	4
26-45	Dust cover	89369	4
26-46	<u>Control arm</u>	87025	2
26-47	Shaft	87043	2
26-48	Bushing	87027	4
26-49	Lubricator	914169	4
26-50	Rubber seal	87028	4
26-51	Screw	107002	4
26-52	Spring washer	906994	4
26-53	Rubber cushion	83107	2
26-54	<u>Control arm</u> , L cpl.	87475	1
	Control arm, R, cpl.	87474	1
26-55	. Bushing	87031	4
26-56	Screw	107001	6
26-57	Nut	951201	6
26-58	Spring washer	906993	6
26-59	Shaft	87044	2
26-60	Rubber bushing	87033	4
26-61	Nut	190781 ²⁾	4
26-62	Base washer	18702	4
26-63	Cotter pin	907849 ³⁾	4
26-64	Bolt	105003	8
26-65	Nut	153013	8
26-66	Spring washer	906993	8
26-67	Cotter pin	907834	8

1. For tube 661231.

2. Replaces early production castellated nut and cotter pin.

3. Early production.

Fig. No.	Description	Part No.	Qty.
26-68	Rubber cushion	83108	2
26-69	Nut	906577	2
26-70	Spring washer	906993	2
26-71	<u>Front spring</u>	87935	2
26-72	Retainer	89833	2
26-73	Clamp screw	100259	2
26-74	Bolt	87020	2
26-75	Nut	17620	2
26-76	Lock washer	18872	4
26-77	Eccentric bushing	89834	2
26-78	Rubber seal	88147	4
26-79	Lubricator	951739	2
26-80	Bolt	87020	2
26-81	Nut	17620	2
26-82	Lock washer	18872	4
26-83	Bushing	87024	2
26-84	Rubber seal	87022	4
26-85	Lubricator	951739	2
	<u>Shock absorber set, cpl., forward</u>	276369	1
26-86	. Shock absorber, forward	N.S.S.	
26-87	. Bearing bolt	89568 ¹⁾	2
26-88	. Bearing bolt	89569 ¹⁾	2
26-89	. Rubber bushing	89567	9
26-90	Nut	951210	4
26-91	Base washer	18701	4
26-92	Lock washer	951701	4
26-93	Nut	951212	4
26-94	Spring washer	906997	4
26-95	<u>Track rod</u>	87508	1
26-96	Anchorage bolt	87387	2
26-97	Spacer tube	87386	2
26-98	Rubber bushing	83125	8
26-99	Washer	83126	8
26-100	Nut	951200	2
26-101	Anchorage clamp	83121	2
26-102	Rubber bushing	83122	2
26-103	Bolt	902304	4
26-104	Lock washer	951699	4

1. Not included in complete shock absorber set.

Fig. No.	Description	Part No.	Qty.
26-105	Hub, cpl.	653062	2
26-106	Bearing cup, SKF:ZSK-15245	181131	2
26-107	Bearing cup, SKF:ZSK-09195	181132	2
26-108	Wheel bolt	654490	10
26-109	Bearing cone, 2 SK-15112	181130	2
26-110	Bearing cone, 2 SK-09074	18448	2
26-111	Splash plate	88641	2
26-112	Oil seal	88640	2
26-113	Thrust washer	87464	2
26-114	Grease cup	87465	2
	Wheel, see page 64:1		

Fig.No.	Description	Part No.	Qty.
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REAR AXLEDescriptionPart No.

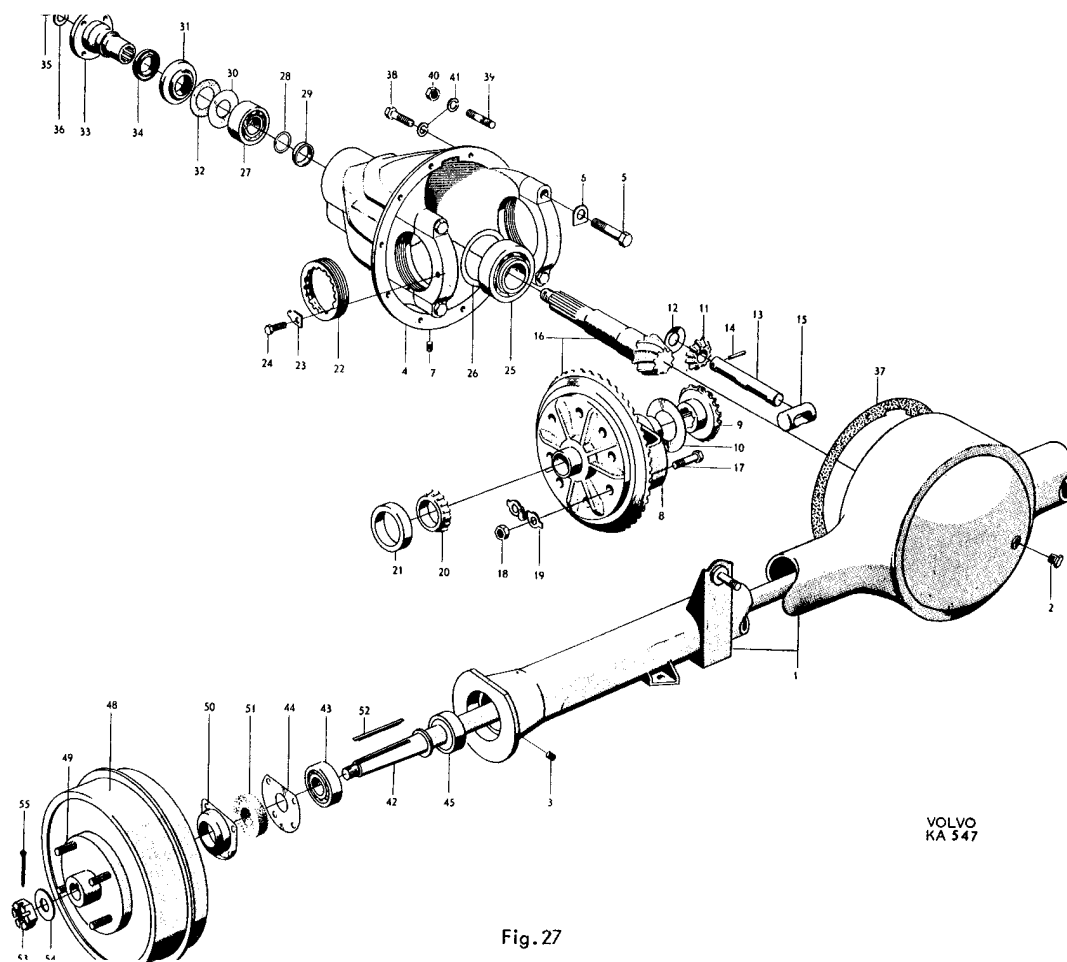
Rear axle, cpl., ENV 655712 For component parts, see page 59:1

Rear axle, cpl., Spicer 655713 For component parts, see page 61:1

Chassis number specification for rear axles

Chassis No.	Rear axle	Chassis No.	Rear axle	Chassis No.	Rear axle
131918-132407	655713	157087-157434	655713	168969-170332	655713
132408-132712	655712	157435-157976	655712	170333-170432	655712
132713-132912	655713	157977-158226	655713	170433-170973	655713
132913-135532	655712	158227-158406	655712	170974-170983	655712
135533-135732	655713	158407-158705	655713	170984-171133	655713
135733-137092	655712	158706-158846	655712	171134-171163	655712
137093-137298	655713	158847-158870	655713	171164-171351	655713
137299-138382	655712	158871-159310	655712	171352-171376	655712
138383-138582	655713	159311-159750	655713	171377-171776	655713
138583-140152	655712	159751-160180	655712	171777-172296	655712
140153-140282	655713	160181-160654	655713	172297-172320	655713
140283-140732	655712	160655-160830	655712	172321-172344	655712
140733	655713	160831-160851	655713	172345-172744	655713
140734-140942	655712	160852-161096	655712	172745-173264	655712
140943-140966	655713	161097-161161	655713	173265-173459	655713
140967-141716	655712	161162-161320	655712	173460-174208	655712
141717-142512	655713	161321-161558	655713	174209-174428	655713
142513-143302	655712	161559-162058	655712	174429-175128	655712
143303-143591	655713	162059-162362	655713	175129-175348	655713
143592-144091	655712	162363-162760	655712	175349-176072	655712
144092-144872	655713	162761-162810	655713	176073-176222	655713
144873-145360	655712	162811-162989	655712	176223-176619	655712
145361-145750	655713	162990-163059	655713	176620-176794	655713
145751-146200	655712	163060-163062	655712	176795-176992	655712
146201-147094	655713	163063-163917	655713	176993-177333	655713
147095-147502	655712	163918-164122	655712	177334-177348	655712
147503-147979	655713	164123-164676	655713	177349-177478	655713
147980-148376	655712	164677-164692	655712	177479-177508	655712
148377-148934	655713	164693-164739	655713	177509-177557	655713
148935-149256	655712	164740-164789	655712	177558-177587	655712
149257-149739	655713	164790-164885	655713	177588-178172	655713
149740-150184	655712	164886-164902	655712	178173-178202	655712
150185-151514	655713	164903-165672	655713	178203-178503	655713
151515-151852	655712	165673-165717	655712	178504-178528	655712
151853-152359	655713	165718-165875	655713	178529-178579	655713
152360-152656	655712	165876-165930	655712	178580-178589	655712
152657-153409	655713	165931-166684	655713	178590-178832	655713
153410-153484	655712	166685-166754	655712	178833-178880	655712
153485-153957	655713	166755-167547	655713	178881-179105	655713
153958-154288	655712	167548-167620	655712	179106-179135	655712
154289-154778	655713	167621-168223	655713	179136-179329	655713
154779-155168	655712	168224-168248	655712	179330-179354	655712
155169-155708	655713	168249-168541	655713	179355-179550	655713
155709-156113	655712	168542-168558	655712	179551-179560	655712
156114-156206	655713	168559-168718	655713	179561-179800	655713
156207-156216	655712	168719-168728	655712	179801-180720	655712
156217-156316	655713	168729-168846	655713	180721-180760	655713
156317-156536	655712	168847-168881	655712	180761-180800	655712
156537-156911	655713	168882-168941	655713	180801-180847	655713
156912-157086	655712	168942-168968	655712	180848-180872	655712

<u>Chassis No.</u>	<u>Rear axle</u>	<u>Chassis No.</u>	<u>Rear axle</u>	<u>Chassis No.</u>	<u>Rear axle</u>
180873-181652	655713	185048-185072	655712	189443-190059	655713
181653-181667	655712	185073-185407	655713	190060-190092	655712
181668-181748	655713	185408-185432	655712	190093-190281	655713
181749-181763	655712	185433-185898	655713	190282-190313	655712
181764-181983	655713	185899-185916	655712	190314-190881	655713
181984-182008	655712	185917-186046	655713	190882-191255	655712
182009-182396	655713	186047-186076	655712	191256-191855	655713
182397-182876	655712	186077-186162	655713	191856-192305	655712
182877-183050	655713	186163-186192	655712	192306-192905	655713
183051-183730	655712	186193-187145	655713	192906-193355	655712
183731-184202	655713	187146-187170	655712	193356-193855	655713
184203-184212	655712	187171-187252	655713	193856-194287	655712
184213-184347	655713	187253-187277	655712	194288-194614	655713
184348-184382	655712	187278-187397	655713	194615-195049	655712
184383-184567	655713	187398-187572	655712	195050-195416	655713
184568-184587	655712	187573-187882	655713	195417-195618	655712
184588-184842	655713	187883-188417	655712	195619-195804	655713
184843-184857	655712	188418-188727	655713	195805-196004	655712
184858-185047	655713	188728-189442	655712		



VOLVO
KA 547

Fig. 27

Fig. No.	Description	Part No.	Qty.
	<u>REAR AXLE</u>		
	<u>Rear axle</u> , cpl., ENV	655712 ¹⁾	1
27- 1	. Rear axle casing, cpl.	654908	1
27- 2	. . Oil filler plug	952359	1
27- 3	. Plug	16325 ²⁾	2
	. <u>Differential carrier</u> , cpl.	89082	1
27- 4	. . Housing, cpl.	89083	1
	. . . Cap	N.S.S.	
27- 5	. . . Bolt	105120	4
27- 6	. . Lock washer	15007	4
27- 7	. . Plug	952077	1
	. . <u>Differential</u> , cpl.	89298	1
27- 8	. . . Differential housing	89086	1
27- 9	. . . Differential side gear	89087	2
27-10	. . . Thrust washer, Th. = 0.80	87650	2
	Th. = 0.95	86506	
	Th. = 1.11	86507	
	Th. = 1.27	88013	
	Th. = 1.58	88014	
27-11	. . . Differential side pinion	89088	2
27-12	. . . Thrust washer	87651	2
27-13	. . . Shaft pin	87647	1
27-14	. . . Lock pin	87649	1
27-15	. . . Spacer sleeve	87648	1
27-16	. . . <u>Drive pinion and ring gear</u>	89962	1
27-17	. . . Bolt	89089	8
27-18	. . . Nut	150103	8
27-19	. . . Lock washer	15258	4
	. . <u>Differential bearing</u> , consisting of:		
27-20	. . . Bearing cone, SKF:2K - 28155	19286	2
27-21	. . . Bearing cup, SKF:2K - 28300	19285	2
27-22	. . Set nut	87653	2
27-23	. . Lock washer	15259	2
27-24	. . Bolt	100101	2
27-25	. . <u>Pinion bearing</u> , rear, SKF:231508	181233	1
27-26	. . Shim, Th. = 0.10	87655	*
	. . Shim, Th. = 0.35	87654	*
27-27	. . <u>Pinion bearing</u> , forward, SKF:231734	181232	1
27-28	. . Shim, Th. = 0.10	120131	*
	. . Shim, Th. = 0.35	120132	*
	. . Shim, Th. = 1.00	120133	*

1. Not sold on North-American market. Spicer rear axle; see page 61:1.

2. Not included in complete rear axle.

* Order as required.

Fig. No.	Description	Part No.	Qty.
27-29	. . Spacer ring	86578	1
27-30	. . Oil slinger	87659	1
27-31	. . Oil seal	88391	1
27-32	. . Gasket	87661	1
27-33	. . <u>Companion flange</u> , cpl.	87662	1
27-34	. . . Dust slinger	87663	1
27-35	. . Nut	950388	1
27-36	. . Base washer	906832	1
27-37	. <u>Gasket</u>	87670	1
27-38	. Bolt, l = 32	902280	7
	. Bolt, l = 35	902283	1
27-39	. Stud	130077	2
27-40	. Nut	906576	2
27-41	. Spring washer	906990	10
27-42	<u>Axle shaft</u> (final drive)	88706 ¹⁾	2
	<u>Axle shaft</u> (final drive)	659453 ²⁾	2
27-43	Ball bearing, SKF 32207	19577	2
27-44	Shim, Th. = 0.10	86891	*
	Th. = 0.35	86890	*
	Th. = 1.00	86889	*
	Th. = 1.50	651794	*
27-45	Oil seal, inner	114046	2
27-48	<u>Hub</u> , cpl.	653326	2
27-49	. Wheel bolt	654490	10
27-50	<u>Oil seal</u> , cpl.	88708	2
27-51	. Felt ring	19246	2
27-52	Key, depth = 8	86856	2
	Key, depth = 6	160553	2
27-53	Nut, alt.1, 20 x 1.5-18	10506	2
	Nut, alt.2, 7/18" x 14-165	153031	2
27-54	Base washer, alt.1, 20.5 x 35 x 3	80114	2
	Base washer, alt.2, 23 x 41.3 x 3.5	120267	2
27-55	Cotter pin	907861	2

1. Early prod. Recognised by the fact that the key groove has a depth of 5 mm., and the key a depth of 8 mm. Replaced by 1 pc. 659453 and 1 pc. 160553.

2. Late prod. Recognised by the fact that the key groove has a depth of 2.85 mm., and the key a depth of 6 mm.

* Order as required.

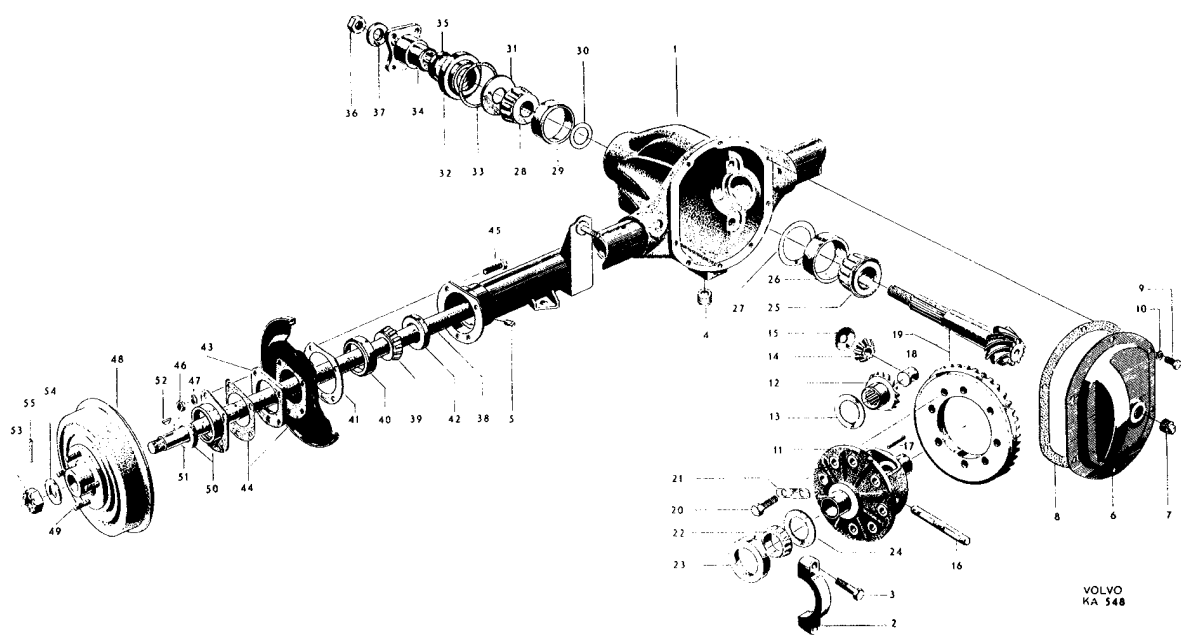


Fig. 28

Fig. No.	Description	Part No.	Q
<u>SPICER REAR AXLE</u>			
	<u>Rear axle, cpl., ratio 4.56:1 (9 x 41)</u>	655713	
28- 1	. Rear axle housing, cpl.	655997	
28- 2	. . Cap	N.S.S.	
28- 3	. . Bolt	924307	
28- 4	. . Oil drain plug	952078	
28- 5	. Plug	16324	
28- 6	. Inspection cover, cpl.	89253	
28- 7	. . Plug	952359	
28- 8	. Gasket	89254	
28- 9	. Bolt	921822	1
28-10	. Spring washer	906990	1
	. <u>Differential, cpl., without drive pinion and ring gear</u>	89672	
28-11	. . Differential housing	89670	
28-12	. . Differential side gear	89673	
28-13	. . . Thrust washer, Th. = 0.75"	120620	
	Th. = 0.95"	656102	
	Th. = 1.10"	656103	
	Th. = 1.25"	656104	
	Th. = 1.55"	656105	
28-14	. . Differential side pinion	89674	
28-15	. . . Thrust washer	87651	
28-16	. . Stop shaft	89259	
28-17	. . . Lock pin	81369	
28-18	. . Spacer sleeve	87648	
28-19	. Drive pinion and ring gear, ratio 4.56:1 (9 x 41)	89675	
28-20	. . Bolt	102721	
28-21	. . Lock washer	120333	
	. <u>Differential bearing, consisting of:</u>		
28-22	. . Bearing cone, SKF:3K - 24780	181190	
28-23	. . Bearing cup, SKF:3K - 24721	181191	
28-24	. Shim, Th. = 0.003"	81374	
	Th. = 0.005"	81375	
	Th. = 0.010"	120622	
	Th. = 0.030"	81377	

* Order as required.

Fig. No.	Description	Part No.	Qty.
	. <u>Drive pinion bearing, rear, consisting of:</u>		
28-25	. . Bearing cone, SKF:2K - 31594	181218	1
28-26	. . Bearing cup, SKF:2K - 31520	18453	1
28-27	. Shim, Th. = 0.003"	81383	*
	Th. = 0.005"	81384	*
	Th. = 0.010"	120623	*
	. <u>Drive pinion bearing, forward, consisting of:</u>		
28-28	. . Bearing cone, SKF:2K - 02872	18450	1
28-29	. . Bearing cup, SKF:2K - 02820	18451	1
28-30	. Shim, Th. = 0.003"	81379	*
	Th. = 0.005"	81380	*
	Th. = 0.010"	120621	*
	Th. = 0.030"	81382	*
28-31	. Oil slinger	80506	1
28-32	. Oil seal	80507	1
28-33	. Gasket	80508	1
28-34	. <u>Companion flange, cpl.</u>	89263	1
28-35	. . Dust slinger	81388	1
28-36	. Nut	88726	1
28-37	. Washer	80513	1
28-38	. <u>Axle shaft (final drive shaft)</u>	89679	2
	. <u>Roller bearing, consisting of:</u>		
28-39	. . Bearing cone, SKF:14132 T	181217	2
28-40	. . Bearing cup, SKF:14276	181189	2
28-41	. Shim, Th. = 0.005"	89681	*
	Th. = 0.010"	89682	*
	Th. = 0.035"	89683	*
	Th. = 0.060"	659868	*
28-42	. Oil seal, inner	114257	2
28-43	. Spacer washer	87693	2
28-44	. Gasket	87711 ¹⁾	4
28-45	. Screw	102089	8
28-46	. Nut	921782	8
28-47	. Base washer	11963	8
	. Lock washer	951699	8
28-48	. <u>Hub, cpl.</u>	653326	2
28-49	. Wheel bolt	654490	10
28-50	. Oil seal, cpl.	88708	2
28-51	. Felt ring	19246	2
28-52	. Key	160553 ²⁾	2
28-53	. Nut	153031 ²⁾	2
28-54	. Base washer	120267	2
28-55	. Cotter pin	907861	2

1. Not included in complete rear axle.

2. Included in complete rear axle.

* Order as required.

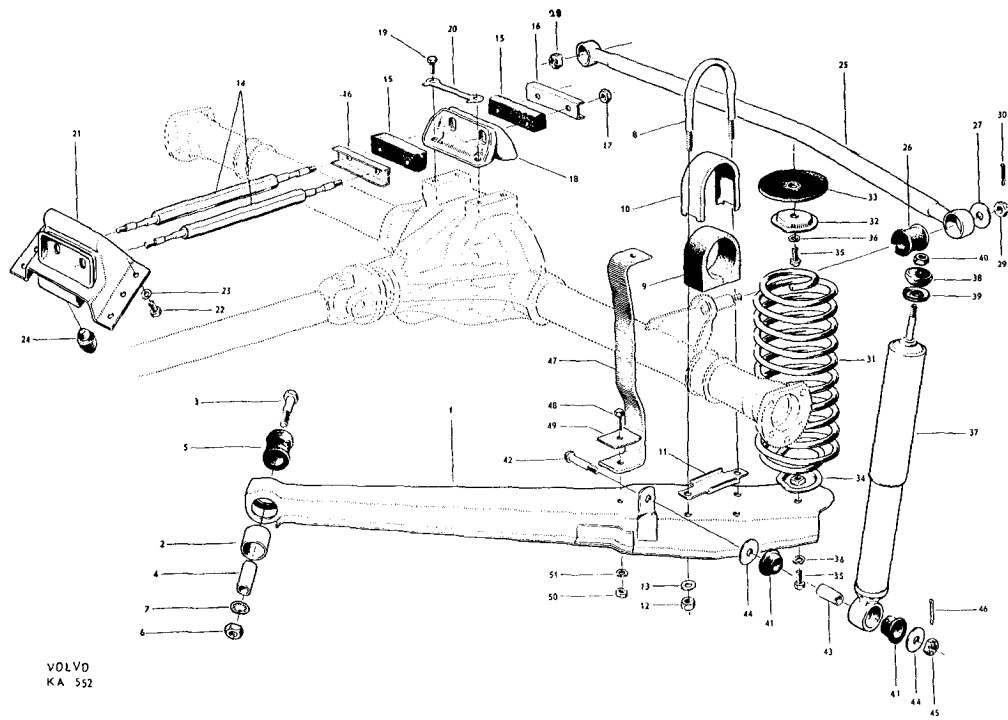


Fig. 29

Fig. No.	Description	Part No.	Q
<u>REAR AXLE MOUNTINGS</u>			
	<u>Rubber cushion for rear axle, in body</u>	87055	2
	Bolt	902278	4
	Spring washer	906990	4
29- 1	<u>Support arm, left, cpl.</u>	658792	1
	<u>Support arm, right, cpl.</u>	658793	1
29- 2	. Bushing	87060	2
29- 3	Bolt	100609	2
29- 4	Spacer sleeve	87061	2
29- 5	Rubber bushing	87062	2
29- 6	Nut	951212	2
29- 7	Lock washer	951703	2
29- 8	Clamp	654957	2
29- 9	Rubber cushion	655557 ¹⁾	2
	Rubber cushion	654956 ²⁾	2
29-10	Sleeve	654955	2
29-11	Base plate	654954	2
29-12	Nut	951204	8
29-14	<u>Torque rod</u>	655551	2
29-15	Rubber cushion	661159	4
29-16	Base washer	661158	4
29-17	Nut	950365	4
29-18	<u>Bracket</u>	655512	1
29-19	Bolt	921857	4
29-20	Lock washer	656753	2
29-21	Bracket	655506	1
29-22	Bolt	921842	6
29-23	Spring washer	906992	6
29-24	Rubber cushion	83107	1
29-25	<u>Track rod</u>	87048	1
29-26	Rubber bushing	87033	2
29-27	Washer	18702	2
29-28	Nut on body	10503	1
29-29	Nut on rear axle	951777	1
29-30	Cotter pin	907849	2
29-31	<u>Rear spring (coil spring)</u>	87936	2
29-32	Washer	87092	2
29-33	Rubber plate	87054	2
29-34	Washer	87093	2
29-35	Bolt	902305	4
29-36	Spring washer	906993	4

1. In conjunction with Spicer rear axles.

2. In conjunction with ENV rear axles.

Fig. No.	Description	Part No.	Qty.
	<u>Shock absorber set, cpl., rear</u>	276371	1
29-37	. Shock absorber	N.S.S.	2
29-38	. Bushing	87740	4
29-39	. . Washer	87741 ¹⁾	4
29-40	. . Nut	151217	2
29-41	. Rubber bushing	89567	4
29-42	Bolt	104763	2
29-43	. Spacer sleeve	89570	2
29-44	. Base washer	11982	4
29-45	. Castellated nut	19511	2
29-46	. . Cotter pin	907845	2
29-47	<u>Damper band</u>	89816	2
29-48	. Bolt, early prod., 10 x 1 - 5 x 30	902306	4
	. Bolt, late prod., 3/8" - 16 x 1 1/4	921843	4
29-49	. Washer	89818	4
29-50	. . Nut for bolt 902306	906577	2
	. . Nut for bolt 921843	921982	2
29-51	. . . Spring washer for bolt 902306	906993	4
	. . . Spring washer for bolt 921843	906992	4
	<u>WHEELS</u>		
	<u>Wheel, 15 x 4"</u>	89991	5
	. Wheel bolt, RH thread (included in complete hub)	654490	20
	. . Nut, RH thread	87699	20
	Hub cap, marked "Volvo"	87107	4
	Embellisher ring	88754	5

1. Not included in shock absorber set.

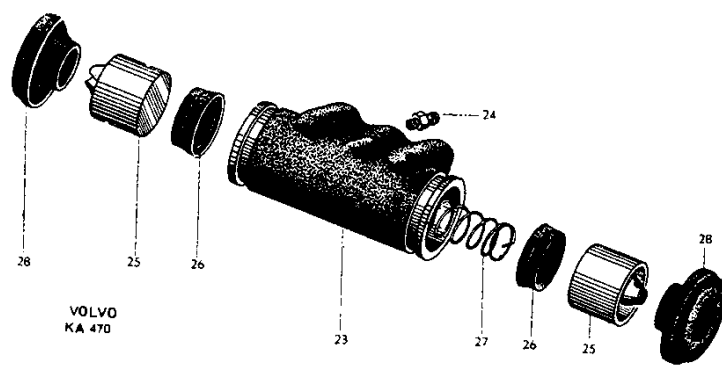
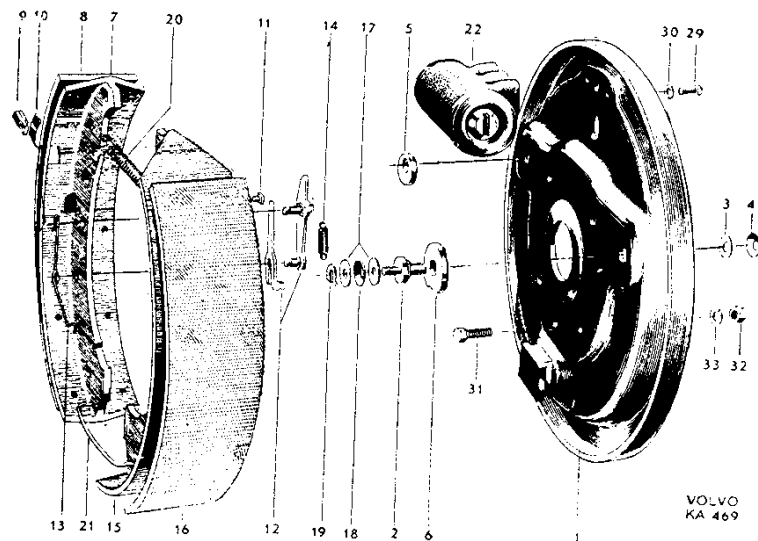


Fig. 30

Fig. No.	Description	Part No.	Qt
<u>BRAKES</u>			
<u>FRONT WHEEL BRAKES</u>			
	Front wheel brakes, cpl., L	89985 ¹⁾	1
	Front wheel brakes, cpl., R	89986 ¹⁾	1
30- 1	. Backing plate, L, cpl.	89701	1
	. Backing plate, R, cpl.	89702	1
30- 2	. . Bolt	89700	4
30- 3	. . . Base washer	120141	4
30- 4	. . . Spring washer	88995	4
30- 5	. . Adjuster cam	656337	2
30- 6	. . Adjuster cam	88997	2
30- 7	. Brake shoe, forward, L, cpl.	655667 ²⁾	1
	. Brake shoe, forward, R, cpl.	655668 ²⁾	1
30- 8	. . Brake lining, alt. 1, for bonding	88168	2
	. . Brake lining, alt. 2, for riveting	87929	2
	. . Rivet for lining No. 87929	952494	20
	. . Self-adjusting unit, consisting of:		
30- 9	. . Adjuster pin	87913	2
30-10	. . Damping spring	88611	2
30-11	. . Guide pin	87916	2
30-12	. . Quadrant and lever, L	651926	1
	. . Quadrant and lever, R	651927	1
	. . Quadrant	N.S.S.	
	. . Lever	N.S.S.	
30-13	. . Lock spring, L	88755	1
	. . Lock spring, R	88756	1
30-14	. . Spring	87921	2
30-15	. Brake shoe, rear, cpl.	657281 ²⁾	2
30-16	. . Brake lining, alt. 1, for bonding	88169	2
	. . Brake lining, alt. 2, for riveting	87930	2
	. . Rivet for lining No. 87930	952494	16
30-17	. Base washer	26885	8
30-18	. Spring washer	89705	4
30-19	. Lock washer	89652	4
30-20	. Return spring	87925	2
30-21	. Anchorage spring	87926	2
30-22	. Wheel brake cylinder, cpl.	87450	2
30-23	. . Housing	87452	2
30-24	. . Air-venting valve	87462	2
30-25	. . Plunger	87459	4
30-26	. . Rubber packing	81426	4
30-27	. . Spring	86660	2

1. Not stocked.

2. Only stocked with bonded linings.

Front wheel brakes

Fig. No.	Description	Part No.	Qty.
30-28	. . Rubber casing	87461	4
30-29	. Bolt	921802	4
30-30	. Spring washer	906987	4
30-31	Bolt	921641	8
30-32	Nut	921782	8
30-33	Spring washer	906992	8
<u>Brake drums and hubs for front wheels: see "Front axle"</u>			

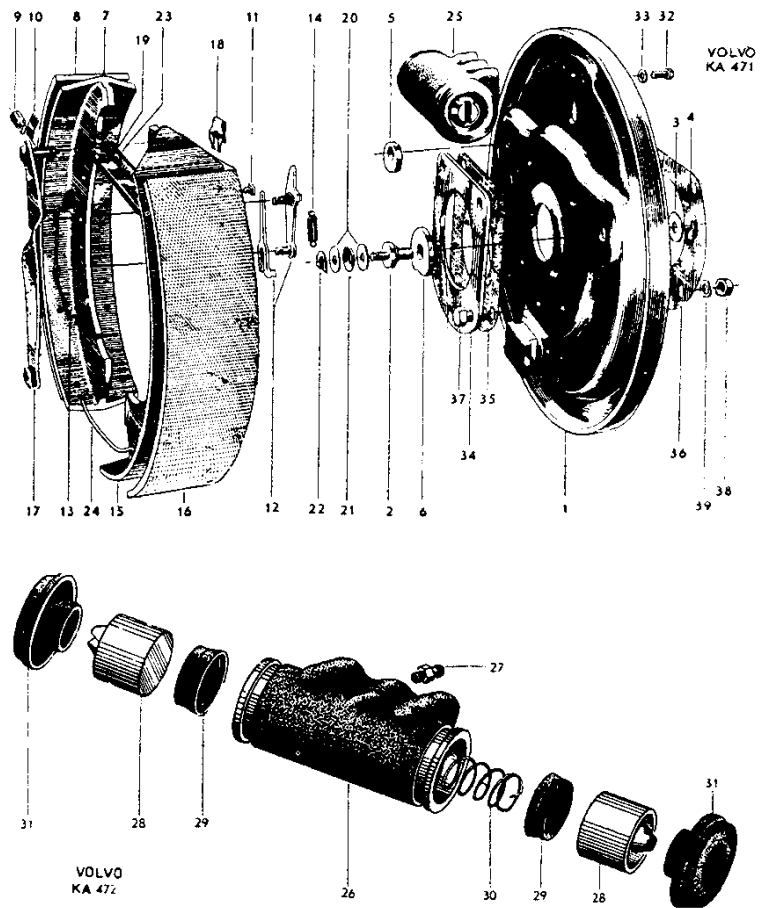


Fig.31

Fig. No.	Description	Part No.	Qty.
<u>REAR WHEEL BRAKES</u>			
	Rear wheel brakes, cpl., L	89987 ¹⁾	1
	Rear wheel brakes, cpl., R	89988 ¹⁾	1
31- 1	. Backing plate, cpl., L	89703	1
	. Backing plate, cpl., R	89704	1
31- 2	. . Bolt	89700	4
31- 3	. . Base washer	120141	4
31- 4	. . Spring washer	88995	4
31- 5	. . Adjuster cam	656337	2
31- 6	. . Adjuster cam	88997	2
31- 7	. Brake shoe, forward, L, cpl.	655667 ²⁾	1
	. Brake shoe, forward, R, cpl.	655668 ²⁾	1
31- 8	. . Brake lining, alt. 1, for bonding	88168	2
	. . Brake lining, alt. 2, for riveting	87929	2
	. . Rivet for lining No. 87929	952494	16
	. . <u>Self-adjusting unit</u> , consisting of:		
31- 9	. . Adjuster pin	87913	2
31-10	. . Damping spring	88611	2
31-11	. . Guide pin	87916	2
31-12	. . Quadrant and lever, L	651926	1
	. . Quadrant and lever, R	651927	1
	. . Quadrant	N.S.S.	
	. . Lever	N.S.S.	
31-13	. . Lock spring, L	88755	1
	. . Lock spring, R	88756	1
31-14	. . Spring	87921	2
31-15	. Brake shoe, rear, L, cpl.	657279 ²⁾	1
	. Brake shoe, rear, R, cpl.	657280 ²⁾	1
	. . Brake shoe, rear, cpl.	657281 ²⁾	2
31-16	. . . Brake lining, alt. 1, for bonding	88169	2
	. . . Brake lining, alt. 2, for riveting	87930	2
	. . . Rivet for lining No. 87930	952494	16
31-17	. . Lever, L	88831	1
	. . Lever, R	88832	1
31-18	. . Lock washer	88830	2
31-19	. Link	87928	2
31-20	. Base washer	26885	8
31-21	. Spring washer	89705	4
31-22	. Lock washer	89652	4
31-23	. Return spring	87925	2
31-24	. Anchorage spring	87926	2

1. Not stocked.

2. Only stocked with bonded linings.

Rear wheel brakes

Fig. No.	Description	Part No.	Qty.
31-25	. <u>Wheel brake cylinder, cpl.</u>	87451	2
31-26	. . Housing	87457	2
31-27	. . Air-venting nipple	87462	2
31-28	. . Plunger	87454	4
31-29	. . Rubber packing	87455	4
31-30	. . Spring	87456	2
31-31	. . Rubber casing	87461	4
31-32	. Bolt	921802	4
31-33	. Spring washer	906987	4
31-34	Spacer washer	87693	2
31-35	Packing	87711	4
31-36	Shim, Th. = 0.10	86891 ¹⁾	*
	Th. = 0.35	86890 ¹⁾	*
	Th. = 1.00	86889 ¹⁾	*
	Th. = 1.50	651794 ¹⁾	*
	Th. = 0.005"	89681 ²⁾	*
	Th. = 0.010"	95682 ²⁾	*
	Th. = 0.035"	89683 ²⁾	*
	Th. = 0.060"	659868 ²⁾	*
31-37	Bolt	105164 ¹⁾	8
	Bolt	102089 ²⁾	8
31-38	. Nut	921782	8
	. . Base washer	11963	8
31-39	. . Lock washer	951699	8
<u>Brake drum and hub for rear wheels: see "Rear axle".</u>			

1. ENV rear axles.
 2. Spicer rear axles.
 * Order as required.

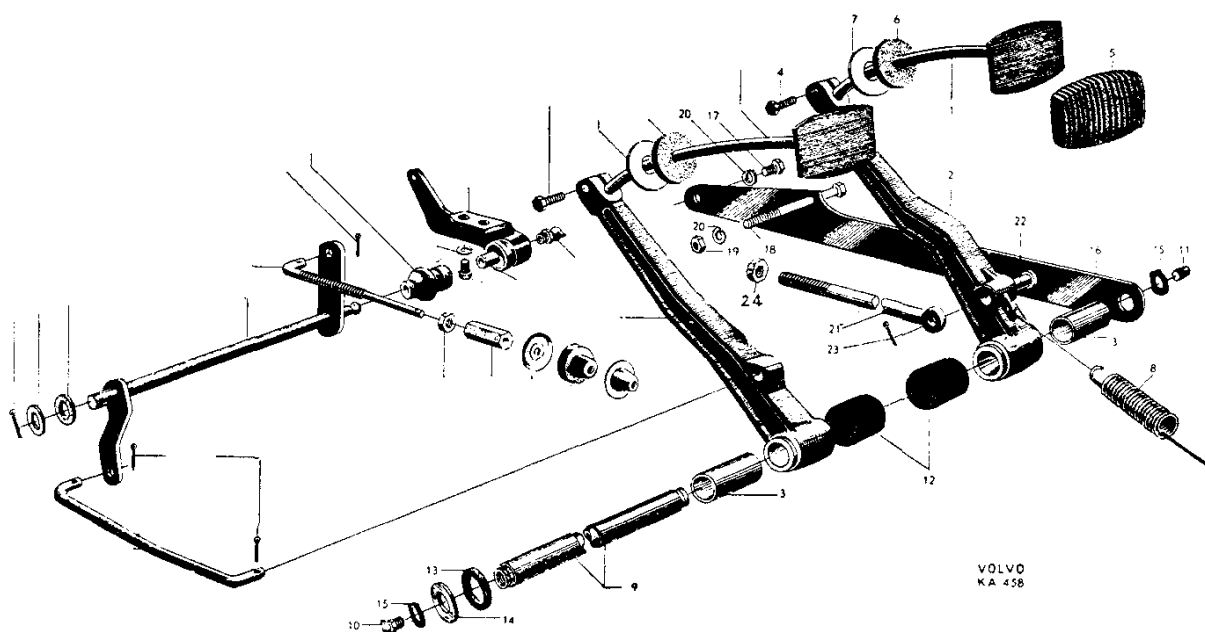


Fig.32

Fig. No.	Description	Part No.	Qty.
<u>FOOT BRAKE CONTROL LINKAGE</u>			
<u>Brake pedal, consisting of:</u>			
32- 1	Brake pedal, upper section	87109	1
32- 2	Brake pedal, lower section, cpl.	87108	1
32- 3	. Bushing	83154	2
32- 4	Clamp screw	902280	1
32- 5	Rubber pad	83079	1
32- 6	Rubber grommet	87130	1
32- 7	Washer	87487	1
32- 8	Return spring	87131	1
32- 9	<u>Shaft</u>	87404	1
32-10	Lubricator	180224	1
32-11	Plug	952075	1
32-12	Rubber seal	87491	2
32-13	Rubber seal	87490	1
32-14	Washer	87489	1
32-15	Lock ring	914451	2
32-16	<u>Support plate</u>	87115	1
32-17	Bolt, l = 9/16"	101924	2
32-18	Bolt, l = 3"	902291	1
32-19	Nut	906576	1
32-20	Spring washer	906990	3
32-21	<u>Push rod</u>	87488	1
32-22	Cotter pin bolt	913147	1
32-23	Cotter pin	907844	1
32-24	Lock nut	951755	1

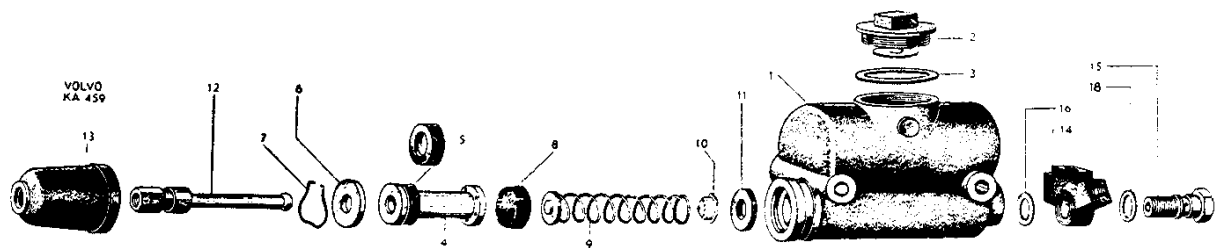


Fig.33

Master cylinder

Brake lines

Fig. No.	Description	Part No.	Qty.
<u>MASTER CYLINDER</u>			
	<u>Master cylinder, cpl.</u>	87694	1
33- 1	. Housing	86600	1
33- 2	. Filler cap	86420	1
33- 3	. Gasket	86421	1
33- 4	. Plunger, cpl.	86601	1
33- 5	. . Rubber ring	86602	1
33- 6	. Stop washer	120013	1
33- 7	. Lock ring	118013	1
33- 8	. Rubber gasket	86604	1
33- 9	. Return spring	86792	1
33-10	. Valve	86794	1
33-11	. Valve seat	86609	1
33-12	. Push rod	86610	1
33-13	. Rubber casing	86956	1
33-14	. T-pipe	87697	1
33-15	. Banjo bolt	81416	1
33-16	. Packing, inner	18817	1
33-17	. Packing, outer	81415	1
	Screw for master cylinder, $l = 9/16"$	101924	2
	Screw for master cylinder, $l = 3"$	902291	1
	Nut	906576	1
	Spring washer	906990	3
	Brake contact, cpl.	319552	1
	Contact screw	115114	2
<u>BRAKE LINES</u>			
	Brake line, cpl., for L front wheel, $l = 485$ (19")	86828	1
	Brake line, cpl., for R front wheel, $l = 935$ (36 1/2")	86829	1
	Brake line, cpl., for L rear wheel	86831	1
	Brake line, cpl., for R rear wheel	86832	1
	. Bolt	921603	2
	. Washer	951716	2
	. Spring washer	906988	2
	Steel piping 3/16" for other brake lines	954313	*
	. Union nut	87698	2
	Brake hose at front wheel	87695	2
	Brake hose at rear axle casing	87695	1
	Gasket	18651	3
	Lock washer	80939	3

* State required length.

Fig. No.	Description	Part No.	Qty
	T-pipe at rear axle casing	87696	1
	Bolt	921607	1
	Spring washer	906987	1
	Clamp for pipe, diam. = 3/16"	18335	1
	Clamp for pipe, diam. = 5/16"	18301	1
	Clamp for pipe, l = 9 13/16"	18355	3
	Double clamp for pipe, diam. = 5/16" and 5/16" respectively	18376	1
	Double clamp for pipe, diam. = 1/4" and 3/8"	121572	4
	Screw, No. 8	107401	2
	Screw, No. 10	190665	2
	Nut	906574	2
	Lock washer	951693	2

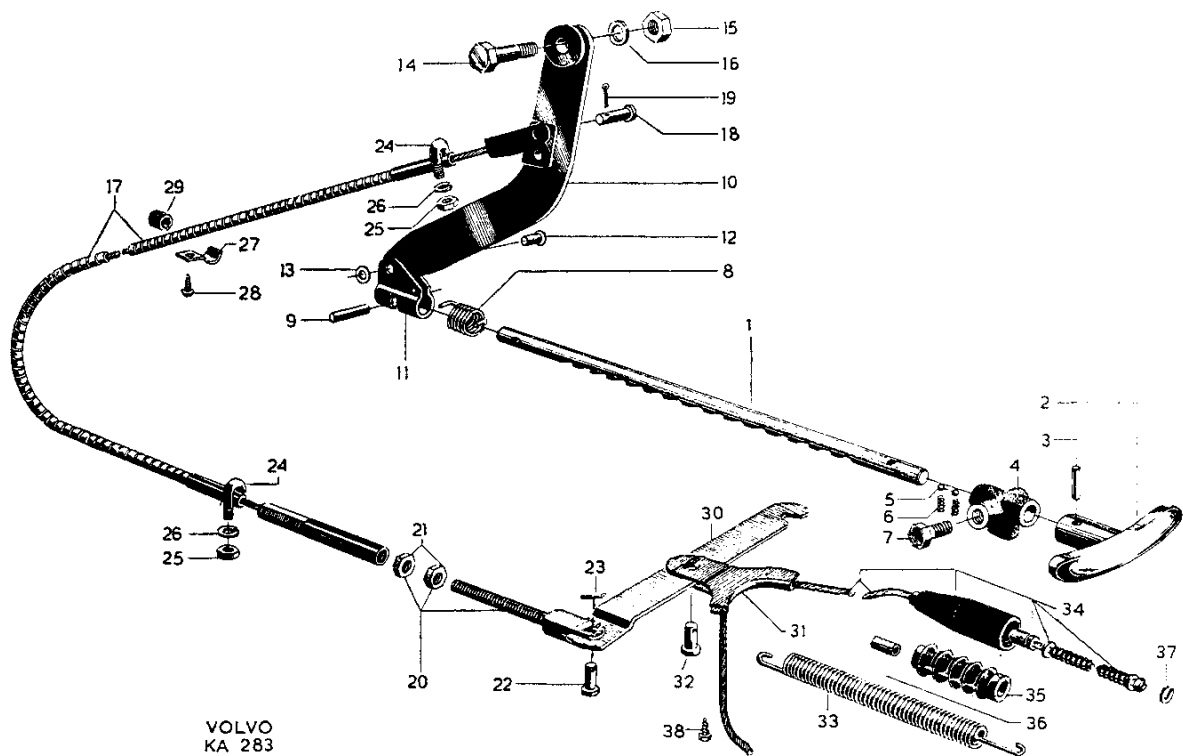
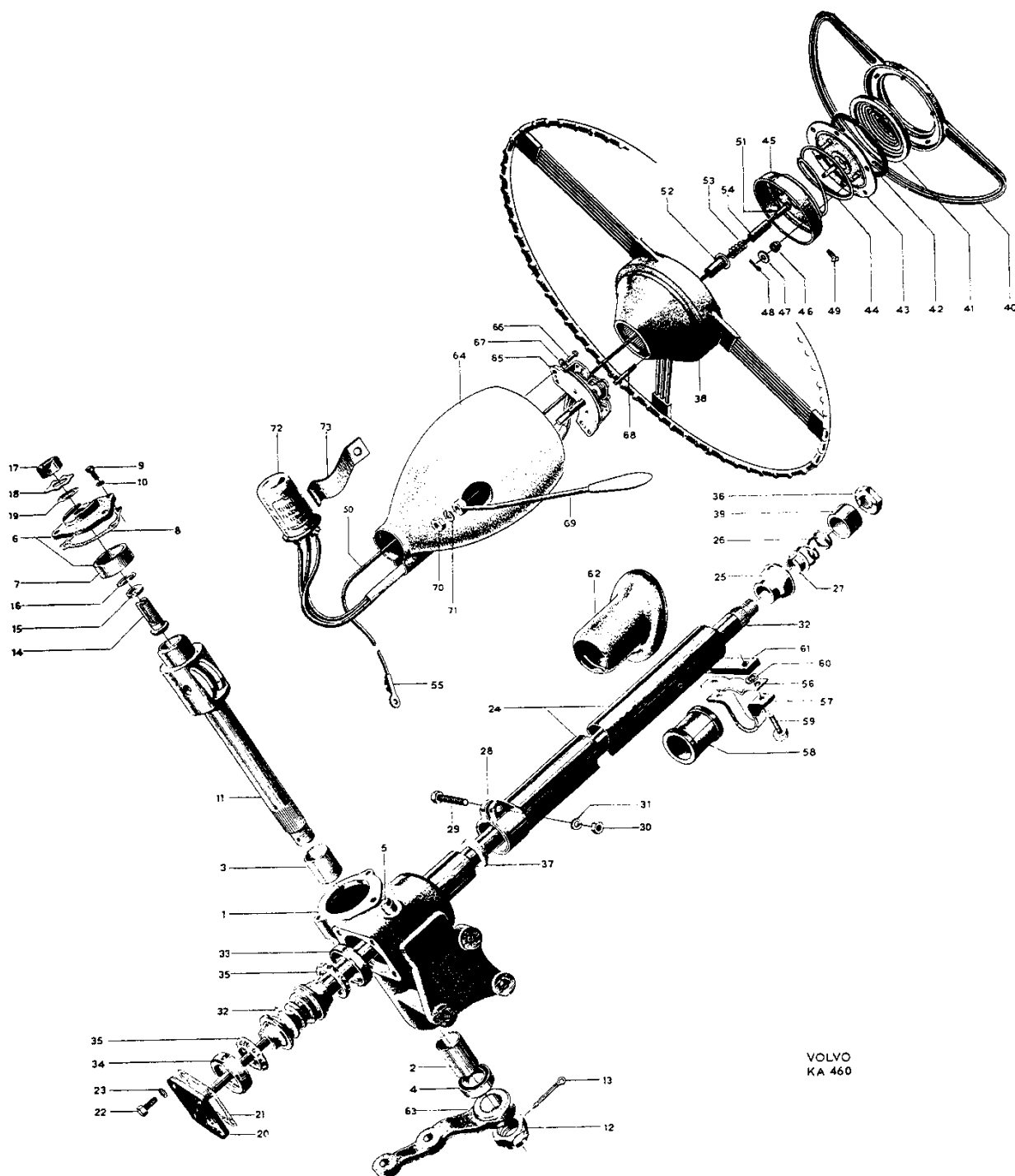


Fig.34

Fig. No.	Description	Part No.	Qty.
	<u>HANDBRAKE</u>		
34- 1	<u>Pull rod</u>	88327	1
34- 2	Handle	88328	1
34- 3	Pin	907181	1
34- 4	<u>Ratchet housing</u>	88332	1
34- 5	Ratchet ball	26694	2
34- 6	Spring	88333	2
34- 7	Guide screw	105179	2
34- 8	Return spring	88334	1
34- 9	Pin	907185	1
34-10	<u>Intermediary lever, cpl.</u>	88330	1
34-11	. Link	88331	1
34-12	. Rivet	91760	1
34-13	. Washer	61947	1
34-14	Bearing bolt	106013	1
34-15	Nut	906576	1
34-16	Spring washer	906990	1
34-17	<u>Cable, forward, cpl.</u>	87803	1
34-18	Cotter pin bolt	81062	1
34-19	Cotter pin	907832	1
34-20	Yoke bolt, cpl.	87315	1
34-21	. Lock nut	921781	2
34-22	Cotter pin bolt, early prod.	80952	1
34-23	Cotter pin	907832	1
	Cotter pin bolt, late prod., (locked with return spring for pull rod)	14515	1
34-24	Anchorage clamp	80969	2
34-25	Nut	921781	2
34-26	Spring washer	906990	2
34-27	Clamp	951190	1
34-28	Screw	107401	1
34-29	Rubber bushing	88438	1
34-30	<u>Intermediary lever</u>	87338	1
34-31	Anchorage plate	87801	1
34-32	Bolt	15497	1
	Cotter pin	907834	1
34-33	Return spring	28727	1

Fig. No.	Description	Part No.	Q
34-34	Cable, rear, cpl.	655386 ¹⁾	
	Cable, rear, cpl.	656727 ^{2, 3)}	
34-35	. Rubber protector	86850	
34-36	. Seal plug, rubber	86851	
34-37	Lock washer	191374	
34-38	Screw	955138	
	Anchorage clamp for rear cable	80969 ³⁾	
	. Nut	921781 ³⁾	
	. . Spring washer	906990 ³⁾	
	Lock spring for handbrake cable	656758 ³⁾	
	Seal ring at backing plate	656786 ³⁾	
	Spring, support arm - cable sleeve	656982 ³⁾	
	Anchorage for cable, welded in body	656801 ³⁾	

1. Up to chassis No. 145360, except Nos. 143671-143700, 145129-145138.
Replaced by set No. 276354, which consists of the components with Note 3.
See Service Bulletin Group 156 No. 2.
2. W.e.f. chassis No. 145361 and Nos. 143671-143700, 145129-145138.
3. Included in set 276354. See Footnote 1.



VOLVO
KA 460

Fig.35

Steering gear

Fig. No.	Description	Part No.	Qty.
<u>OPERATING CONTROLS</u>			
	<u>STEERING GEAR</u>		
	Steering gear, cpl.	250051 ¹⁾	1
35- 1	. Steering housing, cpl.	85600	1
35- 2	. . Bushing, inner	85628	1
35- 3	. . Bushing, outer	85627	1
35- 4	. . Seal ring	114271	1
35- 5	. . Oil filler plug	180764	1
35- 6	. Cover, cpl., cast-iron	85603 ²⁾	1
35- 7	. . Bushing	85604	1
	. Cover, cpl., light alloy	85630 ³⁾	1
	. . Bushing	N.S.S.	
35- 8	. Gasket	85605	1
35- 9	. Bolt	902279	3
35-10	. Spring washer	906990	3
35-11	. <u>Pitman shaft</u> , cpl.	85619	1
35-12	. . Nut	10523	1
35-13	. . Cotter pin	907862	1
35-14	. . Adjuster screw with groove for lock washer lug	85620 ²⁾	1
	. . Adjuster screw without groove for lock washer lug	656713 ³⁾	1
35-15	. . Adjuster washer, Th. = 2.1	120782*	1
	Th. = 2.2	120783*	1
	Th. = 2.3	120784*	1
35-16	. . Lock ring	190060	1
35-17	. Cap nut	85621 ²⁾	1
	. Nut	190766 ³⁾	1
35-18	. Lock washer, Alt. 1, internal lug opposite one of the outer lugs	85622 ²⁾	1
	. Lock washer, Alt. 2, internal lug between two of the outer lugs	85629 ²⁾	1
35-19	. Packing	15522 ²⁾	1
35-20	. <u>Cover</u> , lower	85606	1
35-21	. Gasket, Th. = 0.10	85623	*
	Th. = 0.125	85624	*
	Th. = 0.15	85625	*
	Th. = 0.30	85626	*
35-22	. Bolt	902252	4
35-23	. Spring washer	906988	2
	. Lock washer	190059	2

1. Not stocked as a complete unit. Replaced by steering gear, cpl., 250081. See PV445, P210 parts catalogue for itemised list.

2. Early prod. Components for this model are recognised by the fact that the cover for the Pitman shaft is made of cast-iron. As well as this the nut for the adjuster screw is a cap nut.

3. Late prod. Components of this type are recognised by the fact that the cover for the Pitman shaft is of light alloy. As well as this the nut for the adjuster screw is an ordinary nut instead of the early production cap nut.

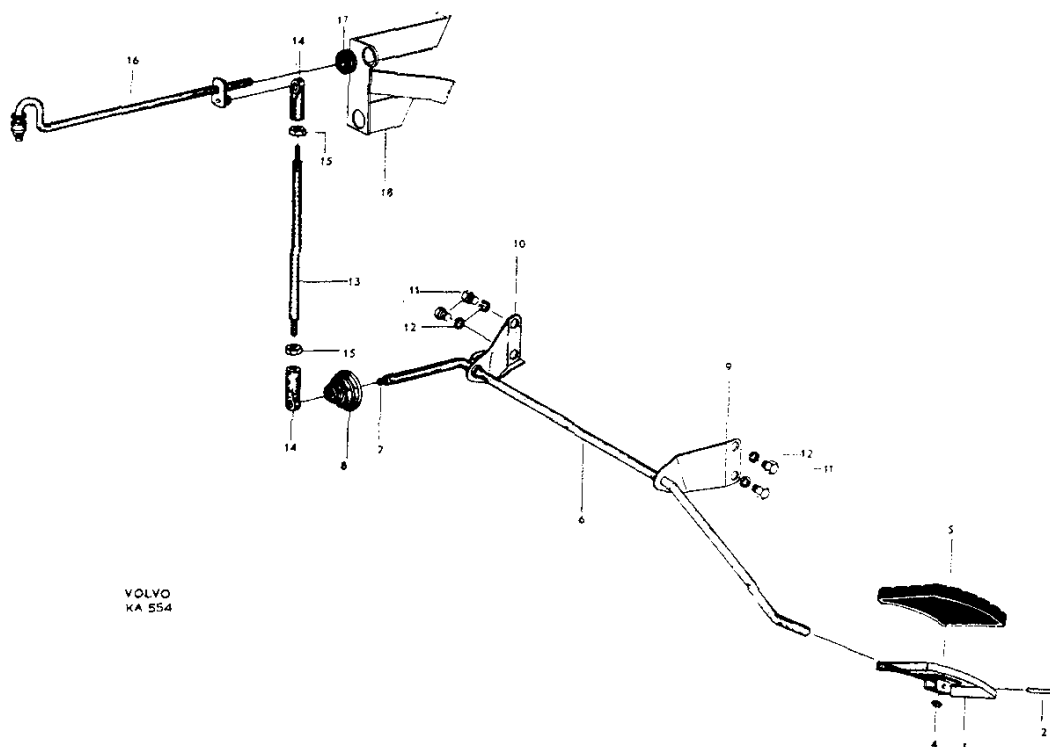
* Order as required.

Fig. No.	Description	Part No.	Qty
35-24	. <u>Column tube, cpl.</u>	85610	1
35-25	. . Ball bearing	85611	1
35-26	. Spring	85612	1
35-27	. Seat	85613	1
35-28	. Clamp	85614	1
35-29	. Bolt	902284	1
35-30	. Nut	906576	1
35-31	. Spring washer	906990	1
35-32	. <u>Steering mechanism</u>	85615	1
35-33	. Ball bearing race, upper	85616	1
35-34	. Ball bearing race, lower	85617	1
35-35	. Ball race	85618	1
35-36	. Nut	80544	1
	. Lock washer	651749 ¹⁾	1
35-37	. Felt ring	122042	1
	Bolt for steering gear	902317	3
	Base washer	11963	3
	Spring washer	906993	3
35-38	<u>Steering wheel, Alt.1, gray</u>	88815	1
	<u>Steering wheel, Alt.2, black</u>	652353	1
35-36	Nut	80544	1
	Lock washer	651749	1
35-39	Spacer sleeve	88834	1
35-40	<u>Horn ring, cpl.</u>	88228	1
35-41	. Horn button	88235	1
35-42	. Rubber ring	88236	1
35-43	. Contact washer, upper	88231	1
35-44	. Spring	88274	1
35-45	. Contact washer, lower	88237	1
35-46	. Rubber bushing	88240	3
35-47	. Base washer	906853	6
35-48	. Cotter pin	907810	3
35-49	Screw	115878	1
35-50	<u>Horn cable, cpl.</u>	88467	1
35-51	. Cable cover	83694	1
35-52	. Casing for spring	87807	1
35-53	. Spring	82385	1
35-54	. Bushing	88244	1
35-55	. Cable terminal	11423	1

1. Not included in complete steering gear.

Steering gear

Fig. No.	Description	Part No.	Qty.
35-56	<u>Support</u>	87413	1
35-57	Clamp	87414	1
35-58	Rubber bushing	82489	1
35-59	Bolt	902281	2
35-60	Spring washer	906990	2
35-61	Nut washer	87612	1
35-62	Seal	89937	1
35-63	<u>Pitman arm</u>	651796	1
35-12	Nut	10523	1
35-13	Cotter pin	907862	1
	<u>Steering rods and tie rods: see Front axle</u>		
	<u>Directional indicator switch</u>		
35-14	Housing, cpl.	654850	1
	. Clamp	656272	1
	. Screw	190729	1
	. Base washer	656273	1
35-65	<u>Switch</u>	88835	1
35-66	Screw	115493	4
35-67	Lock washer	951692	4
35-68	Slotted pin	951126	1
35-69	<u>Lever, Alt. 1, gray button</u>	89480	1
	Lever, Alt. 2, black button	652428	1
35-70	Nut	151229	1
35-71	Spring washer	17890	1
35-72	<u>Automatic impulse unit</u>	88313	1
35-73	Spring clamp	88769	1
	Bolt	902225	1
	Nut	906574	1
	Lock washer	951693	1



VOLVO
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Fig.36

Fig. No.	Description	Part No.	Q
	THROTTLE AND CHOKE CONTROLS		
	<u>Throttle control</u>		
	<u>Accelerator pedal</u>	653209 ¹⁾	
	Control rod in accelerator pedal	655840 ¹⁾	
	Base washer, sprung	61544 ¹⁾	
	Cotter pin	907820 ¹⁾	
	Rubber bushing in toe-plate	81061 ¹⁾	
	<u>Shaft, cpl., at engine</u>	655975 ¹⁾	
	Spring	653070 ¹⁾	
	Bolt for shaft	902252 ¹⁾	
	Base washer	11961 ¹⁾	
	<u>Control rod for carburetor - B 16 B engine</u>	953945 ¹⁾	
	<u>Control rod for carburetor - B 16 A and B 16 D engines</u>	953449 ¹⁾	
	Ball joint	10842 ¹⁾	
	Nut	199339 ¹⁾	
	Lock washer	951696	
36- 1	<u>Pedal plate for accelerator pedal</u>	657418 ²⁾	
36- 2	Cotter pin bolt	913097 ²⁾	
36- 3	Cotter pin	907810 ²⁾	
36- 4	Rubber pad	81803 ²⁾	
36- 5	Rubber pad	657487 ²⁾	
36- 6	<u>Shaft for throttle control, cpl.</u>	657482 ²⁾	
36- 7	. Ball stud	190949 ²⁾	
	Nylon bushing in shaft anchorage	656999 ³⁾	
36- 8	Dust cover	653218 ²⁾	
36- 9	Anchorage	657486 ^{2,4)}	
36-10	Anchorage	657419 ^{2,4)}	
36-11	Bolt	921803 ²⁾	
36-12	<i>Spring washer</i>	906988 ²⁾	

1. For early production throttle control up to chassis No. 191021 except Nos. 182640-182739, 188418-189037, 189143-191020.
2. For late production throttle control w.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.
3. For late production throttle control. Chassis Nos. 182640-182739, 188418-189037, 189143-191020, 191022-193355, 194188-194214.
4. With flange hole for shaft. Replaces earlier type without flanged hole but fitted with a nylon bushing. The nylon bushing is not required with the transition from early to late production types.

Throttle and choke controls

Fig. No.	Description	Part No.	Qty.
36-13	<u>Control rod</u>	191045 ^{1,2)}	1
	Control rod	191047 ^{1,3)}	1
36-14	Ball shell	191650 ¹⁾	2
	Safety brace	191764 ¹⁾	2
36-15	Nut	151223 ¹⁾	2
36-16	Link rod and lever	658583 ^{1,2,4)}	1
	Link rod and lever	656041 ^{1,3)}	1
36-17	. Vulcollan bushing in anchorage No. 657009	658660 ¹⁾	1
36-18	Anchorage	657009 ¹⁾	
	<u>Choke control</u>		
	Push-pull mechanism, cpl.	321747 ²⁾	
	Push-pull mechanism, cpl.	88768 ³⁾	
	. Button	319227 ²⁾	
	. Button	88462 ³⁾	
	. Sleeve	319225 ²⁾	
	. Sleeve	304179 ³⁾	
	. Nut	951209	
	. Lock washer	951699	
	. Lock ring	319228 ²⁾	
	. Cable	55192	
	. Sheath	88783	
	Plate marked "Choke"	304172	
	Clamp for push-pull mechanism	652486 ²⁾	
	Screw	115493 ²⁾	
	Nut	151207 ²⁾	
	Lock washer	951692 ²⁾	
	Anchorage for clamp, at air filter	403547 ²⁾	
	Bolt (also for air filter)	921623 ²⁾	
	Lock washer	951697 ²⁾	
	Retainer for cable, at wire stirrup	21882 ²⁾	
	Lock screw for cable	14012 ²⁾	

1. For late production throttle control w.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.

2. B 16 B engine.

3. B 16 A and B 16 D engines.

4. Replaced by 1 pc. 661505 and 1 pc. 660983.

* State required length.

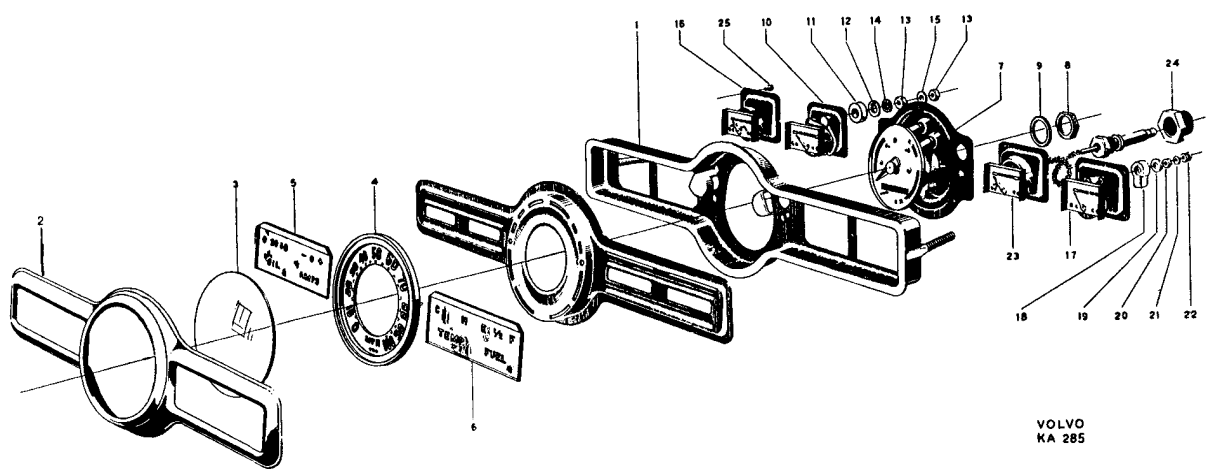


Fig.37

Fig. No.	Description	Part No.	Qt
<u>INSTRUMENTS</u>			
	<u>Combined instrument, cpl. (km)</u>	89960 ¹⁾	1
	<u>Combined instrument, cpl. (miles)</u>	651788 ²⁾	1
	<u>Combined instrument, cpl. (km)</u>	656087 ³⁾	1
	<u>Combined instrument, cpl. (miles)</u>	656092 ⁴⁾	1
37- 1	. Rear casing	89976	1
37- 2	. Marking plate	658288	1
37- 3	. Forward casing (chromed)	89977	1
37- 4	. Lens	88666	1
37- 5	. Scale for speedometer 89422 (km)	89419	1
	. Scale for speedometer 651931 (miles)	651928	1
	. Scale for speedometer 656090 (km)	656091	1
37- 6	. Lens for oil and ammeter 89967 (km)	89420	1
	. Lens for oil and ammeter 89967 (miles)	651929	1
	. Lens for oil and ammeter 656088 (km)	656089	1
	. Lens for oil and ammeter 656088 (miles)	656093	1
37- 7	. Lens for fuel and temperature gauges (km)	89421	1
	. Lens for fuel and temperature gauges (miles)	651930	1
37- 8	. <u>Speedometer, cpl., for combined instrument No. 89960</u>	89422	1
	. <u>Speedometer, cpl., for combined instruments Nos. 651788 and 656092</u>	651931	1
	. <u>Speedometer, cpl., for combined instrument No. 656087</u>	656090	1
37- 9	. . Nut	150139	1
37-10	. . Washer	120647	1
37-11	. <u>Ammeter, cpl.</u>	89966	1
37-12	. . Insulating washer	89424	2
37-13	. . Base washer	120608	2
37-14	. . Nut	906546	4
37-15	. . Lock washer	951693	2
37-16	. . Washer (brass)	11988	2
37-17	. <u>Oil pressure gauge, for combined instruments Nos. 89960 and 651788</u>	89967	1
	. <u>Oil pressure gauge, for combined instruments Nos. 656087 and 656092</u>	656088	1
37-18	. <u>Fuel gauge, cpl.</u>	89968	1
37-19	. . Protector	89427	2
37-20	. . Base washer	18709	2
37-21	. . Nut	19629	3
37-22	. . Washer (brass)	120080	3
37-23	. . Nut	89428	2
37-24	. <u>Temperature gauge</u>	89969	1
37-25	Connecting nipple	16212	1
37-26	Screw	115001	13

1. Up to chassis No. 155548. Replaced by 656087.

2. Up to chassis No. 147080. Replaced by 656092.

3. W.e.f. chassis No. 155549.

4. W.e.f. 147081.

* State required length.

Fig. No.	Description	Part No.	Qty.
	<u>Steel piping</u> for oil pressure gauge	954312	*
	Screw union	26699	1
	<u>Hose</u> , pipe for oil pressure gauge - cylinder head	87970	1
	Screw union in cylinder head	180110	1
	Screw union at firewall	88018	1
	Screw	190666	1
	Clamp for combined instrument	94517	2
	Nut	906574	2
	Spring washer	906985	2
	<u>Mask</u> for instrument	94516	1
	Screw	902259	1
	Washer	11961	1
	Lock washer	951695	1
	<u>Switch</u> for instrument lighting	88281	1
	Screw	950008	2
	. Lock washer	951692	2
	<u>Speedometer cable</u> , cpl.	89243	1
	. Drive cable	89454	1
	Gasket for speedometer cable	191058	1
	Screw for speedometer cable, at H6 transmission	902251	1
	Screw for speedometer cable, at M4 transmission	921803	1
	Spring washer, H6 transmission	906987	1
	Spring washer, M4 transmission	906988	1
	Rubber bushing for speedometer cable	89047	1
	Screw	107401	1

* State required length.

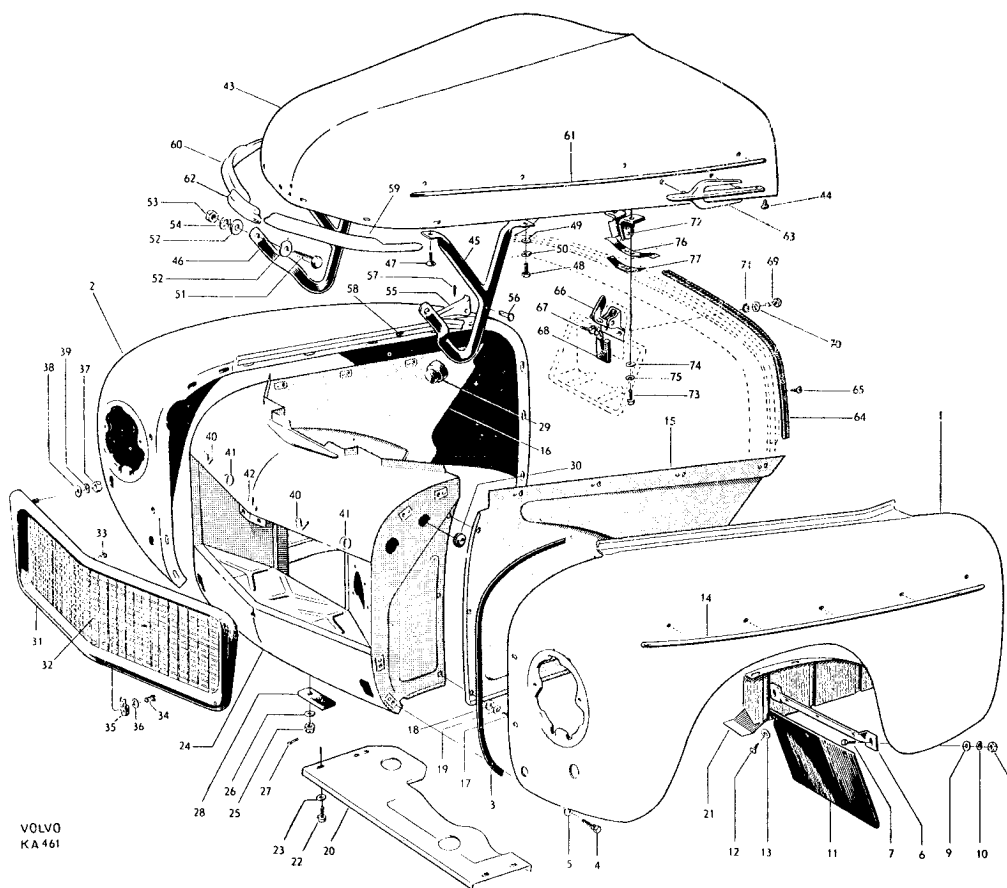


Fig.38

Fig. No.	Description	Part No.	Qty
<u>SHEET METAL COMPONENTS ON COACHWORK</u>			
<u>FENDERS (MUDGUARDS)</u>			
38- 1	Front fender, L	87503 ¹⁾	
38- 2	Front fender, R	87504 ¹⁾	
38- 3	Strip	13220	*
38- 4	Screw, ACME 5/16" - 10	106817	16
	Speed nut in front section and wheel housing plating	120402	16
	Screw, UNC 5/16" - 18	921823	8
	Nut in cowl side	951896	8
	Spring washer	906990	8
38- 5	Base washer, round	120660	16
	Base washer, square	83580	6
38- 6	<u>Stay</u>	657489	2
38- 7	Bolt	902254	2
38- 8	Nut	906575	2
38- 9	Base washer	120095	2
38-10	Spring washer	906987	2
	Screw, self-tapping	107430	2
38-11	Mud-flap	657490	2
38-12	Screw, self-tapping	107430	6
38-13	Washer	120175	6
	<u>Rear fender, L, cpl.</u>	88596	2
	<u>Rear fender, R, cpl.</u>	88597	2
	. Speed nut	120402	8
	Strip for fender	13228	*
	Screw for rear fender, ACME 5/16"-10	106830	8
	Speed nut, welded in fender	120402	8
	Base washer	120660	8
	Screw for rear fender, 5/16"-18 x 1	921825	4
	Screw for rear fender, 5/16" - 18 x 3/4"	921823	8
	Nut, welded in rear section	951896	12
	Base washer	120660	12
	Spring washer	906990	12
	<u>Mud flap, metal, for L rear fender</u>	87583	1
	<u>Mud flap, metal, for R rear fender</u>	96626	1
	Screw	190666	6
	Base washer	120175	6
	Anchorage for L rear mud flap	87826	1
	Anchorage for R rear mud flap	96627	1
	Screw	190666	2

1. When piercing holes for directional indicators and parking lamps; see Service Bulletin Group 1050-706 No. VIX.

* State required length.

Engine protector plates

Front end

Fig. No.	Description	Part No.	Qty.
	<u>Mud flap, rubber, for rear fenders: see Accessories Catalogue</u>	659186	1
	Screw, 1 1/4" - 20 x 5/8"	940100	4
	Nut	151282	4
	Base washer	120175	4
	<u>Gravel deflector, rubber, for rear fender</u>	87781	1
	Gravel deflector, rubber, for rear fender	87782	1
	Spring washer	69556	6
38-14	<u>Moulding</u> for front and rear fenders	94409	4
	Anchorage (washer and screw)	654585	8
	Nut, early prod. M 5	906574	8
	Nut, late prod. UNC No. 10	951097	8
	Lock washer	951693	8
	Anchorage (wire clip)	95384	12
38-15	<u>Wheel housing plating, L, cpl.</u>	87784	1
38-16	<u>Wheel housing plating, R, cpl.</u>	87785	1
	. Speed nut	120402	8
38-17	Bolt	902251	4
	Nut	906575	4
38-18	Base washer	11961	4
38-19	Spring washer	906987	4
	Bolt, wheel housing plating - coachwork	902280	2
	Base washer	120660	2
	Spring washer	906990	2
	Screw, wheel housing plating - front fender	106817	8
	Base washer	120660	8
	Spring washer	906990	8
	<u>ENGINE PROTECTOR PLATES</u>		
38-20	Protector plate, forward	87360	1
38-21	Protector plate, L	87361	1
	Protector plate, R	87362	1
38-22	Bolt	190665	12
38-23	Base washer	120618	12
	<u>FRONT END</u>		
38-24	<u>Front end, cpl.</u>	655845	1
	. Screw, early prod., 10 x 1.5 x 35	104607	2
	. Screw, late prod., 3/8" x 16 x 1 1/4"	921843	2
	. Nut in L side	951236	1
	. Speed nut for fender screw	120402	8
38-25	Nut for screw No. 104607	906577	2
	Nut for screw No. 921843	950404	2
38-26	Base washer for screw No. 104607	11980	2
38-27	Cotter pin for screw No. 104607	907834	2

Fig. No.	Description	Part No.	Qty
38-28	Rubber spacer	87280	2
38-29	Rubber cushion	657134	2
38-30	Rubber bushing	66089	2
38-31	Frame	655768	1
38-32	Grille	655774	1
38-33	Screw, self-tapping	955137	7
38-34	Screw	190603	1
38-35	Nut, sprung	120408	1
38-36	Base washer	120095	1
38-37	Nut	151215	4
38-38	Base washer	120095	4
38-39	Lock washer	951695	4
38-40	"V" embellisher	658788	2
38-41	"O" embellisher	658786	2
38-42	"L" embellisher	658783	1
	Speed nut	82660	10
	Spacer for "L" embellisher	661980	1
38-43	HOOD (BONNET)	87494	1
38-44	Rubber button	82429	8
38-45	Hood hinge, L, cpl.	87485	1
38-46	Hood hinge, R, cpl.	87486	1
	. Nut, welded	951237	2
38-47	Screw	115655	2
38-48	Bolt	902252	4
38-49	Spacer for bolt No. 902252	18644	4
38-50	Spring washer	906987	4
38-51	Bearing bolt	87347	2
38-52	Washer	87506	4
38-53	Nut	906577	2
38-54	Spring washer	906993	2
38-55	Catch, cpl.	93914	1
38-56	Cotter pin bolt	119001	1
38-57	Cotter pin	907822	1
38-58	Rubber button	81803	1

Hood (Bonnet)

Fig. No.	Description	Part No.	Qty.
38-59	<u>Moulding</u>	96966	1
38-60	Moulding	96967	1
	Screw	14027	6
	Base washer	18709	6
	Spring washer	906985	6
38-61	<u>Moulding</u>	655796	2
	Anchorage	95384	8
38-62	<u>Emblem</u>	96968	1
	Nut	951096	1
	Washer	88406	1
	Spring washer	906985	1
	Emblem "444"	94815 ¹⁾	2
	Speed nut	82660	4
38-63	"Swallow" emblem	94442 ²⁾	2
	Speed nut	82660	4
38-64	Strip	13209	*
38-65	Screw	955153	14
	<u>Hood lock</u>		
38-66	<u>Lock arm, cpl.</u>	87352	1
38-67	. Spring	87328	1
38-68	. Felt seal	87871	1
	Gasket	659989	1
38-69	Bolt	902252	3
38-70	Base washer	120095	3
38-71	Lock washer	951695	3
38-72	Catch	87329	1
38-73	Bolt	902252	2
38-74	Base washer	120095	2
38-75	Spring washer	906987	2
38-76	Lifting spring	89557	1
38-77	Lifting spring	89558	1
	Screw	190665	2

1. For P 44403.

2. For P 44404-09.

* State required length.

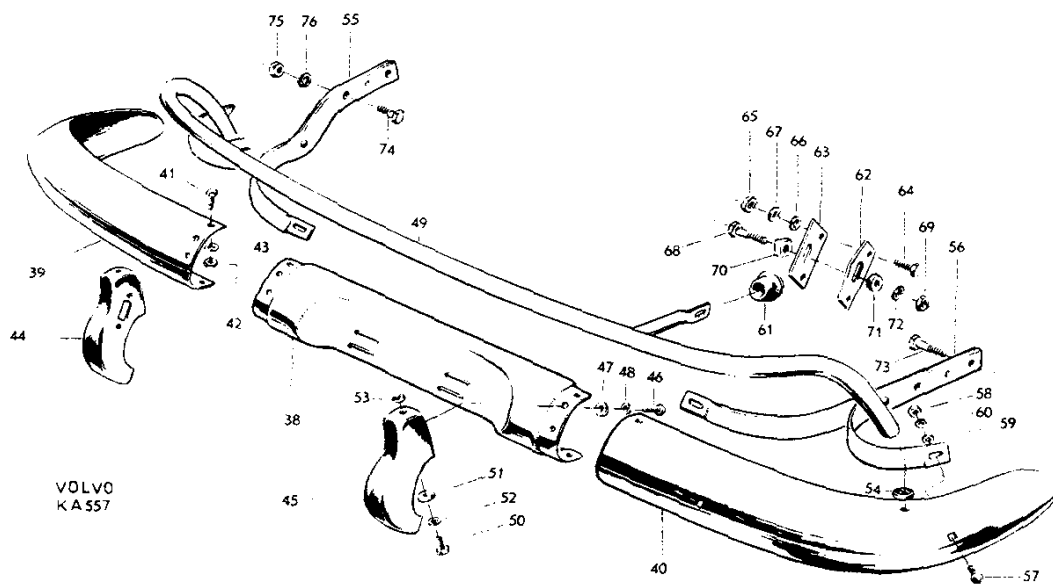
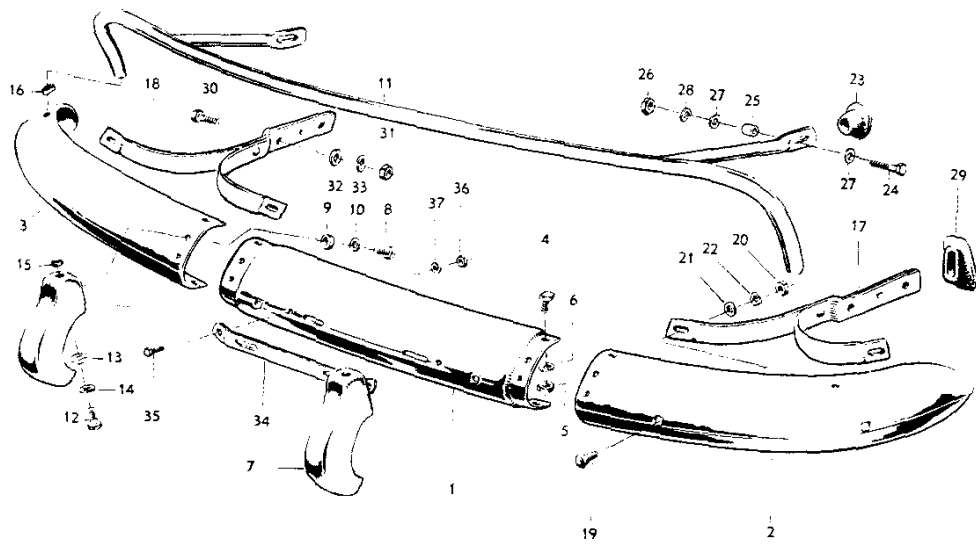


Fig.39

Fig. No.	Description	P 44403-04		P 44408-09
	Forward bumper, consisting of:			
39- 1	Center section	88587	1	88587
39- 2	Side section, L	88507	1	651835
39- 3	Side section, R	88508	1	651836
39- 4	Bolt	105212	4	105212
39- 5	Nut	151216	4	151216
39- 6	Spring washer	906990	4	906990
39- 7	Override	89495	2	651840
39- 8	Bolt	105209	2	105209
	Stud			953259
	Nut			190375
39- 9	Base washer	120096	2	120096
39-10	Spring washer	906990	2	906990
39-11	Tube			651831
39-12	Bolt			190319
39-13	Base washer			190503
39-14	Spring washer			906992
39-15	Plastic washer			655256
39-16	Plastic cover			651989
39-17	Support arm, L	88528	1	88528
39-18	Support arm, R	88529	1	88529
39-19	Coach bolt	190373	4	190373
39-20	Nut	190375	4	190375
39-21	Base washer	120097	4	120097
39-22	Spring washer	906992	4	906992
39-23	Rubber bushing			651846
39-24	Bolt			902312
39-25	Spacer sleeve			651988
39-26	Nut			906577
39-27	Base washer			11980
39-28	Spring washer			906993
39-29	Rubber protector	87295	2	87295
39-30	Bolt	902306	4	902306
39-31	Nut	906577	4	906577
39-32	Base washer	120135	2	120135
39-33	Spring washer	906993	4	906993
39-34	Number plate holder	88589	1	88589
39-35	Screw	115479	2	115479
39-36	Nut	151215	2	151215
39-37	Spring washer	906987	2	906987

Bumpers

Fig. No.	Description	P 44403-04		P 44408-09	
	<u>Bumper, rear, consisting of:</u>				
	Center section	88506 ¹⁾	1		
39-38	Center section	658248 ²⁾	1	658248	1
39-39	Side section, L	88509	1	651837	1
39-40	Side section, R	88510	1	651838	1
39-41	Bolt	105212	4	105212	4
39-42	Nut	151216	4	151216	4
39-43	Spring washer	906990	4	906990	4
	Override, L	89493 ¹⁾	1		
39-44	Override, L	657385 ²⁾	1	656075	1
	Override, R	89494 ¹⁾	1		
39-45	Override, R	657386 ²⁾	1	656074	1
39-46	Bolt	105209	2	105209	2
39-47	Base washer	120096	2	120096	2
39-48	Spring washer	951697	2	951697	2
	Rail between overrides	89489 ¹⁾	1		
	Screw	105210 ¹⁾	4		
	Nut washer	89487 ¹⁾	2		
	Spring washer	906985 ¹⁾	4		
39-49	Tube			651832	1
39-50	Screw			190319	4
39-51	Base washer			190503	2
39-52	Spring washer			906992	4
39-53	Plastic washer			655256	2
39-54	Plastic cover			651989	2
39-55	Support arm, L	88534	1	88534	1
39-56	Support arm, R	96629	1	96629	1
39-57	Screw	190373	4	190373	4
39-58	Nut	190375	4	190375	4
39-59	Base washer	120097	4	120097	4
39-60	Spring washer	906992	4	906992	4
39-61	Rubber bushing			651846	2
39-62	Reinforcing arm			651986	2
39-63	Reinforcing arm			651985	2
39-64	Bolt			902306	4
39-65	Nut			906577	4
39-66	Base washer			11980	4
39-67	Spring washer			906993	4

1. Early prod. Up to chassis No. 173459. Recognised by the fact that the number plate lighting is placed in the rail between the overrides. Replaced by parts marked "2".
2. Late prod. W.e.f. chassis No. 173460. Recognised by the fact that the number plate lighting is situated in the overrides.

Fig. No.	Description	Part No.	Qty
<u>BODY</u>			
	<u>Body, cpl.</u>	95998	1
	. Roof, see page 90:1		
	. Luggage compartment lid and lock, see page 93:1		
	. Doors with locks, see page 95:1		
	. Parts marked with an asterisk on pages 87:1 and 96:1 are included in complete body		
<u>COWL SECTION</u>			
40- 1	<u>Forward side member, L</u>	89864*	1
40- 2	<u>Forward side member, R</u>	92671*	1
40- 3	<u>Cross member (tubular member)</u>	92912*	1
	<u>Anchorage plate for forward bumper</u>	94144*	2
40- 4	<u>Tunnel plating over transmission</u>	660550* ¹⁾	1
	<u>Cover</u>	94502* ²⁾	1
	<u>Nutter, welded, 6 x 1</u>	951237*	14
	<u>Bolt</u>	902252*	14
	<u>Washer</u>	11961*	14
	<u>Spring washer</u>	906987*	14
	<u>Handbrake bracket</u>	94508*	1
40- 5	<u>Firewall, cpl.</u>	95437*	1
40- 6	. Reinforcing member, L	92666*	1
40- 7	. Reinforcing member, R	92667*	1
40- 8	. Battery container	92488*	1
	<u>Liner, L, on firewall, Alt.1, black</u>	654840 ³⁾	1
	<u>Liner, L, on firewall, Alt.2, red</u>	656039 ³⁾	1
	<u>Liner, L, on firewall, Alt.3, gray</u>	96738 ⁴⁾	1
	<u>Liner, R, on firewall, Alt.1, black</u>	654841 ³⁾	1
	<u>Liner, R, on firewall, Alt.2, red</u>	656040 ³⁾	1
	<u>Liner, R, on firewall, Alt.3, gray</u>	96739 ⁴⁾	1
	<u>Felt, L</u>	656160	1
	<u>Felt, R</u>	656161	1
	<u>Anchorage</u>	656927	5
	<u>Rubber mat on firewall, Alt.1, black</u>	651739 ³⁾	1
	<u>Rubber mat on firewall, Alt.2, gray</u>	96587 ⁴⁾	1
	<u>Liner, L, on cowl, Alt.1, black</u>	654842 ³⁾	1
	<u>Liner, L, on cowl, Alt.2, red</u>	655725 ³⁾	1
	<u>Liner, L, on cowl, Alt.3, gray</u>	659510 ⁴⁾	1
	<u>Liner, R, on cowl, Alt.1, black</u>	654843 ³⁾	1
	<u>Liner, R, on cowl, Alt.2, red</u>	655726 ³⁾	1
	<u>Liner, R, on cowl, Alt.3, gray</u>	659513 ⁴⁾	1
	<u>Screw</u>	955127	12

1. Replaces early prod. with hole over transmission.

2. Only appears with early prod. tunnel plate with hole over transmission.

3. Early prod.

4. Late prod.

* Included in complete body.

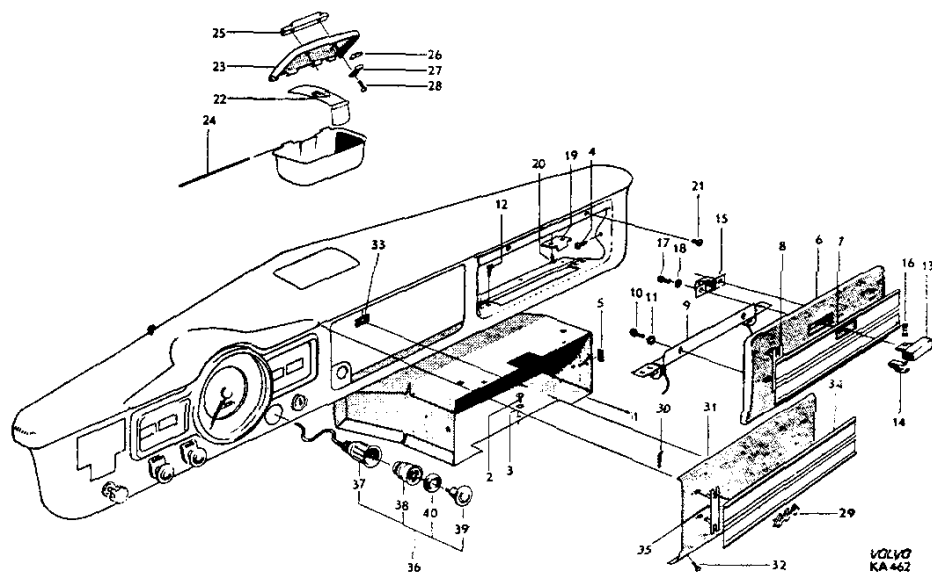


Fig.41

Fig. No.	Description	Part No.	Qty.
	<u>Instrument panel</u>		
40- 9	<u>Windshield frame</u> , cpl., with instrument panel	95996 ^{1*)}	
40-10	. <u>Instrument panel</u> , cpl.	94531*	1
40-11	. . <u>Instrument panel</u> , inner plating	94514*	1
40-12	. Windshield member	95985*	1
	. Windshield pillar, L	95987	1
	. Windshield pillar, R	95988	1
41- 1	<u>Locker</u> on instrument panel	94522	1
41- 2	Screw, self-tapping, l = 3/8"	106938	3
41- 3	Base washer	120098	3
41- 4	Screw, self-tapping, l = 1/2"	106927	4
41- 5	Speed nut	90493	4
41- 6	<u>Lid</u> for locker	94532	1
41- 7	Moulding	94520	1
41- 8	<u>Anchorage</u>	94924	2
41- 9	Hinge, cpl.	94524	1
	. Spring, L	94526	1
	. Spring, R	94527	1
41-10	Screw	115494	2
41-11	Lock washer	951693	2
41-12	Screw	106938	4
	Rubber cushion for locker lid	657137	2
	<u>Catch for locker</u> , consisting of:		
41-13	. Push button	94762	1
41-14	. Spring	86553	1
41-15	. Tongue	92856	1
41-16	. Spring	92956	1
41-17	. Screw	14012	2
41-18	. Spring washer	906983	2
41-19	Striker plate	94535	1
41-20	Screw, self-tapping	955125	2
41-21	Rubber cushion	93963	2
	<u>Ash-tray</u> , cpl., on instrument panel, Alt.2, black finger grip	655303	1
41-22	. Spring	96921	1
41-23	. Cover	92373	1
41-24	. Pin	190143	1
41-25	. Finger grip, Alt.1, gray	94583	1
	. Finger grip, Alt.2, black	655304	1
41-26	. Rubber cushion	92375	2
41-27	. Retainer	92376	2
41-28	. Screw	115463	2

1. Replaced by 1 pc. 94531, 1 pc. 95985, 1 pc. 95987 and 1 pc. 95988.

* Included in complete body.

Fig. No.	Description	Part No.	Qty
41-29	<u>"444" emblem</u>	94815	1
41-30	Speed nut	82660	2
41-31	<u>Cover</u>	94760	1
41-32	Screw, self-tapping	190666	2
41-33	Speed nut	82660	2
	Rubber cushion	657137	2
41-34	<u>Moulding</u>	94519	1
41-35	Anchorage	94924	2
41-36	<u>Cigarette lighter, cpl.</u>	79832	1
41-37	. Sleeve	93932	1
41-38	. Glow element	93931	1
41-39	. Button	88592	1
41-40	. Washer	93554	1
	<u>Defroster mask on instrument panel</u>	95650	2
	Seal strip	13319	*
	Clamp	95685	8
	Screw	106987	8
	Nut	94107	8
	Washer	91944	8

* State required length.

Fig. No.	Description	Part No.	Qty.
<u>ROOF</u>			
42- 1	Roof, cpl.	95957*	1
42- 2	. Frame	95959*	1
42- 3	. Center pillar	96138*	1
	Roof bow(counted from the front) No. 1	659889*	1
	No. 2	659890*	1
	No. 3	659891*	1
	No. 4	659892*	1
	No. 5	94191*	1
	Clamp for roof bow No. 5	951189	2
	Screw	955127	2
	Upholstery strip for headlining	93663*	**
42- 4	Retainer, L	95989*	1
	Retainer, R	95990*	1
	Screw	107400	10
	Base washer	18709	10
	Strip for upholstery, at front pillar	94813	2
	Screw	955153	8
<u>BODY SIDES</u>			
	Cowl side, cpl., L	660725*	1
	Cowl side, cpl., R	660726*	1
42- 5	. Cowl side, L, outer, cpl.	662800*	1
	. Cowl side, R, outer, cpl.	662801*	1
42- 6	. . Front pillar, L	92702*	1
	. . Front pillar, R	92703*	1
42- 7	. . Reinforcement	93510*	2
	. . Nut for front fender screw	951896*	8
	Rear section, L, inner and outer, cpl.	660729*	1
	Rear section, R, inner and outer, cpl.	660730*	1
42- 8	. Rear section, L, outer, cpl.	659733*	1
	. Rear section, R, outer, cpl.	659734*	1
42- 9	. . Pillar strip, L	93453*	1
	. . Pillar strip, R	93454*	1
	. . Nut plate for striker plate	92613*	2
	. . Retainer	93896*	2
	. . Nut for rear fender screw	951896*	12
42-10	. Cant rail, L, forward	659740*	1
	. Cant rail, R, forward	659741*	1
42-11	. Cant rail, L, upper section, forward	N.S.S.	
	. Cant rail, R, upper section, forward	N.S.S.	
42-12	. Cant rail, L, rear	92718*	1
	. Cant rail, R, rear	92719*	1
42-13	. Drip moulding	94177*	2

* Included in complete body.

** Order as required.

Fig. No.	Description	Part No.	Qty.
42-14	. Cowl side, L, inner	N.S.S.	1
	. Cowl side, R, inner	N.S.S.	1
42-15	. Rear section, L, inner	N.S.S.	1
	. Rear section, R, inner	N.S.S.	1
42-16	. Cant rail, L	92722*	1
	. Cant rail, R	92723*	1
42-17	. Jack anchorage	96761*	4
	<u>FLOOR</u>		
	<u>Floor plating</u> , forward, consisting of:		
42-18	. Floor plating	96785*	1
42-19	. Base reinforcement	87220*	1
42-20	. Anchorage	87339*	1
42-21	. <u>Tunnel plating</u> , cpl.	93971*	1
42-22	. . Reinforcement, L	93970*	1
	. . Reinforcement, R	93969*	1
	. . Screw	14023*	1
42-23	. <u>Forward seat support</u> , L	93992*	1
	. Forward seat support, R	93993*	1
42-24	. Rear seat support, cpl.	92916*	1
42-25	. . Corner reinforcement	87221*	2
42-26	. Anchorage, L	87223*	1
	. Anchorage, R	87224*	1
42-27	<u>Member</u> , L	92682*	1
	<u>Member</u> , R	92683*	1
	<u>Floor plating</u> , rear, cpl.	96615*	1
42-28	. <u>Floor plating with spare wheel container</u>	N.S.S.	
	. . Container for spare wheel	96620*	1
42-29	. <u>Rear side member</u> , L	92747*	1
	. Rear side member, R	96618*	1
42-30	. Cross member	92919*	1
42-31	. Spring bracket, L	87053*	1
	. Spring bracket, R	87194*	1
42-32	. Shock absorber anchorage, L	94402*	1
	. Shock absorber anchorage, R	94403*	1
	<u>Sill plate</u> , L, with rubber cover	660157	1
	<u>Sill plate</u> , R, with rubber cover	660158	1
	Screw	955153	26

* Included in complete body.

Fig. No.	Description	Part No.	Qty.
<u>MATS</u>			
	<u>Rubber mat</u> , forward, L, cpl., Alt.1, gray	655948 ¹⁾	1
	forward, L, cpl., Alt.1, gray	659476 ²⁾	1
	forward, L, cpl., Alt.2, black	655949	1
	forward, R, cpl., Alt.1, gray	96582	1
	forward, R, cpl., Alt.2, black	654831	1
	rear, L, cpl., Alt.1, gray	96583	1
	rear, L, cpl., Alt.2, black	654833	1
	rear, R, cpl., Alt.1, gray	96584	1
	rear, R, cpl., Alt.2, black	654834	1
	Button	94944	13
	Retainer	94945	13
	Screw for rubber mat	96556	13
	<u>Rubber mat</u> , over transmission tunnel, Alt.1, gray	96585	1
	Rubber mat, over transmission tunnel, Alt.2, black	654832	1
	Screw	955129	4
	Base washer	120085	4
	Rubber mat, over transmission tunnel, Alt.1, gray	96586	1
	Rubber mat, over transmission tunnel, Alt.2, black	651738	1
	Screw	13170	6
	Rubber mat for firewall, Alt.1, gray	96587 ¹⁾	1
	Rubber mat for firewall, Alt.1, gray	658001 ²⁾	1
	Rubber mat for firewall, Alt.2, black	651739	1
	Rubber mat for luggage compartment floor	656142	1
	<u>Rubber buttons and covers</u>		
	Rubber button for 1 1/4" aperture	90416	2
	Rubber button for 7/8" aperture	94081	10
	Cover for 2 1/64" aperture	17852	4

1. Up to chassis No. 191021 except Nos. 182640-182739, 188418-189037, 189143-191020.
2. W.e.f. chassis No. 191022 and Nos. 182460-182739, 188418-189037, 189143-191020.

Fig. No.	Description	Part No.	Qty
LUGGAGE COMPARTMENT			
42-33	<u>Luggage compartment lid, cpl.</u>	656002*	1
	. Lock cylinder bushing	93742*	1
	. Bolt	902225*	1
	. Lock, cpl.	92877*	1
	. . Lock tongue	92886*	1
	. Screw for lock	14031*	4
	. Spring washer	906987*	4
	<u>Hinge, L, cpl., for luggage compartment lid</u>	91693*	1
	<u>Hinge, R, cpl., for luggage compartment lid</u>	91692*	1
	. Hinge half in body	92298*	2
	. Hinge half in lid	92296*	2
	. Rivet	92293*	2
	Screw for hinge half, welded in body	14258*	8
	Bolt for hinge half, in lid	902278*	8
	Nut	906576*	8
	Base washer	11962*	16
	Lock washer	951697*	16
	<u>Handle, for luggage compartment lid</u>	656315	1
	Cotter pin	10678	1
	Rubber seal for handle	655531	1
	<u>Lock cylinder, cpl., for lid</u>	93483	1
	. Sleeve and shaft	93485	1
	. Lock cylinder and keys	93898	1
	. Key, code designation H	90771 ¹⁾	2
	Rubber seal for lock cylinder	655532	1
	Stop screw for lock cylinder, included in complete lid	902225	1
	Seal strip, rubber, for lid	95966	1
	<u>"Volvo" emblem on luggage compartment lid</u>	655841	1
	Speed nut, cylindrical	190122	1
	Speed nut	82660	1
	<u>"444" emblem on lid</u>	94815	1
	Speed nut	82660	2
	<u>"V" emblem on lid</u>	655808 ²⁾	1
	Speed nut	82660 ²⁾	2
42-34	Plating under compartment	92737*	1
	<u>Luggage compartment</u>		
	Rubber mat for compartment floor	656142	1
	<u>Liner for compartment, L side</u>	96636	1
	<u>Spare wheel retainer</u>	96634	1
	. Bolt	14666	1
	. . Butterfly nut	10581	1

1. State code designation and key number when ordering.

2. P 44403-04.

* Included in complete body.

Fig. No.	Description	Part No.	Qty.
	<u>SEATS</u>		
	<u>Front seat</u>		
42-35	Bracket, L, outer, cpl.	92945*	1
	Bracket, R, outer, cpl.	92946*	1
	. Nut retainer	92483*	6
	. Nut	92482*	6
42-36	Bracket, L, inner, cpl.	95298*	1
	Bracket, R, inner, cpl.	95299*	1
	. Nut, welded	951237*	1
	<u>Adjuster rail</u> , upper, inner, cpl., with catch	95051	2
	. Spring	92419	2
	. Catch handle	92418	2
	Adjuster rail, upper, outer	92481	2
	Nut	906575	12
	Spring washer	906987	12
	Adjuster rail, lower, inner	92949	2
	Adjuster rail, lower, outer	92947	2
	. Screw	14233	12
	Front seats: see page 101:1		
	Screw for seat frame hinge	105183	4
	Nut	150125	4
	Rear seats: see page 101:1		
	Screw, l = 16	14032	6
	Screw, l = 25	14034	2
	Flange nut	69796	8
	Anchorage spring for seat frame	656269	2
	Screw for seat frame	955141	2
42-37	<u>Back plate</u> , L, for rear seat	93763*	1
	Back plate, R, for rear seat	93764*	1
42-38	<u>Rear shelf</u>	92935*	1
	<u>Scuff plate</u> , L, at rear seat, Alt.1, black	655379 ¹⁾	1
	Scuff plate, L, at rear seat, Alt.2, red	655723 ¹⁾	1
	Scuff plate, L, at rear seat, Alt.3, gray	96742 ²⁾	1
	Scuff plate, R, at rear seat, Alt.1, black	655380 ¹⁾	1
	Scuff plate, R, at rear seat, Alt.2, red	655724 ¹⁾	1
	Scuff plate, R, at rear seat, Alt.3, gray	96743 ²⁾	1
	Liner for rear shelf, Alt.1, black	655381 ¹⁾	1
	Liner for rear shelf, Alt.2, red	655569 ¹⁾	1
	Liner for rear shelf, Alt.3, gray	655881 ²⁾	1
	. Screw	106938	4

1. Early prod. Replaced by late prod.

2. Late prod.

* Included in complete body.

Fig. No.	Description	Part No.	Qty.
	<u>DOORS</u>		
	<u>Door, L, cpl. (unpainted less upholstery)</u>	94976*	1
	<u>Door, R, cpl. (unpainted less upholstery)</u>	657082*	1
43- 1	. Bushing	90181	2
43- 2	. Stop screw, L door	14021	1
	. Cover for lock cylinder aperture in R door	190913 ¹⁾	1
43- 3	. Hinge half	92784	4
43- 4	. Hinge half	92785	4
43- 5	. Pin	91053	4
43- 6	. Screw	921622	16
43- 7	. Base washer	11962	16
43- 8	. Lock washer	951697	16
43- 9	. Screw (not included in complete door)	14374	12
43-10	. Lock washer (not included in complete door)	17916	12
43-11	. Dovetail	91173	2
43-12	. Shim	93934	2
43-13	. Screw	14258	4
	. Lock washer	17916	4
43-14	. <u>Lock, L, cpl.</u>	92786	1
	. Lock, R, cpl.	657044	1
43-15	. . Lock, L, cpl.	93894	1
	. . Lock, R, cpl.	657041	1
	. . . Coil spring	95666	2
	. . . Leaf spring	95671	2
43-16	. . Remote control, L, cpl.	93529	1
	. . Remote control, R, cpl.	93530	1
	. . . Spring	97073	2
43-17	. . Link	92788	2
43-18	. . Rivet	190843	4
32-19	. . Washer, sprung	93513	4
43-20	. Screw	950032	12
43-21	. Lock washer	951694	12
43-22	<u>Guide</u>	659424	2
43-23	Leather spacer (early prod.)	93687	4
43-24	Screw	955127	4
43-25	<u>Striker plate, cpl.</u>	92525*	2
43-26	. Catch	92527*	2
43-27	. Spring	92528*	2
43-28	Screw	115880*	4
43-29	Lock washer	17898*	4

1. P 44403-04.

* Included in complete body.

Doors

Fig. No.	Description	Part No.	Qty.
43-30	<u>Window elevator, L</u>	92584	1
	Window elevator, R	92585	1
43-31	Screw	115481	8
43-32	Lock washer	951692	8
43-33	<u>Pulley, upper</u>	658519	2
43-34	Screw	115479	2
43-36	Lock washer	951696	2
43-37	<u>Pulley, lower</u>	658520	2
43-38	Screw	14678	2
43-39	Spring	92612	2
43-40	Nut	151224	2
43-41	Rubber cushion	82429	2
43-42	<u>Cable and chain</u>	94988	2
	<u>Door stop, consisting of:</u>		
43-43	Link and yoke bolt	95142*	2
43-44	Catch housing	95100*	2
43-45	Rubber cushion	95098*	2
43-46	Washer	95099*	4
43-47	Cotter pin	907856*	2
43-48	Nut	921782*	2
43-49	Base washer	18719*	2
43-50	Spring washer	906993*	2
43-51	Screw	115483*	4
43-52	Lock washer	951693*	4
	<u>Lock cylinders, handle and window cranks for doors</u>		
43-53	<u>Lock cylinder, cpl.</u>	93897 ¹⁾	1
43-54	. Sleeve and spindle	91989 ¹⁾	1
43-55	. Lock cylinder and keys	93898 ¹⁾	1
43-56	. Key, code designation "H"	90771 ²⁾	2
	Rubber seal for lock cylinder	655532 ¹⁾	1
43-57	<u>Door handle, outer</u>	659710	2
43-58	Cotter pin	10678	2
	Rubber seal for door handle	655531	2
43-59	Door handle, inner	94755	2
43-60	Washer, Alt.1, gray	94591	2
	Washer, Alt.2, black	654829	2
43-61	Spring	90453	2
43-62	Pin	92972	2
43-63	Rubber ring	92395	2

1. Double these quantities are fitted to P44408-09.

2. Always quote the code designation, part number and key number when ordering keys.

* Included in complete body.

Fig. No.	Description	Part No.	Qty.
43-64	Window elevator crank, Alt.1, gray	94589	2
	Window elevator crank, Alt.2, black	654856	2
43-65	Washer, Alt.1, gray	94591	2
	Washer, Alt.2, black	654829	2
43-66	Spring	90453	2
43-62	Pin	92972	2
<u>WINDOWS AND ASSOCIATED COMPONENTS</u>			
<u>Door windows</u>			
43-69	<u>Door pane</u>	655653	2
43-70	Elevator channel, L	92214	1
43-71	Elevator channel, R	92215	1
43-72	Filler strip	96343	*
43-73	Clamp	92590	2
43-74	Screw	115479	2
43-75	Lock washer	951696	2
43-76	Retainer, L door	94992	1
	Retainer, R door	94993	1
43-77	Screw	107400	2
43-78	Washer	120085	2
43-79	Screw	115479	4
43-80	Washer	120095	4
43-81	Lock washer	951696	4
43-82	<u>Guide channel</u>	95008	2
43-83	Guide channel	92380	2
	Screw	955153	4
43-84	Retainer	95061	2
43-85	Retainer	93819	2
43-86	Screw	115479	4
43-87	Washer	120095	4
43-88	Lock washer	951696	4
43-89	Seal strip	95006	2
	Seal strip	95007	2
43-90	Screw	955153	28
43-91	Buffer strip	95136	2
43-92	Buffer strip	656925	2
	Filler strip	92384	*
	<u>Window bow, L, for door</u>	95012	1
	Window bow, R, for door	95013	1
	Screw, l = 3/8"	955119	4
	Screw, l = 7/8"	14892	22

* State required length.

Fig. No.	Description	Part No.	Qty.
43-93	<u>Ventilator window</u> , forward, L	95034	1
	Ventilator window, forward, R	95035	1
43-94	<u>Handle</u> , L	95066	1
	Handle, R	95067	1
43-95	Catch	95068	2
43-96	Spring	94341	2
43-97	Washer	120164	4
43-98	Slotted pin	133023	2
43-99	Striker plate	91895	2
43-100	Rivet	191644	4
43-101	Hinge half for L ventilator window	95020	1
	Hinge half for R ventilator window	95021	1
43-102	Rivet	191644	4
43-103	Rivet	17455	2
43-104	Washer	120151	4
43-105	Cap	92818	2
43-106	Spring	91886	4
43-107	Screw	105205	4
43-108	Nut	151215	4
43-109	<u>Rubber seal</u> , for L ventilator window	656030	1
	Rubber seal, for R ventilator window	656031	1
43-110	Rubber seal	95024	2
	Anchorage for door upholstery	95290	54
43-111	Seal strip	92531	2
43-112	Seal strip	659426	2

Fig. No.	Description	Part No.	Qty.
	<u>WINDOWS</u>		
	<u>Windshield</u>	95993	2
	Rubber seal, inner, center pillar	96348	1
	Rubber seal, outer, center pillar	96353	1
	<u>Ventilator window, front left, with pane and frame</u>	95034	1
	Rubber seal	656030	1
	<u>Ventilator window, front right, with pane and frame</u>	95035	1
	Rubber seal	656031	1
	Rubber seal, rear	95024	2
	Door pane	655653	2
	Seal strip, outer left and inner right	95006	2
	Seal strip, outer right and inner left	95007	2
	Screw	955153	28
	Rear quarter pane	655654	2
	Rubber seal	92518	2
	<u>Rear window pane</u>	655896	1
	Rubber seal	95962	1

Fig. No.	Description	Part No.	Qty.
<u>MOULDINGS</u>			
	Moulding, forward, L, on hood	96966	1
	Moulding, forward, R, on hood	96967	1
	Screw	14027	6
	Base washer	18709	6
	Spring washer	906985	6
	Moulding, rear, on hood	655796	2
	Anchorage	95384	8
	Moulding, on cowl side	655798	2
	Anchorage	95384	4
	Moulding on door	94410	2
	Anchorage	95384	10
	Moulding on body side	94409	2
	Anchorage	95384	10
	Moulding on front and rear fenders	94409	4
	Anchorage (washer and screw)	654585	8
	Nut, early prod. M5	906574	8
	Nut, late prod. UNC No. 10	951097	8
	Lock washer	951693	8
	Anchorage (wire clip)	95384	12
	Moulding, outer, on center pillar	96934	1
	Nut	96935	3
	Moulding, inner, on center pillar	96168	1
	Screw	106989	3
	Washer	91944	3
	Moulding on radio recess panel	94519	1
	Anchorage	94924	2
	Moulding on locker lid	94520	1
	Anchorage	94924	2
	Moulding, straight, on door	96854	2
	Anchorage	94890	8
	Moulding, inner, upward curved, on L door	651937 ¹⁾	1
	Moulding, inner, upward curved, on R door	651938 ¹⁾	1
	Anchorage	94890	10
	Moulding, inner, downward curved, L door	656167 ²⁾	1
	Moulding, inner, downward curved, R door	656168 ²⁾	1
	Anchorage	94890	10

1. Alt. 1.

2. Alt. 2.

MISCELLANEOUS EQUIPMENTSEATS AND BACKRESTS

<u>Front seat</u>		<u>Rear seat</u>	
Seat, L, cpl.	97432	Seat	97643
Seat, R, cpl.	97433	Backrest	97644
. Spring housing	95715		
. Rubber cushion	657799		
Backrest, L, cpl.	97434		
Backrest, R, cpl.	97434		
. Spring housing	95050		

COMPLETE UPHOLSTERY

Comb. No.	Code No.	<u>Front seat</u>				<u>Rear seat</u>	
		<u>Seat</u>		<u>Backrest</u>		<u>Seat Part No.</u>	<u>Backrest Part No.</u>
		<u>Left Part No.</u>	<u>Right Part No.</u>	<u>Left Part No.</u>	<u>Right Part No.</u>		
Std.	106	95721	95721	95737	95737	95280	95281
Spec.	107	94951	94951	94953	94953	95720	95736
1	110	96905	96905	96906	96906	97103	97111
2	113	96914	96914	96915	96915	97104	97112
3	109	97059	97059	97060	97060	97061	97062
3	112	97079	97079	97080	97080	97081	97082
3	120	97238	97238	97239	97239	97106	97114
4	123	655389	655389	655391	655391	97278	97280
5	124	655370	655370	655372	655372	97282	97284
6	125	97205	97205	97207	97207	97274	97276
7	126	96551	96551	96552	96552	96553	96554
8	127	96986	96986	96987	96987	96988	96989
9	122	97224	97224	97225	97225	97271	97272
10	128	97310	97310	97311	97311	97312	97313
11	129	97321	97321	97322	97323	97324	97325
12	130	97649	97649	97650	97651	97654	97655
13	131	97672	97672	97673	97674	97677	97678
14	132	97759	97759	97760	97761	97763	97765
15	133	97794	97794	97795	97796	97799	97800
16	138	98024	98024	98025	98025	98028	98029
17	137	98038	98038	98039	98039	98043	98044

COMPLETE PANELS WITH UPHOLSTERY

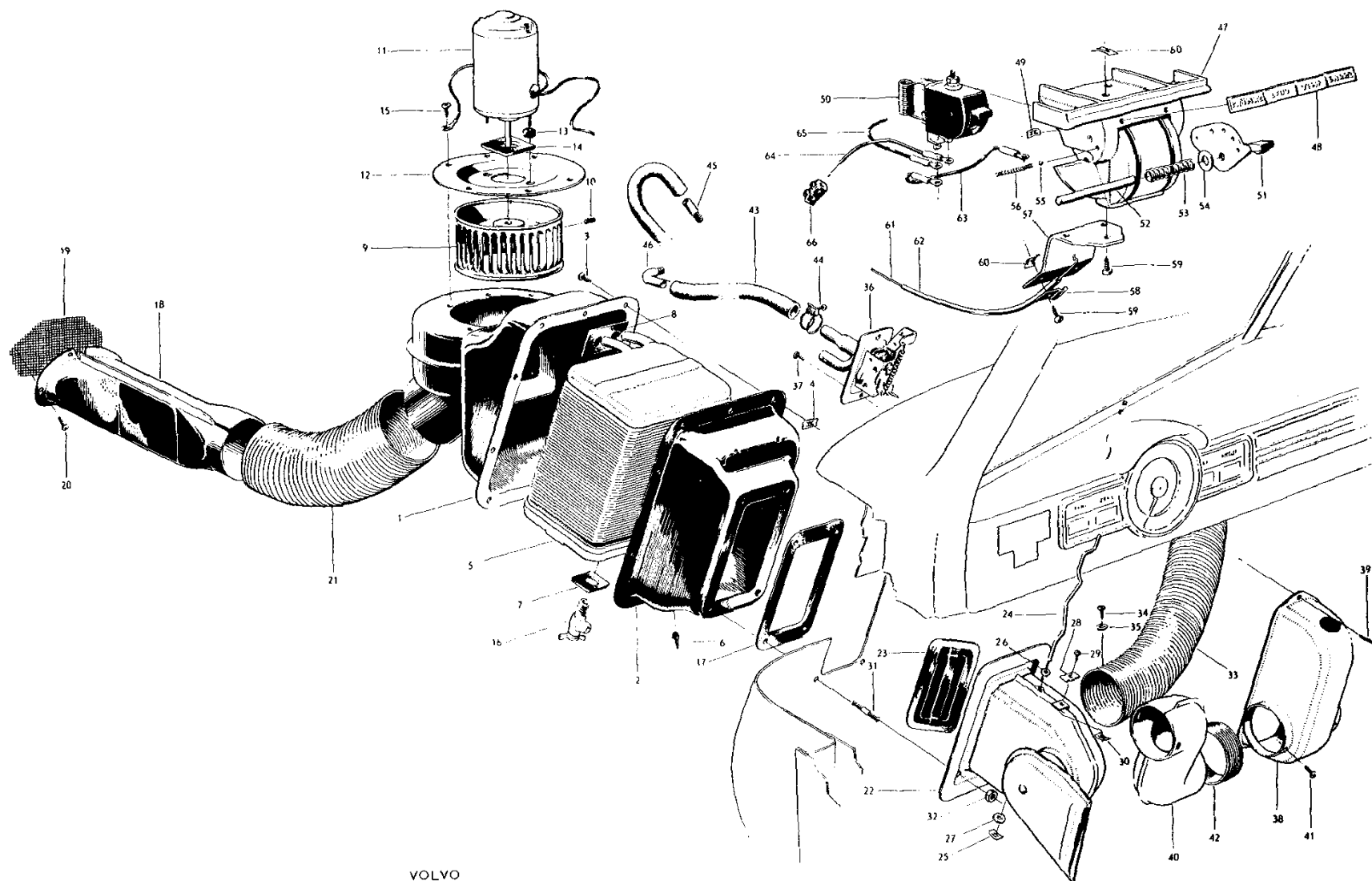
Comb. No.	Code No.	<u>Door panel</u>		<u>Door pillar panel</u>		<u>Panel under rear seat</u>	
		<u>Left Part No.</u>	<u>Right Part No.</u>	<u>Left Part No.</u>	<u>Right Part No.</u>	<u>Left Part No.</u>	<u>Right Part No.</u>
Std.	106	93188	93189	93190	93191	659516	659517
Spec.	107	95038	95039	95040	95041	659516	659517
1	110	95425	95426	95420	95421	659516	659517
2	113	97435	97436	97525	97526	659516	659517
3	109	93166	93167	93170	93171	659516	659517
3	112	93164	93165	93168	93169	659516	659517
3	120	97437	97438	97527	97528	659516	659517
4	123	97439	97440	97529	97530	659516	659517
5	124	97441	97442	97531	97532	659516	659517
6	125	97443	97444	97533	97534	659516	659517
7	126	97445	97446	97535	97536	659516	659517
8	127	97445	97446	97535	97536	659516	659517
9	122	97447	97448	97525	97526	659516	659517
10	128	97449	97450	97537	97538	659516	659517
11	129	97451	97452	97539	97540	659516	659517
12	130	97656	97657	97664	97665	659516	659517
13	131	97679	97680	97664	97665	659516	659517
14	132	97766	97767	97778	97779	659516	659517
15	133	97801	97802	97778	97779	659516	659517
16	138	97447	97448	97525	97526	659516	659517
17	137	98045	98046	98060	98061	659516	659517

ARMREST AND SIDE PANELS WITH UPHOLSTERY

<u>Comb. No.</u>	<u>Code No.</u>	<u>Armrest on door</u>	<u>Armrest, rear</u>		<u>Panel over armrest</u>	
		<u>Part No.</u>	<u>Left Part No.</u>	<u>Right Part No.</u>	<u>Left Part No.</u>	<u>Right Part No.</u>
Std.	106	95634	93194	93195	93192	93193
Spec.	107	94554	94557	94558	95042	95043
1	110	95634	97559	97560	95427	95428
2	113	95634	97561	97562	97491	97492
3	109	94556	93182	93183	97174	97175
3	112	94555	93180	93181	93172	93173
3	120	95036	97563	97564	97493	97494
4	123	95037	97565	97566	97495	97496
5	124	95031	97567	97568	97497	97498
6	125	95031	97569	97570	97499	97500
7	126	95037	97571	97572	97501	97502
8	127	95037	97571	97572	97501	97502
9	122	95031	97573	97574	97491	97492
10	128	95634	97575	97576	97503	97504
11	129	95634	97577	97578	97505	97506
12	130	95037	97691	97692	97660	97661
13	131	95634	97695	97696	97660	97661
14	132	95634	97782	97783	97774	97775
15	133	95634	97817	97818	97809	97810
16	138	95031	98030	98031	97491	97492
17	137	95031	98050	98051	98056	98057

HEADLINING, cpl. 98092

Fig. No.	Description	Part No.	Qty.
	<u>Armrest, cpl., for door: see page 103:1</u>		
	Screw for armrest	105204	8
	. Lock washer	951696	8
	<u>Armrest, cpl., at rear seat: see page 103:1</u>		
	Screw for armrest	955127	4
	<u>Ashtray, cpl., on instrument panel, Alt. 2, black finger grip</u>	655303	1
	. Spring	96921	1
	. Cover	92373	1
	. Pin	190143	1
	. Finger grip, Alt.1, gray	94583	1
	. Finger grip, Alt.2, black	655304	1
	Rubber cushion	92375	2
	. Clamp	92376	2
	. Screw	115463	2
	Cover plate for cigarette lighter aperture	83506	1
	<u>Ashtray, cpl., at rear seat, Alt.1, gray finger grip</u>	92847	2
	<u>Ashtray, cpl., at rear seat, Alt.2, black finger grip</u>	656757	2
	. Spring	92844	2
	. Cover	92841	2
	. Pin	17447	4
	. Finger grip, Alt.1, gray	92843	2
	. Finger grip, Alt.2, black	655411	2
	. Screw	115480	2
	Frame for ashtray	92842	2
	<u>Rear view mirror, Alt.1, gray</u>	662799	1
	<u>Rear view mirror, Alt.2, white</u>	655567	1
	Cap	90626	1
	Screw	115481	2
	Rear view mirror anchorage	93457	1
	Screw	14941	2
	<u>Cigarette lighter, cpl.</u>	79832	1
	. Sleeve	93932	1
	. Glow element	93931	1
	. Button	88592	1
	. Washer	93554	1
	<u>Hand strap, Alt.1, gray</u>	99380	2
	<u>Hand strap, Alt.2, black</u>	99390	2
	Screw	14941	4
	<u>Sun visor, cpl., Alt.1, gray</u>	99344	2
	<u>Sun visor, cpl., Alt.2, black</u>	99388	2
	Anchorage	94413	2
	Screw for sun visor	14893	6



VOLVO
KA 549

Fig.44

Fig. No.	Description	Part No.	Qty
	<u>HEATER UNIT</u>		
	<u>Heater unit, cpl.</u>	96590	1
44- 1	. <u>Casing</u> , forward	95223	1
44- 2	. Casing, rear	95229	1
44- 3	. Screw, self-tapping	955137	10
44- 4	. Speed nut	95258	10
44- 5	. <u>Core</u>	95180	1
44- 6	. Rubber button	81803	7
44- 7	. Rubber spacer	659856	1
44- 8	. Rubber spacer	95149	1
44- 9	. <u>Impeller</u> , cpl.	95217	1
44-10	. . Lock screw	915522	1
44-11	. Motor	95326	1
44-12	. Anchorage plate	95194	1
44-13	. Rubber bushing	94026	2
44-14	. Rubber spacer	95327	1
44-15	. Screw, self-tapping	955137	6
44-16	Drain cock	82745	1
44-17	Rubber gasket	95261	1
44-18	<u>Air intake</u>	95398	1
44-19	Mesh	95401	1
44-20	Screw, self-tapping	190665	5
44-21	Coil hose	95410	1
44-22	<u>Casing</u> , cpl.	96580	1
44-23	. Shutter	96576	1
44-24	. Spindle	96579	1
44-25	. Speed nut	82660	1
44-26	. Base washer, Th. = 1.0	951713	1
44-27	. Base washer, Th. = 1.5	11976	1
44-28	. Clamp	18335	1
44-29	. Screw, self-tapping	190665	1
44-30	. Speed nut	95258	1
44-31	Stud	17001	4
44-32	Nut	906575	4
44-33	Coil hose	191041	1
44-34	Screw, self-tapping	955125	1
44-35	Base washer	18709	1
44-36	<u>Heater control valve</u>	94104	1
44-37	Screw, self-tapping	191061	2

Heater unit

Fig. No.	Description	Part No.	Qty.
44-38	Casing	96603 ¹⁾	1
	Casing	657122 ²⁾	1
	Rubber collar	657117 ²⁾	1
44-39	Screw, self-tapping	955143	2
44-40	Elbow bend	96605	1
44-41	Screw, self-tapping	955125	2
44-42	Coil hose	185550	1
44-43	Rubber hose	13569	*
44-44	Hose clamp	18998	6
44-45	Connecting pipe	16236	1
44-46	Connecting nipple	190664	1
	Control unit, cpl., Alt.1, gray	651865	1
	Control unit, cpl., Alt.2, black	655477	1
44-47	. Housing, Alt.1, gray	95362	1
	. Housing, Alt.2, black	655552	1
44-48	. Plate marked "Front, Air, Temp, Rear"	651866	1
44-49	. Speed nut	82660	2
44-50	. Rheostat switch	95501	2
44-51	. Lever and button, Alt.1, gray	97050	2
	. Lever and button, Alt.2, black	655478	2
44-52	. Shaft	95366	1
44-53	. Spacer spring	95369	1
44-54	. Washer	906824	4
44-55	. Interlock ball	26694	2
44-56	. Spring	95370	1
44-57	. Bracket	95368	1
44-58	. Clamp	18335	2
44-59	. Screw, self-tapping	955138	5
44-60	. Speed nut	95258	5
44-61	. Cable	55192	*
44-62	. Sheath	88783	*
44-63	. Cable	89027	1
44-64	. Cable	89028	1
44-65	. Cable	89430	1
44-66	Junction	182009	1
	Screw for cable connection	115002	2
	Lock washer	951690	2
	Clamp (sprung) for control unit	656473	1

1. Up to chassis No. 191021 except Nos. 182640-182739, 188418-189037, 189143-191020.

2. W.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.

* State required length.

VOLVO Reservdelskatalog Parts catalogue	P 444	Grupp Register	
		Utgåva Issue	Sida Page
		1	107

A		E	
Accelerator pedal	77:1	Electrical cables	29:1
Air filter - B16A, B16D	37:1	Engine mountings	11:1
Air filters - B16B	40:1	Engine protector plates	82:1
Ammeter	79:1	Exhaust manifold	7:1
Armrests	103:1	Exhaust pipes	41:1
Ashtray, forward	88:1, 104:1	Expander rings	8:1
Ashtrays, rear	104:1		
Axle shafts	60:1, 62:1	F	
		Fan	14:1
B		Fan belt	14:1, 20:1
Battery	23:1	Fenders	81:1
Body	87:1	Firewall	87:1
Body sides	90:1	Floor	91:1
Brake, hand	72:1	Foot brake linkage	69:1
Brake lines	70:1	Front axle	53:1
Brakes, front	65:1	Front brakes	65:1
Brakes, rear	67:1	Front end	82:1
Breather cap	7:1	Front springs	55:1
Breather pipe	5:1	Fuel gauge	79:1
Bumpers	85:1	Fuel gauge sender	33:1
		Fuel lines	33:1
C		Fuel pump	34:1
Cables, electrical	29:1	Fuel tank	33:1
Camshaft	10:1	Fusebox	32:1
Camshaft gear	10:1		
Carburetor - B16A, B16D	35:1	G	
Carburetors - B16B	38:1	Generator	19:1
Charging relay	20:1	Gravel deflectors	82:1
Choke linkage	78:1	Grille	83:1
Cigarette lighter	89:1, 104:1		
Clutch	43:1	H	
Clutch linkage	44:1	Handbrake	72:1
Combined instrument	79:1	Handstraps	104:1
Compression rings	8:1	Headlights	23:1
Connecting rod bearings	8:1	Headlining	103:1
Connectors, electrical	32:1	Heater unit	105:1
Connecting rods	8:1	Hood	83:1
Control arms	54:1	Hood lock	84:1
Cowl	87:1	Horn	23:1
Crankshaft	9:1	Horn ring	75:1
Crankshaft bearings	9:1	Hubs, front	56:1
Crankshaft gear	9:1	Hubs, rear	60:1, 62:1
Cylinder block	5:1		
Cylinder head	7:1	I	
D		Ignition cables	18:1, 29:1
		Ignition coil	17:1
Directional indicator switch	76:1	Ignition switch	18:1
Directional indicators	25:1	Instrument lighting	25:1
Distributor	16:1	Instruments	79:1
Doors	95:1	Intake manifold	7:1
Drive belt	14:1, 20:1	Instrument lamp	25:1

Grupp Group		Register		P 444	VOLVO Reservdelskatalog Parts catalogue
Sida Page	108	Utgåva Issue	1		

		K			
King pins	53:1	Speedometer cable	80:1		
		L			
		Springs, front	55:1		
		Springs, rear	63:1		
Locker	88:1	Starter motor	21:1		
Luggage compartment	93:1	Steering arms	53:1		
		M			
		Steering gear	74:1		
Manifolds	7:1	Steering idler arm	54:1		
Master cylinder	70:1	Steering knuckles	53:1		
Mats	92:1	Steering wheel	75:1		
Mouldings	100:1	Stop lights	26:1		
Muffler	41:1	Sun visors	104:1		
		O			
		Switch, directional indicator	76:1		
		Switches	24:1		
Oil dipstick	13:1			T	
Oil filter	13:1				
Oil pan	12:1	Tail lights	26:1		
Oil pressure gauge	79:1	Temperature gauge	79:1		
Oil pressure relief valve	13:1	Terminals, electrical	31:1		
Oil pump	12:1	Thermostat	15:1		
Oil scraper rings	8:1	Thermostat housing	14:1		
		Throttle linkage	77:1		
		P			
		Tie rod	53:1		
Piston pins	8:1	Timing gear casing	5:1		
Piston rings	8:1	Track rod	55:1		
Pistons	8:1	Transmission - H6	45:1		
Propeller shafts	51:1	Transmission - M4	48:1		
		R			
		Transmission mountings - H6	47:1		
		Transmission mountings - M4	50:1		
Radiator blind	15:1			U	
Radiator grille	83:1				
Radiator hoses	15:1	Upholstery	101:1		
Radiator unit	15:1			V	
Rear axle - ENV	59:1				
Rear axle - Spicer	61:1	Valve casing	7:1		
Rear axle mountings	63:1	Valves	10:1		
Rear brakes	67:1			W	
Rear lights	26:1				
Rear section	90:1	Water pump	14:1		
Rear shelf	94:1	Wheels	64:1		
Rear view mirror	104:1	Windows	97:1, 99:1		
Roof	90:1	Windshield	99:1		
		Windshield wipers	27:1		
		S			
Scuff panels	94:1				
Seats	101:1				
Seat supports	94:1				
Shock absorbers, front	55:1				
Shock absorbers, rear	64:1				
Sill plates	91:1				
Spark plugs	18:1				
Speedometer	79:1				

VOLVO Reservdelskatalog Parts catalogue		P 444		Grupp Group	Register
				Utgåva Issue	Sida Page 109
10503	63	13170	92	15550	51
10506	60	13209	84	16212	79
10521*	53	13220	81	16218	34
10523*	74	13228	81	16236	106
10567	7	13236*	9	16322	12
10581	93	13319*	26	16324	61
10678*	93	13525	33	16335	33
10768*	9	13569	106	16347	38
10805	37	13753*	30	16365	13
10817	52	13911	15	17001	105
10842	77	14012*	78	17447	104
11009*	9	14021	95	17455	98
11010	20	14023	91	17624	7
11013	48	14027*	84	17835	14
11136	14	14031	93	17852	92
11405	30	14032	94	17890	76
11409*	30	14034	94	17895	20
11410*	31	14081	24	17898	95
11423*	18	14102	24	18130	12
11433	32	14109*	9	18133*	45
11434	32	14185	38	18146*	10
11480	25	14233	94	18198	21
11521	29	14374	95	18262	53
11525	29	14503	43	18301	71
11569*	18	14507	38	18335*	71
11570	30	14515	72	18376	71
11576*	30	14666	93	18431	48
11961*	12	14678	96	18448	56
11962*	6	14836	24	18450	62
11963*	29	14892	97	18451	62
11975*	23	14893	104	18453	62
11976	105	14925	26	18644	83
11980*	82	15007	59	18651*	48
11982*	11	15025	41	18665*	5
11988	79	15252	10	18696	50
11991*	5	15252	10	18701	55
11992*	5	15258	59	18702*	54
11994	12	15259	59	18709*	18
11996	13	15269	6	18719	96
		15497	72	18735	51
		15522	74	18780	34
		18351	34		
		18355	71		

Grupp Group		Register				VOLVO	
Sida Page	110	Utgåva Issue	1	P 444		Reservdelskatalog Parts catalogue	
18806*	34	28471	15	70415*	5		
18817	70	28727	72	70442*	45		
18840	13	35028	16	70472	46		
18846	38	35431	16	70473	46		
18847	38	43019	14	70498	34		
18872*	55	43138	31	70792*	5		
18874*	14	44451	12	70913	14		
18876	6	48007	20	71186	34		
18998	106	48052	22	71202	36		
19238	44	48056	22	71676*	39		
19246*	60	48058	22	71678	40		
19285	59	48060	22	71679	40		
19286	59	48068	21	71683	35		
19511	64	48076	22	71686	36		
19561	43	48077	22	71689	36		
19567*	45	48104	21	71693	35		
19568*	45	48106	21	71695	35		
19577	60	48316	16	71708	35		
19597	53	48327	16	71709	35		
19629	79	48328	16	71715	35		
19897*	25	48331	17	71725	36		
19901*	25	48332	17	71726	36		
19933*	45	48333	17	71727	36		
20139	12	48400	16	71728	36		
20366*	18	48401	16	71810	35		
21882	78	48492	21	71811	35		
25195	17	54033	43	71816	38		
25407	21	55192*	24	71820	38		
25503	16	60799	17	71821	38		
25651	21	60924	5	71822	38		
25687	21	61544	77	71823	38		
25703	22	61641	35	71824	38		
25929	16	61830	34	71825	38		
25930	16	61942	34	71826	38		
25936	16	61943	34	71827	38		
26694*	72	61945	34	71828	38		
26699	80	61947*	34	71829	38		
26885*	65	61949	34	71830	38		
28053	33	64757	33	71831	38		
		66089*	31	71832	38		
		67089	50	71833	38		
		69556	82				
		69796	94				

VOLVO Reservdelskatalog Parts catalogue		P 444		Grupp Group Register	
				Utgåva Issue 1	Sida Page 111
71834	38	71930	35	73594	13
71836	38	71931	35	73595	13
71837	38	71932	35	73596	13
71838	38	71933	35	73597	13
71839	39	71934	35	76586	21
71840	39	71936	36	76587	21
71841	39	71937	36	76588	21
71842	39	71938	36	76589	21
71843*	39	71939	36	76590	21
71845	39	71940	36	76592	22
71849	39	71941	36	76594	22
71850	39	71942	36	76595	22
71851	39	71943	36	76596	22
71852	39	71944	36	76597	21
71853	39	71945	36	76598*	21
71855	39	71946	36	76599	21
71856	39	71947	36	76601	21
71857	39	71948	36	76602	21
71858	39	71949	36	76603*	21
71876	35	71950	36	76604	21
71887	36	71951	36	76605	21
71890	35	71952	36	76606	21
71908	38	71953	36	76607	21
71909	38	71954	36	76608	21
71910	39	71955	37	76809	18
71916*	35	71956	37	76820	19
71917	35	72471	21	76928	16
71918	35	72473	21	76951	23
71919	35	72749	22	76973	16
71920	35	73526	34	76976	16
71921	35	73527	34	76977	17
71922	35	73529	34	77543	16
71923	35	73530	34	77586	22
71924	35	73533	34	77587	22
71925	35	73536	34	77659	16
71926	35	73537	34	77660	16
71927	35	73539	34	77664	16
71928	35	73542	34	77668	17
71929	35	73575	34	77669	17
		73580	34	77680	20
		73582	34	77683	17
		73584	13		

Grupp Group		Register						VOLVO	
Sida Page	112	Utgåva Issue	1	P 444				Reservdelskatalog Parts catalogue	
77691		20		82489		76		85625	74
77692		17		82660*		24		85626	74
77732		16		82744		5		85627	74
77800		21		82745		105		85628	74
79832*		88		83079*		44		85629	74
80114		60		83107*		54		85630	74
80148		33		83108		55		86287	21
80506		62		83121		55		86420	70
80507		62		83122		55		86421	70
80508		62		83125		55		86441	41
80513		62		83126		55		86442	41
80544*		75		83154*		44		86443	51
80856		53		83242		43		86460	51
80939		70		83403*		18		86480	41
80952		72		83414		53		86506	59
80969*		72		83506		104		86507	59
81061		77		83580		81		86535	46
81062		72		83587		24		86553	88
81369		61		83590		24		86578	60
81374		61		83591		24		86600	70
81375		61		83694		75		86601	70
81377		61		85600		74		86602	70
81379		62		85603		74		86604	70
81380		62		85604		74		86609	70
81382		62		85605		74		86610	70
81383		62		85606		74		86660	65
81384		62		85610		75		86699	46
81388		62		85611		75		86713*	45
81415		70		85612		75		86775	41
81416		70		85613		75		86792	70
81426		65		85614		75		86794	70
81803*		77		85615		75		86828	70
81891		33		85616		75		86829	70
82159*		30		85617		75		86831	70
82385*		30		85618		75		86832	70
82386*		30		85619		74		86840	42
82387*		16		85620		74		86850	73
82429*		83		85621		74		86856	60
				85622		74		86889*	60
				85623		74		86890*	60
				85624		74		86891*	60

VOLVO		P 444		Grupp Group		Register	
Reservdelskatalog Parts catalogue				Utgåva Issue	1	Sida Page	113
86956	70	87116	44	87455	68		
87002	46	87120	44	87456	68		
87004	45	87130*	44	87457	68		
87020*	55	87131	69	87459	65		
87022	55	87147	46	87461*	66		
87024	55	87158	54	87462*	65		
87025	54	87176*	45	87464	56		
87027	54	87194	91	87465	56		
87028	54	87195	6	87474	54		
87031	54	87199	43	87475	54		
87033*	54	87209	53	87481	24		
87043	54	87210	53	87482	24		
87044	54	87220	91	87485	83		
87046	63	87221	91	87486	83		
87053	91	87223	91	87487*	44		
87054	63	87224	91	87488	69		
87055	63	87251	23	87489*	44		
87060	63	87253	23	87490*	44		
87061	63	87280	83	87491*	44		
87062	63	87295*	85	87494	83		
87071	45	87299	41	87502	15		
87073	45	87315	72	87503	81		
87078	45	87328	84	87504	81		
87079	45	87329	84	87506*	23		
87081	45	87338	72	87508	55		
87085	45	87339	91	87526	54		
87086	45	87347	83	87572	43		
87087	45	87352	84	87573	43		
87088	45	87360	82	87574	43		
87089	45	87361	82	87583	81		
87090	46	87362	82	87612	76		
87092	63	87386	55	87614*	46		
87093	63	87387	55	87647	59		
87107	64	87404*	44	87648*	59		
87108	69	87413	76	87649	59		
87109	69	87414	76	87650	59		
87110	44	87450	65	87651*	59		
87115*	44	87451	68	87653	59		
		87452	65	87654	59		
		87454	68	87655	59		
				87659	60		
				87661	60		

Grupp Group		Register				VOLVO	
Sida Page	114	Utgåva Issue	1	P 444		Reservdelskatalog Parts catalogue	
87662	60	87935	55	88330	72		
87663	60	87936	63	88331	72		
87670	60	87941*	51	88332	72		
87680	24	87944*	51	88333	72		
87681	24	87945*	51	88334	72		
87687	24	87946	51	88391	60		
87690	24	87959	43	88393	53		
87693*	62	87960	43	88406	84		
87694	70	87962	43	88434	15		
87695*	70	87963	43	88436	15		
87696	71	87964	43	88438	72		
87697	70	87965	43	88462*	24		
87698	70	87968	43	88467	75		
87699	64	87970	80	88495	15		
87711*	62	87972	50	88499	30		
87735	46	87977*	51	88506	86		
87736	46	88013	59	88507	85		
87740	64	88014	59	88508	85		
87741	64	88018	80	88509	86		
87763	41	88050*	24	88510	86		
87781	82	88051	24	88528*	85		
87782	82	88052	24	88529*	85		
87784	82	88075	45	88534*	86		
87785	82	88080	46	88587*	85		
87801	72	88083*	45	88589*	85		
87803	72	88147	55	88592*	88		
87807	75	88168*	65	88596	81		
87826	81	88169*	65	88597	81		
87841	31	88228	75	88611*	65		
87842	15	88231	75	88613*	18		
87871	84	88235	73	88640	56		
87913*	65	88236	75	88641	56		
87916*	65	88237	75	88647	53		
87921*	65	88240	75	88648	53		
87925*	65	88244	75	88649	53		
87926*	65	88273*	31	88666	79		
87928	67	88274	75	88706	60		
87929*	65	88281*	25	88708*	60		
87930*	65	88313	76	88726	62		
		88327	72	88754	64		
		88328	72	88755*	65		

VOLVO		P 444		Grupp Group	Register
Reservdelskatalog Parts catalogue				Utgåva Issue 1	Sida Page 115
88756*	65	89369*	54	89719	46
88768	78	89376	30	89731*	46
88769	76	89412	53	89733	45
88783*	24	89419	79	89743	47
88798	30	89420	79	89814*	41
88815	75	89421	79	89815	42
88830	67	89422	79	89816	64
88831	67	89424	79	89817	42
88832	67	89427	79	89818	64
88834	75	89428	79	89819	41
88835	76	89430	106	89826	41
88915	53	89454	80	89833	55
88916	53	89460	51	89834	55
88995*	65	89480	76	89838	42
88997*	65	89487	86	89854	51
89027	106	89489	86	89864	87
89028	106	89493	86	89865	33
89047	80	89494	86	89891	51
89082	59	89495	85	89932	51
89083	59	89557	84	89937	76
89086	59	89558	84	89960	79
89087	59	89567*	55	89962	59
89088	59	89568	55	89963	51
89089	59	89569	55	89964	51
89095*	11	89570	64	89965	51
89112	41	89582*	65	89966	79
89113	41	89661	53	89967	79
89221	54	89670	61	89968	79
89222	54	89672	61	89969	79
89225	14	89673	61	89976	79
89243	80	89674	61	89977	79
89244	33	89675	61	89985	65
89253	61	89679	62	89986	65
89254	61	89681*	62	89987	67
89259	61	89682	62	89988	67
89263	62	89683*	62	89991	64
89270	30	89700*	65	89999	24
89271	31	89701	65	90181	95
89298	59	89702	65	90416	92
		89703	67	90453*	96
		89704	67	90493	88
		89705*	65	90626	104

Grupp Group		Register		P 444		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	116	Utgåva Issue	1				
90771*	93	92613	90	93169	102		
90882	31	92666	87	93170	102		
91053	95	92667	87	93171	102		
91173	95	92671	87	93172	103		
91395	31	92682	91	93173	103		
91692	93	92683	91	93180	103		
91693	93	92702	90	93181	103		
91760	72	92703	90	93182	103		
91886	98	92718	90	93183	103		
91895	98	92719	90	93188	102		
91944*	88	92722	91	93189	102		
91989	96	92723	91	93190	102		
92214	97	92737	93	93191	102		
92215	97	92747	91	93192	103		
92293	93	92784	95	93193	103		
92296	93	92785	95	93194	103		
92298	93	92786	95	93195	103		
92373*	88	92788	95	93453	90		
92375*	88	92818	98	93454	90		
92376*	88	92841	104	93457	104		
92380	97	92842	104	93483	93		
92384	97	92843	104	93485	93		
92395	96	92844	104	93510	90		
92418	94	92847	104	93513	95		
92419	94	92856	88	93529	95		
92481	94	92877	93	93530	95		
92482	94	92886	93	93554*	88		
92483	94	92912	87	93663	90		
92488	87	92916	91	93687	95		
92518	99	92919	91	93742	93		
92525	95	92935	94	93763	94		
92527	95	92945	94	93764	94		
92528	95	92946	94	93819	97		
92531	98	92947	94	93894	95		
92584	96	92949	94	93896	90		
92585	96	92956	88	93897	96		
92590	97	92972*	96	93898*	93		
92612	96	93164	102	93914	83		
		93165	102	93931*	88		
		93166	102	93932*	88		
		93167	102	93934	95		
		93168	102				

VOLVO		P 444		Grupp Group	Register
Reservdelskatalog Parts catalogue				Utgåva Issue	Sida Page
				1	117
93960	33	94555	103	95040	102
93963	88	94556	103	95041	102
93969	91	94557	103	95042	103
93970	91	94558	103	95043	103
93971	91	94583*	88	95051	94
93992	91	94589	97	95061	97
93993	91	94591*	96	95066	98
94026	105	94713	28	95067	98
94081	92	94714	28	95068	98
94099	17	94755	96	95084	25
94100	17	94760	88	95098	96
94104	105	94762	88	95099	96
94107	88	94813	90	95100	96
94144	87	94815*	84	95136	97
94177	90	94856	18	95142	96
94191	90	94890*	100	95149	105
94341	98	94924*	88	95180	105
94402	91	94944	92	95194	105
94403	91	94945	92	95217	105
94409*	82	94951*	101	95223	105
94410	100	94953	101	95229	105
94413	104	94976	95	95258*	15
94442	84	94988	96	95261	105
94502	87	94992	97	95280	101
94508	87	94993	97	95281	101
94514	88	95006*	97	95290	98
94516	80	95007*	97	95298	94
94517	80	95008	97	95299	94
94519*	88	95012	97	95326	105
94520*	88	95013	97	95327	105
94522	88	95018	29	95362	106
94524	88	95020	98	95366	106
94526	88	95021	98	95368	106
94527	88	95024*	98	95369	106
94531	88	95031*	103	95370	106
94532	88	95034*	98	95384*	82
94535	88	95035*	98	95398	105
94554	103	95036	103	95401	105
		95037*	103	95410	105
		95038	102	95420	102
		95039	102	95421	102

Grupp Group		Register		P 444		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	118	Utgåva Issue	1				
95425	102	95426	102	95427	103	95428	103
95437	87	95501	106	95514	28	95634*	103
95650	88	95666	95	95671	95	95682	68
95685	88	95720	101	95721*	101	95736	101
95737*	101	95957	90	95959	90	95962	99
95966	93	95985	88	95987	88	95988	88
95989	90	95990	90	95993	99	95996	88
95998	87	96138	90	96168	100	96343	97
96348	99	96353	99	96551*	101	96552	101
96553	101	96554	101	96556	92	96576	105
96579	105	96580	105	96582	92	96583	92
96584	92	96585	92	96586	92	96587*	87
96590	105	96603	106	96605	106	96613	104
96615	91	96618	91	96620	91	96626	81
96627	81	96629*	86	96634	93	96635	25
96636	93	96666	33	96738	87	96739	87
96742	94	96743	94	96761	91	96785	91
96854	100	96890	25	96905*	101	96906	101
96914*	101	96915	101	96921*	88	96934	100
96935	100	96966*	84	96967*	84	96968	84
96981	25	96986*	101	96987	101	96988	101
96989	101	97050	106	97059*	101	97060	101
97061	101	97062	101	97073	95	97079*	101
97080	101	97081	101	97082	101	97103	101
97104	101	97106	101	97111	101	97112	101
97114	101	97174	103	97175	103	97205*	101
97207	101	97224*	101	97225	101	97238*	101
97239	101	97271	101	97272	101	97274	101
97276	101	97278	101	97280	101	97282	101
97284	101	97310*	101	97311	101	97312	101
97313	101						

VOLVO		P 444		Grupp Group	Register
Reservdelskatalog Parts catalogue				Utgåva Issue	Sida Page
				1	119
97321*	101	97506	103	97655	101
97322	101	97525*	102	97656	102
97323	101	97526*	102	97657	102
97324	101	97527	102	97660*	103
97325	101	97528	102	97661*	103
97435	102	97529	102	97664*	102
97436	102	97530	102	97665*	102
97437	102	97531	102	97672*	101
97438	102	97532	102	97673	101
97439	102	97533	102	97674	101
97440	102	97534	102	97677	101
97441	102	97535*	102	97678	101
97442	102	97536*	102	97679	102
97443	102	97537	102	97680	102
97444	102	97538	102	97691	103
97445*	102	97539	102	97692	103
97446*	102	97540	102	97695	103
97447*	102	97559	103	97696	103
97448*	102	97560	103	97759*	101
97449	102	97561	103	97760	101
97450	102	97562	103	97761	101
97451	102	97563	103	97763	101
97452	102	97564	103	97765	101
97491*	103	97565	103	97766	102
97492*	103	97566	103	97767	102
97493	103	97567	103	97774	103
97494	103	97568	103	97775	103
97495	103	97569	103	97778*	102
97496	103	97570	103	97779*	102
97497	103	97571*	103	97782	103
97498	103	97572*	103	97783	103
97499	103	97573	103	97794*	101
97500	103	97574	103	97795	101
97501*	103	97575	103	97796	101
97502*	103	97576	103	97799	101
97503	103	97577	103	97800	101
97504	103	97578	103	97801	102
97505	103	97649*	101	97802	102
		97650	101	97809	103
		97651	101	97810	103
		97654	101	97817	103
				97818	103

Grupp Group		Register		P 444		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	120	Utgåva Issue	1				
98024*	101	105003	54	115103*	19		
98025	101	105120	59	115114*	24		
98028	101	105137*	47	115263	34		
98029	101	105154*	29	115265	34		
98030	103	105164	68	115463*	88		
98031	103	105179	72	115479*	85		
98038*	101	105183	94	115480	104		
98039	101	105204	104	115481*	24		
98043	101	105205*	27	115483*	30		
98044	101	105208	14	115493*	76		
98045	102	105209*	85	115494	88		
98046	102	105210*	17	115655	83		
98050	103	105212*	14	115669	20		
98051	103	105215	17	115878	75		
98056	103	105217	20	115880	95		
98057	103	105234	6	115895	24		
98060	102	105951	33	118006*	51		
98061	102	106013	72	118013	70		
99344	104	106817*	81	118123	12		
99380	104	106830	81	119001	83		
99388	104	106835	39	120006*	39		
99390	104	106836	39	120013	70		
100101*	5	106837*	39	120023	19		
100155	53	106938*	88	120065	51		
100185	43	106986	25	120080	79		
100210	53	106987	88	120085*	15		
100233	46	106989	100	120095*	29		
100259	55	107001	54	120096*	20		
100264	54	107002	54	120097*	29		
100609	63	107400*	15	120098*	23		
101924*	44	107401*	30	120131	59		
102089*	62	107430*	81	120132	59		
102701	43	112005	21	120133	59		
102721	61	112064	21	120135*	44		
102754*	51	114046	60	120141*	65		
104607	82	114257	62	120151	98		
104763	64	114271	74	120164	98		
		115001*	17	120175*	81		
		115002	106	120213	17		
		115009	21	120265*	41		
		115063	37	120267*	60		

VOLVO Reservdelskatalog Parts catalogue		P 444		Grupp Group		Register
				Utgåva Issue	1	Sida Page 121
120297	36	140348	32	180334		39
120320*	8	150102*	9	180725		5
120333	61	150103	59	181233		59
120402*	81	150104*	5	181261		51
120408	83	150106*	8	181273		48
120608	79	150118	39	182008		32
120618	82	150125	94	182009		106
120620	61	150133*	23	182035		23
120621	62	150139	79	182057		25
120622	61	150146	7	185501		31
120623	62	150182	38	185502		29
120647	79	150183*	39	185506		31
120648	21	151205*	29	185550		106
120649	22	151207*	17	190059		74
120651	21	151215*	29	190060		74
120654	21	151216*	29	190066		7
120656	22	151217	64	190074*		25
120657	22	151223*	25	190122		93
120660*	81	151224	96	190143*		88
120672	39	151229	76	190151		30
120760	16	151232	23	190157		31
120766	53	151282	82	190217		37
120782	74	153013	54	190219*		9
120783	74	153051*	60	190222		6
120784	74	160553	60	190287		25
120787	23	160554	62	190319*		85
120791	38	160007*	51	190320		17
120901	28	180110	80	190338		37
121520	33	180764	74	190339		29
121572	71	181120	45	190349		38
122042	75	181130	56	190353		41
130077	60	181131	56	190364*		41
130078*	10	181132	56	190373*		85
131015	21	181189	62	190375*		85
131016	39	181190	61	190481		35
133023	96	181191	61	190503*		85
140302	32	181217	62	190523		6
140330	32	181218	62	190537		5
		181232	59	190557*		37
		180224*	44	190565		40
		160332*	39	190573*		53
		180333*	39			

Grupp Group		Register		P 444		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	122	Utgåva Issue	1				
190575	19	190817	7	233267	16		
190577*	19	190819	50	233270	17		
190603	83	190827	29	233333	23		
190614	40	190828	29	233334	23		
190619	40	190843	95	233347	16		
190658*	47	190852	41	233478	22		
190664	106	190888	19	233506	20		
190665*	18	190913	95	233577	20		
190666*	80	190949	77	233630	19		
190682*	5	190954	41	233667	19		
190683	30	190967	36	233679	21		
190684*	46	190990	46	233729	16		
190685*	46	191026	33	233742	16		
190686*	46	191041	105	233743	16		
190687*	46	191045	78	233744	16		
190688	46	191047	78	233745	16		
190691	35	191058	80	233746	17		
190693*	28	191061	105	233755	19		
190718	20	191081	20	233756	19		
190721	20	191091	7	233757	19		
190729	76	191098*	23	233758	19		
190730*	27	191101	5	233759	19		
190731	27	191105	46	233760	19		
190732	27	191130*	23	233763	19		
190733	27	191165	22	233764	19		
190734	27	191169	7	233765	19		
190735	27	191170	22	233766	19		
190737	48	191172	20	233767	19		
190738	48	191228*	39	233768	19		
190739	48	191374	73	233770	19		
190740	49	191511	33	233771	19		
190743	48	191644*	96	233772	19		
190766	74	191650	78	233773	20		
190774*	27	191764	76	233774	20		
190775*	27	199339	77	233775	20		
190781	54	233169	23	233776	20		
190804	37	233170	23	233777	19		
190814	48	233260	17	233778	19		
190815	48	233261	16	233779	19		
		233262	16	233780	19		
		233263	16	233795	17		
		233264	16				

VOLVO Reservdelskatalog Parts catalogue		P 444		Grupp Group		Register	
				Utgåva Issue	1	Sida Page	123
233861	17	275113*	8	403073		5	
233910	16	275114*	8	403079*		9	
233995	23	275115*	8	403086		7	
233996	23	275116*	8	403087		7	
234002	34	275117*	8	403089*		9	
234003	34	275118*	8	403090*		9	
237005	38	275119*	8	403097		7	
237006	38	275121*	8	403098		7	
237007	38	275122*	8	403105		14	
237008	38	275123*	8	403106		14	
237009	38	275124*	8	403110*		5	
237010	38	276369	55	403111*		5	
237011	38	276371	64	403112*		5	
237012	39	279705*	8	403122		12	
237013	39	301002	34	403125		13	
237014	39	304172	78	403126		13	
237015	39	304179	78	403155*		10	
237016	39	307785	24	403161		14	
237017	40	309832	24	403163		15	
237023	36	319225	78	403181		12	
237024	36	319227	78	403182*		10	
237025	36	319228	78	403187*		8	
237026	36	319552	70	403194*		5	
237027	35	321747	78	403232		12	
237028	36	403017	12	403269		34	
237041	36	403019	7	403276*		9	
237042	36	403021	12	403281*		9	
237043	36	403022	12	403282*		9	
237058	36	403028	9	403283*		9	
237059	39	403038*	9	403284*		9	
238102	22	403039*	9	403285*		9	
238229	22	403045	9	403315*		10	
238472	19	403046	9	403316*		9	
238479	19	403047	9	403349		14	
250051	74	403048	9	403352		14	
252078	15	403050	5	403383*		10	
252079	15	403051	5	403385*		10	
254144	45	403052	5	403386*		10	
254160	48	403067	12	403390*		7	
275112*	8	403068	12	403392*		10	
		403073	5	403393*		10	
		403074	5				

Grupp Group		Register					VOLVO	
Sida Page	124	Utgåva Issue	1	P 444		Reservdelskatalog Parts catalogue		
403411		7		403833		7	403934	6
403414		14		403834*		11	403935	6
403464		12		403838		14	403936	6
403483		12		403839		20	403937	5
403484*		8		403844*		8	403938	7
403486*		10		403845*		6	403939	7
403489		10		403846*		8	403944*	10
403494		8		403853		14	403946	9
403500*		10		403854*		9	403962	12
403515		7		403855		14	403969	14
403520		7		403858*		6	403973*	16
403546		41		403864*		6	403974*	16
403547*		15		403866*		6	403975*	16
403560*		10		403867*		6	403983	13
403561*		10		403868*		6	403984*	13
403565		9		403869*		8	403990	7
403566		8		403870*		8	403994	15
403568		12		403872*		6	403996	7
403571		12		403873*		6	405101	13
403582*		9		403874*		6	405140*	10
403584*		10		403875*		6	405357*	10
403689		10		403876*		6	412338	14
403717*		10		403877		20	415376*	13
403736		10		403878		20	416003	13
403737		10		403881*		10	416004	13
403747*		7		403882		37	416005	13
403755		9		403884		12	416009	20
403756		9		403887*		9	418012	5
403757		9		403888*		9	418014	14
403758		6		403890*		9	418025	15
403759		6		403891		20	418026	13
403760		6		403893		5	418029	14
403793		14		403894		20	418030	13
403808		7		403895		7	418031	14
403815		7		403903		13	418052	40
403827		12		403910		13	418053	40
403829*		6		403913*		9	418078	13
403831		7		403917		7	418079	13
403832		7		403918		7	418080	13
				403919		40	418081	13
				403924		6	418082	13
				403933		6		

VOLVO		P 444		Grupp Register	
Reservdelskatalog Parts catalogue				Utgåva Issue	Sida Page
				1	125
418101	7	651913	30	654834	92
418103	12	651926*	65	654840	87
418104	12	651927*	65	654841	87
418121*	9	651928	79	654842	87
418134	6	651929	79	654843	87
418160	9	651930	79	654850	76
418161	9	651931	79	654856	97
561984	37	651937	100	654908	59
565725	87	651938	100	654916	26
651722	33	651951	43	654954	63
651738	92	651958*	25	654955	63
651739*	87	651959	26	654956	63
651749*	75	651960*	25	654957	63
651760	23	651963*	25	655256*	85
651788	79	651985	86	655303*	88
651789	24	651986	86	655304*	88
651794*	60	651988	85	655358	26
651796	76	651989*	85	655359	26
651797	54	651990	43	655360	26
651801	25	652136	40	655361	25
651810	24	652137	34	655362	25
651831	85	652353	75	655363	25
651832	86	652428	76	655370*	101
651835	85	652486	78	655372	101
651836	85	653062	56	655379	94
651837	86	653070	77	655379	94
651838	86	653192	51	655380	94
651840	85	653209	77	655381	94
651846*	85	653218	77	655386	73
651865	106	653326*	60	655389*	101
651866	106	653731	18	655391	101
651869	29	654306	37	655411	104
651870	29	654312	37	655477	106
651871	30	654365	29	655478	106
651872	30	654366	29	655506	63
651910	30	654490*	56	655512	63
651911	30	654585*	82	655531*	93
651912	30	654792	37	655532*	93
		654829*	96	655551	63
		654831	92	655552	106
		654832	92	655557	63
		654833	92	655567	104

Grupp Group		Register		P 444		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	126	Utgåva Issue	1				
655569	94	655986*	18	656234	15		
655600	26	655993*	43	656269	94		
655606	26	655995	44	656272	76		
655646	45	655996	44	656273	76		
655647	46	655997	61	656277	27		
655649	45	656002	93	656278	27		
655653*	97	656011	47	656279	27		
655654	99	656019*	47	656280	27		
655667*	65	656020*	47	656281	27		
655668*	65	656030*	96	656282	27		
655712	59	656031*	96	656283	27		
655713	61	656034	47	656284	27		
655714*	46	656039	87	656286	27		
655715*	47	656040	87	656287	27		
655723	94	656041	78	656288	27		
655724	94	656074	86	656289	27		
655726	87	656075	86	656290	27		
655768	83	656087	79	656291	27		
655774	83	656088	79	656292	27		
655796*	84	656089	79	656293	27		
655798	100	656090	79	656294	27		
655808	93	656091	79	656297	27		
655840	77	656092	79	656300	27		
655841	93	656093	79	656301	27		
655845	82	656102	61	656315	93		
655872	25	656103	61	656337*	65		
655873	25	656104	61	656342*	27		
655880	41	656105	61	656467	28		
655881	94	656122	28	656468	27		
655896	99	656123	28	656470	28		
655947	25	656129	32	656471	27		
655948	92	656131	30	656472	27		
655949	92	656138*	46	656473	106		
655966	31	656139	46	656500	48		
655975	77	656140	46	656504	48		
655983	44	656142*	92	656505	48		
655984	44	656143	30	656507	48		
655985	44	656160	87	656508	48		
		656161	87	656510	48		
		656167	100	656512	48		
		656168	100	656513	48		

VOLVO		P 444		Grupp Group		Register	
Reservdelskatalog Parts catalogue				Utgåva Issue	1	Sida Page	127
656514	49	656575	50	657418		77	
656515	49	656576	50	657419		77	
656516	49	656608	18	657482		77	
656517	48	656695	35	657486		77	
656518	49	656713	74	657487		77	
656520	49	656727	73	657489		81	
656523	49	656753	63	657490		81	
656526	49	656757	104	657593		43	
656527	48	656758	73	657783		41	
656528	48	656786	73	657784		41	
656529	50	656801	73	657924		14	
656531	48	656823	44	657987		43	
656533	49	656837	28	658001		92	
656534	49	656867	37	658150		28	
656535	49	656871	37	658184		25	
656536	49	656872	37	658248*		86	
656537	49	656922	37	658288		79	
656538	49	656925	97	658294		14	
656539	49	656927	87	658423		29	
656540	49	656982	73	658431		53	
656541	50	656995	23	658432		53	
656542	50	656999	77	658479		23	
656544	50	657009	78	658494		50	
656547	50	657041	95	658519		96	
656548	50	657044	95	658520		96	
656549*	49	657082	95	658538		15	
656551	48	657112	51	658583		78	
656553*	49	657113	44	658660		78	
656554	51	657117	106	658783		83	
656555	50	657122	106	658786		83	
656558	50	657134	83	658788		83	
656559	50	657137*	88	658792		63	
656565	49	657144	28	658793		63	
656567	48	657145	37	659027		50	
656568	48	657279	67	659063		51	
656569	49	657280	67	659302		23	
656570	49	657281*	65	659351		27	
656572	49	657289	18	659424		95	
656574	50	657291	18	659426		98	
		657385	86	659453		60	
		657386	86	659476		92	

Grupp Group		Register		P 444		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	128	Utgåva Issue	1				
659493*		47		661231	53	906574*	19
659510		87		661288	54	906575*	5
659513		87		661289	54	906576*	11
659516*	102			661504	23	906577*	29
659517*	102			661883	23	906824	106
659533	42			661980	83	906832*	49
659699	43			662463	33	906853	75
659710	96			662799	104	906980	66
659733	90			662800	90	906981	17
659734	90			662801	90	906983*	16
659740	90			902225*	24	906985*	34
659741	90			902226	46	906987*	5
659849	53			902250*	37	906988*	36
659850	53			902251*	5	906990*	6
659856	105			902252*	15	906992*	50
659868*	62			902253*	5	906993*	41
659889	90			902254*	14	906994*	51
659890	90			902258*	12	906996*	11
659891	90			902259	80	906997	55
659892	90			902276	34	906998*	20
659989	84			902277	41	907174	39
660045	44			902278*	41	907177	12
660092	24			902279*	6	907178	12
660094	15			902280*	14	907181	72
660095	15			902281*	12	907185	72
660157	91			902282*	14	907186	16
660158	91			902283*	46	907810*	75
660447	40			902284	75	907812	38
660514	41			902285	14	907816	22
660550	87			902287*	10	907820	77
660725	90			902288*	5	907822	83
660726	90			902291*	44	907824*	53
660729	90			902303	45	907832*	72
660730	90			902304*	53	907834*	54
660980	53			902305	63	907844*	44
661158	63			902306*	6	907845	64
661159	63			902307	29	907849*	53
661169	47			902309	45	907856	96
				902312	85	907861*	60
				902317	75	907862*	74
				906546	79		

VOLVO		P 444		Grupp	Register
Reservdelskatalog				Utgåva	Sida
Parts catalogue				Issue 1	Page 129
910115	20	925060	17	951691	27
910116	53	940096	7	951692*	17
910121*	9	940100	82	951693*	30
913097	77	940102	19	951694	95
913147	69	940147	22	951695*	26
914167*	53	940148	29	951696*	35
914169	54	950003	34	951697*	40
914170	44	950008*	25	951699*	24
914451*	44	950021	33	951701*	47
914452*	10	950027	50	951703	63
914507*	8	950032	95	951713	105
914533	48	950332	37	951716	70
915522	105	950333	48	951717	7
921603	70	950352	37	951719	20
921607	71	950364*	20	951739*	51
921622	95	950365	63	951740*	14
921623*	40	950388	60	951755	69
921641	66	950404	82	951756*	47
921659	51	950428	49	951777	63
921680*	47	950512*	9	951792	15
921781*	72	950542	49	951896*	81
921782*	62	950562	48	951901	46
921784*	11	950885*	35	951965	49
921802*	66	951096	84	952075*	5
921803*	77	951097*	82	952076*	14
921822*	48	951101	48	952077	59
921823*	81	951126	76	952078	61
921824	50	951169*	30	952358*	45
921825	81	951190	72	952359	61
921840	48	951200*	10	952493	43
921842*	20	951201*	41	952494*	65
921843*	64	951204	63	952517	50
921846	48	951209*	44	953237	37
921857	63	951210	55	953259	85
921982	64	951212*	55	953449	77
924064	7	951213	46	953945	77
924065	7	951236	82	954312	89
924307	61	951237*	83	954313*	40
		951359	50	954315	34
		951684*	14	954320*	37
		951690	106	954322*	33

Grupp Group		Register			VOLVO Reservdelskatalog Parts catalogue
Sida Page	130	Utgåva Issue	1	P 444	
954329		33			
954336		36			
954341*		37			
954343		34			
954363		37			
954443		31			
954445		31			
954447		31			
954448		31			
954451		31			
954453		31			
954455		31			
954456		31			
954458		31			
954461		31			
954467		31			
954469		31			
954508		29			
954513*		18			
954515*		18			
955081		5			
955082*		10			
955084		48			
955119		97			
955123		25			
955125		24			
955126		23			
955127		95			
955129		92			
955137		83			
955138		33			
955141		15			
955143		106			
955153*		24			
957139		54			