



1975-03

Grupp Sida
6 1a
Group Page

GRUPP 6
Framaxel Hjul Styrning

INNEHÅLLSFÖRTECKNING

Sida Koord

Framaxel, styrning, nav, hjul		
• Framaxel, styrinrättning, pitmanarm, mellanarm, parallellstag, styrstag, spindel, nav, hjul, hjulkapsel, hjulkapselsats, navkapsel, hjulring	2	J-05
• Rattstång	4	J-07
• Ratt	6	J-09
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• Länkar, stötdämpare	10	J-13
• Krängningshämmare	12	J-15
• Pump, oljebehållare (servostyrning)	22	K-01
Bromsskiva med nav	Se grupp 5	

GROUP 6
Front axle Wheels Steering

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Page Grid

Front axle, steering, hubs, wheels		
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• Wishbones, shock absorbers	10	J-13
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Brake discs with hubs	See Group 5	

GROUPE 6
Essieu avant Roues Direction

TABLE DES MATIERES

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• Essieu avant, direction, bielette pendante, bras intermediaire, barre de connexion et d'accouplement, fusees de roues, moyeux roues, enjoliveur de roue, jeu d'enjoliveurs de roues, cache-roue, jeu de cercles enjoliveurs de roues, pneus	2	J-05
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• Pompe, reservoir d'huile (servo-direction)	22	K-01
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INHALTSVERZEICHNIS

Seite Grid

Vorderachse, Lenkung, Nabe, Räder		
• Vorderachse, Lenkung, Lenkstockhebel, Umlenkhebel, Spurstange, Lenkstrebe, Achsschenkel, Nabe, Felge, Radzierdeckel, Radzierdeckelsatz, Radkappen, Felgeeinsatz, Radzierringe	2	J-05
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1b	6
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1975-03

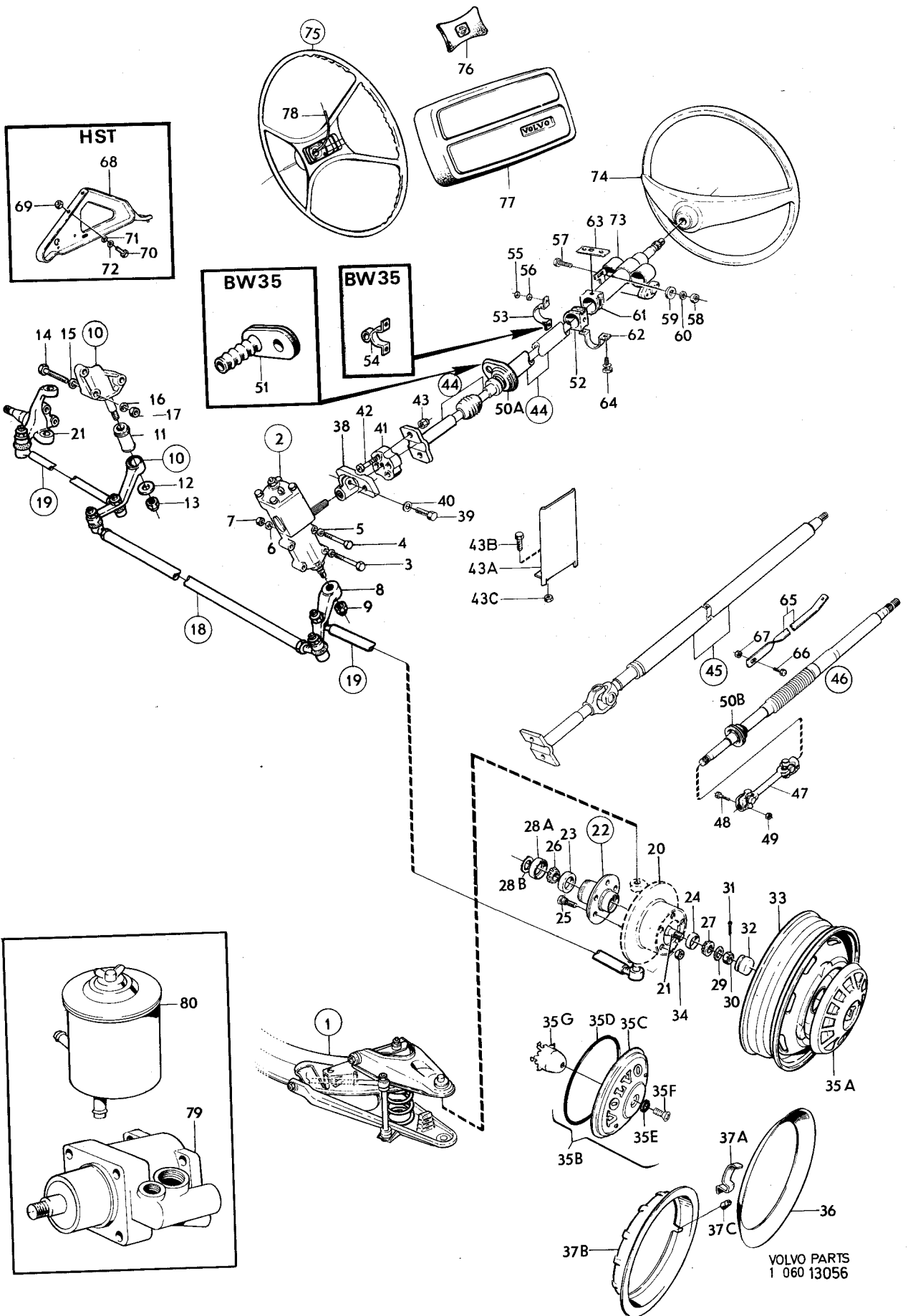
GRUPO 6**Eje delantero Ruedas Sistema de direccion**

INDICE	Pagina	Grid
Eje delantero, dirección cubos, ruedas		
• Eje delantero, mecanismo de la dirección, brazo pitman, brazo intermedio, barra de acoplamiento, barra de dirección o biela de conexión, mangueta, rueda, tapacubo, juego de tapacubos, tapacubos, juego de aros de ruedas, anillo de rueda	2	J-05
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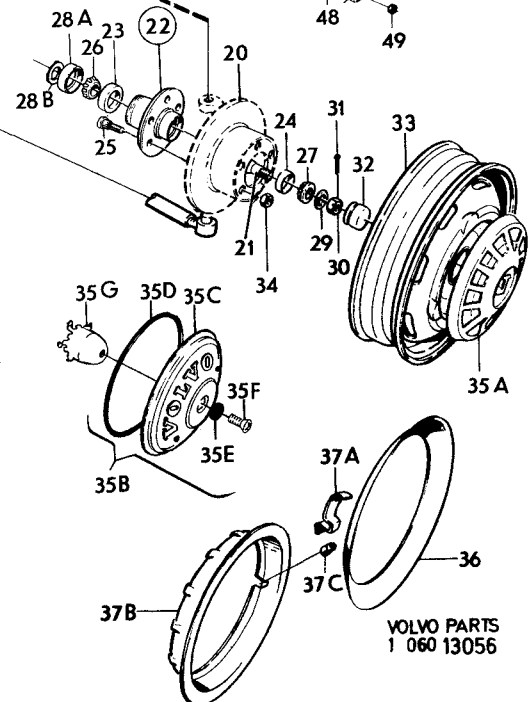
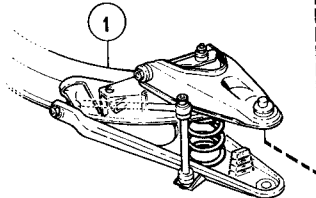
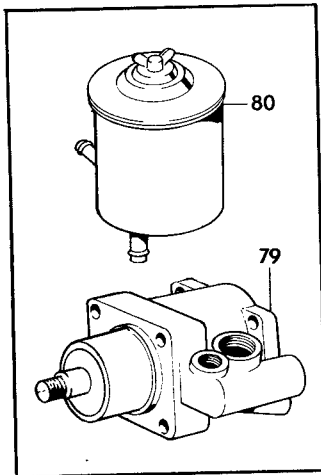
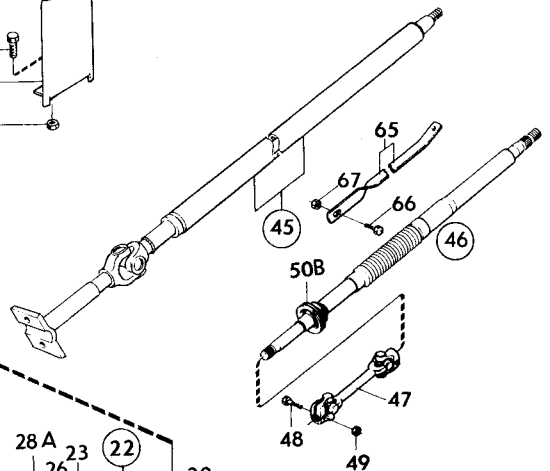
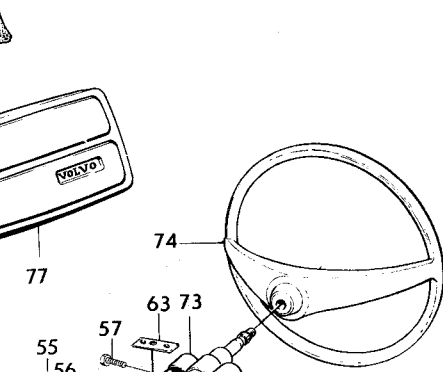
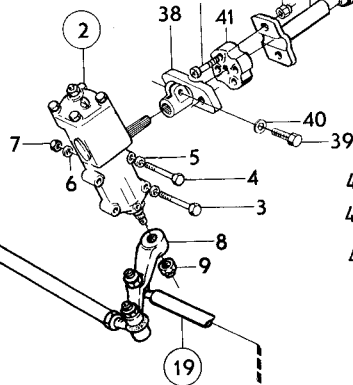
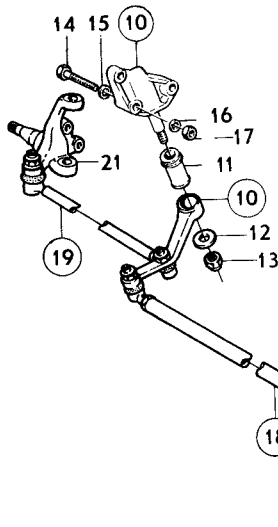
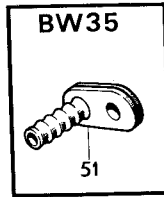
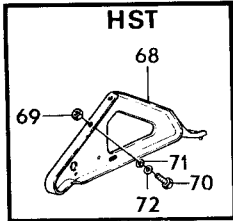
Sida	Grupp	Framaxel, styrning,			Front axle, steering			Illustration 13056	0050
2	6	nav, hjul			hubs, wheels				
Page	Group						1975-03		
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
VST	HST								
1	-	-	-	-		Framaxel		SE SIDA 10, 2-J13	1010
2	1	-	-	-	680003-1	Styrväxel	Steering box	US	1020
	-	1	-	-	680004-9	Styrväxel	Steering box	US	1030
	-	-	-	-		•Det sida 14, 2-J17	•Comps. page 14, 2-J17		1040
	1	-	-	-	679687-4	Styrväxel	Steering box	MS. CH-100396 EXCL	1050
								98766-98909,99554-	1051
	1	-	-	-	1206052-1	Styrväxel	Steering box	99649,99847-100332	1052
								MS. CH 100397-INCL	1060
								98766-98909,99554-	1061
								99649,99847-100332	1062
	-	1	-	-	681452-9	Styrväxel	Steering box	MS. CH-102949	1070
	-	1	-	-	1206054-7	Styrväxel	Steering box	ERS AV 1206054-7	1080
	-	-	-	-		•Det sida 16, 2-J19	•Comps. page 16, 2-J19	MS CH 102950-	1090
3	3	3	-	-	942338-5	Skruv	Bolt		1100
4	1	1	-	-	955544-2	Skruv	Bolt		1110
5	4	4	-	-	192495-0	Bricka	Washer		1120
6	4	4	-	-	940097-9	Bricka	Washer		1130
7	4	4	-	-	950354-1	Mutter	Nut		1140
8	1	-	-	-	678809-5	Pitmanarm	Drop arm		1150
	-	1	-	-	678810-3	Pitmanarm	Drop arm		1160
9	1	1	-	-	950390-5	Mutter	Nut		1170
10	1	-	-	-	678927-5	Mellanarm	Steering idler arm		1180
	-	1	-	-	678928-3	Mellanarm	Steering idler arm		1190
11	1	1	-	-	671444-8	•Bussning	•Bushing		1200
12	1	1	-	-	960145-1	•Bricka	•Washer		1210
13	1	1	-	-	950356-6	•Mutter	•Nut		1220
14	3	3	-	-	102041-1	Skruv	Bolt		1230
15	3	3	-	-	192495-0	Bricka	Washer		1240
16	3	3	-	-	940097-9	Bricka	Washer		1250
17	3	3	-	-	950354-1	Mutter	Nut		1260
18	1	1	-	-		Parallellstagg		SE SIDA 20, 2-J23	1270
19	2	2	-	-		Styrstag		SE SIDA 20, 2-J23	1280
20	2	2	-	-		Bromsskiva	Brake disc	SE GRUPP 5	1290
21	2	2	-	-		Spindel		SE SIDA 10, 2-J13	1300
22	2	2	-	-	677436-8	Nav	Hub	CH-52789	1310
	2	2	-	-	685255-2	Nav	Hub	CH 52790-	1320
23	2	2	-	-	181587-7	•Rullager, yttering	•Roller bearing, cup	S	1330
24	2	2	-	-	181584-4	•Rullager, yttering	•Roller bearing, cup	S	1340
25	10	10	-	-	676364-3	•Hjulbult, främre	•Wheel stud, front	CH-52789	1350
	10	10	-	-	685254-5	•Hjulbult, främre	•Wheel stud, front	CH 52790-	1360
	10	10	-	-		Hjulbult, bakre	Wheel stud, rear	SE GRUPP 4	1370
26	2	2	-	-	181588-5	Rullager, innerring	Roller bearing, cone	S	1380
27	2	2	-	-	181585-1	Rullager, innerring	Roller bearing, cone	S	1390
28a	2	2	-	-	944185-8	Tättningsring	Seal ring	S	1400
28b	2	2	-	-	684731-3	Tättningsbricka	Seal washer	S	1410
29	2	2	-	-	941524-1	Bricka	Washer		1420
30	2	2	-	-	153042-7	Mutter	Nut		1430
31	2	2	-	-	907849-4	Saxpinne	Split pin	S	1440
32	2	2	-	-	675454-3	Fettkapsel	Grease cup		1450
33	5	5	-	-	688140-3	Hjul 4,5-15 tum	Wheel 4.5-15 inch	(677100) CH-32399	1460
	5	5	-	-	684001-1	Hjul 5,5-15 tum	Wheel 5.5-15 inch	CH 32400-132566	1470
	5	5	-	-	1221462-3	Hjul 5,5-15 tum	Wheel 5.5-15 inch	CH 132657-	1471
34	20	20	-	-	87699-5	Mutter	Nut		1480
35a	4	4	-	-	677282-6	Hjulkapsel	Wheel cap	CH-32399	1490
35b	4	4	-	-	273214-7	Hjulkapselsats	Wheel cap kit	CH 32400-	1500
35c	4	4	-	-		•Hjulkapsel	•Wheel cap	S	1510
35d	4	4	-	-	684838-6	•Tättningsring	•Seal ring	S	1520
35e	4	4	-	-	1212079-6	•Gummibussning	•Rubber bushing	S	1530
35f	4	4	-	-	945363-0	•Skruv	•Screw	S	1540
35g	4	4	-	-	684837-8	Navkapsel	Hub cap	CH 32400-	1550
36	4	4	-	-	680950-3	Hjulring	Wheel ring	CH-32399	1560
37a	24	24	-	-	681806-6	Fjäder	Spring	CH-32399	1570





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Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
37b	4	4	-	-	682086-4	Hjulring	Wheel ring	CH 32400-	1580
37c	4	4	-	-	1212376-6	Skyddshylsa	Guard sleeve		1590
38	1	1	-	-	678937-4	Medbringare	Companion flange	CH-102949	2010
39	1	1	-	-	943038-0	Skruv	Screw	CH-102949	2020
40	1	1	-	-	942336-9	Fjädrande bricka	Resilient washer	CH-102949	2030
41	1	1	-	-	664428-0	Koppling	Connection	CH-102949	2040
42	4	4	-	-	192027-1	Skruv	Bolt	CH-102949	2050
43	4	4	-	-	950353-3	Mutter	Nut	CH-102949	2060
43a	-	1	-	-	1221945-7	Värmestrålskydd	Heat radiation shield		2061
43b	-	2	-	-	955512-9	Skruv	Screw		2062
43c	-	2	-	-	944579-2	Låsmutter	Lock nut		2063
44	1	1	-	-	684573-9	Rattstång	Steering rod	5) US. CH-24160	2070
	1	1	-	-	684574-7	Rattstång	Steering rod	6) MS. CH-23023	2080
45	1	-	-	-	687405-1	Rattstång	Steering rod	US. CH 24161-	2090
	-	1	-	-	687416-8	Rattstång	Steering rod	US. CH 24161-	2100
	1	-	-	-	687406-9	Rattstång	Steering rod	MS. CH 23024-74449	2110
	-	1	-	-	687417-6	Rattstång	Steering rod	MS. CH 23024-74449	2120
	1	1	-	-	1212244-6	Rattstång	Steering rod	MS. CH 74450-102949	2130
46	1	1	-	-	1221608-1	Rattstång, övre	Steering rod, upper	MS. CH 102950-	2140
	-	-	-	-	•Det sida 8, 2-J11	•Comps. page 8, 2-J11			2150
47	1	1	-	-	1206094-3	Rattstång, nedre	Steering rod, lower	MS. CH 102950-	2160
48	2	2	-	-	940132-4	Skruv	Bolt	MS. CH 102950-	2170
49	2	2	-	-	963106-0	Mutter	Nut	MS. CH 102950-	2180
50a	1	1	-	-	679474-7	Tätning	Seal	GV. CH-35049	2190
	1	1	-	-	685220-6	Tätning	Seal	GV. VST CH 35050-	2200
	-	-	-	-				102949	2201
50b	1	1	-	-	1206134-7	Tätning	Seal	HST CH 35050-78875	2210
								GV. VST CH 102950-	2220
								HST CH 78876-	2230
51	1	1	-	-	680118-7	Tätning	Seal	BW35 CH-35046	2240
	1	1	-	-	685222-2	Tätning	Seal	BW35 CH 35047-	2250
52	1	1	-	-	676317-1	Gummibussning	Rubber bushing		2260
53	1	1	-	-	1206606-4	Klammer	Clamp	(683230)	2270
54	1	1	-	-	679744-3	Klammer	Clamp	BW35 CH-52789	2280
55	2	2	-	-	950353-3	Mutter	Nut		2290
56	2	2	-	-	955894-1	Bricka	Washer	CH-138757	2300
57	ERF	ERF	-	-	940100-1	Skruv	Screw		2310
58	ERF	ERF	-	-	955825-5	Mutter	Nut		2320
59	ERF	ERF	-	-	960140-2	Bricka	Washer		2330
60	ERF	ERF	-	-	941906-0	Bricka	Washer		2340
61	1	1	-	-	676317-1	Gummibussning	Rubber bushing	CH-74449	2350
62	1	1	-	-	683382-6	Klammer	Clamp	US CH-24161,	2360
								MS CH-23023	2370
	1	1	-	-	683232-3	Klammer	Clamp	US CH 24162-,	2371
								MS CH 23024-	2380
63	1	1	-	-	680404-1	Mellanlägg	Spacer	US. CH 24161-74449	2390
	1	1	-	-	687444-0	Mellanlägg	Spacer	MS. CH 23024-74449	2400
64	2	2	-	-	682898-2	Skruv	Screw	CH-74449	2410
65	1	-	-	-		Dragband	Stay		2420
66	1	-	-	-	950046-3	Skruv	Bolt	1/4-16 UNC	2430
	1	-	-	-	940114-2	Skruv	Bolt	3/8-22 UNC BW35	2440
67	1	-	-	-	955825-5	Mutter	Nut	1/4 UNC	2450
	1	-	-	-	950364-0	Mutter	Nut	3/8 UNC BW35	2460
68	-	1	-	-	679884-7	Stöd	Support	CH-74449	2470
69	-	2	-	-	942227-0	Mutter	Nut		2480
70	-	2	-	-	955523-6	Skruv	Screw		2490

5. Vst. GV. Ers av 1 st 687405-1, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Vst. BW35. RV. Ers av 1 st 687405-1, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3. Hst. GV. Ers av 1 st 687416-8, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Hst. BW35. RV. Ers av 1 st 687416-8, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3.
6. Vst. GV. Ers av 1 st 687406-9, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Vst. BW35. RV. Ers av 687406-9, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3. Hst. GV. Ers av 1 st 687417-6, 1 st 685220-6, 1 st 687444-0, 1 st 683232-3. Hst. BW35. RV. Ers av 1 st 687417-6, 1 st 685222-2, 1 st 687444-0, 1 st 683232-3.



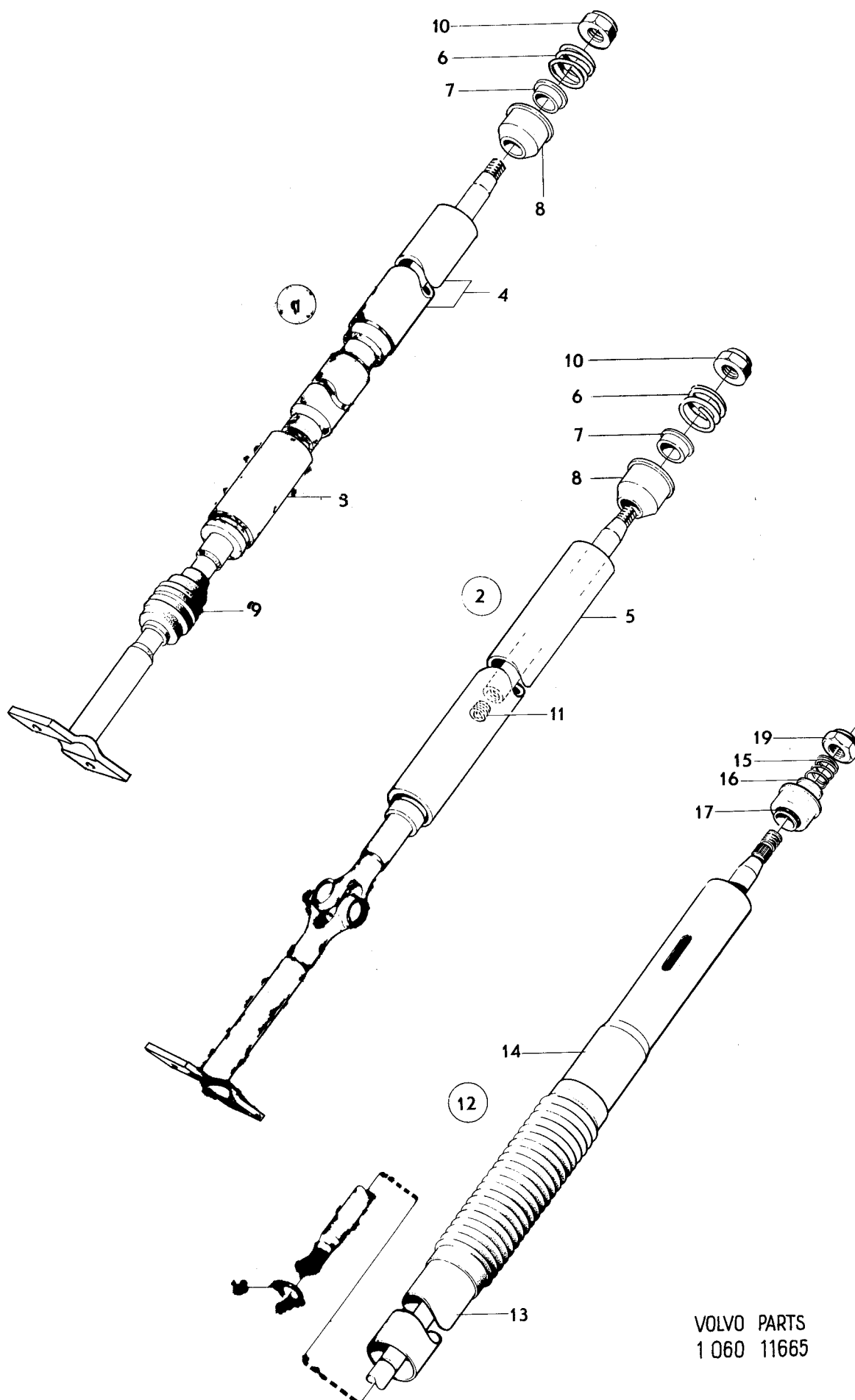
VOLVO PARTS
1 060 13056



Sida	6	Grupp	6	Framaxel,styrning, nav,hjul	Front axle,steering hubs,wheels	Illustration 13056	0050			
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Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	VST	HST								
71	-	2	-	-	955894-1	Mutter	Nut			2500
72	-	2	-	-	955921-2	Fjäderbricka	Spring washer			2510
73	1	1	-	-		Rattlås	Steering column lock	SE GRUPP 3		2520
74	1	1	-	-	679705-4	Ratt	Steering wheel	CH-52789		3010
	1	1	-	-	282670-9	Ratt	Steering wheel	GT.		3020
75	1	1	-	-	1210248-9	Ratt,kmpl	Steering wheel,cpl	CH 52790-74449		3030
	1	1	-	-	1210299-2	Ratt,kmpl	Steering wheel, cpl	CH 74450-146111		3040
	-	-	-	-				ERS AV 1221400		3041
	1	1	-	-	1221400-3	Ratt,kmpl	Steering wheel,cpl	CH 146112-		3042
	-	-	-	-		•Det sida 32, 2-K11	•Comps. page 32, 2-K11			3050
76	1	1	-	-	1210382-6	Stötskydd	Shock guard	CH 52790-74449		3060
77	1	1	-	-	1210394-1	Stötskydd	Shock guard	CH 74450		3070
78	ERF	ERF	-	-		Signalledning	Horn cable	SE GRUPP 3		3080
79	1	1	-	-		Pump,servostyrning	Hydraulic pump	SE SIDA 22, 2-K01		3090
							servo steering			3100
80	1	1	-	-		Oljebehållare,servo-	Oil reservoir, servo	SE SIDA 22, 2-K01		3110
						styrning	steering			3120
	2	2	-	-	273161-0	Framhjulslagersats	Front wheel bearing kit			



Sida	8	Grupp	6	Rattstång	Steering rod	Illustration 11665	0100			
Page		Group				1975-03				
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	684	687	687							
	573	405	416	1212						
	-574	-406	-417	244						
1	1	-	-	-	684573-9	Rattstång	Steering rod			1010
	1	-	-	-	684574-7	Rattstång	Steering rod			1020
2	-	1	-	-	687405-1	Rattstång	Steering rod			1030
	-	-	1	-	687416-8	Rattstång	Steering rod	3		1040
	-	1	-	-	687406-9	Rattstång	Steering rod	3		1050
	-	-	1	-	687417-6	Rattstång	Steering rod	3		1060
	-	-	-	1	1212244-6	Rattstång	Steering rod	3		1070
3	1	-	-	-		•Rattrör,nedre	•Column tube,lower	8		1080
4	1	-	-	-		•Rattrör,övre	•Column tube,upper	8		1090
5	-	1	1	1		•Rattrör	•Column tube	8		1100
6	1	1	1	1	85612-0	•Fjäder	•Spring	3		1110
7	1	1	1	1	85613-8	•Säte	•Seat	3		1120
8	1	1	1	1	85611-2	•Kullager	•Ball bearing	2		1130
9	1	-	-	-	679262-6	•Tätning	•Seal	4		1140
10	1	1	1	1	942270-0	•Mutter	•Nut	0		1150
11	-	1	1	1	952076-8	•Propp	•Plug	0		1160
	-	-	-	-						1170
	-	-	-	-						1180
	1221	-	-	-						1190
	608	-	-	-						1200
12	1	-	-	-	1221608-1	Rattstång,övre	Steering rod,upper			1210
13	1	-	-	-		•Rattrör,nedre	•Column tube,lower	8		1220
14	1	-	-	-		•Rattrör,övre	•Column tube,upper	8		1230
15	2	-	-	-	85612-0	•Fjäder	•Spring			1240
16	2	-	-	-	85613-8	•Säte	•Seat			1250
17	2	-	-	-	85611-2	•Kullager	•Ball bearing			1260
18	1	-	-	-	914456-9	•Spårring	•Clamp ring			1270
19	1	-	-	-	942270-0	•Mutter	•Nut			1280



VOLVO PARTS
1 060 11665

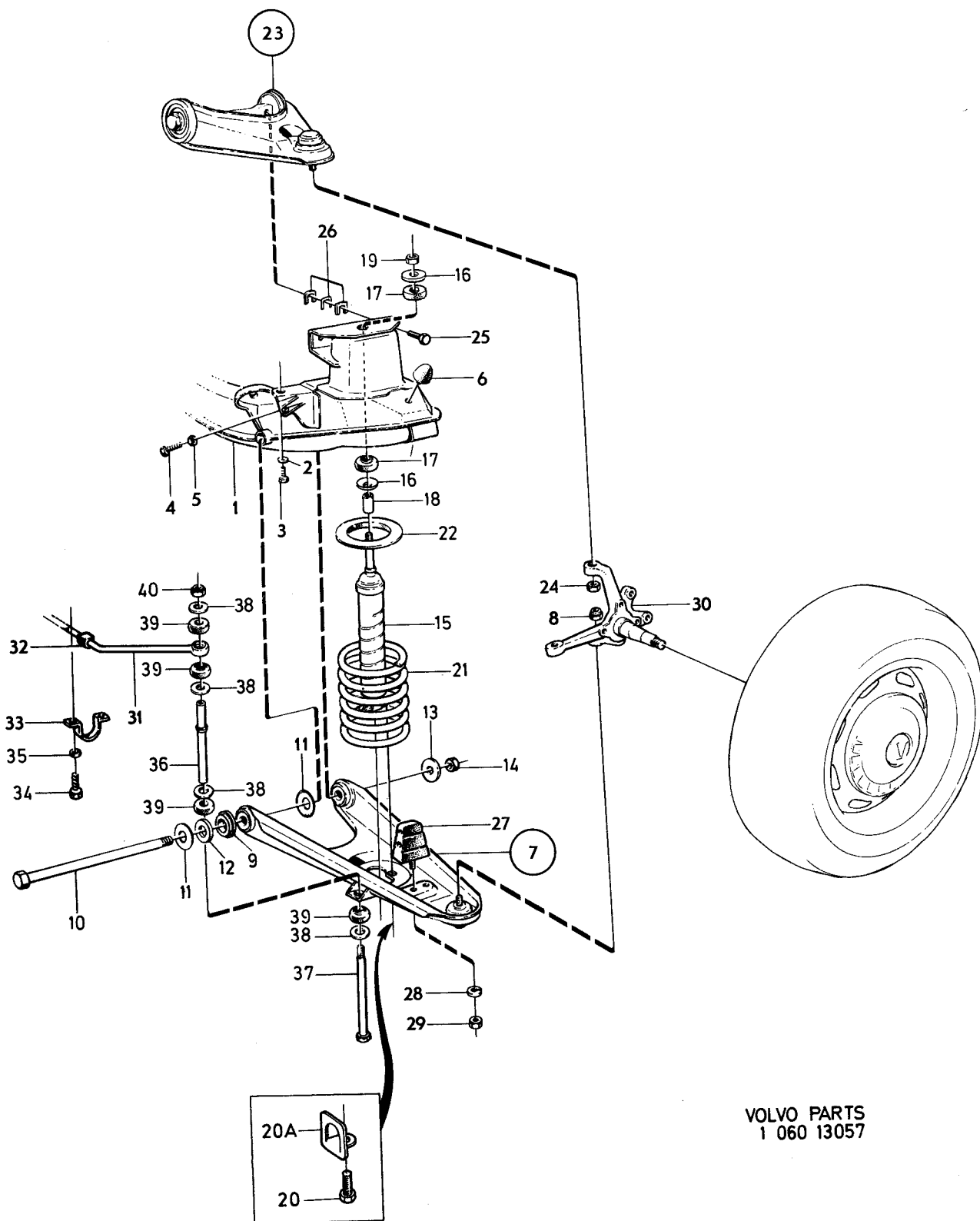


Sida	Grupp	Framaxel	Front axle	Illustration 13057	0150					
10	6									
Page	Group			1975-12						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-	1212287-5	Framaxel	Front suspension		CH-102949	1010
							cross member		ERS AV 1 ST 1206212-1	1020
	1	-	-	-	1206212-1	Framaxel	Front suspension		2 ST 1221459-9	1030
							cross member		CH 102950-	1040
2	4	-	-	-	955898-2	Bricka	Washer			1050
3	4	-	-	-	943505-8	Skruv	Screw			1060
4	2	-	-	-	940114-2	Skruv	Screw		3/8-22 CH-8411	1070
	2	-	-	-	943666-8	Skruv	Bolt		3/8-16 CH8412-	1080
5	2	-	-	-	955826-3	Mutter	Nut		5/16-18 CH-8411	1090
	2	-	-	-	955827-1	Mutter	Nut		3/8-16 CH8412-	1100
6	2	-	-	-	83107-3	Gummibuffert	Rubber cushion			1110
7	1	-	-	-	680341-5	Länkarm,V	Wishbone,L		CH-12199 ERS AV 1 ST	1120
									684765-1,2 ST 683264-6	1130
									1 ST 683265-3,1 ST	1140
									683266-1,1 ST 683760-3	1150
	1	-	-	-	684765-1	Länkarm,V	Wishbone,L		1 ST 943659-3	1160
	1	-	-	-	680342-3	Länkarm,H	Wishbone,R		3) CH 12200-	1170
									CH-12199 ERS AV 1 ST	1180
									684766-9,2 ST 683264-6	1190
									1 ST 683265-3,1 ST	1200
									683266-1,1 ST 683760-3	1210
	1	-	-	-	684766-9	Länkarm,H	Wishbone,R		1 ST 943659-3	1220
						•Det sida 26, 2-K05	•Comps. page 26, 2-K05		3) CH 12200-	1230
	1	-	-	-	684767-7	Länkarm,V	Wishbone,L		4) CH 12200-	1240
									EXCL USA CAN.	1250
									SPEC UTF 5703	1260
	1	-	-	-	684768-5	Länkarm,H	Länkarm,R		CH 10580-	1270
									4) CH 12200-	1280
									EXCL USA CAN.	1290
									SPEC UTF 5703	1300
									CH 10580-	1310
						•Det sida 28, 2-K07	•Comps. page 28, 2-K07			1311
8	2	-	-	-	950377-2	Mutter	Nut	S		1320
9	2	-	-	-	683266-1	Distansring	Spacer ring		CH 12200-	1330
									SPEC UTF 5703	1340
									CH 10580-	1350
10	2	-	-	-	942941-6	Skruv	Bolt		L 333 CH-12199	1360
	2	-	-	-	943659-3	Skruv	Bolt		L 342 CH 12200-	1370
11	4	-	-	-	667791-8	Bricka	Washer		CH-12199	1380
	4	-	-	-	683264-6	Bricka	Washer		CH 12200-	1390
12	2	-	-	-	680218-5	Gummiring	Rubber ring		CH-12199	1400
	2	-	-	-	683760-3	Gummiring	Rubber ring		3) CH 12200-	1410
	2	-	-	-	683263-8	Gummiring	Rubber ring		4) CH 12200-	1420
									EXCL USA CAN.	1430
									SPEC UTF 5703	1440
									CH 10580-	1450
13	2	-	-	-	667792-6	Bricka	Washer		CH-12199	1460
	2	-	-	-	683265-3	Bricka	Washer		CH 12200-	1470
14	2	-	-	-	950377-2	Mutter	Nut			1480
15	2	-	-	-	688252-6	Stötdämpare	Shock absorber		MÄRKT ALT 688252,	1490
									688249	1500
	2	-	-	-	1212165-3	Stötdämpare	Shock absorber		MÄRKT 1212165	1510
	2	-	-	-	681762-1	Stötdämpare	Chock absorber		MÄRKT 681762	1520
						förstärkt	reinforced			1530
	2	-	-	-	282770-7	Stötdämpare	Cock absorber		MÄRKT 1212389	1540
	2	-	-	-	273153-7	Monteringssats	Installation kit			1550
16	4	-	-	-	675274-5	•Bricka	•Washer	S		1560

3. För vagnar med diagonaldäck. For cars with diagonal tyres. Pour véhicules à pneus sculptures diagonales. Für Wagen mit Diagonalreifen. Para vehículos con neumáticos diagonales.
4. För vagnar med radialdäck. For cars with radial tyres. Pour véhicules à pneus à sculptures radiales. Für Wagen mit Gürtelreifen. Para vehículos con neumáticos radiales.



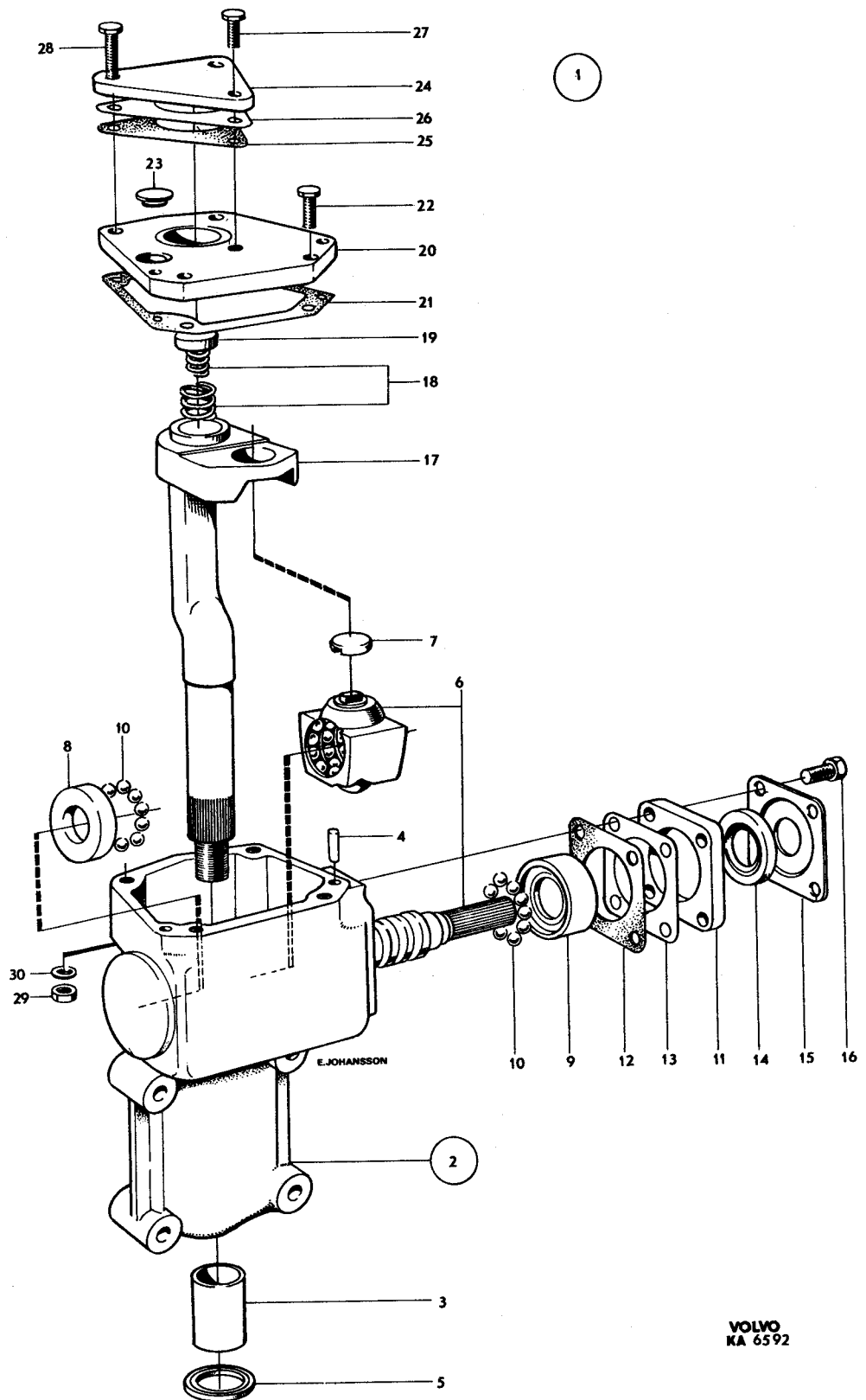
Sida	Grupp				Framaxel		Front axle		Illustration 13057		0150
12	6										
Page	Group								1975-03		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
17	4	-	-	-	675247-1	•Gummibussning	•Rubber bushing	S		1540	
18	2	-	-	-	677057-2	•Distansrör	•Spacer tube	S		1550	
19	2	-	-	-	955848-7	•Mutter	•Nut	S		1560	
20	4	-	-	-	942402-9	•Skruv	•Screw	S		1570	
20a	4	-	-	-	1221794-9	Stödbricka	Support washer			1571	
21	2	-	-	-	678899-6	Fjäder	Spring		CH-36777	1580	
	2	-	-	-	687451-5	Fjäder	Spring		CH 36778-102949	1590	
	2	-	-	-	1221459-9	Fjäder	Spring		CH 102950-	1600	
									EXCL USA CAN	1601	
									CH 102950-,USA CAN	1610	
22	2	-	-	-	1221458-1	Fjäder	Spring			1620	
23	2	-	-	-	675079-8	Gummimellanlägg	Rubberspacer			2030	
	1	-	-	-	688022-3	Länkarm,V	Wishbone,L			2060	
	1	-	-	-	688023-1	Länkarm,H	Wishbone,R			2070	
	-	-	-	-	•Det sida 30, 2-K09	•Comps. page 30, 2-K09.....				2090	
24	2	-	-	-	950376-4	Mutter	Nut			2100	
25	4	-	-	-	947618-5	Skruv	Screw	(946365)		2120	
26	-	-	-	-		Juster mellanlägg	Shim			2060	
	ERF	-	-	-	654107-2	•Tj 0,15	•Th 0.15			2070	
	ERF	-	-	-	654106-4	•Tj 0,50	•Th 0.50			2090	
	ERF	-	-	-	654105-6	•Tj 1,00	•Th 1.00			2100	
	ERF	-	-	-	658769-5	•Tj 3,00	•Th 3.00			2120	
	ERF	-	-	-	658770-3	•Tj 6,00	•Th 6.00			2130	
27	2	-	-	-	675253-9	Gummibuffert	Rubber cushion			2140	
28	2	-	-	-	941907-8	Låsbricka	Lock washer			2150	
29	2	-	-	-	955826-3	Mutter	Nut			2160	
30	1	-	-	-	682368-6	Spindel,V	Steering knuckle,L			2170	
	-	-	-	-	682369-4	Spindel,H	Steering knuckle,R			2180	
31	1	-	-	-	678396-3	Krängningshämmare	Anti roll bar			2190	
32	2	-	-	-	678907-7	Gummibussning	Rubber bushing			2200	
33	2	-	-	-	663130-3	Klammer	Clamp			2210	
34	4	-	-	-	944429-0	Skruv	Screw			2220	
35	4	-	-	-	942336-9	Fjädrande bricka	Resilient washer			2230	
36	2	-	-	-	677561-3	Distansrör	Spacer tube			2240	
37	2	-	-	-	106841-0	Skruv	Screw			2250	
38	8	-	-	-	83126-3	Bricka	Washer			2260	
39	8	-	-	-	83125-5	Gummibussning	Rubber bushing				
40	2	-	-	-	955826-3	Mutter	Nut				



VOLVO PARTS
1 060 13057

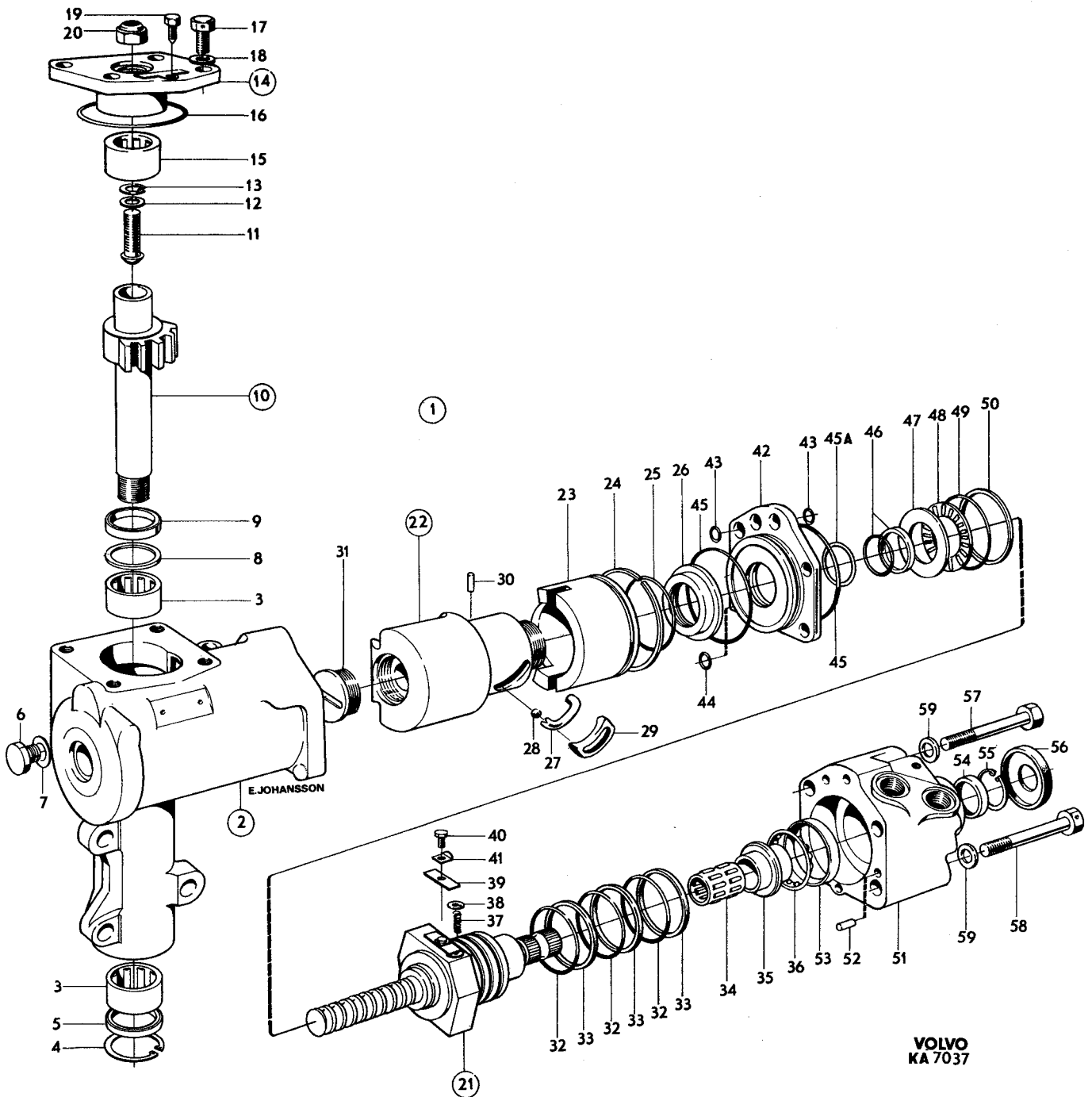


Sida	Grupp	Styrinrättning, us	Steering gear, us	Illustration 6592	0200					
14	6									
Page	Group			1975-03						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	680 003	680 004								
1	1	-	-	-	680003-1	Styrinrättning	Steering gear	4	VST	1010
	-	1	-	-	680004-9	Styrinrättning	Steering gear	4	HST	1020
2	1	-	-	-	681675-5	•Hus	•Housing			1030
	-	1	-	-	681676-3	•Hus	•Housing			1040
3	2	2	-	-	681924-7	••Bussning	••Bushing	2		1050
4	3	3	-	-		••Styrpinne	••Guide pin	8		1060
5	4	4	-	-	681692-0	•Tätningssring	•Seal ring	1		1070
6	1	-	-	-	681678-9	•Snäckskruv	•Worm mask	3		1080
	-	1	-	-	681679-7	•Snäckskruv	•Worm mask	3		1090
7	1	1	-	-	681686-2	•Medbringare	•Companion flange	3		1100
8	1	1	-	-	681688-8	•Kulskål	•Ball shell	2		1110
9	1	1	-	-	681689-6	•Kulskål	•Ball shell	2		1120
10	23	23	-	-	681737-3	•Kula	•Ball	2		1130
11	1	1	-	-	681684-7	•Lock	•Cover			1140
12	2	2	-	-	681700-1	•Packning	•Gasket	1		1150
13	-	-	-	-		•Justermellanlägg	•Shim			1160
	ERF	ERF	-	-	681813-2	••Tj 0,002	••Th 0.002	2		1170
	ERF	ERF	-	-	681701-9	••Tj 0,005	••Th 0.005	2		1180
	ERF	ERF	-	-	681702-7	••Tj 0,010	••Th 0.010	2		1190
14	1	1	-	-	681691-2	•Tätningssring	•Seal ring	1		1200
15	1	1	-	-	681683-9	•Hållare	•Retainer			1210
16	4	4	-	-	681704-3	•Skruv	•Screw	3		1220
17	1	1	-	-	681677-1	•Utgående axel	•Lever shaft	3		1230
18	1	1	-	-	681926-2	•Fjäder	•Spring	2		1240
19	1	1	-	-	681685-4	•Styrning	•Guide	2		1250
20	1	-	-	-	681680-5	•Lock	•Cover			1260
	-	1	-	-	681681-3	•Lock	•Cover			1270
21	1	1	-	-	681695-3	•Packning	•Gasket	1		1280
22	2	2	-	-	681738-1	•Skruv	•Screw	3		1290
23	1	1	-	-	683634-0	•Gummipropp	•Rubber plugg	1		1300
24	1	1	-	-	681682-1	•Lock	•Cover			1310
25	1	1	-	-	681696-1	•Packning	•Gasket	1		1320
26	-	-	-	-		•Justermellanlägg	•Shim			1330
	ERF	ERF	-	-	681698-7	••Tj 0,002	••Th 0.002	2		1340
	ERF	ERF	-	-	681697-9	••Tj 0,005	••Th 0.005	2		1350
	ERF	ERF	-	-	681699-5	••Tj 0,010	••Th 0.010	2		1360
27	1	1	-	-	955524-4	•Skruv	•Screw	0		1370
28	2	2	-	-	681739-9	•Skruv	•Bolt	3		1380
29	2	2	-	-	955826-3	•Mutter	•Nut	0		1390
30	2	2	-	-	681703-5	•Fjäderbricka	•Spring washer			1400



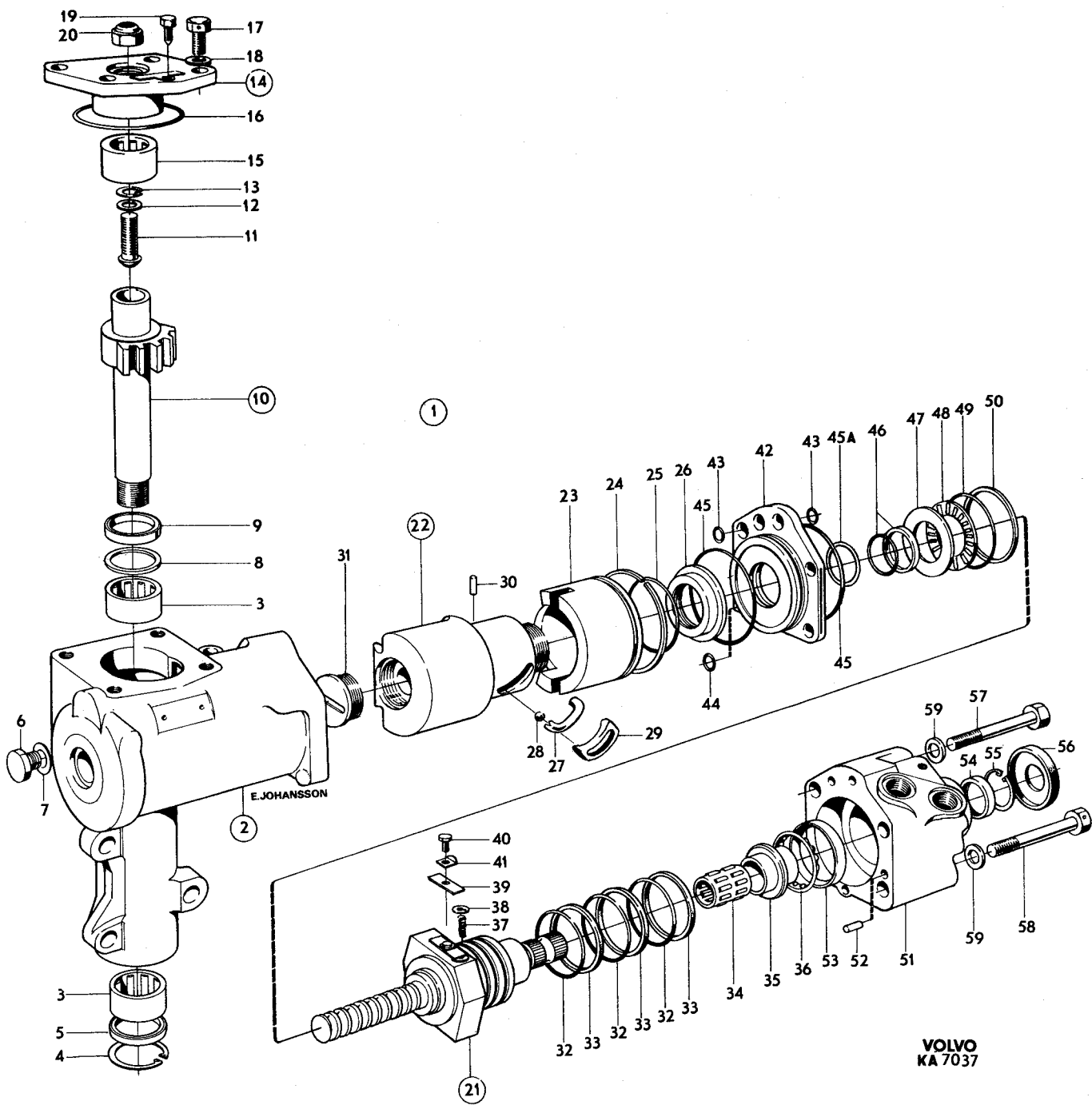


Sida	Grupp	Styrväxel,ms	Steering box,ms	Illustration 7037	0250					
16	6									
Page	Group			1975-12						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	679 687	1206 052	681 452	1206 054						
1	1	-	-	-	679687-4	Styrväxel	Steering box		VST	1010
	-	1	-	-	1206052-1	Styrväxel	Steering box		VST	1020
	-	-	1	-	681452-9	Styrväxel	Steering box		HST ERS AV 1206054-7	1030
	-	-	-	1	1206054-7	Styrväxel	Steering box		HST	1040
2	1	1	-	-	681345-5	•Hus	•Housing			1050
	-	-	1	1	681987-4	•Hus	•Housing			1060
3	4	4	4	4	682374-4	•Nållager	•Needle bearing			1070
4	1	1	1	1	914523-6	•Låsring	•Circlip			1080
5	1	1	1	1	681346-3	•Tättningsring	•Seal ring	S		1090
6	1	1	1	1	352611-8	•Propp	•Plug		(338334)	1100
7	1	1	1	1	18839-1	•Packning	•Packing			1110
8	1	1	1	1	681347-1	•Bricka	•Washer			1120
9	1	1	1	1	681348-9	•Tättningsring	•Seal ring	S		1130
10	1	1	-	-	681384-4	•Utgående axel	•Lever shaft			1140
	-	-	1	1	681989-0	•Utgående axel	•Lever shaft			1150
11	1	1	1	1	681385-1	•Justerskruv	•Adjuster screw			1160
12	1	1	1	1		•Justerbricka,alt	•Adjuster washer,alt			1170
	-	-	-	-	659331-3	••Tj 2,15	••Th 2.15			1180
	-	-	-	-	659219-0	••Tj 2,20	••Th 2.20			1190
	-	-	-	-	659220-8	••Tj 2,25	••Th 2.25			1200
	-	-	-	-	659221-6	••Tj 2,30	••Th 2.30			1210
	-	-	-	-	659222-4	••Tj 2,35	••Th 2.35			1220
	-	-	-	-	659223-2	••Tj 2,40	••Th 2.40			1230
	-	-	-	-	659224-0	••Tj 2,45	••Th 2.45			1240
13	1	1	1	1	659225-7	•Låsring	•Circlip			1250
14	1	1	1	1	681349-7	•Lock	•Cover			1260
15	1	1	1	1	682374-4	•Nållager	•Needle bearing			1270
16	1	1	1	1	681350-5	•Gummiring	•Rubber ring	S		1280
17	2	2	2	2	681351-3	•Skruv (utanhål)	•Bolt (without seal hole)			1290
	2	2	2	2	681352-1	•Skruv (medhål)	•Bolt (with seal hole)			1300
18	4	4	4	4	955894-1	•Bricka	•Washer			1310
19	1	1	1	1	681353-9	•Luftningsskruv	•Air-venting screw			1320
20	1	1	1	1	946520-4	•Mutter	•Nut		(681386)	1330
21	1	1	-	-	1206053-9	•Snäckskruv	•Worm mask		(681354)	1340
	-	-	1	1	1206055-4	•Snäckskruv	•Worm mask		(681988)	1360
22	1	1	1	1		•Kolv	•Piston	8		1380
23	1	1	1	1	681366-1	••Hylsa	••Sleeve			1390
24	1	1	1	1	681367-9	••Kolvring	••Piston ring	S		1400
25	1	1	1	1	681368-7	••Gummiring	••Rubber ring	S		1410
26	1	1	1	1	681369-5	••Ring	••Ring			1420
27	2	2	-	-	681370-3	••Rörhalva	••Ball tube half			1430
	-	-	2	2	673877-7	••Rörhalva	••Ball tube half			1440
28	1	1	1	1		•Kulsats,alt	••Ball kit,alt			1450
	-	-	-	-	681371-1	•••D 6,989	•••D 6.989			1460
	-	-	-	-	681372-9	•••D 6,994	•••D 6.994			1470
	-	-	-	-	681373-7	•••D 7,001	•••D 7.001			1480
	-	-	-	-	681374-5	•••D 7,007	•••D 7.007			1490
	-	-	-	-	681375-2	•••D 7,013	•••D 7.013			1500
29	1	1	-	-	681378-6	•••Packning	•••Gasket	S		1510
	-	-	1	1	673879-3	•••Packning	•••Gasket	S		1520
30	1	1	1	1	681376-0	•••Pinne	•••Pin			1530
31	1	1	1	1	673878-5	•••Propp	•••Plug			1540
32	3	3	3	3	681383-6	••Gummiring	••Rubber ring	S		1550
33	3	3	3	3	681380-2	••Packning	••Packing	S		1560
34	1	1	1	1	681355-4	••Nållager,alt	••Needle bearing,alt			1570
	1	1	1	1	681356-2	••Nållager,alt	••Needle bearing,alt			1580
	1	1	1	1	681357-0	••Nållager,alt	••Needle bearing,alt			1590
	1	1	1	1	681358-8	••Nållager,alt	••Needle bearing,alt			1600
35	1	1	1	1	681359-6	••Lagerhylsa,alt	••Bearing cage,alt		D1 28,0	2010
	1	1	1	1	681360-4	••Lagerhylsa,alt	••Bearing cage,alt		D1 28,015	2020
36	1	1	1	1	681364-6	••Kulhållare	••Ball retainer			2030
37	2	2	2	2	1207353-2	••Fjäder	••Spring			2040
38	2	2	2	2	681361-2	••Bricka	••Washer			2050





Sida	Grupp		Styrväxel,ms		Steering box,ms		Illustration 7037		0250
18	6								
Page	Group						1975-12		
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning
Fig.	679	1206	681	1206	Part No			Kit	Notes
	687	052	452	054					
39	1	1	1	1	673875-1	•Hållare	•Retainer		2060
40	1	1	1	1	955245-6	•Skruv	•Screw		2070
41	1	1	1	1	681363-8	•Låsbricka	•Lock washer		2080
42	1	1	1	1	681393-5	•Lock	•Cover		2090
43	4	4	4	4	681394-3	•Gummiring	•Rubber ring	S	2100
44	2	2	2	2	681395-0	•Gummiring	•Rubber ring	S	2110
45	2	2	2	2	681396-8	•Gummiring	•Rubber ring	S	2120
45a	ERF	ERF	ERF	ERF	681854-6	•Justermellanlägg,tj 0,15	•Shim,tj 0.15		2130
46	1	1	1	1	681397-6	•Packning	•Packing	S	2140
47	1	1	1	1		•Lagerbricka,alt	•Bearing washer,alt		2150
	-	-	-	-	681398-4	•Tj 1,9	•Th 1.9		2160
	-	-	-	-	681399-2	•Tj 2,0	•Th 2.0		2170
	-	-	-	-	681400-8	•Tj 2,1	•Th 2.1		2180
	-	-	-	-	681401-6	•Tj 2,2	•Th 2.2		2190
	-	-	-	-	681402-4	•Tj 2,3	•Th 2.3		2200
	-	-	-	-	681403-2	•Tj 2,4	•Th 2.4		2210
48	1	1	1	1	183353-2	•Nållager	•Needle bearing		2220
49	1	1	1	1	681404-0	•Gummiring	•Rubber ring	S	2230
50	1	1	1	1		•Packning,alt	•Packing,alt		2240
	-	-	-	-	681406-5	•Tj 1,7	•Th 1.7	S	2250
	-	-	-	-	681407-3	•Tj 1,8	•Th 1.8	S	2260
51	1	1	-	-	681387-7	•Ventilhus	•Valve housing		2270
	-	-	1	1	681990-8	•Ventilhus	•Valve housing		2280
52	1	1	1	1	681883-5	•Pinne	•Pin		2290
53	1	1	1	1	681389-3	•Lagerring	•Bearing race		2300
54	1	1	1	1	681388-5	•Tätningssats	•Seal ring	S	2310
55	1	1	1	1	914516-0	•Låsring	•Circlip		2320
56	1	1	1	1	673884-3	•Gummikåpa	•Rubber cap	S	2330
57	2	2	2	2	681390-1	•Skruv (utan hål)	•Screw (without seal hole ...)		2340
58	2	2	2	2	681391-9	•Skruv (med hål)	•Screw (with hole)		2350
59	4	4	4	4	955894-1	•Bricka	•Washer		2360
	1	1	-	-	271517-5	Packningssats	Gasket kit		2370
	-	-	1	1	271516-7	Packningssats	Gasket kit		2380
	1	1	1	1	271518-3	Packningssats	Gasket kit		2390

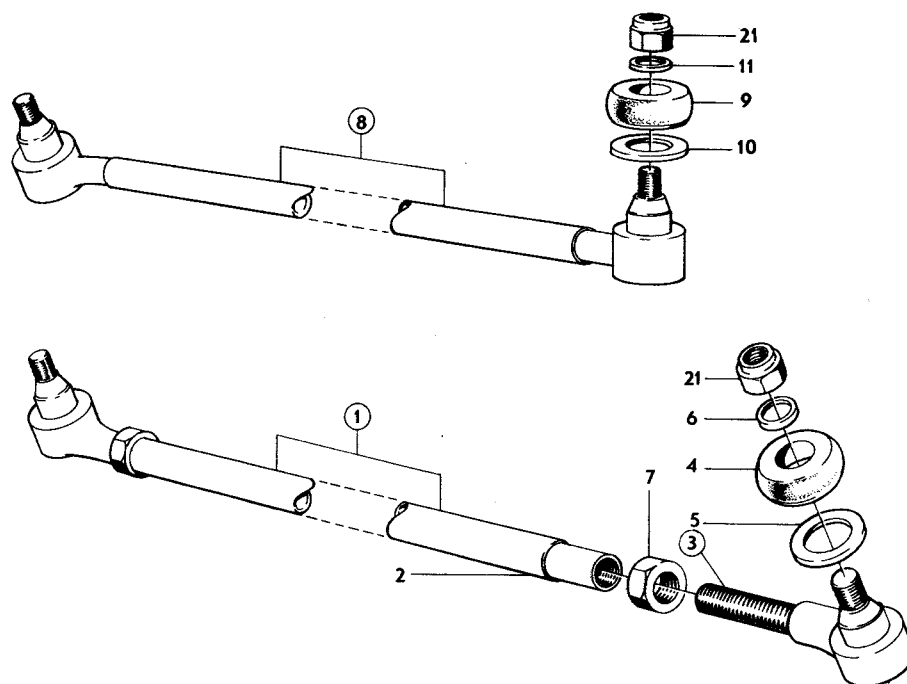


VOLVO
KA 7037

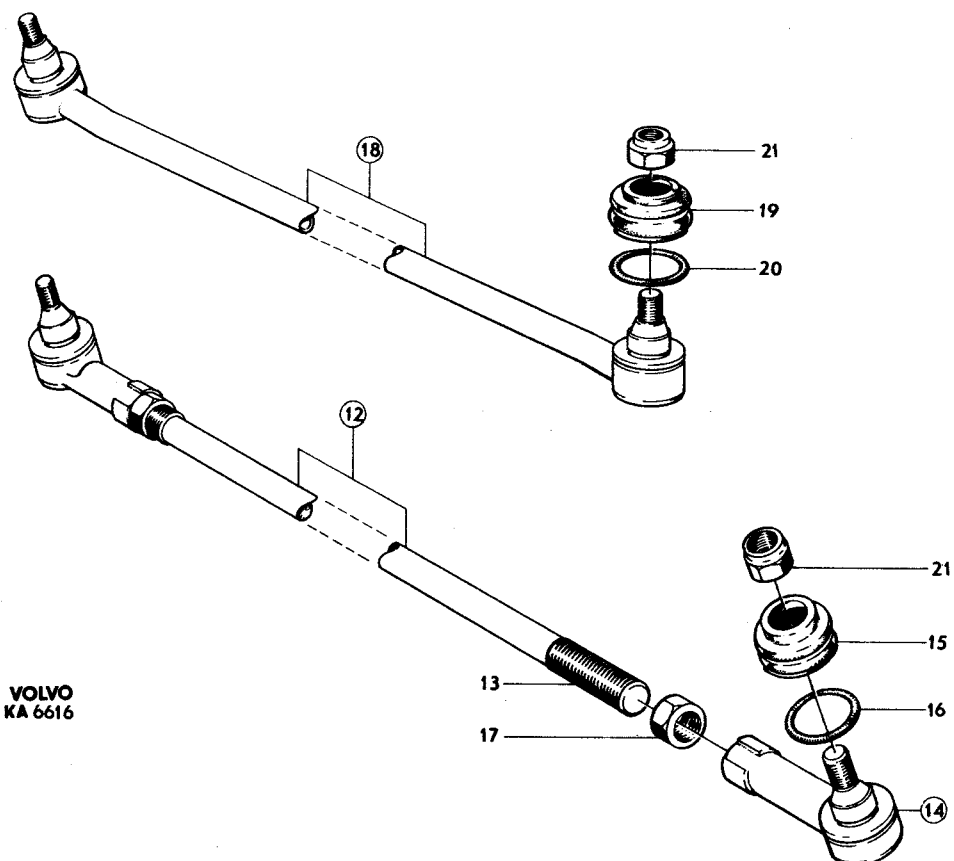


Sida	Grupp	Parallellstagg,styrstag				Tie rod,steering rod			Illustration 6616	0300
20	6									
Page	Group								1975-12	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-	678929-1	Parallellstagg	Tie rod	3	ALT 1.	1010
2	1	-	-	-	675294-3	•Rör	•Tube	3		1020
3	1	-	-	-	679290-7	•Kulled, v-gängad	•End, lh thread	1		1030
	1	-	-	-	679291-5	•Kulled, h-gängad	•End, rh thread	1		1040
4	2	-	-	-		•Gummikåpa	•Rubber casing	8		1050
5	2	-	-	-	670420-9	•Låsring	•Circlip	2		1060
6	2	-	-	-	672785-3	•Spännring	•Tensioner ring	2		1070
7	1	-	-	-	661288-1	•Mutter, v-gängad	•Nut, lh thread	3	M 14X1,5	1080
	1	-	-	-	661289-9	•Mutter, h-gängad	•Nut, rh thread	3	M 14X1,5	1090
8	1	-	-	-	1206231-1	Styrstag,V	Steering rod,L		(678931) ALT 1.	1100
	1	-	-	-	1206232-9	Styrstag,H	Steering rod,R		(678932) ALT 1.	1110
9	4	-	-	-		•Gummikåpa	•Rubber casing	8		1120
10	4	-	-	-	670420-9	•Låsring	•Circlip	2		1130
11	4	-	-	-	672785-3	•Spännring	•Tensioner ring	2		1140
12	1	-	-	-	678930-9	Parallellstagg	Tie rod		ALT 2.	1150
									ERS AV 678929-1	1160
13	1	-	-	-	675960-9	•Stång	•Rod	3	CH-23372	1170
	1	-	-	-	686254-4	•Stång	•Rod	3	CH 23373-	1180
14	1	-	-	-	679292-3	•Kulled, v-gängad	•End, lh-thread	1	CH-23372	1190
	1	-	-	-	1206581-9	•Kulled, v-gängad	•End, lh-thread		(684854) CH 23373-	1200
	1	-	-	-	679293-1	•Kulled, h-gängad	•End, rh-thread	1	CH-23372	1210
	1	-	-	-	1206582-7	•Kulled, h-gängad	•End, rh-thread		(684855) CH 23373-	1220
15	2	-	-	-		•Gummikåpa	•Rubber casing	8		1230
16	2	-	-	-	680071-8	•Fjädderring	•Clamping ring	2		1240
17	1	-	-	-	190679-1	•Mutter, v-gängad	•Nut, lh-thread	3	ALT 1. 5/8-18 UNF	1250
	1	-	-	-	688748-3	•Mutter, v-gängad	•Nut, lh-thread	3	ALT 2. 9/16-18 UNF	1260
	1	-	-	-	940152-2	•Mutter, h-gängad	•Nut, rh-thread	3	ALT 1. 5/8-18 UNF	1270
	1	-	-	-	955859-4	•Mutter, h-gängad	•Nut, rh-thread	3	ALT 2. 9/16-18 UNF	1280
18	1	-	-	-	678933-3	Styrstag,V	Steering rod,L		ALT 2	1281
									ERS AV 1206231-1	1290
	1	-	-	-	678934-1	Styrstag,H	Steering rod,R		ALT 2	1291
									ERS AV 1206232-9	1300
19	4	-	-	-		•Gummikåpa	•Rubber casing	8		1310
20	4	-	-	-	680071-8	•Fjädderring	•Clamping ring	2		1320
21	6	-	-	-	950375-6	Mutter	Nut	0		

ALT 1



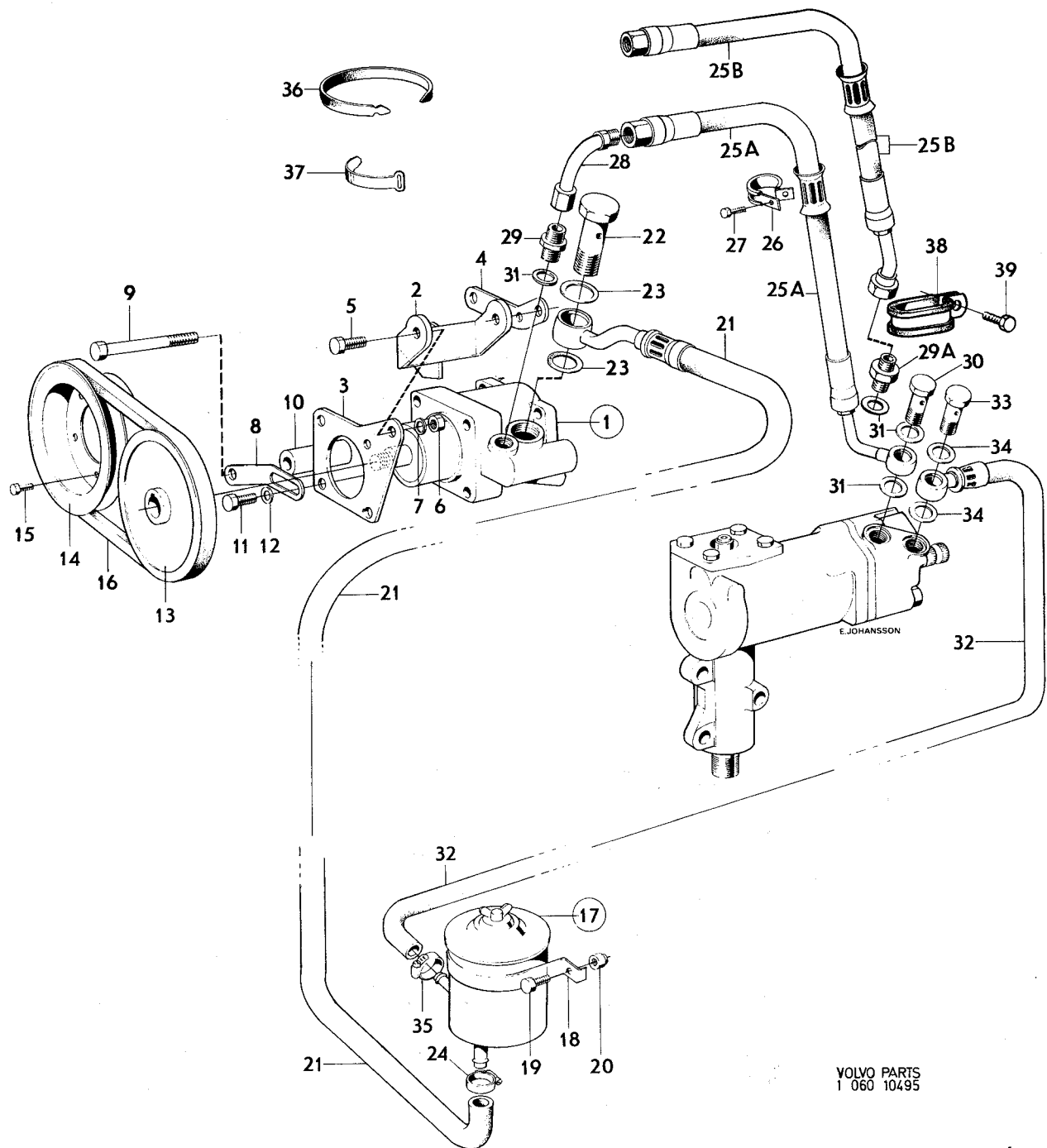
ALT 2



VOLVO
KA 6616



Sida	Grupp	Pump, oljebehållare, servostyrning				Hydraulic pump, oil reservoir, servo steering		Illustration 10495	0350
22	6							1975-03	
Page	Group								
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	VST	HST							
1	1	1	-	-	679688-2	Pump	Hydraulic pump	VST CH-132566	0020
	1	-	-	-	1221733-7	Pump	Hydraulic pump	VST CH 132567-	0040
	-	-	-	-		•Det sida 24, 2-K03	•Comps. page 24, 2-K03		0060
2	1	1	-	-	461059-8	Konsol	Bracket		0080
3	1	1	-	-	461322-0	Konsol	Bracket	(430249)	0100
	1	-	-	-	461613-2	Konsol	Bracket	VST CH-132566	0120
4	1	1	-	-	461323-8	Konsol	Bracket	VST CH 132567-	0140
5	ERF	ERF	-	-	955294-4	Skruv	Screw	(430239)	0160
	ERF	ERF	-	-	940114-2	Skruv	Screw	L 16	0180
	ERF	ERF	-	-	955561-6	Skruv	Screw	L 22	0200
6	ERF	ERF	-	-	955827-1	Mutter	Nut	L 32	0220
7	ERF	ERF	-	-	942336-9	Fjädrande bricka	Resilient washer	3/8-16	0240
	ERF	ERF	-	-	940280-1	Fjädrande bricka	Resilient washer	D1 10	0260
8	1	1	-	-	430241-0	Spännjärn	Tensioner rod	D1 13,5	0280
9	1	1	-	-	955530-1	Skruv	Screw		0320
10	1	1	-	-	430242-8	Distanshylsa	Spacer sleeve		0340
11	1	1	-	-	955297-7	Skruv	Screw		0360
12	1	1	-	-	191172-6	Bricka	Washer		0380
13	1	1	-	-	460956-6	Remskiva	Pulley	(430243)	0400
14	1	1	-	-	461455-8	Remskiva	Pulley	(461333)	0420
15	6	6	-	-	955524-4	Skruv	Screw	ALT 1 L 19	0440
	6	6	-	-	956570-6	Skruv	Screw	ALT 2 L 25	0460
16	1	1	-	-	958484-8	Drivrem	Drive belt		0480
17	1	1	-	-	679689-0	Oljebehållare	Oil reservoir		0520
	-	-	-	-		•Det sida 24, 2-K03	•Comps. page 24, 2-K03		0540
18	1	1	-	-	680659-0	Klammer	Clamp		0560
19	2	2	-	-	955524-4	Skruv	Screw	CH-74729 L 19	0580
	2	2	-	-	955523-6	Skruv	Screw	CH 74730-L 16	0600
20	2	2	-	-	950353-3	Mutter	Nut	CH-74729	0620
21	1	1	-	-	679690-8	Slang, sugledning	Suction hose	VST CH-132566	0640
	1	-	-	-	1221759-2	Slang, sugledning	Suction hose	VST CH 132567-	0660
22	1	1	-	-	190714-6	Hålskruv	Inlet fitting screw		0680
23	2	2	-	-	11998-2	Packning	Packing		0700
24	1	1	-	-	943472-1	Klammer	Clamp		0720
25a	1	-	-	-	682334-8	Slang, tryckledning	High-pressure hose	CH-74449	0740
25b	1	-	-	-	1206758-3	Slang, tryckledning	High-pressure hose	CH 74450-132566	0760
	1	-	-	-	1221758-4	Slang, tryckledning	High-pressure hose	CH 132567-	0780
	-	1	-	-	682451-0	Slang, tryckledning	High-pressure hose		0800
26	1	-	-	-	952633-6	Klammer	Clamp	CH-74449	0820
27	1	-	-	-	958236-2	Skruv	Screw	CH-74449	0840
28	1	1	-	-	1206773-2	Rör	Piping	VST CH-74449	0860
29	1	1	-	-	943178-4	Nippel	Nipple		0880
29a	1	-	-	-	943178-4	Nippel	Nipple	VST CH 74450-132566	0900
30	1	1	-	-	25167-8	Hålskruv	Inlet fitting screw	VST EXCL CH 74450-132566	0920
31	ERF	ERF	-	-	18671-8	Packning	Packing		0960
32	1	-	-	-	1206211-3	Slang, sugledning	Return hose		0980
	-	1	-	-	681455-2	Slang, sugledning	Return hose	CH-52789	1000
	-	1	-	-	1210396-6	Slang, sugledning	Return hose	CH 52790-	1020
33	1	1	-	-	941686-8	Hålskruv	Inlet fitting screw		1040
34	2	2	-	-	11996-6	Packning	Packing		1060
35	1	1	-	-	943472-1	Klammer	Clamp		1080
36	-	ERF	-	-	681920-5	Klammer	Clamp	CH-52789	1100
37	-	ERF	-	-	362281-8	Klammer	Clamp	CH-25342	1120
	-	ERF	-	-	714529-5	Klammer	Clamp	CH 25343-	1140
38	-	ERF	-	-	945301-0	Klammer	Clamp	CH 52790-	1160
39	-	ERF	-	-	955547-5	Skruv	Screw		1180

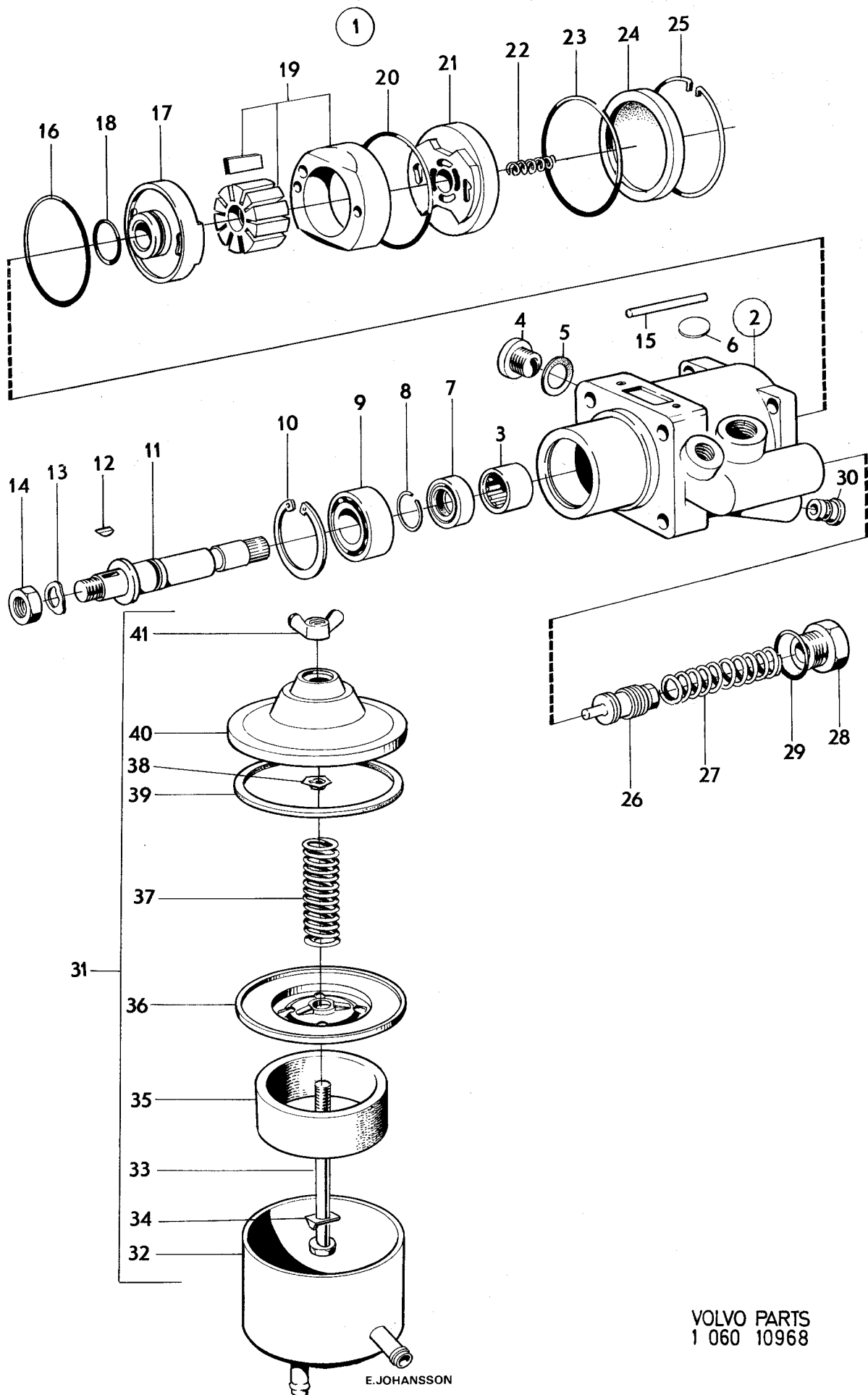


VOLVO PARTS
1 060 10495



Sida	Grupp	Pump, oljebehållare			Hydraulic pump, oil reservoir			Illustration 10968	0400
24	6								
Page	Group							1975-12	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	1	-	-	-	679688-2	Pump	Hydraulic pump	8	TID UTF (943275)
	-	1	-	-	1221733-7	Pump	Hydarulic pump		
3	1	-	-	-	183354-0	•Hus	•Housing		
4	1	1	-	-	684422-9	•Nållager	•Needle bearing		
5	1	-	-	-	18840-9	•Propp	•Plug		
6	1	-	-	-		•Packning	•Packing		
7	1	-	-	-		•Expansionsplugg	•Expander plug		
8	1	1	-	-	681410-7	•Tätningssring	•Seal ring		
9	1	2	-	-	1207381-3	•Tätningssring	•Seal ring		
	1	-	-	-	681411-5	•Låsring	•Circlip		
10	1	-	-	-	183355-7	•Kullager	•Ball bearing		
	1	1	-	-	1207380-5	•Kullager	•Ball bearing		
11	1	-	-	-	681412-3	•Låsring	•Circlip		
	1	1	-	-	914524-4	•Låsring	•Circlip		
12	1	-	-	-	681413-1	•Axel	•Shaft		
13	1	1	-	-	1207379-7	•Axel	•Shaft		
14	1	1	-	-	681414-9	•Kil	•Key		
15	1	1	-	-	941911-0	•Bricka	•Washer		
	1	1	-	-	955820-6	•Mutter	•Nut		
	1	-	-	-	681415-6	•Pinne	•Pin		
16	1	1	-	-	1207382-1	•Pinne	•Pin		
17	1	-	-	-	681416-4	•Gummiring	•Rubber ring		
	1	1	-	-	681417-2	•Platta	•Plate		
18	1	-	-	-	1207383-9	•Platta	•Plate		
19	1	-	-	-	681418-0	•Gummiring	•Rubber ring		
	1	-	-	-	681419-8	•Rotorsats	•Rotor kit		
20	1	1	-	-	1207384-7	•Rotorsats	•Rotor kit		
21	1	1	-	-	681420-6	•Gummiring	•Rubber ring		
	1	-	-	-	681421-4	•Platta	•Plate		
22	1	1	-	-	1207385-4	•Platta	•Plate		
23	1	1	-	-	681422-2	•Fjäder	•Spring		
24	1	-	-	-	681423-0	•Gummiring	•Rubber ring		
	-	1	-	-	681424-8	•Lock	•Cover		
25	1	1	-	-	1207386-2	•Lock	•Cover		
26	1	1	-	-	681425-5	•Låsring	•Circlip		
	1	1	-	-	681426-3	•Ventilcolv	•Valve piston	1)	
27	1	1	-	-	681427-1	•Ventilcolv	•Valve piston	2)	
28	1	1	-	-	681428-9	•Fjäder	•Spring		
29	1	1	-	-	681429-7	•Propp	•Plug		
30	1	-	-	-	681430-5	•Packning	•Packing		
31	-	-	1	-	681431-3	•Strypventil	•Choke valve		
32	-	-	1	-	679689-0	Oljebehållare	Oil reservoir		
33	-	-	1	-		•Behållare	•Reservoir	8	
34	-	-	1	-	946229-2	•Skruv	•Bolt		
35	-	-	1	-	688110-6	•Clips	•Clips	(681460)	
36	-	-	1	-	681461-0	•Filterinsats	•Filter insert		
37	-	-	1	-		•Hållare	•Retainer	8	
38	-	-	1	-	681463-6	•Fjäder	•Spring		
39	-	-	1	-	1206085-1	•Fjädermutter	•Spring nut		
40	-	-	1	-	681464-4	•Packning	•Packing		
41	-	-	1	-		•Lock	•Cover	8	
	-	-	1	-	191491-0	•Vingmutter	•Butterfly nut		TID UTF 6X1-12
	-	-	1	-	956903-9	•Vingmutter	•Butterfly nut		SEN UTF 1/4-20 UNC

- Märkt 1, monteras i pumphus märkt 1. Marked 1, install in pump housing marked 1. Marque 1, est monté dans le carter de pompe portant la marque 1. Kennzeichnung 1, wird im Pumpengehäuse mit der Kennzeichnung 1 angebracht. Marcado 1, se monta en el cuerpo de bomba marcada 1.
- Märkt 2, monteras i pumphus märkt 2. Marked 2, install in pump housing marked 2. Marque 2, est monté dans le carter de pompe portant la marque 2. Kennzeichnung 2, wird im Pumpengehäuse mit der Kennzeichnung 2 angebracht. Marcado 2, se monta en el cuerpo de bomba marcada 2.

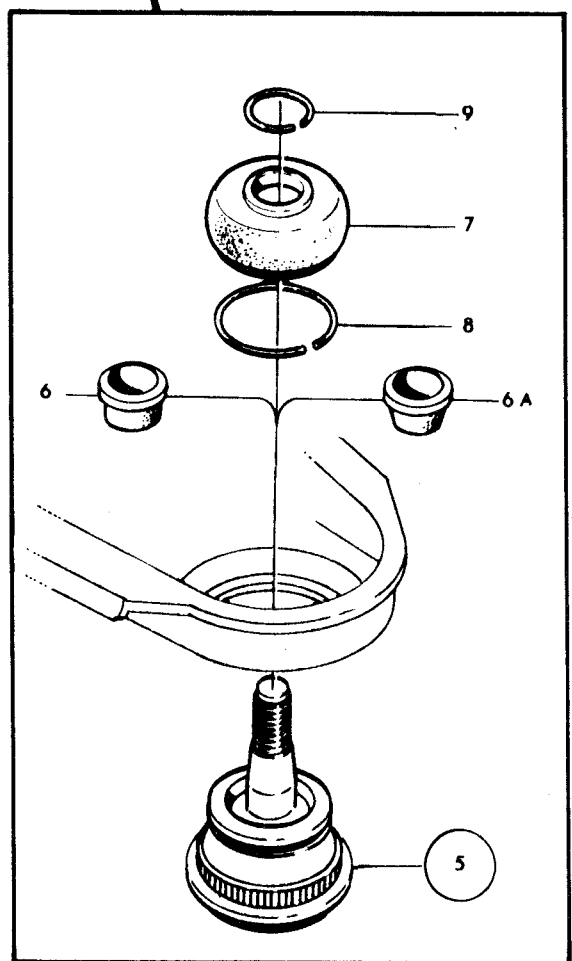
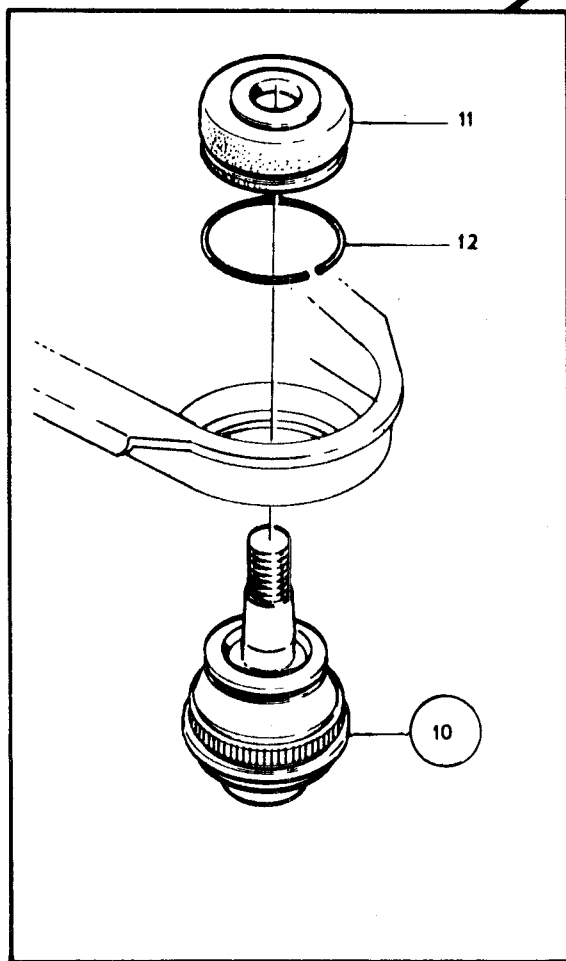
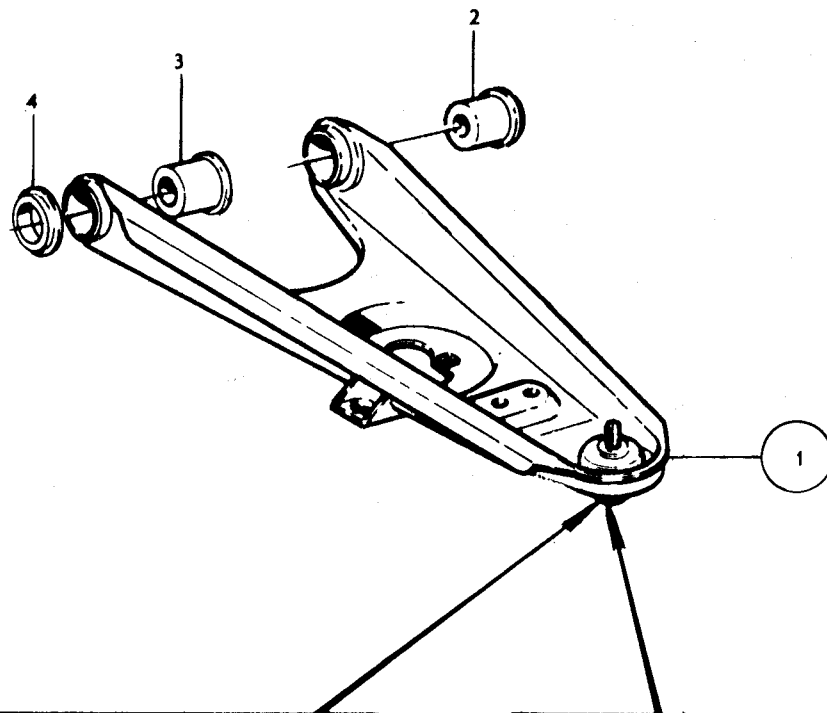


VOLVO PARTS
1 060 10968

E. JOHANSSON

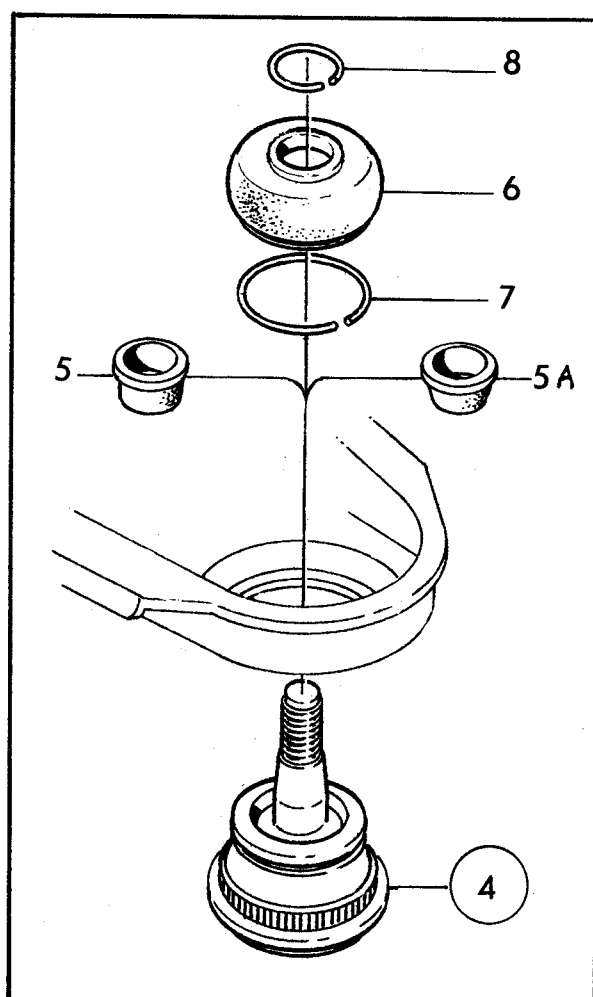
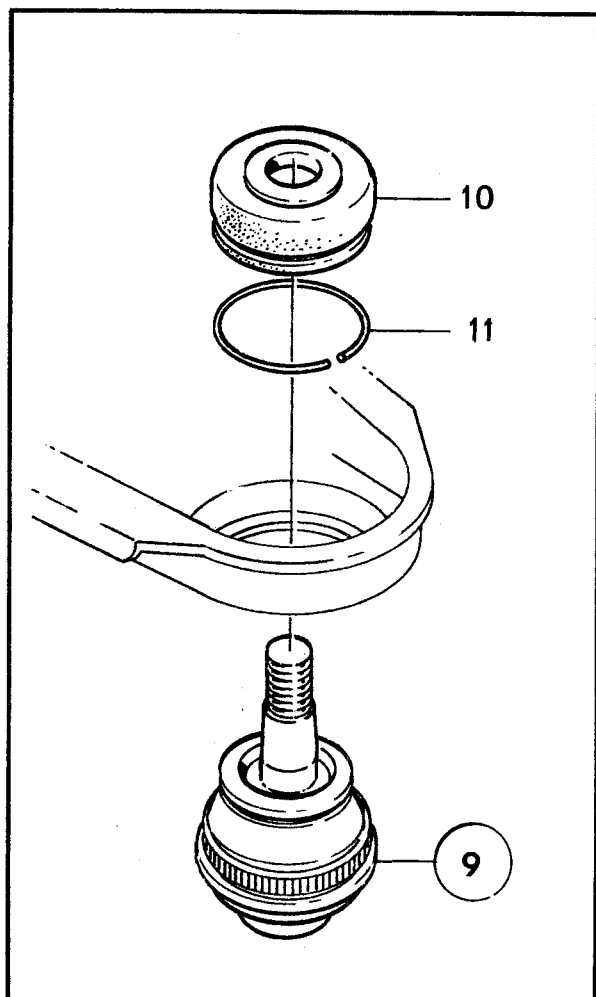
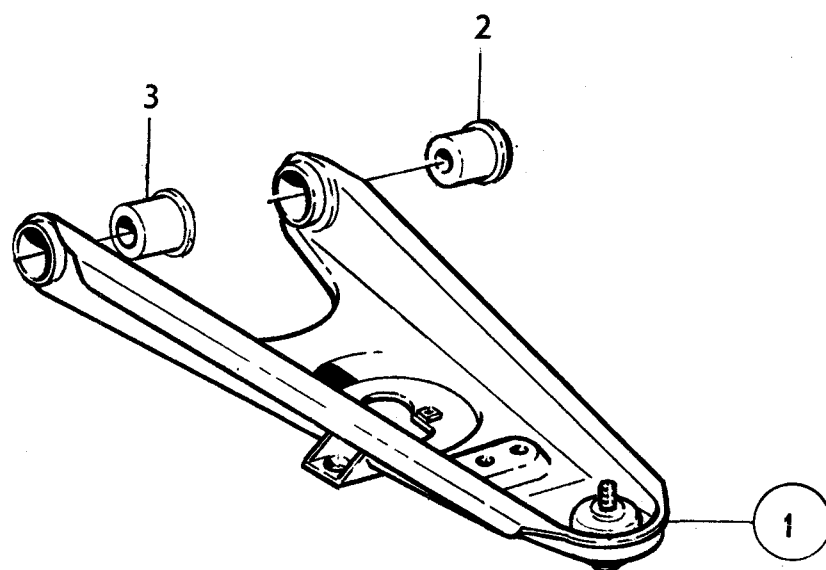


Sida	Grupp	Länkarm	Wishbone	Illustration 8972	0450					
26	6									
Page	Group			1975-03						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	680 341	680 342	684 765	684 766						
1	1	-	-	-	680341-5	Länkarm,V	Wishbone,L	1		1010
	-	1	-	-	680342-3	Länkarm,H	Wishbone,R	1		1020
	-	-	1	-	684765-1	Länkarm,V	Wishbone,L	1		1030
	-	-	-	1	684766-9	Länkarm,H	Wishbone,R	1		1040
2	1	1	-	-	663675-7	•Gummibussning	•Rubber bushing	1		1050
	-	-	1	1	683756-1	•Gummibussning	•Rubber bushing	1		1060
3	1	1	-	-	680220-1	•Gummibussning	•Rubber bushing	1		1070
	-	-	1	1	683756-1	•Gummibussning	•Rubber bushing	1		1080
4	1	1	-	-	680219-3	•Distansring	•Spacer ring	1		1090
5	1	1	1	1	683303-2	•Kulled	•Ball socket	S	ALT 1.	1100
6	1	1	1	1	680830-7	•Hylsa	•Sleeve	2	TID UTF	1110
6a	1	1	1	1	684905-3	•Hylsa	•Sleeve	S	SEN. UTF.	1120
7	1	1	1	1		•Gummikåpa	•Rubber boot	S		1130
8	1	1	1	1	684906-1	•Spännring	•Tensioner ring	S		1140
9	1	1	1	1	684903-8	•Spännring	•Tensioner ring	S		1150
10	1	1	1	1	675085-5	Kulled	Ball socket		ALT 2 ERS AV 683303-2	1160 1161
11	1	1	1	1		•Gummikåpa	•Rubber boot	8		1170
12	1	1	1	1	679208-9	•Låsring	•Circlip	2		1180
	1	1	1	1	273209-7	Kulledssats	Ball joint kit	1		1190



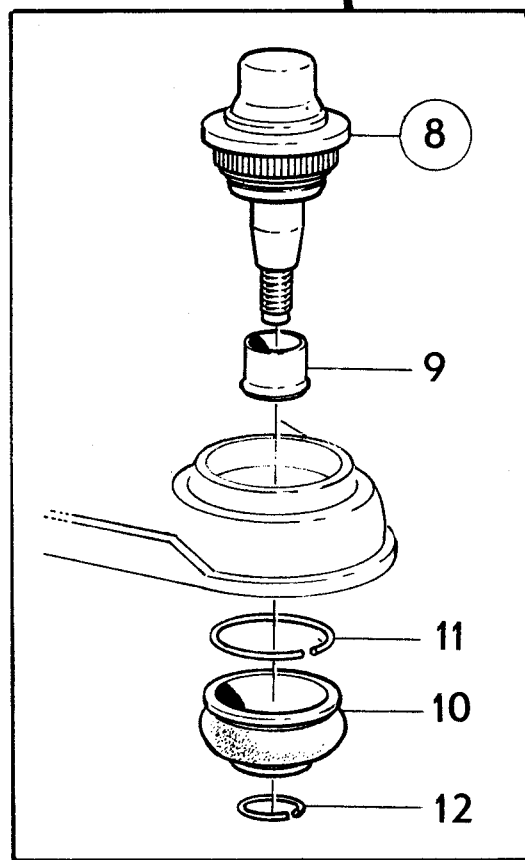
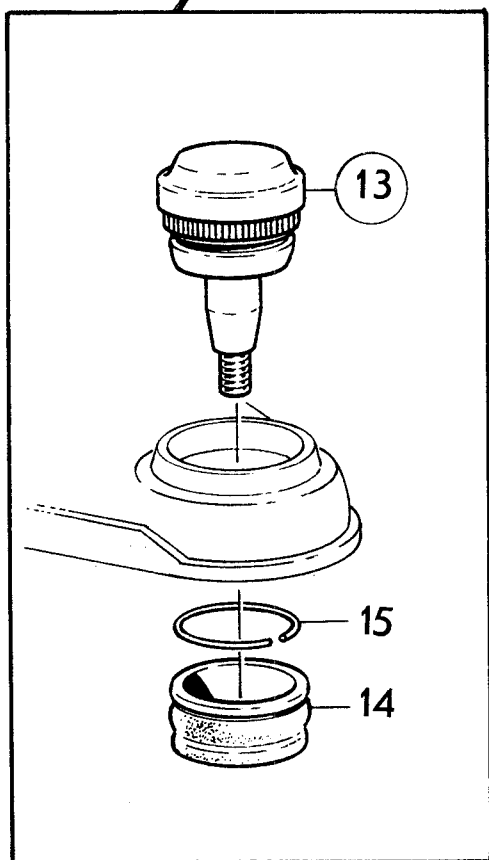
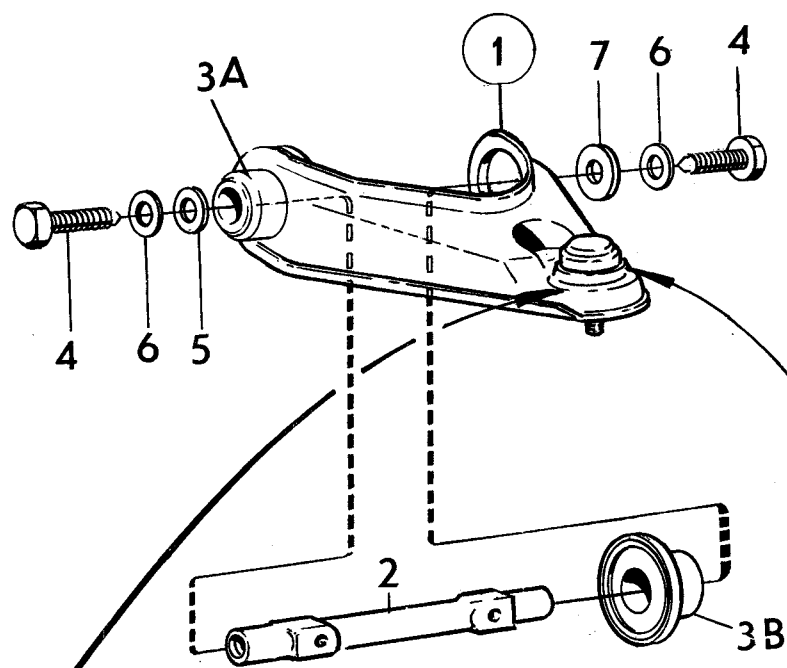


Sida	Grupp				Länkarm		Wishbone		Illustration 8965		0500
28	6										
Page	Group										
									1975-03		
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning		
Fig.	684	684			Part No			Kit	Notes		
	767	768									
1	1	-	-	-	684767-7	Länkarm,V	Wishbone,L	1	ALT 1. TID UTF SEN. UTF.	1010	
-	-	1	-	-	684768-5	Länkarm,H	Wishbone,R	1		1020	
2	1	1	-	-	683267-9	•Gummibussning	•Rubber bushing	1		1030	
3	1	1	-	-	683267-9	•Gummibussning	•Rubber bushing	1		1040	
4	1	1	-	-	683303-2	•Kulled	•Ball socket	S		1050	
5	1	1	-	-	680830-7	•Hylsa	•Sleeve	2		1060	
5a	1	1	-	-	684905-3	•Hylsa	•Sleeve	S		1070	
6	1	1	-	-		•Gummikåpa	•Rubber boot	S		1080	
7	1	1	-	-	684906-1	•Spännring	•Tensioner ring	S		1090	
8	1	1	-	-	684903-8	•Spännring	•Tensioner ring	S		1100	
9	1	1	-	-	675085-5	Kulled	Ball socket		ALT 2 ERS AV 683303-2	1110	
10	1	1	-	-		•Gummikåpa	•Rubber boot	8		1120	
11	1	1	-	-	679208-9	•Låsring	•Circlip	2		1130	
	1	1	-	-	273209-7	Kulledssats	Ball joint kit	1		1140	



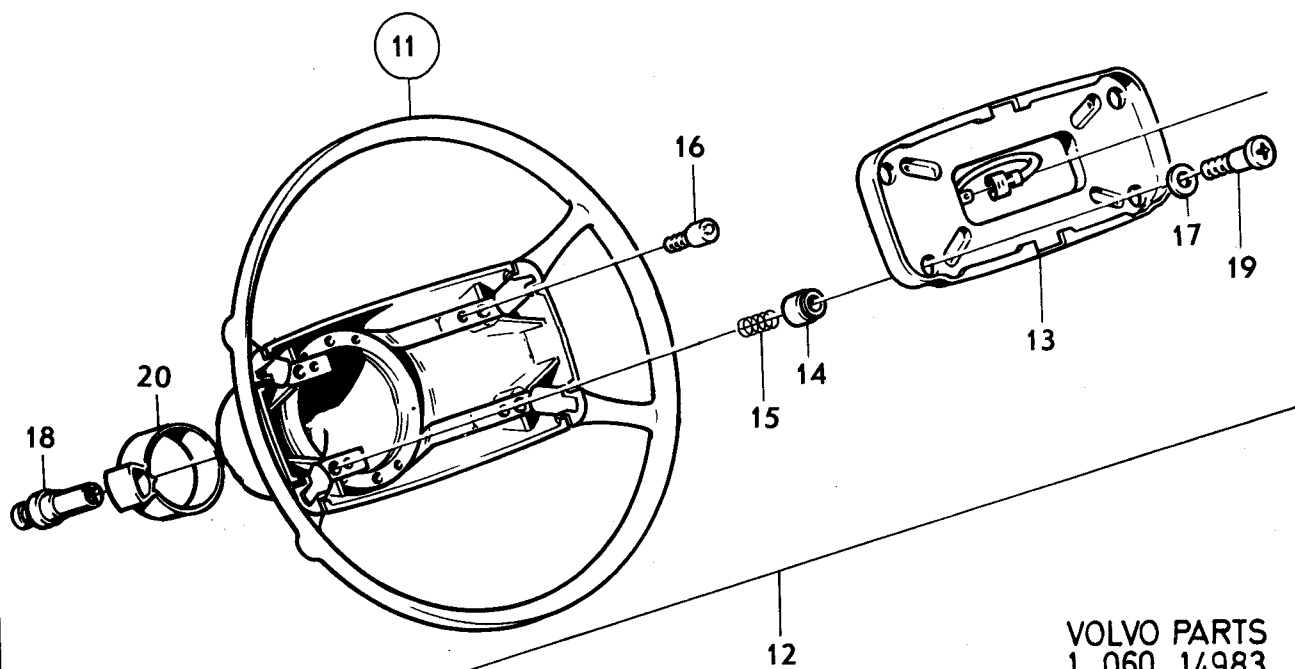
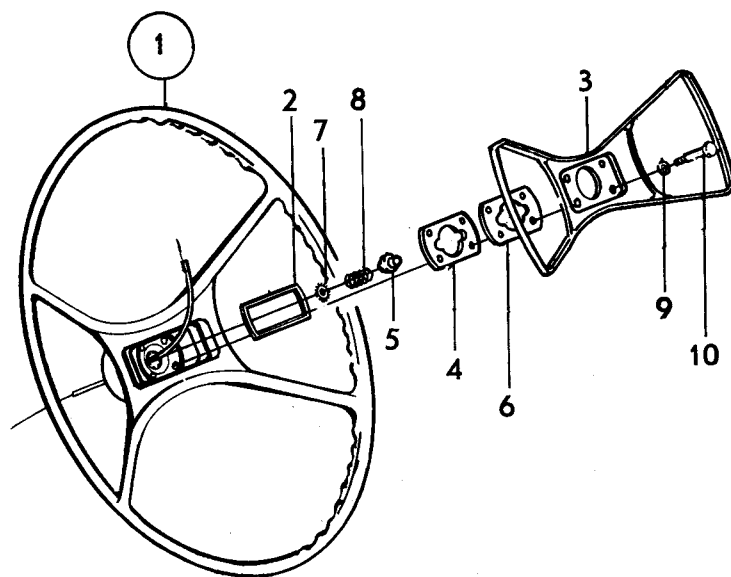


Sida		Grupp		Länkarm		Wishbone		Illustration 11688		0550	
30		6									
Page		Group								1975-03	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
	688 022	688 023									
1	1	-	-	-	688022-3	Länkarm,V	Wishbone,L			0020	
	-	1	-	-	688023-1	Länkarm,H	Wishbone,R			0040	
2	1	1	-	-	679246-9	•Axel	•Shaft			0060	
3a	1	1	-	-	679247-7	•Bussning,främre	•Bushing,forward			0080	
3b	1	1	-	-	679248-5	•Bussning,bakre	•Bushing,rear			0100	
4	2	2	-	-	943682-5	•Skruv	•Screw			0120	
5	1	1	-	-	940097-9	•Bricka	•Washer			0140	
6	2	2	-	-	942336-9	•Fjädrande bricka	•Resilient washer		CH-6386	0160	
7	1	1	-	-	960142-8	•Bricka	•Washer			0180	
8	1	1	-	-	686398-9	•Kulled	•Ball socket	S	ALT 1.	0200	
9	1	1	-	-	680829-9	•Hylsa	•Sleeve	S		0220	
10	1	1	-	-		•Gummikåpa	•Rubber boot	S		0240	
11	1	1	-	-	672786-1	•Spännring	•Tensioner ring	S		0260	
12	1	1	-	-	682680-4	•Spännring	•Tensioner ring	S		0280	
13	1	1	-	-	686500-0	Kulled	Ball socket		ALT 2. ERS AV 686398-9	0300	
14	1	1	-	-		•Gummikåpa	•Rubber boot	8		0340	
15	1	1	-	-	679207-1	•Låsring	•Circlip			0360	
	2	2	-	-	273209-7	Kulledssats	Ball joint kit			0380	





Sida	Grupp				Ratt	Steering wheel				Illustration 14983	0600
32	6										
Page	Group									1975-12	
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning		
Fig.	1210	1210	1221		Part No			Kit	Notes		
	248	299	400								
1	1	-	-	-	1210248-9	Ratt	Steering wheel			1010	
2	1	-	-	-	673530-2	•Kontaktring	•Contact ring			1020	
3	1	-	-	-	673531-0	•Signalring	•Horn ring			1030	
4	1	-	-	-	673533-6	•Kontaktbricka	•Contact washer			1040	
5	4	-	-	-	673521-1	•Isolerbussning	•Insulating bushing			1050	
6	1	-	-	-	673534-4	•Isolerbricka	•Insulating washer			1060	
7	4	-	-	-	673524-5	•Taggbricka	•Tag washer			1070	
8	4	-	-	-	673523-7	•Tryckfjäder	•Thrust spring			1080	
9	4	-	-	-	673520-3	•Bricka	•Washer			1090	
10	4	-	-	-	673519-5	•Ansattsskruv	•Stop screw			1100	
11	-	1	-	-	1210299-2	Ratt	Steering wheel			1110	
	-	-	1	-	1221400-3	Ratt	Steering wheel			1120	
12	-	1	1	-		•Signalring	•Horn ring			1130	
13	-	1	1	-	1212263-6	•Kontakttram	•Contact frame			1140	
14	-	4	4	-	1212266-9	•Isolerhylsa	•Insulating sleeve			1150	
15	-	4	4	-	1212267-7	•Fjäder	•Spring			1160	
16	-	4	4	-	1212399-8	•Kontaktstift	•Contact pin			1170	
17	-	4	4	-	1212398-0	•Bricka	•Washer			1180	
18	-	1	1	-	1210370-1	•Kontaktkol	•Carbon brush			1190	
19	-	4	4	-	1212265-1	•Ansattsskruv	•Stop screw			1200	
20	-	-	1	-	1221781-6	•Medbringare	•Companion			1210	



VOLVO PARTS
1 060 14983

